

H35332

-UN-01JAN94



JOHN DEERE 8820 COMBINE WITH 844 CORN HEAD

(SPECIFICATIONS AND DESIGN SUBJECT TO CHANGE WITHOUT NOTICE)

NOTE

IN ADDITION TO TITAN COMBINES, PARTS INFORMATION FOR TITAN II COMBINES IS ALSO LOCATED IN THIS CATALOG. SERIAL NUMBER (610701-) INDICATES TITAN II PARTS.

THIS CATALOG CONTAINS PARTS INFORMATION FOR THE 6466-03 EXPORT MACHINE.

FOR 200 SERIES PLATFORM PARTS INFORMATION, REFER TO JOHN DEERE 200 SERIES PLATFORM PARTS CATALOG - PC-1558.

FOR 900 SERIES PLATFORM PARTS INFORMATION, REFER TO JOHN DEERE 900 SERIES PLATFORM PARTS CATALOG - PC-2104.

FOR 40 SERIES CORN HEAD PARTS INFORMATION, REFER TO JOHN DEERE 40 SERIES CORN HEAD PARTS CATALOG - PC-1223.

FOR 50 SERIES ROW-CROP HEAD PARTS INFORMATION, REFER TO JOHN DEERE 50 SERIES ROW-CROP HEAD PARTS CATALOG - PC-1549.

FOR 50A SERIES ROW-CROP HEAD PARTS INFORMATION, REFER TO JOHN DEERE 50A SERIES ROW-CROP HEAD PARTS CATALOG - PC-1747.

FOR THREE-ROLLER BELT PICKUP PARTS INFORMATION, REFER TO JOHN DEERE THREE-ROLLER BELT PICKUP PARTS CATALOG - PC-1189 (200 SERIES) OR PC-2210 (900 SERIES).

IMPORTANT

THIS PARTS CATALOG CONTAINS PARTS INFORMATION FOR THE 8820 COMBINE. MACHINE VINTAGE IS DETERMINED BY THE COMBINE SERIAL NUMBER OR THE PRODUCT IDENTIFICATION NUMBER (PIN). IT IS IMPORTANT THAT THE CORRECT NUMBERS BE USED WHEN ORDERING PARTS.

SERIAL NUMBER AND PRODUCT IDENTIFICATION NUMBER (PIN) PLATES

USE ALL NUMBERS, LETTERS AND SPACES SHOWN ON THE SERIAL NUMBER PLATE OR THE PRODUCT IDENTIFICATION NUMBER PLATE IN WARRANTY CORRESPONDENCE.

COMBINES (-564100)

ON THESE COMBINES, THE SERIAL NUMBER PLATE IS LOCATED ON THE REAR LEFT-HAND UPRIGHT.

AN EXAMPLE OF THE SERIAL NUMBER ON THIS PLATE IS:

E8820564100H

E - EQUIPMENT
8820 - COMBINE MODEL
564100 - COMBINE SEPARATOR SERIAL NUMBER
H - MANUFACTURING UNIT (HARVESTER WORKS)

COMBINES (564101-)

ON THESE COMBINES, THE PRODUCT IDENTIFICATION PLATE (PIN) IS LOCATED NEAR THE RIGHT-HAND SIDE OF THE TOOL BOX. AN EXAMPLE OF THE TWO-LINES ON THIS PIN PLATE IS:

H08820X564101
COMBINE

(FIRST LINE)

H0 - MANUFACTURING UNIT (HARVESTER WORKS)
8820 - MODEL IDENTIFIER
X - CONFIGURATION CODE/MODEL IDENTIFIER SUFFIX
564101 - SEQUENTIAL NUMBER USED IN SERIAL NO. COLUMN

(SECOND LINE)

COMBINE - TYPE OF PRODUCT

ENGINE SERIAL NUMBER

THE ENGINE SERIAL NUMBER PLATE IS LOCATED ON THE RIGHT-HAND SIDE OF THE ENGINE BLOCK.

ENGINES (-227599)

AN EXAMPLE OF THE ONE-LINE, SIXTEEN-DIGIT NUMBER ON THIS SERIAL NUMBER PLATE IS:

6466TH01227599RG

6 - NUMBER OF CYLINDERS
 466 - CUBIC INCH DISPLACEMENT
 A - FUEL TYPE (TURBOCHARGED INTERCOOLED DIESEL)
 H - MANUFACTURING UNIT OF MACHINE (HARVESTER WORKS)
 01 - ENGINE VERSION
 227599 - ENGINE SERIAL NUMBER
 RG - MANUFACTURING UNIT OF ENGINE (JOHN DEERE ENGINE WORKS)

ENGINES (227600-)

AN EXAMPLE OF THE TWO-LINE NUMBER ON THIS SERIAL NUMBER PLATE IS:

RG6466227600
 6466AH02

(FIRST LINE)

RG - MANUFACTURING UNIT (JOHN DEERE ENGINE WORKS)
 6 - NUMBER OF CYLINDERS
 466 - CUBIC INCH DISPLACEMENT
 A - CONFIGURATION CODE/MODEL IDENTIFIER SUFFIX
 227600 - SEQUENTIAL NUMBER USED IN SERIAL NO. COLUMN

(SECOND LINE)

6 - NUMBER OF CYLINDERS
 466 - CUBIC INCH DISPLACEMENT
 A - FUEL TYPE (TURBOCHARGED INTERCOOLED DIESEL)
 H - MANUFACTURING UNIT OF MACHINE (HARVESTER WORKS)
 02 - ENGINE VERSION

PARTS LISTING INFORMATION

SERIAL NUMBER OR PRODUCT IDENTIFICATION NUMBER (PIN) INFORMATION SHOWS ON WHICH MACHINES A PART MAY BE USED. FOR EXAMPLE:

- THE PART CAN BE USED ON ALL MACHINES.

-000000 THE PART CAN BE USED ON ALL MACHINES UP TO AND INCLUDING THE SERIAL NUMBER LISTED.

000000- THE PART CAN BE USED ON ALL MACHINES BEGINNING WITH THE SERIAL NUMBER LISTED.

000000-000000 THE PART CAN BE USED ON ALL MACHINES BETWEEN AND INCLUDING THE SERIAL NUMBERS LISTED.

WHEN XXXXXX'S ARE LISTED IN PLACE OF A SERIAL NUMBER, A SERIAL NUMBER CHANGE WAS MADE, BUT THE EXACT SERIAL NUMBER WAS NOT AVAILABLE WHEN THE CATALOG WAS PRINTED.

DIRECTION ARROW

ARROWS ARE USED WITH ILLUSTRATIONS TO INDICATE THE FRONT OF THE UNIT. "RIGHT-HAND" AND "LEFT-HAND" SIDES ARE DETERMINED BY FACING IN THE DIRECTION OF MACHINE FORWARD TRAVEL.

BOX-ENCLOSED ILLUSTRATIONS

A KEY NUMBER, SHOWN IN THE PARTS LIST, IS ASSIGNED TO A BOX ENCLOSING ALL PARTS SOLD AS A SERVICE ASSEMBLY. A BOX NOT KEYED INCLUDES NON-CURRENT PARTS.

KITS

KIT INFORMATION WILL BE FOUND IMMEDIATELY FOLLOWING THE STORY IN WHICH IT IS USED. THE ILLUSTRATION IS REPEATED WITH ONLY THE KIT PARTS CALLED OUT AND WITH ALL OTHER PARTS SHOWN IN PHANTOM FOR RELATIONSHIP.

JDM REMANUFACTURED COMPONENTS

THE SERVICE PARTS LISTED IN THIS CATALOG ARE INTENDED FOR THE REPAIR OF ORIGINAL EQUIPMENT COMPONENTS. ALTHOUGH MOST SERVICE PARTS MAY BE USED TO REPAIR REMANUFACTURED COMPONENTS, THE REMANUFACTURED DESIGN MAY CHANGE PARTS SUFFICIENTLY SO THAT SERVICE PARTS ARE INADEQUATE OR NOT USABLE.

BOLT AND CAP SCREW STRENGTH IDENTIFICATION

BOLTS AND CAP SCREWS REQUIRED TO HAVE HIGH-STRENGTH QUALITIES EQUIVALENT TO SAE GRADE 8 ARE IDENTIFIED THROUGHOUT THIS CATALOG BY THE DESCRIPTION HS SAE 8. ALL STANDARD BOLTS AND CAP SCREWS ARE SAE GRADE 5 OR LOWER.

COMPLETE GOODS LISTINGS

COMPLETE GOODS ARE LISTED IN BOLD FACE TYPE. ORDER SEPARATELY. DO NOT INCLUDE ON REPLACEMENT PARTS ORDER.

SI UNITS OF MEASURE

METRIC DIMENSIONS ARE GIVEN, WHERE APPLICABLE, THROUGHOUT THIS PARTS CATALOG.

TRADEMARKS

THROUGHOUT THIS PARTS CATALOG, YOU WILL FIND THE FOLLOWING DEERE & COMPANY TRADEMARKS:

DIAL-A-MATIC™
HARVESTRAK™
POSI-TORQ™

TORQ-GARD SUPREME®
QUIK-TATCH™

CHANGE INDICATOR LINE (MICROFICHE CATALOGS ONLY)

CHANGES AFFECTING THE ORDERING OF PARTS ARE IDENTIFIED BY VERTICAL LINES MARKED IN THE LEFT-HAND MARGIN OF REVISED PARTS LISTING IMAGES. A LINE IS ALSO AT THE LEFT-HAND EDGE OF THE SAME PART NUMBER IN THE NUMERICAL INDEX TO SHOW THE LOCATION OF REVISED INFORMATION.

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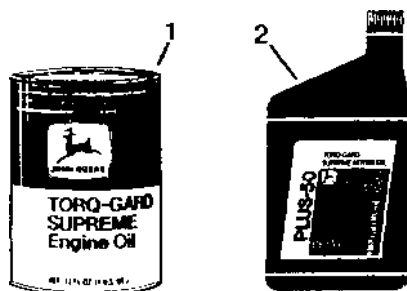
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MEMORANDA

MEMORANDA

RGP3291 -UN-01JAN94

TORQ-GARD SUPREME AND PLUS-50 ENGINE OIL



RGP 3291

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	TY6359	OIL	1		(SAE 5W/30), 0.9L (1 QUART) CAN
	TY6360	OIL	1		(SAE 5W/30), 19L (5 GALLON) CAN
	TY6361	OIL	1		(SAE 5W/30), 208L (55 GALLON) DRUM
	TY6297	OIL	1		(SAE 15W/40), 0.9L (1 QUART) CAN
	TY6298	OIL	1		(SAE 15W/40), 19L (5 GALLON) CAN
	TY6300	OIL	1		(SAE 15W/40), 114L (30 GALLON) DRUM
	TY6301	OIL	1		(SAE 15W/40), 208L (55 GALLON) DRUM
	TY6311	OIL	1		(SAE 10W), 0.9L (1 QUART) CAN
	TY6312	OIL	1		(SAE 10W), 19L (5 GALLON) CAN
	TY6313	OIL	1		(SAE 10W), 208L (55 GALLON) DRUM
	AR63979	OIL	1		(SAE 30), 0.2L (1 HALF PINT) CAN
	AR63218	OIL	1		(SAE 30), 0.9L (1 QUART) CAN
	AR63219	OIL	1		(SAE 30), 19L (5 GALLON) CAN
	TY6280	OIL	1		(SAE 30), 114L (30 GALLON) DRUM
	AR63222	OIL	1		(SAE 30), 208L (55 GALLON) DRUM
2	TY6389	OIL	1		(SAE 15W/40), 0.9L (1 QUART)
	TY6390	OIL	1		(SAE 15W/40), 19L (5 GALLON)
	TY6391	OIL	1		(SAE 15W/40), 208L (55 GALLON)
	TY6392	OIL	1		(SAE 30), 0.9L (1 QUART)
	TY6393	OIL	1		(SAE 30), 19L (5 GALLON)
	TY6394	OIL	1		(SAE 30), 208L (55 GALLON)

**KIT FOR OFF-SEASON STORAGE
(NOT ILLUSTRATED)**

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
..	AR41785	KIT	1		CONTAINS 0.9 L (1 QT.) CAN OF INTERNAL CORROSION INHIBITOR, 1 ROLL OF TAPE, AND 6 PLASTIC BAGS
..	AR41870	RUST INHIBITOR	1		0.9 L (1 QT.) CAN, (SUB AR41785)

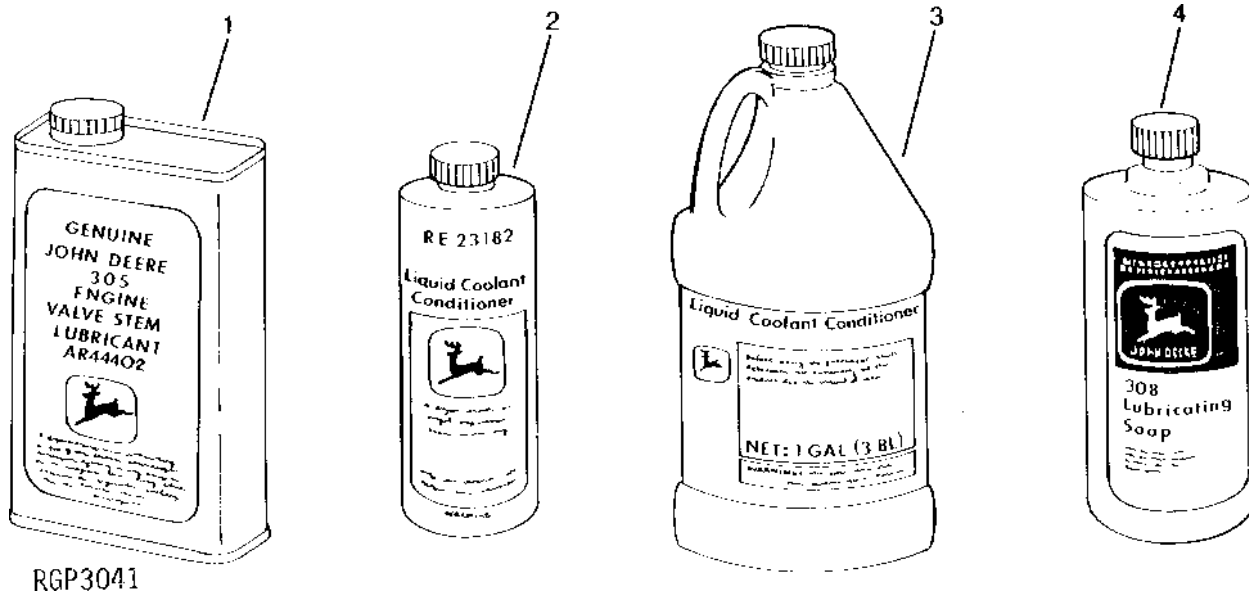
**DUST CAP / COVER KIT
(NOT ILLUSTRATED)**

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
..	AR21969	KIT	1		

RGP3041

-UN-01JAN94

COOLANT CONDITIONER AND ENGINE PART LUBRICANTS



VALVE STEM LUBRICANT

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR44402	OIL	1	0.9L (1 QT.)	

COOLANT CONDITIONER

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
2	RE23182	ENGINE COOLANT CONDITIONER	1	0.473L (16 OZ.) (SUB FOR T19566 OR RE12842)	
3	RE35992	ENGINE COOLANT CONDITIONER	1	3.8L (1 GAL.)	

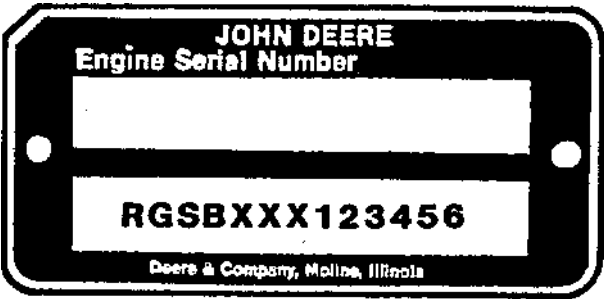
CYLINDER LINER PACKING LUBRICANT

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
4	AR54749	LUBRICANT	1	0.9L (1 QT.)	

MEMORANDA

RGP2856 -UN-01JAN94

SHORT BLOCK SERIAL NUMBER PLATE



RGP2856

A SHORT BLOCK SERIAL NUMBER PLATE PLUS 2-37H44 DRIVE SCREWS ARE USED TO ATTACH TO REPLACEMENT SHORT BLOCK ASSEMBLIES. THIS NUMBER WILL BE REFERRED TO WHEN NEW PARTS AFFECT THE SHORT BLOCK ASSEMBLY. THE PREVIOUS ENGINE SERIAL NUMBER SHOULD BE STAMPED INTO THE BLANK SPACE PROVIDED, AS A REFERENCE FOR YOUR DEALER.

1. DESIGNATES ENGINE MANUFACTURER	RG - WATERLOO ENGINE WORKS
2. DESIGNATES REPLACEMENT SHORT BLOCK	SB
3. DESIGNATES CUBIC INCH	XXX- 466
4. DESIGNATES THE PRODUCTION DATE	1234
5. DESIGNATES COMPONENT SEQUENCE	56

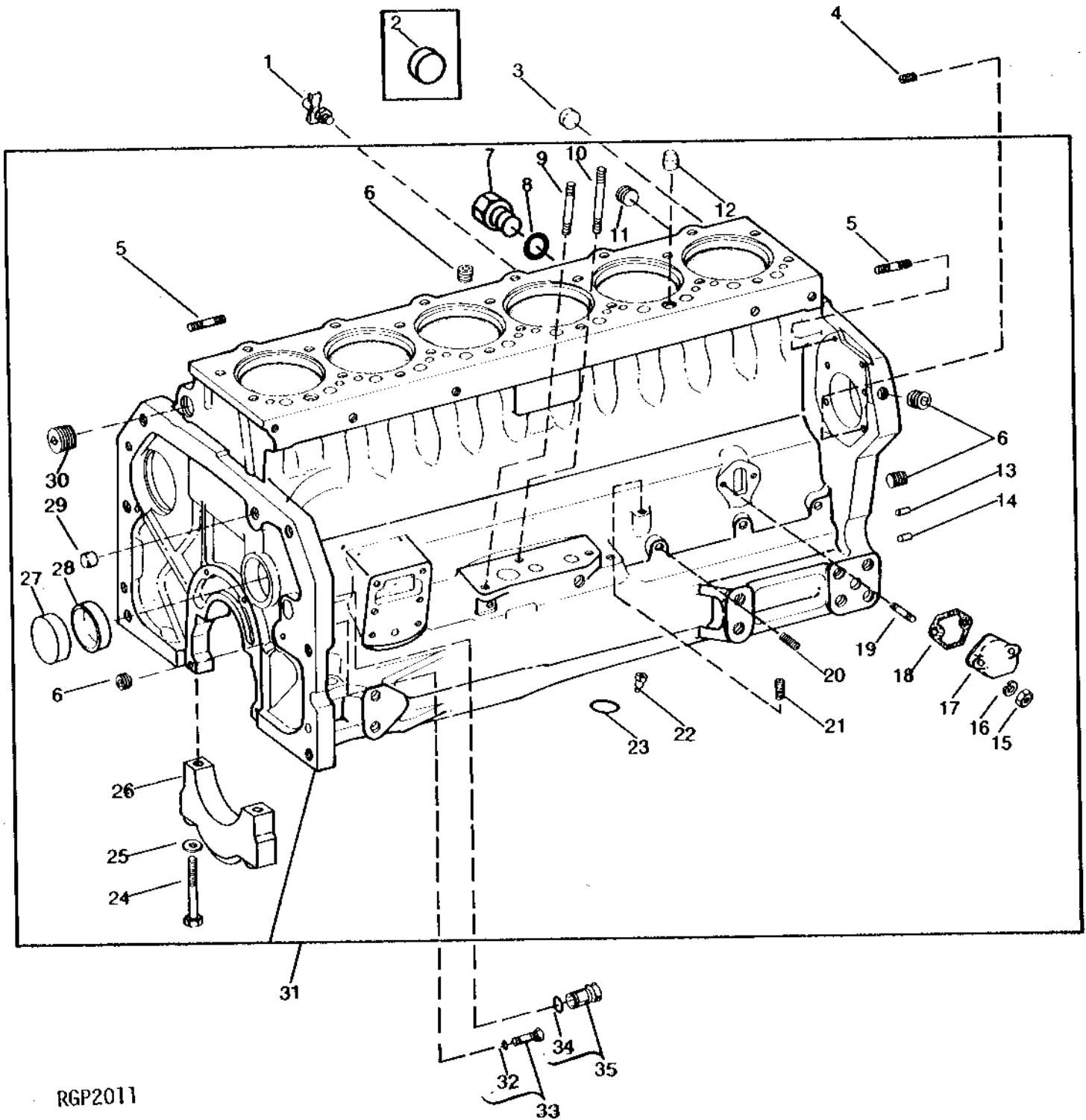
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ENGINE

CYLINDER BLOCK
(6466AH 01)
(SHORT BLOCK SERIAL NO. -530500)

RGP2011

-UN-01JAN94



CYLINDER BLOCK - CONTINUED
(6466AH 01)
(SHORT BLOCK SERIAL NO. -530500)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	AR80294	PLUG	1		(LESS COOLANT HEATER) (USE WITH BLOCK MARKED R65693)
3	R27036	CAP	1		(LESS HEATER)
4	22H776	SET SCREW	3		5/16" X 7/16", (SUB FOR R56545)
5	R55396	STUD	5		
6	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
7	R39741	DRAIN PLUG	1		(USE WITH BLOCK MARKED R72132)
8	U13639	O-RING	1		(USE WITH BLOCK MARKED R72132)
9	R106859	STUD	1		(SUB FOR F3646R OR R26622, THIS APPLICATION)
10	R55395	STUD	1		
11	15H665	PIPE PLUG	1		3/4", (SUB FOR AR72318)
12	R42340	BUSHING	2		
13	R1612R	DOWEL PIN	2		
14	F1743R	DOWEL PIN	2		
15	14H785	NUT	2		5/16"
16	12H303	LOCK WASHER	2		5/16"
17	R27286	COVER	1		
18	R97350	GASKET	1		(SUB FOR R27285)
19	R48755	STUD	2		
20	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
21	15H638	PIPE PLUG	1		1/8"
22	R43621	ORIFICE	6		
23	R71732	O-RING	1		(SUB FOR R50378)
24	R42365	BOLT	14		
25	R70268	WASHER	14		(SUB FOR R42363)
26	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
27	R26115	CAP	1		
28	R46903	BUSHING	4		
29	R61288	DOWEL PIN	1		(USE WITH BLOCK MARKED R65693)
	R43634	DOWEL PIN	1		(USE WITH BLOCK MARKED R72132)
30	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
31	AR84749	CYLINDER BLOCK	1		(MARKED R65693) (SUB RE28307) (ALSO ORDER AR62429, R54123, U13639 AND (6) R88043)
	AR94845	CYLINDER BLOCK	1		(SUB RE28307) (MARKED R72132) (ALSO ORDER AR62429 AND (6) R88043)
	RE28307	CYLINDER BLOCK	1		(MARKED R87554)
32	A4365R	O-RING	1		
33	AR61589	PLUG	1		
34	R27149	O-RING	1		
35	AR61533	PLUG	1		

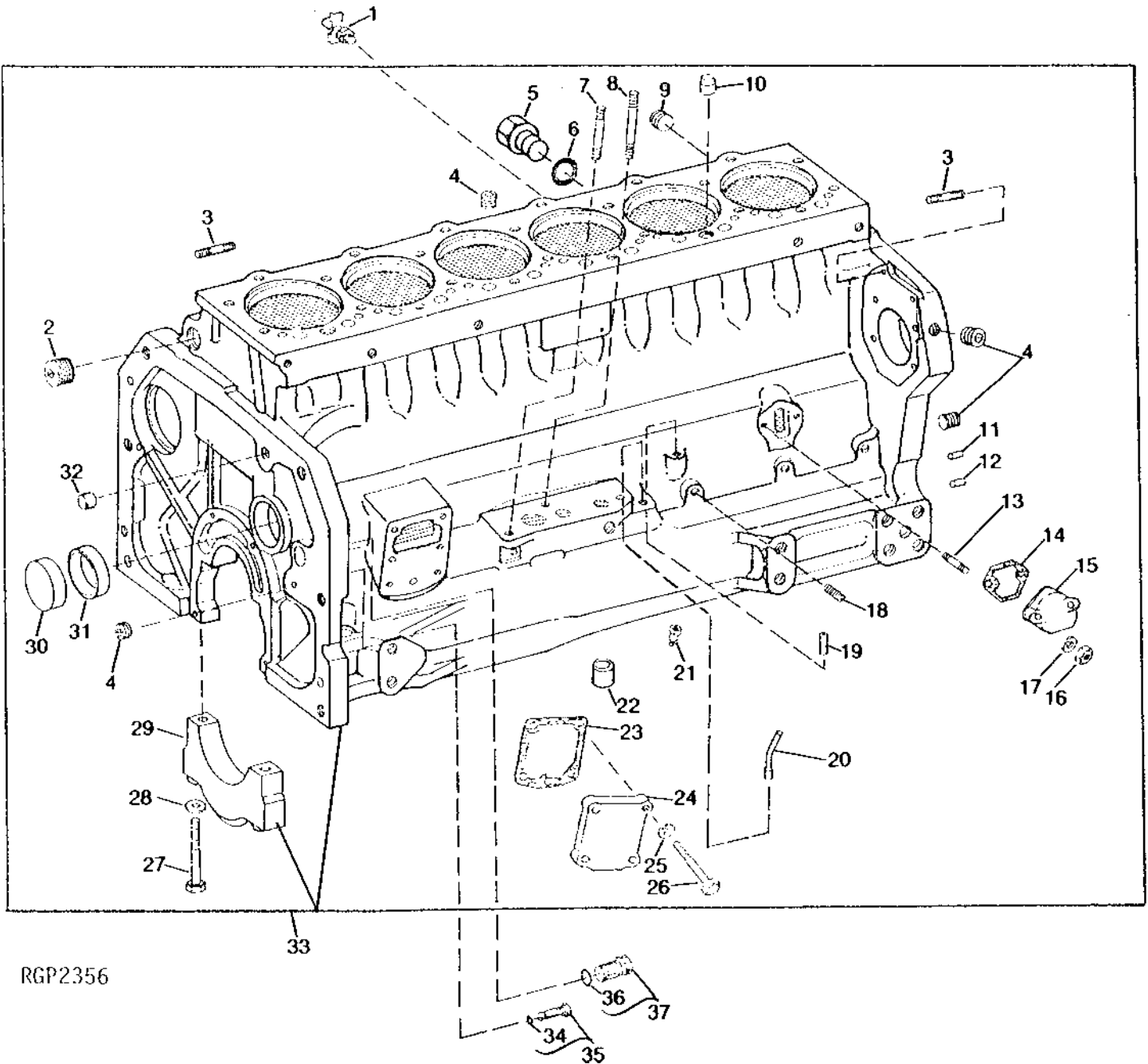
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ENGINE

CYLINDER BLOCK (6466AH 01) (SHORT BLOCK SERIAL NO. 530501-)

RGP2356

-UN-01JAN94



CYLINDER BLOCK - CONTINUED
(6466AH 01)
(SHORT BLOCK SERIAL NO. 530501-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
3	R55396	STUD	5		9.525 X 42.926 MM (3/8" X 1.690")
4	15H624	PIPE PLUG	5		1/2", (SUB FOR AR72319)
5	R39741	DRAIN PLUG	1		
6	U13639	O-RING	1		
7	R106859	STUD	1		9.525 X 82.550 MM (3/8" X 3-1/4") (SUB FOR F3646R OR R26622, THIS APPLICATION)
8	R55395	STUD	1		9.525 X 91.948 MM (3/8" X 3.620")
9	15H665	PIPE PLUG	2		3/4", (SUB FOR AR72318)
10	R42340	BUSHING	2		
11	R1612R	DOWEL PIN	4		
12	F1743R	DOWEL PIN	2		
13	R48755	STUD	2		7.925 X 38.100 MM (5/16" X 1-1/2")
14	R97350	GASKET	1		(SUB FOR R27285)
15	R27286	COVER	1		
16	14H785	NUT	2		5/16"
17	12H303	LOCK WASHER	2		
18	15H638	PIPE PLUG	1		1/8"
19	15H638	PIPE PLUG	5		1/8", (SUB FOR R21630, THIS APPLICATION)
20	AR71850	DIPSTICK TUBE	NA		
21	R43621	ORIFICE	6		
22	R62930	BUSHING	2		
23	R62410	GASKET	1	294693-	
24	R69135	COVER	1	294693-	
25	12H304	LOCK WASHER	4	294693-	
26	19H2284	CAP SCREW	4	294693-	
27	R42365	BOLT	14		15.875 X 120.650 MM (5/8" X 4-3/4")
28	R70268	WASHER	14		16.662 X 27.940 X 4.394 MM (21/32" X 1.100" X 0.173")
29	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
30	R26115	CAP	1		
31	R46903	BUSHING	4		
32	R61288	DOWEL PIN	1		
33	RE13296	CYLINDER BLOCK	1		(MARKED R64530, R63198 OR R78505) (SUB FOR AR96200) (SUB RE28306) (ALSO ORDER AR62429, R76368 AND (6) R88043)
	RE28306	CYLINDER BLOCK	1		(MARKED R87557)
34	A4365R	O-RING	1		
35	AR61589	PLUG	1		
36	R27149	O-RING	1		
37	AR61533	PLUG	1		

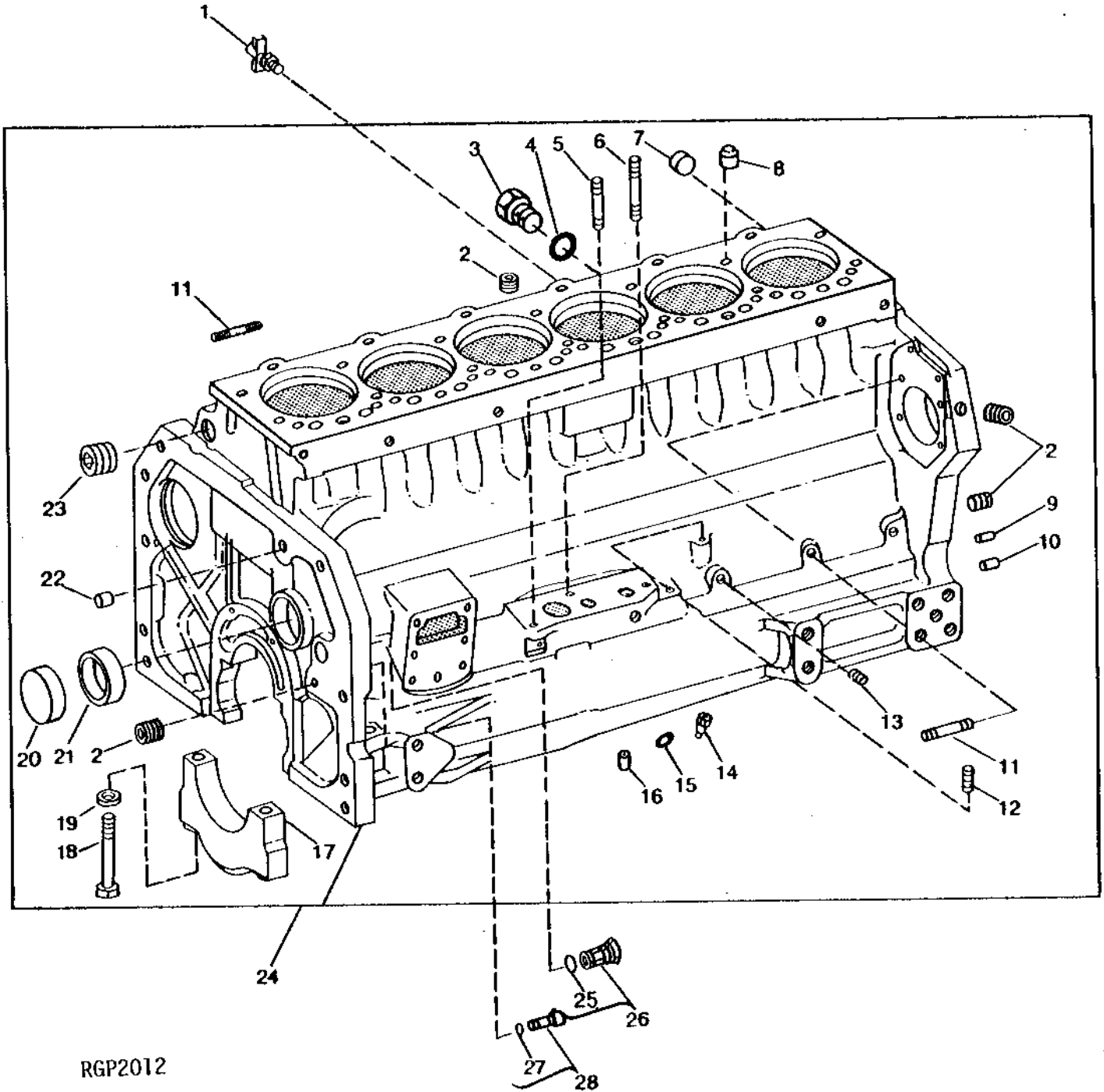
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ENGINE

RGP2012

-UN-01JAN94

CYLINDER BLOCK (6466AH 02, 03)



RGP2012

CYLINDER BLOCK - CONTINUED
(6466AH 02, 03)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
3	R39741	DRAIN PLUG	1		
4	U13639	O-RING	1		
5	R106859	STUD	1		(SUB FOR F3646R OR R26622, THIS APPLICATION)
6	R55395	STUD	1		
7	15H665	PIPE PLUG	1		3/4", (SUB FOR AR72318)
8	R42340	BUSHING	2		
9	R1612R	DOWEL PIN	2		
10	F1743R	DOWEL PIN	2		
11	R55396	STUD	5		
12	15H638	PIPE PLUG	1		1/8", (USE WITH AH-01,02)
	15H638	PIPE PLUG	2		1/8", (USE WITH AH-03)
13	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
14	R43621	ORIFICE	6		
15	R71732	O-RING	1	-227649	
16	R62930	BUSHING	2		
17	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
18	R42365	BOLT	14		
19	R70268	WASHER	14		(SUB FOR R42363)
20	R26115	CAP	1		
21	R46903	BUSHING	4		
22	R61288	DOWEL PIN	1		
23	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
24	AR96198	CYLINDER BLOCK	1	-227649	(MARKED R62907) (SUB RE28311, (6) R88043, AR62429, RE14230, RE38733, AR88903, R76822 AND R76547)
	AR100957	CYLINDER BLOCK	1	227650-317193	(MARKED R71689) (SUB FOR AR98843) (SUB RE28311, (6) R88043 AND AR62429)
	RE28311	CYLINDER BLOCK	1	317194-	(MARKED R87564) (ALSO ORDER AR62429)
25	R27149	O-RING	1		
26	AR61533	PLUG	1		
27	A4365R	O-RING	1		
28	AR61589	PLUG	1		

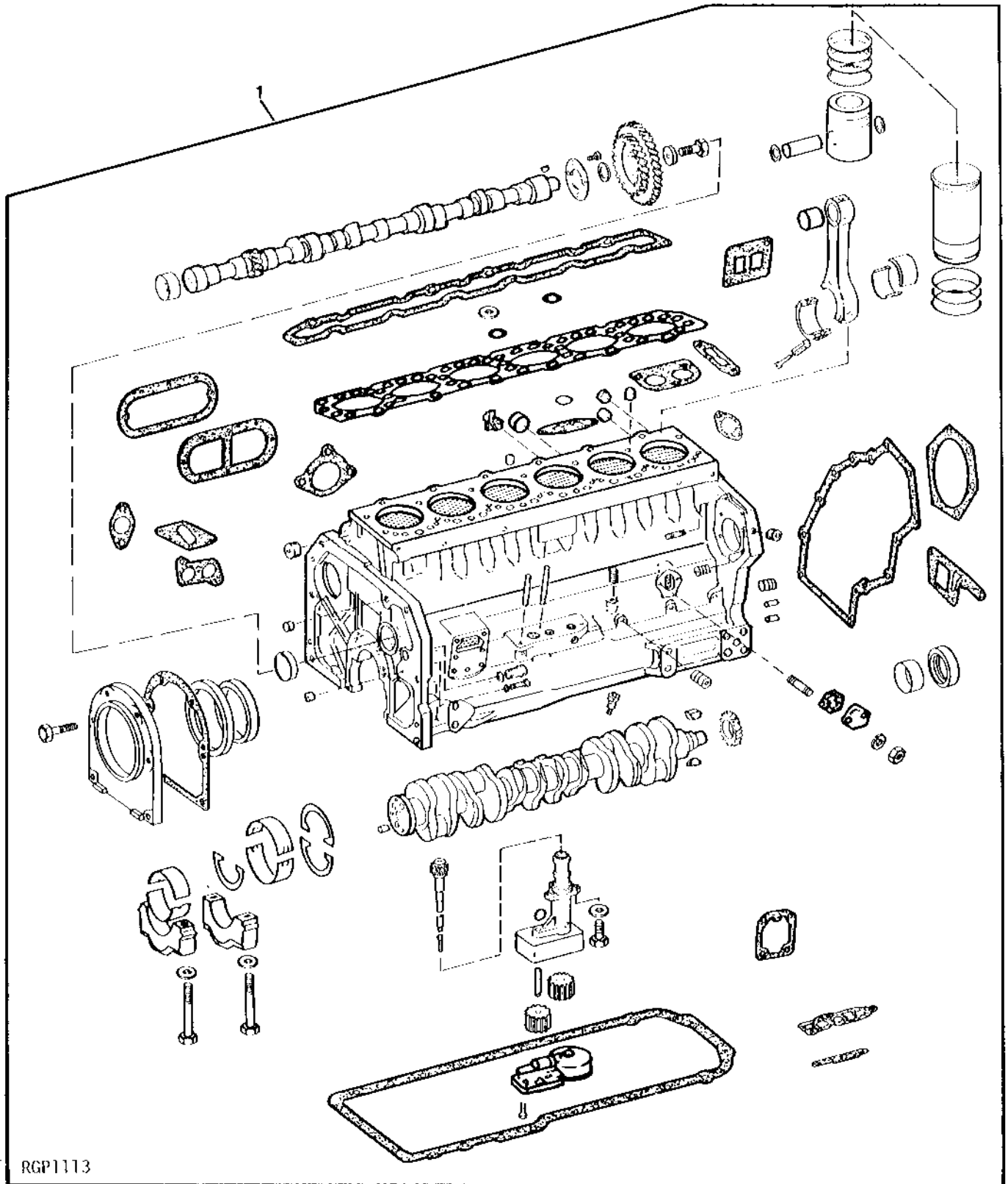
1B16

ENGINE

ENGINE SHORT BLOCK (6466AH 01)

RGP1113

-UN-01JAN94



RGP1113

ENGINE SHORT BLOCK - CONTINUED
(6466AH 01)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR89608	SHORT BLOCK ASSEMBLY	1		(MARKED R65693) (SUB RE28290, AR103301, AR62429, R76368 AND (6) R88043)

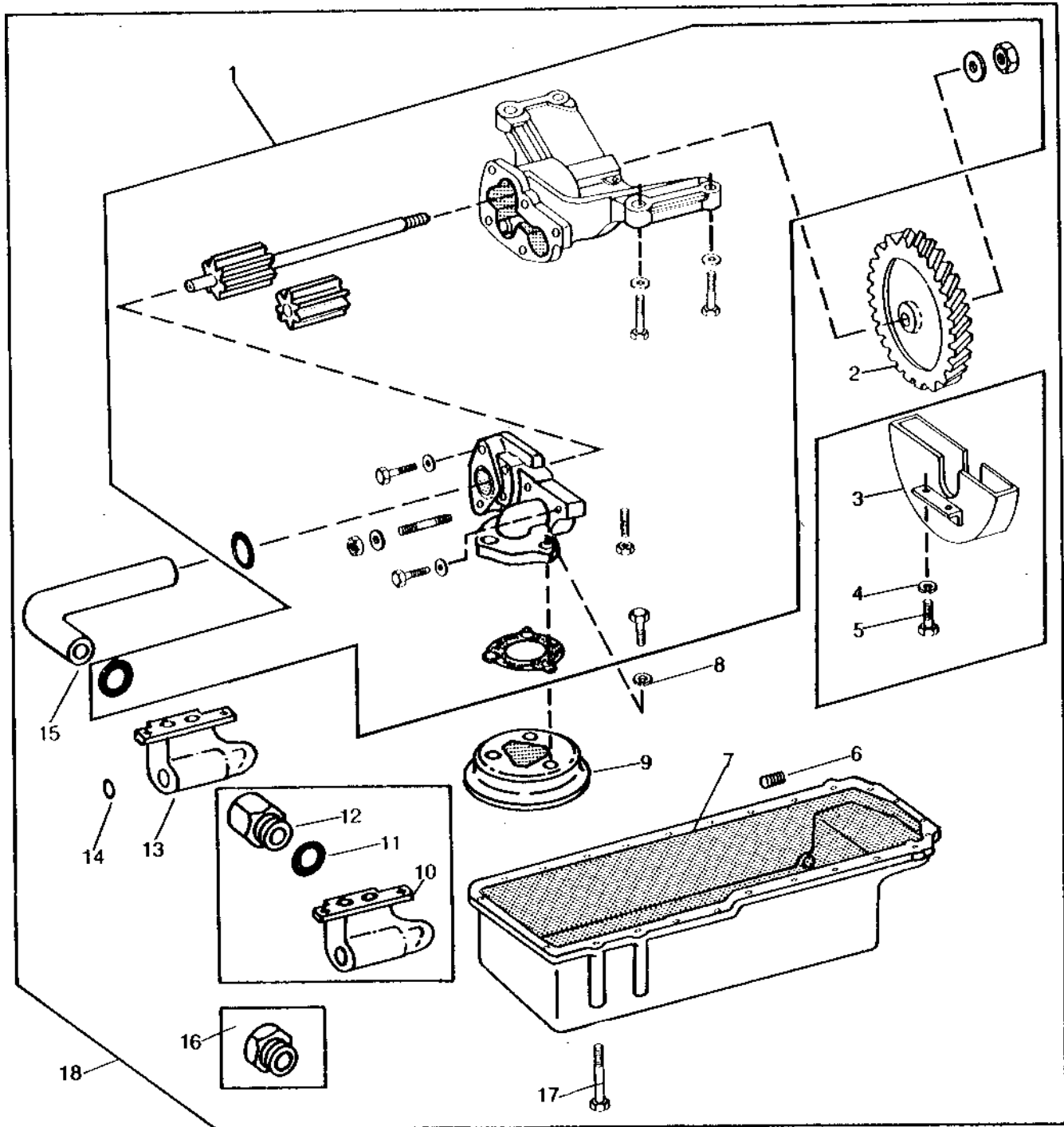
1B18

ENGINE

SHORT BLOCK INSTALLATION KIT (6466AH 01) (SHORT BLOCK SERIAL NO. -530500)

RGP2437

-UN-01JAN94



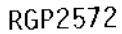
RGP2437

SHORT BLOCK INSTALLATION KIT - CONTINUED
(6466AH 01)
(SHORT BLOCK NO. -530500)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR103695	OIL PUMP	1		(SUB AR103696, (2) R52049, (4) R57696, (2) R71732, (3) 19H1849, (2) 19H2545 AND (2) 19H2549)
2	R62938	GEAR	1		
3		SHIELD	1		(AR77713 NO LONGER REQUIRED)
4		LOCK WASHER	2		(NO LONGER REQUIRED)
5		CAP SCREW	2		(NO LONGER REQUIRED)
6	15H624	PIPE PLUG	1		1/2"
7	R81942	OIL PAN	1		
8	12H303	LOCK WASHER	3		5/16"
9	AR56639	OIL PUMP INTAKE	1		
10	R62954	HOUSING	1		(SUB R78134, THIS APPLICATION)
11	U13639	O-RING	1		(USE WITH R62954)
12	R65683	FITTING	1		(USE WITH R62954)
13	R78134	HOUSING	1		
14	U17409	O-RING	1		
15	R62952	OIL TUBE	1		
16	R54123	ADAPTER	1		
17	19H3485	CAP SCREW	2		3/8" X 2", (USE WITH R81942)
18	AR103301	KIT	1		(ALSO ORDER RE21544)

ENGINE

RGP2572 -UN-01JAN94



ENGINE SHORT BLOCK - CONTINUED
(6466AH 01)
(SHORT BLOCK SERIAL NO. 530501-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RE13301	SHORT BLOCK ASSEMBLY	1		(MARKED R63198 OR R78505) (SUB RE28290) (SUB FOR AR94830) (ALSO ORDER AR62429, R76368 AND (6) R88043)
	RE28290	SHORT BLOCK ASSEMBLY	1		(MARKED R87557) (ALSO ORDER AR62429 AND R76368)

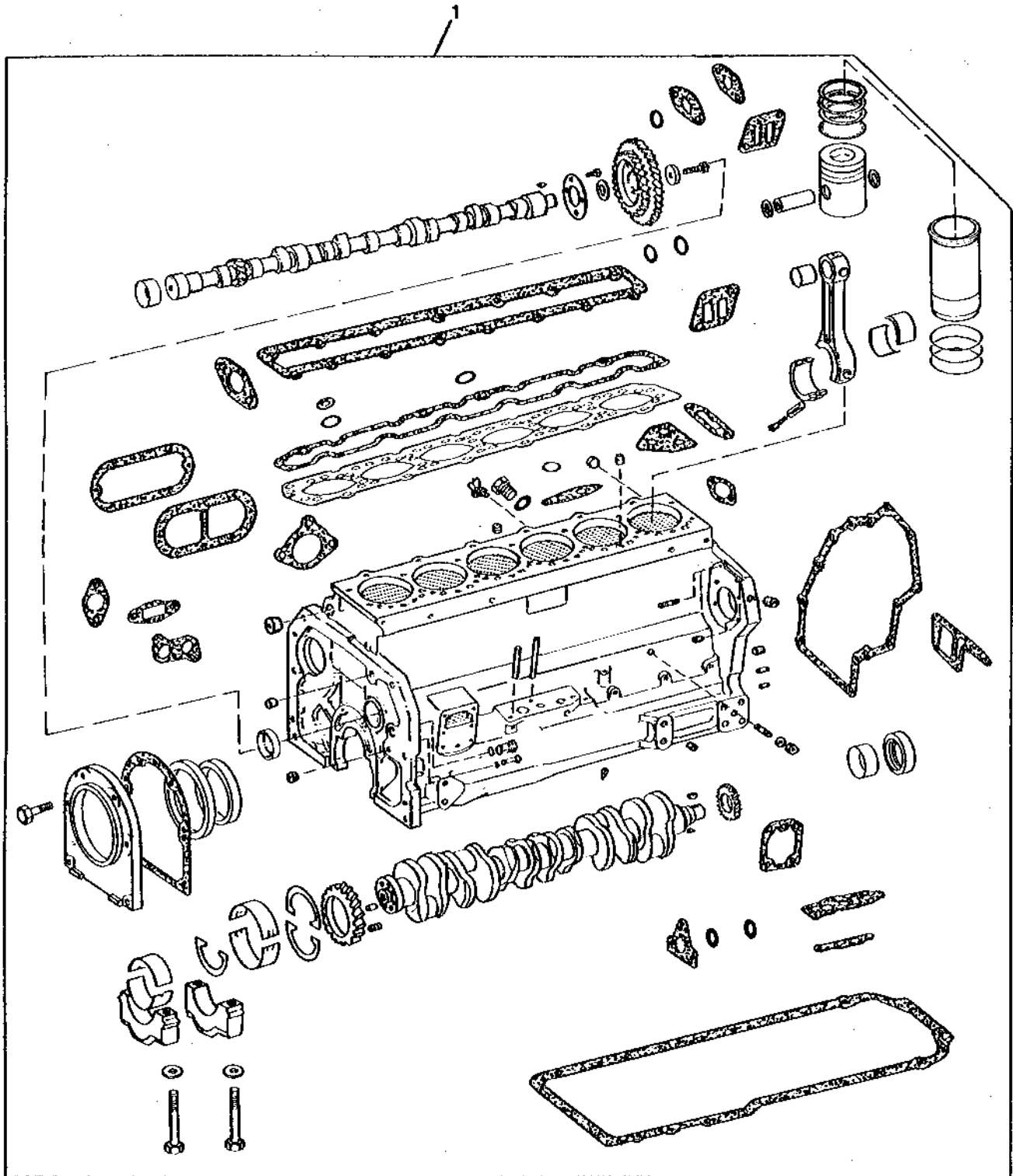
1B22

ENGINE

ENGINE SHORT BLOCK (6466AH 02,03)

RGP558

-UN-01JAN94



RGP558

ENGINE SHORT BLOCK - CONTINUED
(6466AH 02,03)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR98844	SHORT BLOCK ASSEMBLY	1	-227649	(MARKED R62907 OR R74352) (SUB RE28293, AR62429, R76547, RE14230, RE38733, AR88903, R76822 AND (6) R88043) (SUB FOR AR94828)
	AR100958	SHORT BLOCK ASSEMBLY	1	227650-317193	(MARKED R71689) (SUB RE28293) (ALSO ORDER AR62429 AND (6) R88043)
	RE28293	SHORT BLOCK ASSEMBLY	1	317194-	(MARKED R87564) (ALSO ORDER AR62429)

ENGINE OVERHAUL KIT

RGP3141

1B25

ENGINE

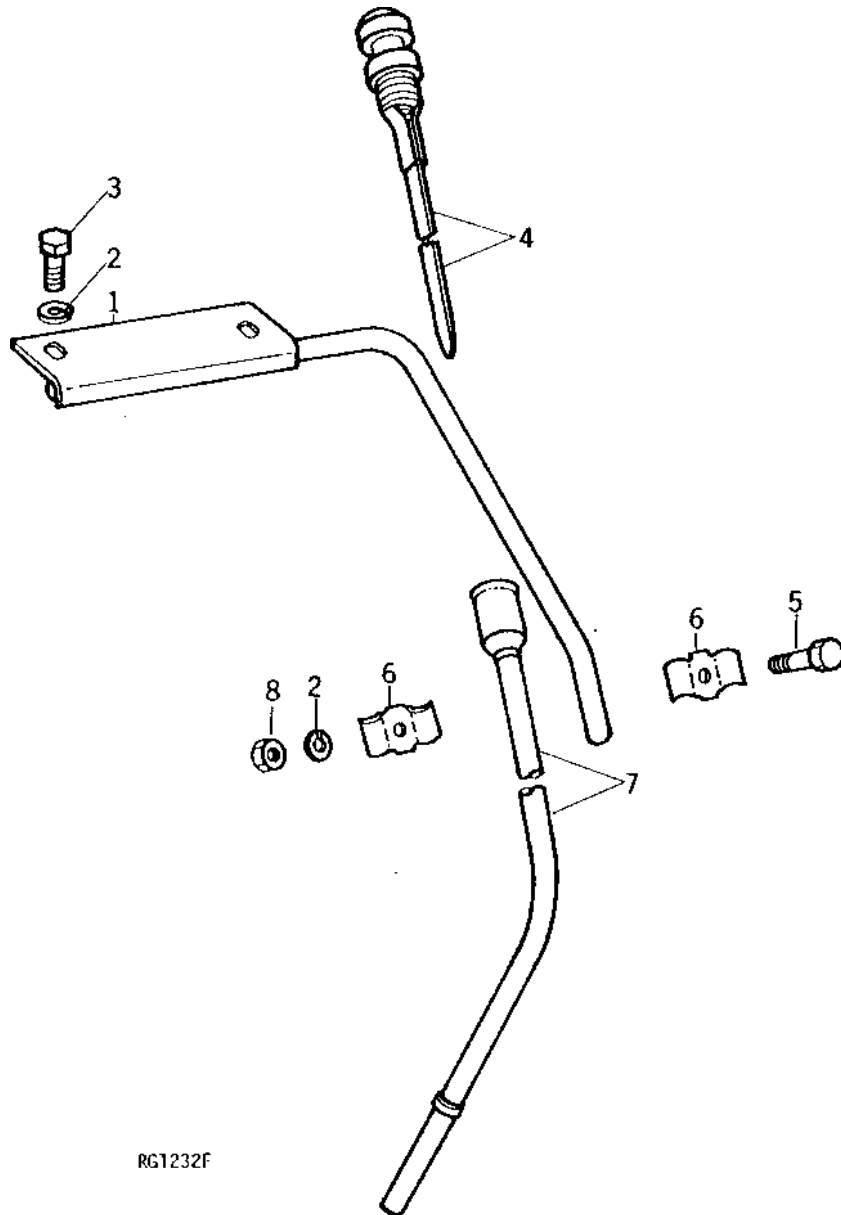
ENGINE OVERHAUL KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RG18845	ENGINE OVERHAUL KIT	1	-235960	CONTAINS (6) AR72079 PISTON LINERS, GASKET KIT, STANDARD BEARINGS, FRONT AND REAR SEALS

RG1232

-UN-01JAN94

DIPSTICK AND SUPPORT



RG1232F

DIPSTICK AND SUPPORT - CONTINUED

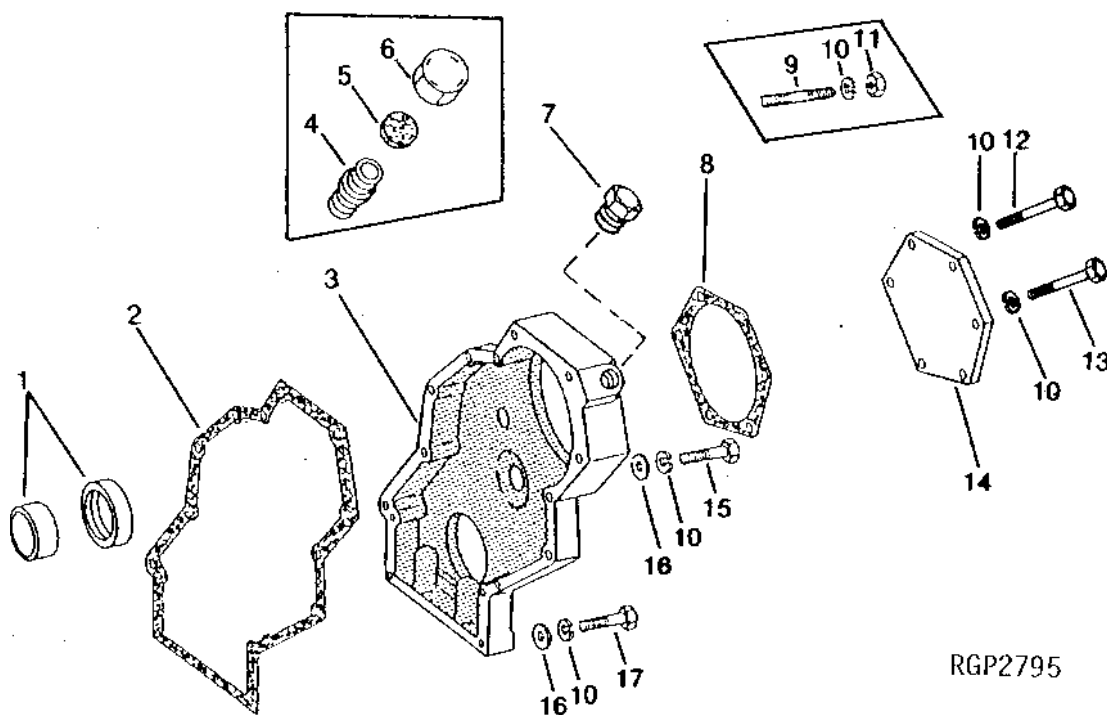
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR62431	SUPPORT	1		
2	12H304	LOCK WASHER	3		3/8"
3	19H1936	CAP SCREW	2		3/8" X 3/4"
4	AR62430	DIPSTICK	1	-161002	
	AR104001	DIPSTICK	1	161003-	(USE WITH R64530, R63198 OR R71688)
5	19H1731	CAP SCREW	1		3/8" X 1"
6	R27491	CLAMP	2		
7	AR62429	TUBE	1		
8	14H1076	NUT	1		3/8"

MEMORANDA

RGP2795

-UN-01JAN94

TIMING GEAR COVER AND FRONT OIL SEAL

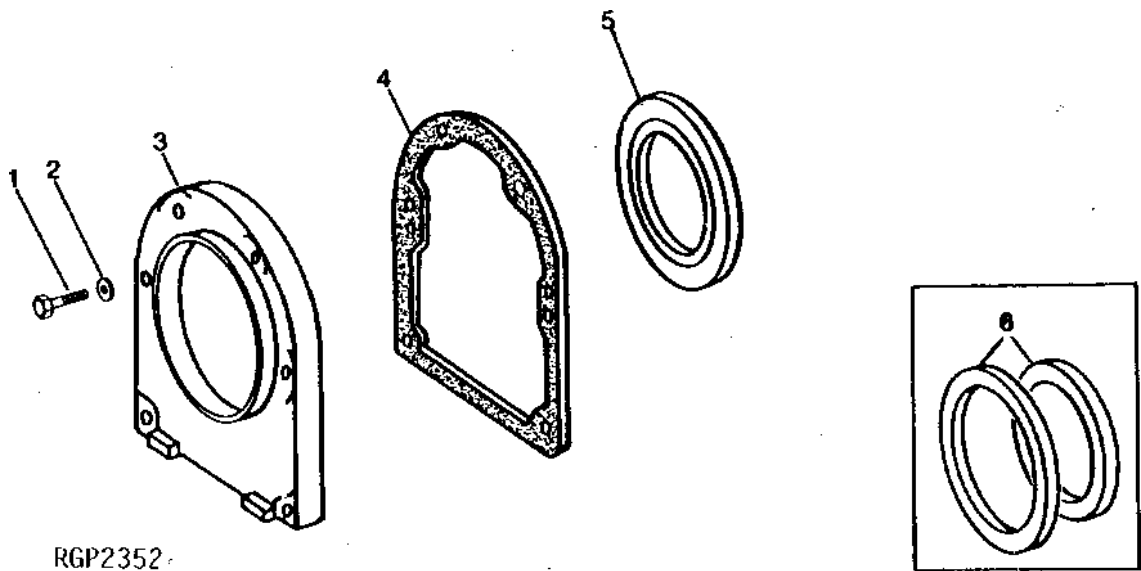


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR49025	SEAL	1		
2	R50353	GASKET	1		
3	R67379	COVER	1		(A) (MARKED R67379) (SUB FOR R78952) (ALSO ORDER T27887)
4	R50354	THREADED NIPPLE	1	-262497	
5	T20328	GASKET	1	-262497	
6	T20294	CAP	1	-262497	
7	T27887	FITTING	1	262498-	
8	R50390	GASKET	1		
9	R50355	STUD	1	-110329	(SUB 19H1905, THIS APPLICATION)
10	12H303	LOCK WASHER	14		5/16"
11	14H785	NUT	1	-110329	5/16"
12	19H1905	CAP SCREW	1	110330-	5/16" X 1"
13	19H1907	CAP SCREW	5		5/16" X 2-3/4"
14	R50393	COVER	1		
15	19H2713	CAP SCREW	6		5/16" X 1-7/8"
16	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
17	19H3552	CAP SCREW	2		5/16" X 1-1/2"

(A) WHEN USED WITH AR87494, ALSO ORDER AR96480, AR89151, R79915 AND T22404, THIS APPLICATION

CRANKSHAFT OIL SEAL AND HOUSING

RGP2352 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R47074	CAP SCREW	6	243506-	11/32" X 11/16" X 0.065" (SUB FOR R41406) (ALSO ORDER (6) T27860)
2	T27860	WASHER	6		
3	R78124	HOUSING	1		
4	R26058	GASKET	1		
5	RE22764	SEAL	1		(SUB FOR RE17352 OR RE14953)
6	RE17352	SEAL	1		(SUB RE22764) (SUB FOR AR63095)

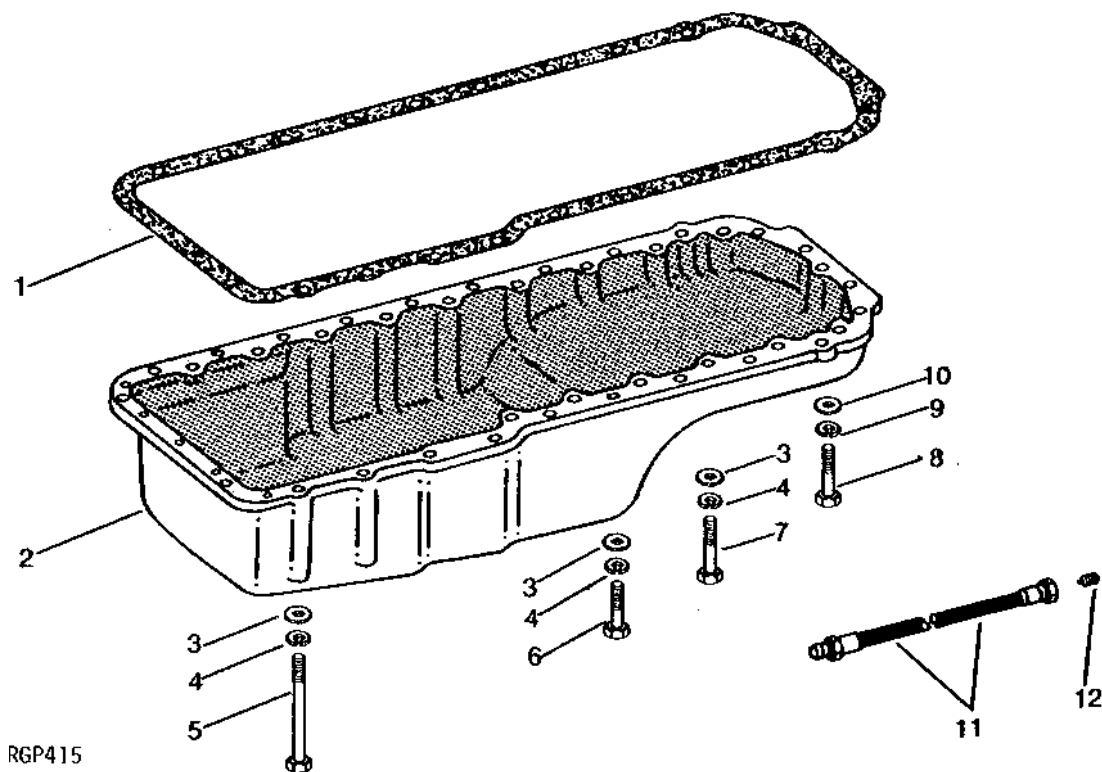
1C5

ENGINE

OIL PAN (6466AH 01)

RGP415

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R54556	OIL PAN	1	-122347	(SUB AR94564)
	R71912	OIL PAN	1	122348-1990	(SUB AR94564) (NO LONGER AVAILABLE)
3	24H1305	WASHER	22	122348-	13/32" X 13/16" X 0.065"
4	12H331	LOCK WASHER	22	-122347	3/8"
	12H304	LOCK WASHER	22	122348-	3/8"
5	19H2104	CAP SCREW	2	-122347	3/8" X 5"
	19H3504	CAP SCREW	2	122348-	3/8" X 5-3/8"
6	19H2552	CAP SCREW	18	-122347	3/8" X 1-1/8"
	19H3267	CAP SCREW	18	122348-	3/8" X 1-5/8"
7	19H1765	CAP SCREW	2	-122347	3/8" X 1-3/4"
	19H3485	CAP SCREW	2	122348-	3/8" X 2"
8	19H2508	CAP SCREW	2	-122347	1/2" X 1-3/8"
	19H2473	CAP SCREW	2	122348-	1/2" X 1-3/4"
9	12H292	LOCK WASHER	2	-122347	1/2"
	12H301	LOCK WASHER	2	122348-	1/2"
10	24H1338	WASHER	2	122348-	33/64" X 7/8" X 0.048"
11	RE21544	HOSE	1		(SUB FOR AR80532 OR AR96724)
12	15H584	PIPE PLUG	1		1/2"

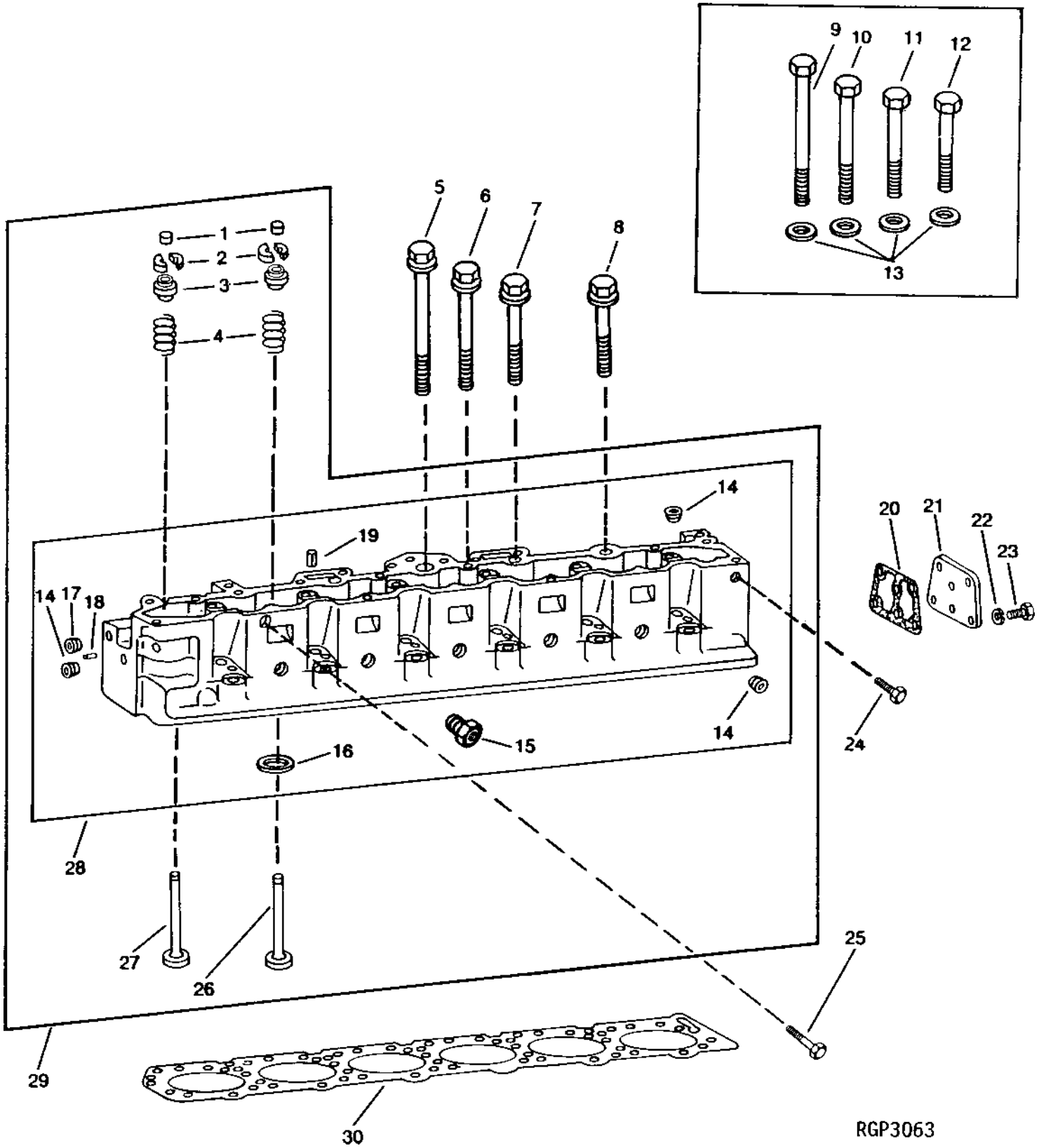
1C6

ENGINE

RGP3063

-UN-01JAN94

CYLINDER HEAD AND VALVES



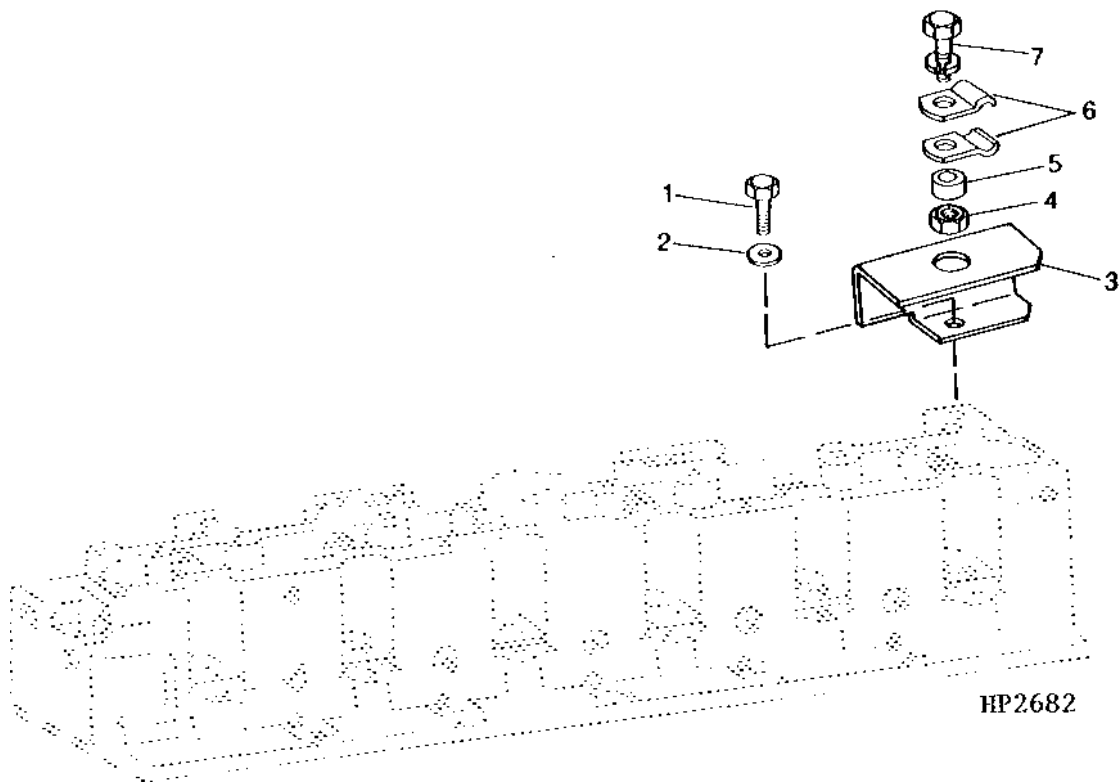
RGP3063

CYLINDER HEAD AND VALVES - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T20129	CAP	12		
2	T20077	RETAINER	24		
3	RE11410	ROTATOR	12		(SUB FOR AR41006)
4	R26125	SPRING	12		
5	R88045	SCREW	7	348831-	(SUB FOR R62420)
6	R88044	SCREW	8	348831-	(SUB FOR R62419)
7	R88043	SCREW	5	348831-	(SUB FOR R62418) (USE WITH R71685, R71688, R64530, R63198, R78505, R65693, R72132, R71689 OR R71547)
	R88043	SCREW	11	348831-	(SUB FOR R62418) (USE WITH R87557, R87564 OR R87554)
8	R88042	SCREW	6	348831-	(SUB FOR R62421) (USE WITH R71685, R71688, R64530, R63198, R78505, R65693, R72132, R71689 OR R71547)
9	R62420	SCREW	7	-348830	14.275 X 190.500 MM (9/16" X 7-1/2") (SUB R88045)
10	R62419	SCREW	8	-348830	14.275 X 162.052 MM (9/16" X 6.380") (SUB R88044)
11	R62418	SCREW	5	-317193	14.275 X 136.652 MM (9/16" X 5.380") (USE WITH R71685, R71688, R64530, R63198, R78505, R65693, R72132, R71689 OR R71547) (SUB R88043)
	R62418	SCREW	11	317194-	(USE WITH R87557, R87564 OR R87554) (SUB R88043)
12	R62421	SCREW	6	-317193	14.275 X 85.852 MM (9/16" X 3.380") (USE WITH R71685, R71688, R64530, R63198, R78505, R65693, R72132, R71689 OR R71547) (SUB R88042)
13	R76126	WASHER	26		(USE WITH R62418, R62419, R62420 OR R62421 ONLY, THIS APPLICATION) (SUB FOR R42364)
14	15H665	PIPE PLUG	11		3/4", (SUB FOR AR72318)
15	R76491	PIPE PLUG	1		(SUB FOR RE10132)
16	R50356	VALVE SEAT INSERT	AR		STANDARD
	R82508	VALVE SEAT INSERT	AR		(SUB FOR R55061, THIS APPLICATION) 0.25 MM (.010") OVERSIZE
17	15H624	PIPE PLUG	6		1/2", (SUB FOR AR72319)
18	F1743R	DOWEL PIN	1		
19	34H387	SPRING PIN	1		3/16" X 3/4"
20	R43595	GASKET	1		
21	R51347	COVER	1		
22	12H331	LOCK WASHER	6		3/8"
23	19H2284	CAP SCREW	6		3/8" X 7/8"
24	19H1916	CAP SCREW	2		5/8" X 1", (SUB FOR R45693, THIS APPLICATION)
25	19H2367	CAP SCREW	1		5/8" X 3/4", (SUB FOR R45692, THIS APPLICATION)
26	R50357	EXHAUST VALVE	6		STANDARD
	R55056	EXHAUST VALVE	6		0.08 MM (.003") OVERSIZE
	R55058	EXHAUST VALVE	6		0.38 MM (.015") OVERSIZE
	R55060	EXHAUST VALVE	6		0.76 MM (.030") OVERSIZE
27	R50358	INTAKE VALVE	6		STANDARD
	R55055	INTAKE VALVE	6		0.08 MM (.003") OVERSIZE
	R55057	INTAKE VALVE	6		0.38 MM (.015") OVERSIZE
	R55059	INTAKE VALVE	6		0.76 MM (.030") OVERSIZE
28	AR103505	CYLINDER HEAD	1		(MARKED R61521, R76384 OR R86696) (SUB FOR AR81615)
29	RE11470	CYLINDER HEAD	1		
30	RE34010	GASKET	1		(SUB FOR R55182)
..		DOWEL PIN	1		(NO LONGER REQUIRED)

HP2682 -UN-01JAN94

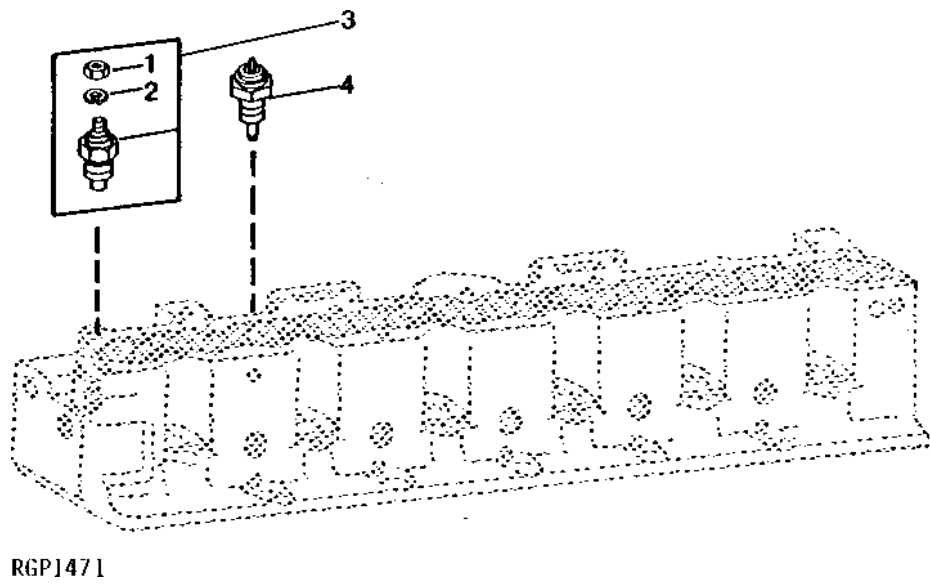
MANIFOLD SHIELD
(SERIAL NO. 600001-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1833	CAP SCREW	1		5/8" X 1-1/4"
2	24H1716	WASHER	1		21/32" X 1-1/4" X 0.120"
3	H114613	DEFLECTOR	1	-611513	(SUB AH121560)
	AH121560	DEFLECTOR	1		
4	14H785	NUT	1		5/16"
5	R55599	SLEEVE	1		
6	R31654	CLAMP	2		
7	19H1849	CAP SCREW	1		5/16" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"

ENGINE TEMPERATURE SENDER AND SWITCH

RGP1471 -UN-01JAN94



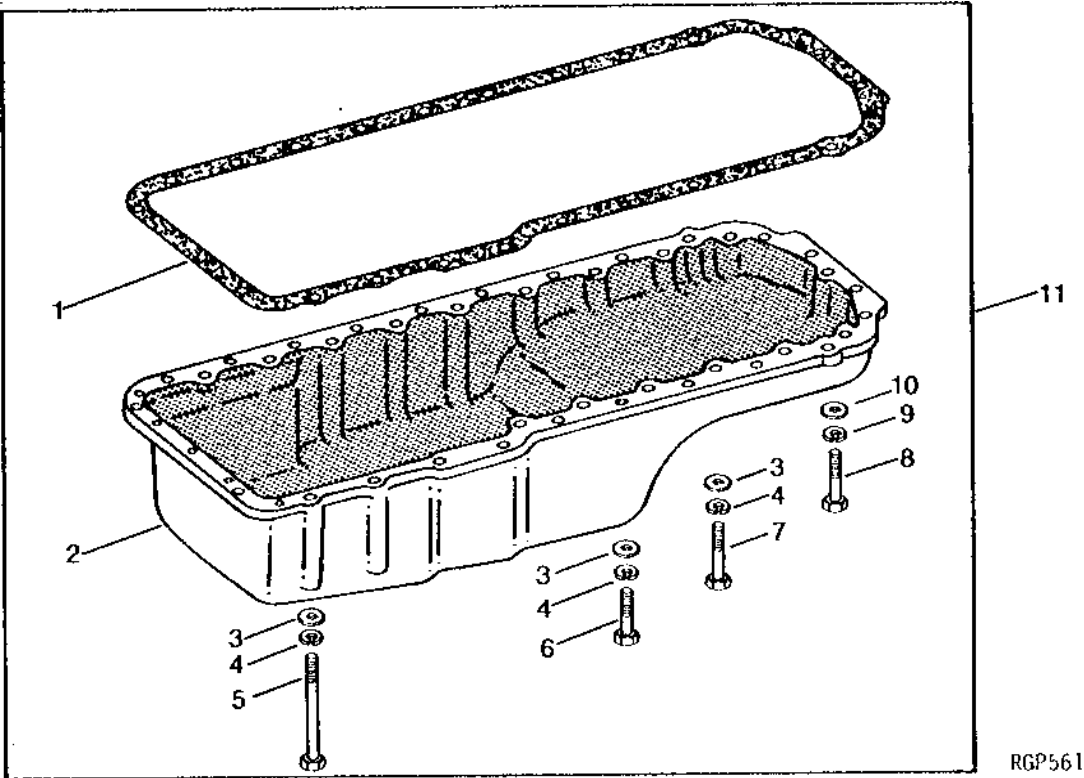
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	14H631	NUT	1	0.190"	
2	12H295	LOCK WASHER	1	0.190"	
3	AT37368	SENDER	1	(SUB FOR AR58233)	
4	AH85833	SWITCH	1		

1C10

ENGINE

OIL PAN REPLACEMENT KIT
(6466AH 01)
(ENGINE SERIAL NO. -122347)

RGP561 -UN-01JAN94



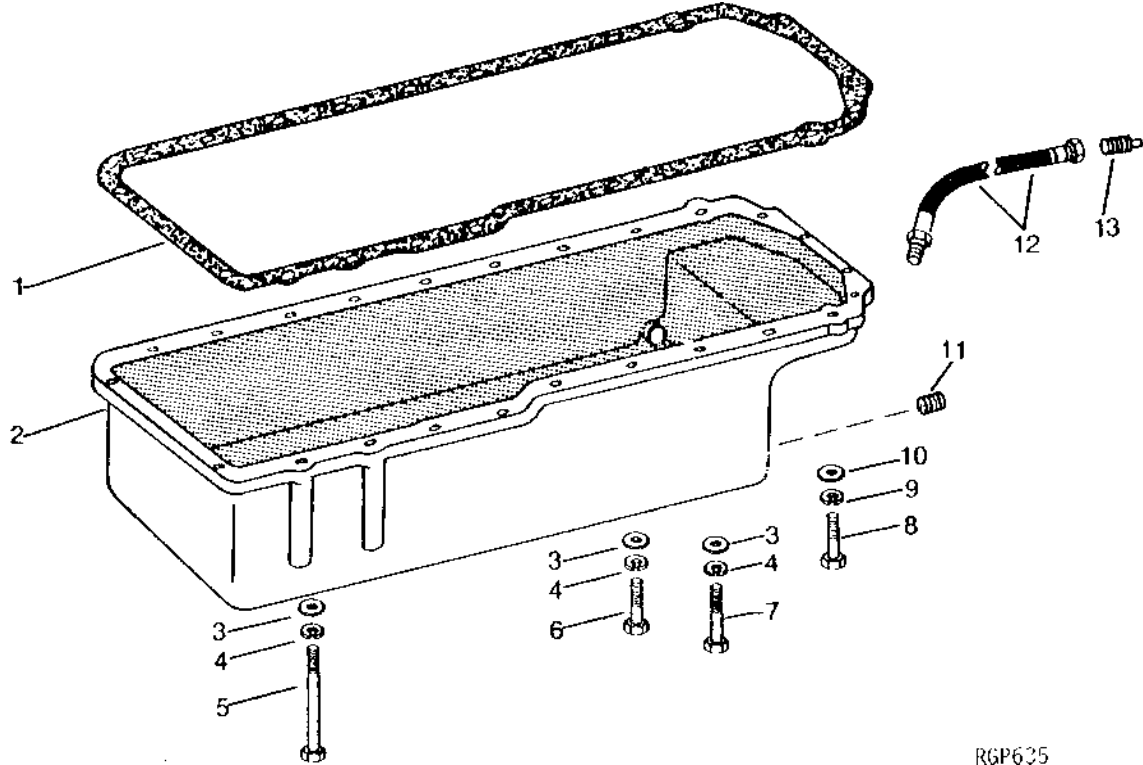
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R71912	OIL PAN	1	-1990	(SUB AR94564) (NO LONGER AVAILABLE)
3	24H1305	WASHER	22		13/32" X 13/16" X 0.065"
4	12H304	LOCK WASHER	22		3/8"
5	19H3504	CAP SCREW	2		3/8" X 5-3/8"
6	19H3267	CAP SCREW	18		3/8" X 1-5/8"
7	19H3485	CAP SCREW	2		3/8" X 2"
8	19H2473	CAP SCREW	2		1/2" X 1-3/4"
9	12H301	LOCK WASHER	2		1/2"
10	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
11	AR94564	KIT	1		

1C11

ENGINE

OIL PAN
(6466AH 02,03)
(6466AH 01) (SHORT BLOCK SERIAL NO. 530501-)

RGP635 -UN-01JAN94

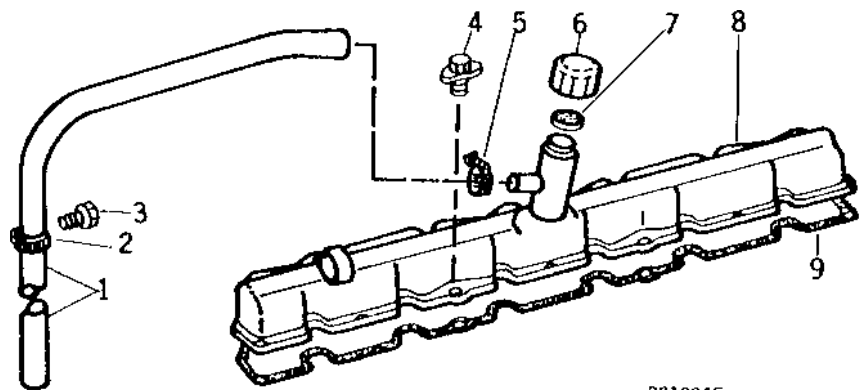


RGP635

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R72991	OIL PAN	1	-299798	
	R81942	OIL PAN	1	299799-XXXXXX	(SUB R72991)
	R72991	OIL PAN	1	XXXXXX-	(REINSTATED THIS APPLICATION)
3	24H1305	WASHER	22		13/32" X 13/16" X 0.065"
4	12H304	LOCK WASHER	22		3/8"
5	19H3504	CAP SCREW	2	-299798	3/8" X 5-3/8", (USE WITH R72991)
	19H3485	CAP SCREW	2	299799-XXXXXX	3/8" X 2", (R81942 NO LONGER USED IN THIS APPLICATION)
6	19H3267	CAP SCREW	18		3/8" X 1-5/8"
7	19H3485	CAP SCREW	2		3/8" X 2"
8	19H2473	CAP SCREW	2		1/2" X 1-3/4"
9	12H301	LOCK WASHER	2		1/2"
10	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
11	15H624	PIPE PLUG	1		1/2"
12	RE21544	HOSE	1		(SUB FOR AR96724)
13	15H584	PIPE PLUG	1		1/2"

RG1234 -UN-01JAN94

ROCKER ARM COVER



RG1234F

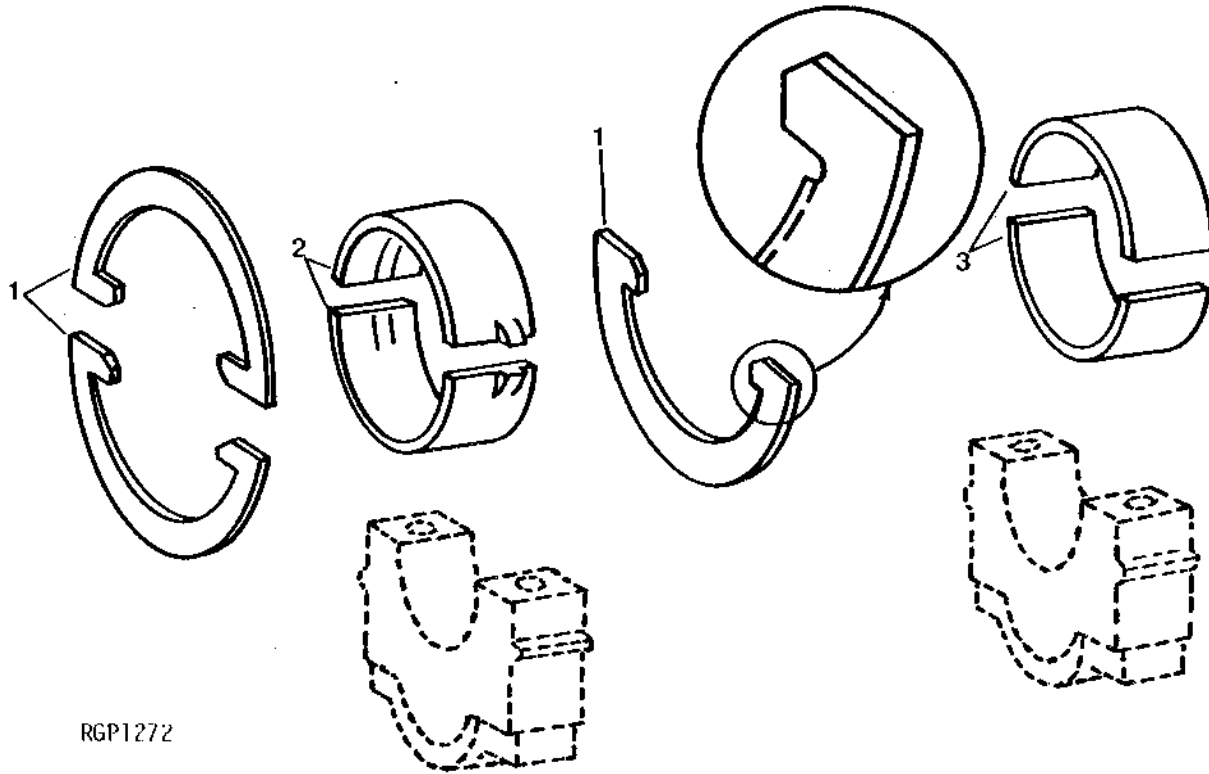
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	H94255	TUBE	1		
2	R72659	CLAMP	1		(SUB FOR AH83545)
3	37H14	SCREW	1		
4	AR103811	SCREW, WITH WASHER	8	-329283	(SUB FOR AR45530)
	AR100124	SCREW, WITH WASHER	8	329284-	
5	AR21837	CLAMP	1		
6	T20294	CAP	1		
7	T20328	GASKET	1		
8	AR93173	COVER	1		(SUB FOR AR81017)
9	R49866	GASKET	1		(SUB FOR R32593)

1C13

ENGINE

RGP1272 -UN-01JAN94

MAIN AND MAIN THRUST BEARINGS



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR77747	THRUST WASHER	1		STANDARD (PKG. OF (3) R62986)
	AR77753	THRUST WASHER	1		0.18 MM (.007") OVERSIZE FLANGE (PKG. OF (2) R63010 AND R62986)
2	AR77748	THRUST BEARING	1		STANDARD (PKG. OF R62987 AND R62988)
	AR77749	THRUST BEARING	1		0.05 MM (.002") UNDERSIZE (PKG. OF R63002 AND R63006)
	AR77750	THRUST BEARING	1		0.25 MM (.010") UNDERSIZE (PKG. OF R63003 AND R63007)
	AR77751	THRUST BEARING	1		0.51 MM (.020") UNDERSIZE (PKG. OF R63004 AND R63008)
	AR77752	THRUST BEARING	1		0.76 MM (.030") UNDERSIZE (PKG. OF R63005 AND R63009)
3	AR74814	BEARING	AR		STANDARD (PKG. OF R61289 AND R57584)
	AR74815	BEARING	AR		0.05 MM (.002") UNDERSIZE (PKG. OF R61608 AND R60472)
	AR74816	BEARING	AR		0.25 MM (.010") UNDERSIZE (PKG. OF R61609 AND R60473)
	AR74817	BEARING	AR		0.51 MM (.020") UNDERSIZE (PKG. OF R61610 AND R60474)
	AR74818	BEARING	AR		0.76 MM (.030") UNDERSIZE (PKG. OF R61611 AND R60475)

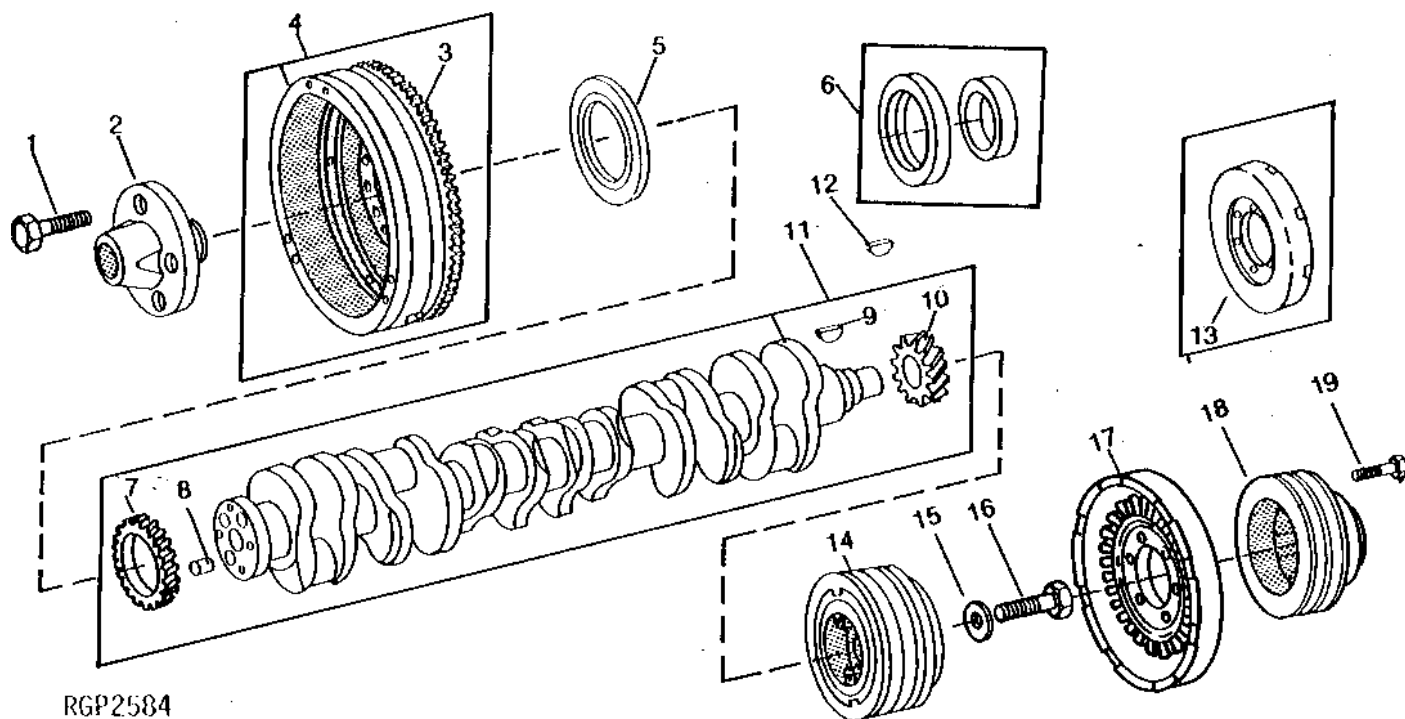
1C14

ENGINE

RGP2584

-UN-01JAN94

CRANKSHAFT AND FLYWHEEL



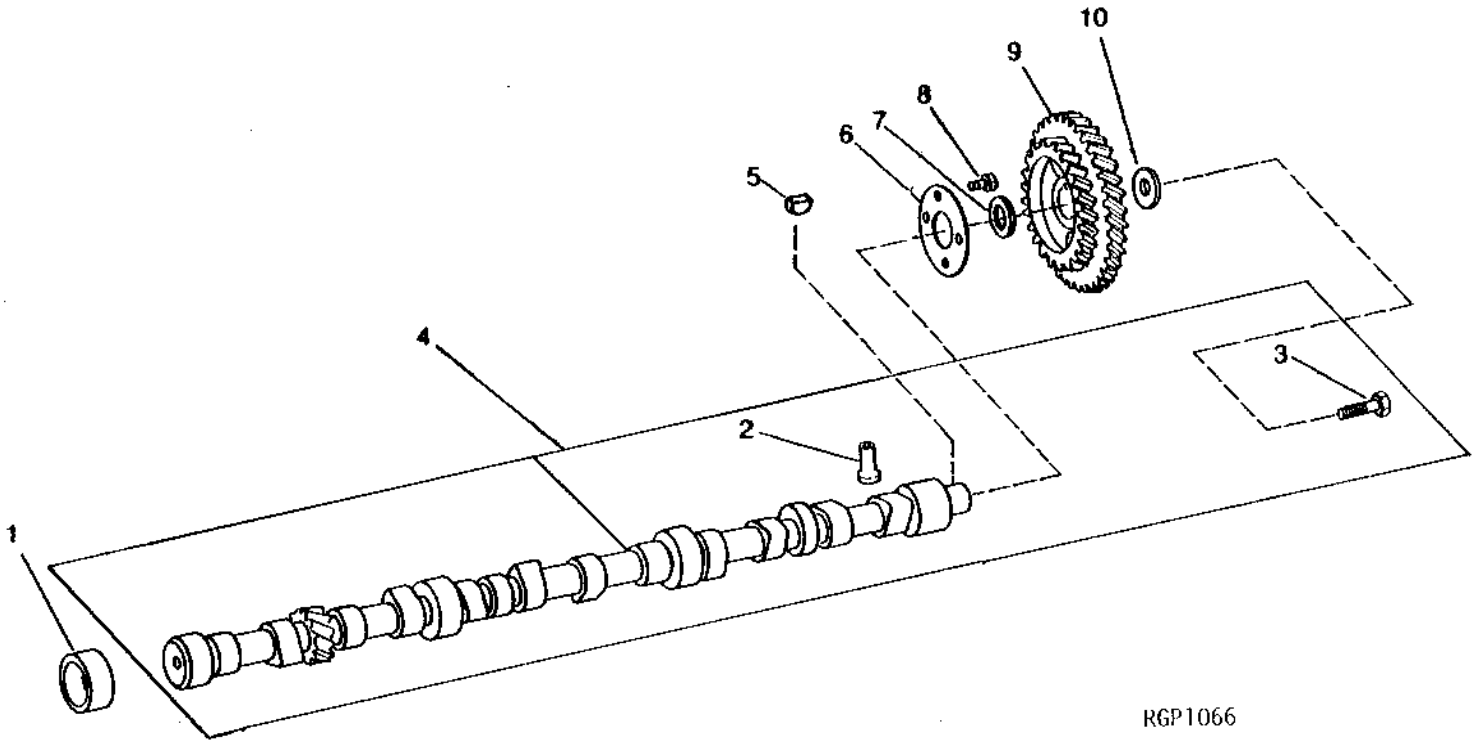
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43406	CAP SCREW	6		
2	R62188	HUB	1		
3	R28811	RING GEAR	1		(SUB RE17352)
4	AR63070	FLYWHEEL	1		(MARKED R54660)
5	RE22764	SEAL	1		(SUB FOR RE14953 OR RE17352)
6	RE17352	SEAL	1		(SUB RE22764) (SUB FOR AR63095)
7	R63326	GEAR	1		
8	R41934	DOWEL PIN	1		
9	26H9	SHAFT KEY	1		1/8" X 5/8"
10	R26049	GEAR	1		
11	AR96189	CRANKSHAFT	1		(MARKED R56979 OR R63451) (SUB FOR AR74624)
12	26H85	SHAFT KEY	1		1/4" X 1"
13	AR87583	ABSORBER	1	-205999	(SUB AR102218)
14	R83587	PULLEY	1		(SUB FOR R65718)
15	R26333	WASHER	1		
16	R79846	CAP SCREW	1		15.875 X 50.800 MM (5/8" X 2")
17	AR102218	ABSORBER	1	206000-	
18	R67287	PULLEY	1		
19	19H1765	CAP SCREW	6		3/8" X 1-3/4"

1C15

ENGINE

RGP1066 -UN-01JAN94

CAMSHAFT AND GEAR



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R46903	BUSHING	4		
2	R52773	CAM FOLLOWER	12		
3	19H1777	CAP SCREW	1		1/2" X 1-3/4", (USE WITH R64086)
	R93238	CAP SCREW	1		12.700 X 50.800 MM (1/2" X 2") (USE WITH R71529) (SUB FOR R79850, THIS APPLICATION) (MARKED R64086, R71529 OR R77259) (SUB FOR AR79610)
4	AR100385	CAMSHAFT	1		1/8" X 5/8"
5	26H72	SHAFT KEY	1		
6	R42355	THRUST WASHER	1		
7	R42356	WASHER	1		
8	19H1813	CAP SCREW	4		5/16" X 5/8"
9	AR87700	GEAR	1		(SUB FOR AR88905, THIS APPLICATION)
10	R35256	WASHER	1		

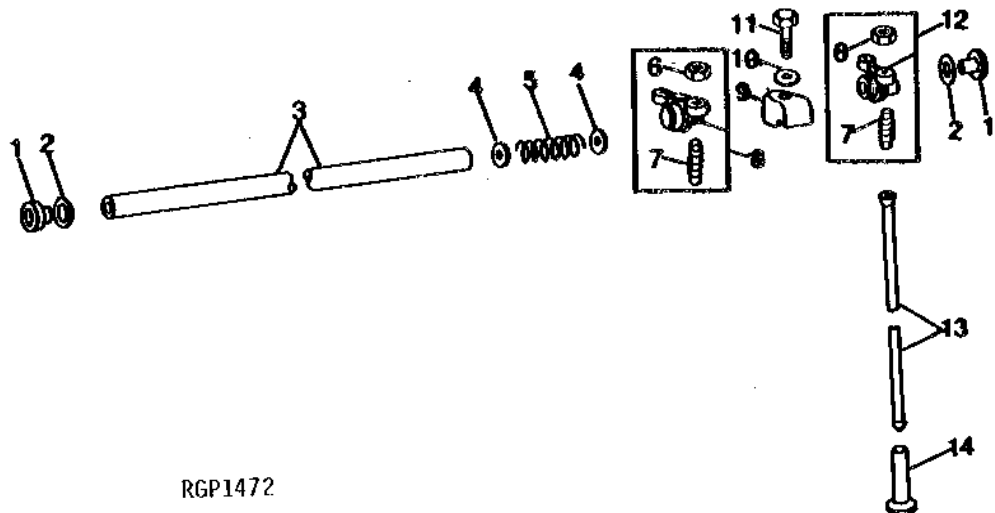
MEMORANDA

1C16

ENGINE

ROCKER ARMS, SHAFT AND PUSH RODS (6466AH 01)

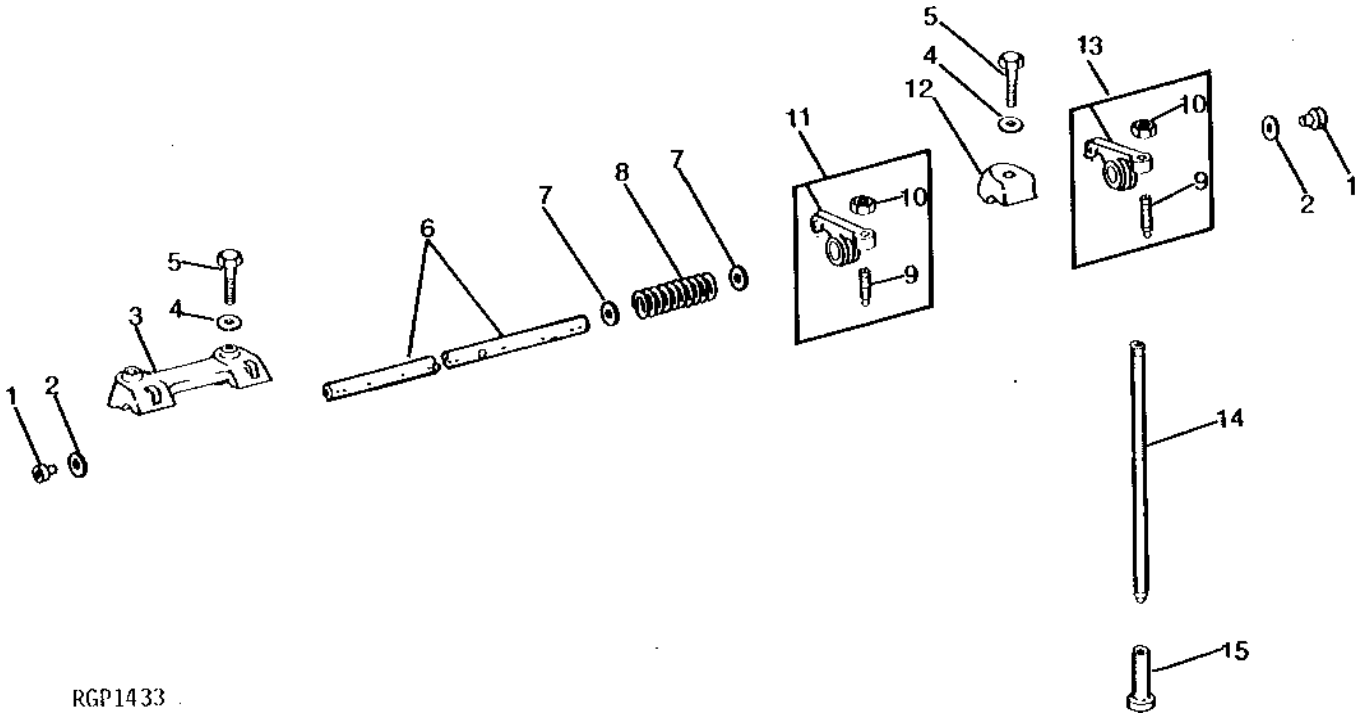
RGP1472 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R54565	PLUG	2		
2	R26081	WASHER	2		
3	R70826	ROCKER ARM SHAFT	1		(SUB FOR R60650)
4	R71208	WASHER	10		0.768" X 1.024" X 0.036"
5	R26079	SPRING	5		
6	14H846	NUT	12		3/8"
7	R27443	SET SCREW	12		
8	AR54905	ROCKER ARM	6		(1I, 2E, 3I, 4E, 5I, 6E)
9	R26748	CLAMP	6		
10	R26559	WASHER	6		
11	19H1740	CAP SCREW	6		7/16" X 1-3/4"
12	AR54904	ROCKER ARM	6		(1E, 2I, 3E, 4I, 5E, 6I)
13	R85027	PUSH ROD	12		(SUB FOR AR40680)
14	R52773	CAM FOLLOWER	12		

ROCKER ARMS, SHAFT, AND PUSH RODS
(6466AH 02,03)

RGP1433 -UN-01JAN94



RGP1433

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R54565	PLUG	2		
2	R26081	WASHER	2		
3	R65553	CLAMP	2		
4	R26559	WASHER	6		
5	19H1740	CAP SCREW	6	7/16" X 1-3/4"	
6	R70826	ROCKER ARM SHAFT	1		
7	R71208	WASHER	10	19.500 X 26 X 0.910 MM (0.768" X 1.024" X 0.036")	
8	R26079	SPRING	5		
9	R27443	SET SCREW	12		
10	14H846	NUT	12	3/8"	
11	AR54905	ROCKER ARM	6	(1I, 2E, 3I, 4E, 5I, 6E)	
12	R26748	CLAMP	2		
13	AR54904	ROCKER ARM	6	(1E, 2I, 3E, 4I, 5E, 6I)	
14	R85027	PUSH ROD	12	(SUB FOR AR40680)	
15	R52773	CAM FOLLOWER	12		

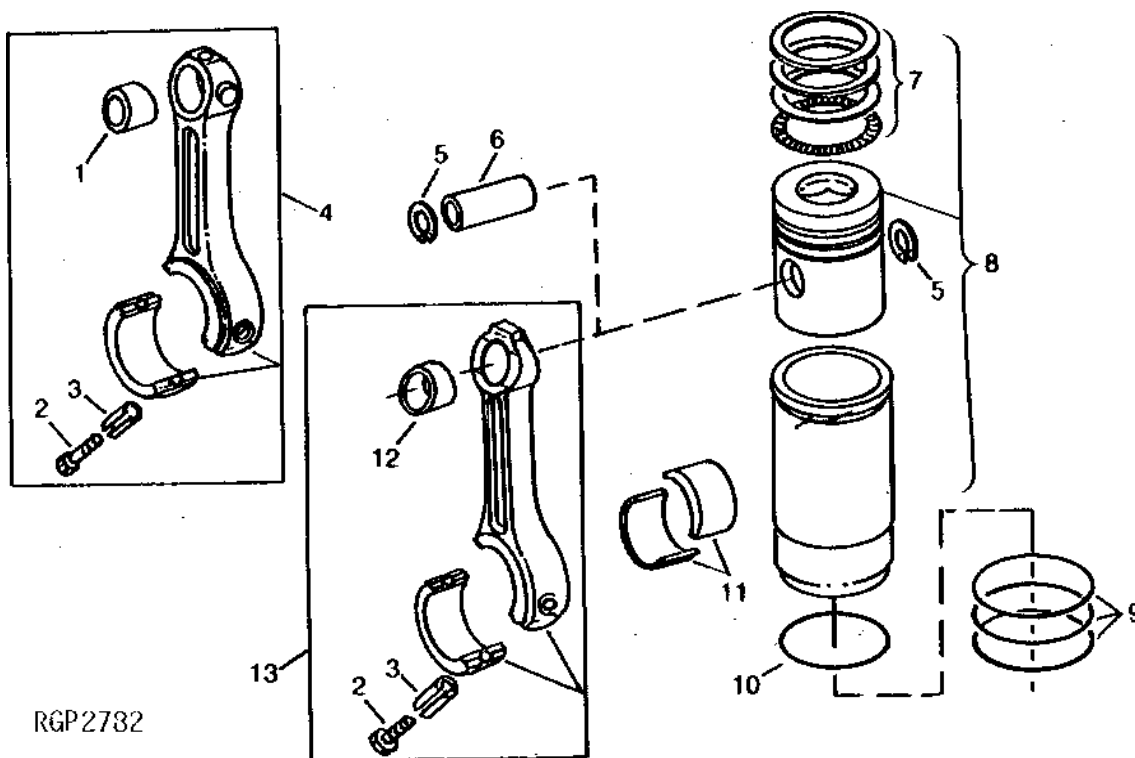
1C18

ENGINE

RGP2782

-UN-01JAN94

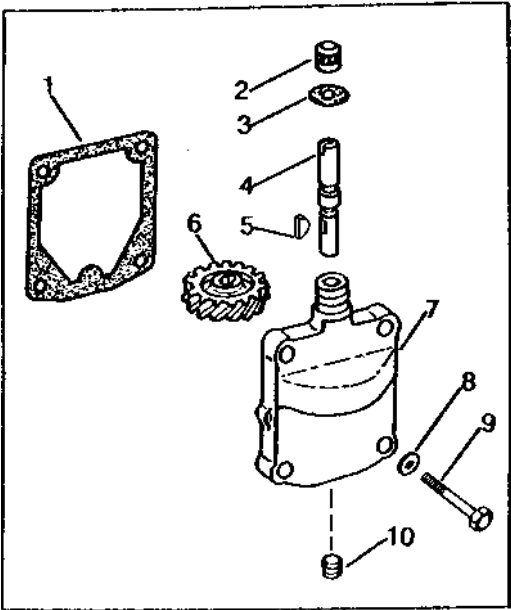
PISTONS, RINGS, LINERS AND CONNECTING RODS



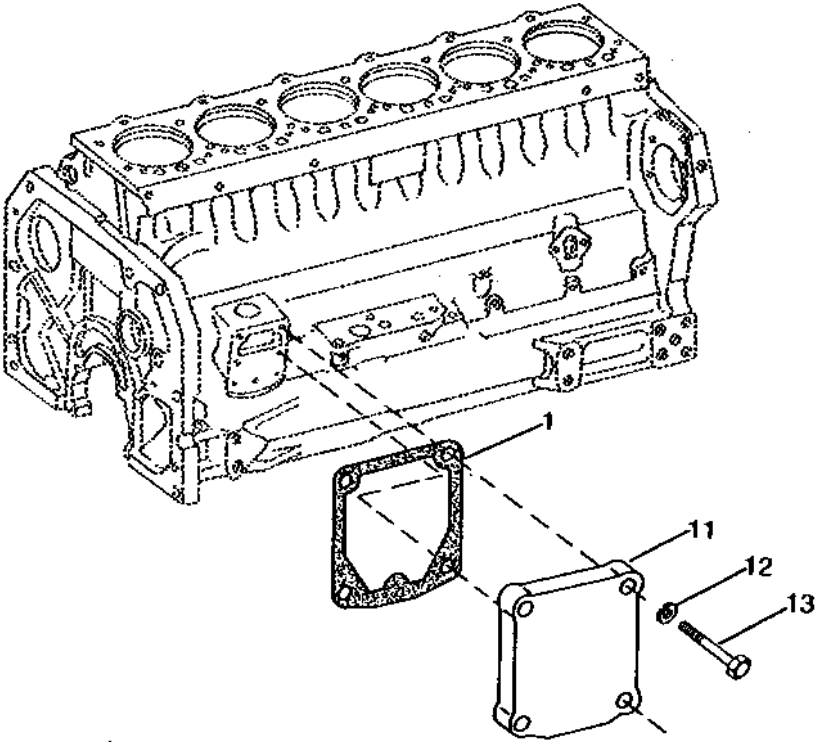
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R60724	BUSHING	1	-235960	
2	R66452	CAP SCREW	2		
3	R53292	SLEEVE	2		
4	AR87638	CONNECTING ROD	6	-235960	(MARKED R67320)
5	E1343FN	SNAP RING	12		
6	R57771	PISTON PIN	6		
7	AR73627	PISTON RING	1		
8	AR72079	PISTON-LINER KIT	6	-235960	(MARKED AR63062, AR93629 OR AR93627)
	AR100960	PISTON-LINER KIT	6	235961-	(MARKED AR100673 OR AR100672)
9	AR98850	KIT	6		(SUB FOR AR73628)
10	R93948	SHIM	AR		0.05 MM (.002")
11	AR73277	BEARING	AR		(PKG. OF (2) R57583)
	AR73278	BEARING	AR		0.05 MM (.002") UNDERSIZE (PKG. OF (2) R60485)
	AR73279	BEARING	AR		0.25 MM (.010") UNDERSIZE (PKG. OF (2) R60486)
	AR73280	BEARING	AR		0.51 MM (.020") UNDERSIZE (PKG. OF (2) R60487)
	AR73281	BEARING	AR		0.76 MM (.030") UNDERSIZE (PKG. OF (2) R60488)
12	R74008	BUSHING	1	235961-	
13	AR93341	CONNECTING ROD	6	235961-	(MARKED R71074)
..	RG18845	ENGINE OVERHAUL KIT	1	-235960	(THIS KIT INCLUDES (6) AR72079 PISTON LINER ASSEMBLIES, OIL SEAL (FRONT & REAR), GASKET KIT AND STANDARD SIZE BEARINGS)

TACHOMETER DRIVE GEAR COVER

RGP354 -UN-01JAN94



RGP354



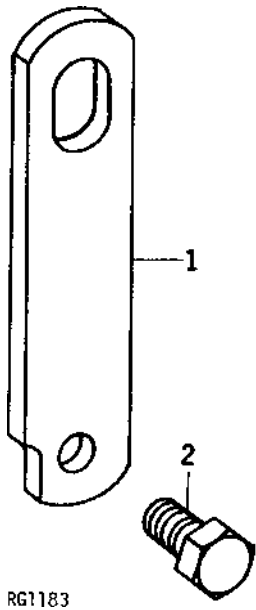
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62410	GASKET	1		
2	B3362R	CAP	1	-127366	
3	B3285R	WASHER	1	-127366	
4	R26172	SHAFT	1	-127366	
5	26H3	SHAFT KEY	1	-127366	3/32" X 3/8"
6	R32426	GEAR	1	-127366	
7	R43851	HOUSING	1	-127366	(SUB R69135, (4) 12H304 AND (4) 19H2284)
8	24H1303	WASHER	4	-127366	13/32" X 11/16" X 0.065"
9	19H1732	CAP SCREW	4	-127366	3/8" X 1-1/4"
10	15H559	PIPE PLUG	1	-127366	1/4"
11	R69135	COVER	1	127367-	
12	12H304	LOCK WASHER	4	127367-	3/8"
13	19H2284	CAP SCREW	4	127367-	3/8" X 7/8"

1C20

ENGINE

RG1183 -UN-01JAN94

LIFT STRAP



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R61497	STRAP	2		
2	19H1916	CAP SCREW	2	5/8" X 1"	

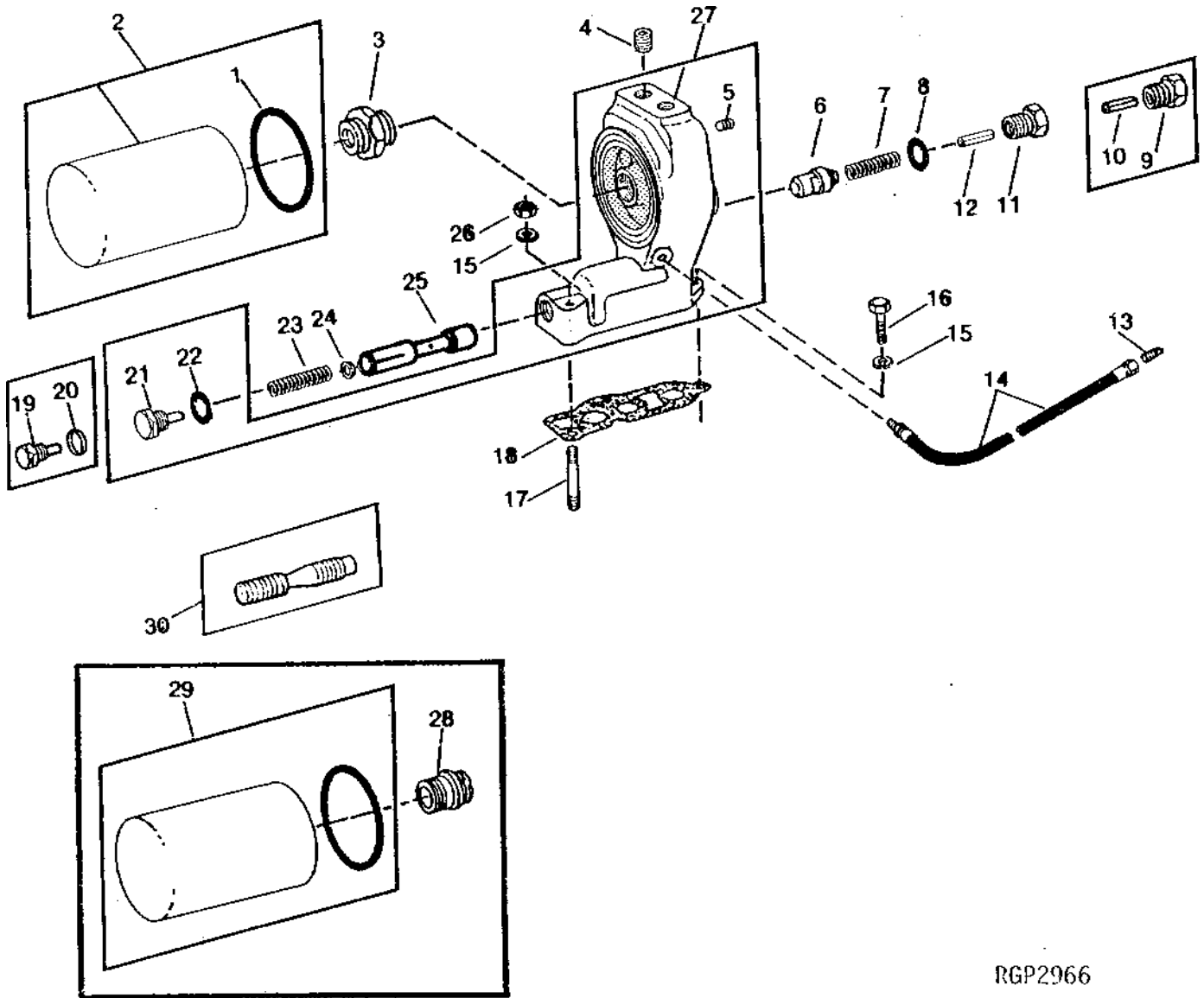
1C21

ENGINE

RGP2966

-UN-01JAN94

ENGINE OIL FILTER



RGP2966

ENGINE OIL FILTER - CONTINUED

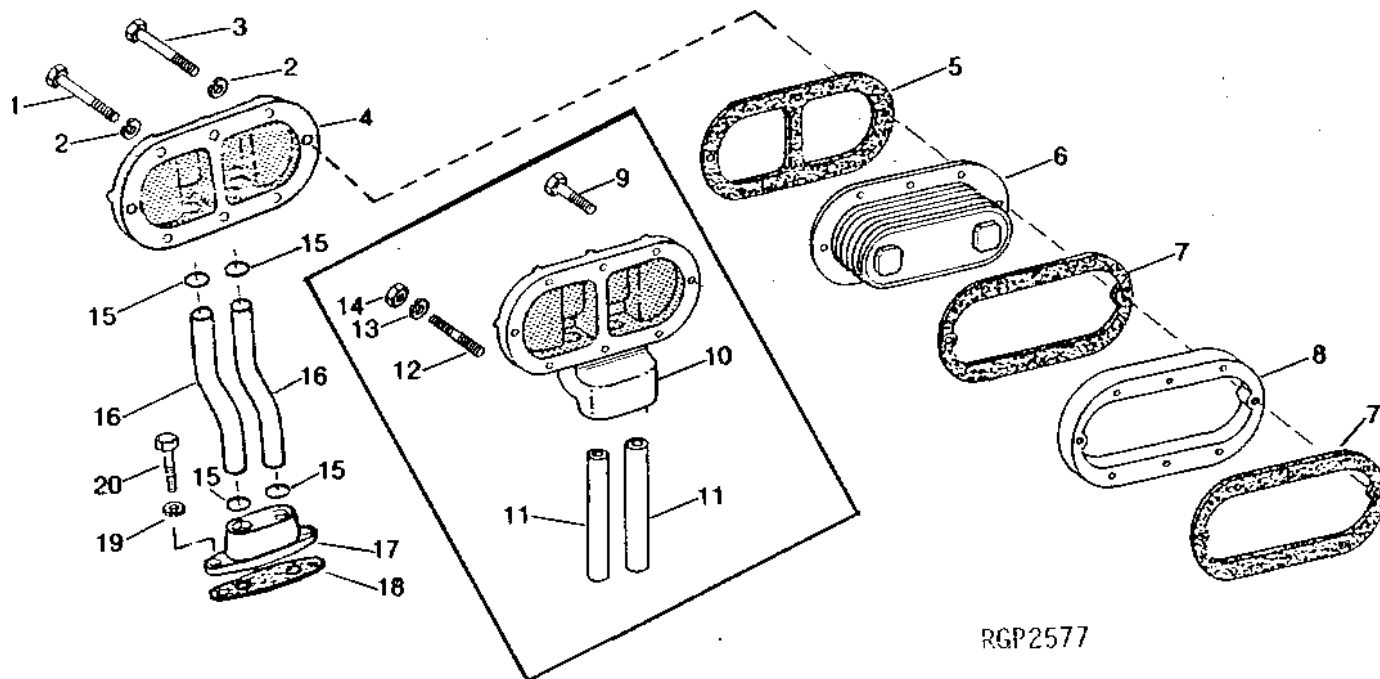
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43660	PACKING	1		
2	AR101278	OIL FILTER	1	298393-	(MARKED AR98329)
3	R73913	ADAPTER	1	298393-	(USE WITH AR98329)
4	15H665	PIPE PLUG	2		3/4"
5	15H558	PIPE PLUG	1		1/8", (USE WITH AH-02)
6	R49464	VALVE	1		
7	R26151	SPRING	1		
8	U17409	O-RING	1		
9	R71483	DRAIN PLUG	1		(SUB R49465) (ALSO ORDER 34H313)
10	34H393	PIN	1		7/16" X 1-1/8", (USE WITH R71483)
11	R49465	DRAIN PLUG	1		(SUB FOR R71483) (USE WITH 34H313)
12	34H313	SPRING PIN	1		1/4" X 1-1/8"
13	15H623	PIPE PLUG	1		3/8"
14	RE21543	HOSE	1		(SUB FOR AR88874)
15	12H304	LOCK WASHER	3		3/8"
16	19H1732	CAP SCREW	1		3/8" X 1-1/4"
17	R55395	STUD	1		
	R106859	STUD	1		(SUB FOR F3646R OR R26622, THIS APPLICATION)
18	R43774	GASKET	1		
19	RE10834	DRAIN PLUG	1	-195872	(SUB FOR R43425)
20	R43424	WASHER	1	-195872	
21	AR105510	DRAIN PLUG	1	195873-	
22	U17409	O-RING	1	195873-	
23	R43548	SPRING	1		
24	U40750	WASHER	AR		
25	R84947	VALVE	1	319026-	(USE WITH R84946)
26	14H1076	NUT	2		3/8"
27	AR89499	HOUSING	1	-195872	(MARKED R67409) (SUB RE24706) (ALSO ORDER R84947)
	AR94084	HOUSING	1	195873-319025	(MARKED R71484) (SUB RE24706) (ALSO ORDER R84947)
	RE24706	HOUSING	1	319026-	(MARKED R84946)
28	R43429	FITTING	1	-298392	(USE WITH AR43261)
29	AR43634	OIL FILTER	1	-298392	(MARKED AR43261)
30	R77003	VALVE	1	-319025	(SUB FOR R43428) (USE WITH R67409 OR R71484)
..	R67364	ELBOW FITTING	1		(USE WITH AH-03) (FILTER HOUSING TO INJECTION PUMP LUBE LINE)

1C23

ENGINE

ENGINE OIL COOLER (ENGINE SERIAL NO. -336698)

RGP2577 -UN-01JAN94



RGP2577

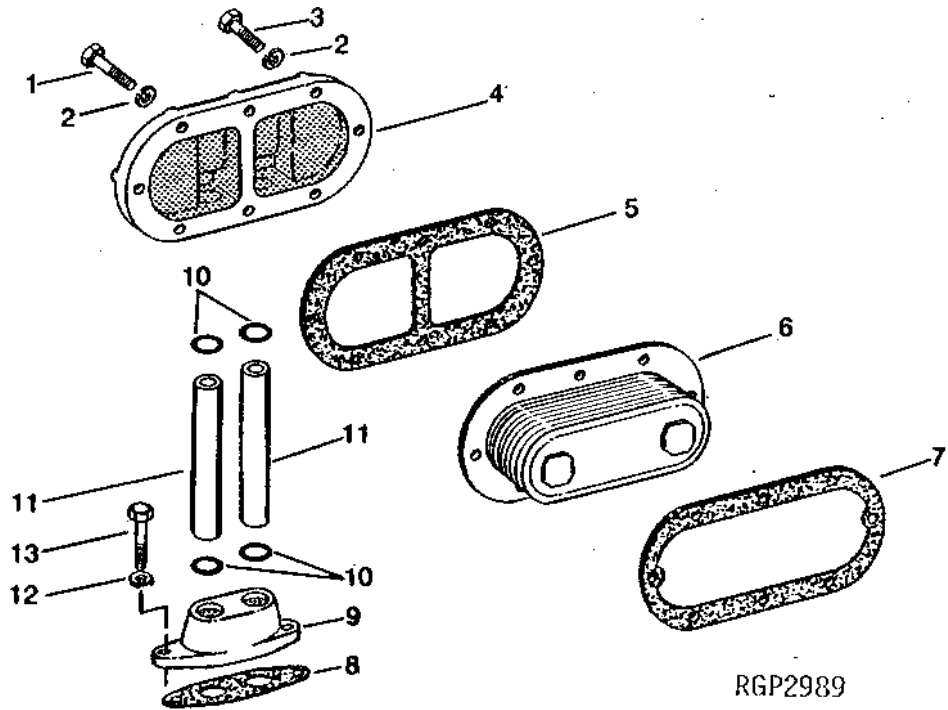
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1921	CAP SCREW	1		5/16" X 3-1/4"
2	12H303	LOCK WASHER	8		5/16"
3	19H1949	CAP SCREW	7	310363-	5/16" X 2-1/2"
4	R51283	COVER	1	310363-	
5	R50419	GASKET	1		
6	AT25038	OIL COOLER	1		
7	AR58952	GASKET	2		
8	R50418	SPACER	1		
9	19H1907	CAP SCREW	5	-127033	5/16" X 2-3/4"
	19H1907	CAP SCREW	7	127034-310362	5/16" X 2-3/4"
10	R50421	COVER	1	-310362	
11	R50422	OIL TUBE	2	-310362	
12	R50375	STUD	2	-127033	5/16" X 3", (SUB 19H1907)
13	12H303	LOCK WASHER	2		5/16"
14	14H785	NUT	2	-127033	5/16"
15	R47153	O-RING	4		(SUB FOR R50420, THIS APPLICATION)
16	R83545	TUBE	2	310363-	
17	R50423	ADAPTER	1		
18	R50424	GASKET	1		
19	12H304	LOCK WASHER	2		3/8"
20	19H1732	CAP SCREW	2		3/8" X 1-1/4"

1C24

ENGINE

ENGINE OIL COOLER (ENGINE SERIAL NO. 336699-)

RGP2989 -UN-01JAN94

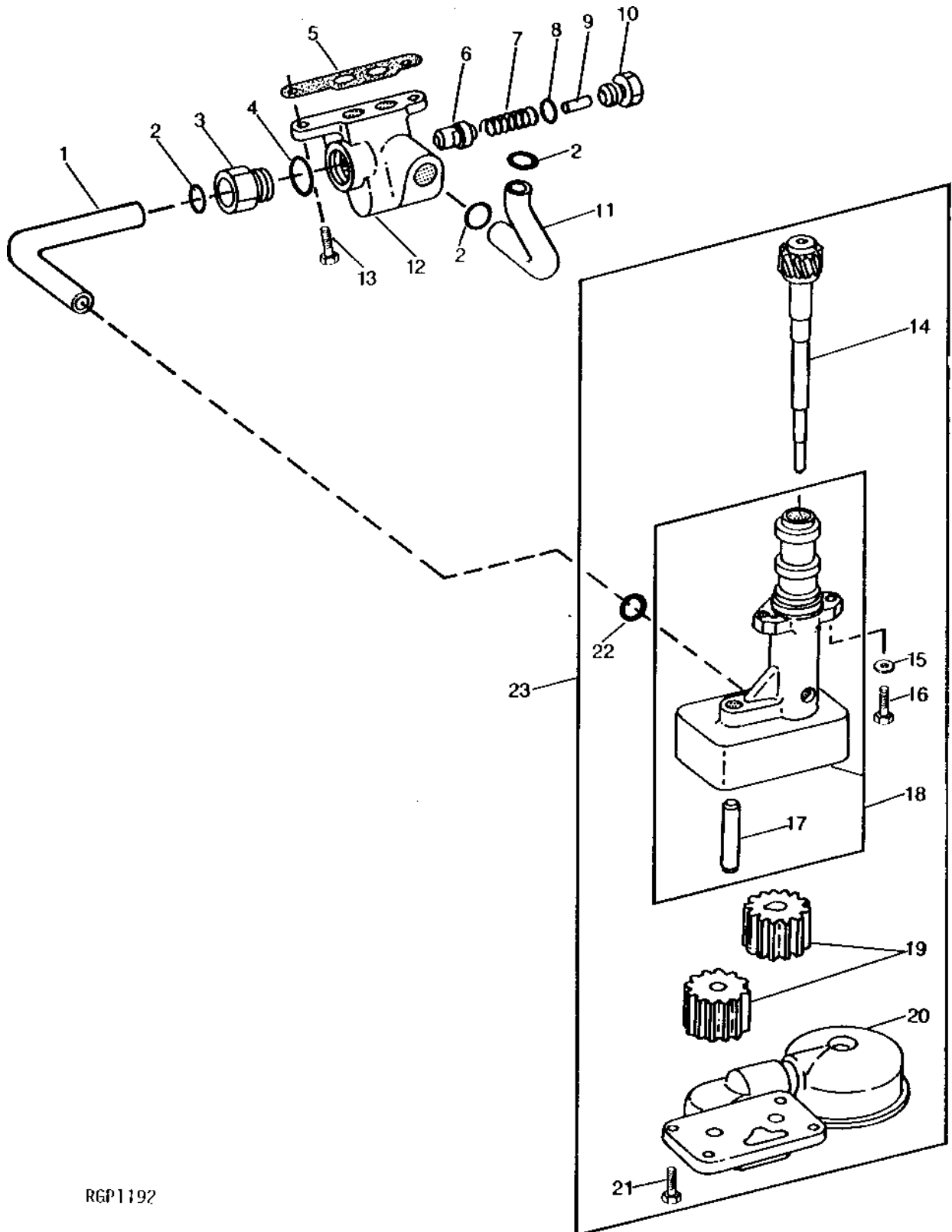


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1913	CAP SCREW	1	5/16" X 2-1/4"	
2	12H303	LOCK WASHER	8	5/16"	
3	19H3552	CAP SCREW	7	5/16" X 1-1/2"	
4	R51283	COVER	1		
5	R50419	GASKET	1		
6	AR55394	OIL COOLER	1		
7	AR58952	GASKET	1		
8	R50424	GASKET	1		
9	R50423	ADAPTER	1		
10	R47153	O-RING	4		
11	R51053	OIL TUBE	2		
12	12H304	LOCK WASHER	2	3/8"	
13	19H1732	CAP SCREW	2	3/8" X 1-1/4"	

ENGINE OIL PUMP AND OIL COOLER BYPASS VALVE
(6466AH 01)
(SHORT BLOCK SERIAL NO. -530500)

RGP1192

-UN-01JAN94



RGP1192

ENGINE OIL PUMP AND OIL COOLER BYPASS VALVE - CONTINUED
(6466AH 01)
(SHORT BLOCK SERIAL NO. -530500)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50381	OIL TUBE	1		
2	R71732	O-RING	3		(SUB FOR R50378)
3	R65683	FITTING	1		(SUB FOR R50379)
4	U13639	O-RING	1		
5	R65055	GASKET	1		
6	R49464	VALVE	1		
7	R26151	SPRING	1		
8	U17409	O-RING	1		
9	34H313	SPRING PIN	1		1/4" X 1-1/8"
10	R49465	DRAIN PLUG	1		
11	R50386	OIL TUBE	1		
12	R50384	HOUSING	1		
13	R40236	CAP SCREW	2		
14	R64568	GEAR	1		
15	R42729	WASHER	2		
16	R38614	CAP SCREW	2		
17	R42390	SHAFT	1		
18	AR69108	HOUSING	1		(MARKED R57556)
19	AR71123	GEAR	1		
20	AR73681	OIL PUMP INTAKE	1		
21	R46567	CAP SCREW	4		
22	R71732	O-RING	1		(SUB FOR R50378)
23	AR77491	OIL PUMP	1		(SUB AR77495, (2) R38614 AND (2) R42729)
..	AR77495	OIL PUMP	1		

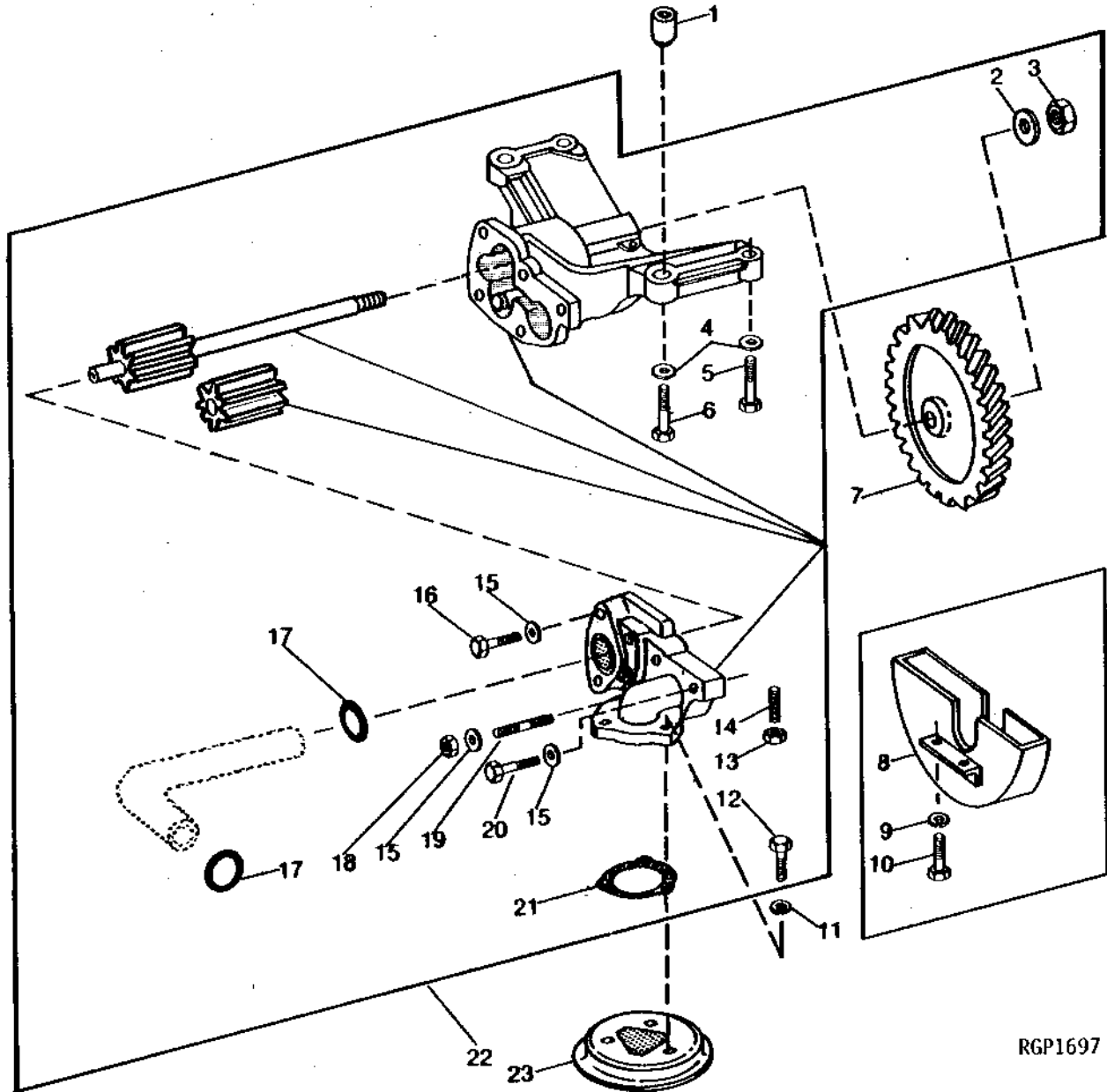
1D3

ENGINE

ENGINE OIL PUMP (6466AH 02,03) (6466AH 01) (SHORT BLOCK SERIAL NO. 530501-)

RGP1697

-UN-01JAN94



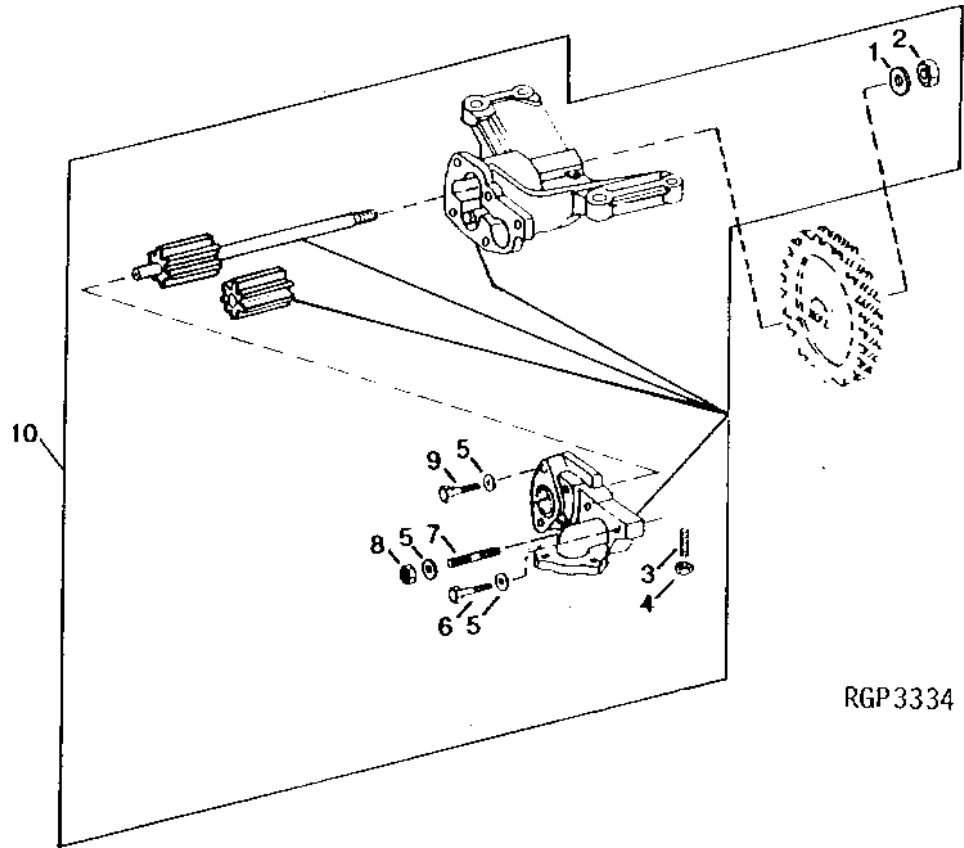
RGP1697

ENGINE OIL PUMP - CONTINUED
(6466AH 02,03)
(6466AH 01) (SHORT BLOCK SERIAL NO. 530501-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62930	BUSHING	2		
2	T21242	WASHER	1		
3	14H826	NUT	1	1/2"	
4	R57696	WASHER	4		
5	19H2545	CAP SCREW	2	3/8" X 1-3/8"	
6	19H2549	CAP SCREW	2	3/8" X 1-7/8"	
7	R62938	GEAR	1		
8		SHIELD	1	(AR77713 NO LONGER REQUIRED)	
9		LOCK WASHER	2	(NO LONGER REQUIRED THIS LOCATION)	
10		CAP SCREW	2	(NO LONGER REQUIRED THIS LOCATION)	
11	12H303	LOCK WASHER	3	5/16"	
12	19H1849	CAP SCREW	3	5/16" X 1-1/4"	
13	14H785	NUT	1	5/16"	
14	22H1040	SET SCREW	1	5/16" X 1-1/4"	
15	R42729	WASHER	5	(SUB FOR R70234)	
16	19H2733	CAP SCREW	2	3/8" X 2-3/8"	
17	R71732	O-RING	2		
18	14H1076	NUT	1	3/8", (HS SAE 8)	
19	D2420R	STUD	1		
20	19H1765	CAP SCREW	2	3/8" X 1-3/4"	
21	R52049	GASKET	1		
22	AR103695	OIL PUMP	1	(SUB FOR AR96192) (SUB AR103696, (2) R52049, (4) R57696, (2) R71732, (3) 19H1849, (2) 19H2545 AND (2) 19H2549)	
23	AR56639	OIL PUMP INTAKE	1		

REPLACEMENT ENGINE OIL PUMP
(6466AH 02, 03)
(6466AH 01) (SHORT BLOCK SERIAL NO. 530501-)

RGP3334 -UN-01JAN94



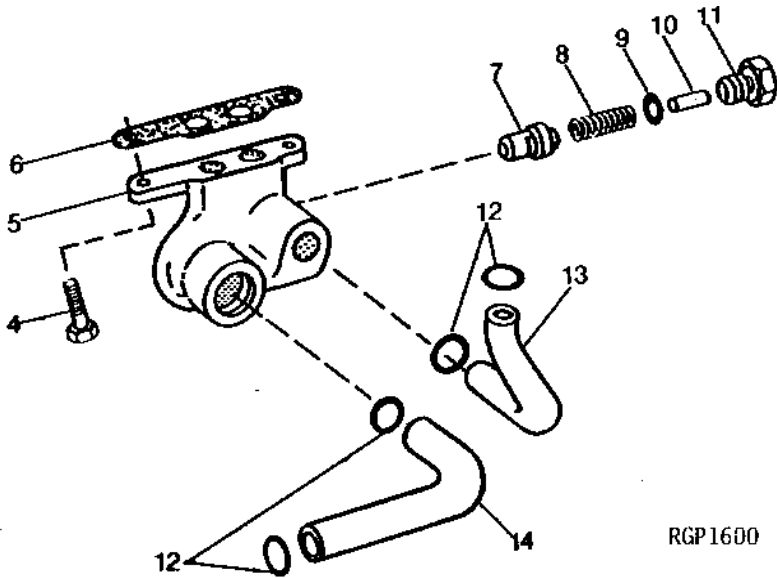
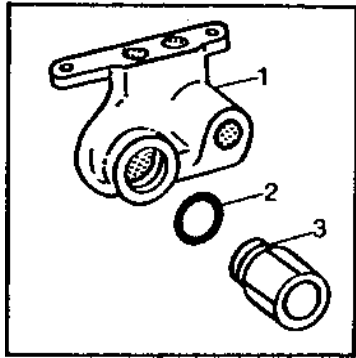
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T21242	WASHER	1		
2	14H826	NUT	1	1/2"	
3	22H1040	SET SCREW	1	5/16" X 1-1/4"	
4	14H785	NUT	1	5/16"	
5	R42729	WASHER	5	(SUB FOR R70234)	
6	19H1765	CAP SCREW	2	3/8" X 1-3/4"	
7	D2420R	STUD	1		
8	14H1076	NUT	1	3/8"	
9	19H2733	CAP SCREW	2	3/8" X 2-3/8"	
10	AR103696	OIL PUMP	1		

1D6

ENGINE

ENGINE OIL COOLER BYPASS VALVE
(6466AH 02,03)
(6466AH 01) (SHORT BLOCK SERIAL NO. 530501-)

RGP1600 -UN-01JAN94



RGP1600

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62954	HOUSING	1	-231771	(SUB R78134)
2	U13639	O-RING	1	-231771	
3	R65683	FITTING	1	-231771	
4	R40236	CAP SCREW	2		
5	R78134	HOUSING	1	231772-	
6	R65055	GASKET	1		
7	R49464	VALVE	1		
8	R26151	SPRING	1		
9	U17409	O-RING	1		
10	34H313	SPRING PIN	1		1/4" X 1-1/8"
11	R49465	DRAIN PLUG	1		
12	R71732	O-RING	4		
13	R50386	OIL TUBE	1		
14	R62952	OIL TUBE	1		

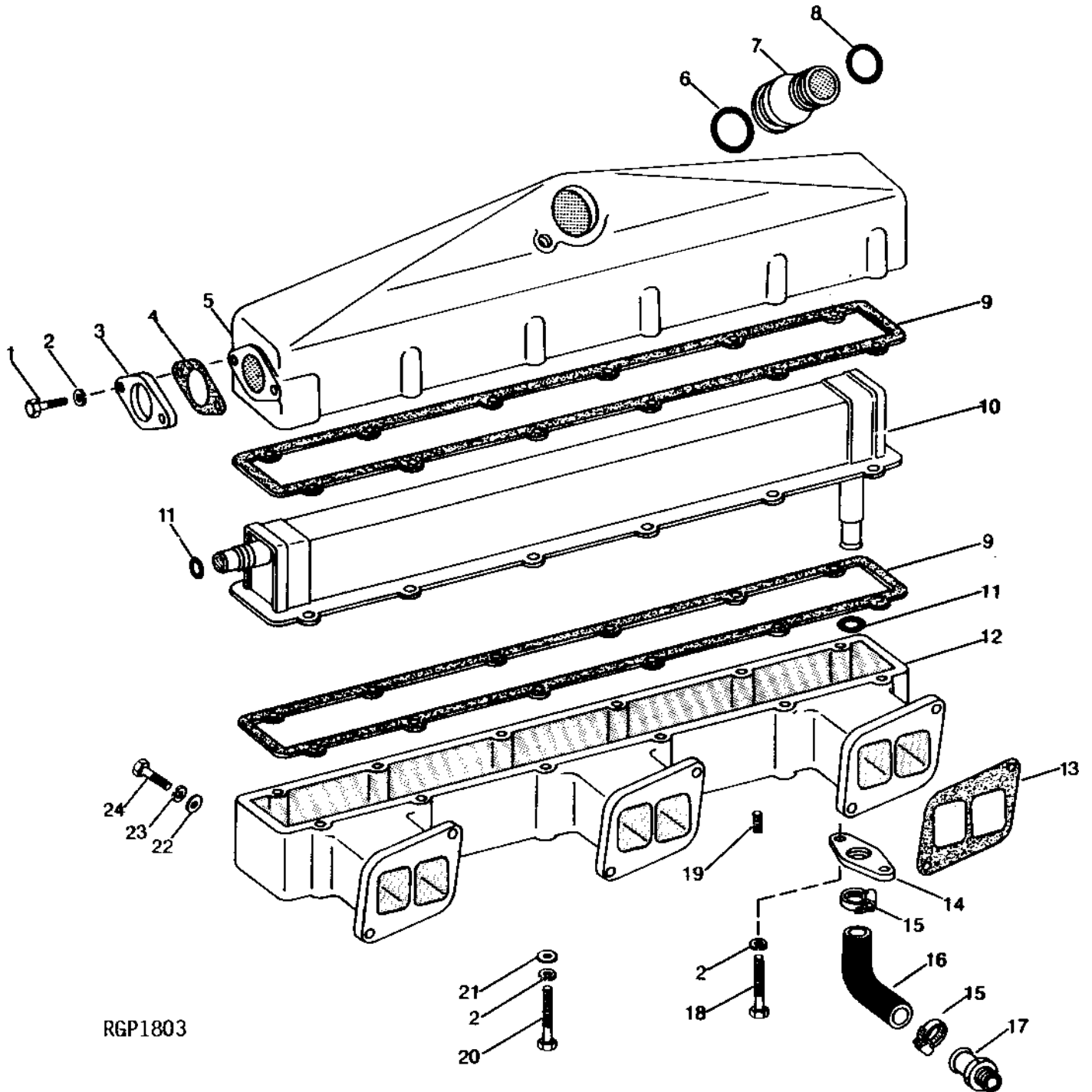
1D7

ENGINE

RGP1803

-UN-01JAN94

AFTERCOOLER AND INTAKE MANIFOLD



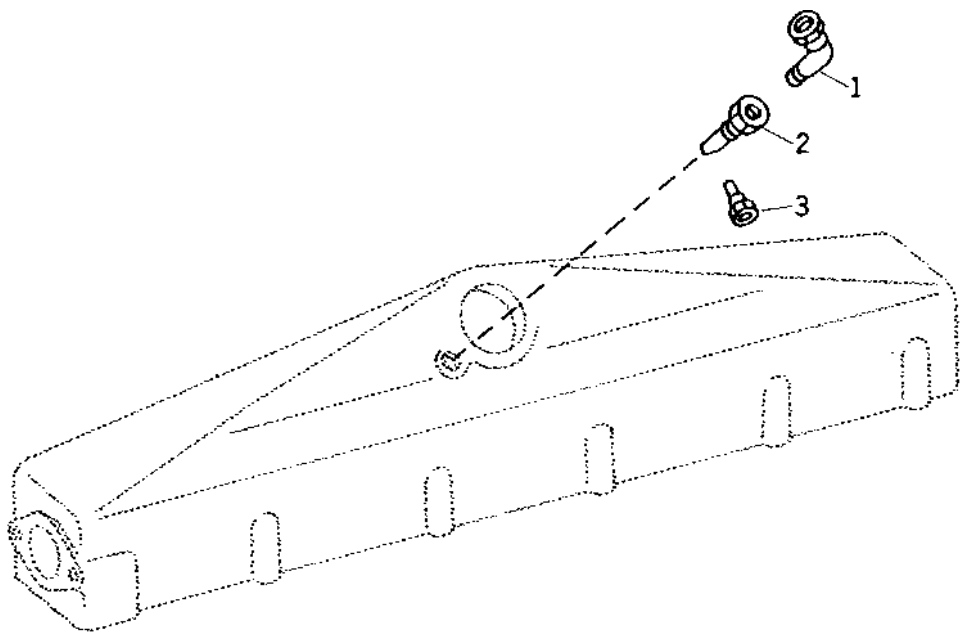
RGP1803

AFTERCOOLER AND INTAKE MANIFOLD - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H2661	CAP SCREW	2		5/16" X 1-3/8"
2	12H303	LOCK WASHER	12		5/16"
	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (REAR ADAPTER TO COVER)
3	R47314	ADAPTER	1		
4	R97346	GASKET	1		(SUB FOR R47395)
5	R50398	COVER	1		
6	R50405	O-RING	1		
7	R83000	COUPLING	1		(SUB FOR R50404)
8	R50406	O-RING	1		
9	R50399	GASKET	2		(SUB R97347)
	R97347	GASKET	2		
10	RE40280	AFTERCOOLER	1		(SUB FOR AR70437)
11	R52811	O-RING	2		
12	R59747	INTAKE MANIFOLD	1		(SUB FOR R50396)
13	R50397	GASKET	3		
14	R50400	ADAPTER	1		
15	AR21839	CLAMP	2		
16	R50402	HOSE	1		
17	R48362	ADAPTER	1		
18	19H2729	CAP SCREW	2		5/16" X 4-1/4"
19	15H558	PIPE PLUG	1		1/8"
20	19H2852	CAP SCREW	10		5/16" X 4"
21	24H1136	WASHER	10		11/32" X 11/16" X 0.065"
22	24H1303	WASHER	6		13/32" X 11/16" X 0.065"
23	12H304	LOCK WASHER	6		3/8"
24	19H1732	CAP SCREW	6		3/8" X 1-1/4"

RG1286 -UN-01JAN94

ETHER STARTING AID



RG1286F

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT25266	ELBOW FITTING	1	422430-	(SUB FOR AT25264, THIS APPLICATION)
2	R47160	NOZZLE HOLDER	1		
3	R28583	NOZZLE	1		

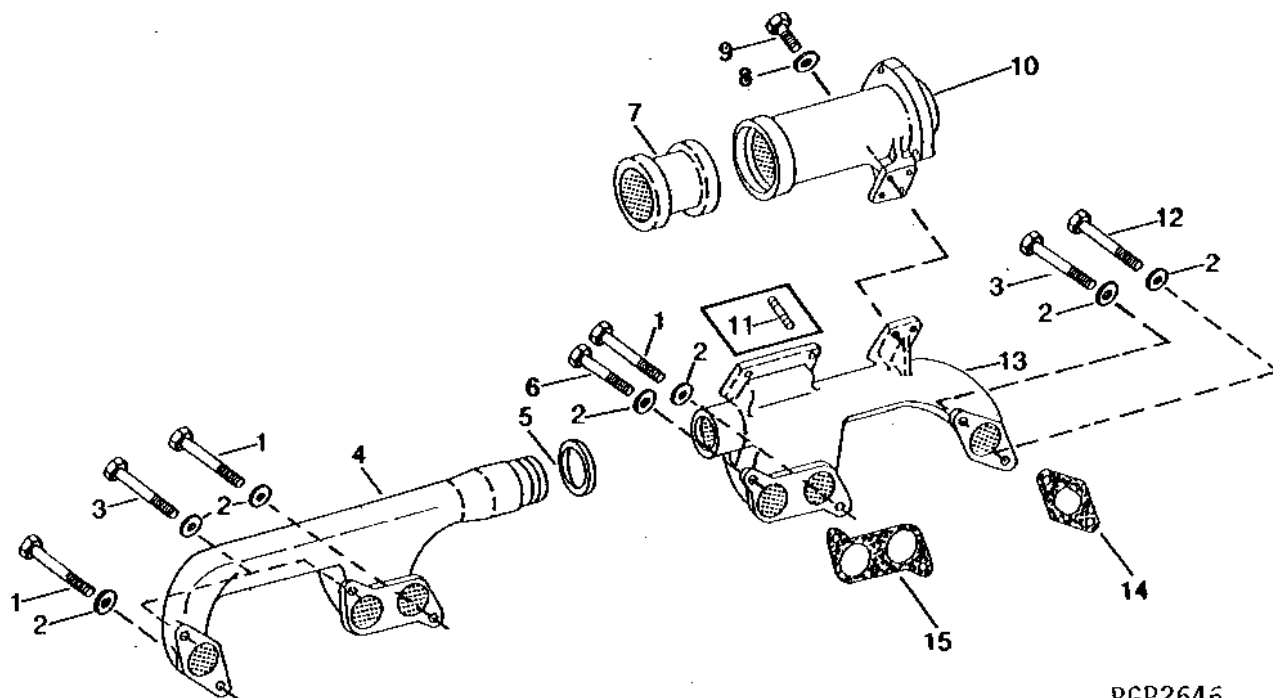
1D10

ENGINE

RGP2646

-UN-01JAN94

EXHAUST MANIFOLD



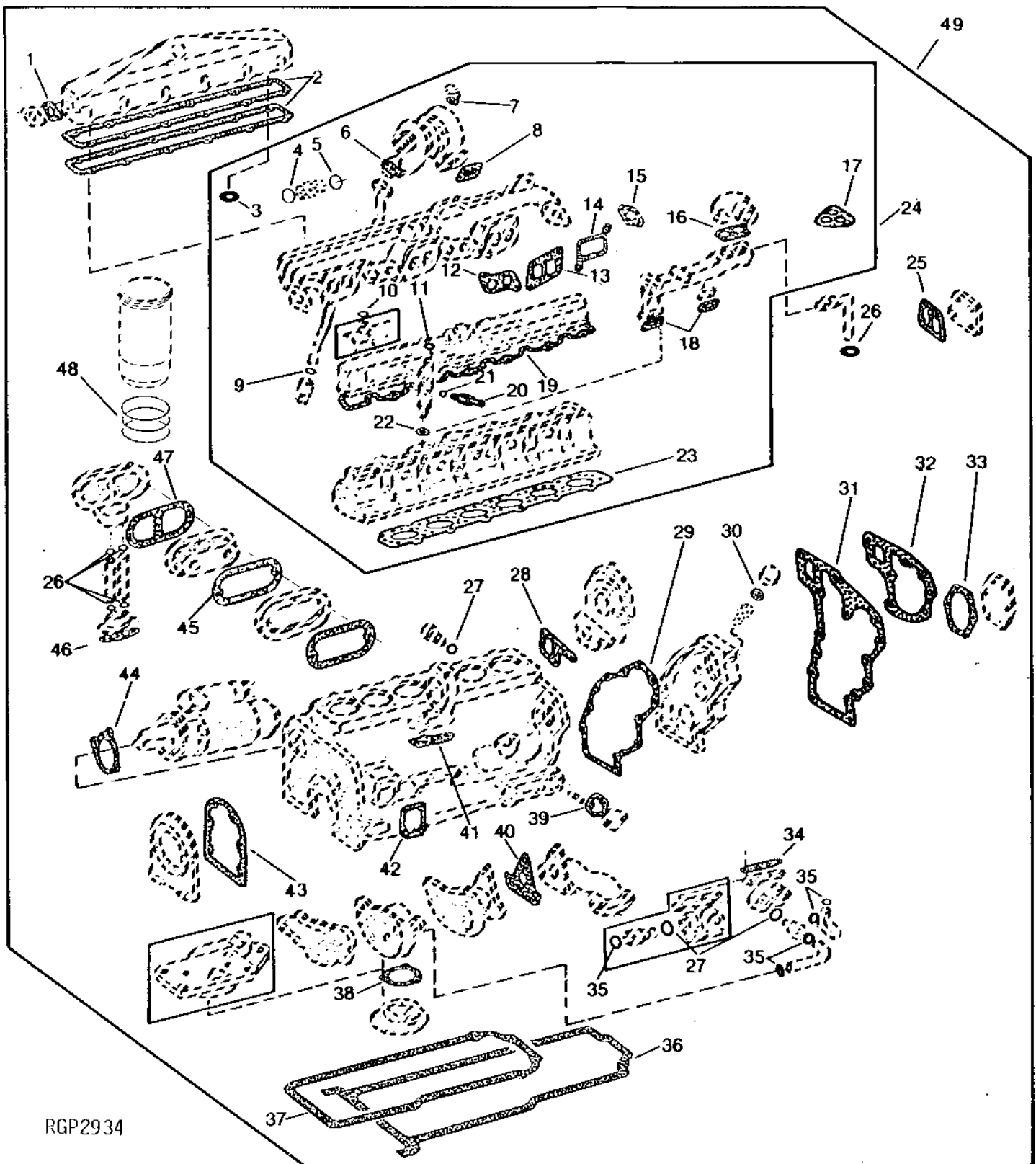
RGP2646

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1765	CAP SCREW	3		3/8" X 1-3/4"
2	R63845	WASHER	8		
3	19H2128	CAP SCREW	3		3/8" X 3"
4	R46472	EXHAUST MANIFOLD	1		
5	R58109	RING	1		
6	19H2639	CAP SCREW	1		3/8" X 3-3/8"
7	R43724	ADAPTER	1		(SUB FOR R83034, THIS APPLICATION)
8	24H1303	WASHER	4		13/32" X 11/16" X 0.065"
9	R54500	SCREW	4		
10	R54599	EXTENSION	1		
11	R55078	STUD	4		(SUB R54500 AND 24H1305, THIS APPLICATION)
12	19H2549	CAP SCREW	1		3/8" X 1-7/8"
13	R56995	EXHAUST MANIFOLD	1		(SUB FOR AR54563)
14	R83021	GASKET	2		(SUB FOR R44374)
15	R83020	GASKET	2		(SUB FOR R44373)

RGP2934

-UN-23SEP94

ENGINE GASKET KITS



RGP2934

ENGINE GASKET KITS - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R97346	GASKET	1		(SUB FOR R47395)
2	R50399	GASKET	2		(SUB R97347)
	R97347	GASKET	2		
3	R52811	O-RING	2		
4	R50405	O-RING	1		
5	R50406	O-RING	1		
6	R105346	GASKET	1		(SUB FOR R43416 OR R97349)
7	R97348	GASKET	1		(SUB FOR R43413)
8	R43751	GASKET	1		
9	R72328	O-RING	1		(SUB FOR R43780)
10	R495R	O-RING	1		
11	R51603	O-RING	6		
12	R83020	GASKET	2		(SUB FOR R44373)
13	R50397	GASKET	3		
14	R87316	GASKET	3		
15	R83021	GASKET	2		(SUB FOR R44374)
16	R46479	GASKET	1		
17		GASKET	1		(NOT USED THIS APPLICATION)
18	R88397	GASKET	2		(SUB FOR R42693)
19	R49866	GASKET	1		(SUB FOR R32593)
20	R87082	FITTING	6		
21	R77551	O-RING	6		
22	R64840	WASHER	6		
23	RE34010	GASKET	1		(SUB FOR R55182)
24	AR98851	GASKET KIT	1		CYLINDER HEAD, (SUB FOR AR72078)
25	R43595	GASKET	1		
26	R47153	O-RING	4		(SUB FOR R50420, THIS APPLICATION)
27	U13639	O-RING	2		
28	R42406	GASKET	1		
29	R50353	GASKET	1		
30	T20328	GASKET	1		
31		GASKET	1		(NOT USED THIS APPLICATION)
32		GASKET	1		(NOT USED THIS APPLICATION)
33	R50390	GASKET	1		
34	R65055	GASKET	1		
35	R71732	O-RING	4		(SUB FOR R50378)
36		GASKET	1		(NOT USED THIS APPLICATION)
37	R49377	GASKET	1		
38	R52049	GASKET	1		
39	R97350	GASKET	1		(SUB FOR R27285)
40		GASKET	1		(NOT USED THIS APPLICATION)
41	R43774	GASKET	1		
42	R62410	GASKET	1		
43	R26058	GASKET	1		
44	R53108	GASKET	1		
45	AR58952	GASKET	2		(CONSISTS OF (2) R50417)
46	R50424	GASKET	1		
47	R50419	GASKET	1		
48	AR98850	KIT	6		(CYLINDER LINER PACKINGS)
49	AR98845	GASKET KIT	1		ENGINE REBUILD, (SUB FOR AR72077 OR AR96201)

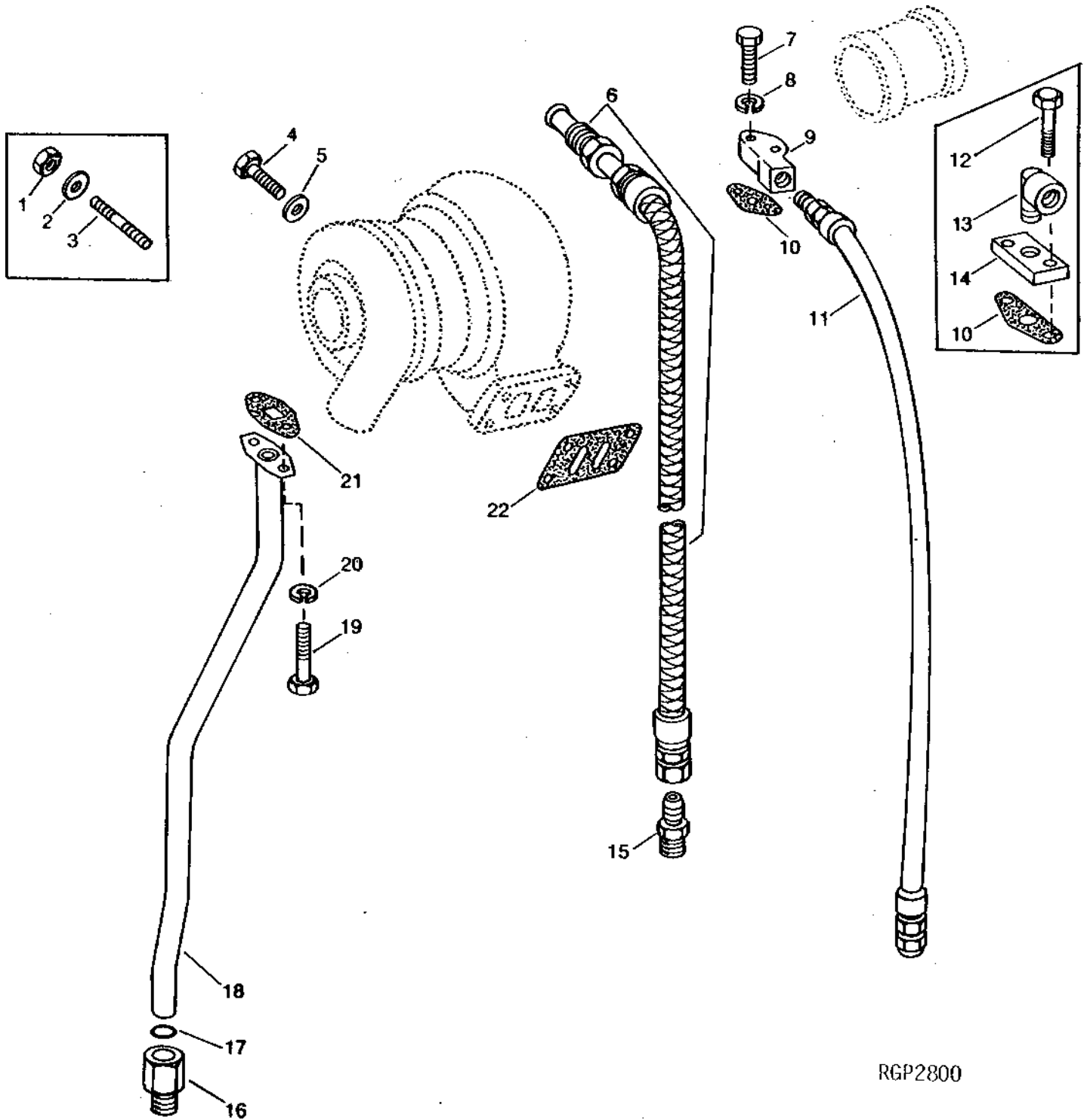
1D13

ENGINE

RGP2800

-UN-01JAN94

TURBOCHARGER OIL LINES



RGP2800

TURBOCHARGER OIL LINES - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	14H1076	NUT	4		3/8"
2	24H1303	WASHER	4		
3	R55078	STUD	4		(SUB R54500 AND 24H1305, THIS APPLICATION)
4	R54500	SCREW	4		
5	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
6	RE20231	OIL LINE	1	296465-	
7	19H3552	CAP SCREW	2	-296464	5/16" X 1-1/2"
8	12H303	LOCK WASHER	2	-296464	5/16"
9	R43928	ADAPTER	1	-296464	
10	R97348	GASKET	1	-296464	(SUB FOR R43413)
11	AR78810	HOSE	1	-296464	
12	19H1905	CAP SCREW	2		5/16" X 1", (NO LONGER REQUIRED)
13	T11180	ELBOW FITTING	1		(NO LONGER REQUIRED)
14	R79723	STRAP	1		(NO LONGER REQUIRED)
15	R62239	FITTING	1		
16	R41285	ADAPTER	1		1/2"
17	R72328	O-RING	1		(SUB FOR R43780)
18	AR73815	OIL LINE	1		RETURN
19	19H2284	CAP SCREW	2		3/8" X 7/8"
20	12H304	LOCK WASHER	2		3/8"
21	R105346	GASKET	1		(SUB FOR R42416 AND R97349)
22	R43751	GASKET	1		

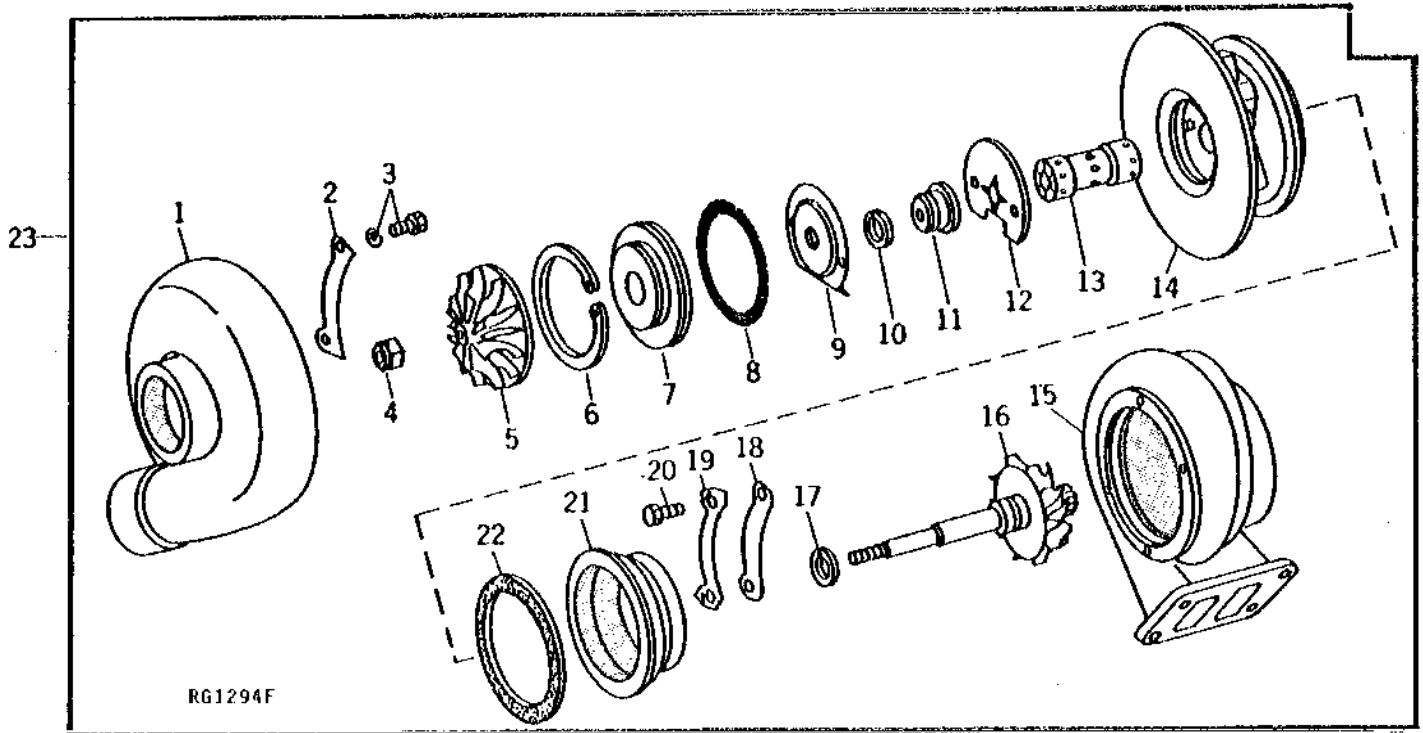
1D15

ENGINE

RG1294

-UN-01JAN94

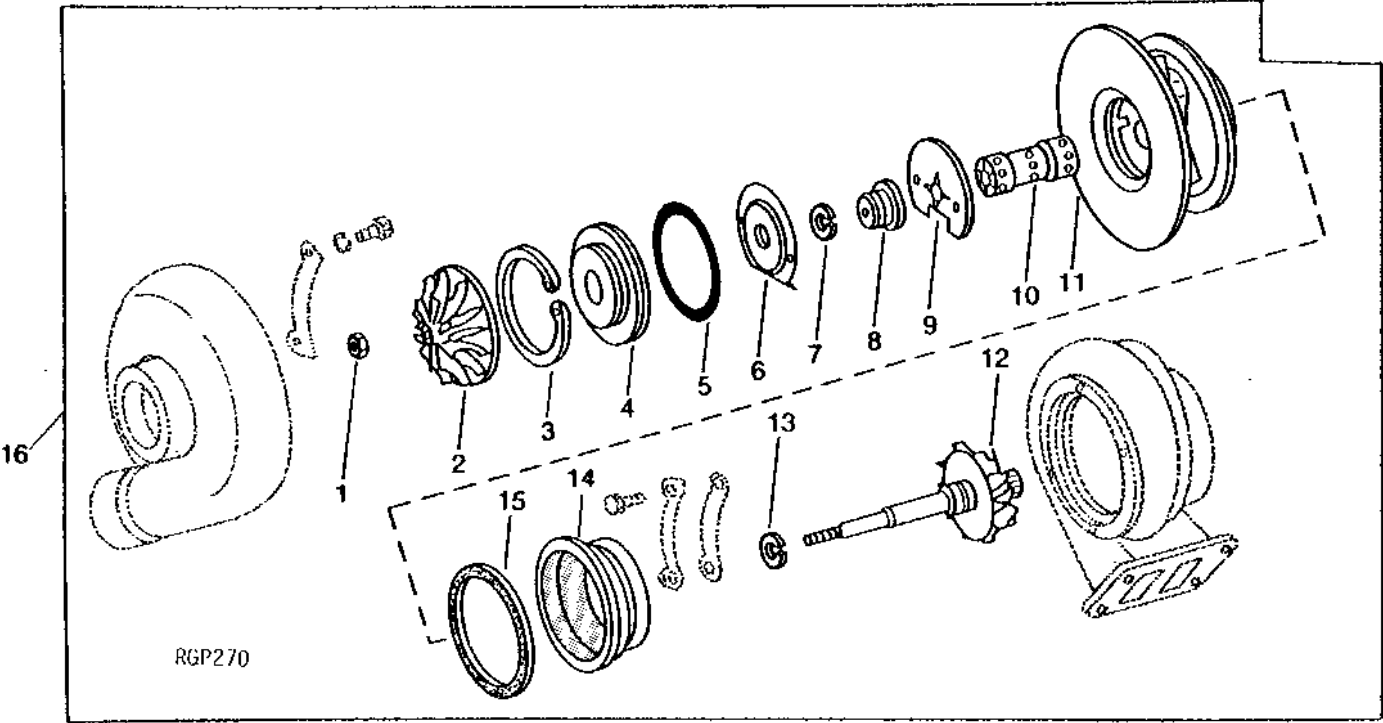
TURBOCHARGER (SCHWITZER)



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R63136	COVER	1		
2	R46693	CLAMP	3		
3	AR78019	SCREW	6		
4	R76686	LOCK NUT	1		(SUB FOR R46691, THIS APPLICATION)
5	R63135	IMPELLER	1		
6	R46686	SNAP RING	1		
7	R56626	INSERT	1		
8	R46685	O-RING	1		
9	R46682	DEFLECTOR	1		
10	R56628	PISTON RING	1		
11	R56627	SLEEVE	1		
12	R63127	THRUST BEARING	1		
13	R63126	BEARING	1		STANDARD
	R64780	BEARING	1		0.25 MM (.010") UNDERSIZE
	R64781	BEARING	1		0.51 MM (.020") UNDERSIZE
14	AR78023	HOUSING	1		
15	R63137	HOUSING	1		
16	AR78021	TURBINE	1		
17	R63123	PISTON RING	1		
18	R63120	PLATE	2		
19	R63121	LOCK PLATE	2		
20	R63122	SELF-LOCKING SCREW	4		
21	R63124	PLATE	1		
22	R63125	GASKET	1		
23	RE19784	TURBOCHARGER	1		REMANUFACTURED, (SUB FOR AR87421)

RGP270 -UN-01JAN94

TURBOCHARGER CENTER HOUSING WITH ROTATING PARTS
(SCHWITZER)



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R76686	LOCK NUT	1		(SUB FOR R46691, THIS APPLICATION)
2	R63135	IMPELLER	1		
3	R46686	SNAP RING	1		
4	R56626	INSERT	1		
5	R46685	O-RING	1		
6	R46682	DEFLECTOR	1		
7	R56628	PISTON RING	1		
8	R56627	SLEEVE	1		
9	R63127	THRUST BEARING	1		
10	R63126	BEARING	1		
11	AR78023	HOUSING	1		
12	AR78021	TURBINE	1		
13	R63123	PISTON RING	1		
14	R63124	PLATE	1		
15	R63125	GASKET	1		
16	AR78035	HOUSING	1		

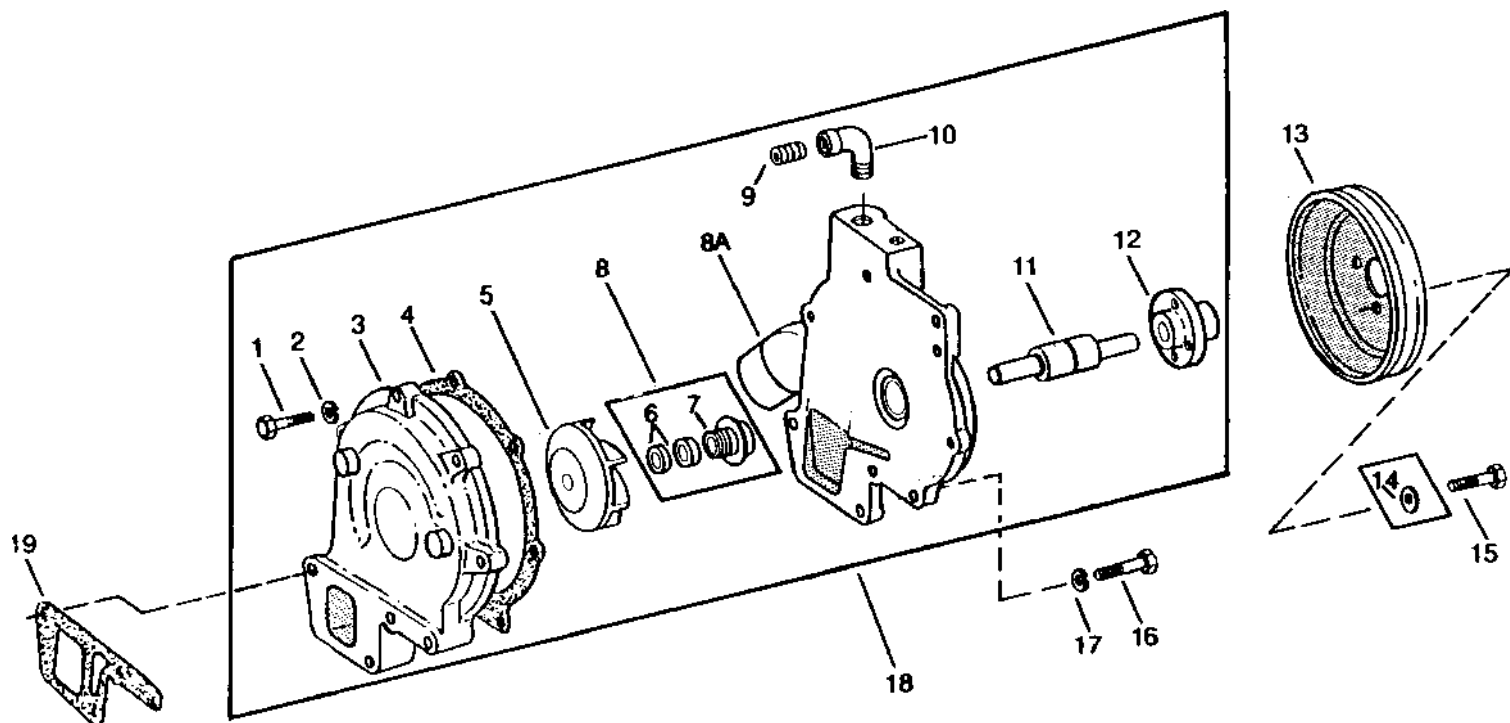
1D17

ENGINE

RGP3162

-UN-01JAN94

WATER PUMP



RGP 3162

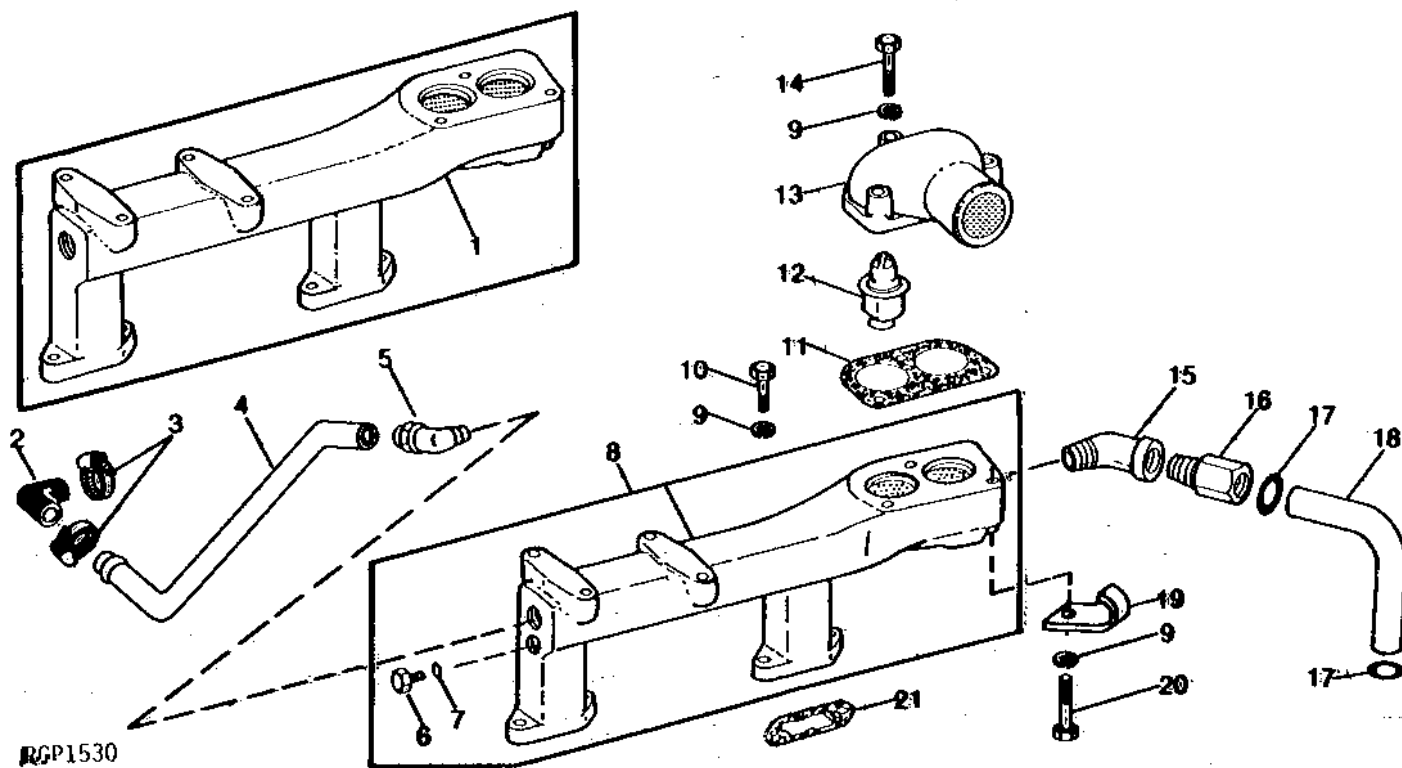
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1875	CAP SCREW	4	5/16" X 1-3/4"	
2	12H303	LOCK WASHER	4	5/16"	
3	R50409	HOUSING	1		
4	R50410	GASKET	1		
5	R50411	IMPELLER	1		
6	AR41691	INSERT	1	(SUB AR62933)	
7	AR62935	SEAL	1		
8	AR62933	SEAL KIT	1		
8A	R54955	HOUSING	1		
9	15H584	PIPE PLUG	1	1/2"	
10	15H200	ELBOW FITTING	1		
11	JD9355	BEARING	1		
12	R40662	HUB	1		
13	R54957	PULLEY	1		
14		WASHER	4	(24H1652 NO LONGER REQUIRED)	
15	19H2038	CAP SCREW	4	3/8" X 1/2"	
16	19H1944	CAP SCREW	4	3/8" X 2-3/4"	
17	12H304	LOCK WASHER	4	3/8"	
18	AR63573	WATER PUMP	1	(MARKED R54955)	
	TY6741	WATER PUMP	1	(REMANUFACTURED)	
19	R42406	GASKET	1		

1D18

ENGINE

RGP1530 -UN-01JAN94

WATER MANIFOLD AND THERMOSTAT



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50415	MANIFOLD	1	-227289	(SUB RE12848)
2	R47430	HOSE	1		
3	AR21839	CLAMP	2		
4	R68354	LINE	1		
5	AR92457	ELBOW FITTING	1		
6	R82719	FITTING PLUG	1	227290-	(SUB FOR R27094, THIS APPLICATION)
7	R77673	O-RING	1	227290-	
8	RE12848	MANIFOLD	1	227290-	(MARKED R78123) (SUB FOR R50415)
9	12H304	LOCK WASHER	7		3/8"
10	19H2545	CAP SCREW	4		3/8" X 1-3/8"
11	R46479	GASKET	1		
12	AR48675	THERMOSTAT	2		82°C (180°F)
13	R54611	COVER	1		
14	19H1733	CAP SCREW	1		3/8" X 2-1/2"
15	15H233	ELBOW FITTING	1		
16	R43491	FITTING	1		
17	R47153	O-RING	2		(SUB FOR R50420, THIS APPLICATION)
18	R51960	LINE	1	238291-	
	R50416	LINE	1	-238290	
19	R72853	CLAMP	1		(SUB FOR R45211)
20	19H2128	CAP SCREW	2		3/8" X 3"
21	R88397	GASKET	2		(SUB FOR R42693)

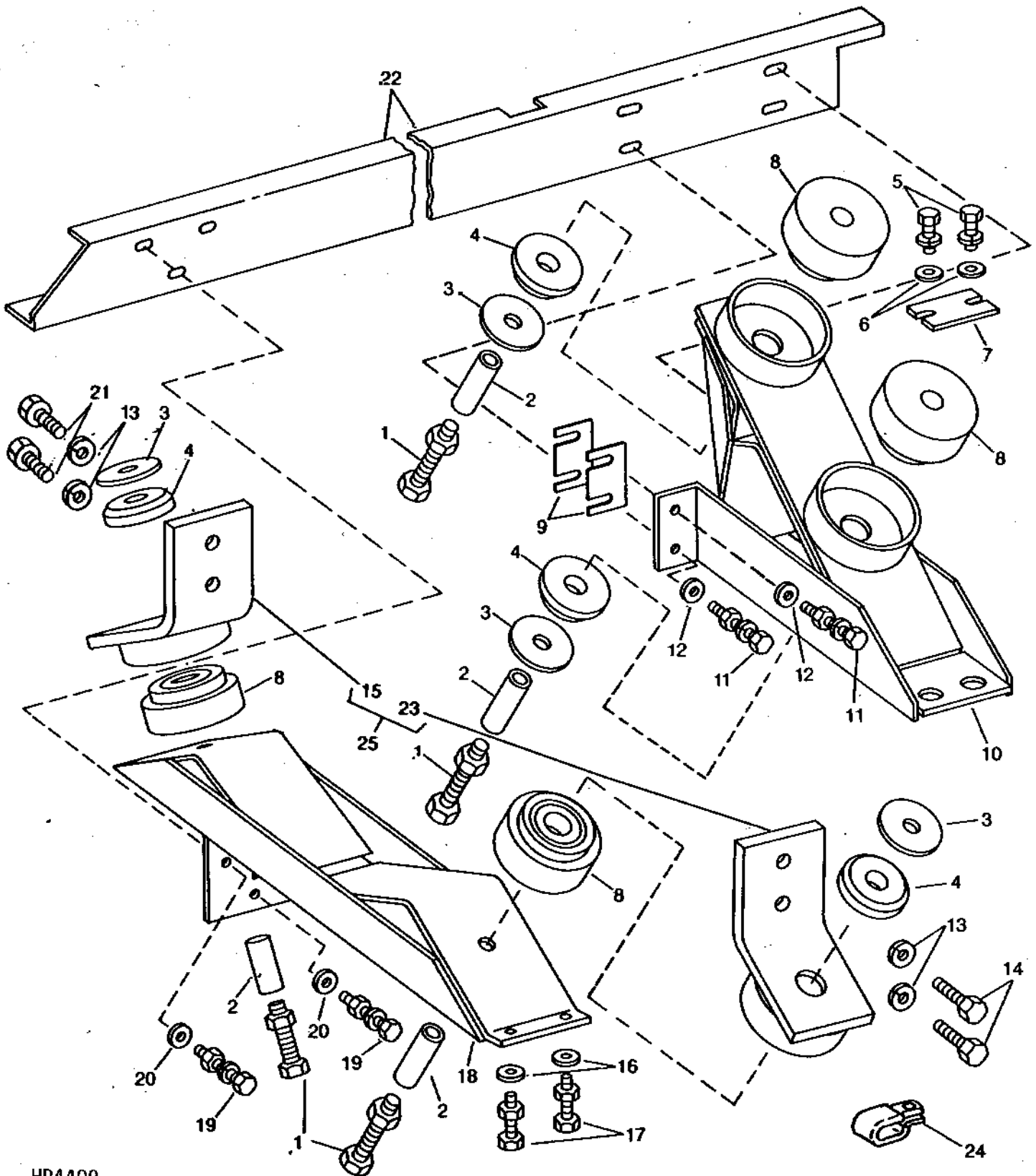
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ENGINE

HP4409

-UN-01JAN94

ENGINE SUPPORTS



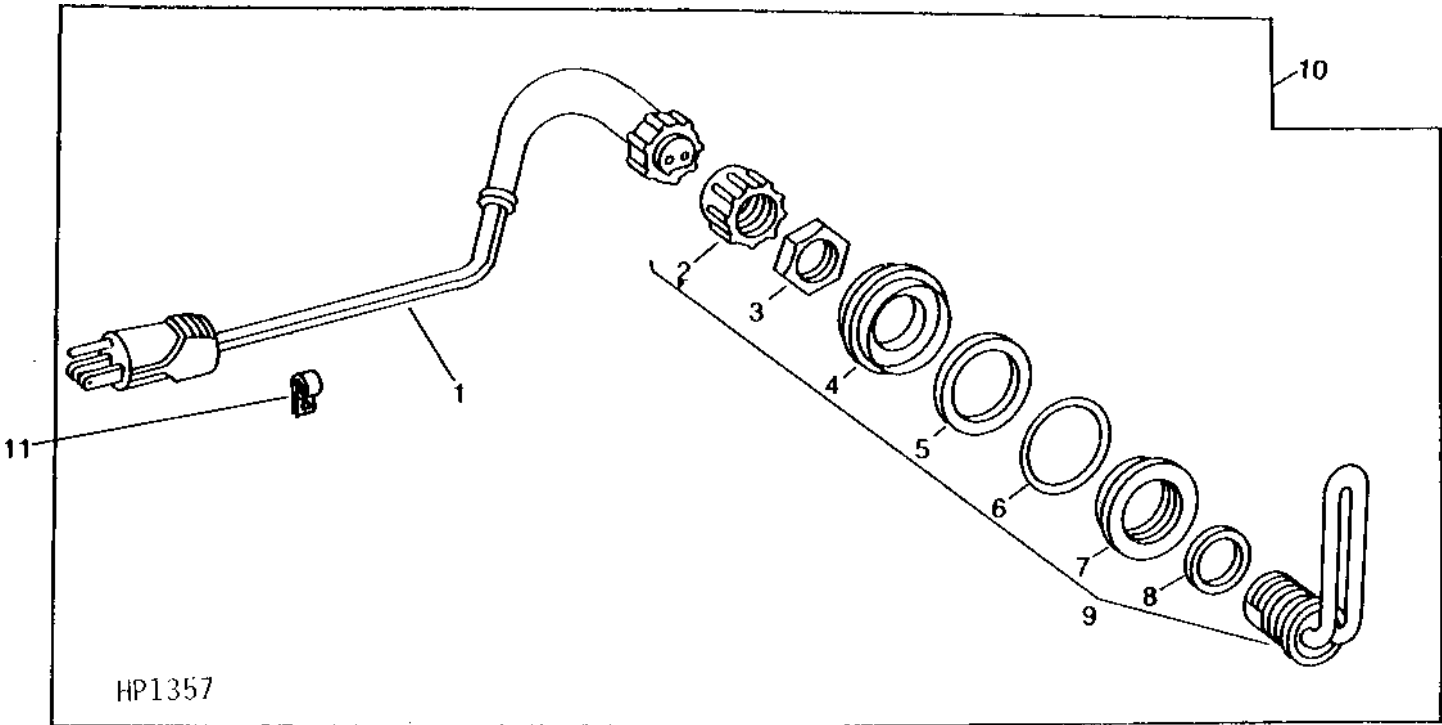
HP4409

ENGINE SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1950	CAP SCREW	4		5/8" X 3-3/4"
	14H1039	NUT	4		5/8"
2	H95417	SPACER	4		
3	R20136	WASHER	4		
4	T55761	SUPPORT	4		
5	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
6	24H1309	WASHER	2		13/32" X 1-1/16" X 0.120"
7	H100182	STRAP	1		
8	R62502	SUPPORT	4		
9	H83900	STRAP	AR	-1990	(6 OR LESS USED, 2 PLACES) (NO LONGER AVAILABLE)
10	AH92581	SUPPORT	1		
11	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	24H1309	WASHER	2		13/32" X 1-1/16" X 0.120"
13	12H294	LOCK WASHER	4	-464350	5/8"
	12H236	LOCK WASHER	4	464351-	3/4"
14	19H1734	CAP SCREW	2	-464350	5/8" X 2"
	19H1798	CAP SCREW	2	464351-	3/4" X 1-3/4"
15	AH92583	STRAP	2	-464350	
	AH106631	SUPPORT	1	464351-1990	(NO LONGER AVAILABLE)
16	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
17	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	19H1708	CAP SCREW	2	-464350	5/8" X 1-3/4"
	19H1768	CAP SCREW	2	464351-	3/4" X 2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
18	AH92580	SUPPORT	1		
19	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
20	24H1309	WASHER	3		13/32" X 1-1/16" X .120"
21	19H1708	CAP SCREW	2		5/8" X 1-3/4"
	19H2710	CAP SCREW	2		5/8" X 1-3/4"
22	AH95330	RAIL	1		
23	AH106630	SUPPORT	1	464351-1990	(NO LONGER AVAILABLE)
24	AH77869	CLIP	2		ENGINE AND FILTER DRAIN HOSES
25	AH138217	KIT	1		

HP1357 -UN-01JAN94

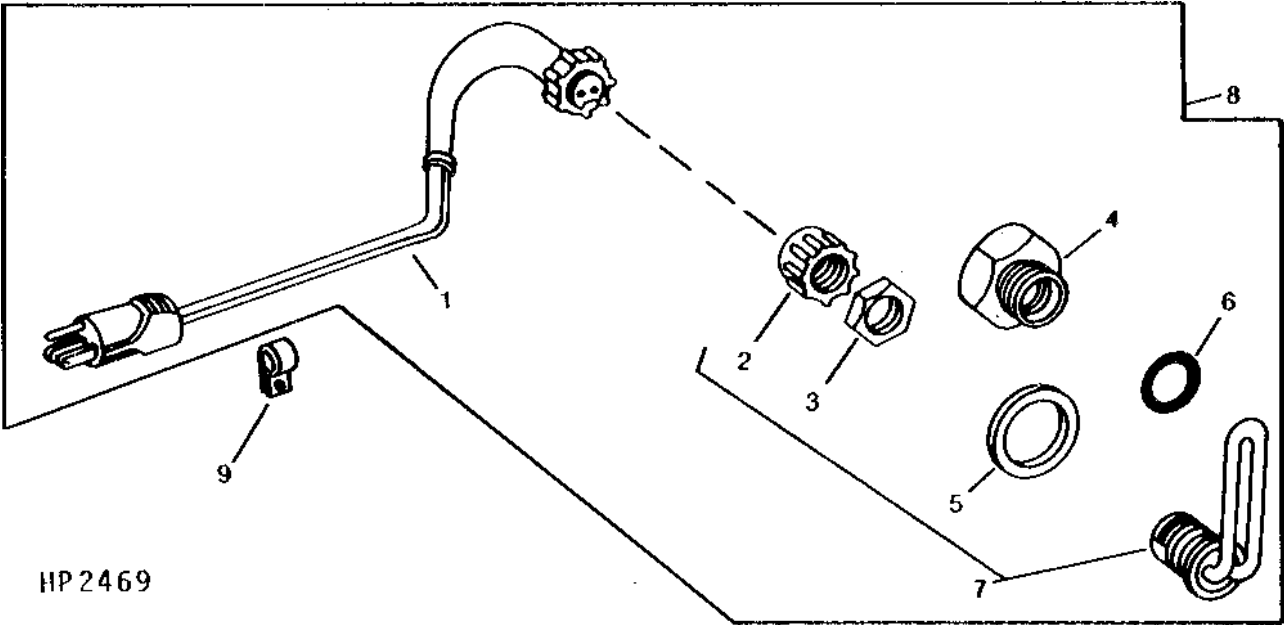
ENGINE COOLANT HEATER
(SERIAL NO. -464350)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR50411	WIRING LEAD	1		
2	R54510	CAP	1		
3		NUT	1		
4		FLANGE	1		
5	R47692	RING	1	(CARTER)	
6	R31378	O-RING	1	(CARTER)	
7		FLANGE	1		
8	R47693	GASKET	1		
9	AR50399	HEATER	1		
10	AR50518	COOLANT HEATER	1		
11	AH77279	CLIP	1		

HP2469 -UN-01JAN94

ENGINE COOLANT HEATER
(SERIAL NO. 464351-)



HP 2469

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR50411	WIRING LEAD	1		
2	R54510	CAP	1		
3	R54511	NUT	1		
4	R54123	ADAPTER	1		
5	R47693	GASKET	1		
6	U13639	O-RING	1		
7	AR62399	COOLANT HEATER	1		
8	AR62492	COOLANT HEATER	1		
9	AH77279	CLIP	1		

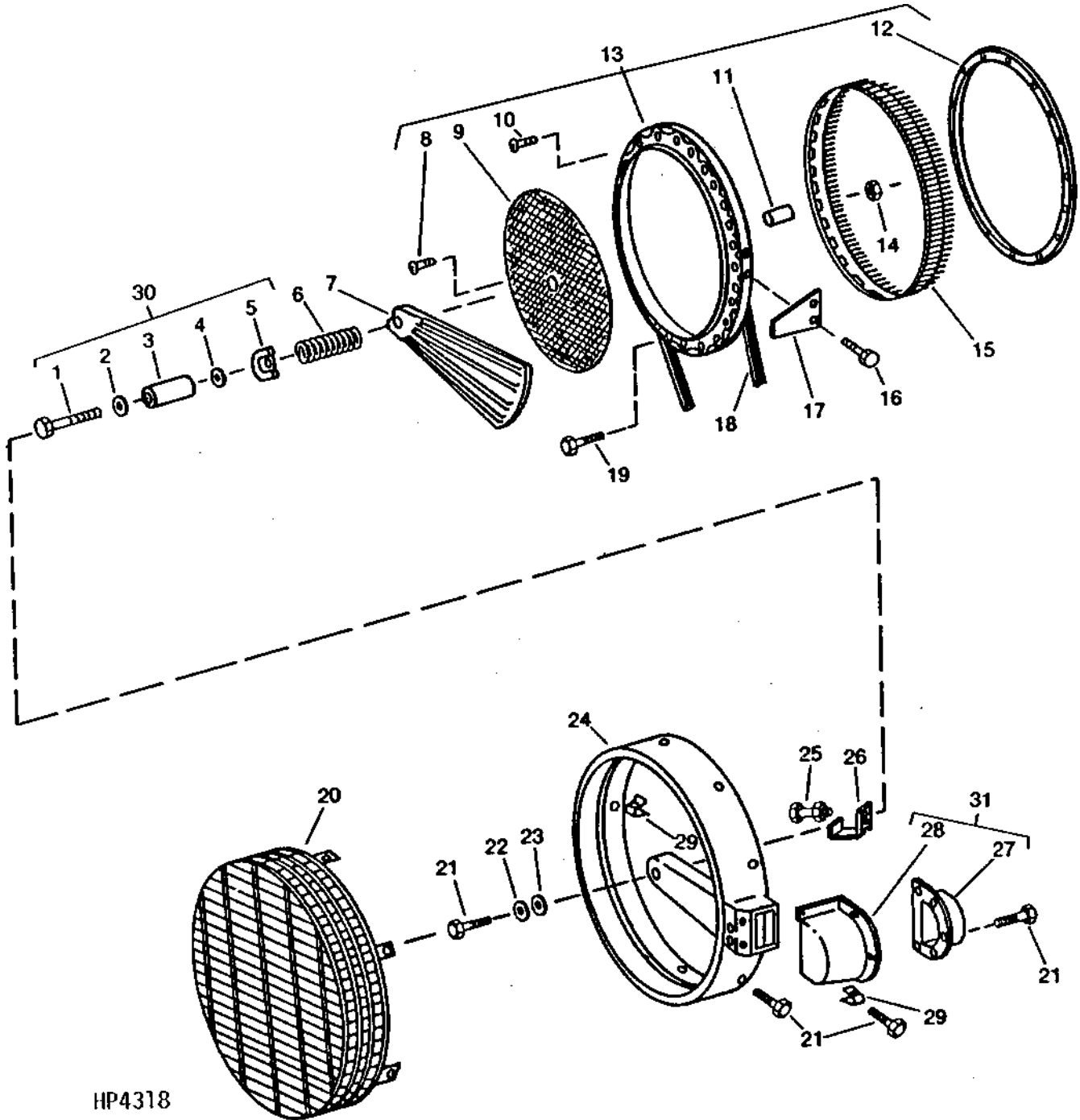
1D23

ENGINE

HP4318

-UN-01JAN94

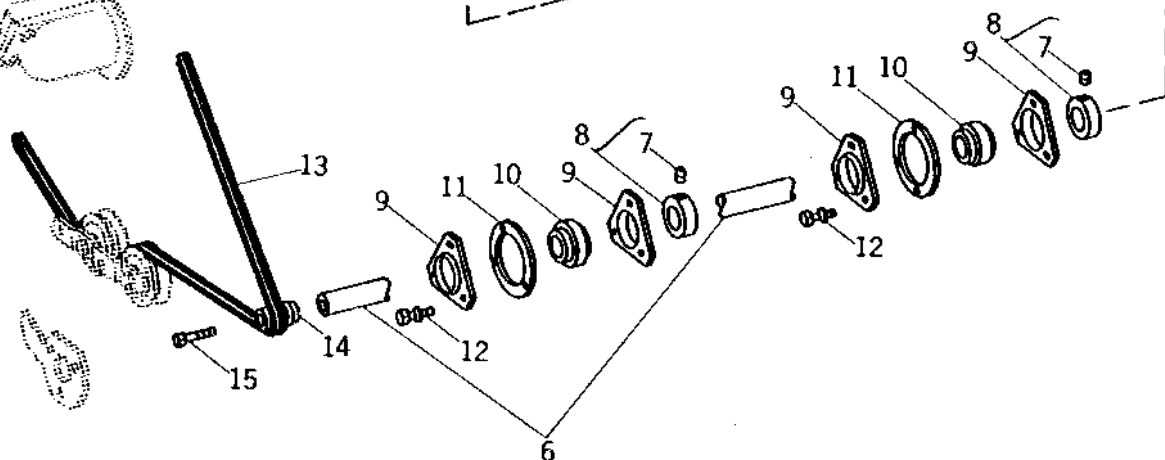
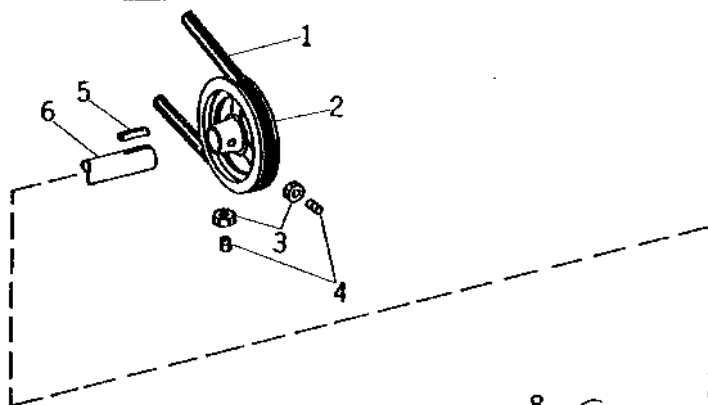
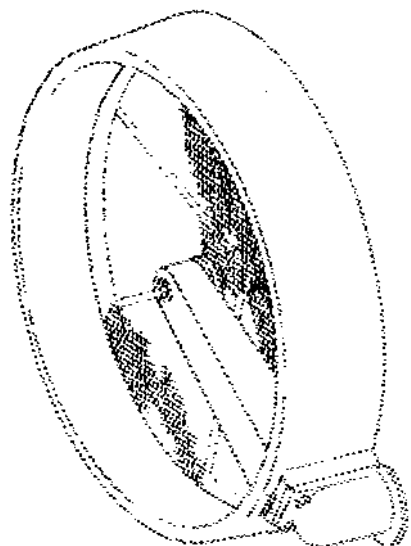
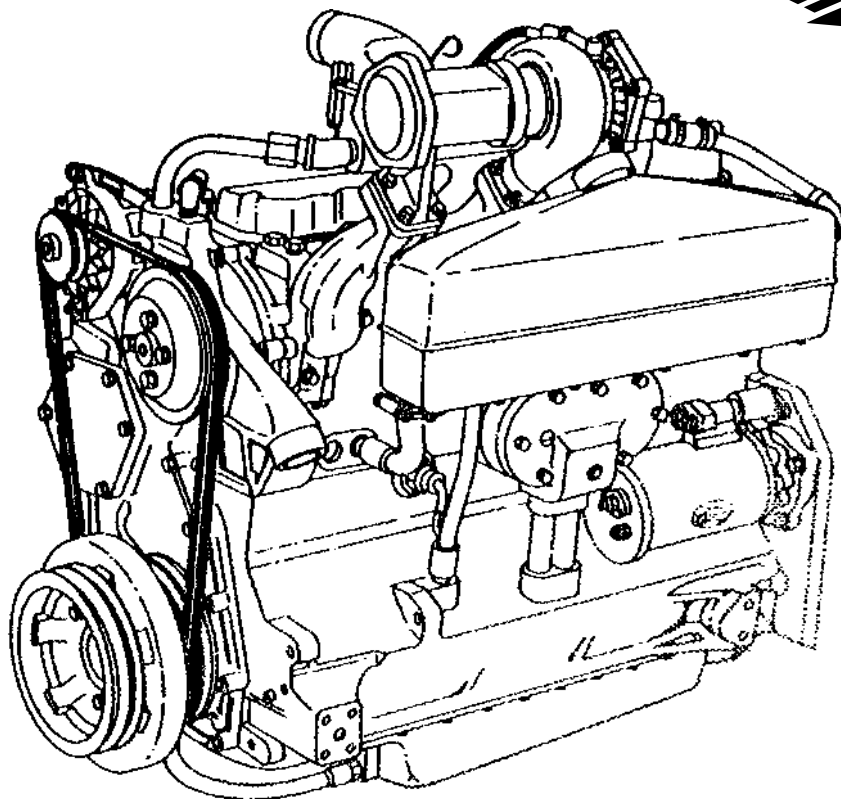
FLAT ROTARY SCREEN



FLAT ROTARY SCREEN - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96344	BOLT	1	-1990	(NO LONGER AVAILABLE)
2	24H1346	WASHER	1	-1990	17/32" X 1-3/4" X 0.120"
3	E46219	SPACER	1	-1990	
4	H100596	WASHER	1	-1990	(NO LONGER AVAILABLE)
5	H97355	THRUST WASHER	1	-1990	(NO LONGER AVAILABLE)
6	H574B	SPRING	1		
7	AH96050	ISOLATOR	1		
8	37H10	SCREW	6		0.164" X 3/8", SELF-TAPPING
9	H131801	SCREEN	1		(FINE) (USED WITH 2 WASHERS 1/4" & 3" - CONTACT HARVESTER FOR INFORMATION)
10	37H43	SCREW	32		SELF-TAPPING
11	AH81161	BALL BEARING	1	-600000	(SUB AH115444)
	AH115444	BALL BEARING	1		
12	H118698	RETAINER	1		(USE WITH EXISTING NO. 8-12, 3/8" HEX HEAD SELF-TAPPING SCREWS)
13	AH95373	SCREEN	1	-616183	(SUB AH125581)
	AH125581	SCREEN	1		
14	E54809	LOCK NUT	1		
15	AH92662	SEAL	1		
16	H86918	SCREW	2		
17	H95507	BLADE	1		
18	H86259	BELT	1		
19	37H149	SCREW	11	-615606	1/4" X 3/8"
	37H149	SCREW	1		1/4" X 3/8"
20	AH108368	SHIELD	1		
21	37H148	SCREW	11		1/4" X 5/8"
	R54057	SCREW	1		(USE WITH 24H1436)
22	24H1917	WASHER	1	-615606	21/64" X 1-15/32" X 7/64", (SUB FOR 24H1291, THIS APPLICATION)
	24H1291	WASHER	1		21/64" X 1-15/32" X 7/64"
23	24H1436	WASHER	AR		15/16" X 1-3/4" X 0.134"
24	H97175	SHROUD	1		
25	37H148	SCREW	2		1/4" X 5/8"
	N10217	LOCK NUT	2		
26	H95324	BLADE	1		
27	H92012	AIR DUCT	1	-1990	(NO LONGER AVAILABLE)
28	H97103	COVER	1	-1990	(NO LONGER AVAILABLE)
29	R53677	LOCK NUT	9		
30	AH138219	KIT	1		
31	AH138220	KIT	1		

ROTARY SCREEN DRIVE SHAFT AND SHEAVES



H32493

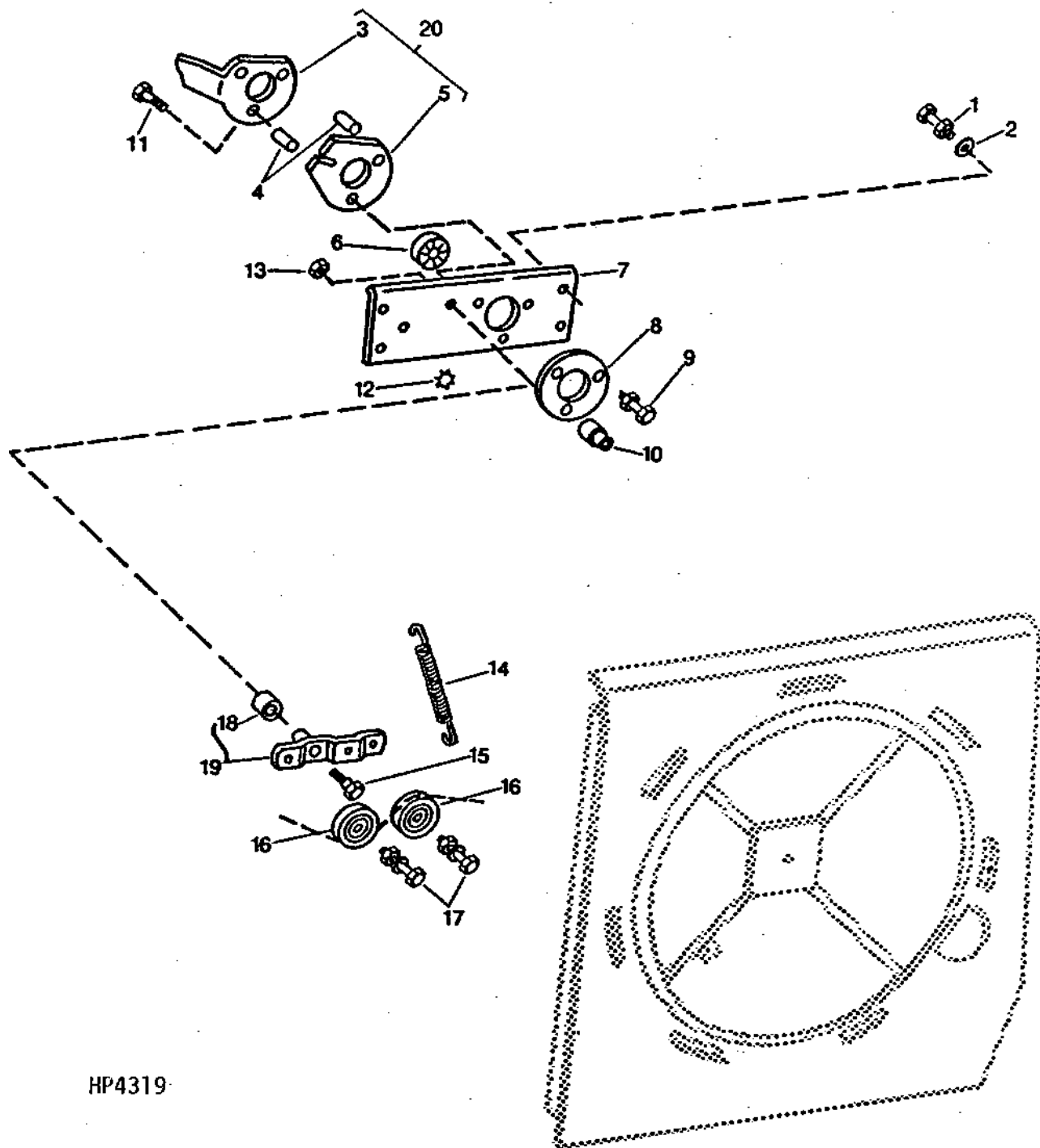
ROTARY SCREEN DRIVE SHAFT AND SHEAVES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H86273	BELT	1		
2	H89969	SHEAVE	1		
3	14H732	NUT	2		3/8"
4	22H817	SET SCREW	2		3/8" X 3/4"
5	P49158	SHAFT KEY	1	-415847	
		SHAFT KEY	1	415848-	(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
6	H94493	COUNTERSHAFT	1	-611605	(SUB H121761)
	H121761	COUNTERSHAFT	1		
7	22H897	SET SCREW	1		1/4" X 1/4"
8	JD8551	ECCENTRIC LOCKING COLLAR	2		
9	E10018	PRESSED FLANGED HOUSING	4		
10	JD9246	BALL BEARING	2		
11	H87784	SHIM	2		
12	19H1936	CAP SCREW	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
13	H86259	BELT	1		
14	H96509	SHEAVE	1		
15	19H3427	SCREW	1		5/16" X 2"

ROTARY SCREEN DRIVE BELT TIGHTENERS AND DISPLACER

HP4319

-UN-01JAN94



HP4319

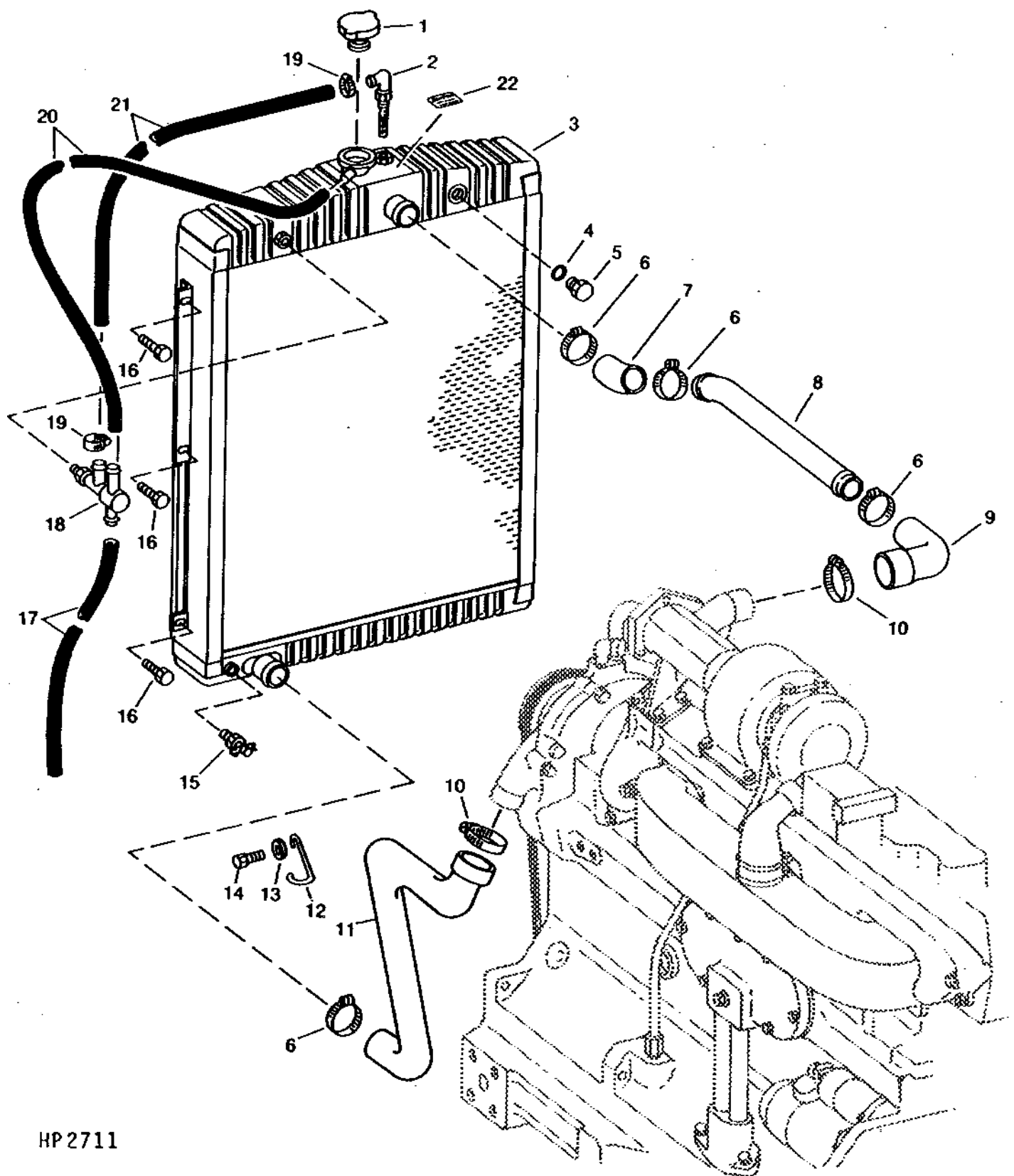
ROTARY SCREEN DRIVE BELT TIGHTENERS AND DISPLACER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1936	CAP SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
2	24H1312	WASHER	4		13/32" X 1-3/8" X 0.105"
3	AH89678	HANDLE	1	-1990	(NO LONGER AVAILABLE)
4	H78537	BUSHING	3		
5	H88458	PLATE	1	-1990	(NO LONGER AVAILABLE)
6	AH92661	SEAL	1		
7	H94284	PLATE	1		
8	H88457	WASHER	1		
9	19H1906	CAP SCREW	2		5/16" X 1-1/2"
	T16464	LOCK NUT	2		
10	H91351	BUSHING	1	-414850	(SUB H100197)
	H100197	PIN	1		
11	19H2657	CAP SCREW	1	-414850	5/16" X 3-1/8"
	19H1913	CAP SCREW	1	414851-	5/16" X 2-1/4"
	T16464	LOCK NUT	1	-414850	
12	R28473	PLUG	1		
13	N10215	LOCK NUT	1		
14	H86280	SPRING	1		
15	H94562	BOLT	1		
16	AH87929	SHEAVE	2		
17	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
18	H91788	BUSHING	1		(USE WITH AH95282)
19	AH95282	ARM	1		
20	AH138221	KIT	1		

RADIATOR AND HOSES (-620891)

HP2711

-UN-01JAN94



HP 2711

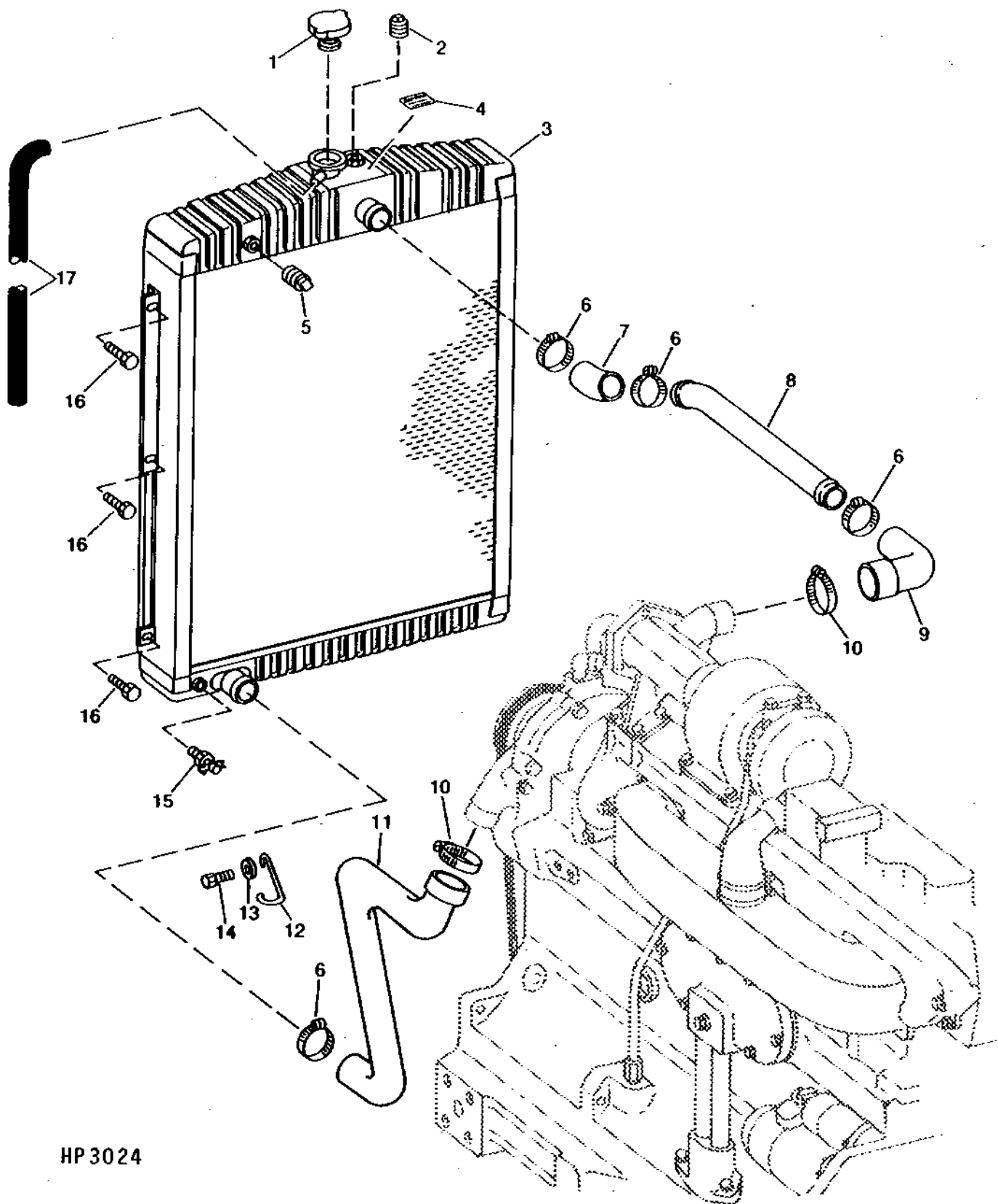
RADIATOR AND HOSES - CONTINUED
(-620891)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91460	CAP	1		(INCLUDED IN AH124728)
2	AR86098	ELBOW FITTING	1		
3	AH98155	RADIATOR	1	-620400	(WITH CAP AND OVERFLOW HOSE) (USE WITH STAGGERED CORE) (SUB AH124728)
	AH120373	RADIATOR	1	-620400	(WITH CAP AND OVERFLOW HOSE) (USE WITH IN-LINE CORE) (SUB AH124728)
	AH124728	RADIATOR	1		(INCLUDES A2913R, AH91460 AND H86772)
4	R26906	O-RING	1	-565111	
5	R27474	DRAIN PLUG	1	-565111	
6	AR21840	CLAMP	4		
7	H84565	HOSE	1		
8	H96615	LINE	1		
9	H84564	HOSE	1		
10	AR21999	HOSE CLAMP	2		
11	H89549	HOSE	1	-615566	(SUB H113857)
	H113857	RADIATOR HOSE	1		
12	H98173	HOOK	1	-414850	(SUB H105229)
	H105229	RETAINER	1		
13	24H1312	WASHER	1		13/32" X 1-3/8" X 0.105"
14	H76139	SCREW	1		
15	AT13740	DRAIN VALVE	1		
16	N10214	SELF-LOCKING SCREW	6		
17	H86772	HOSE	1		(INCLUDED IN AH124728)
18	AR85932	VALVE	1		
19	AR77962	CLAMP	2		
20	H92726	HOSE	1		
21	R32640	HOSE	1		(CUT TO LENGTH)
22		DECAL	1		(INCLUDED IN AH124728)

RADIATOR AND HOSES (620892-)

HP3024

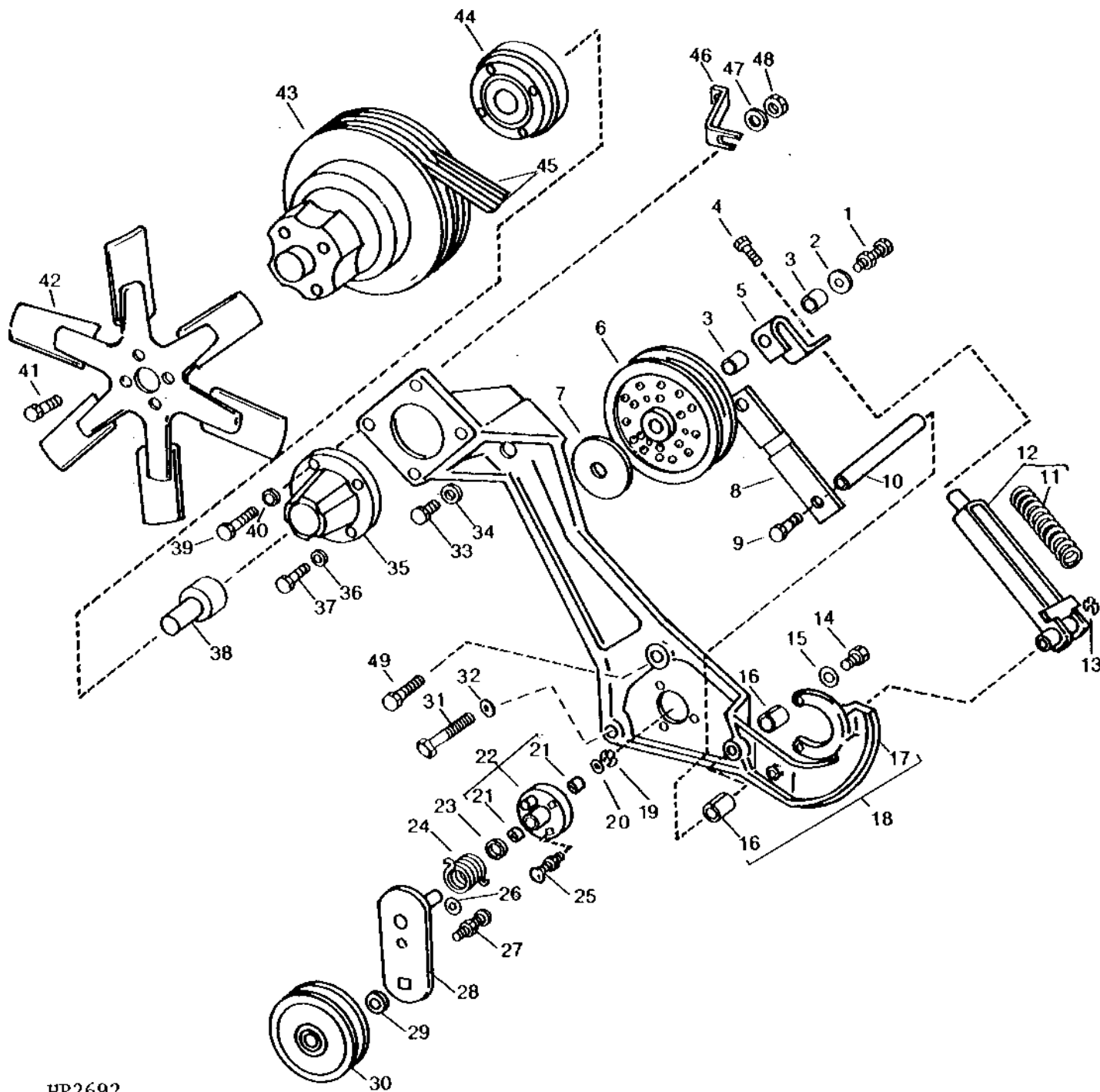
-UN-01JAN94



HP 3024

RADIATOR AND HOSES - CONTINUED
(620892-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91460	CAP	1		(INCLUDED IN AH124728)
2	15H604	PIPE PLUG	1		(KIT AH130542)
3	AH124728	RADIATOR	1		(INCLUDES A2913R, AH91460 AND H86772)
4		DECAL	1		(INCLUDED IN AH124728)
5	15H623	PIPE PLUG	1		(KIT AH130542)
6	AR21840	CLAMP	4		
7	H84565	HOSE	1		
8	H96615	LINE	1		
9	H84564	HOSE	1		
10	AR21999	HOSE CLAMP	2		
11	H113857	RADIATOR HOSE	1		
12	H105229	RETAINER	1		
13	24H1312	WASHER	1		13/32" X 1-3/8" X 0.105"
14	H76139	SCREW	1		
15	AT13740	DRAIN VALVE	1		
16	N10214	SELF-LOCKING SCREW	6		
17	H86772	HOSE	1		(SUB H134124) INCLUDED IN AH124728)
	H134124	HOSE	1		
..	TY9374	SEALANT	1		(KIT AH130542)
..	AH130542	KIT	1		(INCLUDES 15H604, 15H623 AND TY9374) (NEED WHENEVER ORDERING RADIATOR)



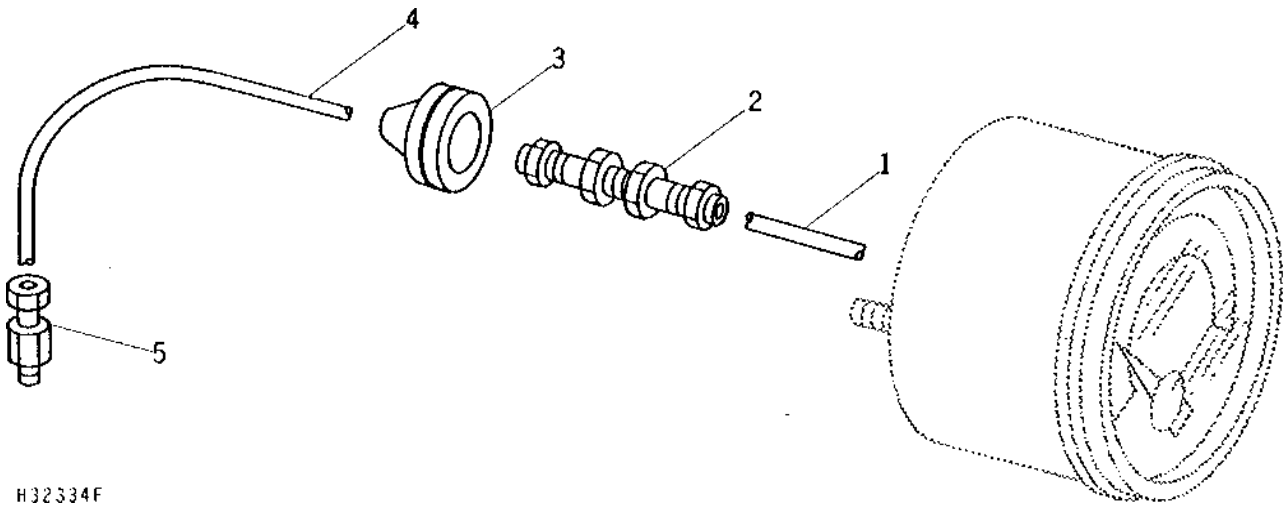
HP2692

RADIATOR FAN DRIVES AND HYDRAULIC PUMP DRIVE IDLER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1992	CAP SCREW	1		1/2" X 4"
	14H1040	NUT	1		1/2"
2	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
3	L3378N	BUSHING	1		
4	19H2471	CAP SCREW	1		3/8" X 1-1/2"
	24H1307	WASHER	1		13/32" X 1" X 1/16"
5	H98922	CLEVIS	1	-615400	(SUB H130003)
	H130003	CLEVIS	1		
6	AH96292	SHEAVE	1		
7	H80228	WASHER	1		
8	H98921	ARM	1		
9	N164635	SELF-LOCKING SCREW	1		
10	H97636	PIN	1		
11		SPRING	1		
12	AH97099	SPRING	1		
13	T40189	SNAP RING	1		
14	19H1792	CAP SCREW	1		1/2" X 1"
15	24H1789	WASHER	1		17/32" X 1-1/4" X 0.105"
16	H87502	BUSHING	2		
17		SUPPORT	1		(MARKED H97631)
18	AH96294	LEVER	1	-615566	(SUB AH118442)
	AH118442	LEVER	1		(USE WITH 19H3592)
19	H86839	SNAP RING	1		
20	24H1362	WASHER	1		41/64" X 1" X 0.075"
21	H96455	BUSHING	2		
22	AH95011	HUB	1		
23	H96251	WASHER	1		
24	H86264	TORSION SPRING	1		
25	03H1790	BOLT	3		5/16" X 1-1/2"
	N10213	LOCK NUT	1		
26	H86886	NUT	1		
27	03H1764	BOLT	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
28	AH96492	ARM	1		
29	B31498	WASHER	1	-600470	(SUB H88355)
	H88355	WASHER	1		
30	AH77172	IDLER	1		
31	19H1974	CAP SCREW	2	-615566	1/2" X 2-3/4"
	19H1974	CAP SCREW	1	615567-	1/2" X 2-3/4"
32	12H301	LOCK WASHER	2	-615566	1/2"
	12H301	LOCK WASHER	1	615567-	1/2"
33	19H3031	CAP SCREW	1		3/8" X 2-1/2"
34	R47230	WASHER	1	-464350	(SUB R69536)
	R69536	WASHER	1		
35	H102177	HUB	1		
36	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
37	19H1800	CAP SCREW	3		3/8" X 1-1/2"
38	JD10058	BEARING	1		
39	19H3162	CAP SCREW	1		3/8" X 2"
40	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
41	R40168	BOLT	4	-465100	
	R73888	CAP SCREW	4	465101-	
42	AH97038	FAN	1	-464350	
	AH108059	FAN	1	464351-	
43	H102181	SHEAVE	1		
44	H102182	HUB	1		
45	AH96333	BELT SET	1		(MATCHED SET)
46	H99532	REINFORCEMENT	1		
47	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
48	N10215	LOCK NUT	1		
49	19H3592	SCREW	1	615567-	1/2" X 2-1/4", (USE WITH AH118442)

H32334F -UN-01JAN94

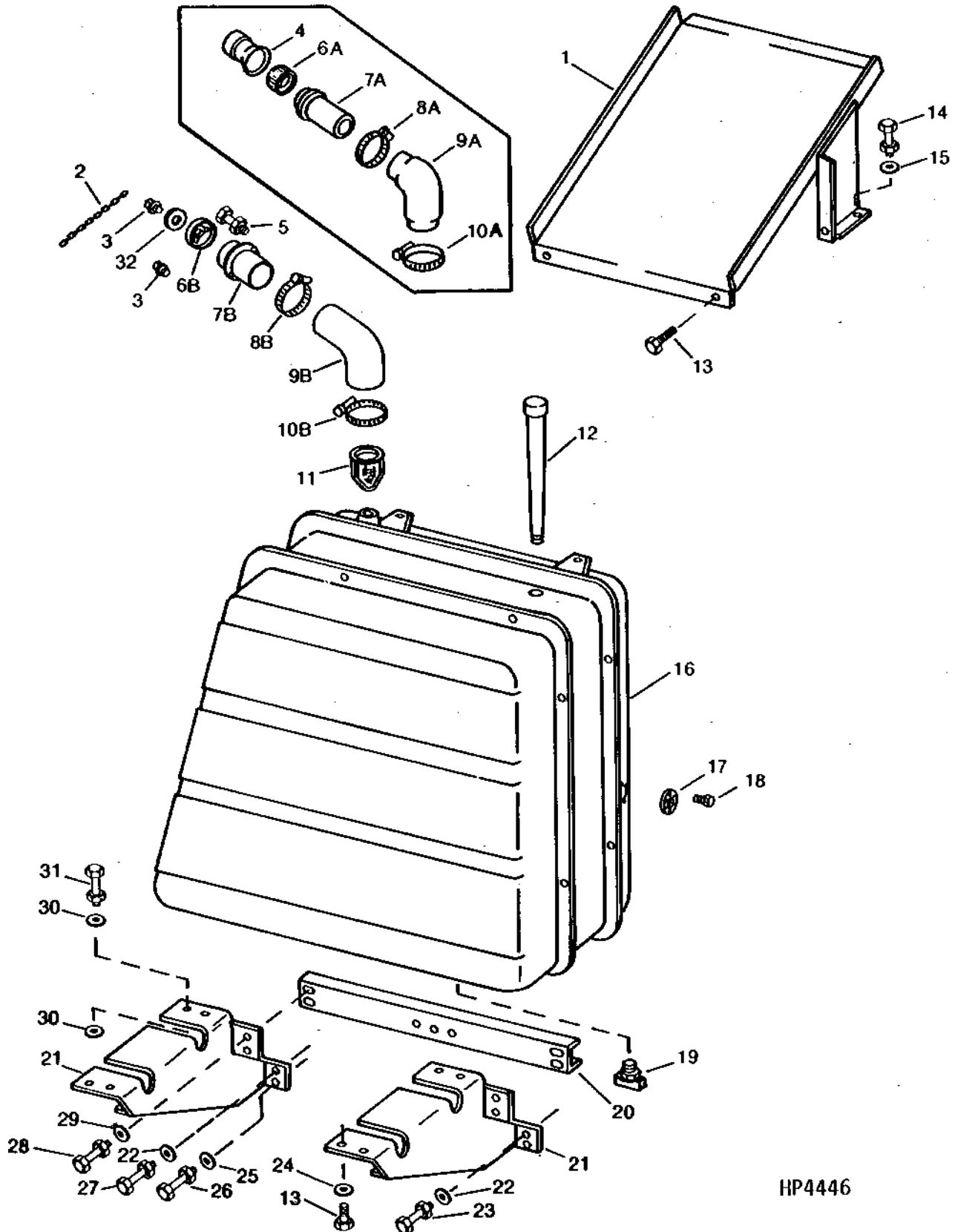
ENGINE OIL PRESSURE GAUGE LINE



H32334F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95580	HOSE	1	-515248	(SUB H112963)
	H112963	TUBE	1		
2	AH94518	FITTING	1		
3	H94433	GROMMET	1		
4		LINE	1		1219 MM (48") LONG (CUT FROM H86108)
5	AT25264	FITTING	1		

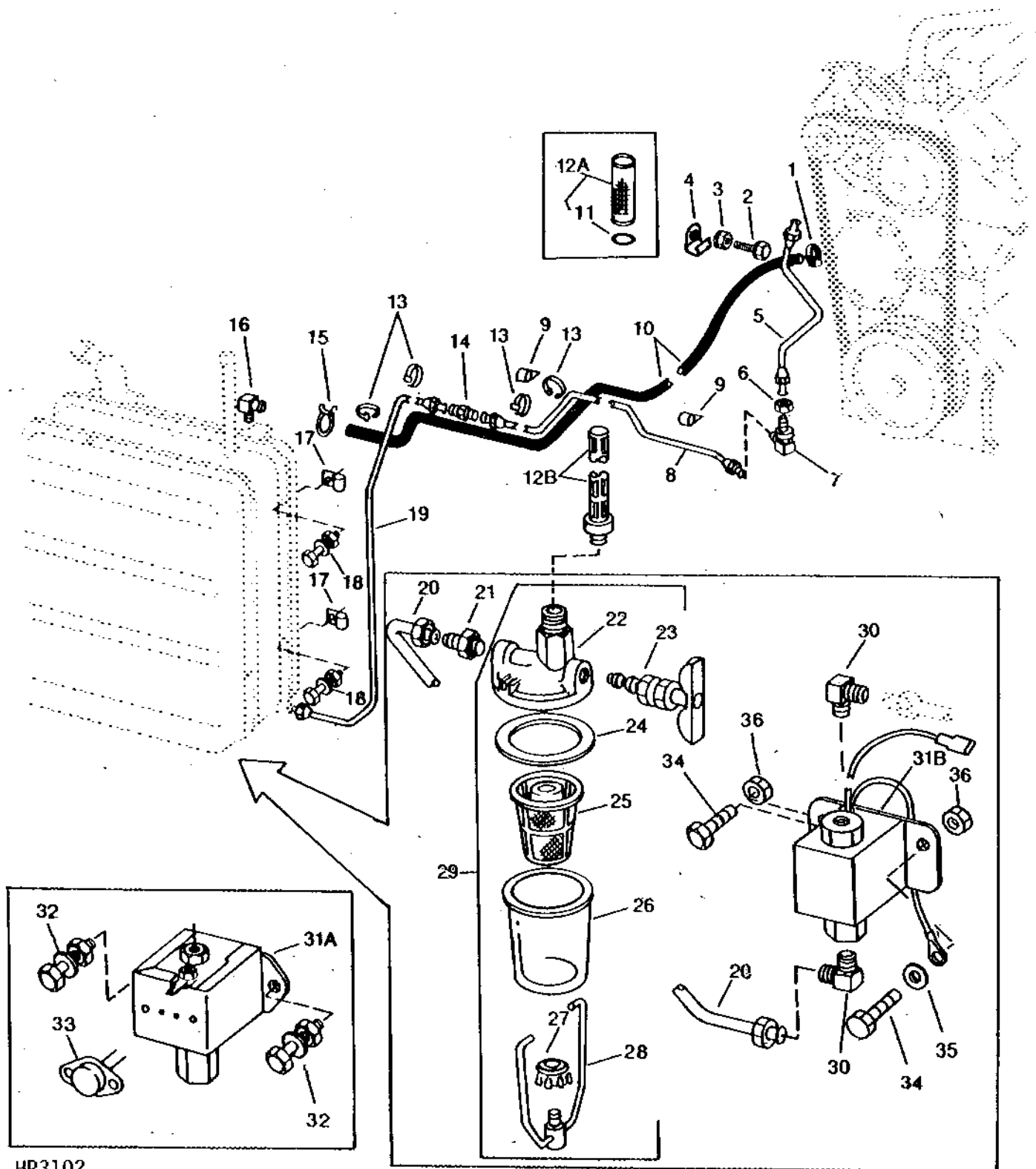
MEMORANDA



HP4446

FUEL TANK AND SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93192	SUPPORT	1		
2	AH97869	LINK CHAIN	1		
3	H99897	RETAINER	1		
4	H99234	COVER	1	-600000	
5	21H1016	SCREW	2		1/4" X 1/2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
6A	AH97868	CAP	1	-465100	NON-VENTED, (SUB AH110230)
	AH110230	CAP	1	-600000	VENTED
6B	AH112263	FILLER CAP	1	600001-	
7A	AH96143	FILLER NECK	1	-600000	
7B	AH112262	FILLER NECK	1	600001-	
8A	C16054	CLAMP	1	-513950	
8B	AU12450	HOSE CLAMP	1	513951-	
9A	H99339	HOSE	1	-600000	
9B	H114609	HOSE	1	600001-	
10A	AR21999	HOSE CLAMP	1	-600000	
10B	AU12450	HOSE CLAMP	1	600001-	
11	AH108565	STRAINER	1	600001-	
12	AH96547	BREATHER	1		
13	H76139	SCREW	6		
14	19H1900	CAP SCREW	4	-464350	5/16" X 3/4"
	12H303	LOCK WASHER	4	-464350	5/16"
	14H785	NUT	4	-464350	5/16"
	N10212	SELF-LOCKING SCREW	4	464351-	
	N10213	LOCK NUT	4	464351-	
15	24H1136	WASHER	4	-464350	11/32" X 11/16" X 0.065"
16	AH93183	FUEL TANK	1		
17	R27181	GASKET	1	-414850	
	H105967	GASKET	1	414851-	
18	H85092	SCREW	5		
19	AH20936	VALVE	1		
20	H94068	BRACKET	1		
21	AH93121	SUPPORT	2	-610700	LOWER, (SUB AH118255)
	AH118255	SUPPORT	2		LOWER
22	24H1625	WASHER	2	-610700	17/32" X 1" X 0.120"
	24H1625	WASHER	3	610701-	17/32" X 1" X 0.120"
23	19H1820	CAP SCREW	2		1/2" X 3"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
24	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
25	24H1783	WASHER	2	-610700	13/32" X 1" X 7/64"
	24H1783	WASHER	1	610701-	13/32" X 1" X 7/64"
26	19H1944	CAP SCREW	1	-414850	3/8" X 2-3/4"
	19H2128	CAP SCREW	1	414851-	3/8" X 3"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
27	19H2128	CAP SCREW	1	-610700	3/8" X 3"
	12H304	LOCK WASHER	1	-610700	3/8"
	14H812	NUT	1	-610700	3/8"
	19H1781	CAP SCREW	1	610701-	1/2" X 3-1/2"
	12H301	LOCK WASHER	1	610701-	1/2"
	14H1040	NUT	1	610701-	1/2"
28	19H1948	CAP SCREW	4	-464350	1/4" X 3/4"
	12H302	LOCK WASHER	4	-464350	1/4"
	14H786	NUT	4	-464350	1/4"
	N10216	SELF-LOCKING SCREW	4	464351-	
	N10217	LOCK NUT	4	464351-	
29	24H1287	WASHER	4	-464350	9/32" X 5/8" X 0.065"
30	24H1136	WASHER	8	-464350	11/32" X 11/16" X 0.065"
31	19H1905	CAP SCREW	4	-464350	5/16" X 1"
	12H303	LOCK WASHER	4	-464350	5/16"
	14H785	NUT	4	-464350	5/16"
	N10212	SELF-LOCKING SCREW	4	464351-	
	N10213	LOCK NUT	4	464351-	
32	H127696	SEAL	1		



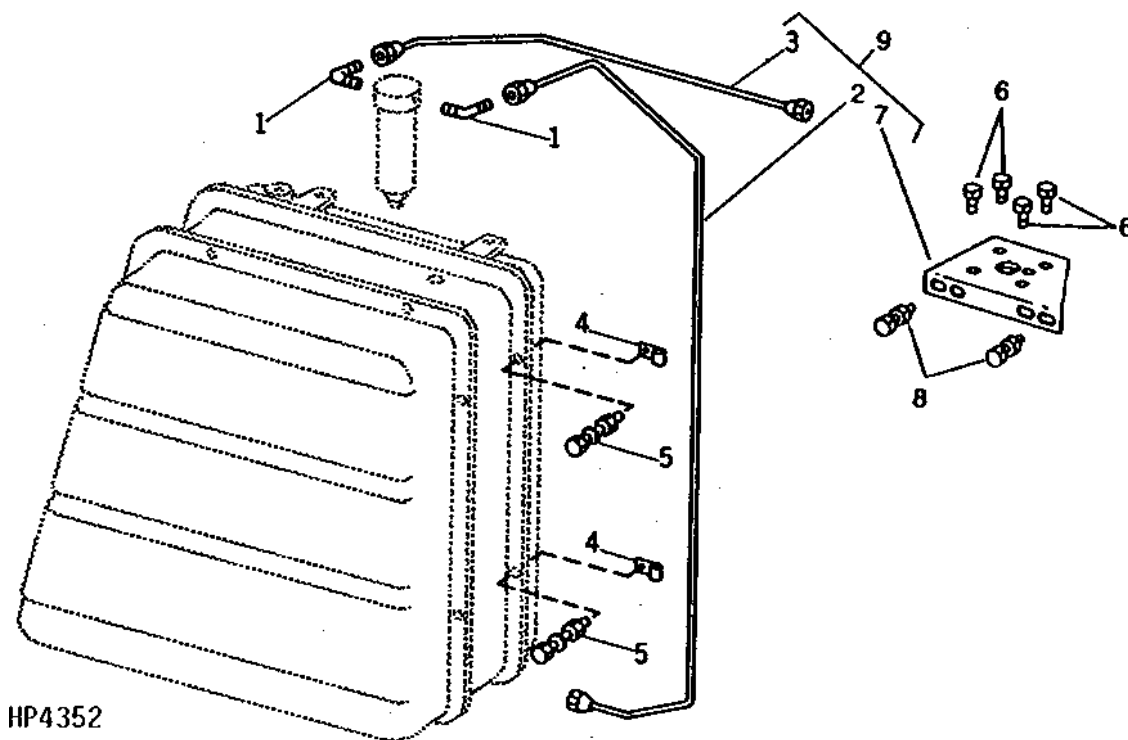
HP3102

FUEL LINES, FILTER, AND PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR48236	CLAMP	1		
2	N71292	SELF-LOCKING SCREW	1	515975-	
3	N10213	LOCK NUT	1	515975-	
4	AH89557	CLIP	1	515975-	
5	AH97694	LINE	1	-464350	(6466TH-01 AND 6466TH-02) (SUB AH108348)
	AH106632	LINE	1	464351-513950	(SUB AH108348)
	AH108348	HOSE	1		
6	R27296	NUT	1		
7	AR35981	ELBOW FITTING	1		
8	AH92508	LINE	1		
9	AH89486	CLIP	2		
10		HOSE	1		6 MM X 2591 MM (1/4" I.D. X 112") LONG (CUT FROM H83966)
11	R10093	O-RING	1	414851-464985	
12A	AH105136	SCREEN	1	414851-464985	
12B	AH106982	SCREEN	1	464986-	
13	M66044	TIE BAND	5		
14	U42417	COUPLING	1	-414850	
	R50201	FITTING	1	414851-	
15	T13254	CLAMP	1		
16	H83287	HOSE FITTING	1	-615812	(SUB M84497)
	M84497	ELBOW FITTING	1		
17	T13914	CLAMP	2		
18	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	AH93226	TUBE	1		
20	AH75547	FUEL LINE	1		
21	R27346	FITTING	1		
22		FILLER CAP	1		
23	AA4298R	SHUT-OFF VALVE	1		("L" HANDLE)
	AH98799	VALVE	1		("T" HANDLE)
24	C1778R	GASKET	1		
25	AH96221	SCREEN	1		
26	AA4507R	SEDIMENT BOWL	1		(USE WITH C1778R)
27	R21752	NUT	1		
28	AA517R	BAIL	1		
29	AH97859	FUEL FILTER	1	-464985	("L" OR "T" HANDLE) (SUB AH106484 AND AH106982)
	AH106484	FUEL FILTER	1		("T" HANDLE) (USE WITH AH106982)
30	AR26674	ELBOW FITTING	2		
31A	AH80665	PUMP	1	-415847	(SUB AH107362)
	AH107362	PUMP	1	-620834	(SUB AH130127)
31B	AH130127	PUMP	1	620835-	
32	19H1227	CAP SCREW	2	-464350	1/4" X 1/2"
	12H302	LOCK WASHER	2	-464350	1/4"
	14H786	NUT	2	-464350	1/4"
	N10216	SELF-LOCKING SCREW	2	464351-620834	
	N10217	LOCK NUT	2	464351-620834	
33	H101158	TRANSISTOR	1	-620834	
34	N10216	SELF-LOCKING SCREW	2	620835-	6.350 X 19.050 MM (1/4" X 3/4")
35	24H1287	WASHER	1	620835-	9/32" X 5/8" X 0.065"
36	N10217	LOCK NUT	2	620835-	6.350 MM (1/4")

HP4352 -UN-01JAN94

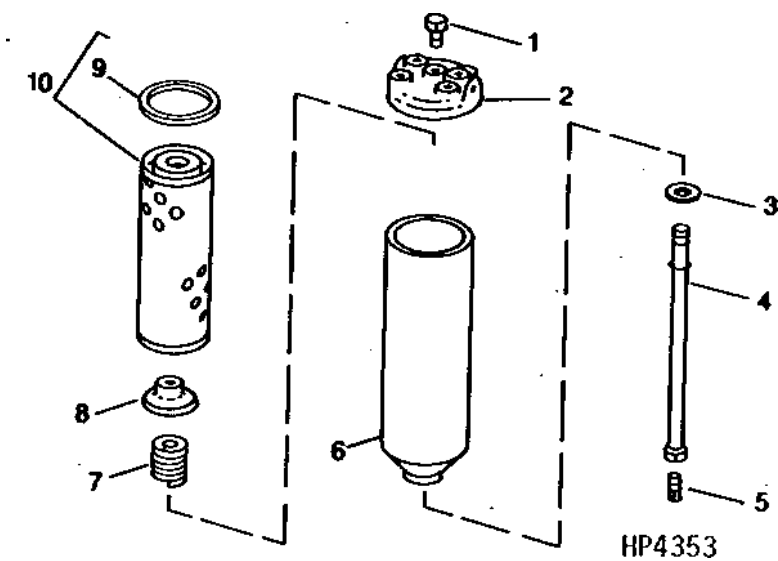
FUEL LINES (EXPORT)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81734	ELBOW FITTING	2	-610727	(SUB U45538)
	U45538	ELBOW FITTING	2		90°
2	AH97718	LINE	1	-1990	(SUB AH138222)
3	AH99672	LINE	1	-1990	(SUB AH138222)
4	T13914	CLAMP	2		
5	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
6	19H1936	CAP SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
7	H100711	BRACKET	1	-1990	(SUB AH138222)
8	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
9	AH138222	KIT	1		

HP4353 -UN-01JAN94

FUEL FILTER (EXPORT)



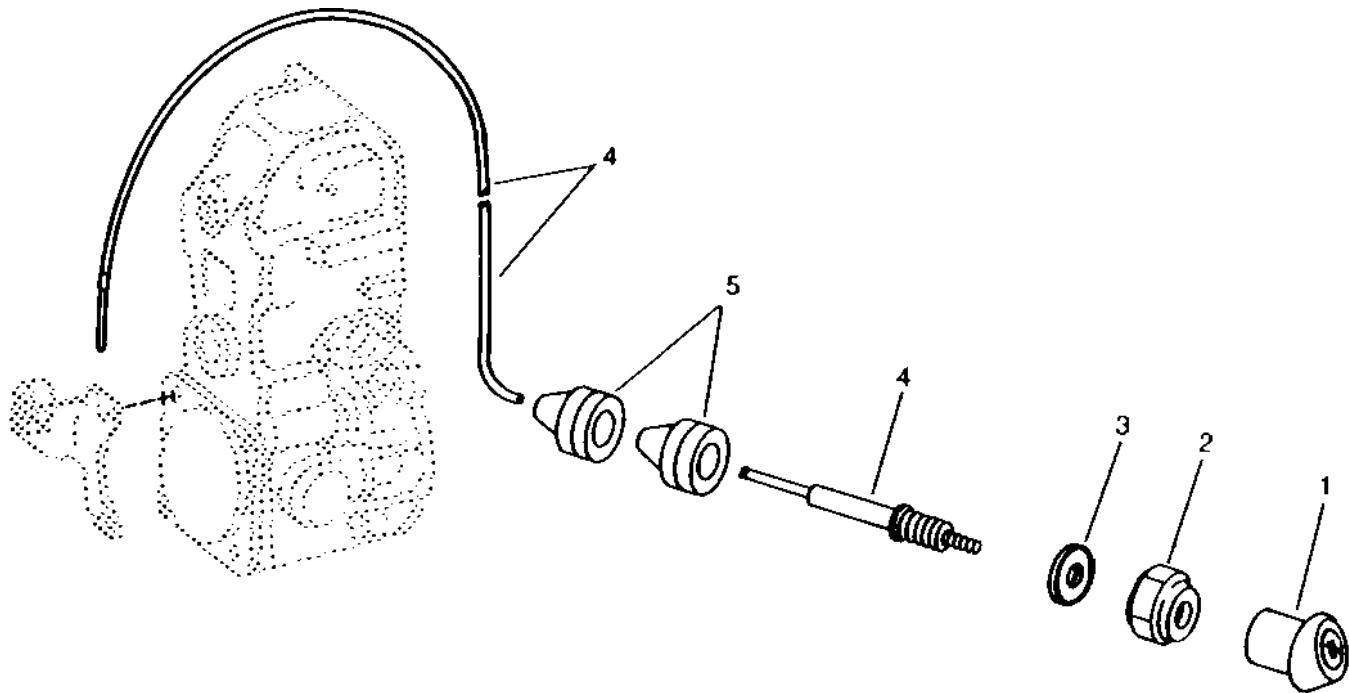
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P53007	BLEED SCREW	2		
2	P53005	COVER	1		
3	P53022	WASHER	1		
4	P54602	SCREW	1		(USE WITH 15H638 PLUG)
5	15H638	PIPE PLUG	1		1/8"
6	AP27684	BOWL	1		
7	AP27685	EXTENSION SPRING	1		
8	AP27686	ADAPTER	1		
9	P53006	GASKET	1		
10	AP27010	FILTER ELEMENT	1	-405315	(SUB AP27688)
	AP27688	FILTER ELEMENT	1		

1E20

FUEL AND AIR

HP1350 -UN-01JAN94

FUEL SHUT-OFF CONTROL
(SERIAL NO. -464350)

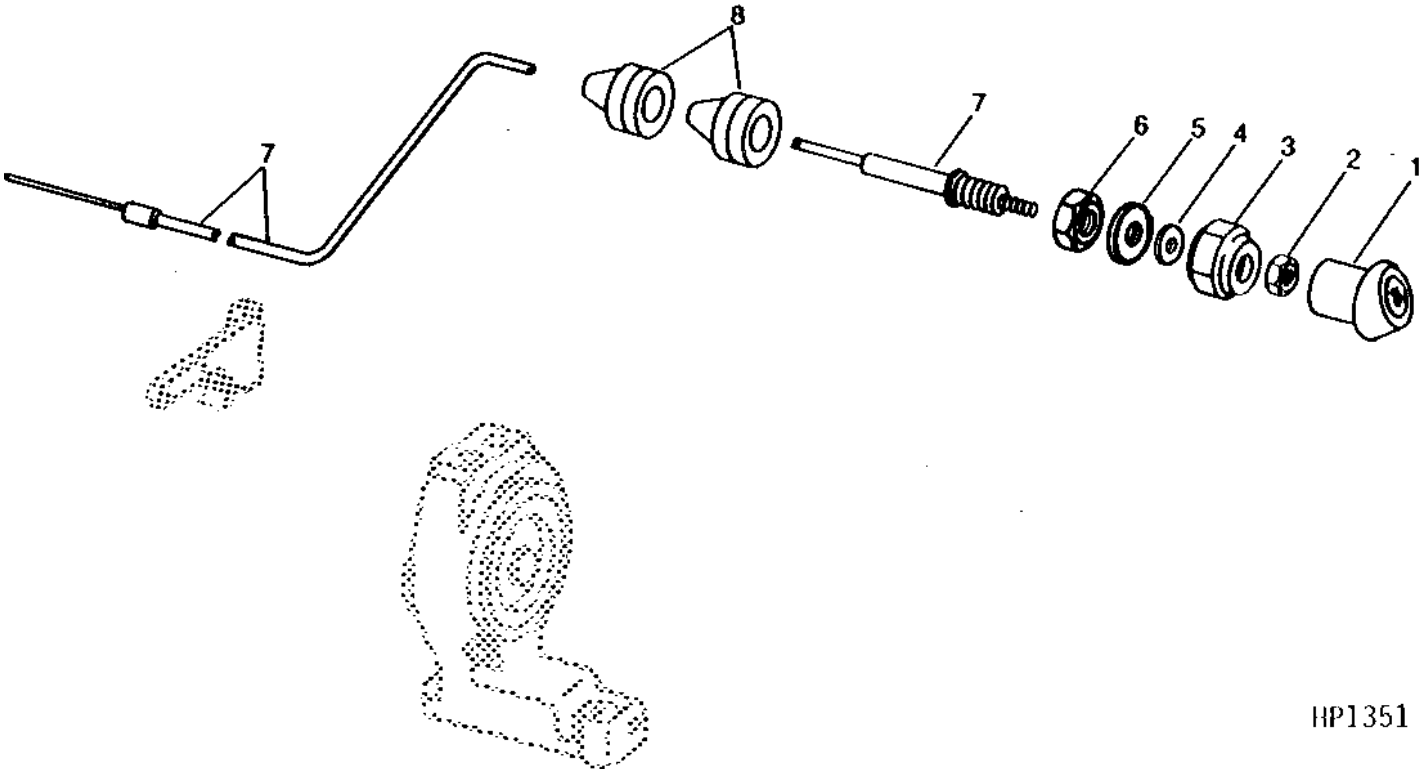


HP1350

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95559	KNOB	1		
2	14H1049	NUT	1	3/8"	
3	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
4	AH96418	PUSH PULL CABLE	1		
5	H94433	GROMMET	2		

HP1351 -UN-01JAN94

FUEL SHUT-OFF CONTROL
(SERIAL NO. 464351-)



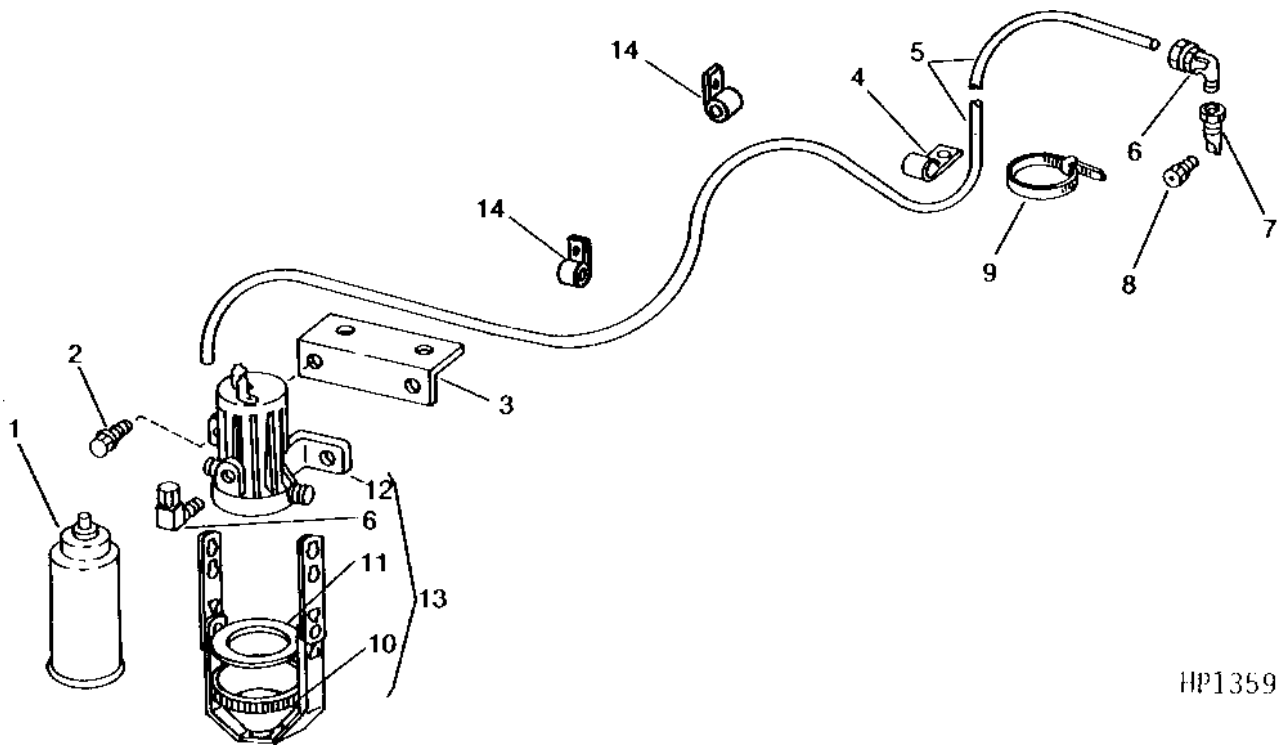
HP1351

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R55202	KNOB	1		
2	14H649	NUT	1	1/4"	
3	R62899	NUT	1		
4	R62900	WASHER	1		
5	24H1303	WASHER	1	13/32" X 11/16" X 0.065"	
6	14H774	NUT	1	3/8"	
7	AR77679	PUSH PULL CABLE	1		
8	H94433	GROMMET	2		

MEMORANDA

COLD WEATHER STARTING AID

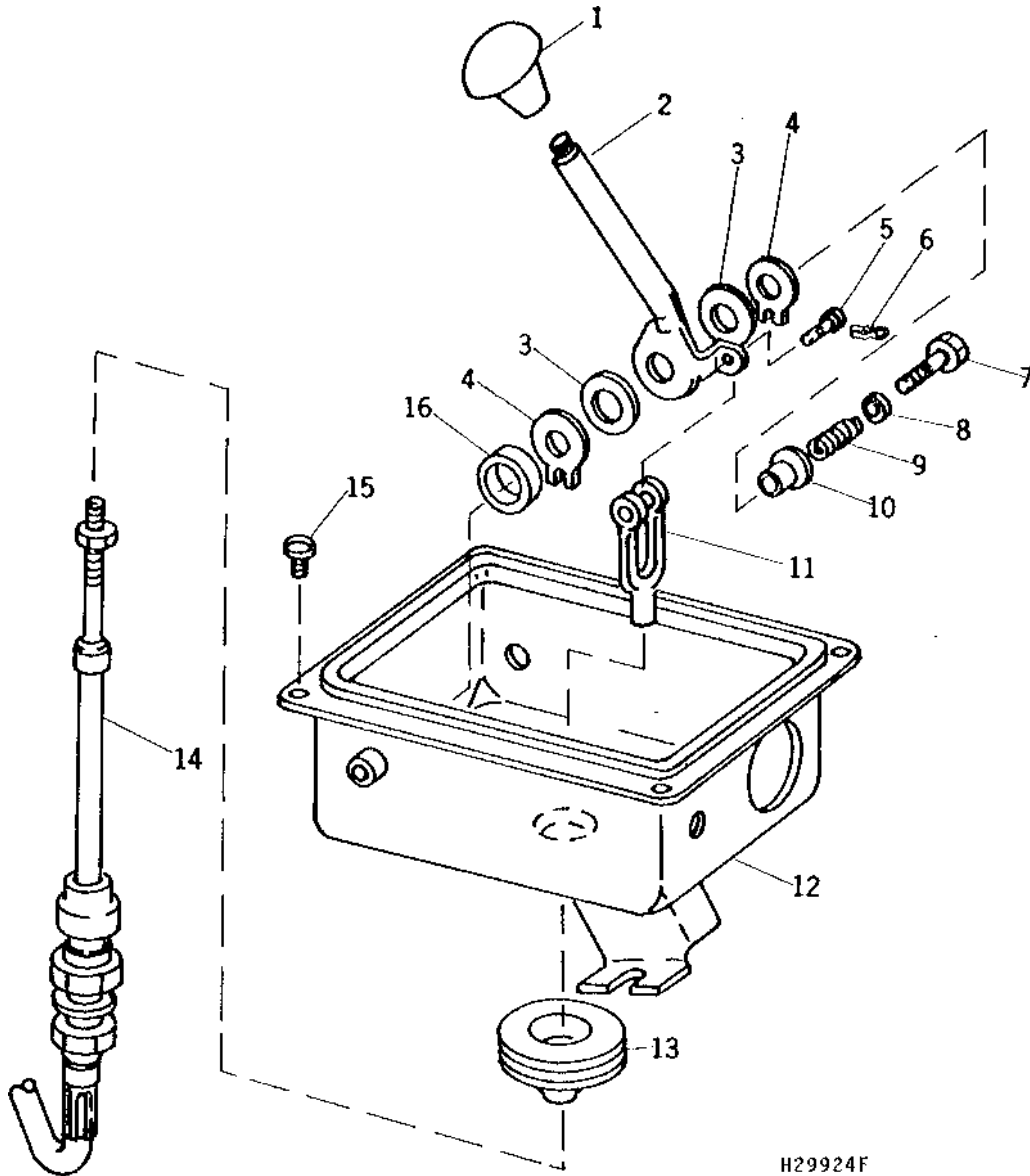
HP1359 -UN-01JAN94



HP1359

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR27814	STARTING FLUID	1	-363600	
	RE24561	STARTING FLUID	1		
2	H76139	SCREW	2		SELF-TAPPING
3	H86107	BRACKET	1		
4	T32231	CLAMP	1		
5		FUEL LINE	1		1219 MM (48") LONG (CUT FROM H86108)
6	AT25266	ELBOW FITTING	1		(SUB FOR AT25264, THIS APPLICATION)
7	R47160	NOZZLE HOLDER	1		
8	R28583	NOZZLE	1		
9	M66044	TIE BAND	3		
10	AT57288	BAIL	1		
11	T46726	GASKET	1		
12		SOLENOID	1		
13	AT39623	SOLENOID	1		
14	AH77279	CLIP	2		

THROTTLE LINKAGE CONTROL LEVER AND HOUSING



H29924F

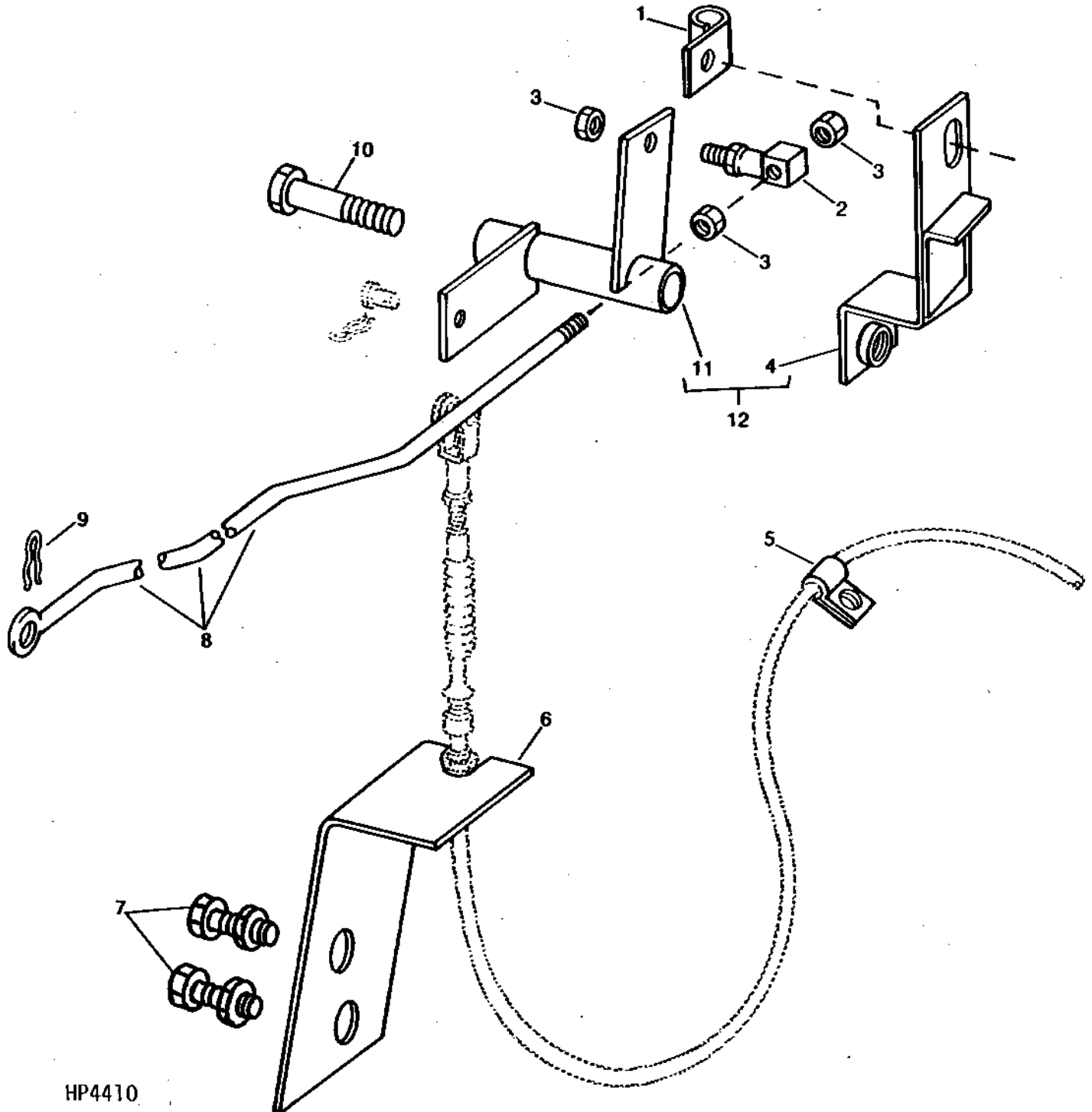
THROTTLE LINKAGE CONTROL LEVER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96748	KNOB	1		
2	AH92570	LEVER	1		
3	R50226	WASHER	2	-1990	(SUB R105814)
	R105814	WASHER	2		
4	R52117	WASHER	2		
5	H96745	PIN	2		
6	11H266	COTTER PIN	2		1/16" X 1/2"
7	R41920	CAP SCREW	1		
8	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
9	R31271	SPRING	1		
10	R50227	RETAINER	1		
11	L987T	YOKE	2		
12	AH90488	HOUSING	1		
13	H94433	GROMMET	1	-464860	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	1		
14	AH92694	PUSH PULL CABLE	1		
15	21H1310	SCREW	3		1/4" X 1/2"
16	H96749	BUSHING	1		

THROTTLE LINKAGE, BELL CRANK, AND CABLE SUPPORTS

HP4410

-UN-01JAN94



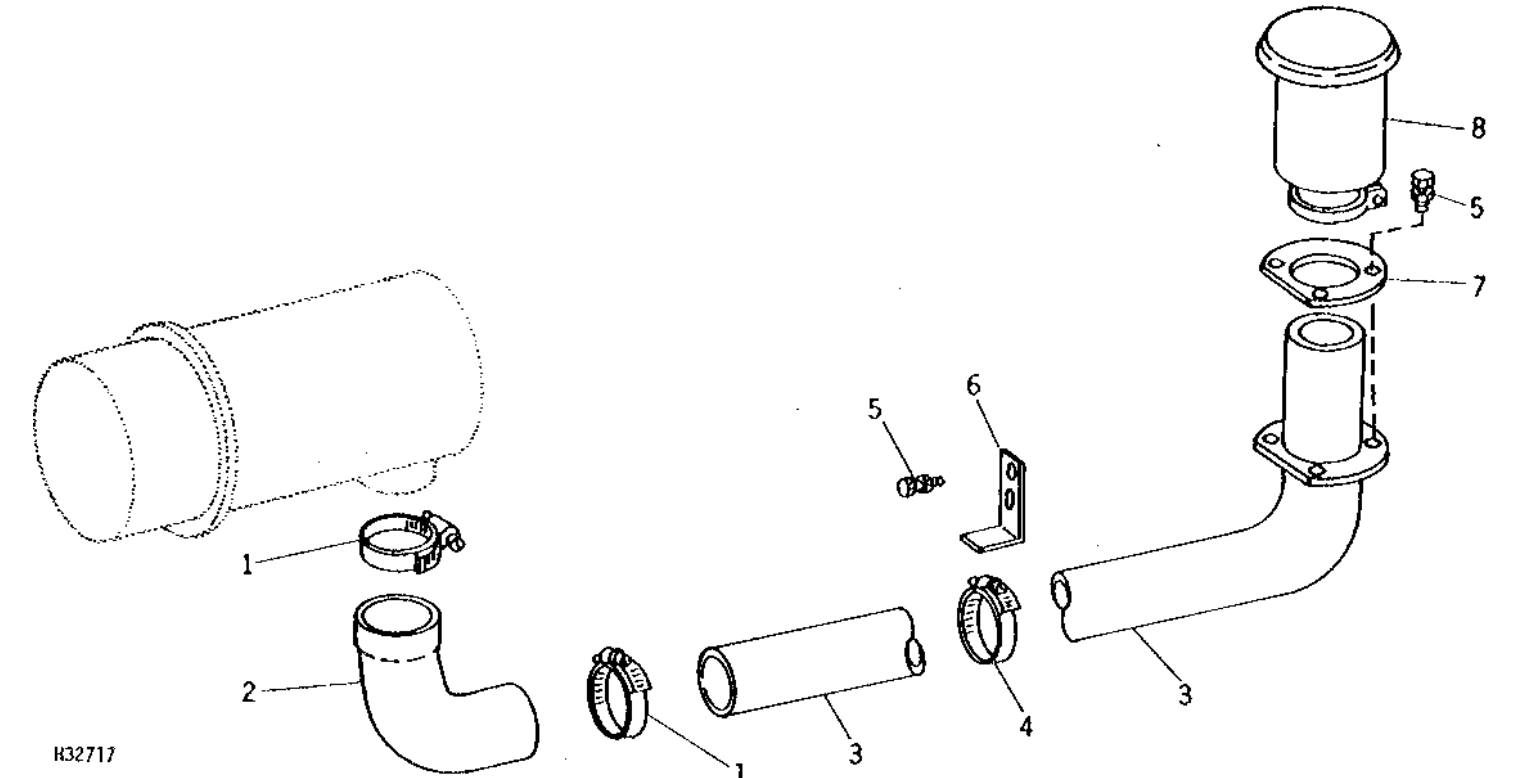
HP4410

THROTTLE LINKAGE, BELL CRANK, AND CABLE SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T32231	CLAMP	1		
2	AH77100	BALL JOINT	1		
3	14H860	NUT	3		1/4"
4	AH90495	SUPPORT	1	-1990	(SUB AH138223) (NO LONGER AVAILABLE)
5	AH11015	CLIP	1		
6	H92624	SUPPORT	1	-515506	
	H114694	SUPPORT	1	515507-	
7	19H2367	CAP SCREW	2	-515506	5/8" X 3/4"
	12H294	LOCK WASHER	2	-515506	5/8"
	19H2369	CAP SCREW	2	515507-	3/4" X 1"
	12H236	LOCK WASHER	2	515507-	3/4"
8	H95855	ROD	1	-464350	6466AH-01
	H107981	ROD	1	464351-515506	(SUB H114274)
	H114274	ROD	1	-600470	(SUB H123349)
	H123349	ROD	1		6466AH-02
9	R47646	SPRING LOCKING PIN	1		
10	T22156	BOLT	1		
11	AH90494	LEVER	1	-1990	(SUB AH138223) (NO LONGER AVAILBLE)
12	AH138223	KIT	1		

PRECLEANER AND AIR INTAKE TUBES

H32717 -UN-01JAN94

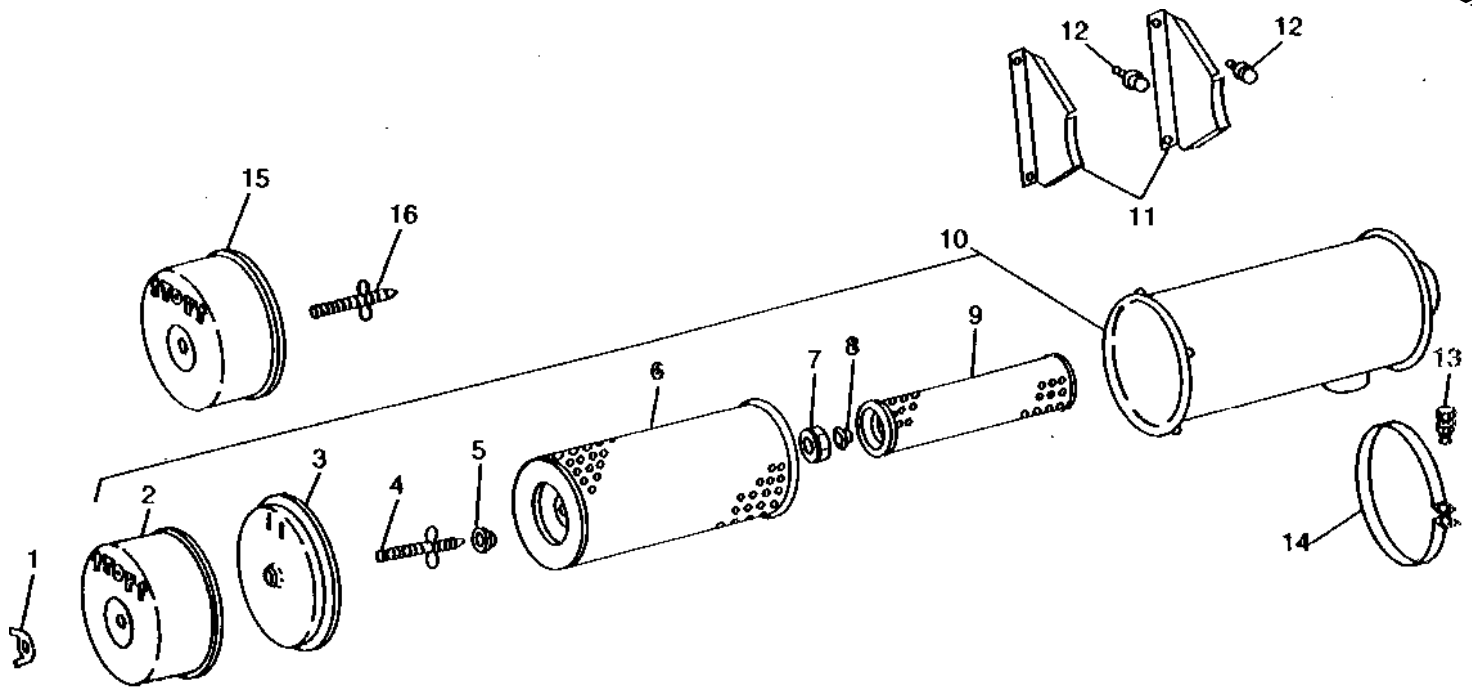


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AC15595	CLAMP	2		
2	H100708	HOSE	1		
3	AH98333	TUBE	1		
4	AC15595	CLAMP	1		
5	N10212	SELF-LOCKING SCREW	5		
	N10213	LOCK NUT	5		
6	H97248	ANGLE	1		
7	H99953	WASHER	1		
8	AH99005	PRESCREENER	1		

HP1875

-UN-01JAN94

AIR CLEANER



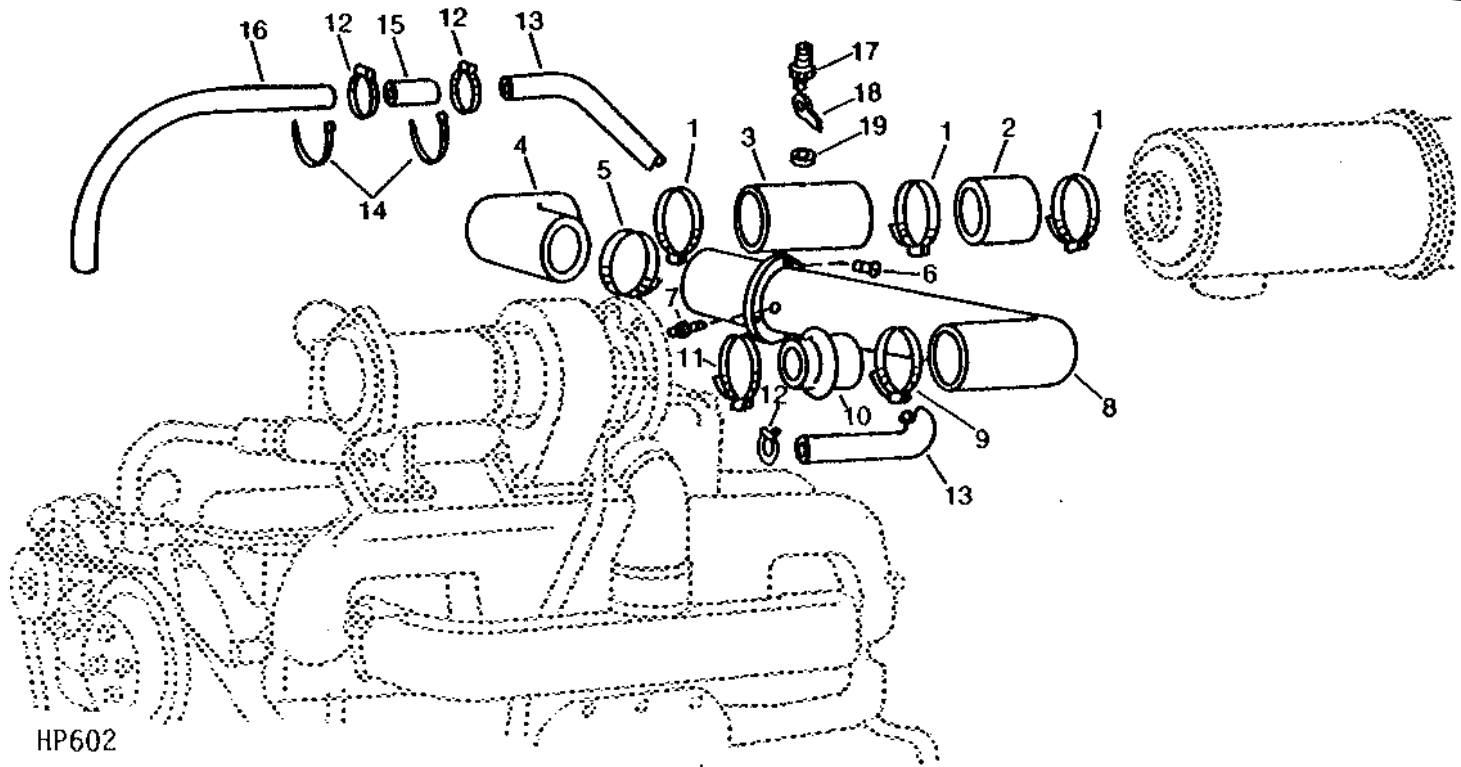
HP1875

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R48723	WING NUT	2		
2	H101348	CAP	1		(USE WITH AH86553) (USE IF LENGTH OF HOUSING AND CAP IS 616 MM (24-1/4"))
3	AH86553	PLATE	1		
4	H101349	BOLT	1		(USE WITH AH86553)
5	AR52065	PACKING	1		
6	AR82915	FILTER ELEMENT	1		PRIMARY 122.17 MM (4.81" I.D.) (USE WITH AR81313 SECONDARY ELEMENT ONLY)
	AR80652	FILTER ELEMENT	1		PRIMARY 132.84 MM (5.23" I.D.) (USE WITH AR80653 OR AR81313 SECONDARY ELEMENTS)
7	E17421	LOCK NUT	1		
8	AR52066	PACKING	1		
9	AR81313	FILTER ELEMENT	1		SAFETY, SECONDARY 119.12 MM (4.69" O.D.) (USE WITH AR82915 OR AR80652 PRIMARY ELEMENTS)
	AR80653	FILTER ELEMENT	1		SAFETY SECONDARY 130.81 (5.15" O.D.) (USE WITH AR80652 PRIMARY ELEMENTS)
10	AH99666	AIR CLEANER	1		(ALSO ORDER (2) H84705)
11	H84701	SUPPORT	2		
12	H76139	SCREW	4		SELF-TAPPING
13	21H1331	SCREW	1		5/16" X 1"
	14H785	NUT	1		5/16"
14	H84705	BAND	2		
15	AH112814	CAP	1		(USE IF LENGTH OF HOUSING AND CAP IS 596 MM f23-7/16"¥)
16	AH112815	BOLT	1		

1F5

FUEL AND AIR

HP602 -UN-01JAN94 AIR INTAKE TUBES (AIR CLEANER TO MANIFOLD)



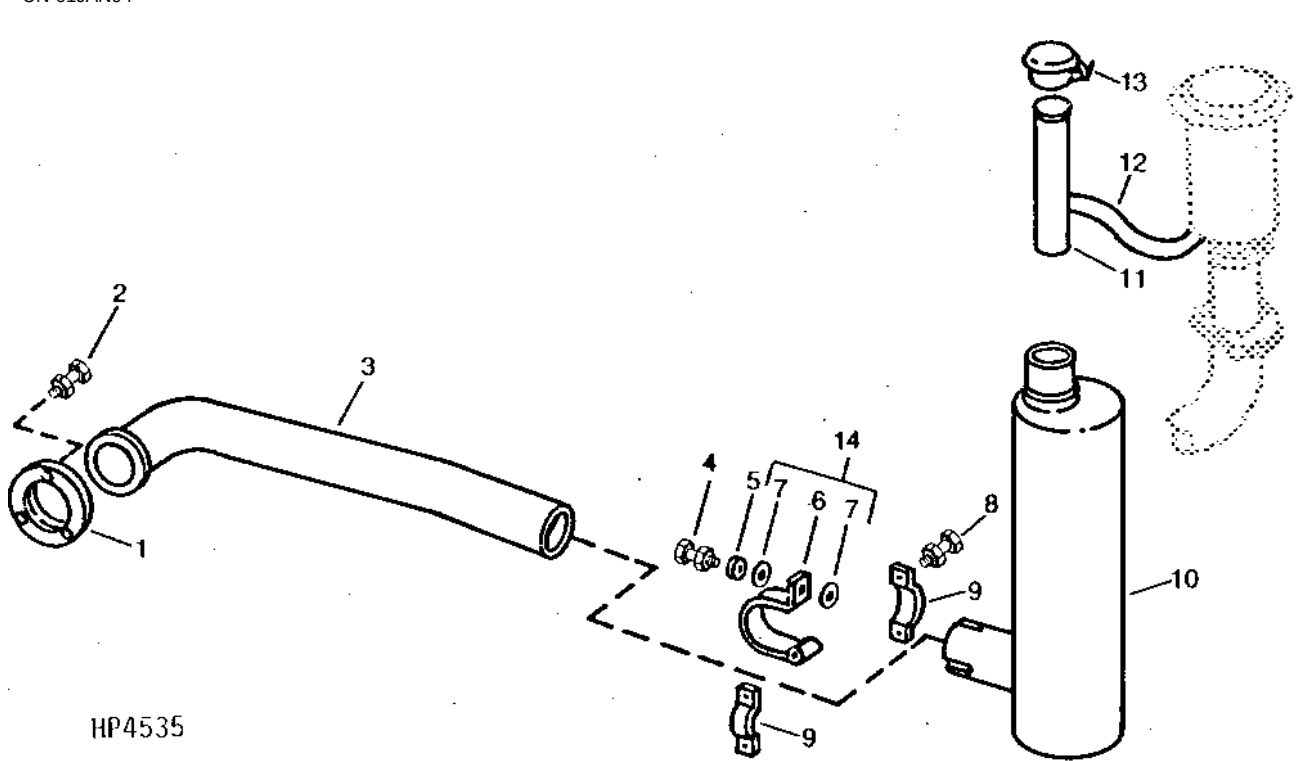
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	C16054	CLAMP	3	-363730	
	AU12450	HOSE CLAMP	3	363731-415847	
	AH103182	HOSE CLAMP	3	415848-	
2	R45000	HOSE	1		
3	H96621	TUBE	1		
4	H88782	HOSE	1		
5	C16054	CLAMP	1	-363730	
	AU12450	HOSE CLAMP	1	363731-415847	
	AH103182	HOSE CLAMP	1	415848-	
6	H76139	SCREW	3		SELF-TAPPING
7	15H638	PIPE PLUG	1		1/8"
8	AH99707	TUBE	1		
9	AR21842	CLAMP	1	-415175	
	AH103182	HOSE CLAMP	1	415176-	
10	H84706	HOSE	1		
11	AR21999	HOSE CLAMP	1	-415847	(SUB AR85328, THIS APPLICATION)
	AR85328	CLAMP	1		
12	M19356	HOSE CLAMP	1	-414850	
	AR21839	CLAMP	3	414851-	
13	H101869	HOSE	1		
14	H77698	TIE BAND	2		
15	H101870	SLEEVE	1	-513950	
	H112348	SLEEVE	1	513951-515248	(SUB H113759)
	H113759	TUBE	1		
16		TUBE	1	-515248	1372 MM (54") LONG, (CUT FROM H94255)
		TUBE	1	515249-	1295 MM (51") LONG, (CUT FROM H94255)
17	AL24194	SWITCH	1	-414850	(SUB AL32975)
	AL32975	TOUCH SWITCH	1		
18	H100842	CONNECTOR	1		
19	24H1219	WASHER	1		7/16" X 1" X 0.083"

1F6

FUEL AND AIR

HP4535 -UN-01JAN94

MUFFLER, ASPIRATOR, AND EXHAUST PIPE

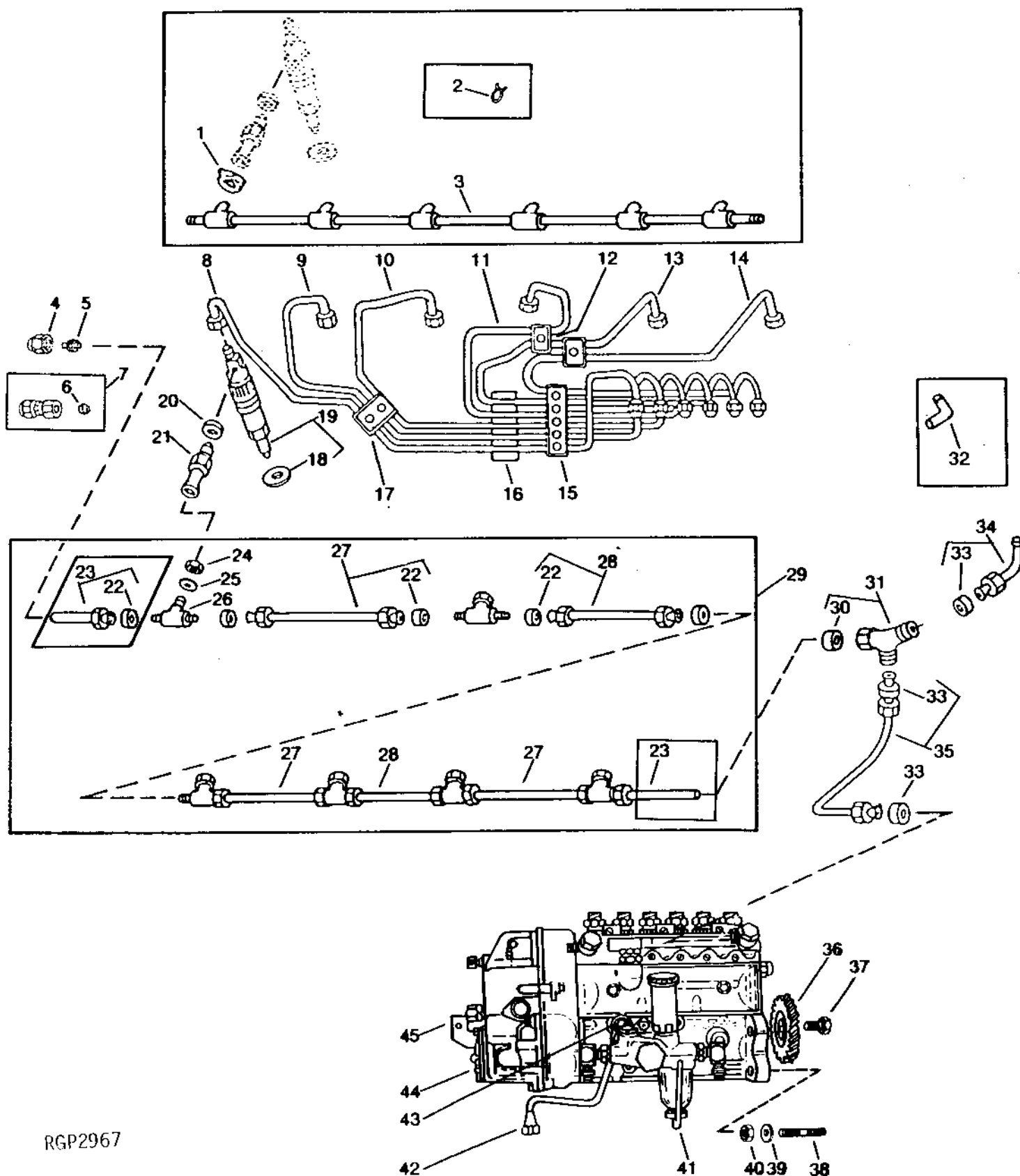


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84562	FLANGE	1		
2	19H1801	CAP SCREW	3		3/8" X 2"
	12H304	LOCK WASHER	3		3/8"
3	H97708	EXHAUST PIPE	1		
4	19H1906	CAP SCREW	1		5/16" X 1-1/2"
	BP12232	LOCK NUT	1	-564100	(SUB T16464)
	T16464	LOCK NUT	1		
5	24H1136	WASHER	2		11/32" X 11/16" X 0.060"
6	H92750	HANGER	1	-1990	(NO LONGER AVAILABLE)
7	H32239	WASHER	2	-1990	(NO LONGER AVAILABLE)
8	19H1801	CAP SCREW	2		3/8" X 2"
	14H812	NUT	2		3/8"
9	H89537	CLAMP	2		
10	AH90890	MUFFLER	1		
11	AH95376	ASPIRATOR	1		
12	H97251	HOSE	1		
13	AR86600	CAP	1		
14	AH139328	KIT	1		

FUEL INJECTION PUMP, NOZZLES AND FUEL PIPES (6466AH 01)

RGP2967

-UN-01JAN94



RGP2967

FUEL INJECTION PUMP, NOZZLES AND FUEL PIPES - CONTINUED
(6466AH 01)

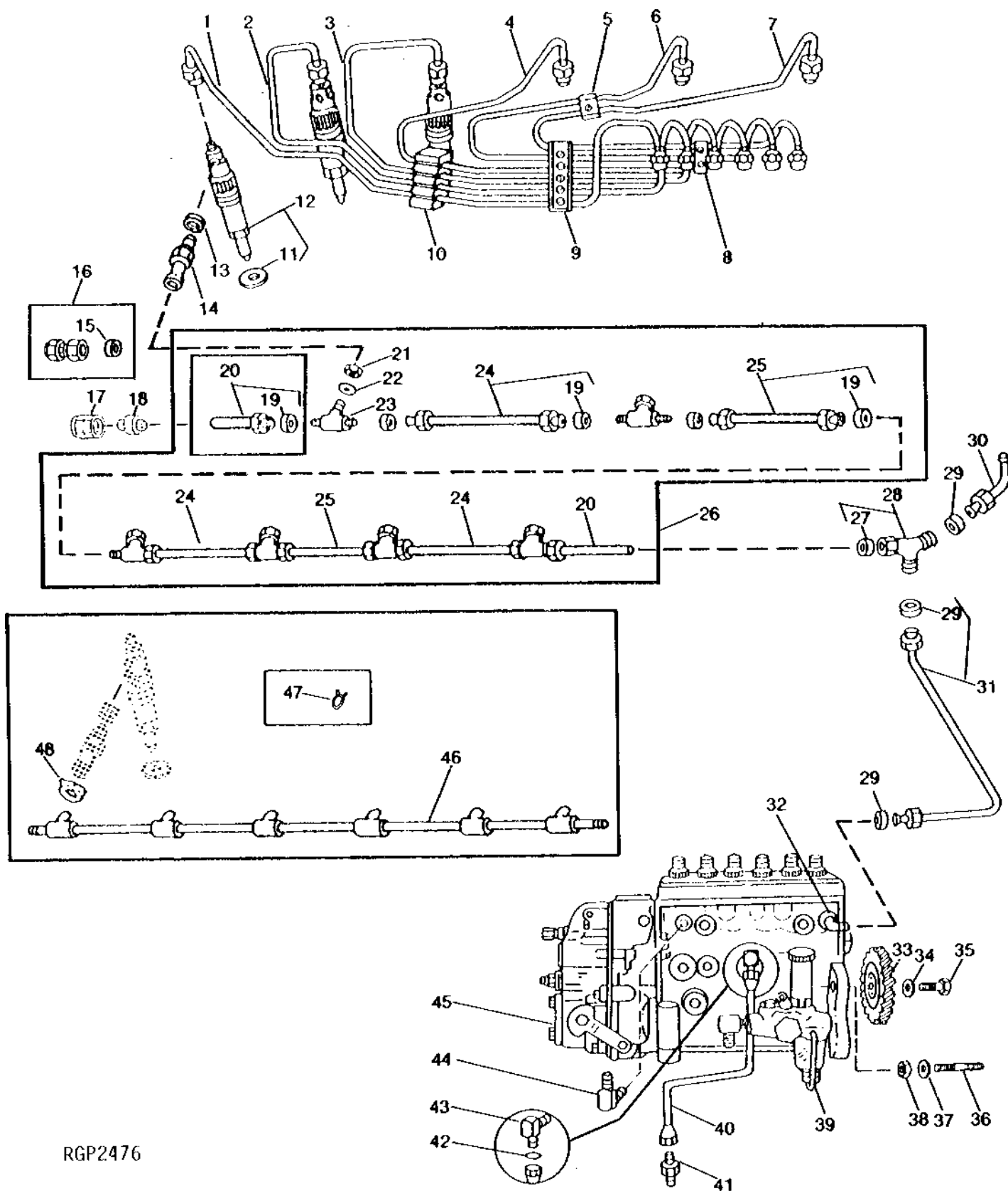
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R76170	CLAMP	6		
2	R69319	CLAMP	6		(SUB R76170)
3	AR88495	FUEL LINE	1		(SUB RE27786) (ALSO ORDER RE23319 AND R79138)
4	R51937	TUBE NUT	1		
5	AR85519	PLUG	1		
6	R79138	SLEEVE	1		
7	AR87443	UNION FITTING	1		(NO LONGER REQUIRED)
8	AR96862	FUEL LINE	1		NO. 6, (SUB FOR AR69451)
9	AR96861	FUEL LINE	1		NO. 5, (SUB FOR AR69450)
10	AR96860	FUEL LINE	1		NO. 4, (SUB FOR AR69449)
11	AR96859	FUEL LINE	1		NO. 3, (SUB FOR AR69448)
12	R58186	CLAMP	4		
	R61144	STRAP	2		
	R59305	STRAP	2		
	21H1463	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
13	AR96858	FUEL LINE	1		NO. 2, (SUB FOR AR69447)
14	AR96857	FUEL LINE	1		NO. 1, (SUB FOR AR69446)
15	R59302	CLAMP	2		
	R61147	RETAINER	1		
	R59304	REINFORCEMENT	1		
	21H1463	CAP SCREW	5		0.190" X 7/8"
	12H246	LOCK WASHER	5		0.190"
16	R76568	ABSORBER	1		
17	R59297	HALF CLAMP	2		
	R61145	STRAP	1		
	R59298	STRAP	1		
	21H1463	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
18	R64840	WASHER	6		
19		INJECTION NOZZLE	6		(SUB AR74664)
20	R59294	WASHER	6		(USE WITH R59293 OR R83558)
	R77551	O-RING	6		(VITON) (USE WITH R87082)
21	R59293	FITTING	6		(SUB (6) R87082 AND (6) R77551)
	R83558	FITTING	6		(SUB R87082 AND R77551)
	R87082	FITTING	6		(ALSO ORDER R77551)
22	R51936	PACKING	12	-XXXXXX	
	R51936	PACKING	11	XXXXXX-	
23	RE23319	FUEL LINE	2	-XXXXXX	(SUB FOR RE15806)
	RE23319	FUEL LINE	1	XXXXXX-	(SUB FOR RE15806)
24	R79604	TUBE NUT	6		
25	R79605	WASHER	6		
26	R79606	TEE FITTING	6		
27	RE15807	FUEL LINE	3		
28	RE15808	FUEL LINE	2		
29	RE27786	FUEL LINE	1		(SUB FOR RE15805 OR RE21103) (ALSO ORDER RE23319 AND R79138)
30	R79138	SLEEVE	1		
31	AR88120	TEE FITTING	1		
32	R54088	FUEL LINE	1	-113661	(SUB AR104650)
33	R51936	PACKING	3		(SUB FOR R63603)
34	AR93093	FUEL LINE	1	113662-	(SUB AR104650)
	AR104650	FUEL LINE	1		(SUB FOR AR93093)
35	AR88496	FUEL LINE	1		
36	R68274	GEAR	1		(SUB FOR AR88905, THIS APPLICATION)
37	AR59115	SELF-LOCKING SCREW	3		
38	R55396	STUD	4		
39	R42729	WASHER	4		
40	R32511	NUT	4		
41		FUEL PUMP	1		(SUB RE20042 AND (2) AR104674)
42	AR61514	LINE	1	-085221	(SUB RE38732 AND R76822) (TO R39832 IN BLOCK)
	AR91012	LINE	1	085222-	(SUB FOR AR61514) (SUB RE38732 AND R76822)
43	AR26746	ELBOW FITTING	1		
	R79060	O-RING	1		(SUB FOR R26287, THIS APPLICATION)
44	AR88914	FUEL INJECTION PUMP	1		(A) (ROBERT BOSCH PES6A100D410RS3033)
45	R55066	BRACKET	1		

(A) "SEE YOUR AUTHORIZED PUMP REPAIR STATION FOR PARTS NOT LISTED."

FUEL INJECTION PUMP, NOZZLES, AND FUEL PIPES (6466AH 02)

RGP2476

-UN-01JAN94



RGP2476

FUEL INJECTION PUMP, NOZZLES, AND FUEL PIPES - CONTINUED
(6466AH 02)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR76705	FUEL LINE	1		NO. 6
2	AR94198	FUEL LINE	1		NO. 5
3	AR69455	FUEL LINE	1		NO. 4
4	AR69454	FUEL LINE	1		NO. 3
5	R61144	STRAP	1		
	R58186	CLAMP	2		
	R59305	STRAP	1		
	21H1463	CAP SCREW	1		0.190" X 7/8"
6	AR69453	FUEL LINE	1		NO. 2
7	AR69452	FUEL LINE	1		NO. 1
8	R61145	STRAP	1		
	R59297	HALF CLAMP	2		
	R59298	STRAP	1		
	21H1463	CAP SCREW	2		0.190" X 7/8"
9	R61147	RETAINER	1		
	R59302	CLAMP	2		
	R59304	REINFORCEMENT	1		
	21H1463	CAP SCREW	5		0.190" X 7/8"
10	R74466	ABSORBER	1		
11	R64840	WASHER	1		
12		INJECTION NOZZLE	6		(SUB AR73847)
13	R59294	WASHER	6	-312216	(USE WITH R59293 OR R83558)
	R77551	O-RING	6	312217-	(VITON) (USE WITH R87082)
14	R59293	FITTING	6	-305777	(SUB (6) R87082 AND (6) R77551)
	R83558	FITTING	6	305778-312216	(SUB R87082 AND R77551)
	R87082	FITTING	6	312217-	(ALSO ORDER R77551)
15	R79138	SLEEVE	1		
16	AR87443	UNION FITTING	1		(NO LONGER REQUIRED)
17	R51937	TUBE NUT	1		
18	AR85519	PLUG	1		
19	R51936	PACKING	12	-XXXXXX	
	R51936	PACKING	11	XXXXXX-	
20	RE23319	FUEL LINE	2	-XXXXXX	(SUB FOR RE15806)
	RE23319	FUEL LINE	1	XXXXXX-	(SUB FOR RE15806)
21	R79604	TUBE NUT	6		
22	R79605	WASHER	6		
23	R79606	TEE FITTING	6		
24	RE15807	FUEL LINE	3		
25	RE15808	FUEL LINE	2		
26	RE21103	FUEL LINE	1		LEAK-OFF, (SUB RE27786) (SUB FOR RE15805) (ALSO ORDER RE23319 AND R79138)
27	R79138	SLEEVE	1		
28	AR88120	TEE FITTING	1		
29	R51936	PACKING	3		(SUB FOR R63603)
30	AR104650	FUEL LINE	1		(SUB FOR AR93093)
31	AR88497	FUEL LINE	1		
32	R67364	ELBOW FITTING	1		
33	R67380	GEAR	1		(SUB FOR AR87699, THIS APPLICATION)
34	R63845	WASHER	4		(SUB FOR R69536)
35	19H3336	CAP SCREW	4		3/8" X 7/8"
36	R55396	STUD	4		
37	R42729	WASHER	4		
38	R32511	NUT	4		
39		FUEL PUMP	1		(SUB AR89955)
40	RE14229	OIL LINE	1	-1990	(SUB FOR AR70561) (SUB RE38733, AR88903 AND R76822)
41	R39832	ADAPTER	1		
42	R79060	O-RING	1		(SUB FOR R26287, THIS APPLICATION)
43	AR26746	ELBOW FITTING	1		
44	U45538	ELBOW FITTING	1	-317143	
45	AR96257	FUEL INJECTION PUMP	1	-XXXXXX	(A) (ROBERT BOSCH)
	RE23932	FUEL INJECTION PUMP	1	XXXXXX-1990	(A) (ROBERT BOSCH PES6P110A720RS361) (ALSO ORDER R53899) (SUB AR26746, AR81002, RE23752, R79060 AND 19M7692)
		FUEL INJECTION PUMP	1		(A) (MARKED RE17693) (SUB RE23759)
46	AR88495	FUEL LINE	1		(SUB RE27786)
47	R69319	CLAMP	6		(SUB R76170)
48	R76170	CLAMP	6		

(A) "SEE YOUR AUTHORIZED PUMP REPAIR STATION FOR PARTS NOT LISTED."

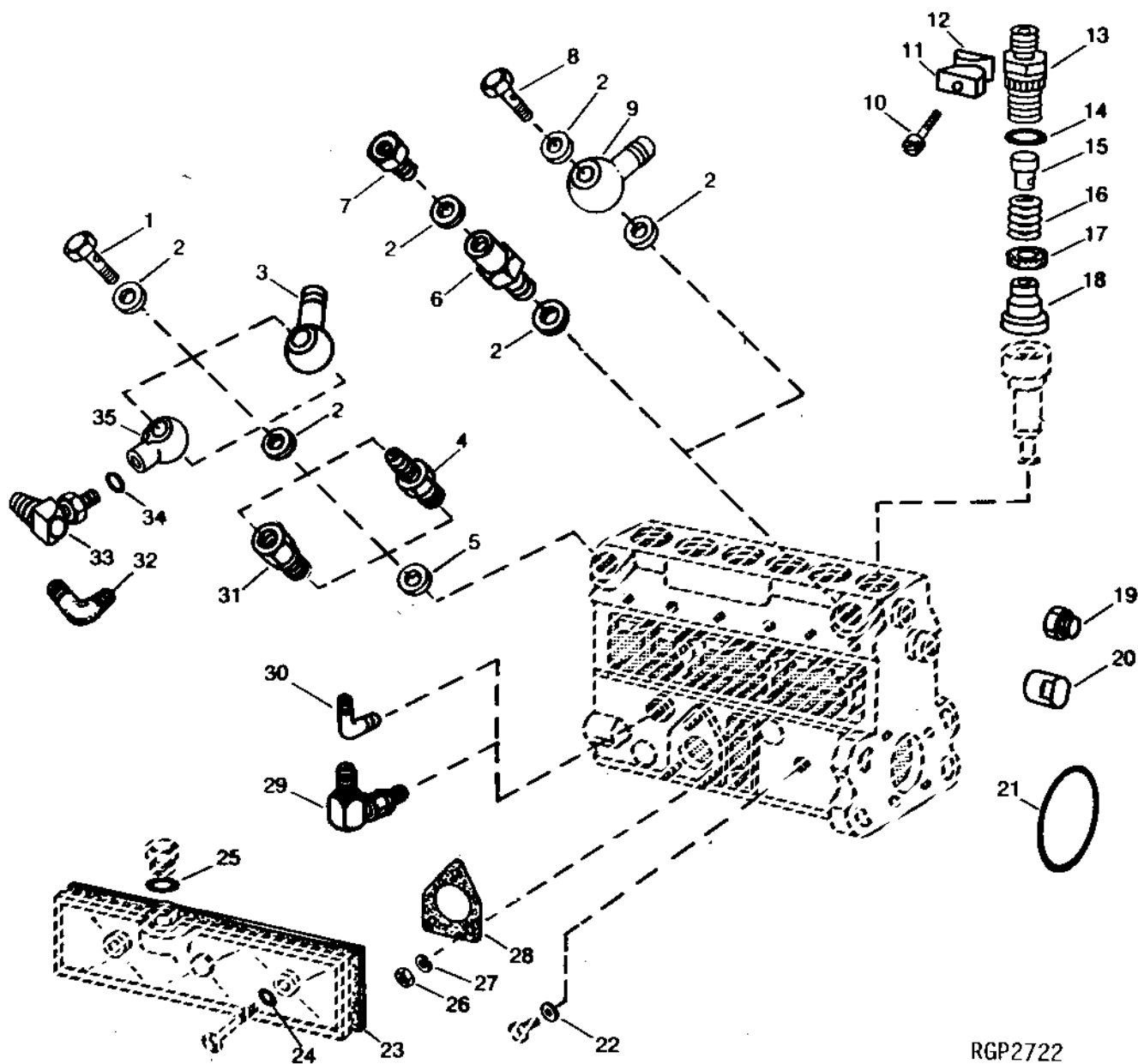
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FUEL AND AIR

FUEL INJECTION PUMP HOUSING CONNECTORS (6466AH 01)

RGP2722

-UN-01JAN94



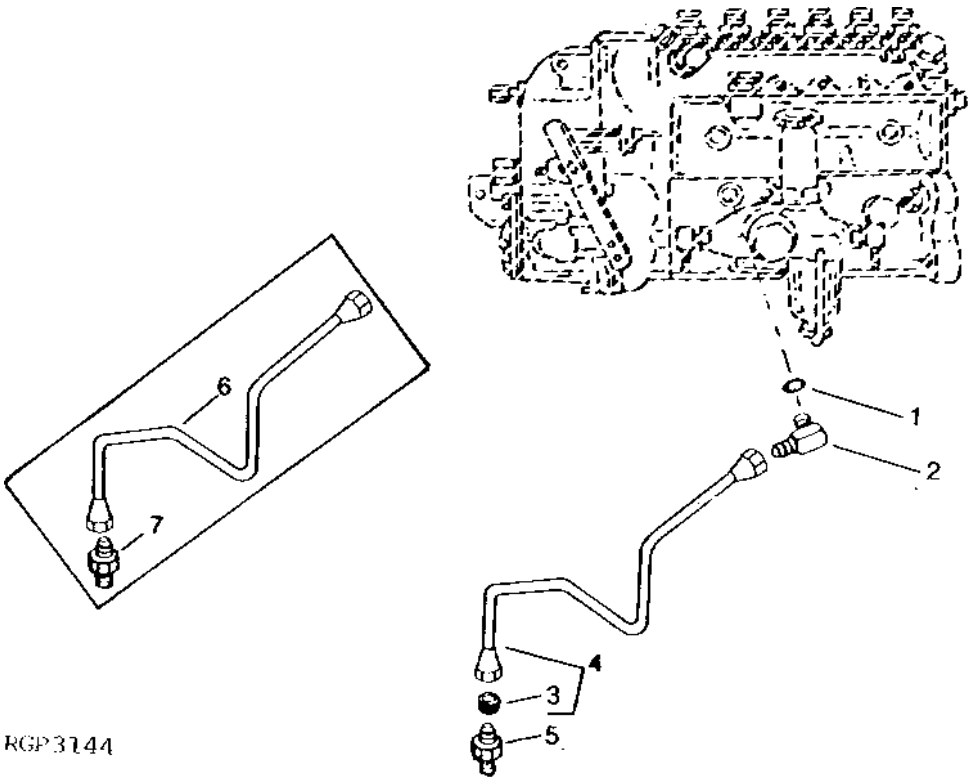
RGP2722

FUEL INJECTION PUMP HOUSING CONNECTORS - CONTINUED
(6466AH 01)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53903	FITTING	2	-313039	
2	R53901	WASHER	4	-313039	
	R53901	WASHER	2	313040-	
3	R53902	FITTING	1	-313039	
4	R83489	FITTING	1	313040-	
		FITTING	NA		
5	R53901	WASHER	1		
		WASHER	NA		
6		VALVE	NA		
7		ADAPTER	NA		
8		VALVE	NA		
		FITTING	NA		
9		FITTING	NA		
	R58608	FITTING	1		
10	R54859	SCREW	3		
11	R54857	JAW	3		
12	R54858	JAW	3		
13	R63065	HOLDER	6		
		NOZZLE HOLDER	NA		
14	R54856	O-RING	6		
15	R54881	INSERT	6		
16	R54854	SPRING	6		
17	R54853	SHIM	6		
18		VALVE	NA		
	AR63554	VALVE	6		
		VALVE	NA		
19	AR69158	CAP	1		
20		CAP	NA		
21	R54873	O-RING	1		
22	R62107	WASHER	1		
23	R68435	GASKET	1		
24		O-RING	NA		
	R67877	O-RING	2		
25		WASHER	NA		
26	T31556	NUT	3		
27	T24229	LOCK WASHER	3		
28	R67879	GASKET	1		
29		FITTING	NA		
30		FITTING	NA		
31	R53900	ADAPTER	1	-313039	
		ADAPTER	NA		
32		FITTING	NA		
33		FITTING	NA		
34		O-RING	NA		
35		FITTING	NA		

REPLACEMENT FUEL INJECTION PUMP LUBE LINES

RGP3144 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R79060	O-RING	1		
2	AR26746	ELBOW FITTING	1		
3	R67264	PACKING	1		
4	RE38732	OIL LINE	1		(SUB FOR RE33486 OR AR91012)
5	R76822	FITTING	1		(USE WITH RE33486 OR RE38732)
6	AR91012	LINE	1		(SUB RE38732 AND R76822)
7	R39832	ADAPTER	1		(USE WITH AR91012)

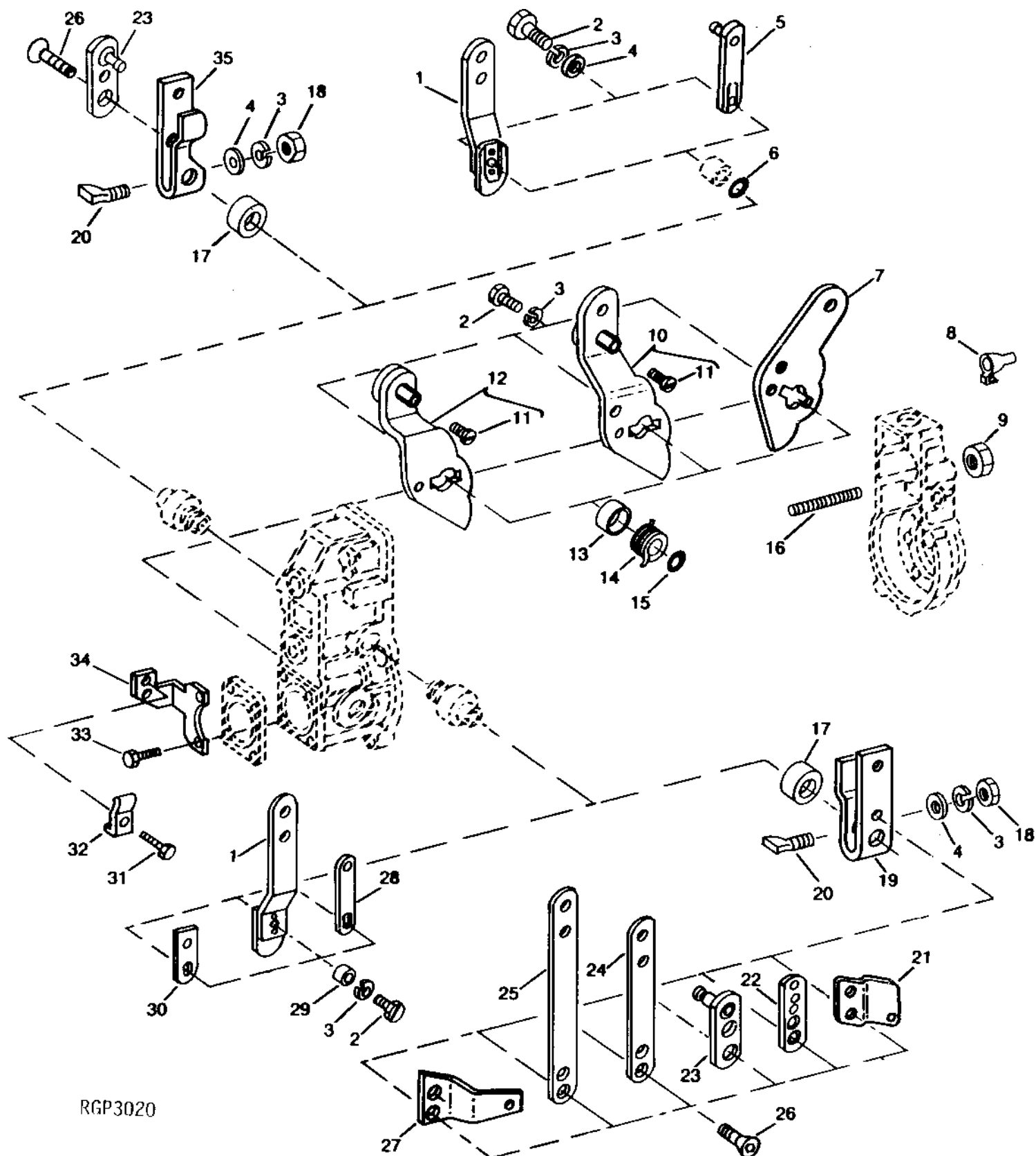
MEMORANDA

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FUEL AND AIR

FUEL INJECTION PUMP LEVERS AND CONTROLS (6466AH 01)

RGP3020 -UN-19SEP94



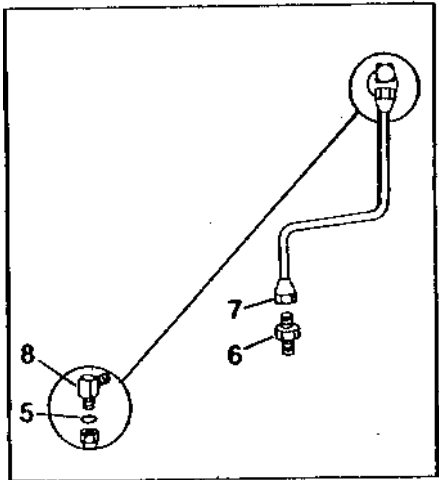
RGP3020

FUEL INJECTION PUMP LEVERS AND CONTROLS - CONTINUED
(6466AH 01)

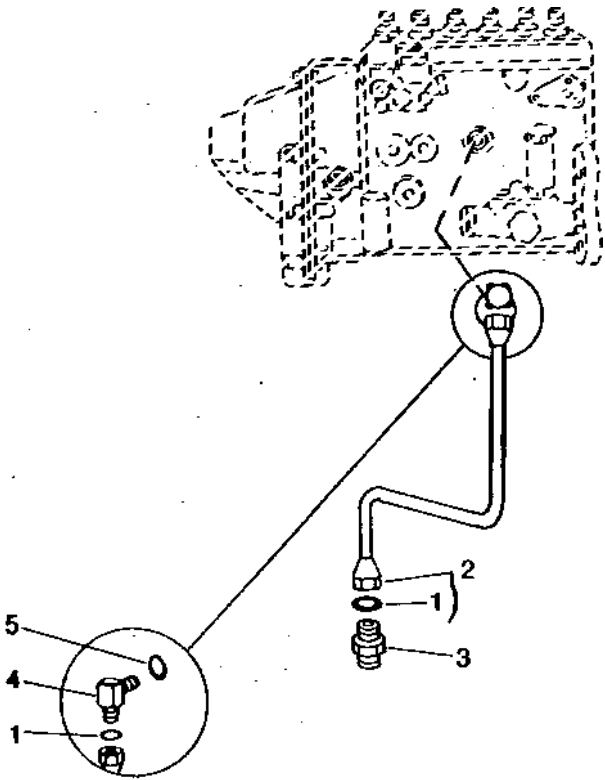
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1		LEVER	NA		
2	R53976	SCREW	3		
		CAP SCREW	NA		
3	T24229	LOCK WASHER	2		
4	24M7054	WASHER	1		6.400 X 12 X 1.600 MM
5		LEVER	NA		
6		O-RING	NA		
7		LEVER	NA		
8	R53918	PACKING	1		
9	T31556	NUT	1		
10	AR63565	LEVER	1		
11	R60921	SCREW	1		
12		LEVER	NA		
13	R68438	RETAINER	1		
14	R54922	SPRING	1		
		SPRING	NA		
15	R53955	O-RING	1		
16	R60914	SET SCREW	1		
17	AR89339	SEAL	2		
18	R68716	NUT	1		
19	AR89578	LEVER	1		
20	R68715	PIN	1		
21		LEVER	NA		
22		LEVER	NA		
23	AR81002	LEVER	1		
24		LEVER	NA		
25		LEVER	NA		
26	19M7692	SCREW	2		M6 X 16
27		LEVER	NA		
28		LEVER	NA		
		LEVER	NA		
29		SPACER	NA		
30		LEVER	NA		
31	21H1319	SCREW	1		0.164" X 7/8"
32	R53300	CLIP	1		
33	R54926	CAP SCREW	2		
34	R55066	BRACKET	1		
35		LEVER	NA		

REPLACEMENT FUEL INJECTION PUMP LUBE LINES
(6466AH, 02, 03)

RGP3461 -UN-01JAN94



RGP3461



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R67264	PACKING	2		
2	RE38733	OIL LINE	1		(SUB FOR RE14229)
3	R76822	FITTING	1		(USE WITH RE38733)
4	AR88903	ELBOW FITTING	1		(USE WITH RE38733)
5	R73858	O-RING	2		
6	R39832	ADAPTER	1		(USE WITH RE14229)
7	RE14229	OIL LINE	1		(SUB RE38733, AR88903 AND R76822)
8	AT32335	ELBOW FITTING	1		(USE WITH RE14229)

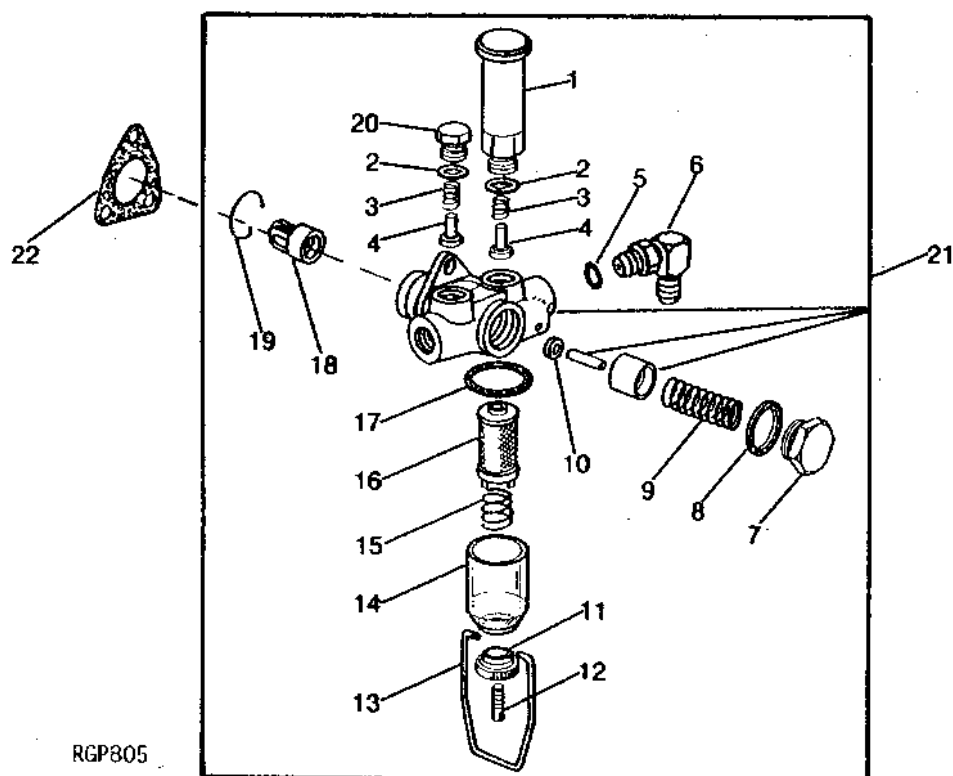
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FUEL AND AIR

FUEL TRANSFER PUMP (6466AH 01)

RGP805

-UN-01JAN94

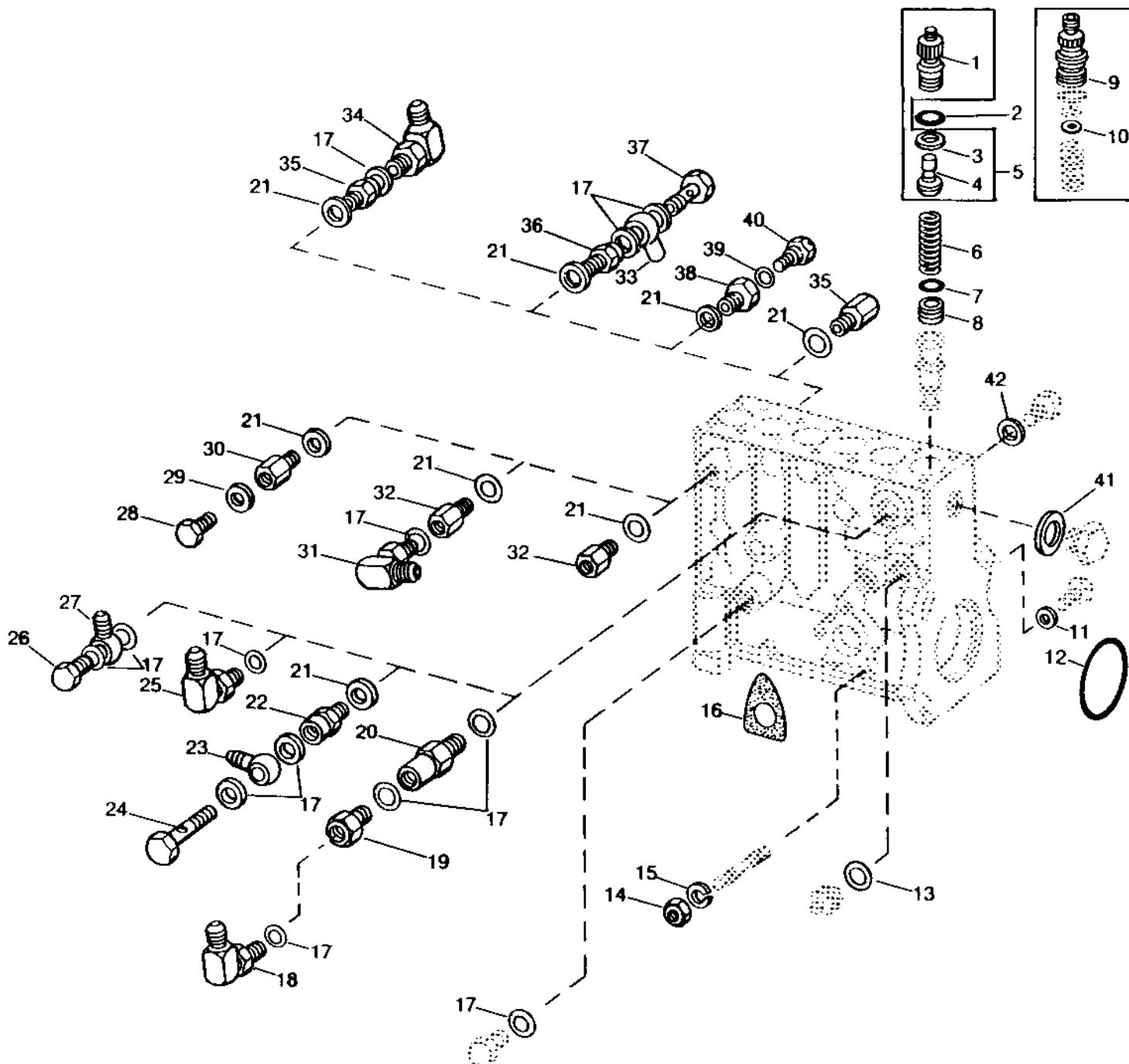


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R70135	HAND PRIMER	1		
2	R54025	WASHER	2		
3	R54023	SPRING	2		
4	R54022	VALVE	2		
5	R26286	O-RING	2		
6	AT32333	ELBOW FITTING	2		
7	R54015	DRAIN PLUG	1		(SUB FOR R55069)
8	R54016	WASHER	1		
9	R54011	SPRING	1		
10	R54013	O-RING	1		
11	R54031	NUT	1		
12	R54032	STUD	1		
13	R54030	CLIP	1		
14	R54027	HOUSING	1		
15	R54029	SPRING	1		
16	R54026	FILTER	1		
17	R67074	GASKET	1		
18	AR73857	TAPPET	1		
19	R54021	SNAP RING	1		
20	R54024	PLUG	1		
21	AR89956	FUEL PUMP	1		(SUB RE20042 AND (2) AR104674)
22	R67879	GASKET	1		

FUEL INJECTION PUMP HOUSING CONNECTORS
(6466AH 02)
(ROBERT BOSCH)

RGP2642

-UN-02JAN94



RGP2642

FUEL INJECTION PUMP HOUSING CONNECTORS - CONTINUED
(6466AH 02)
(ROBERT BOSCH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R68491	HOLDER	6		
2	T24210	O-RING	6		
3	R63014	SHIM	6		
4	R68492	PIN	6		
5	AR89521	KIT	6		
6	R60807	SPRING	6		
7	R68493	SHIM	6		
8	R60808	VALVE	6		
9		NOZZLE HOLDER	NA		
10		PIN	NA		
11	R62107	WASHER	6		
12	R53884	O-RING	1		
13	R53868	WASHER	1		
14	T31556	NUT	3		
15	T24229	LOCK WASHER	3		
16	R67879	GASKET	1		
17	R53901	WASHER	3		
18		FITTING	NA		
19	R63016	ADAPTER	1		
20	AR77114	CONTROL VALVE	1		
21	R53899	WASHER	1		
22		ADAPTER	NA		
23		CONNECTOR	NA		
24		FITTING	NA		
25		FITTING	NA		
26		FITTING	NA		
27		FITTING	NA		
.....		CONNECTOR	NA		
28		SCREW	NA		
29		SEAL	NA		
30		FITTING	NA		
31		ELBOW FITTING	NA		
32	R63012	ADAPTER	1		
33		FITTING	NA		
34		ELBOW FITTING	NA		
35		ADAPTER	NA		
36		ADAPTER	NA		
37		FITTING	NA		
38		FITTING	NA		
39		SEAL	NA		
40		SCREW	NA		
41		WASHER	NA		
42		WASHER	NA		

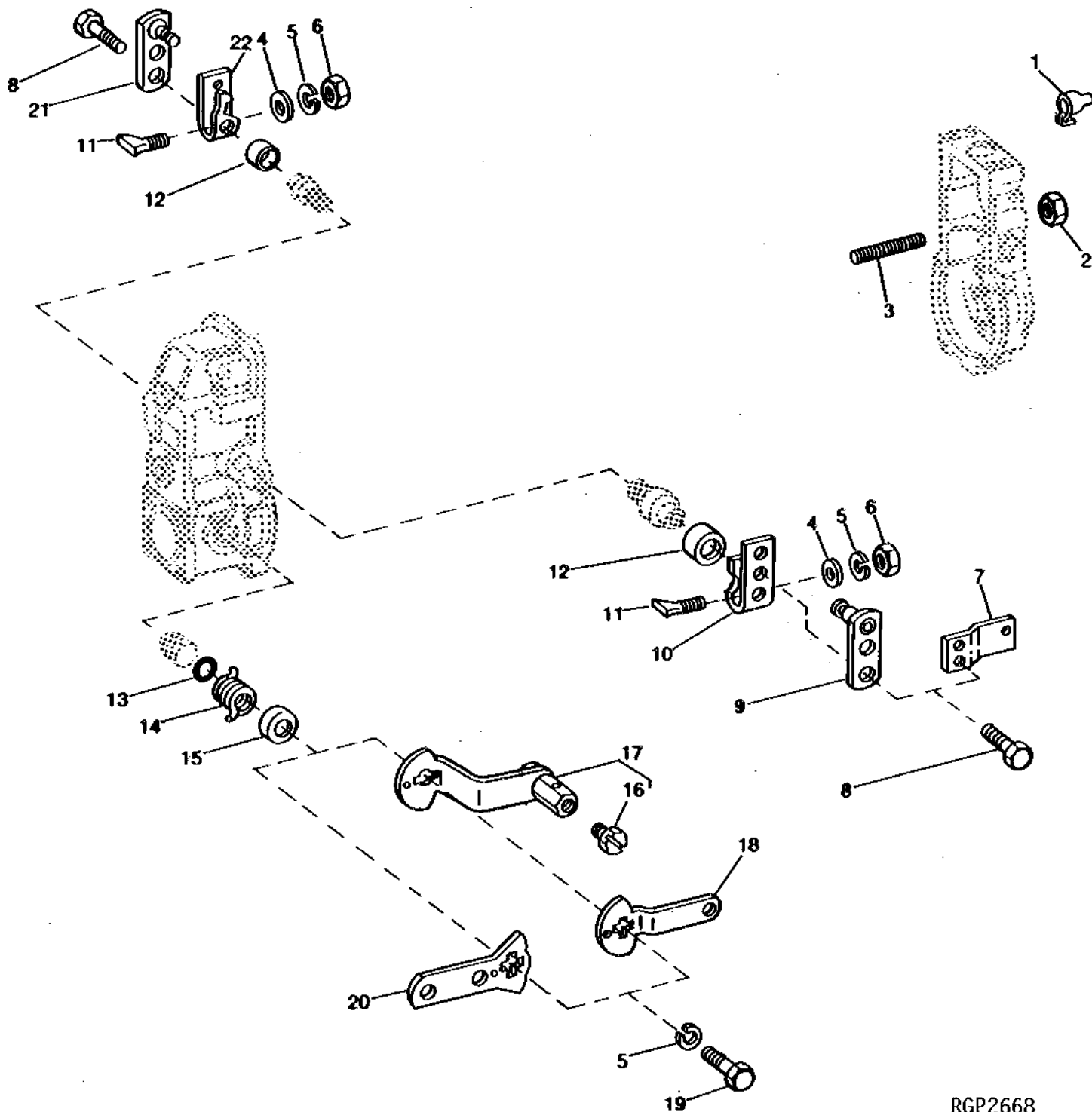
1F20

FUEL AND AIR

FUEL INJECTION PUMP GOVERNOR LEVERS AND CONTROLS (6466AH 02) (ROBERT BOSCH)

RGP2668

-UN-01JAN94



RGP2668

FUEL INJECTION PUMP GOVERNOR LEVERS AND CONTROLS - CONTINUED
(6466AH 02)
(ROBERT BOSCH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53918	PACKING	1		
2	T31556	NUT	1		
3	R60914	SET SCREW	1		
4	24M7054	WASHER	1		
5	T24229	LOCK WASHER	2		
6	R68716	NUT	1		
7		LEVER	NA		
8	19M7692	SCREW	2		
9	AR81002	LEVER	1		
10		LEVER	NA		
11	R68715	PIN	1		
12	AR89339	SEAL	1		
13	R53955	O-RING	1		
14	R53954	SPRING	1		
15	R68438	RETAINER	1		
16	R68238	SET SCREW	1		
17	AR88528	LEVER	1		
18		LEVER	NA		
19	R53976	SCREW	1		
20		LEVER	NA		
21		LEVER	NA		
22		LEVER	NA		

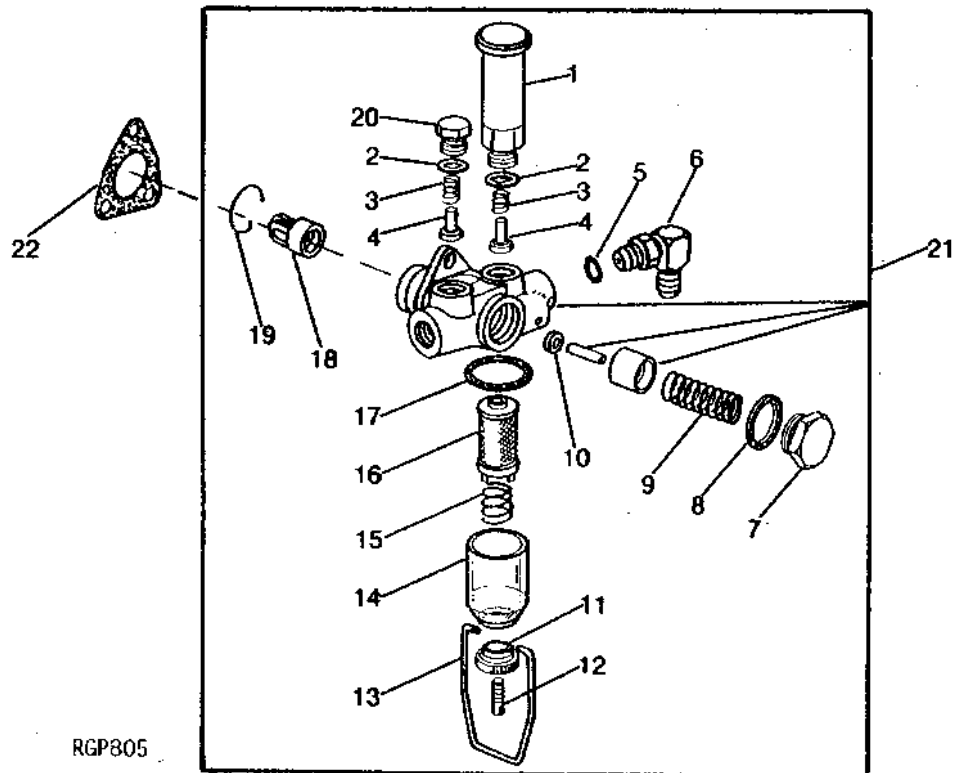
1F22

FUEL AND AIR

FUEL TRANSFER PUMP (6466AH 02) ROBERT BOSCH

RGP805

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R70135	HAND PRIMER	1		
2	R54025	WASHER	2		
3	R54023	SPRING	2		
4	R54022	VALVE	2		
5	R26286	O-RING	2		
6	AT32333	ELBOW FITTING	2		
7	R54015	DRAIN PLUG	1		
8	R54016	WASHER	1		
9	R54011	SPRING	1		
10	R54013	O-RING	1		
11	R54031	NUT	1		
12	R54032	STUD	1		
13	R54030	CLIP	1		
14	R54027	HOUSING	1		
15	R54029	SPRING	1		
16	R54026	FILTER	1		
17	R67074	GASKET	1		
18	AR73863	TAPPET	1		
19	R54021	SNAP RING	1		
20	R54024	PLUG	1		
21	AR89955	FUEL PUMP	1		
22	R67879	GASKET	1		

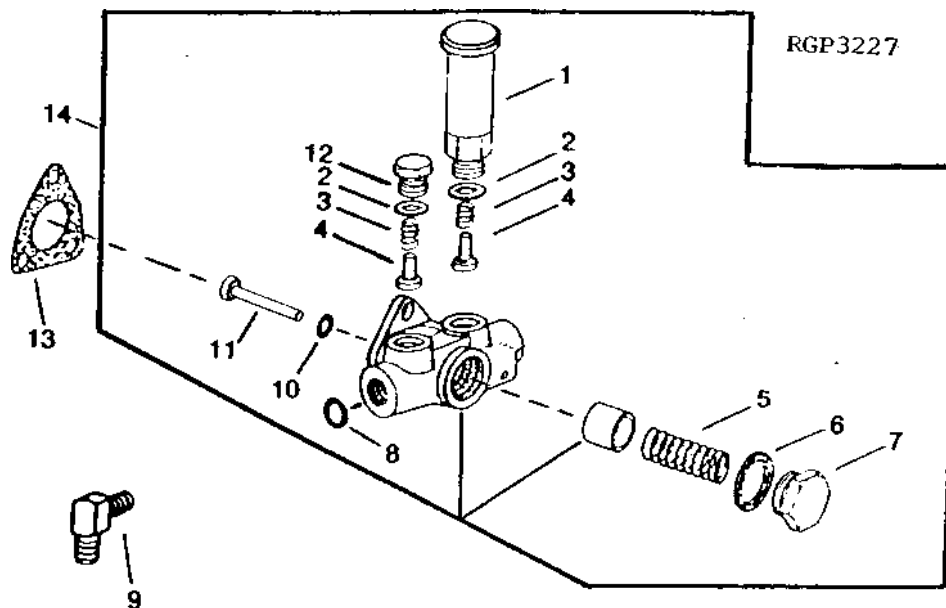
1F23

FUEL AND AIR

RGP3227

-UN-01JAN94

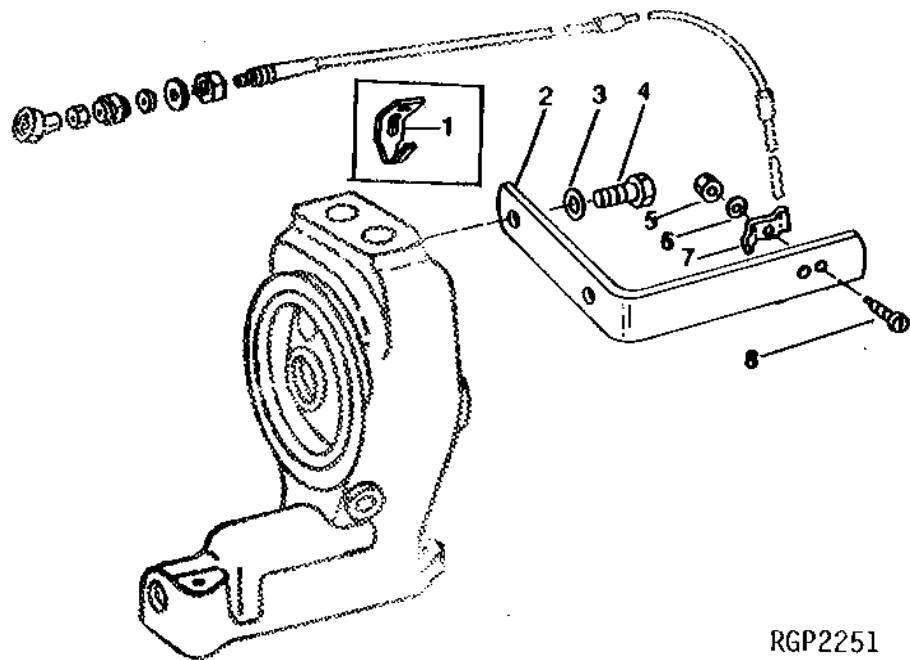
REPLACEMENT FUEL TRANSFER PUMP



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R70135	HAND PRIMER	1		
2	R54025	WASHER	2		
3	R54023	SPRING	2		
4	R54022	VALVE	2		
5	R75272	SPRING	1		(SUB FOR R93744)
6	R64861	WASHER	1		
7	R93745	DRAIN PLUG	1		
8	R26448	O-RING	2		(SUB FOR R78079, THIS APPLICATION)
9	AR104674	ELBOW FITTING	2		
10	R93741	O-RING	1		
11	R93742	TAPPET	1		
12	R54024	PLUG	1		
13	R67879	GASKET	1		
14	RE20042	FUEL PUMP	1		(SUB FOR AR89956 OR RE27848)

FUEL SHUT-OFF BRACKET
(6466AH 02,03)

RGP2251 -UN-01JAN94



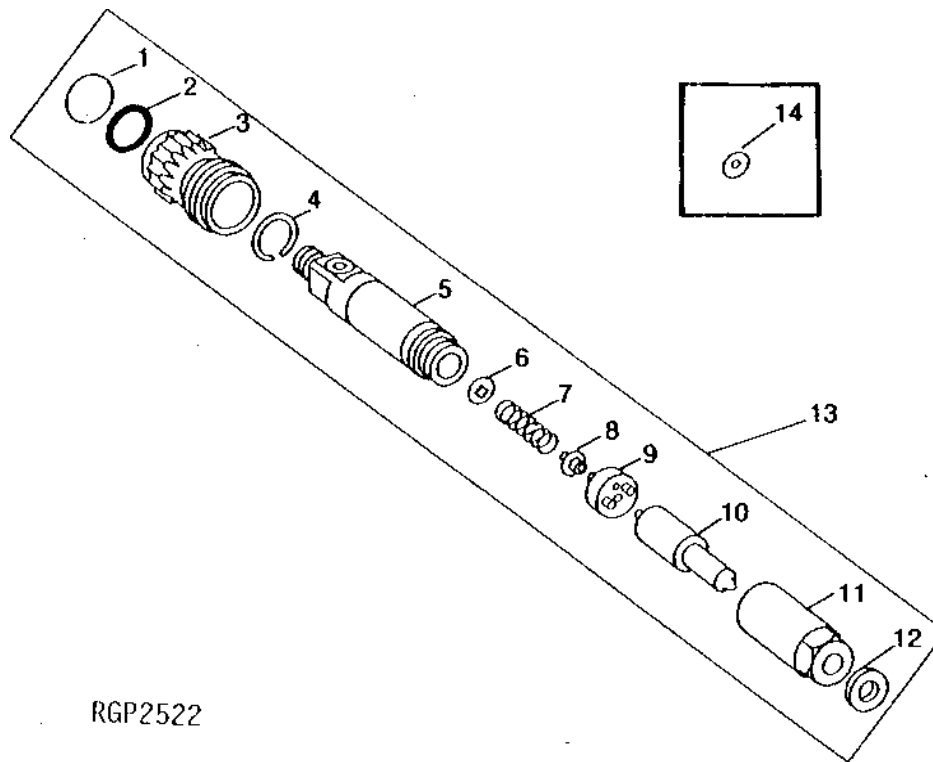
RGP2251

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53620	BRACKET	1		NO LONGER REQUIRED
2	R76547	BRACKET	1		(SUB FOR R77417)
3	12H302	LOCK WASHER	1		1/4"
4	19H1948	CAP SCREW	2		1/4" X 3/4"
5	14H605	NUT	1		0.164"
6	12H315	LOCK WASHER	1		0.164"
7	R53300	CLIP	1		
8	21H1319	SCREW	1		0.164" X 7/8"

MEMORANDA

1G1

FUEL INJECTION NOZZLE



RGP2522

FUEL INJECTION NOZZLE - CONTINUED

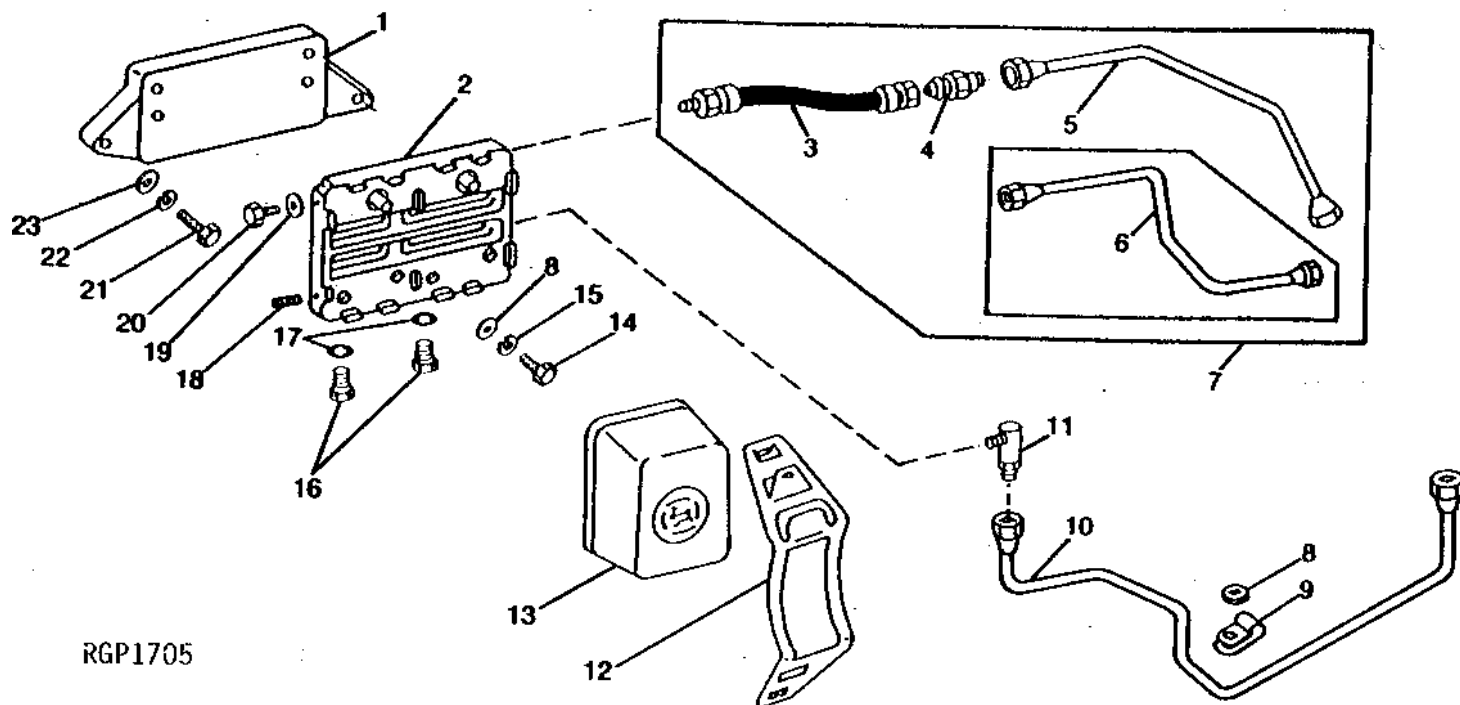
KEY	PART NO.	PART NAME	QTY	ENG. SER. NO. OR PUMP DATE	REMARKS
1	R60277	SNAP RING	1		
2	R51603	O-RING	1		
3	R60279	NUT	1		
4	R60278	SNAP RING	1		
5	R60272	NOZZLE HOLDER	1		(SUB AR74664) (AH-01)
	R60272	NOZZLE HOLDER	1		(SUB AR73847) (AH-02,03)
6	R83720	WASHER	1		1.02 MM
	R83721	WASHER	1		1.08 MM
	R83722	WASHER	1		1.12 MM
	R83723	WASHER	1		1.18 MM
	R83724	WASHER	1		1.22 MM
	R83725	WASHER	1		1.28 MM
	R83726	WASHER	1		1.30 MM
	R83727	WASHER	1		1.38 MM
	R83728	WASHER	1		1.42 MM
	R83729	WASHER	1		1.48 MM
	R83730	WASHER	1		1.50 MM
	R83731	WASHER	1		1.58 MM
	R83732	WASHER	1		1.60 MM
	R83733	WASHER	1		1.68 MM
	R83734	WASHER	1		1.70 MM
	R83735	WASHER	1		1.78 MM
	R83736	WASHER	1		1.82 MM
	R83737	WASHER	1		1.88 MM
	R83738	WASHER	1		1.90 MM
	R83739	WASHER	1		1.98 MM
7	R60273	SPRING	1		
8	R60274	SEAT	1		
9	R60275	PLATE	1		
10	AR74667	NOZZLE	1		(KDEL 4 X 0.345) (AH-01)
	AR73638	NOZZLE	1		(KDEL 4 X 0.36) (AH-02,03)
11	R60276	NUT	1		
12	R64840	WASHER	1		
13	AR74664	INJECTION NOZZLE	6		(AH-01)
	AR73847	INJECTION NOZZLE	6		(AH-02,03)
14	R60280	WASHER	1		0.99 MM (.039") (SUB R83720)
	R60281	WASHER	1		1.04 MM (.041") (SUB R83721)
	R60282	WASHER	1		1.09 MM (.043") (SUB R83722)
	R60283	WASHER	1		1.14 MM (.045") (SUB R83723)
	R60284	WASHER	1		1.19 MM (.047") (SUB R83724)
	R60285	WASHER	1		1.24 MM (.049") (SUB R83725)
	R60286	WASHER	1		1.29 MM (.051") (SUB R83726)
	R60287	WASHER	1		1.34 MM (.053") (SUB R83727)
	R60288	WASHER	1		1.39 MM (.055") (SUB R83728)
	R60289	WASHER	1		1.44 MM (.057") (SUB R83729)
	R60290	WASHER	1		1.49 MM (.059") (SUB R83730)
	R60291	WASHER	1		1.54 MM (.061") (SUB R83731)
	R60292	WASHER	1		1.60 MM (.063") (SUB R83732)
	R60293	WASHER	1		1.65 MM (.065") (SUB R83733)
	R60294	WASHER	1		1.70 MM (.067") (SUB R83734)
	R60295	WASHER	1		1.75 MM (.069") (SUB R83735)
	R60296	WASHER	1		1.80 MM (.071") (SUB R83736)
	R60297	WASHER	1		1.85 MM (.073") (SUB R83737)
	R60298	WASHER	1		1.90 MM (.075") (SUB R83738)
	R60299	WASHER	1		1.95 MM (.077") (SUB R83739)

1G3

FUEL AND AIR

FUEL FILTER
(6466AH 01)
(ENGINE SERIAL NO. -159364)

RGP1705 -UN-01JAN94



RGP1705

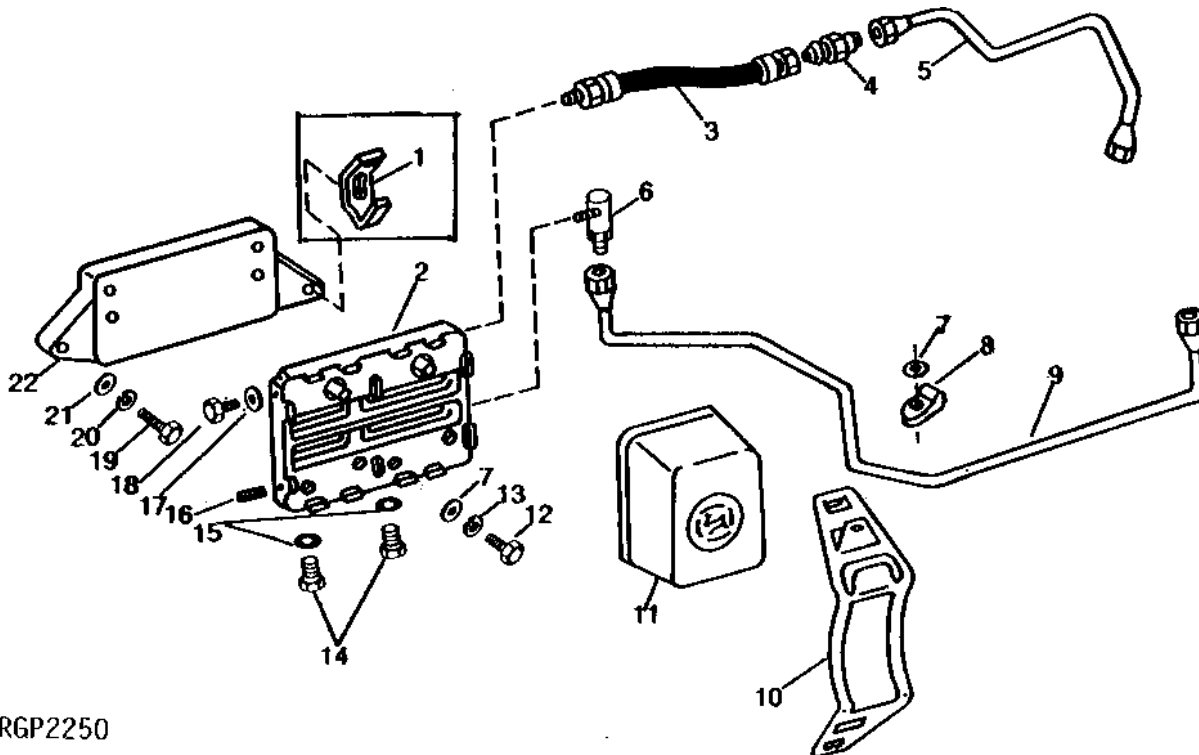
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50427	SUPPORT	1		(SUB RE24359) (ALSO ORDER (2) 12H293)
2	AR54590	HOUSING	1		
3	AR85332	HOSE	1		(SUB RE41171, R51133, R83489 AND R53901, THIS APPLICATION)
4	R50201	FITTING	1	142014-	(SUB RE41171, R51133, R83489 AND R53901, THIS APPLICATION) (SUB FOR AR85334)
5	AR94234	FUEL LINE	1	-142013	(SUB RE41171, R51133, R83489, R53901 OR AR94234, THIS APPLICATION)
6	AR85334	FUEL LINE	1		
7	AR94234 AR85331	FUEL LINE KIT	1 1		(SUB RE41171, R51133, R83489 AND R53901, THIS APPLICATION)
8	24H1305	WASHER	5		13/32" X 13/16" X 0.065"
9	T13814	CLAMP	1		(SUB FOR T30367, THIS APPLICATION)
10	AR88901	LINE	1		
11		CHECK VALVE	1		(SUB AR73888)
12	R66821	CLAMP	2		(SUB FOR R57258)
13	AR86745	FILTER ELEMENT	2		(MARKED AR86745 OR RE10104) (SUB FOR AR50041)
14	19H1905	CAP SCREW	4		5/16" X 1"
15	12H303	LOCK WASHER	4		5/16"
16	R48071	DRAIN PLUG	2		
17	R34447	WASHER	2		
18	15H559	PIPE PLUG	1		1/4"
19	R50426	WASHER	1		
20	R50425	BLEED SCREW	1		
21	19H2500	CAP SCREW	2		7/16" X 1-3/8"
22	12H293	LOCK WASHER	2		7/16"
23	24H1323	WASHER	1		15/32" X 13/16" X 0.090"

1G4

FUEL AND AIR

FUEL FILTER
(6466AH 02, 03)
(ENGINE SERIAL NO. -299563)

RGP2250 -UN-01JAN94



RGP2250

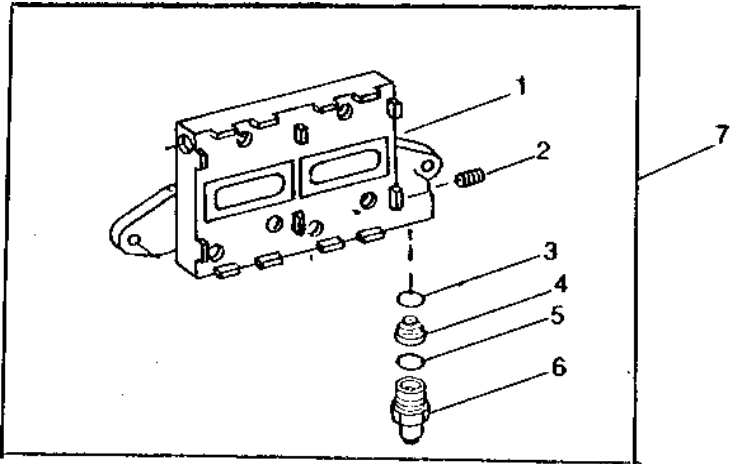
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53620	BRACKET	1		NO LONGER REQUIRED
2	AR54590	HOUSING	1	-240474	
	R76191	HOUSING	1	240475-	
3	AR85332	HOSE	1		(SUB RE38326, R51133, R83490 AND R53899)
4	R50201	FITTING	1		
5	AR94969	FUEL LINE	1		(SUB RE38326, R51133, R83490 AND R53899)
6		CHECK VALVE	1		(SUB AR73888 FOR AH-02 OR AR103221 FOR AH-03)
7	24H1136	WASHER	5		11/32" X 11/16" X 0.065"
8	T13814	CLAMP	1		(SUB FOR T30367, THIS APPLICATION)
9	RE14230	FUEL LINE	1		(A) (SUB FOR AR88171)
	AR103596	FUEL LINE	1		(B)
10	R66821	CLAMP	2		
11	AR86745	FILTER ELEMENT	2		(MARKED AR86745 OR RE10104) (SUB FOR AR50041, THIS APPLICATION)
12	19H1905	CAP SCREW	4		5/16" X 1"
13	12H303	LOCK WASHER	4		5/16"
14	R48071	DRAIN PLUG	2		
15	R34447	WASHER	2		
16	15H559	PIPE PLUG	1		1/4"
17	R50426	WASHER	1		
18	R50425	BLEED SCREW	1		
19	19H2500	CAP SCREW	2		7/16" X 1-3/8"
20	12H293	LOCK WASHER	2		7/16"
21	24H1323	WASHER	2		15/32" X 13/16" X 0.090"
22	R50427	SUPPORT	1		(SUB RE24359) (ALSO ORDER (2) 12H293)
	RE24359	BASE	1		

(A) = AH-02

(B) = AH-03

RGP2682 -UN-01JAN94

FUEL FILTER BASE KIT



RGP2682

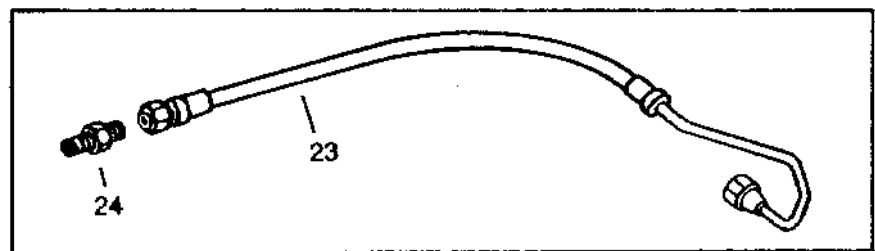
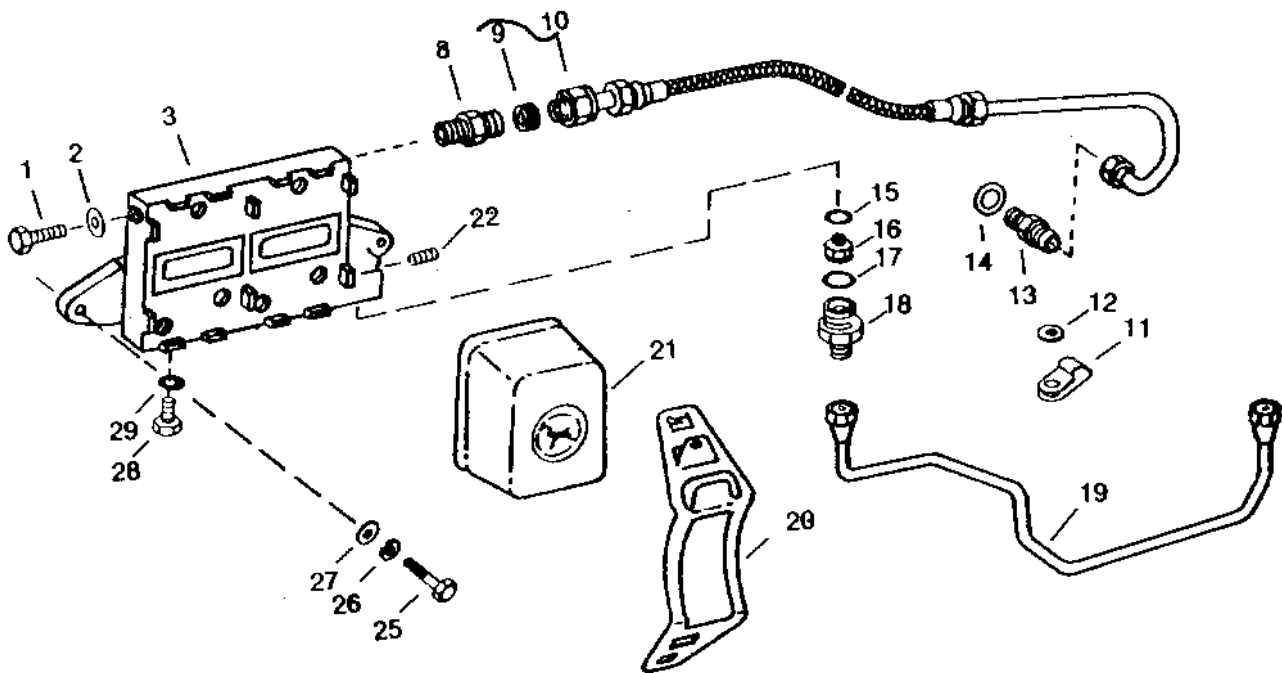
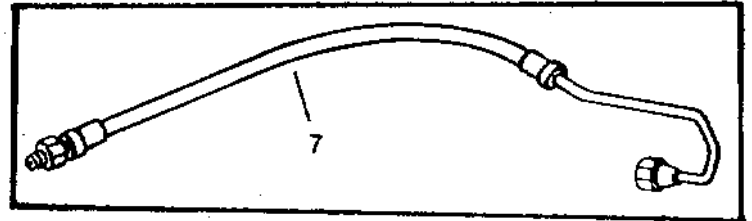
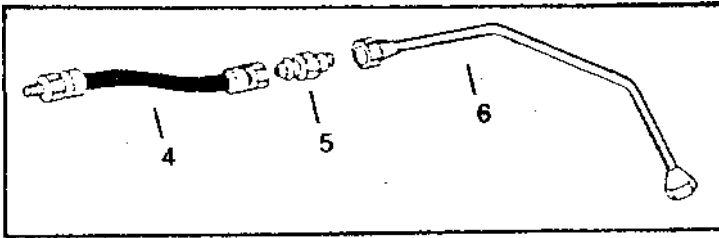
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R81459	BASE	1		
2	15H558	PIPE PLUG	1		
3	R375R	O-RING	1		
4	AR73824	CHECK VALVE	1		
5	P46051	O-RING	1		
6	R81460	FITTING	1		(USE WITH AH 01, 02)
	R81461	FITTING	1		(USE WITH AH 03)
7	RE24359	BASE	1		

MEMORANDA

RGP2964

-UN-01JAN94

FUEL FILTER AND FUEL PIPES (ENGINE SERIAL NO. 299564-)



RGP2964

FUEL FILTER AND FUEL PIPES - CONTINUED
(ENGINE SERIAL NO. 299564-)

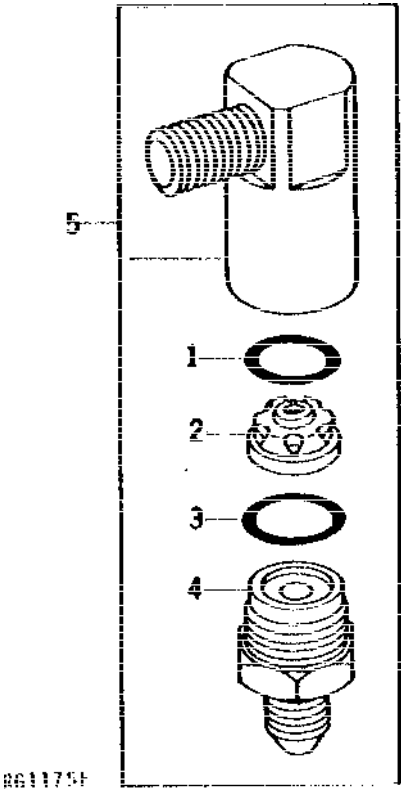
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50425	BLEED SCREW	1		
2	R50426	WASHER	1		
3	R81459	BASE	1		
4	AR85332	HOSE	1	-317143	(SUB RE38326, R51133, R83490 AND R53899)
5	R50201	FITTING	1	-317143	
6	AR94969	FUEL LINE	1	-317143	(SUB RE38326, R51133, R83490 AND R53899)
7	RE23156	FUEL LINE	1	317144-328311	(A) (SUB RE38326, R51133, R83490 AND R53899)
	RE23155	FUEL LINE	1	313040-328311	(B) (SUB RE38326, R51133, R83490 AND R53899)
8	R51133	FITTING	1		(USE WITH RE28950, RE37340, RE38326 OR RE41171)
9	R67092	SEAL	1		
10	RE28950	FUEL LINE	1	333636-351492	(AH-02, 03 ONLY) (SUB RE38326)
	RE38326	FUEL LINE	1	351493-	(AH-02, 03 ONLY) (SUB FOR RE28950)
	RE37340	FUEL LINE	1		(AH-01) (SUB FOR RE28950, THIS APPLICATION)
					(SUB RE41171)
	RE41171	FUEL LINE	1		(AH-01) (SUB FOR RE37340)
11	T13814	CLAMP	1		(SUB FOR T30367, THIS APPLICATION)
12	24H1136	WASHER	5		11/32" X 11/16" X 0.065"
13	R83490	FITTING	1	317144-	(A)
	R83490	FITTING	1	313040-	(B)
14	R53899	WASHER	1	317144-	(A)
	R53899	WASHER	1	313040-	(B)
15	R375R	O-RING	1		
16	AR73824	CHECK VALVE	1		
17	P46051	O-RING	1		
18	R81460	FITTING	1	XXXXXX-	(A)
	R81461	FITTING	1	XXXXXX-	(B)
19	AR89039	FUEL LINE	1		
20	R66821	CLAMP	2		
21	AR86745	FILTER ELEMENT	2		(MARKED AR86745 OR RE10104)
22	15H558	PIPE PLUG	1		1/8"
23	RE35246	FUEL LINE	1	328312-333625	(SUB RE38326 AND R51133, THIS APPLICATION)
24	R26892	FITTING	1	328312-333635	(USE WITH RE35246 OR RE35247)
25	19H2500	CAP SCREW	2		7/16" X 1-3/8"
26	12H293	LOCK WASHER	2		7/16"
27	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
28	R48071	DRAIN PLUG	2		
29	R34447	WASHER	2		

(A) AH-02

(B) AH-03

FUEL CHECK VALVE
(6466AH 01, 02)
(ENGINE SERIAL NO. -299563)

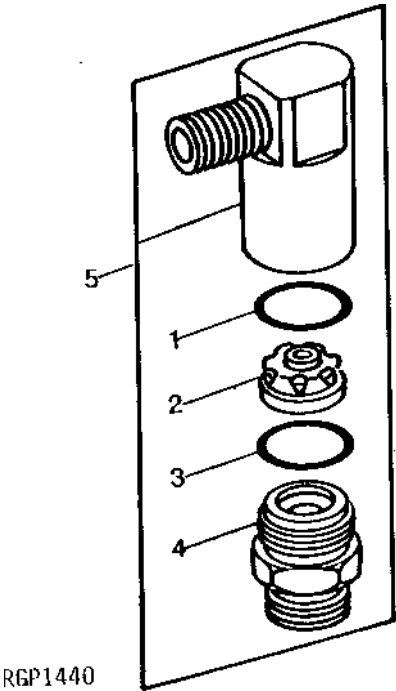
RG1175 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R27166	O-RING	1		
2	AR73824	CHECK VALVE	1		
3	R375R	O-RING	1		
4	R60863	FITTING	1		
5	AR73888	CHECK VALVE	1		

FUEL CHECK VALVE
(6466AH 03)
(ENGINE SERIAL NO. -299563)

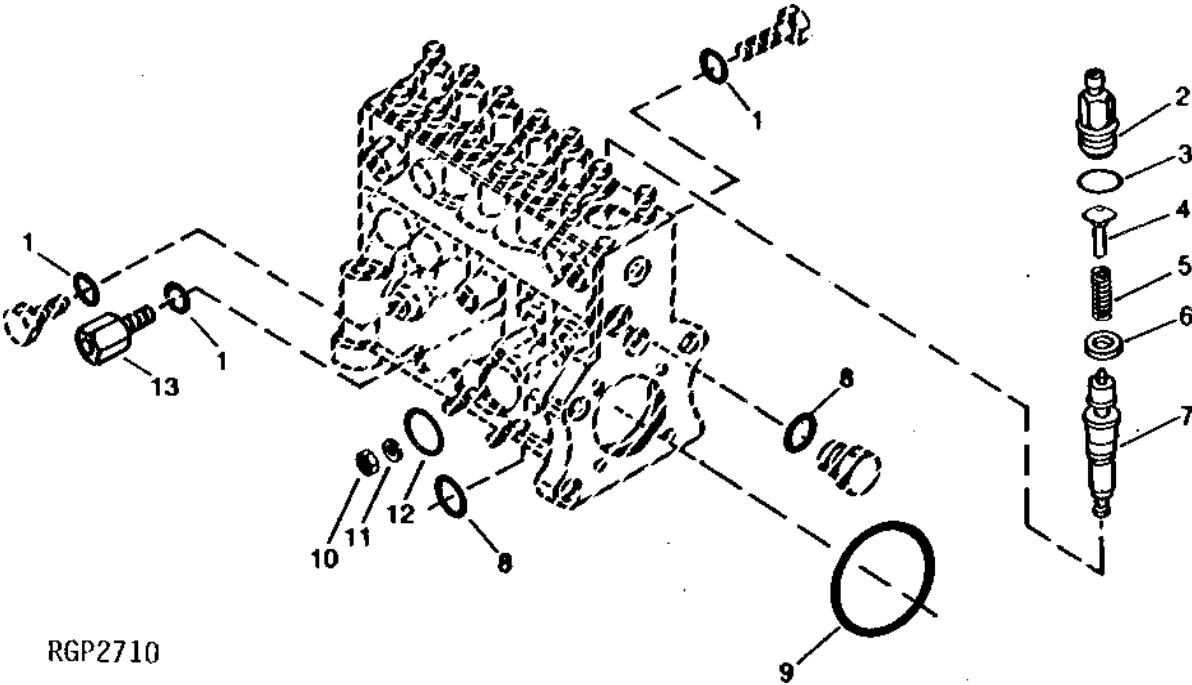
RGP1440 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R27166	O-RING	1		
2	AR73824	CHECK VALVE	1		
3	R375R	O-RING	1		
4	R76283	ADAPTER	1		
5	AR103221	CHECK VALVE	1		

FUEL INJECTION PUMP HOUSING CONNECTORS
(6466AH 02)
(NIPPONDENSO)

RGP2710 -UN-01JAN94



RGP2710

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R64857	WASHER	3		
2	R64899	HOLDER	6		(USE WITH 190000-9030)
	RE10583	HOLDER	6		(USE WITH 190000-8790)
		NOZZLE HOLDER	NA		
3	R64900	O-RING	6		
4	R64901	PIN	6		
5	R64902	SPRING	6		
6	R77215	GASKET	6		
7	RE10580	VALVE	6		
		VALVE	NA		
8	R64925	WASHER	2		
9	R64964	O-RING	1		
10	14M7272	NUT	3	M6	
11	R64926	LOCK WASHER	3		
12	R64927	O-RING	1		
13	RE10582	CONTROL VALVE	1		

MEMORANDA

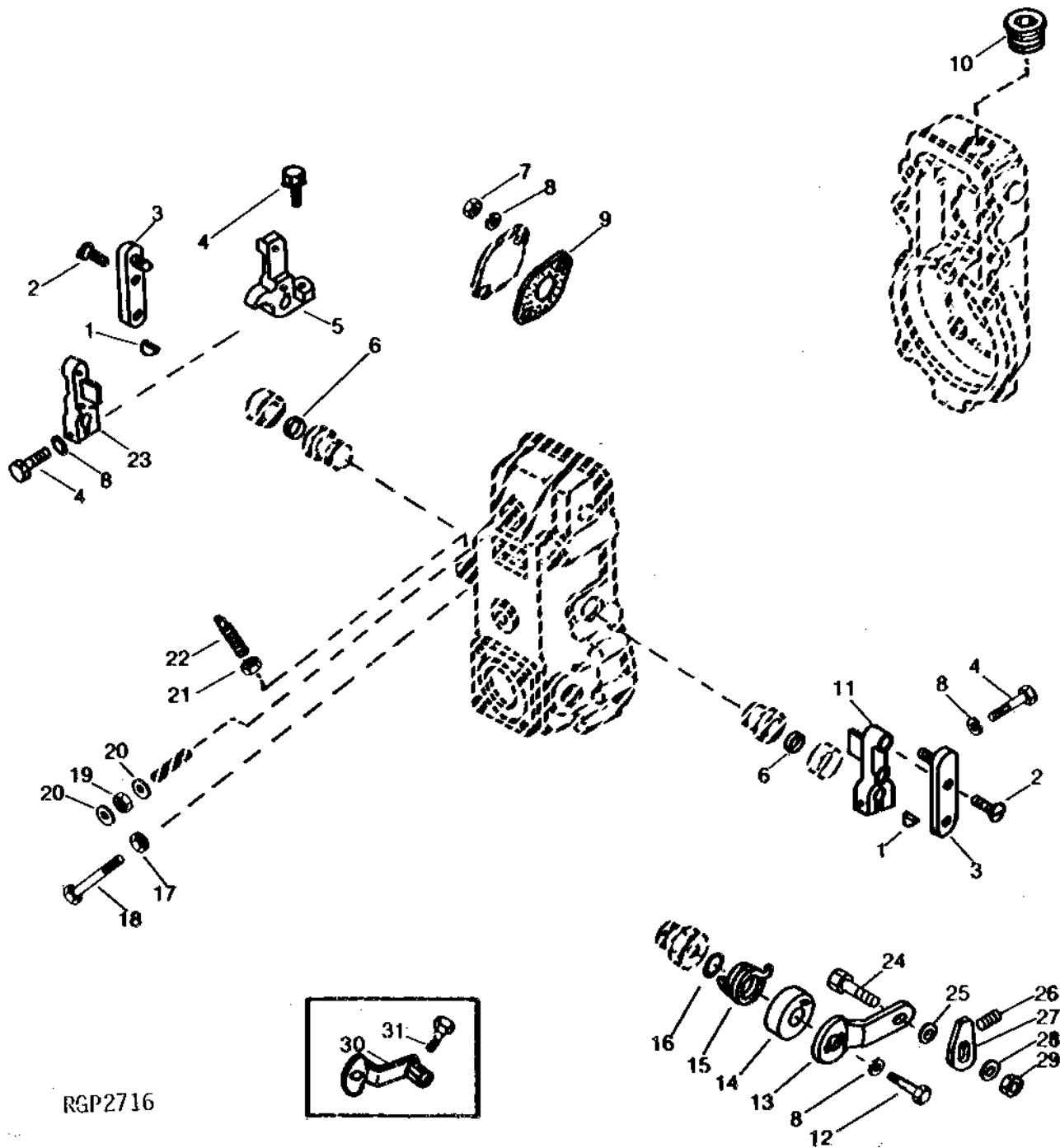
1G11

FUEL AND AIR

FUEL INJECTION PUMP GOVERNOR LEVERS AND CONTROLS (6466AH 02) (NIPPONDENSO)

RGP2716

-UN-01JAN94



RGP2716

FUEL INJECTION PUMP GOVERNOR LEVERS AND CONTROLS - CONTINUED
(6466AH 02)
(NIPPONDENSO)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R64968	SHAFT KEY	1		
2	19M7692	SCREW	2	M6 X 16	
3	AR81002	LEVER	1		
4	R64969	SCREW	1		
5		LEVER	NA		
6	AR81847	SEAL	1		
7	14M7272	NUT	2	M6	
8	R64926	LOCK WASHER	4		
9	R65024	GASKET	1		
10	R83033	DRAIN PLUG	1	(USE WITH 190000-8790)	
11	R64967	CONTROL LEVER	1	(USE WITH 190000-9030)	
	R83030	LEVER	1	(USE WITH 190000-8790)	
12	R64895	CAP SCREW	1		
		SCREW	NA		
13	AR89552	LEVER	1	(USE WITH 190000-9030)	
	RE22523	LEVER	1	(USE WITH 190000-8790)	
14	R64995	RETAINER	1		
15	R64996	SPRING	1		
16	R64997	O-RING	1		
17	R64989	LOCK NUT	1		
18	R65437	CAP SCREW	1	(USE WITH 190000-9030)	
	R83032	SCREW	1	(USE WITH 190000-8790)	
19		LOCK NUT	NA		
20		WASHER	NA		
21		LOCK NUT	NA		
22		SET SCREW	NA		
23		LEVER	NA		
24		CAP SCREW	NA		
25		WASHER	NA		
26		SET SCREW	NA		
27		FITTING	NA		
28		WASHER	NA		
29		NUT	NA		
30		STOP	NA		
31		CAP SCREW	NA		

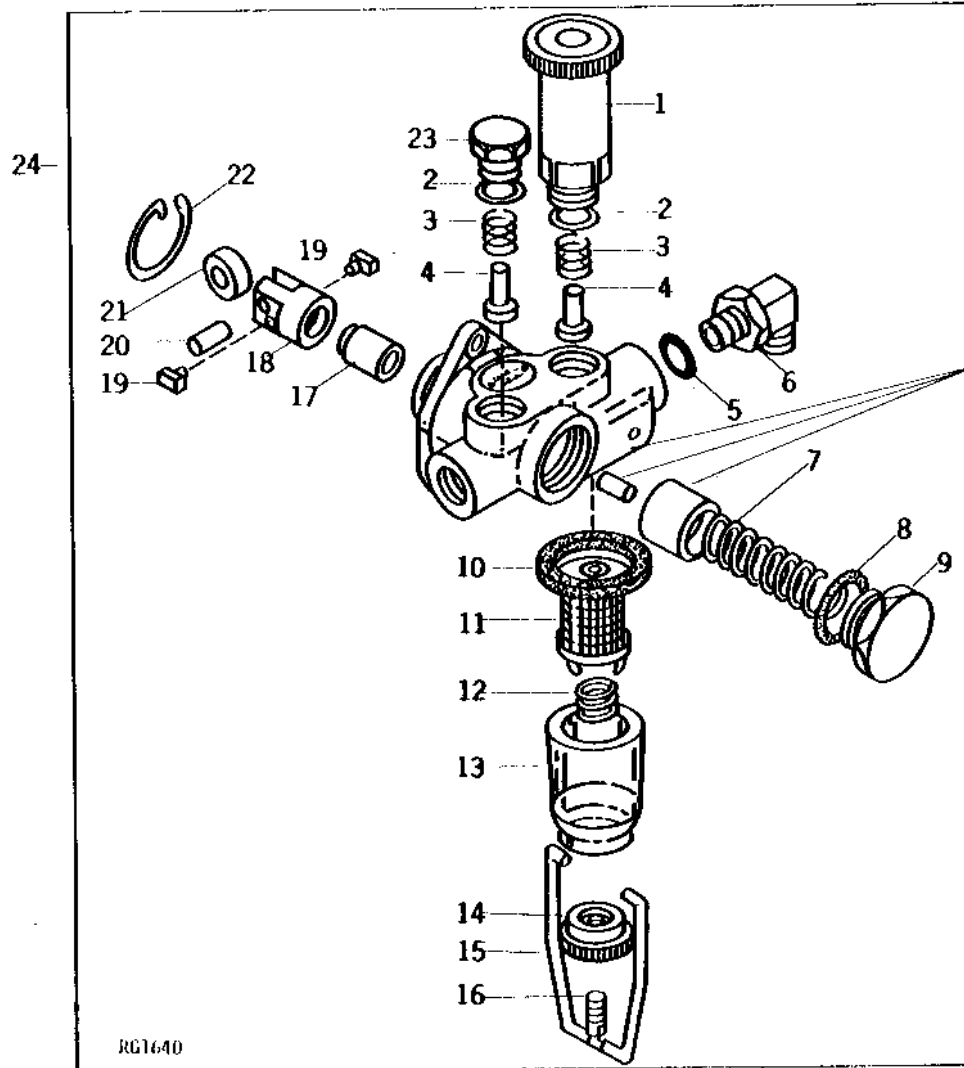
1G13

FUEL AND AIR

FUEL TRANSFER PUMP (6466AH 02) (NIPPONDENSO)

RG1640

-UN-01JAN94



FUEL TRANSFER PUMP - CONTINUED
(6466AH 02)
(NIPPONDENSO)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR81825	HAND PRIMER	1		
2	R64854	WASHER	2		
3	R64855	SPRING	2		
4	R64856	VALVE	2		
5	R26286	O-RING	2		
6	AT32333	ELBOW FITTING	2	90°	
7	R64862	SPRING	1		
8	R64861	WASHER	1		
9	R64860	DRAIN PLUG	1		
10	R64869	WASHER	1		
11	R64868	FILTER	1		
12	R64867	SPRING	1		
13	R54027	HOUSING	1		
14	R64865	NUT	1		
15	R64863	CLIP	1		
16	R64864	BOLT	1		
17	AR87663	SEAL	1		
18	R64870	TAPPET	1		
19	R77207	GUIDE	2	(SUB FOR R64872)	
20	R64873	DOWEL PIN	1		
21	R64874	WASHER	1		
22	R64871	SNAP RING	1		
23	R64853	DRAIN PLUG	1		
24	AR89553	FUEL PUMP	1		

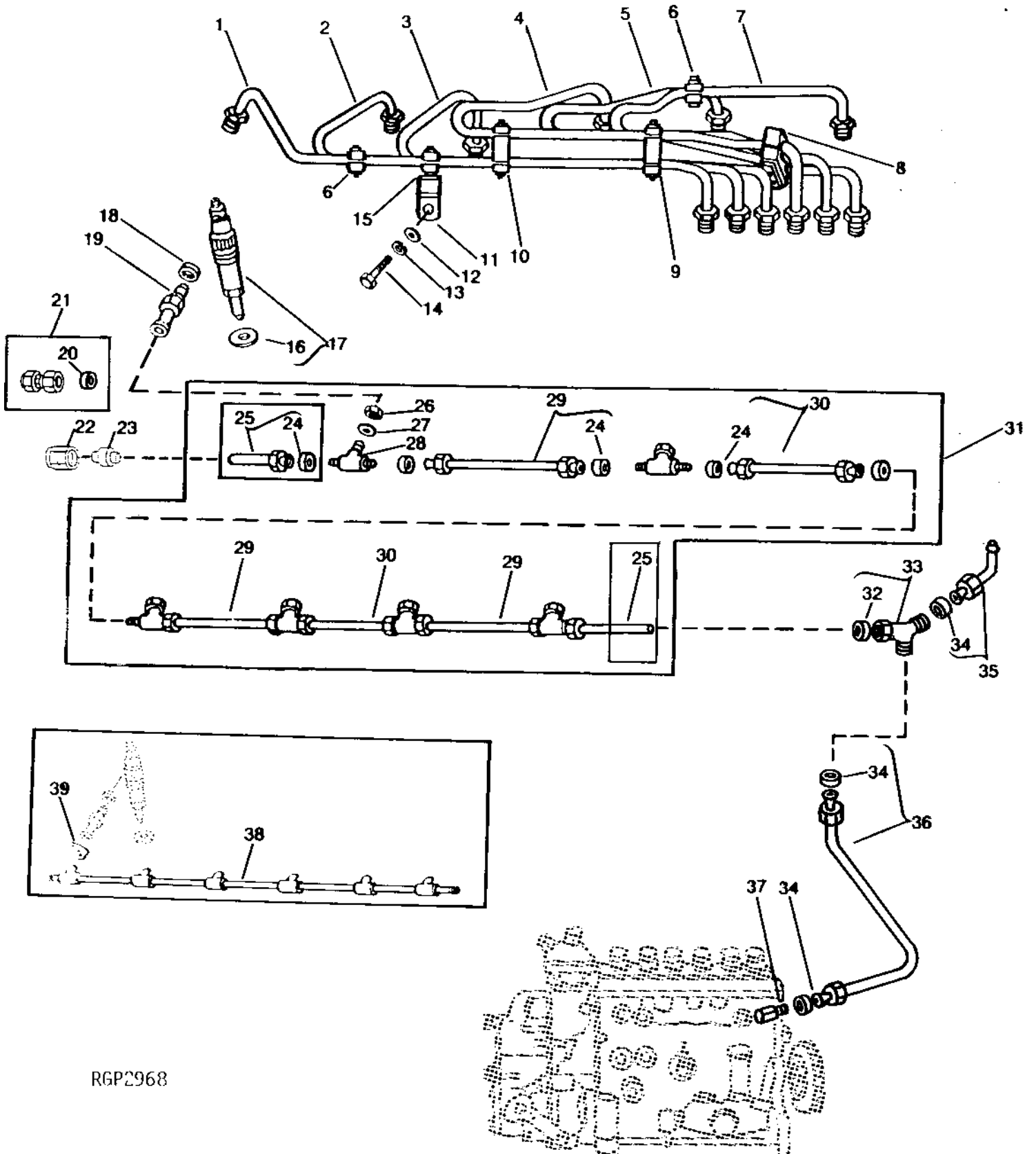
1G15

FUEL AND AIR

FUEL INJECTION LINES AND NOZZLES (6466AH 03)

RGP2968

-UN-01JAN94



RGP2968

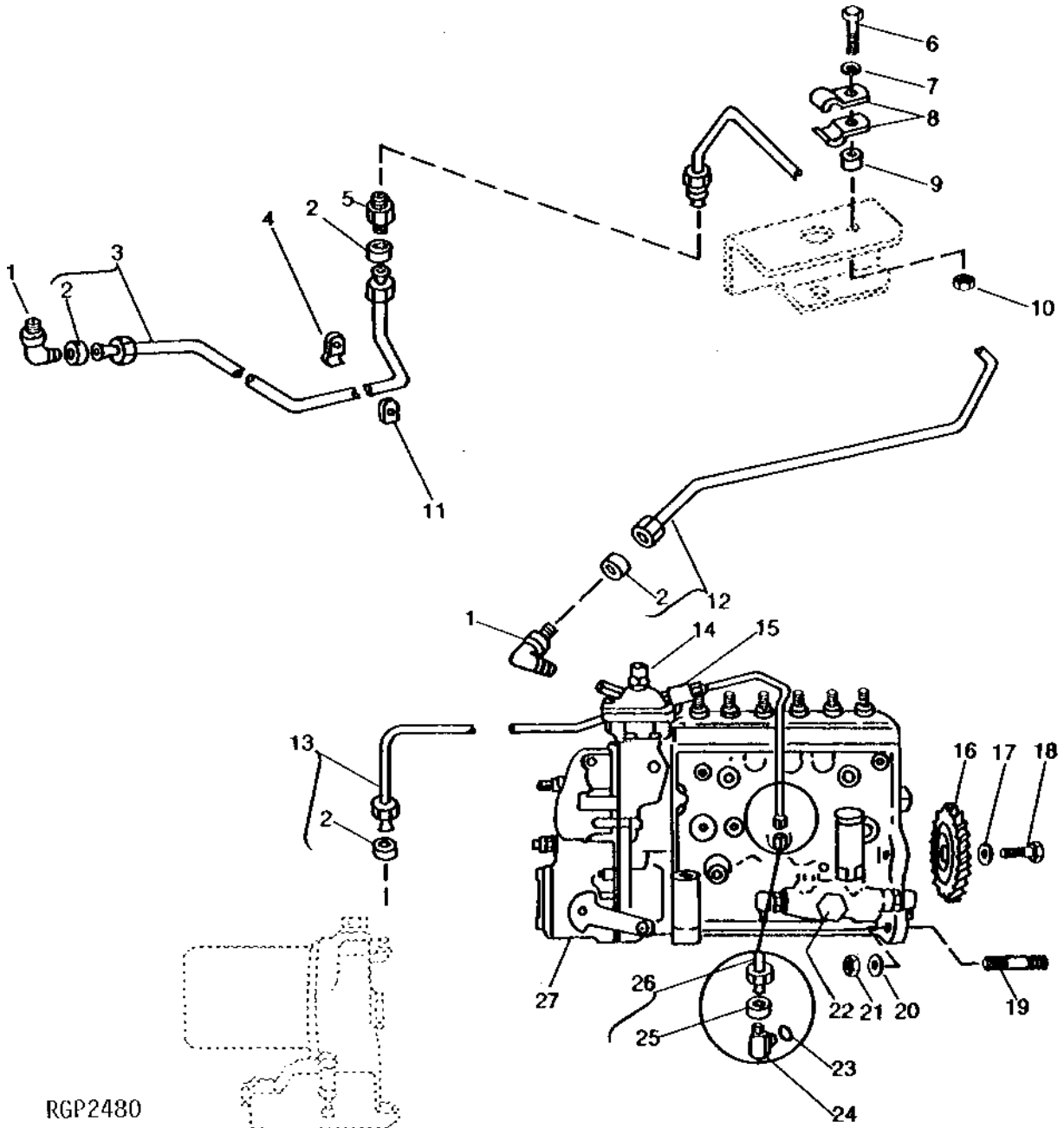
FUEL INJECTION LINES AND NOZZLES - CONTINUED
(6466AH 03)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RE17160	FUEL LINE	1	NO. 6	
2	RE17159	FUEL LINE	1	NO. 5	
3	RE17158	FUEL LINE	1	NO. 4	
4	RE17157	FUEL LINE	1	NO. 3	
5	RE17156	FUEL LINE	1	NO. 2	
6	R59305	STRAP	2		
	R58186	CLAMP	4		
	R61144	STRAP	2		
	21H1463	CAP SCREW	2		0.190" X 7/8"
7	RE17155	FUEL LINE	1		(SUB FOR AR93935) NO. 1
8	R59298	STRAP	1		
	R59297	HALF CLAMP	2		
	R61145	STRAP	1		
	21H1463	CAP SCREW	2		0.190" X 7/8"
9	R59298	STRAP	1		
	R71212	CLAMP	1		
	R59297	HALF CLAMP	2		
	R61145	STRAP	1		
10	R71398	SCREW	2		
	R59305	STRAP	1		
	R58186	CLAMP	1		
	R74030	CLAMP	1		
	R74804	CLAMP	1		
	R61144	STRAP	1		
	R71398	SCREW	1		
11	RE12766	ABSORBER	1		
12	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
13	12M7066	LOCK WASHER	1		M10
14	19M7166	CAP SCREW	1		M10 X 20
15	R59298	STRAP	1		
	R59297	HALF CLAMP	2		
	21H1463	CAP SCREW	2		0.190" X 7/8"
16	R64840	WASHER	1		
17		INJECTION NOZZLE	6		(SUB AR73847)
18	R59294	WASHER	6	-312216	(USE WITH R59293 OR R83558)
	R77551	O-RING	6	312217-	(USE WITH R87082)
19	R59293	FITTING	6	-305777	(SUB (6) R87082 AND (6) R77551)
	R83558	FITTING	6	305778-312216	(SUB R87082 AND R77551)
	R87082	FITTING	6	312217-	(ALSO ORDER R77551)
20	R79138	SLEEVE	1		
21	AR87443	UNION FITTING	1		(NO LONGER REQUIRED)
22	R51937	TUBE NUT	1		
23	AR85519	PLUG	1		
24	R51936	PACKING	12	286642-XXXXXX	
	R51936	PACKING	11	XXXXXX-	
25	RE23319	FUEL LINE	2	286642-XXXXXX	(SUB FOR RE15806)
	RE23319	FUEL LINE	1	XXXXXX-	(SUB FOR RE15806)
26	R79604	TUBE NUT	6	286642-	
27	R79605	WASHER	6	286642-	
28	R79606	TEE FITTING	6	286642-	
29	RE15807	FUEL LINE	3	286642-	
30	RE15808	FUEL LINE	2	286642-	
31	RE27786	FUEL LINE	1	286642-	(SUB FOR RE15805 OR RE21103) (ALSO ORDER RE23319 AND R79138)
32	R79138	SLEEVE	1		
33	AR88120	TEE FITTING	1		
34	R51936	PACKING	3		
35	AR104650	FUEL LINE	1		(SUB FOR AR93093)
36	AR88497	FUEL LINE	1		
37	R67364	ELBOW FITTING	1		
38	AR88495	FUEL LINE	1	-286641	(SUB RE27786) (ALSO ORDER RE23319 AND R79138)
39	R76170	CLAMP	6		

FUEL INJECTION PUMP AND LINES (6466AH 03)

RGP2480

-UN-01JAN94



RGP2480

FUEL INJECTION PUMP AND LINES - CONTINUED (6466AH 03)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R67364	ELBOW FITTING	2		
2	R51936	PACKING	6		
3	AR88280	FUEL LINE	1		
4	R27528	CLAMP	1		
5	R67271	UNION FITTING	1		
6	19H1849	CAP SCREW	1	5/16" X 1-1/4"	
7	12H303	LOCK WASHER	1	5/16"	
8	R31654	CLAMP	2		
9	R55599	SLEEVE	1		
10	14H785	NUT	1	5/16"	
11	R27256	STRAP	1		
12	RE20063	FUEL LINE	1		
13	RE20064	OIL LINE	1		
	R67264	PACKING	1		
14		ANEROID	NA	(ROBERT BOSCH) (SUB AR63830)	
15	AR87636	TEE FITTING	1		
16	R67380	GEAR	1	(SUB FOR AR87699, THIS APPLICATION)	
17	R35256	WASHER	1		
18	19H1831	CAP SCREW	1		
19	R55396	STUD	4		
20	R42729	WASHER	4		
21	R32511	NUT	4		
22		FUEL PUMP	1	(ROBERT BOSCH) (SUB RE35142)	
23	R79060	O-RING	1	(SUB FOR R26287, THIS APPLICATION)	
24	AR88903	ELBOW FITTING	1		
25	R67264	PACKING	1		
26	AR87561	OIL LINE	2		
27	RE19727	FUEL INJECTION PUMP	1	(A) (ROBERT BOSCH PES6P110A720RS3083) (ALSO ORDER R53899)	

(A) "SEE YOUR AUTHORIZED PUMP REPAIR STATION FOR PARTS NOT LISTED."

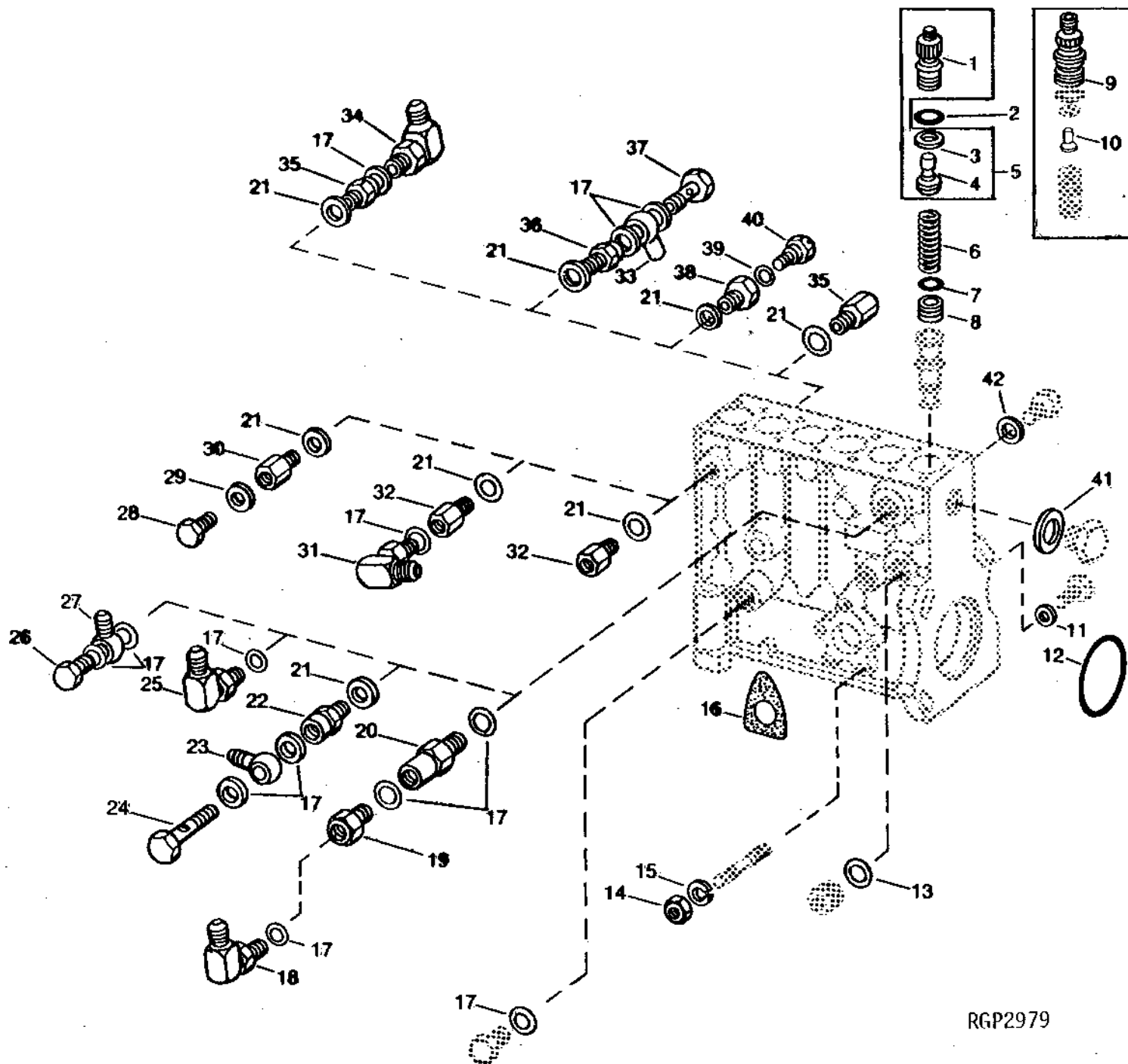
1G19

FUEL AND AIR

FUEL INJECTION PUMP HOUSING CONNECTORS (6466AH 02,03) (ROBERT BOSCH)

RGP2979

-UN-01JAN94



RGP2979

FUEL INJECTION PUMP HOUSING CONNECTORS - CONTINUED
(6466AH 02,03)
(ROBERT BOSCH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R68491	HOLDER	6		
2	T24210	O-RING	6		
3	R63014	SHIM	6		
4	R68492	PIN	6		
5	AR89521	KIT	6		
6	R60807	SPRING	6		
7	R68493	SHIM	6		
8	R60808	VALVE	6		
9		NOZZLE HOLDER	NA		
10		PIN	NA		
11	R62107	WASHER	6		
12	R53884	O-RING	1		
13	R53868	WASHER	1		
14	T31556	NUT	3		
15	T24229	LOCK WASHER	3		
16	R67879	GASKET	1		
17	R53901	WASHER	3		
18		FITTING	NA		
19	R63016	ADAPTER	1		
20	AR77114	CONTROL VALVE	1		
21	R53899	WASHER	1		
22		ADAPTER	NA		
23		CONNECTOR	NA		
24		FITTING	NA		
25		FITTING	NA		
26		FITTING	NA		
27		FITTING	NA		
.....		CONNECTOR	NA		
28		SCREW	NA		
29		SEAL	NA		
30		FITTING	NA		
31		ELBOW FITTING	NA		
32		ADAPTER	NA		
33		FITTING	NA		
34		ELBOW FITTING	NA		
35	R63012	ADAPTER	1	-313039 (AH-03)	
.....	R63012	ADAPTER	1	-317143 (AH-02)	
36		ADAPTER	NA		
37		FITTING	NA		
38		FITTING	NA		
39		SEAL	NA		
40		SCREW	NA		
41		WASHER	NA		
42		WASHER	NA		

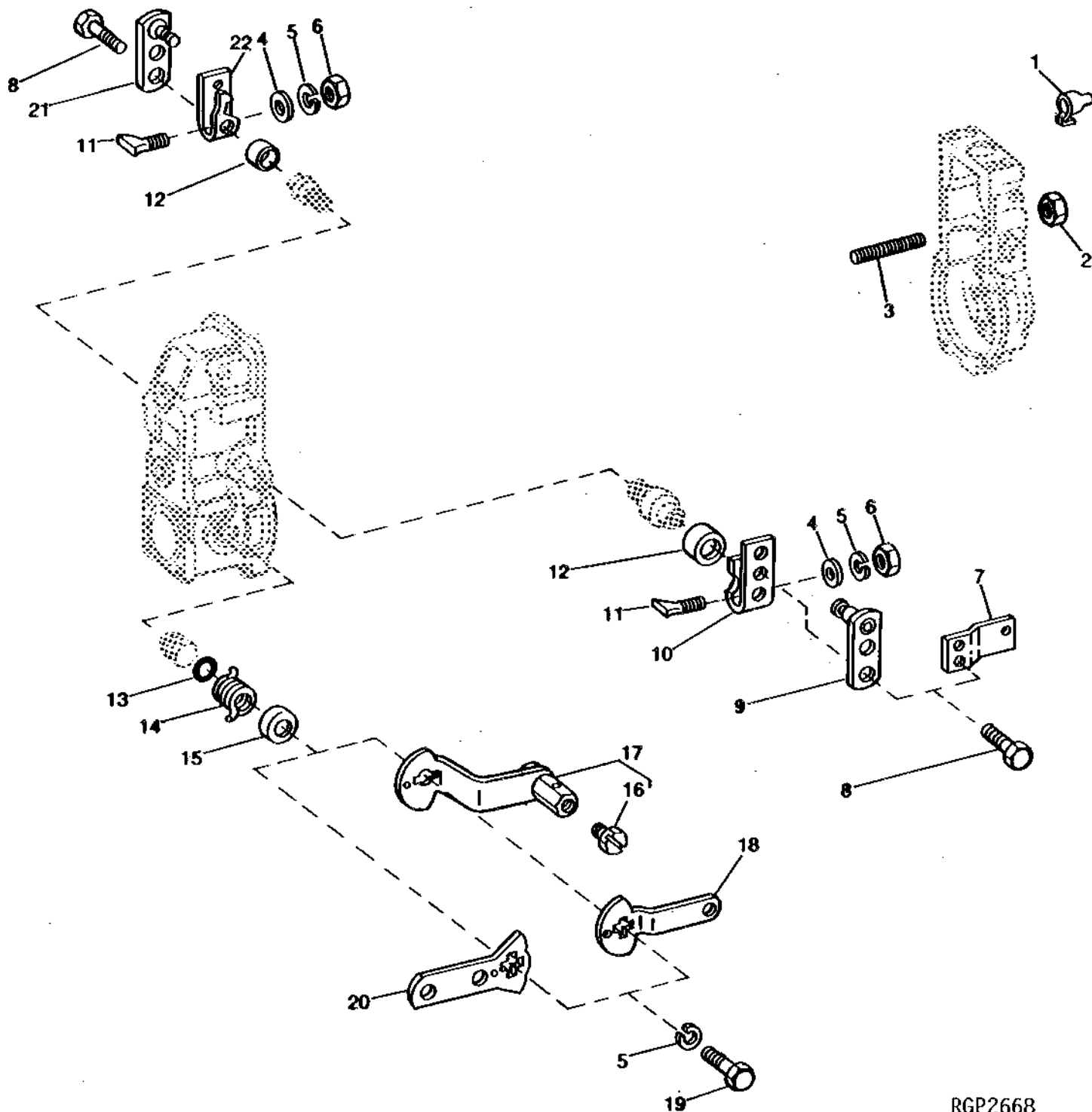
1G21

FUEL AND AIR

FUEL INJECTION PUMP GOVERNOR LEVERS AND CONTROLS (6466AH 02,03) (ROBERT BOSCH)

RGP2668

-UN-01JAN94



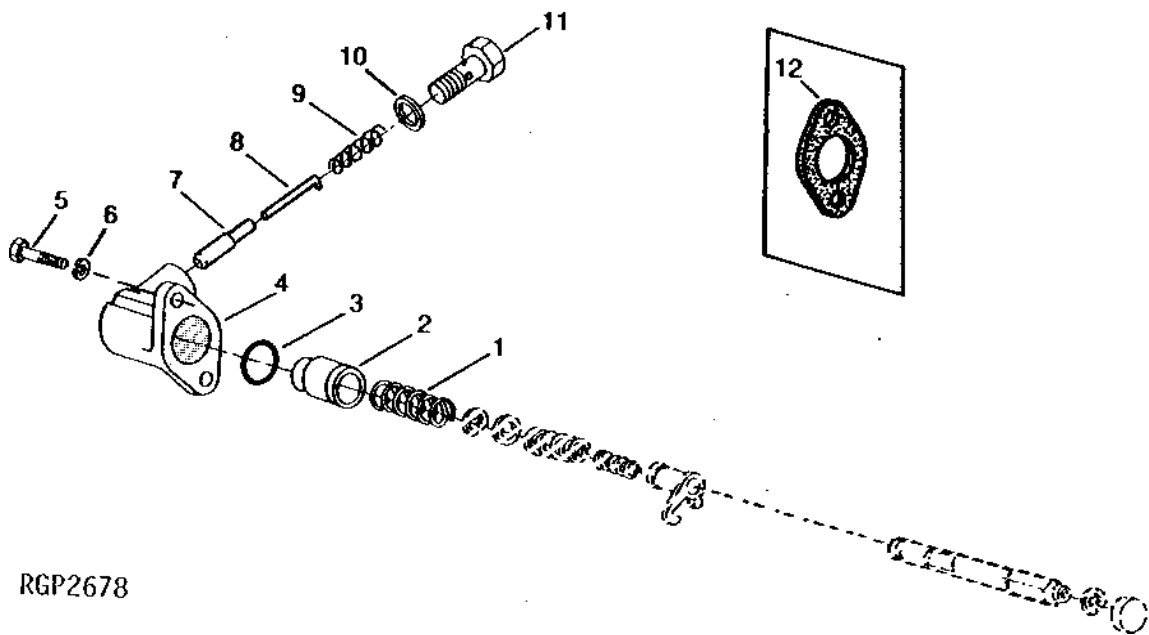
RGP2668

FUEL INJECTION PUMP GOVERNOR LEVERS AND CONTROLS - CONTINUED
(6466AH 02,03)
(ROBERT BOSCH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53918	PACKING	1		
2	T31556	NUT	1		
3	R60914	SET SCREW	1		
4	24M7054	WASHER	1		
5	T24229	LOCK WASHER	2		
6	R68716	NUT	1		
7		LEVER	NA		
8	19M7692	SCREW	2		
9	AR81002	LEVER	1		
10		LEVER	1	(AH-02)	
	AR89578	LEVER	1	(AH-03)	
11	R68715	PIN	1		
12	AR89339	SEAL	1		
13	R53955	O-RING	1		
14	R53954	SPRING	1		
15	R68438	RETAINER	1		
16	R68238	SET SCREW	1		
17	AR88528	LEVER	1		
18		LEVER	NA		
19	R53976	SCREW	1		
20		LEVER	NA		
21		LEVER	NA		
22		LEVER	NA		

HYDRAULIC ANEROID ACTIVATOR
(6466AH 03)
(ROBERT BOSCH)

RGP2678 -UN-01JAN94



RGP2678

KEY	PART NO.	PART NAME	QTY	ENG. SER. NO. OR PUMP DATE	REMARKS
1	R63059	SPRING	1		
2	R63060	PISTON	1		
3	R67886	O-RING	1		
4	R67885	HOUSING	1		(SUB FOR R63062) (ALSO ORDER R67886)
5	R63063	SCREW	2		
6	R54880	LOCK WASHER	2		
7	R62104	VALVE	1		
8	R62105	PIN	1		
9	R26373	SPRING	1		
10	R62107	WASHER	2		
11	R62106	SCREW	1		
12		GASKET	NA		

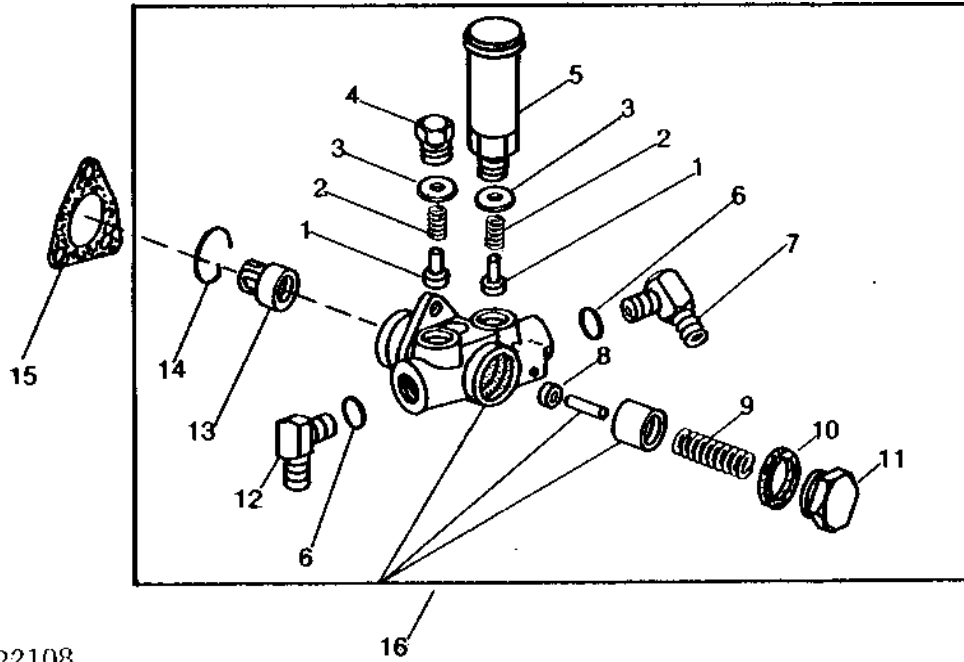
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FUEL AND AIR

FUEL TRANSFER PUMP (6466AH 03) (ROBERT BOSCH)

RGP2108

-UN-01JAN94



RGP2108

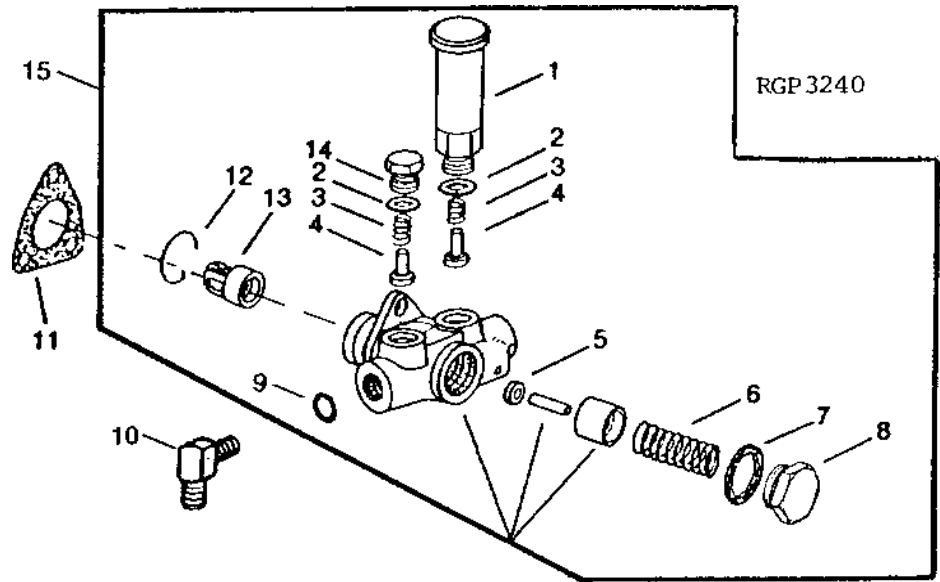
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R54022	VALVE	2		
2	R54023	SPRING	2		
3	R54025	WASHER	2		
4	R54024	PLUG	1		
5	R70135	HAND PRIMER	1		
6	R26448	O-RING	2		(SUB FOR R78079, THIS APPLICATION)
7	AR104674	ELBOW FITTING	1		(INLET)
8	R54013	O-RING	1		
9	R75272	SPRING	1		
10	R54016	WASHER	1		
11	R54015	DRAIN PLUG	1		
12	RE10259	ELBOW FITTING	1	-XXXXXX	(OUTLET)
	AR104674	ELBOW FITTING	1	XXXXXX-	(OUTLET)
13	AR73863	TAPPET	1		
14	R54021	SNAP RING	1		
15	R67879	GASKET	1		
16	RE20162	FUEL PUMP	1		(SUB RE35142) (ALSO ORDER (2) AR104674 AS REQUIRED)

1G25

FUEL AND AIR

FUEL TRANSFER PUMP
(6466AH 03)
(ROBERT BOSCH)

RGP3240 -UN-01JAN94



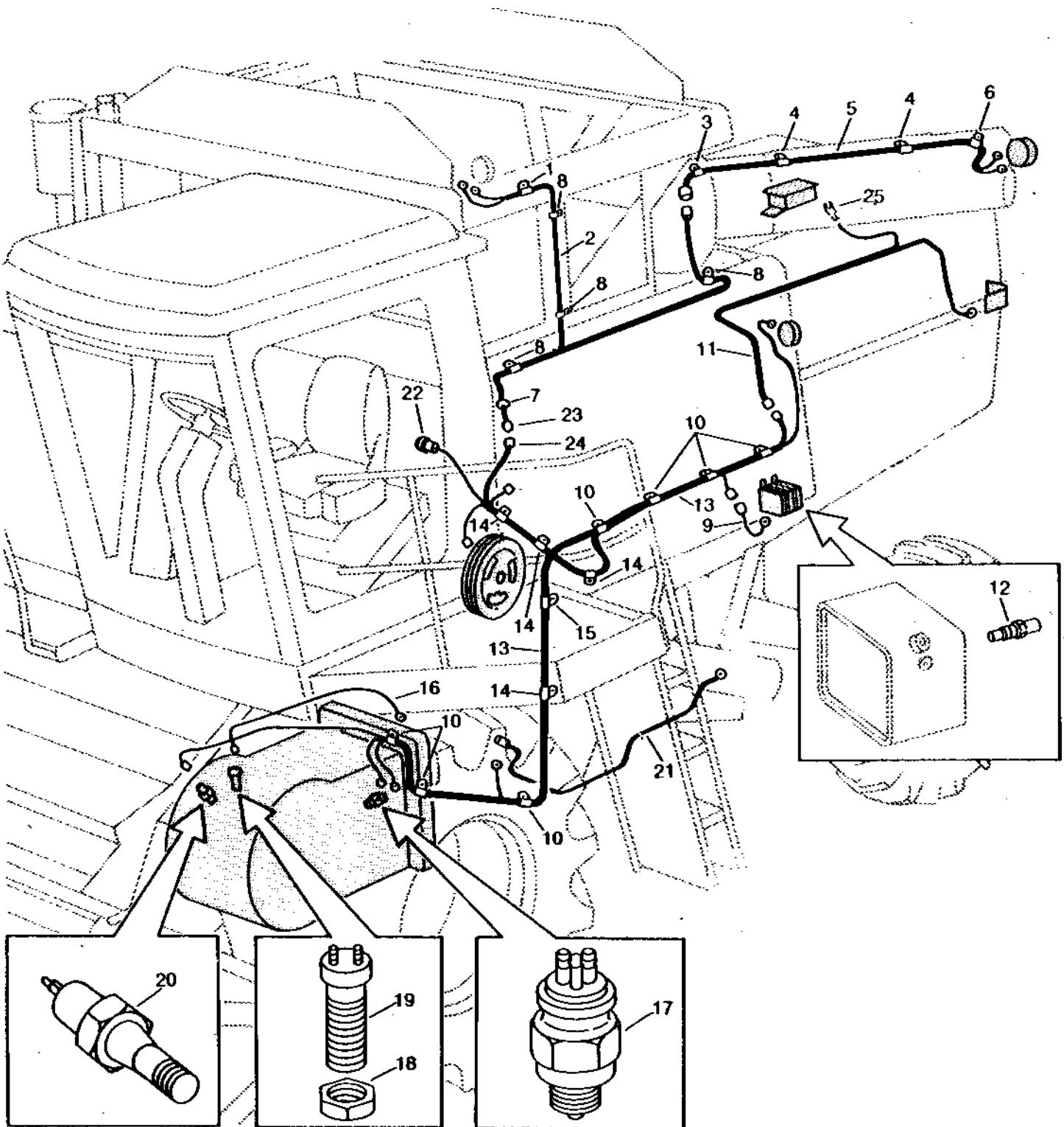
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R70135	HAND PRIMER	1		
2	R54025	WASHER	2		
3	R54023	SPRING	2		
4	R54022	VALVE	2		
5	R54013	O-RING	1		
6	R75272	SPRING	1		
7	R64861	WASHER	1		
8	R54015	DRAIN PLUG	1		
9	R26448	O-RING	2		(SUB FOR R78079, THIS APPLICATION)
10	AR104674	ELBOW FITTING	2		
11	R67879	GASKET	1		
12	R54021	SNAP RING	1		
13	AR73863	TAPPET	1		
14	R54024	PLUG	1		
15	RE35142	FUEL PUMP	1		(SUB FOR RE20162)

MEMORANDA

REAR HOOD, GRAIN TANK, UNLOADING AUGER AND SEPARATOR (LEFT-HAND) HARNESSES

HP2211

-UN-01JAN94



HP2211

**REAR HOOD, GRAIN TANK, UNLOADING AUGER AND SEPARATOR
(LEFT-HAND) HARNESSSES - CONTINUED**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H64612	CLIP	1		
2	AH99996	WIRING HARNESS	1		GRAIN TANK
3	AH89557	CLIP	1		
	N10212	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		
	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
4	AH89557	CLIP	2		
	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
	N10213	LOCK NUT	1		
5	AH100372	WIRING HARNESS	1		20 FT. UNLOADING AUGER
	AH99997	WIRING HARNESS	1		14 FT. AND 17 FT. UNLOADING AUGER
6	AH89557	CLIP	1		
	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
	N10217	LOCK NUT	1		
	H95560	GROMMET	1		
8	T32231	CLAMP	2	-465765	
	T32231	CLAMP	4	465766-	
9	AH99705	WIRE	1		
10	AH89557	CLIP	5		
11	AH96516	WIRING HARNESS	1	-600465	REAR HOOD, (SUB AH118015 AND H121814)
	AH118015	WIRING HARNESS	1	600466-	(USE WITH (1) UNIT 40 MM (1-37/64") LONG OF R77502 FROM RE11154 KIT AND (1) H121814)
12	AH97063	SWITCH	1	-415847	(SUB AH106144)
	AH106144	SWITCH	1		HYDROSTATIC
13	AH99334	WIRING HARNESS	1		SEPARATOR (L.H.)
14	AH89486	CLIP	5		
	14H611	NUT	5		5/16"
15	AH96317	CLIP	1		
16	AH99311	WIRING LEAD	1		
17	AT18988	SWITCH	1		NEUTRAL SAFETY
18	T12892	NUT	1	-415847	(SUB H104418)
	H104418	NUT	1		
19	AH99637	SENSOR	1		
20	AH76862	SENDER	1		
21		WIRE	1		(4-WHEEL DRIVE) (MAKE FROM 86" OF R66319, (1) R32018, (1) U46662, AND (1) T28583 IN AT84006)
22	H118427	CONNECTOR	1		
	R77458	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
23	H118417	QUICK LOCK PIN	1	-611381	(SUB Z40862)
	Z40862	PIN CONTACT CONNECTOR BODY	1		
24	H118423	PLUG	1	-1990	(SUB Z40696) (NO LONGER AVAILABLE)
	Z40696	SOCKET	1		
25	H121814	PIN CONTACT CONNECTOR BODY	1	600001-	(NOT INCLUDED IN RE11154)

MEMORANDA

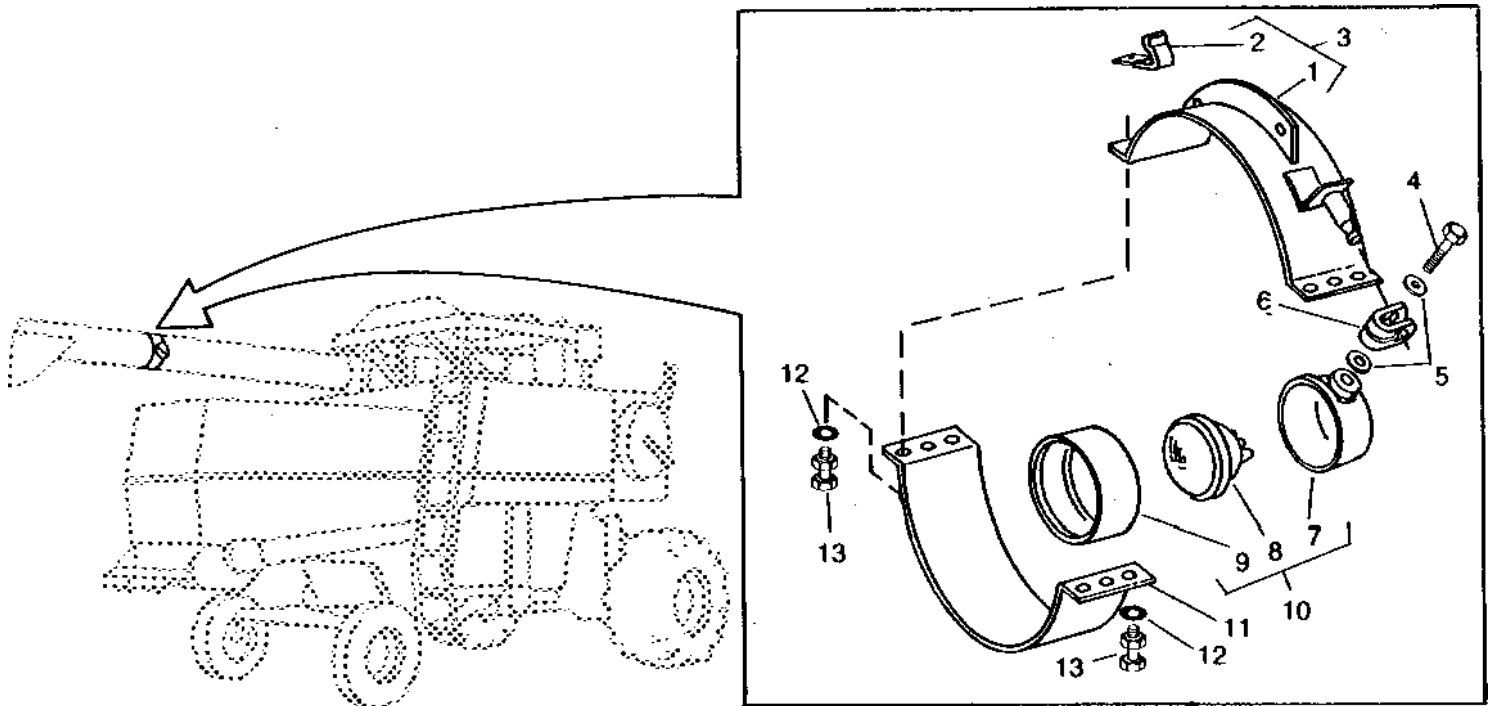
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ELECTRICAL

HP3480

-UN-01JAN94

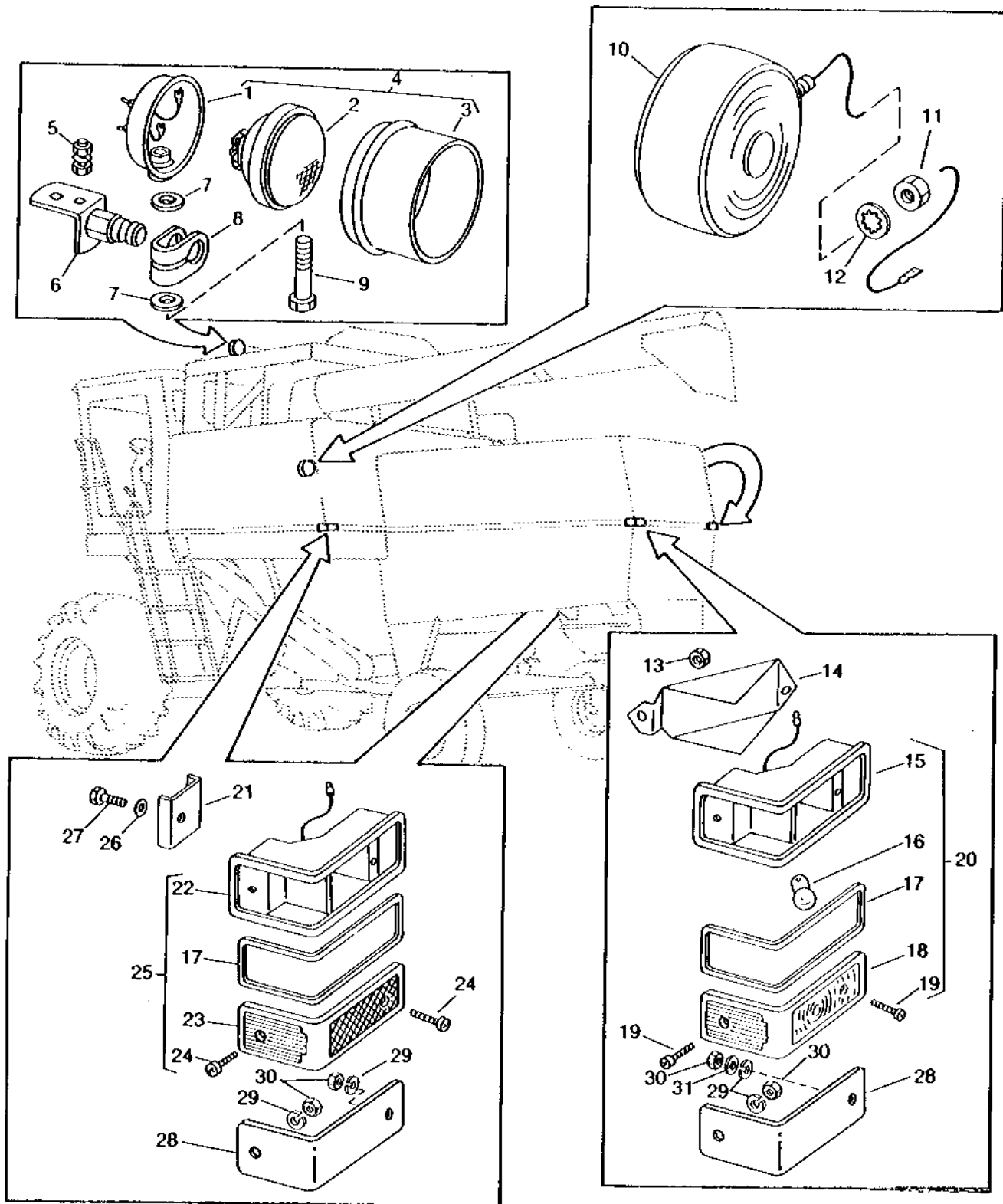
UNLOADING AUGER LIGHT



HP3480

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H109931	CLAMP	1	464861-	
2	AH89557	CLIP	1	464861-	18 WATTS
3	AH100021	BAIL	1	-464860	(SUB AH108467)
	AH108467	CLAMP	1	-600000	(SUB AH114466)
	AH114466	CLAMP	1		(UPPER)
4	19H1974	CAP SCREW	1		1/2" X 2-3/4"
5	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
6	R67377	CLAMP	1		
7		HOUSING	1		(SERVICED IN AH98901)
8	AR42591	HEADLIGHT	1		35 WATT
9	R30182	BEZEL	1		
	R31250	BEZEL	1		
10	AH98901	HEADLIGHT	1		(SUB AH162581 KIT AND AF3892R LAMP)
11	H100019	CLAMP	1	-464860	(SUB H109931)
	H109931	CLAMP	1		(LOWER)
12	24H1305	WASHER	6	464861-	13/32" X 13/16" X 0.065"
13	N112200	SELF-LOCKING SCREW	2	-464860	
	N10213	LOCK NUT	2	-464860	
	E60315	SELF-LOCKING SCREW	6	464861-	
	H95174	LOCK NUT	6	464861-	

REFLECTORS, TAIL, WARNING, AND GRAIN TANK LIGHTS



HP2680

REFLECTORS, TAIL, WARNING, AND GRAIN TANK LIGHTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		HOUSING	1		LAMP, (SERVICED IN AH98902)
2	AM31282	LAMP	1		18 WATTS
3	R48293	BEZEL	1		
	R42689	BEZEL	1		
4	AH98902	HEADLIGHT	1		
5	19H1792	CAP SCREW	1		1/2" X 1"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
6	AH100022	BRACKET	1		
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	R67377	CLAMP	1		
9	19H1974	CAP SCREW	1		1/2" X 2-3/4"
	12H301	LOCK WASHER	1		1/2"
10	AT23467	LAMP	2		
	AD2062R	BULB	1		12-VOLT
11	14H865	NUT	1		1/2"
12	12H292	LOCK WASHER	1		1/2"
13	N10213	LOCK NUT	1		
14	H83387	SHIELD	1		
	H83387	SHIELD	1	-610700	(EXPORT)
15		HOUSING	1		(SERVICED IN AH80597)
16	AB2599R	BULB	1		12 VOLT (SERVICED IN PKG OF 10)
17	H81071	GASKET	4		
18	H81069	LENS	1		
19	19H2036	CAP SCREW	AR		1/4" X 7/8"
	12H297	LOCK WASHER	AR		1/4"
	12H297	LOCK WASHER	1	-610700	1/4", (EXPORT)
20	AH80597	TAIL LAMP	1		
	AH80597	TAIL LAMP	1	-610700	(EXPORT)
21	H83789	CHANNEL	3		
	H83789	CHANNEL	3	-610700	(EXPORT)
22		HOUSING	1		REFLECTOR, (SERVICED IN AH80595)
23	H81067	LENS	1		
24	19H2036	CAP SCREW	4		1/4" X 7/8"
25	AH80595	REFLECTOR	3		
	AH80595	REFLECTOR	3	-610700	(EXPORT)
26	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
27	19H1914	CAP SCREW	2		1/4" X 1"
28	H127997	COVER	4	610701-	(EXPORT)
29	12H302	LOCK WASHER	8	610701-	1/4", (EXPORT)
30	14H786	NUT	8	610701-	1/4", (EXPORT)
31	24H1287	WASHER	AR	610701-	9/32" X 5/8" X 0.065", (EXPORT)

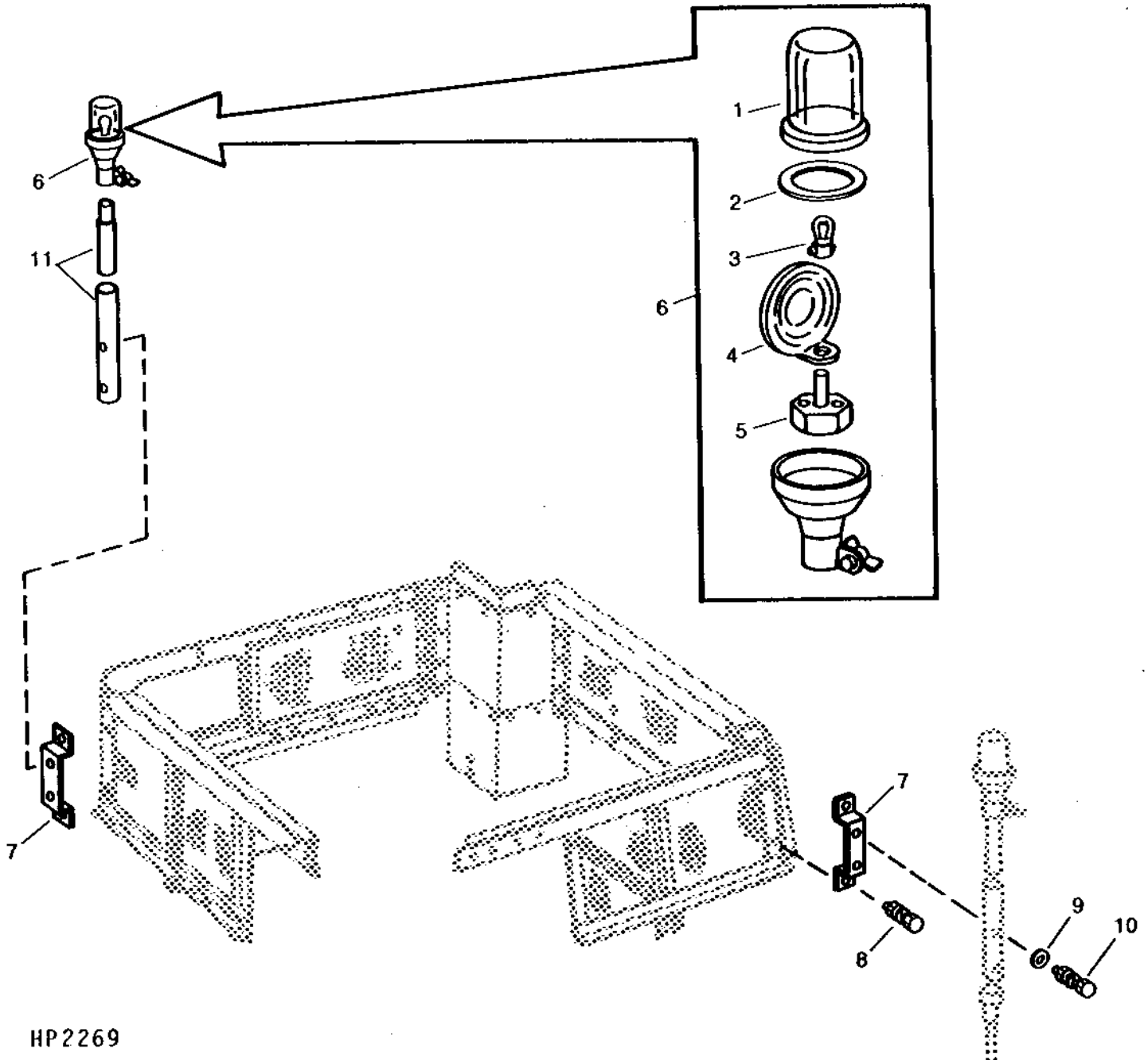
2B13

ELECTRICAL

REVOLVING HAZARD WARNING LIGHTS AND MOUNTINGS (EXPORT)
(SERIAL NO. 600001-)

HP2269

-UN-01JAN94



HP2269

REVOLVING HAZARD WARNING LIGHTS AND MOUNTINGS (EXPORT) - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	Z35714	LENS	1		
2	Z35715	GASKET	1		
3	57M7019	BULB	1		
4	Z35716	REFLECTOR	1	-1990	(NO LONGER AVAILABLE)
5		BASE	1		(SUB AZ23847)
6	AZ23847	INDICATOR LIGHT	1		
7	Z41138	BAIL	2	-1990	(NO LONGER AVAILABLE)
8	19M7284	CAP SCREW	2		
	12M7008	LOCK WASHER	2		
	14M7029	NUT	2		
9	24M7036	WASHER	2		9 X 16 X 1.600 MM
10	19M7301	CAP SCREW	2		M8 X 40
	12M7008	LOCK WASHER	2		8.100 MM
	14M7029	NUT	2		M8
11	Z34807	PIPE	1	-631000	
	Z51626	RETAINER	1	631001-1990	(NO LONGER AVAILABLE)

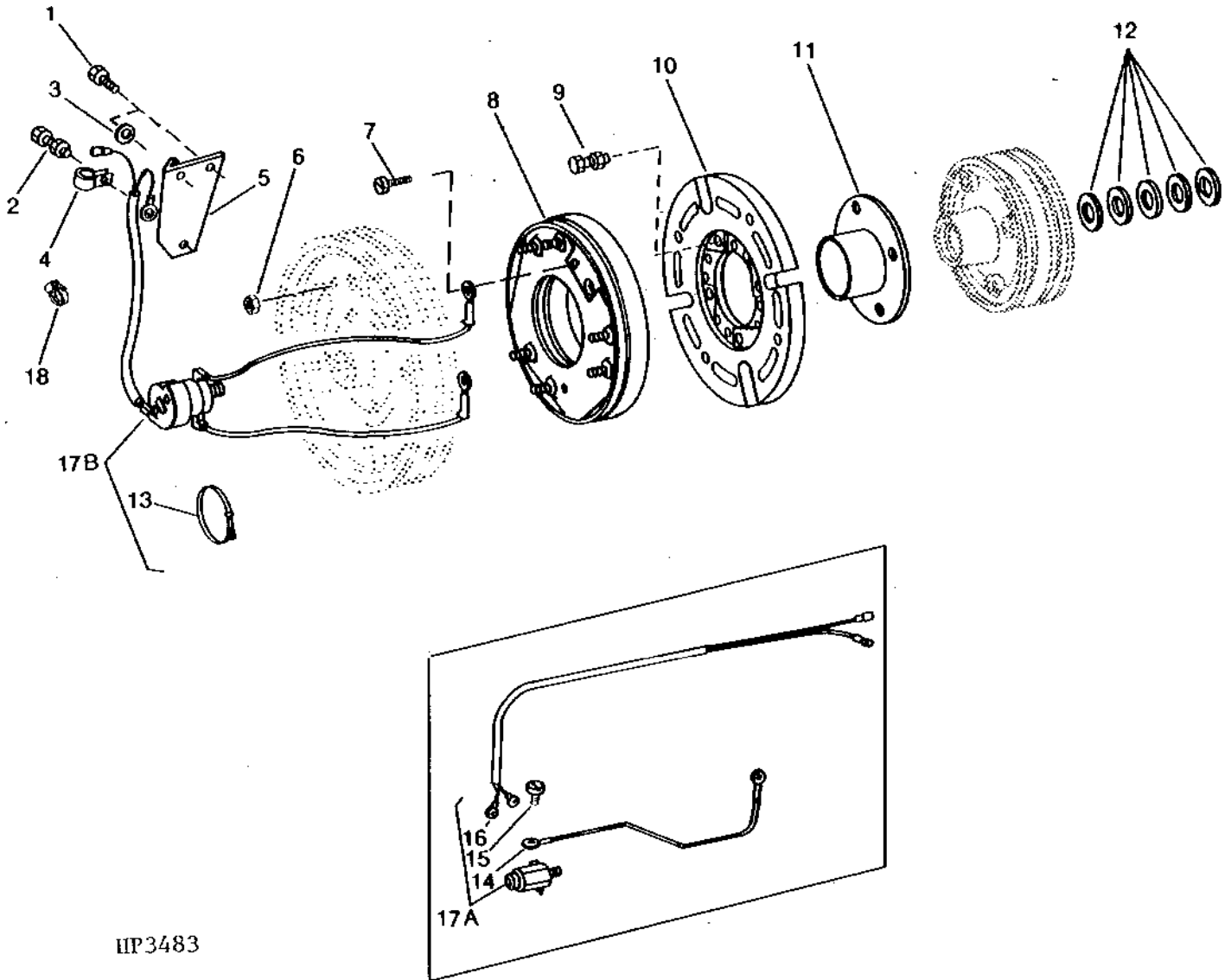
2B15

ELECTRICAL

HP3483

-UN-01JAN94

HEADER ELECTROMAGNETIC CLUTCH



HP3483

HEADER ELECTROMAGNETIC CLUTCH - CONTINUED

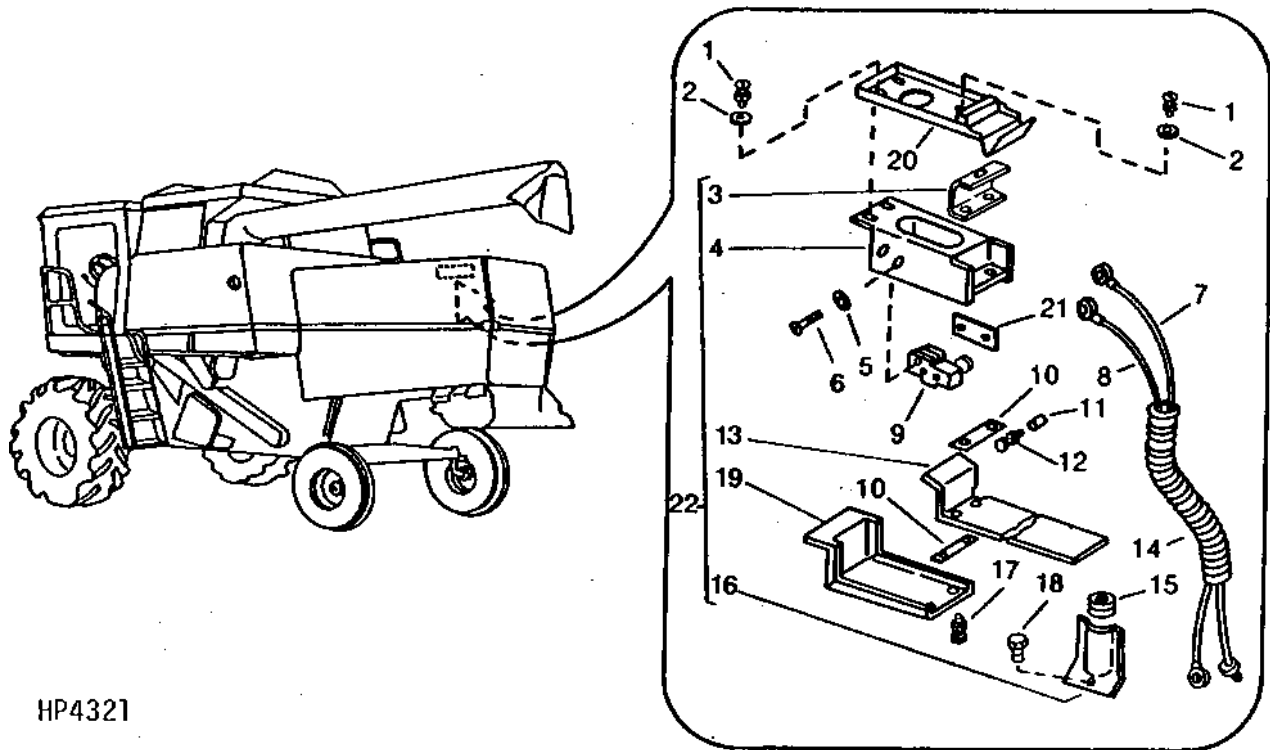
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	2		SELF-TAPPING
2	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	24H1136	WASHER	1	-625400	11/32" X 11/16" X 0.065", (BETWEEN SHEET METAL AND TERMINAL)
4	AH78125	CLIP	1	-615927	INSULATED, (SUB M47566, THIS APPLICATION)
	M47566	CLIP	1		
5	H86042	BRACKET	1		
6	14H812	NUT	6		3/8"
	12H304	LOCK WASHER	6		3/8"
7	21H1335	SCREW	1		0.190" X 5/16"
8	AH90781	FIELD WINDING COIL	1		
9	19H1974	CAP SCREW	4		1/2" X 2-3/4", (USE WITH FIXED DRIVE FEEDER HOUSE)
	19H1805	CAP SCREW	4		1/2" X 2-1/4", (USE WITH VARIABLE DRIVE FEEDER HOUSE)
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
10	AH96244	ARMATURE	1		
11	AH76195	SHIELD	1		
12	H95481	WASHER	5	-414850	(SUB 24H1577)
	24H1577	WASHER	5		1-25/32" X 2-7/8" X 0.036"
13	H77698	TIE BAND	1		
14		WIRE	1	-513950	318 MM (12-1/2") LONG (MAKE FROM 12-1/2" OF R66319 AND (2) R32018 IN AR84006 WIRING KIT)
15		SCREW	1	-513950	
	12H321	WASHER	1	-513950	0.138"
16	AH87927	CABLE	1	-513950	(SUB AH107036 AND H77698)
17A	AH87926	CARBON BRUSH HOLDER	1	-513950	(SUB AH109495)
17B	AH109495	CARBON BRUSH HOLDER	1	-625400	(SUB AH107036 AND H77698)
	AH107036	BRUSH	1		
18	AR21837	CLAMP	1		

MEMORANDA

HP4321

-UN-01JAN94

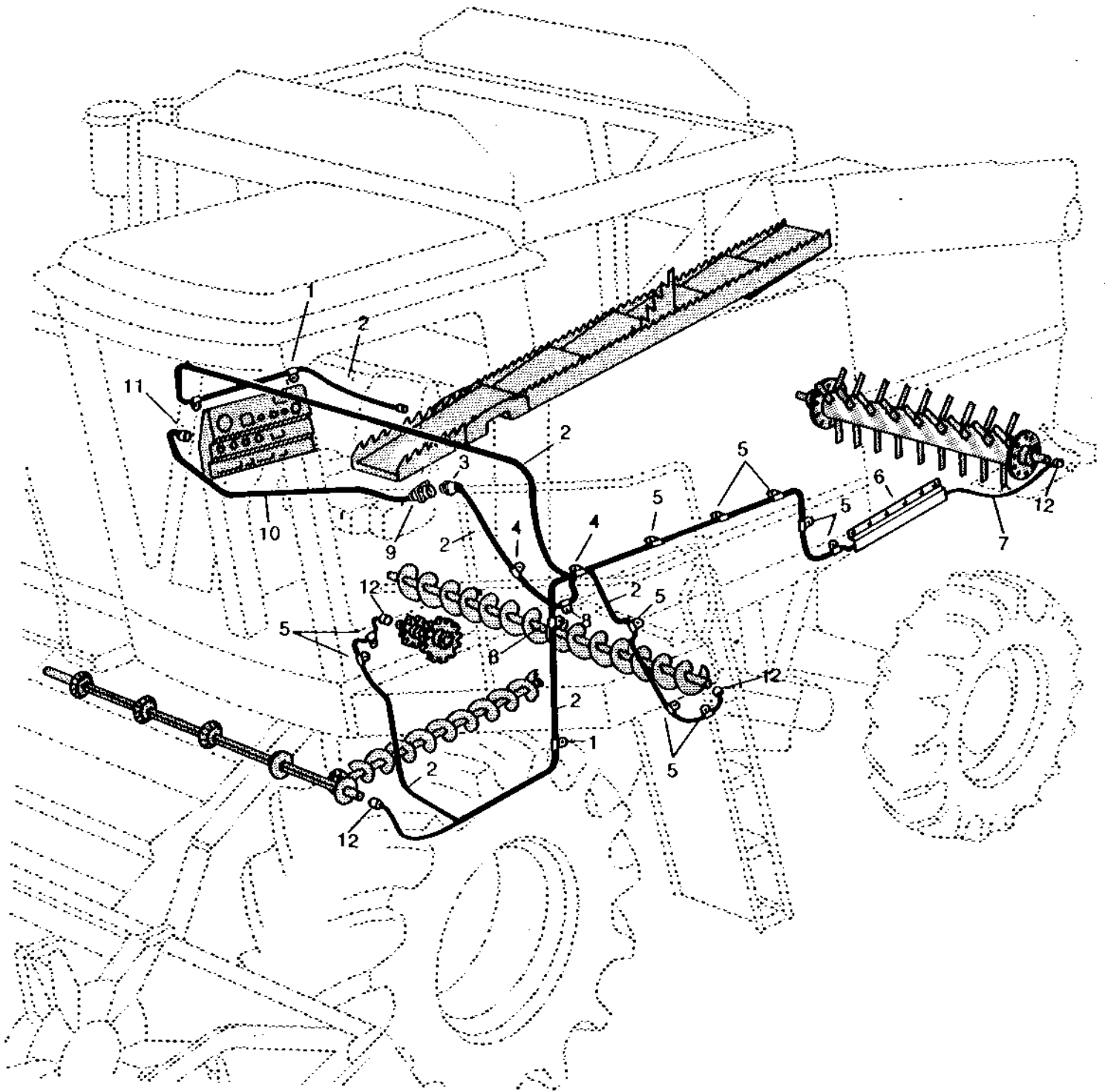
STRAW WALKER PLUGGING SENSING UNIT



HP4321

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1024	SCREW	3	-600000	1/4" X 5/8"
	21H1044	SCREW	3	600001-625400	1/4" X 1-1/4"
	N10542	SCREW	3	600001-	1/4" X 1-1/4"
2	14H786	NUT	3	-625400	1/4"
	N10217	LOCK NUT	3		1/4"
	12H314	LOCK WASHER	2		1/4"
3	H62447	BRACKET	1	-1990	
4	H94856	BRACKET	1	-1990	
5	24H1281	WASHER	2	-600000	5/32" X 3/8" X 0.049"
6	24H1281	WASHER	1	600001-	5/32" X 3/8" X 0.049"
	21H1184	SCREW	2		0.138" X 1-1/8"
	14H1026	NUT	2	-600000	0.138"
7	AH93978	CABLE	1	-600000	(YELLOW AND BLACK) (SUB AH112549)
8	AH112549	WIRING LEAD	1		
		WIRE	1		(MAKE FROM 203 MM (8") OF R65593 AND (2) R32018 IN AR84006)
9	AH62345	SWITCH	1		
10	H62443	STRAP	2		(RUBBER)
11	28H1611	WASHER	1		0.269" X 0.405" X 5/16"
12	12H302	LOCK WASHER	1	-600000	1/4"
	14H786	NUT	1	-600000	1/4"
	19H1948	CAP SCREW	1		1/4" X 3/4"
13	N10217	LOCK NUT	1	60001-	1/4"
	H62444	LEVER	1	-1990	
14		CONDUIT	1	-600000	228 MM (9") (CUT FROM H88857)
15	P45476	GROMMET	1		
16	H79897	PLATE	1	-1990	
17	21H1197	SCREW	2	-600000	0.190" X 1-1/4"
	14H778	NUT	4	-600000	0.190"
	21H1044	SCREW	3	600001-	1/4" X 1-1/4"
18	14H786	NUT	3	600001-	1/4", SPECIAL
	H24710	SCREW	1		SELF-TAPPING
19	H62445	COVER	1		
20	AH112548	SHIELD	1	600001-	
21	E71183	STRAP	1	600001-	SPECIAL
22	AH138511	KIT	1		

LOW SHAFT SPEED MONITOR'S HARNESS



HP2558

LOW SHAFT SPEED MONITOR'S HARNESS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89486	CLIP	3		
2	AH99656	WIRING HARNESS	1		
3	H118431	CONNECTOR	1		
	R77459	CONNECTOR	1	-600470	(SUB H107003)
	H107003	CONNECTOR	1		16 HOLES
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
4	AH90990	CLIP	3		
	14H611	NUT	3		5/16"
5	AH89557	CLIP	9	-362163	
	AH89557	CLIP	7	362164-	
6	H95431	SHIELD	1		
7	AH99762	WIRING HARNESS	1		(USE ON MACHINES WITHOUT STRAW CHOPPER)
8	AH96317	CLIP	1		
9	H118432	CONNECTOR	1	-600470	(SUB H107004)
	H107004	CONNECTOR	1		16 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
10	AH99647	WIRING HARNESS	1		(LOW SHAFT SPEED MONITOR)
11	H118431	CONNECTOR	1	-600470	(SUB H107003)
	H107003	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
12	R70210	RECEPTACLE	5		2 HOLES
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)

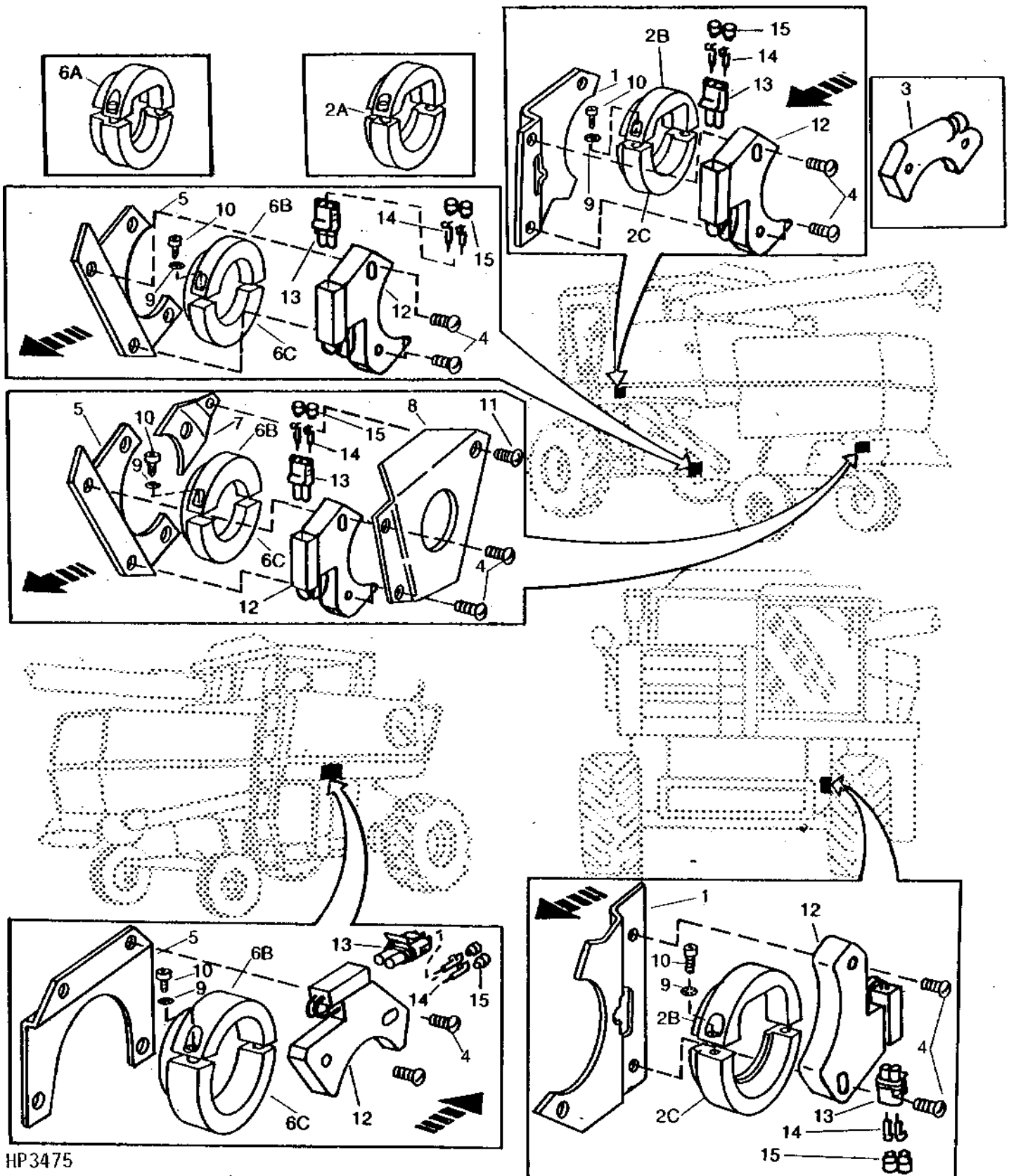
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ELECTRICAL

HP3475

-UN-01JAN94

LOW SHAFT SPEED MONITOR AND MOUNTING BRACKET



HP3475

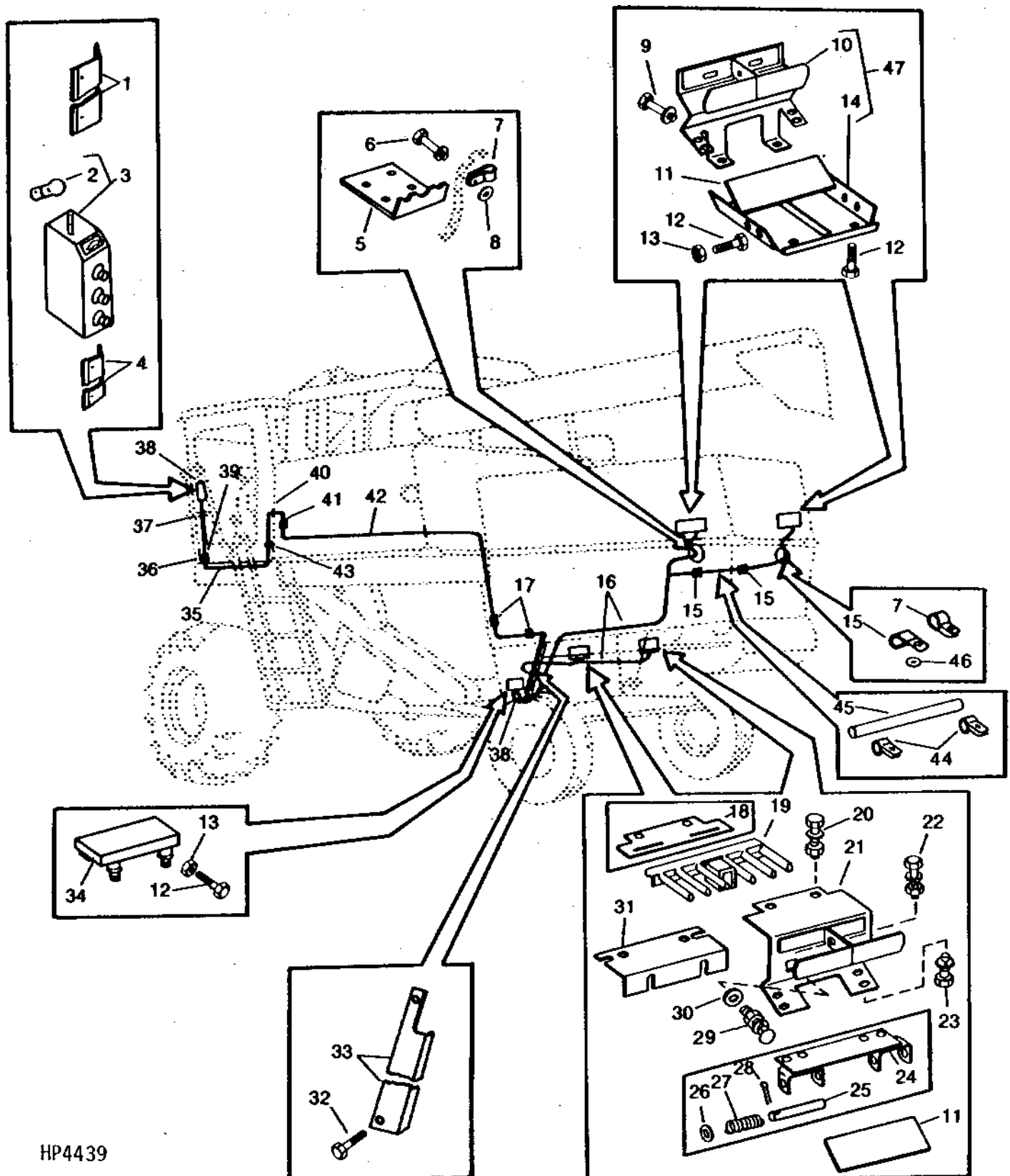
LOW SHAFT SPEED MONITOR AND MOUNTING BRACKET - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH100013	BRACKET	2		(TAILINGS ELEVATOR AND CONVEYOR AUGER)
2A	AH100015	ACTUATOR	2	-414850	(CONVEYOR AUGER AND TAILINGS ELEVATOR) (SUB H104795, H104796, 12H295 AND 21H1406)
2B	H104796	ACTUATOR	2		
2C	H104795	ACTUATOR	2		
3	AH100011	REED SWITCH	AR	-625986	(SUB AH131320 AND RE12331) (4 USED, REGULAR; 5 USED, WITH STRAW CHOPPER)
4	21H985	SCREW	10	-513950	0.190" X 1"
	21H1419	SCREW	10	513951-	0.190" X 1"
5	AH100012	BRACKET	3		(STRAW WALKER, CLEAN GRAIN ELEVATOR, AND STRAW CHOPPER)
6A	AH100014	ACTUATOR	3	-415175	(STRAW WALKER, CLEAN GRAIN ELEVATOR, AND STRAW CHOPPER) (SUB H104793, H104794, 12H295 AND 21H1406)
6B	H104794	ACTUATOR	3		
6C	H104793	ACTUATOR	3		
7	H100914	BRACKET	1		(USE WITH STRAW CHOPPER ONLY)
8	H100913	SHIELD	1	-414850	(USE WITH STRAW CHOPPER ONLY) (SUB H107706)
	H107706	SHIELD	1		(USE WITH STRAW CHOPPER ONLY)
9	12H295	LOCK WASHER	10		0.190"
10	21H1406	SCREW	10	-513950	0.190" X 3/4"
	21H1419	SCREW	10	513951-	0.190" X 1"
11	37H105	SCREW	1	-513950	NO. 10 X 3/8"
	37H153	SCREW	1	513951-	0.190" X 3/8"
12	AH131320	SWITCH	AR		(4 USED REGULAR; 5 USED STRAW CHOPPER)
13	RE12363	CONNECTOR	AR		(4 USED REGULAR; 5 USED STRAW CHOPPER)
	RE12331	CONNECTOR	AR		
14	R78060	SOCKET CONTACT	AR		(8 USED REGULAR; 10 USED STRAW CHOPPER)
15	R78063	TERMINAL NIPPLE	AR		(8 USED REGULAR; 10 USED STRAW CHOPPER)

HARVESTRAK COMBINE MONITOR
(SERIAL NO. 564101-)

HP4439

-UN-01JAN94



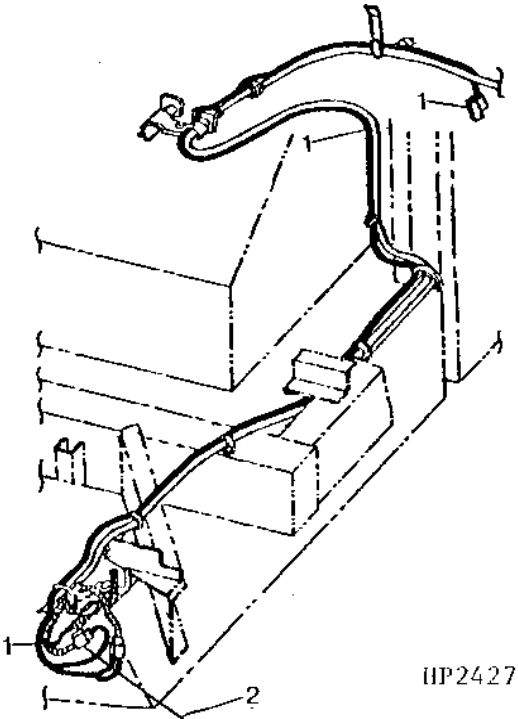
HP4439

HARVESTRAK COMBINE MONITOR - CONTINUED
(SERIAL NO. 564101 -)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100791	COVER	1		
2	AM31284	BULB	1		
3	AH109791	CONSOLE	1		CONTROL PANEL
4	H100790	COVER	1		
5	H101216	PLATE	2		(STRAW WALKER BEARING)
6	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
7	AH87142	CLIP	2		
8	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
9	21H1403	SCREW	8	-565111	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	8		0.190" X 1/2"
	12H295	LOCK WASHER	8		0.190"
10	AH98892	BRACKET	2	-1990	(STRAW WALKER SENSOR)
11	AH109794	SENSOR	4		
12	N10212	SELF-LOCKING SCREW	13		
13	N10213	LOCK NUT	9		
14	H100438	SHIELD	2	-1990	(STRAW WALKER SENSOR)
15	AH89557	CLIP	AR		
16	AH109797	WIRING HARNESS	1	-610700	(SUB AH120089)
	AH120089	WIRING HARNESS	1	-621007	(SUB AH129254) REAR
	AH129254	WIRING HARNESS	1		REAR
17	AH89486	CLIP	2		
18	H100432	PLATE	2	-610700	(CLEANING SHOE SENSOR)
19	H114411	FINGER	2		(CLEANING SHOE SENSOR)
20	19H1913	CAP SCREW	4	-610700	5/16" X 2-1/4"
	19H1949	CAP SCREW	4	610701-	5/16" X 2-1/2"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
21	AH119132	BRACKET	2		(CLEANING SHOE SENSOR) (SUB FOR AH99313)
22	19H1948	CAP SCREW	2		1/4" X 3/4"
	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
	14H786	NUT	2		1/4"
23	21H1403	SCREW	8	-565111	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	8		0.190" X 1/2"
	12H295	LOCK WASHER	8		0.190"
24	AH99312	BRACKET	2	-610700	(CLEANING SHOE SENSOR)
25	H100431	PIN	4	-610700	
26	24H1286	WASHER	4	-610700	9/32" X 1/2" X 1/16"
27	A3182R	SPRING	4	-610700	
28	34H210	SPRING PIN	4	-610700	5/64" X 1/2"
29	03H1540	BOLT	4	610701-	5/16" X 3/4", (USE WITH AH119132)
	12H303	LOCK WASHER	4	610701-	5/16", (USE WITH AH119132)
	14H785	NUT	4	610701-	5/16", (USE WITH AH119132)
30	24H1136	WASHER	4	610701-	11/32" X 11/16" X 0.065", (USE WITH AH119132)
31	H122672	BRACKET	2	610701-611718	(SUB H130177)
	H130177	BRACKET	2		(CLEANING SHOE SENSOR) (USE WITH AH119132)
32	H76139	SCREW	1		
33	H100949	SHIELD	1		WIRING HARNESS
34	AH109793	PRINTED CIRCUIT	1		PREAMPLIFIER
35	AH109795	WIRING HARNESS	1		FRONT
36	H80627	GROMMET	1		
37	H118420	SOCKET	1		
38	R77469	TERMINAL	1		(PKG. OF 5)
39	R70215	PLUG	1		(4 HOLES)
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
	R70221	ELECTRICAL PLUG	1		
40	R77461	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
41	AH97742	CLAMP	1		
42	AH109796	WIRING HARNESS	1		INTERMEDIATE
43	M66044	TIE BAND	AR		
44	AH77924	CLIP	2	-621007	INSULATED
	P42987	CLAMP	2		
45	H132801	LINE	1		(NOT USED WITH SPIKE TOOTH CYLINDER)
46	24H1305	WASHER	AR		13/32" X 13/16" X 0.065"
47	AH138512	KIT	1		

HARVESTRAK ADAPTER HARNESS
(SERIAL NO. 415848-564100)

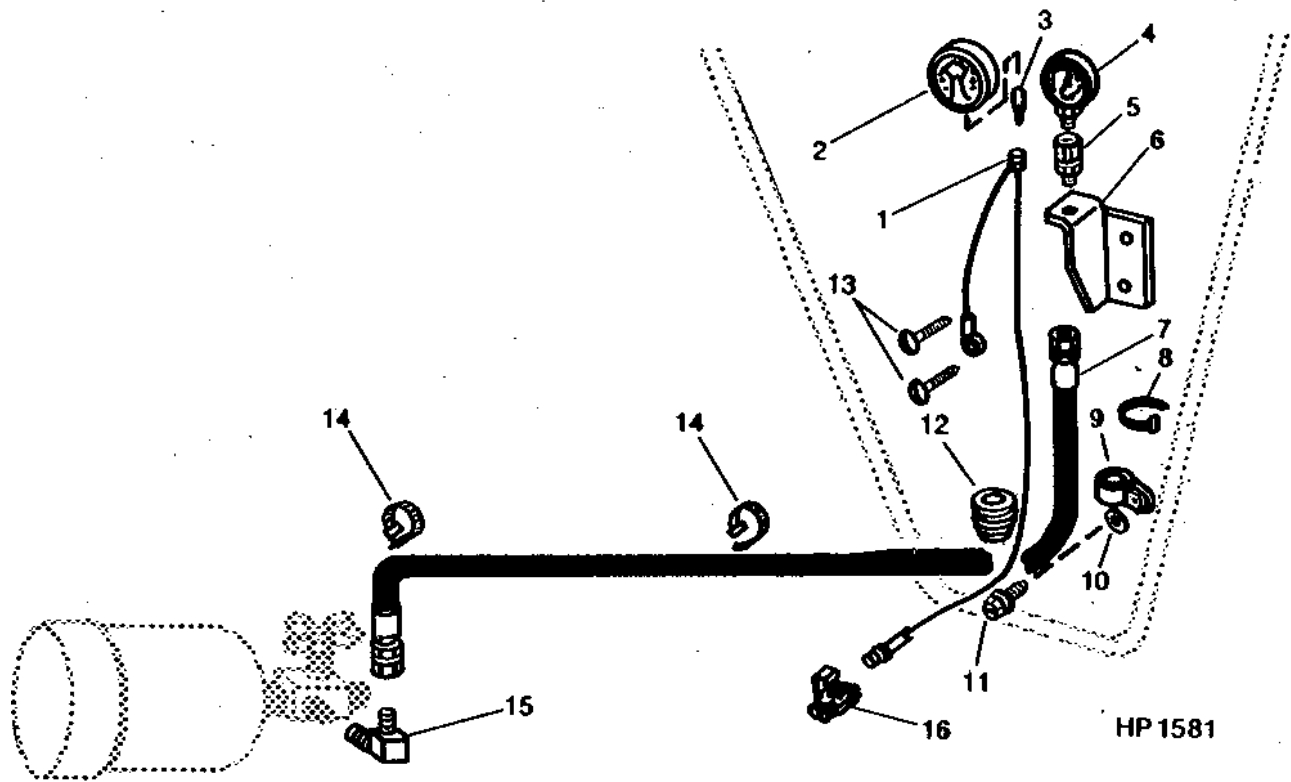
HP2427 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH114933	WIRING HARNESS	1		
2	R70222	PIN CONTACT	1	(PKG. OF 20)	
	AR91793	SOCKET CONTACT	1	(PKG. OF 20)	
	R70214	RECEPTACLE	1	4 HOLES	
	R70221	ELECTRICAL PLUG	1	CAVITY	

ACCUMULATOR PRESURE GAUGE

HP1581 -UN-01JAN94

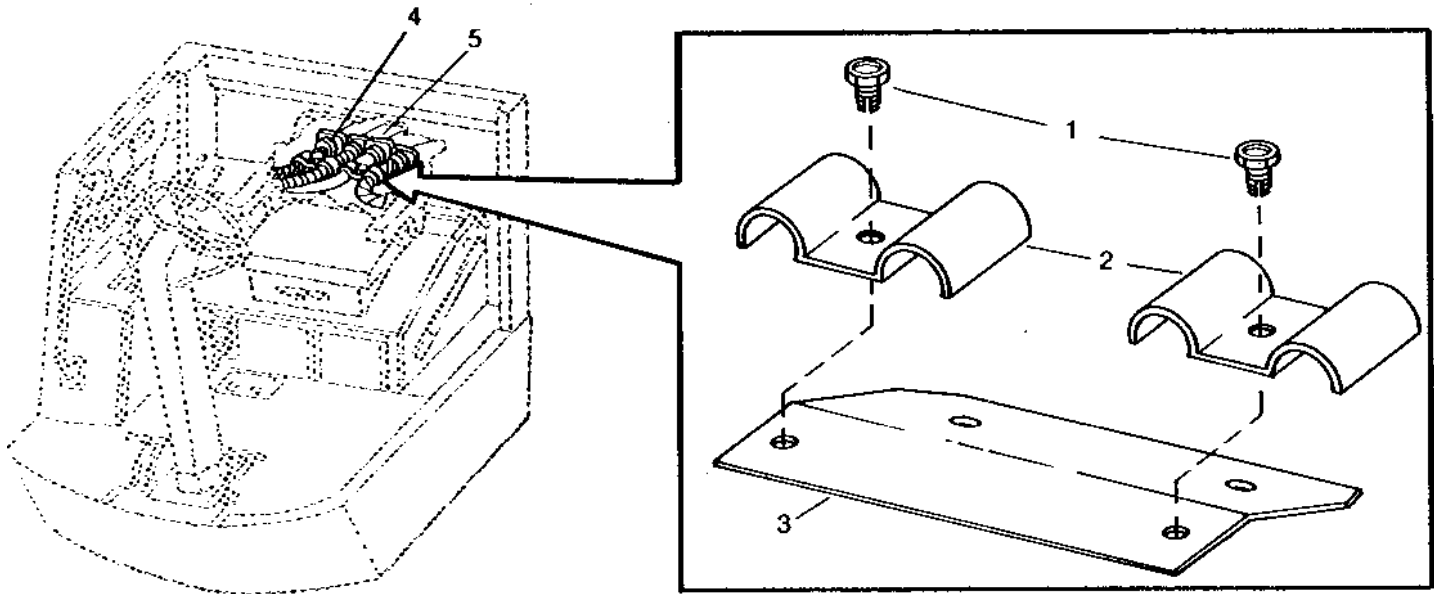


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH109610	SOCKET	1		
2	H111378	COVER	1		
3	AH108380	BULB	1		
4	AH108080	PRESSURE GAUGE	1		
5	AB18206	ADAPTER	1		(WITH JAM NUT)
6	H109300	BRACKET	1		
7	AH108027	HOSE	1		
8	M60871	TIE BAND	1		(BLACK) (SUB R44302)
	R44302	TIE BAND	1		
9	H77358	CLIP	1		
10	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
11	R52708	SCREW	1	-514426	
	34H161	SPRING PIN	1	514427-	
12	N119177	GROMMET	1		
13	H78354	SCREW	2	-465765	
	H89266	SCREW	2	465766-	
14	H77698	TIE BAND	6		
15	AR26635	ELBOW FITTING	1	-615812	
	M42830	ELBOW FITTING	1	615813-	
16	AR67855	CONNECTOR	1		

MEMORANDA

REAR CAB HARNESS BRACKET AND CLAMPS

HP2035 -UN-01JAN94



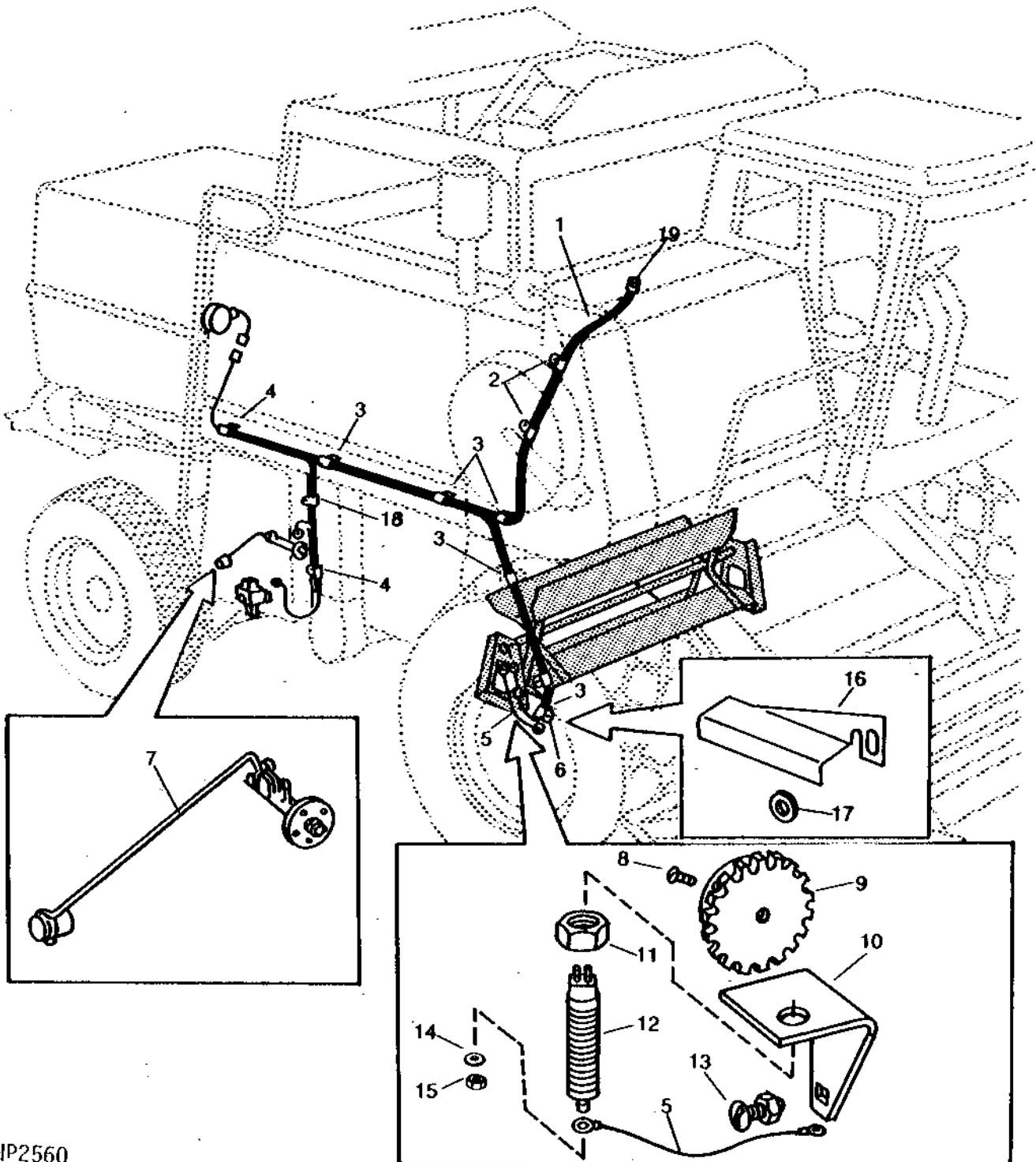
HP2035

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H29322	SCREW	AR		SELF-TAPPING
2	AH97742	CLAMP	AR		
3	H100926	BRACKET	1		
4	H118425	CONNECTOR	1		L.H. SEPARATOR (22 HOLES)
	R77464	PIN CONTACT	1		(PKG. OF 50)
5	H118432	CONNECTOR	1	-600470	LOW SHAFT SPEED MONITOR, (SUB H107004)
	H107004	CONNECTOR	1		
	R77459	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)

HP2560

-UN-01JAN94

RIGHT-HAND SEPARATOR HARNESS



HP2560

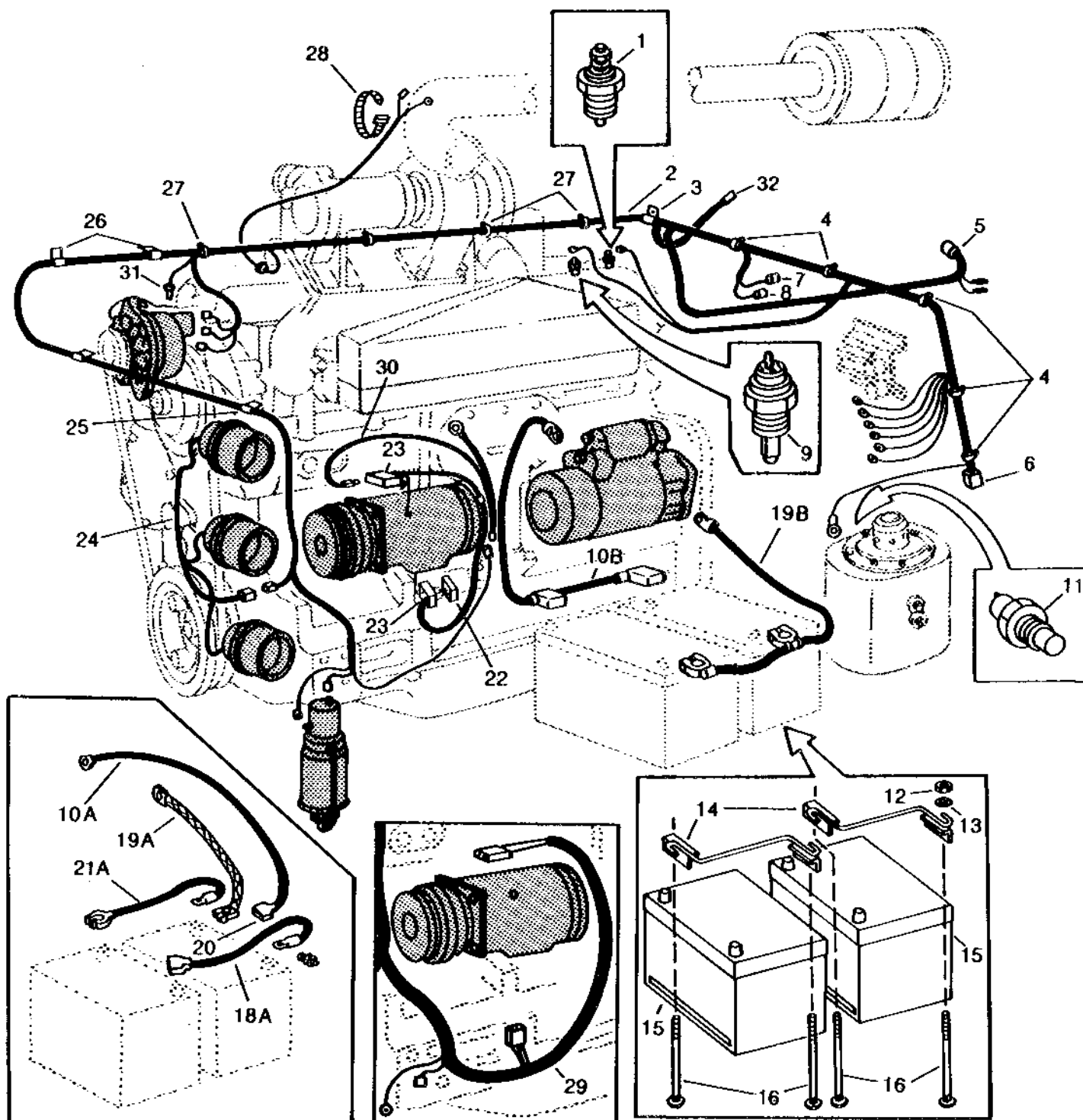
RIGHT-HAND SEPARATOR HARNESS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH99335	WIRING HARNESS	1		
2	AH89557	CLIP	2		
	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
3	AH89557	CLIP	5		
4	T32231	CLAMP	2		
5	AH99311	WIRING LEAD	1		
6	H64612	CLIP	3		
7	AH85268	LEVEL GAUGE	1	-600465	(SUB AH115345)
	AH115345	SENSOR	1		
8	22H906	SET SCREW	1		1/4" X 1/2"
9	H100683	WHEEL	1		
10	H100907	BRACKET	1		
11	T12892	NUT	1	-415847	(SUB H104418)
	H104418	NUT	1		
12	AH99637	SENSOR	1		(CLEANING FAN)
13	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
14	12H295	LOCK WASHER	1		0.190"
15	14H631	NUT	1		0.190"
16	H102537	SHIELD	1	414851-	
17	24H1287	WASHER	1	414851-	9/32" X 5/8" X 0.065"
18	T32231	CLAMP	1	-564100	
	AH96317	CLIP	1	564101-	
19	R70216	RECEPTACLE	1		7 HOLES
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)

ENGINE COMPARTMENT WIRING HARNESSES, BATTERY CABLES, AND MOUNTINGS
(WATER TEMPERATURE SENDING UNITS AND VACUUM SWITCH)

HP2409

-UN-01JAN94



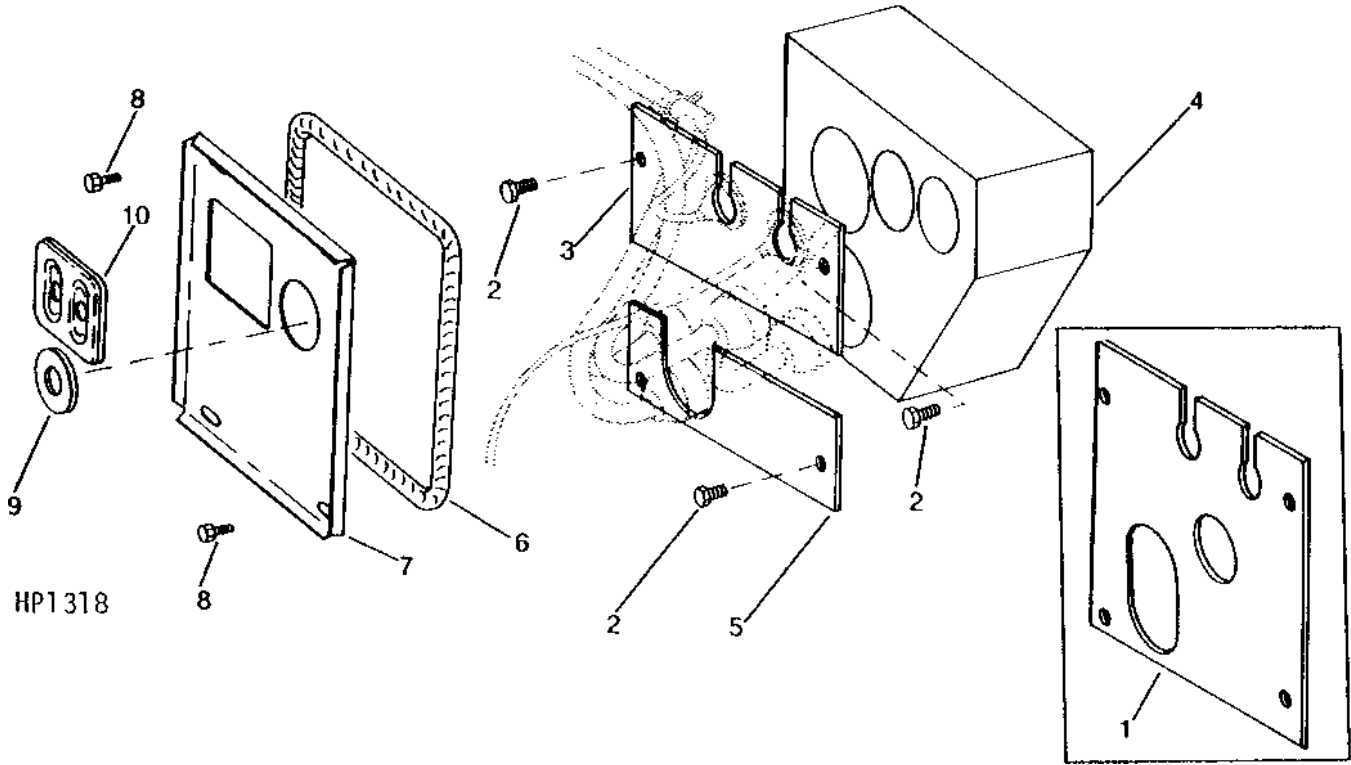
HP 2409

**ENGINE COMPARTMENT WIRING HARNESSSES, BATTERY CABLES, AND MOUNTINGS
(WATER TEMPERATURE SENDING UNITS AND VACUUM SWITCH) - CONTINUED**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT37368	SENDER	1		(WATER TEMPERATURE GAUGE)
2	AH99332	WIRING HARNESS	1	-415848	
	AH106038	WIRING HARNESS	AR	415849-464350	(REQUIRES (1) H107003 AND (10) H107002) (SUB AH108259)
	AH108259	WIRING HARNESS	1	-564100	(SUB AH109916)
	AH109916	WIRING HARNESS	1		
	AH122861	WIRING HARNESS	1	564101-	
	AH118409	WIRING HARNESS	1	610700-615400	ADAPTER HARNESS FOR COMPRESSOR ONLY
3	AH90990	CLIP	1		
4	H100880	CLAMP	5		
5	R77457	ELECTRICAL PLUG	1		(37 HOLES)
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
	R77458	CONNECTOR	1		
6	H118432	CONNECTOR	1	-600470	(SUB H107004)
	H107004	CONNECTOR	1		
	R77459	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
7	H118421	ELECTRICAL PLUG	1		
	R77458	CONNECTOR	1		
	RE11157	TERMINAL	3		(PKG. OF 3)
8	H118416	PIN CONTACT	1		(6 HOLES)
	R77468	TERMINAL	2		(PKG. OF 5)
9	AH85833	SWITCH	1		(WATER TEMPERATURE SENDING UNIT)
10A	AH78636	CABLE	1	-565310	(SUB AH112384)
10B	AH112384	CABLE	1		
11	AH97063	SWITCH	1	-415847	(SUB AH106144)
	AH106144	SWITCH	1	-564100	SENSOR, HYDRAULIC OVERHEAT, (SUB AH113727, THIS APPLICATION)
	AH113727	SWITCH	1		SENSOR, HYDRAULIC OVERHEAT
12	14H611	NUT	4		5/16"
13	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
14	AH96069	BRACKET	2	-414850	(SUB AH105519)
	AH105519	BRACKET	2		
15	AN115220	BATTERY	2	-600000	(SUB AH114771) (NO LONGER AVAILABLE)
	AH114771	BATTERY	2		
16	03H2298	BOLT	4		5/16" X 9-1/2"
17	T31161	STUD	2		
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
18A	T22107	CABLE	1	-565310	
18B	AH112384	CABLE	1	565311-	
19A	AH78649	GROUND CABLE	1	-565310	(SUB AH112385, THIS APPLICATION)
19B	AH112385	CABLE	1		
20	H82711	BOOT	2	-565310	
21A	AH100117	CABLE	1	-565310	
21B	AH112385	CABLE	1	565311-	
22	AR77344	FUSE	1		COMPRESSOR
23	AR77345	WIRING HARNESS	1		COMPRESSOR
24	AH98905	WIRING HARNESS	1		(LAMP, R.H.)
25	R62978	CLIP	2		
	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
26	AH89486	CLIP	2		
27	H100879	CLAMP	4		
28	H77698	TIE BAND	1		
29	AH112295	WIRING HARNESS	1	600001-610700	(SUB AH117230 AND AH118409)
	AH117230	WIRING HARNESS	1	-615400	(USE WITH AH118409) (SUB AH122861)
	AH122861	WIRING HARNESS	1		
30	AH118409	WIRING HARNESS	1	610700-615400	
31	R70217	PLUG	1		(7 HOLES)
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
32	H118425	CONNECTOR	1		(22 HOLES)
	R77464	PIN CONTACT	1		(PKG. OF 50)
..	H107003	CONNECTOR	1	415849-	
..	H107002	TERMINAL	10	415849-	

ENGINE COMPARTMENT FIREWALL ELECTRICAL COVER PLATES

HP1318 -UN-01JAN94

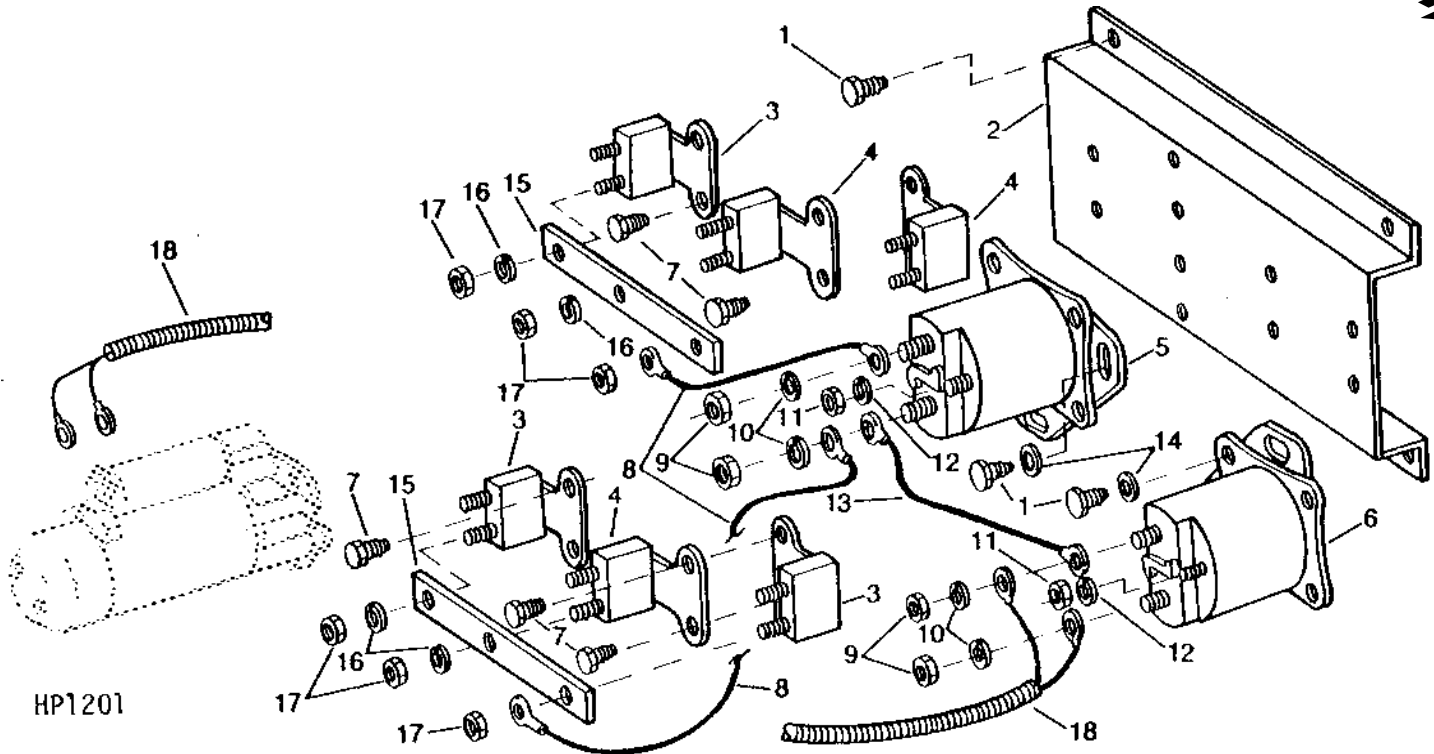


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100852	PLATE	1	-415815	(SUB H107155)
	H107155	PLATE	1	-513950	
	37H49	SCREW	4		NO. 10 X 1/2"
3	H109967	PLATE	1	513951-610700	(SUB H123609)
	H123609	PLATE	1		
4	H100853	SEAL	1	-415815	(SUB H107156)
	H107156	ISOLATOR	1	-513950	(SUB H109972)
	H109972	SEAL	1	513951-	
5	H109968	PLATE	1	513951-	(LOWER)
6		CONDUIT	1		610 MM (24") (CUT FROM H88857)
7	H93511	RETAINER	1		(USE WITH HEATER)
	H93705	RETAINER	1		(USE WITH HEATER AND AIR CONDITIONING)
8	T23876	CAP SCREW	4		
9	H80627	GROMMET	1		(USE WITH HEATER)
10	H93700	GROMMET	1		(USE WITH HEATER AND AIR CONDITIONING)
	H93699	GROMMET	1		

HP1201

-UN-01JAN94

CIRCUIT BREAKER AND RELAY PANEL

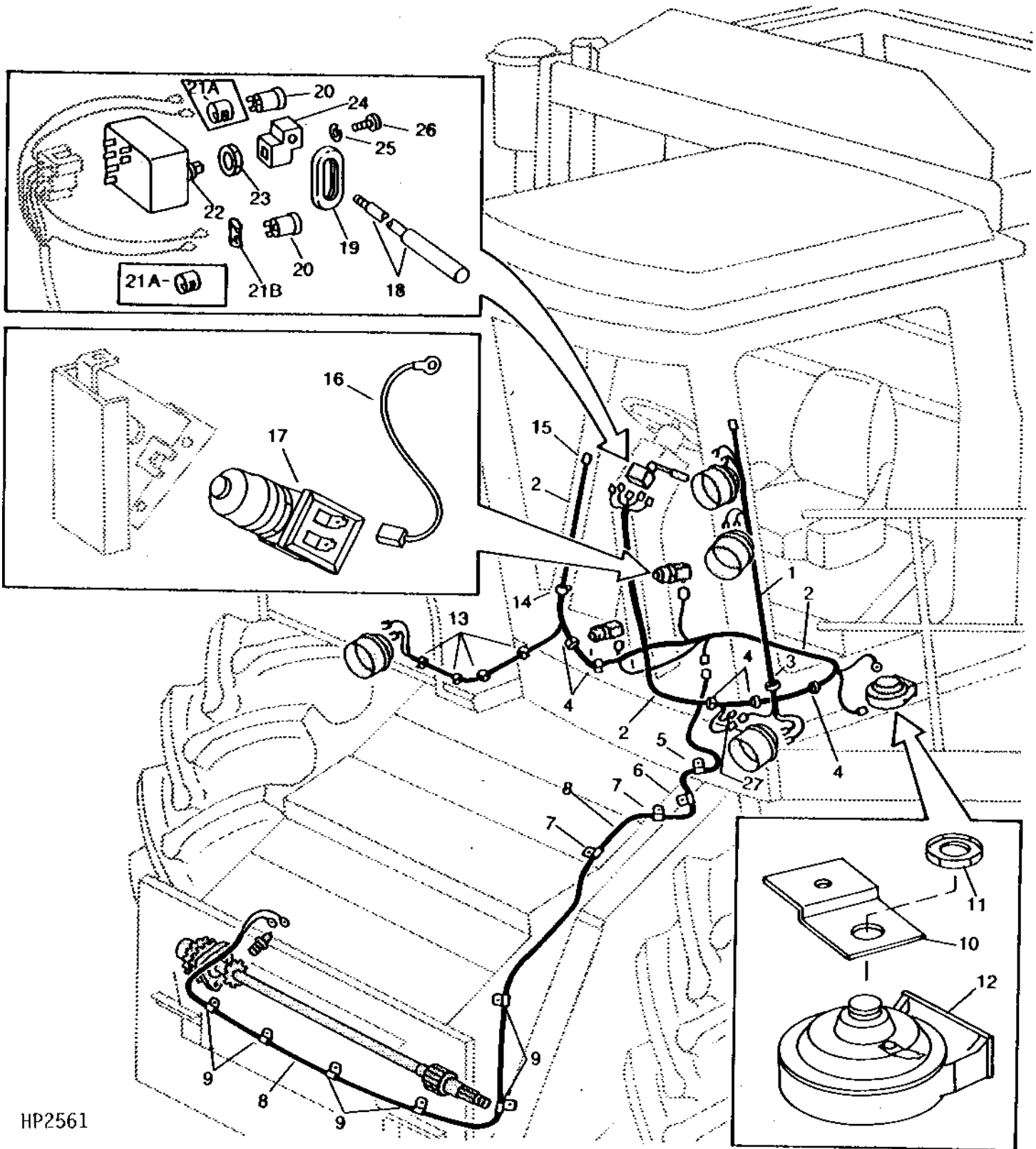


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	37H5	SCREW	8		1/4" X 3/8"
2	H93823	BRACKET	1		
3	AR49352	CIRCUIT BREAKER	3		30 AMP
4	AR28403	CIRCUIT BREAKER	3		20 AMP
5	AR73144	RELAY	1		ACCESSORY
6	AM53945	SOLENOID	1		(SUB AM105171) STARTER
	AM105171	SOLENOID	1		STARTER
7	37H42	SCREW	6		NO. 10 X 3/8"
8	AH95264	WIRING LEAD	2	-615852	POWER, (SUB AR50929)
	AR50929	WIRING LEAD	2	-615947	POWER, (SUB AH95264)
	AH95264	WIRING LEAD	2		POWER
9	14H785	NUT	4		5/16"
10	12H303	LOCK WASHER	4		5/16"
11	14H631	NUT	1		0.190"
12	12H295	LOCK WASHER	1		0.190"
13	AH95265	WIRING LEAD	1	-464350	(SUB AH108223)
14	24H1286	WASHER	4		9/32" X 1/2" X 1/16"
15	H96514	STRAP	1		
16	12H295	LOCK WASHER	12		0.190"
17	14H631	NUT	12		0.190"
18	AH95266	WIRING HARNESS	1	-464350	(SUB AH108223)
	AH108223	WIRING HARNESS	1		POWER AND STARTER

OPERATOR'S PLATFORM, L.H. LIGHTS, AND FEEDER HOUSE SPEED MONITORING
HARNESSES, HORN, SIGNAL FLASHER, AND PARKING BRAKE SWITCH

HP2561

-UN-01JAN94



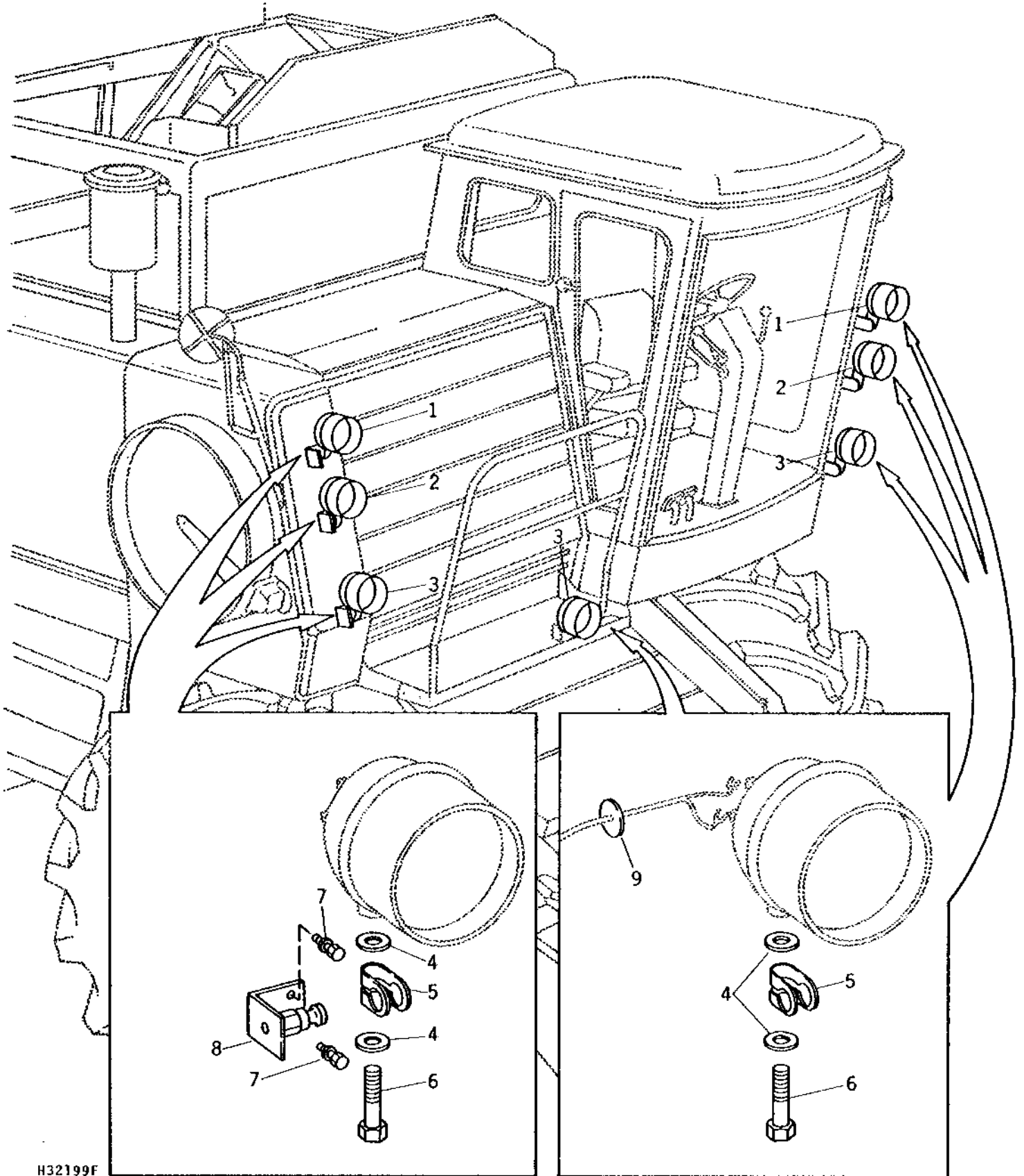
HP2561

**OPERATOR'S PLATFORM, L.H. LIGHTS, AND FEEDER HOUSE SPEED MONITORING
HARNESSES, HORN, SIGNAL FLASHER, AND PARKING BRAKE SWITCH - CONTINUED**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98906	WIRING HARNESS	1		L.H. LIGHTS
2	AH99333	WIRING HARNESS	1	-415848	(SUB AH106041)
	AH106041	WIRING HARNESS	AR	-513950	(REQUIRES (1) H107004 AND (10) H107001) (SUB AH109780)
	AH109780	WIRING HARNESS	1	-564100	OPERATOR'S PLATFORM
	AH109915	WIRING HARNESS	1	564101-	OPERATOR'S PLATFORM
3	R26936	GROMMET	1		
4	M66044	TIE BAND	AR		
5	P43555	CLAMP	1		
6	AH89557	CLIP	1	-564100	(SUB AH96317, THIS APPLICATION)
	AH96317	CLIP	1		
7	AH89557	CLIP	2		
8	AH100264	WIRING HARNESS	1		FEEDER HOUSE SPEED MONITORING
9	T32231	CLAMP	6		
10	H97994	BRACKET	1		
11	R11278	NUT	1		
12	AT39043	HIGH NOTE HORN	1		
13	H64612	CLIP	4		
14	H100879	CLAMP	1		
15	H118431	CONNECTOR	1		(SUB H107003)
	H107003	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
16	AH93150	WIRING LEAD	1	-1990	(NO LONGER AVAILABLE)
17	AH78765	BRAKE SWITCH	1		PARKING BRAKE
18	H100387	LEVER	1		SIGNAL
19	H100104	GROMMET	1		
20	AH94578	LAMP	2		SIGNAL
	AH119078	LAMP	2	600001-	(EXPORT)
21A	R56101	CLIP	2	-464350	(SUB H113132, THIS APPLICATION)
21B	H113132	CLIP	2		
22	AR64422	TURN SIGNAL CONTROLLER	1		
23	R56410	NUT	1		
24	H100023	HANDLE	1		SIGNAL HANDLE
25	12H338	LOCK WASHER	1		1/8"
26	21H1372	SCREW	1		1/8" X 3/8"
27	R70214	RECEPTACLE	1		4 HOLES
	R70221	ELECTRICAL PLUG	1		
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
..	H107004	CONNECTOR	1	415849-	
..	H107001	TERMINAL	10	415849-	
..	R77464	PIN CONTACT	1		(PKG. OF 50)

H32199F -UN-01JAN94

FIELD LIGHTS



H32199F

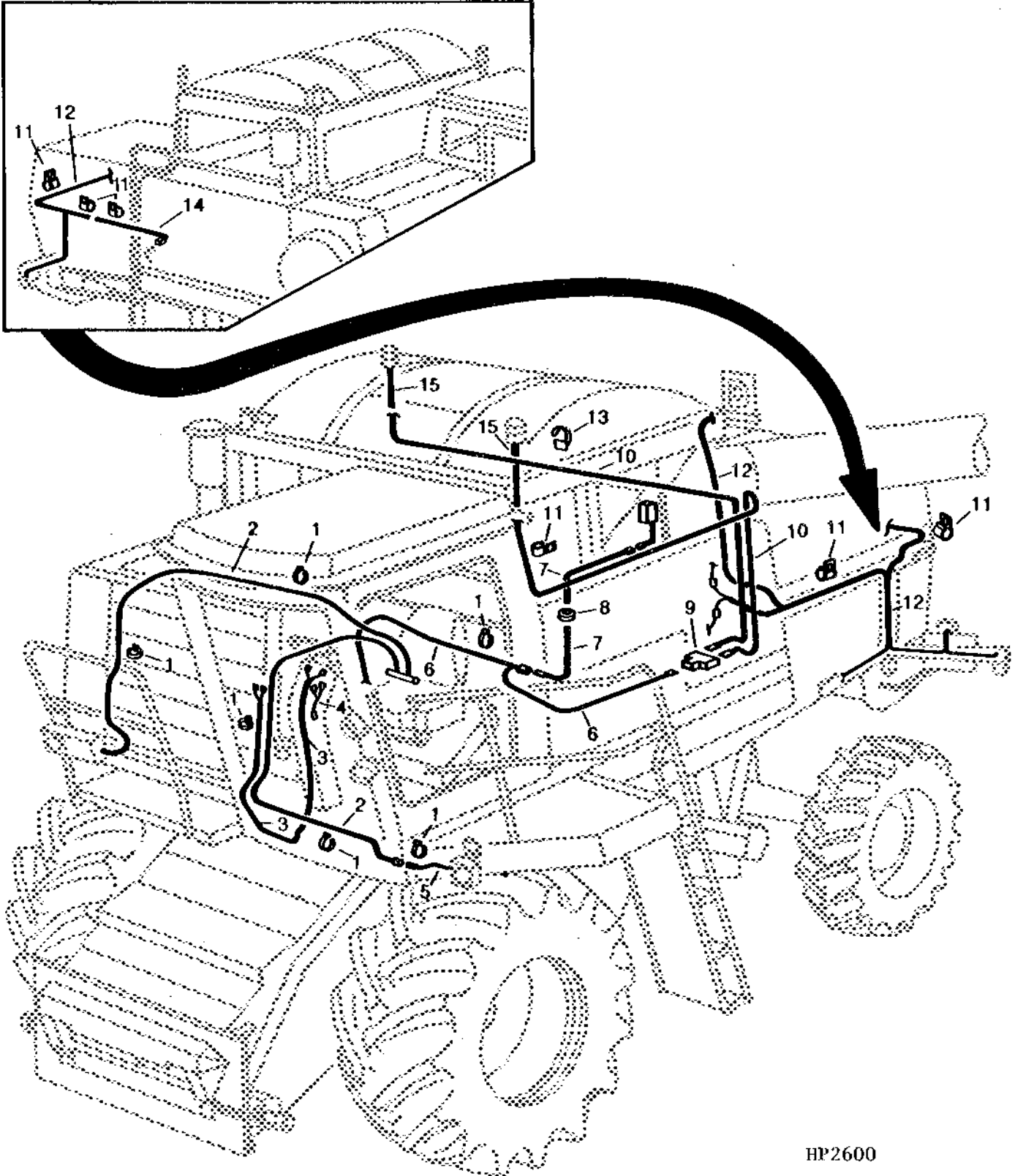
FIELD LIGHTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98900	HEADLIGHT	2		(DUAL BEAM)(INCLUDES SEAL BEAM AND BEZEL)
	AR48723	LAMP	1	-620574	(12-VOLT)
	RE25125	DUAL BEAM HEADLAMP	1	620575-	(12 VOLT)
	R42689	BEZEL	1		(HOBBS LAMP)
	R48293	BEZEL	1		(GUIDE LAMP)
2	AR85858	HEADLIGHT	2		(60 WATT)(INCLUDES SEAL BEAM AND BEZEL)
	AE31263	LAMP	1	-414850	(SUB AT25451) (12-VOLT)
	AT25451	HEADLIGHT	1	-620574	(12-VOLT)
	AR104119	HEADLIGHT	1	620575-	(12 VOLT)
	R42689	BEZEL	1		(HOBBS LAMP)
	R48293	BEZEL	1		(GUIDE LAMP)
3	AH98902	HEADLIGHT	3		(18 WATT)(INCLUDES SEAL BEAM AND BEZEL)
	AM31282	LAMP	1		
	R42689	BEZEL	1		(HOBBS LAMP)
	R48293	BEZEL	1		(GUIDE LAMP)
4	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
5	R67377	CLAMP	7		
6	19H1974	CAP SCREW	7		1/2" X 2-3/4"
7	19H2020	CAP SCREW	2		5/16" X 1/2"
	12H303	LOCK WASHER	2		5/16"
8	AH97279	SUPPORT	3		
9	H83060	GROMMET	3		

SEPARATOR WIRING HARNESS (EXPORT)
(SERIAL NO. 600001-)

HP2600

-UN-01JAN94



HP2600

SEPARATOR WIRING HARVESS (EXPORT) - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	AR		
2	AH119118	WIRING HARNESS	1		R.H. AND L.H. LIGHTS, FRONT
3	AH119120	WIRING HARNESS	1		STEERING COLUMN
4	AH119119	JUMPER	1		SIGNALS
5	AH119545	WIRING HARNESS	1		L.H. HEADLIGHT
6	AH119073	WIRING HARNESS	1		HOPPER, SENSOR
7	AH119140	WIRING HARNESS	1		GRAIN TANK SENSOR AND BEACON LIGHTS
8	H95580	HOSE	1		
9	57M7107	FLAT CONNECTOR	1		(3-WAY)
10	AZ31108	WIRING LEAD	2		
11	AH89557	CLIP	AR		
12	AH119072	WIRING HARNESS	1	-610700	REAR LIGHTS AND SIGNAL, (SUB AH122894)
	AH122894	WIRING HARNESS	1		
13	Z36647	CLAMP	AR		
14	AH119071	WIRING HARNESS	1		R.H., REAR
15	AZ23845	CABLE	2	-1990	(NO LONGER AVAILABLE)

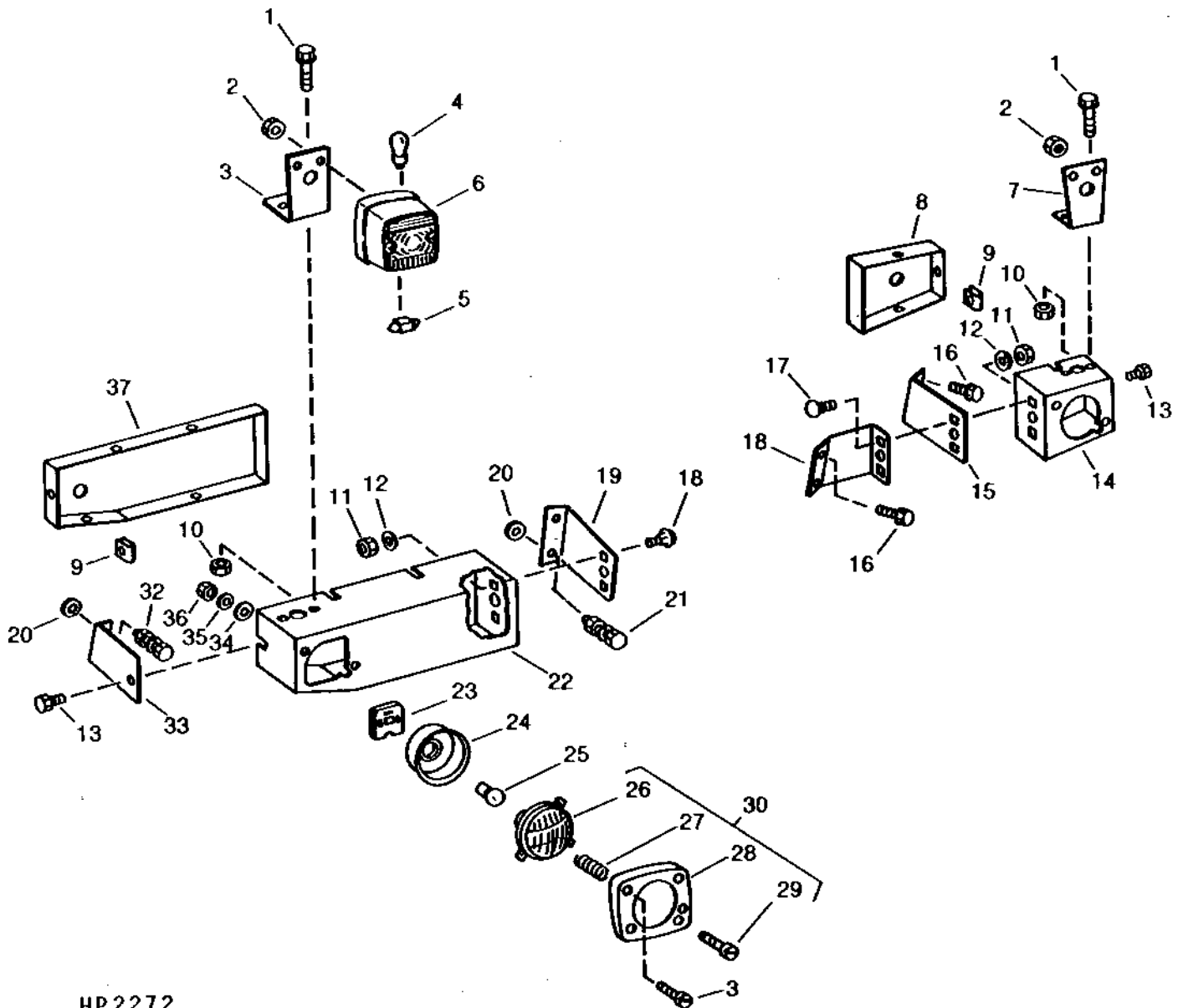
2C14

ELECTRICAL

FRONT LIGHTS AND TURN SIGNAL LAMPS (EXPORT) (SERIAL NO. 600001-)

HP2272

-UN-01JAN94



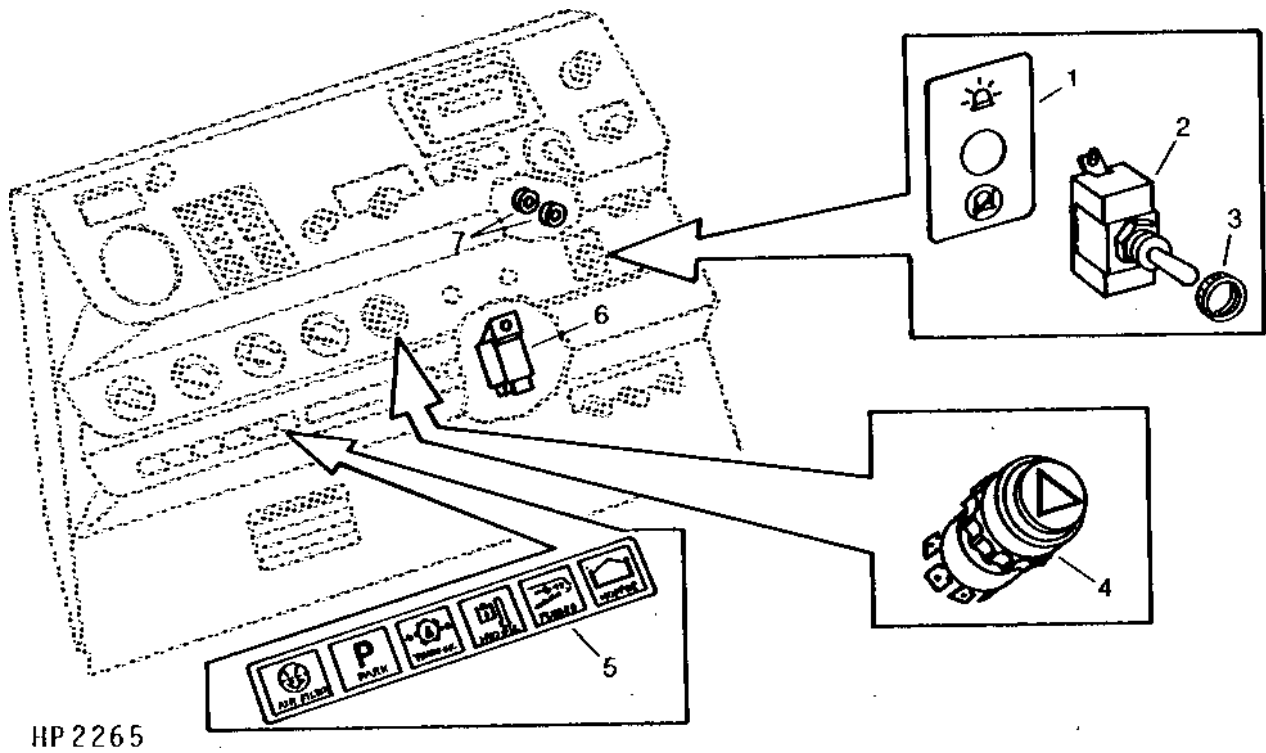
HP2272

FRONT LIGHTS AND TURN SIGNAL LAMPS (EXPORT) - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19M7775	SCREW	4		M6 X 16
2	14M7297	NUT	2		M5
	12H296	WASHER	2		0.216"
3	CA21715	ANGLE	1		R.H.
4	57M7014	BULB	2		
5	57M6274	BULB	2		
6	CA16654	TAIL LAMP	2		
7	CA21714	ANGLE	1		L.H.
8	CA25337	COVER	1		
9	BP13712	NUT	8		
10	14M7303	FLANGE NUT	4		M6
11	14H809	NUT	4		1/2"
12	12H301	LOCK WASHER	4		1/2"
13	37H51	SCREW	8		1/4" X 1/2"
14	DA25341	BRACKET	1	-610700	L.H. (SUB AE47399)
	AE47399	BRACKET	1		L.H.
15	H122507	BRACKET	1		
16	H76139	SCREW	4		
17	H122506	BRACKET	1		
18	03H1746	BOLT	4		1/2" X 1-1/4"
19	H122503	BRACKET	1		
20	24H1296	WASHER	4		11/32" X 1-3/8" X 0.134"
21	19H1906	CAP SCREW	2		5/16" X 1-1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
22	DA25339	BRACKET	1	-610700	R.H. (SUB AE47479)
	AE47479	BRACKET	1		R.H.
23	CA26158	CONNECTOR	2		
24	CE14071	TERMINAL NIPPLE	2		
25	57M7016	BULB	2		
26	DE12298	LENS	2		(SUB DE17426)
	DE17426	HEADLIGHT	2		
27	CE12985	COMPRESSION SPRING	6		
28	R60135	BEZEL	2		(SUB L55980)
29	21M7143	SCREW	6		M5 X 30
30	DE13652	HEADLIGHT	2		
31	21M7325	SCREW	4		M5 X 30
32	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
33	H122504	BRACKET	1		
34	24H1303	WASHER	4		13/32" X 11/16" X 0.065"
35	24H1283	WASHER	4		7/32" X 1/2" X 0.049"
36	14M7297	NUT	4		M5
37	CA25336	COVER	1		

WARNING AND BEACON LIGHTS, SWITCHES AND GRAIN TANK AUGER MONITOR (EXPORT)
(SERIAL NO. 600001-)

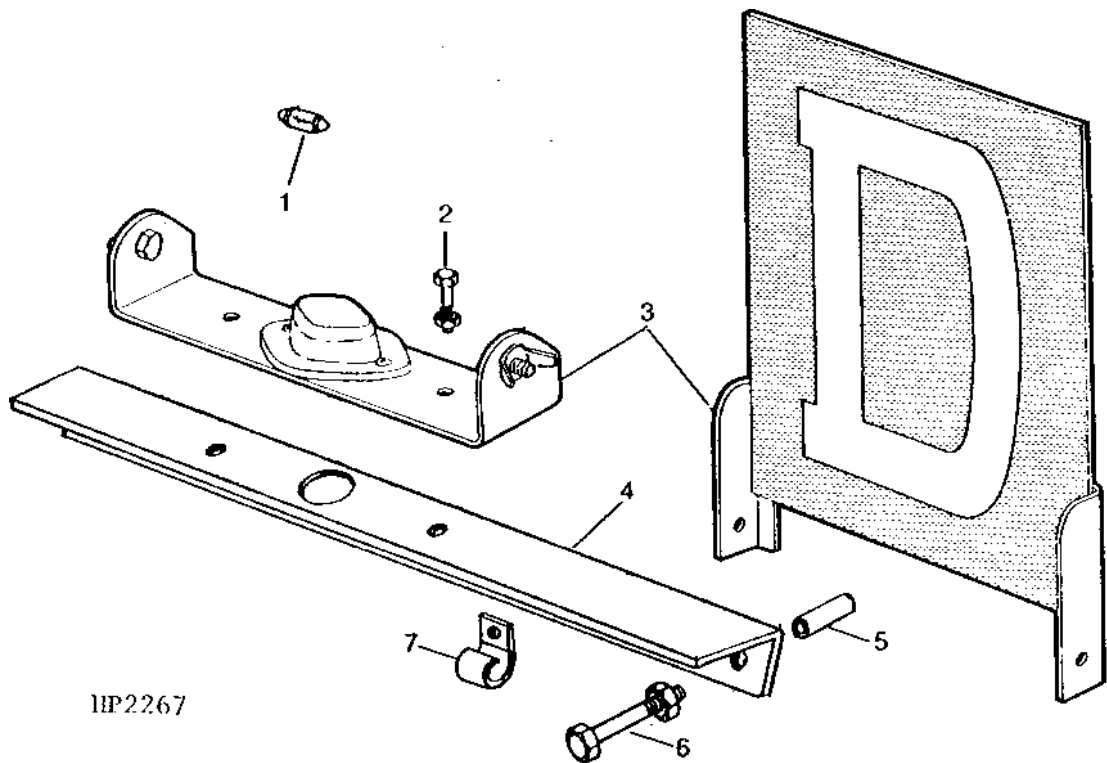
HP2265 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H122680	DECAL	1		
2	AH98818	SWITCH	1		
3	H94505	NUT	1	-1990	(SUB H140248) (NO LONGER AVAILABLE)
	H140248	NUT	1		
4	AL32062	SWITCH	1		
5	AH118992	HOPPER	1		
6	AL32891	FLASHER	1		
7	H109779	GROMMET	2		

WARNING EMBLEM, BRACKETS, AND LIGHTS (EXPORT)
(SERIAL NO. 600001-)

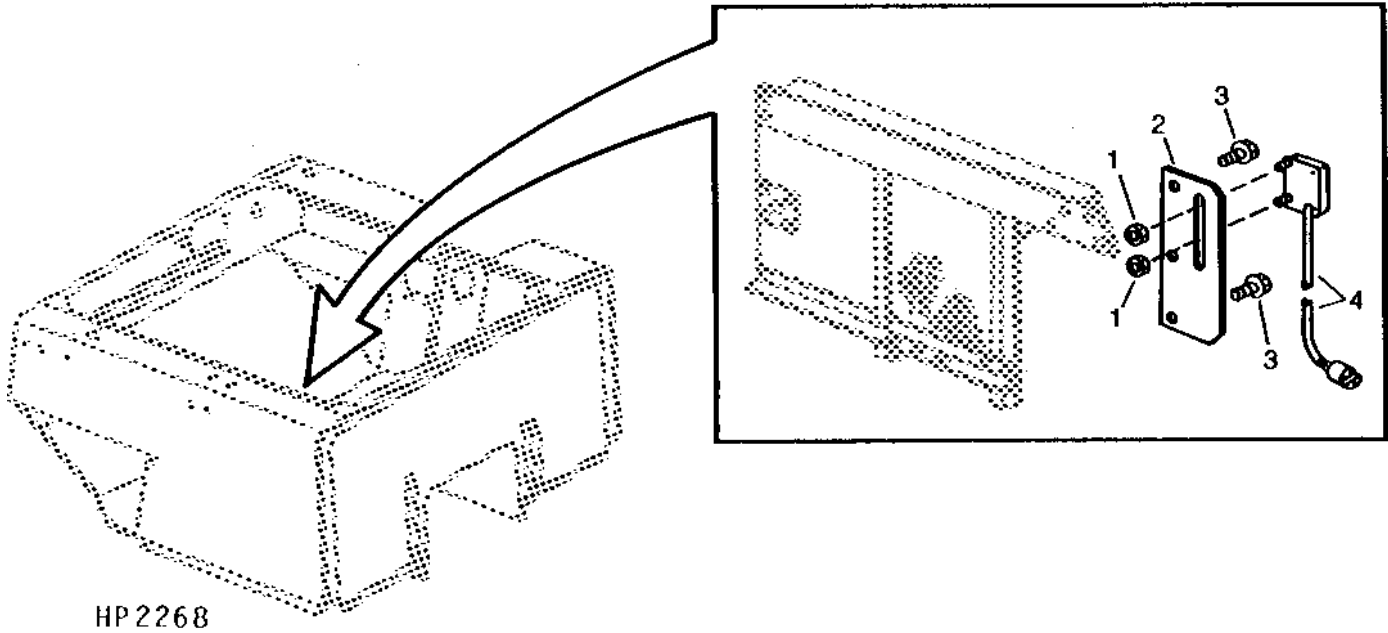
HP2267 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	57M6274	BULB	1		
2	N10216	SELF-LOCKING SCREW	2		
	N10217	LOCK NUT	3		
3	AZ11131	SIGN	1		(INCLUDES BASE)
4	H122472	SUPPORT	1		
5	28H102	SPACER	2		0.364" X 0.540" X 1"
6	19H1901	CAP SCREW	2		5/16" X 2"
	N10213	LOCK NUT	2		
7	AH89557	CLIP	1		

GRAIN TANK FILL INDICATOR AND BRACKETS (EXPORT)
(SERIAL NO. 600001-)

HP2268 -UN-01JAN94

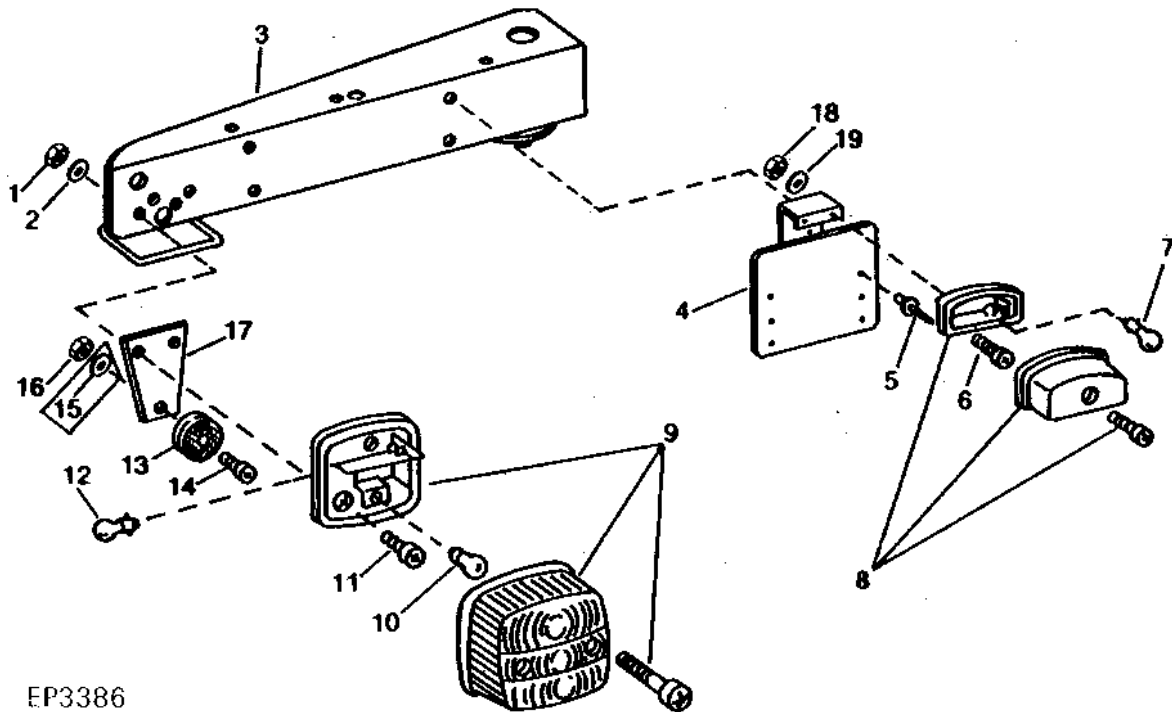


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H605	NUT	2		0.164"
2	H122546	BRACKET	1		
3	H81101	SCREW	2	-1990	(SUB H77931) SELF-TAPPING (NO LONGER AVAILABLE)
4	H77931	SCREW	2		
	AH118835	SENSOR	1		

TAIL, TURN SIGNAL, LICENSE PLATE LAMPS AND PIVOT ARMS (EXPORT)
(SERIAL NO. 600001-)

EP3386

-UN-01JAN94

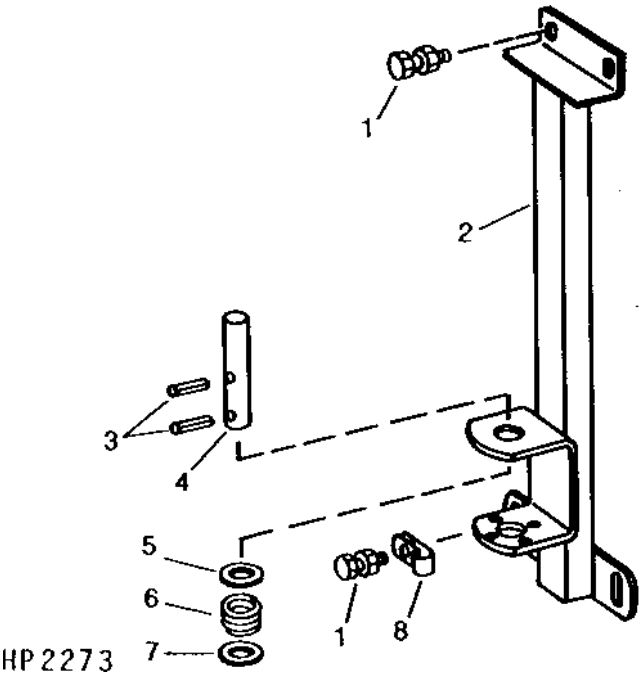


EP3386

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14M7139	NUT	8	M4	
2	12M5029	WASHER	8	4.300 MM	
3	AE45033	CHANNEL	1	-610700	L.H.
	AE47509	CHANNEL	1	-610700	L.H.
	AH121641	CHANNEL	1	610701-	L.H.
	AE45034	CHANNEL	1	-610700	R.H. (SUB AE47510)
	AE47510	CHANNEL	1	-610700	R.H.
	AH121640	CHANNEL	1	610701-	R.H.
4	DA16616	SUPPORT	1		
5	R55326	RIVET	4		
6	21M7216	SCREW	2	M4 X 20	
7	57M7013	BULB	1	12V, 10W	
8	DA22761	LAMP	1		
9	DA21478	LAMP	2	-1990	(NO LONGER AVAILABLE)
10	57M6274	BULB	2		12V, 5W
11	21M7033	SCREW	6	M4 X 16	
12	57M7014	BULB	2	12V, 21W	
13	CA13057	REFLECTOR	2	-1990	(NO LONGER AVAILABLE)
14	21M7033	SCREW	4	M4 X 16	
15	12M5029	WASHER	2	-610700	4.300 MM
16	14M7139	NUT	2	-610700	M4
	14M7403	LOCK NUT	2	610701-	M4
17	E73762	BRACKET	2		
18	14M7139	NUT	2	M4	
19	12M5029	WASHER	2	4.300 MM	

TAIL LAMP PIVOT ARM SUPPORTS (EXPORT)
(SERIAL NO. 600001-)

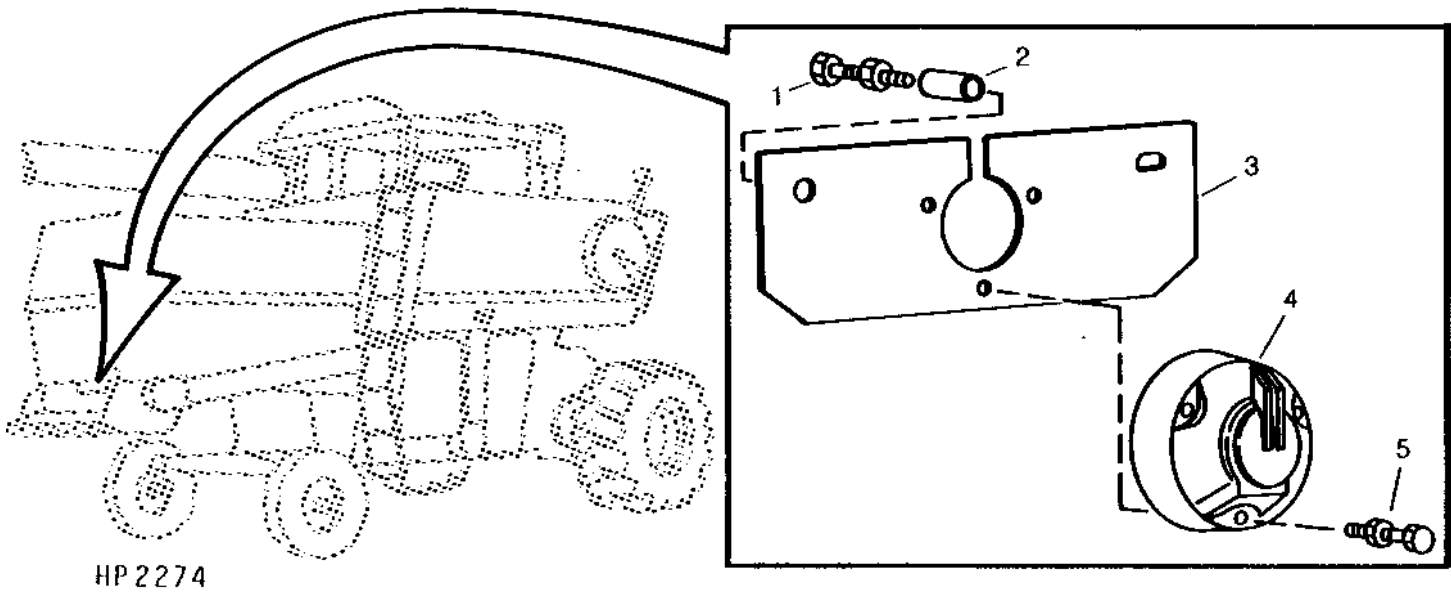
HP2273 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10212	SELF-LOCKING SCREW	8		
	N10213	LOCK NUT	8		
2	AH118847	SUPPORT	2		
3	34H286	SPRING PIN	4	3/16" X 1-1/2"	
4	CA24637	TUBE	2		
5	24H1161	WASHER	2	13/16" X 1-15/32" X 0.134"	
6	Z24302	SPRING	2		
7	24H1181	WASHER	2	13/16" X 1-1/8" X 0.060"	
8	AH98557	CLAMP	2		

TRAILER HARNESS PLUG (EXPORT)
(SERIAL NO. 600001-)

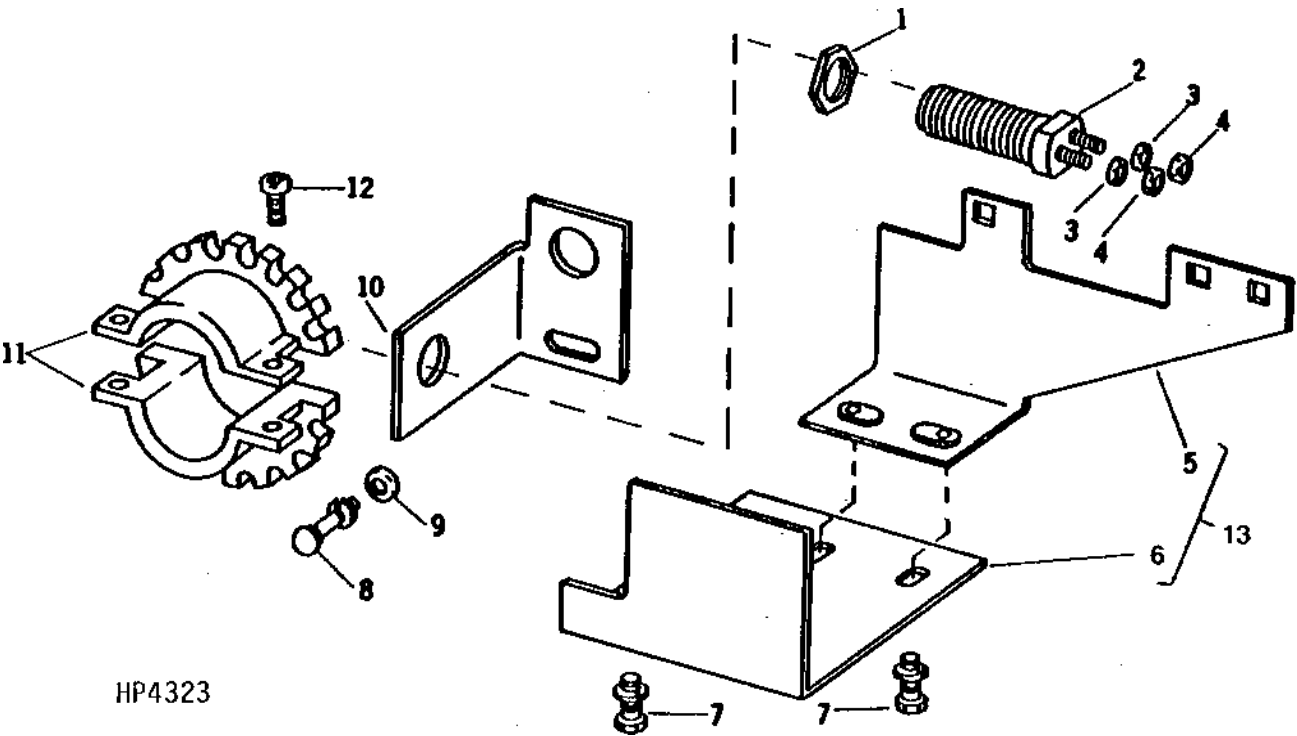
HP2274 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1949	CAP SCREW	2	5/16" X 2-1/2"	
	N10213	LOCK NUT	2		
2	28H1634	SPACER	2	0.364" X 0.540" X 1-3/4"	
3	H122744	PLATE	1		
4	CA13213	CONNECTOR	1		
5	03M7083	BOLT	3		
	14M7297	NUT	3		

FEEDER HOUSE LOWER SHAFT SPEED SENSOR-REGULAR

HP4323 -UN-01JAN94

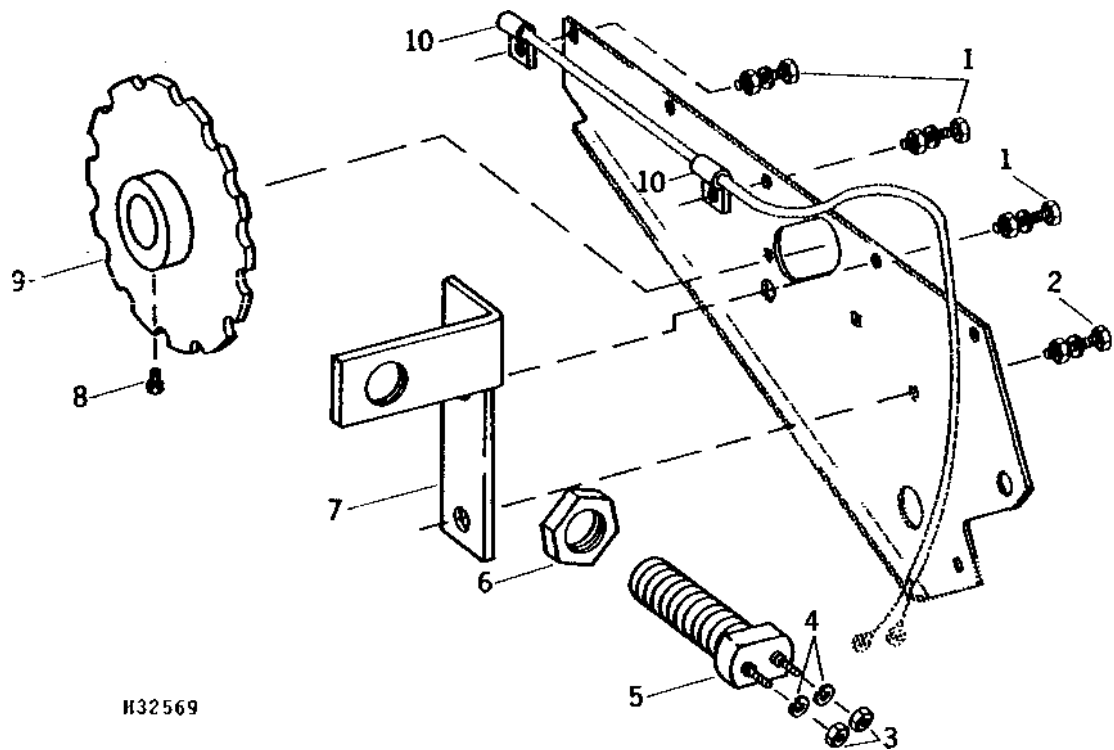


HP4323

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T12892	NUT	1	-415847	(SUB H104418)
	H104418	NUT	1		
2	AH99637	SENSOR	1		
3	12H295	LOCK WASHER	2		0.190"
4	14H631	NUT	2		0.190"
5	AH99689	PLATE	1	-1990	
6	H100754	SHIELD	1	-1990	
7	19H2029	CAP SCREW	2		1/2" X 2-1/4"
	12H301	LOCK WASHER	2		1/2"
8	03H2092	BOLT	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
9	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
10	H100755	BRACKET	1		
11	H100723	WHEEL	2		(TONE, HALF)
12	19H2925	SCREW	1		NO. 10 X 1/2"
13	AH138514	KIT	1		

H32569 -UN-01JAN94

FEEDER HOUSE LOWER SHAFT SPEED SENSOR (LONG)

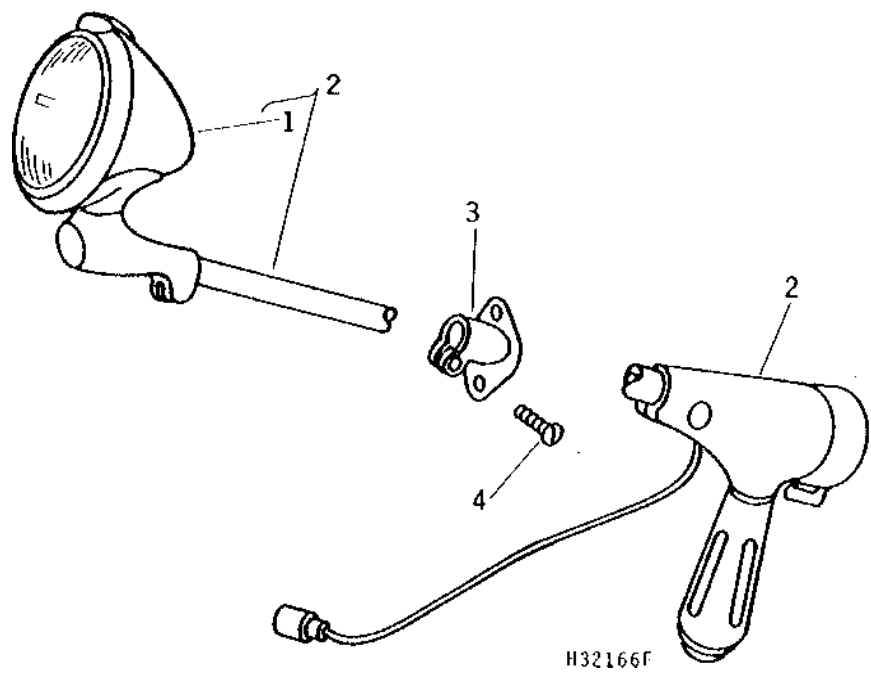


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	3	3/8" X 1"	
	24H1304	WASHER	3	13/32" X 23/32" X 0.120"	
	14H812	NUT	3	3/8"	
2	19H1800	CAP SCREW	1	3/8" X 1-1/2"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
3	14H631	NUT	2	0.190"	
4	12H295	LOCK WASHER	2	0.190"	
5	AH99637	SENSOR	1		
6	T12892	NUT	1		
7	H102153	BRACKET	1		
8	22H906	SET SCREW	1	1/4" X 1/2"	
9	AH101570	WHEEL	1	(TONE)	
10	T32231	CLAMP	2		

MEMORANDA

H32166F -UN-01JAN94

SPOTLIGHT

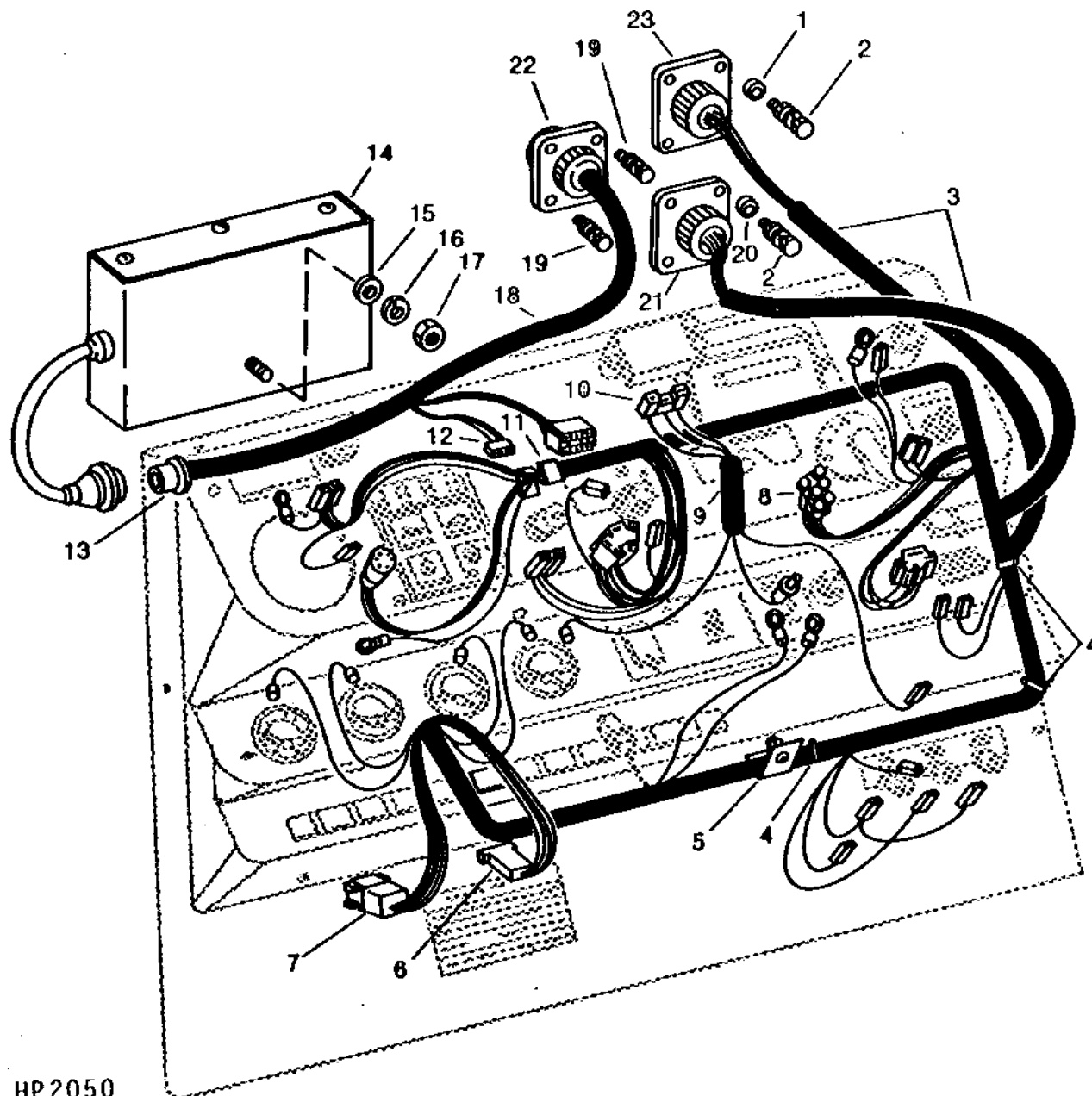


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91124	LAMP	1		
	H91273	CLIP	1		
2	AH99638	LAMP	1		
3	H100614	BRACKET	1		
4	H100882	SCREW	1		SPECIAL, NO. 10 X 5/8"

INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX
(AUTOMATIC HEADER HEIGHT CONTROL)
(SERIAL NO. -513950)

HP2050

-UN-01JAN94



HP2050

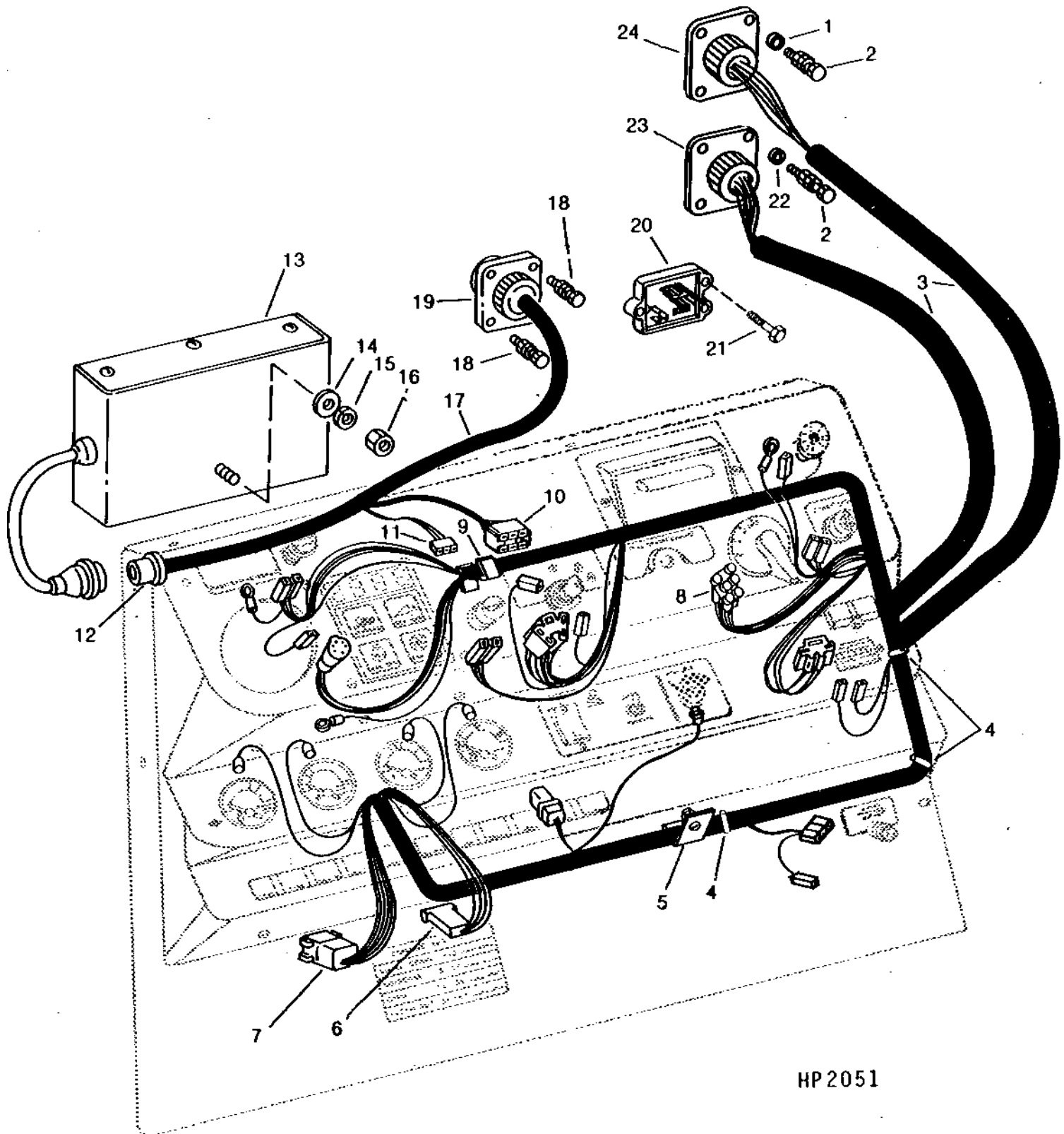
INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX - CONTINUED
(AUTOMATIC HEADER HEIGHT CONTROL)
(SERIAL NO. -513950)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1281	WASHER	4		5/32" X 3/8" X 0.049"
2	21H1407	SCREW	4		0.138" X 1/2"
	12H314	LOCK WASHER	4		0.138"
	14H1026	NUT	4		0.138"
3	AH99329	WIRING HARNESS	1	-415848	(SUB AH106249)
	AH106249	WIRING HARNESS	1		
4	M66044	TIE BAND	3		
5	H100942	BRACKET	1	-414850	(SUB AH89557 AND 24H1287)
	AH89557	CLIP	1		
	21H1403	SCREW	1	-513950	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	1		0.190" X 1/2"
	12H295	LOCK WASHER	1		0.190"
	14H631	NUT	1		0.190"
6	H118415	ELECTRICAL PLUG	1		4 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
7	H118420	SOCKET	1		8 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
8	AR83425	RECEPTACLE CONNECTOR BODY	1		
9	AH111380	WIRING HARNESS	1		(CONVERSION TO DIAL-A-MATIC HEADER HEIGHT CONTROL)
10	H118419	SOCKET	1		6 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
11	H100941	BRACKET	1	-414850	(SUB H102415)
	H102415	RETAINER	1		
12	H118418	ELECTRICAL PLUG	1		3 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
13	H118426	CONNECTOR	1		24 HOLES
	R77458	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
14	AH99671	CIRCUIT BOX	1		(REMANUFACTURED)
15	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
16	12H302	LOCK WASHER	1		1/4"
17	14H786	NUT	1		1/4"
18	AH99648	WIRING HARNESS	1		
19	21H1407	SCREW	2		0.138" X 1/2"
	12H314	LOCK WASHER	2		0.138"
	14H1026	NUT	2		0.138"
20	24H1281	WASHER	1		5/32" X 3/8" X 0.049"
21	R77456	RECEPTACLE	1		37 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
22	H118432	CONNECTOR	1	-600470	(SUB H107004)
	H107004	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
23	H118428	CONNECTOR	1		7 HOLES
	RE11156	TERMINAL	5		(PKG. OF 3)

INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX
(DIAL-A-MATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 513951-)

HP2051

-UN-01JAN94



HP2051

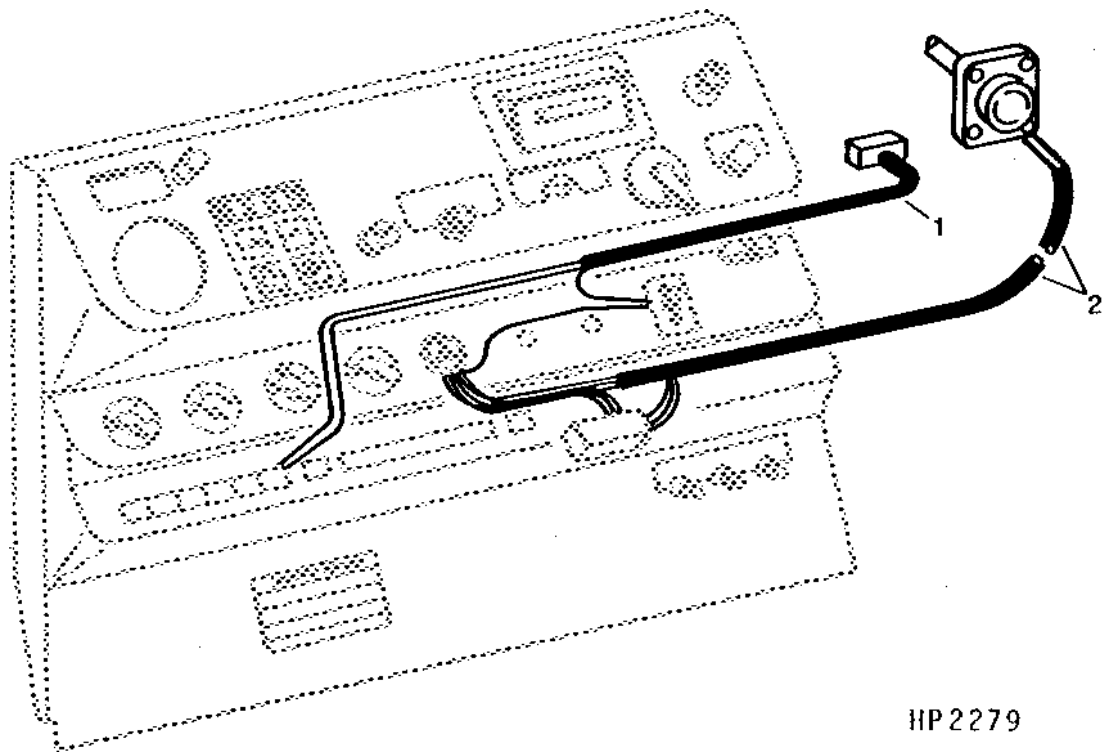
INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX - CONTINUED
(DIAL-A-MATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 513951-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1281	WASHER	4		5/32" X 3/8" X 0.049"
2	21H1407	SCREW	4		0.138" X 1/2"
	12H314	LOCK WASHER	4		0.138"
	14H1026	NUT	4		0.138"
3	AH108481	WIRING HARNESS	1	-610700	(SUB AH118432)
	AH118432	WIRING HARNESS	1	-615400	(SUB AH122858)
	AH122858	WIRING HARNESS	1		
4	M66044	TIE BAND	3		
5	AH89557	CLIP	1		
	21H1403	SCREW	1	-565111	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	1		0.190" X 1/2"
	12H295	LOCK WASHER	1		0.190"
	14H631	NUT	1		0.190"
6	H118415	ELECTRICAL PLUG	1		4 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
7	H118420	SOCKET	1		8 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
8	AR83425	RECEPTACLE CONNECTOR BODY	1		
9	H102415	RETAINER	1		
10	H118419	SOCKET	1		6 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
11	H118418	ELECTRICAL PLUG	1		3 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
12	H118426	CONNECTOR	1		24 HOLES
	R77458	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
13	AH99671	CIRCUIT BOX	1	-610700	(REMANUFACTURED)
	TY6662	SENSOR	1	610701-620906	LOW SHAFT SPEED MONITOR (REMANUFACTURED)
	AH125886	SHAFT	1	620907-	LOW SHAFT SPEED MONITOR
14	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
15	12H302	LOCK WASHER	1		1/4"
16	14H786	NUT	1		1/4"
17	AH99648	WIRING HARNESS	1		
18	21H1407	SCREW	2		0.138" X 1/2"
	12H314	LOCK WASHER	2		0.138"
	14H1026	NUT	2		0.138"
19	H118432	CONNECTOR	1	-600470	(SUB H107004)
	H107004	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
20	AH108414	PRINTED CIRCUIT	1		
21	37H117	SCREW	2		NO. 10 X 1-1/4"
22	24H1281	WASHER	1		5/32" X 3/8" X 0.049"
23	R77456	RECEPTACLE	1		37 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
24	H118428	CONNECTOR	1		7 HOLES
	RE11156	TERMINAL	3		(PKG. OF 3)

MEMORANDA

INSTRUMENT PANEL WIRING HARNESS (EXPORT)
(SERIAL NO. 600001-)

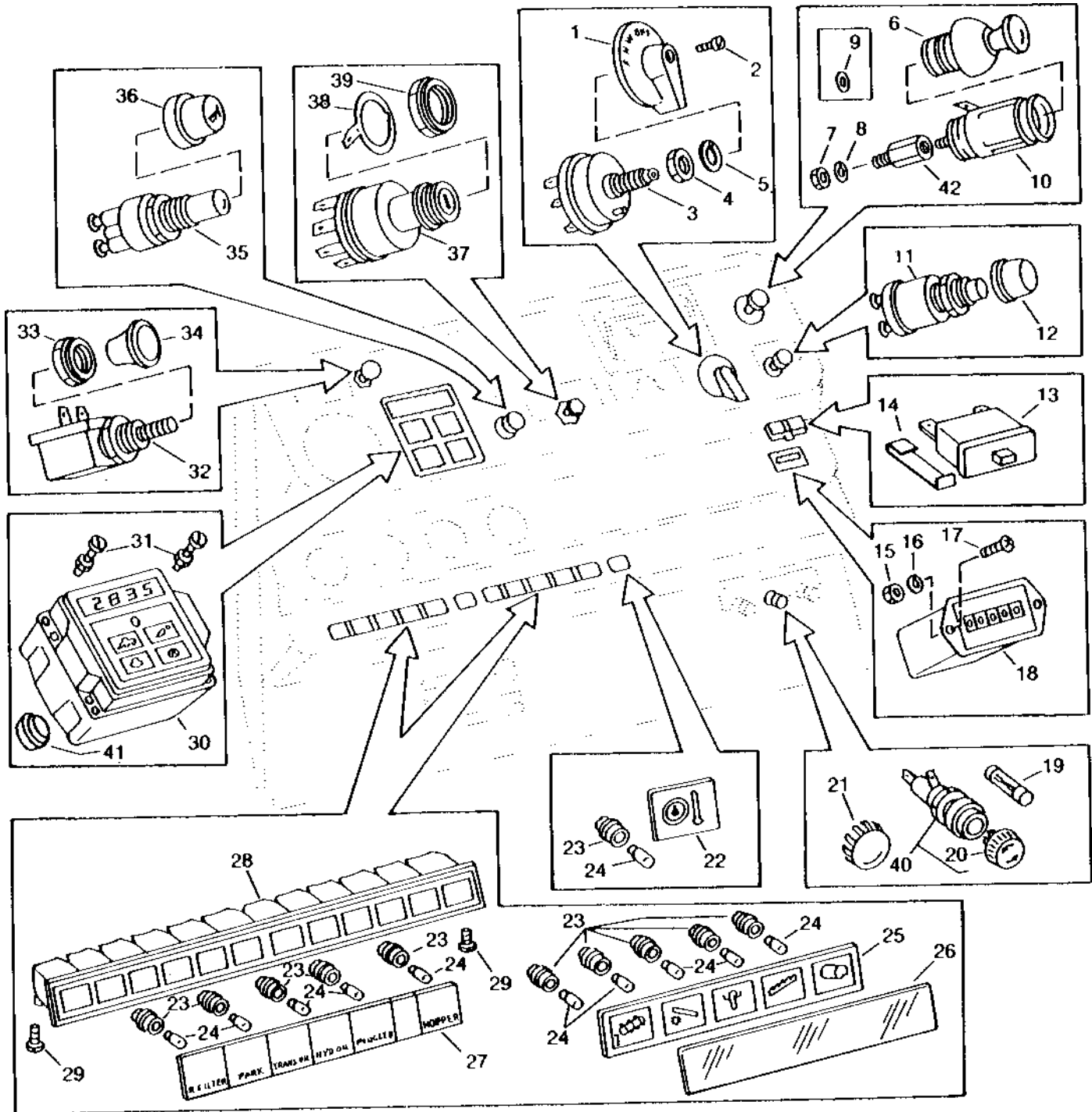
HP2279 -UN-01JAN94



HP2279

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH119142	WIRING HARNESS	1		
2	AH119156	WIRING HARNESS	1		

INSTRUMENT PANEL ACCESSORIES



HP2566

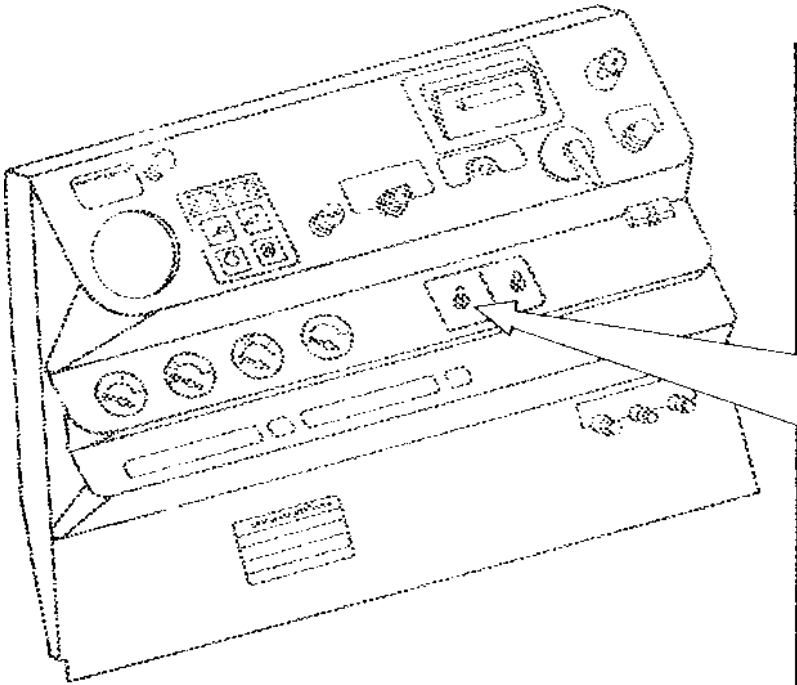
INSTRUMENT PANEL ACCESSORIES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR54445	KNOB	1		(LIGHT)
2	21H996	SCREW	1		0.164" X 3/8"
3	AR48724	LIGHT SWITCH	1		(LIGHT)
4	A4655R	NUT	1		
5	12H292	LOCK WASHER	1		1/2"
6	AR60937	LIGHTER	1		
7	14H605	NUT	1		0.164"
8	12H340	LOCK WASHER	1		0.190"
9	H94045	WASHER	1	-611381	
10	AR56766	HOUSING	1		
11	R39554	SWITCH	1		(ETHER START)
12	T55585	CAP	1		
13	AH93153	DEVICE	1		(WARNING BUZZER)
14	H100943	RETAINER	1		
15	14H1026	NUT	1		0.138"
16	12H314	LOCK WASHER	1		0.138"
17	21H1407	SCREW	1		0.138" X 1/2"
18	AE30846	HOUR METER	1	-615947	(SUB AM101795)
	AM101795	HOUR METER	1		
19	AH65594	FUSE	1	-513950	
20	AM3208T	FUSE HOLDER	1	-513950	
21	H99452	PLUG	1	-513950	(WITHOUT LOW SHAFT SPEED MONITOR)
22	AH100052	LENS	1	-1990	(HYDROSTATIC ONLY)
23	AH91314	SOCKET	1		
24	AA27536	BULB	1		
25	AH96791	LENS	1	-1990	(LOW SHAFT SPEED MONITOR)
26	AH98057	LENS	1	-1990	(WITHOUT LOW SHAFT SPEED MONITOR)
27	AH96790	LENS	1	-1990	(WARNING SYSTEM)
	AH118992	LENS	1	600001-	(WARNING SYSTEM)(EXPORT)
28	H98939	PARTITION	1		(INDICATOR LIGHTS)
29	21H1412	SCREW	3		0.190" X 3/8"
30	AH99763	TACHOMETER	1	-600004	(REMANUFACTURED)
	RE13916	TACHOMETER	1	600005-	DIGITAL
31	21H1401	SCREW	4		0.190" X 1-3/4"
	12H295	LOCK WASHER	4		0.190"
	14H778	NUT	4		0.190"
32	AH85260	SWITCH	1		(ELECTRIC CLUTCH)
33	M42561	NUT	1		
34	AH85259	KNOB	1		
35	R39554	SWITCH	1		(HORN)
36	T55501	CAP	1		
37	AH83679	SWITCH	1		(WITH KEYS)
	AR51481	KEY	1		(SET OF 2)
38	R52725	CONNECTOR	1		
39	R44342	NUT	1		
40	AE21116	FUSE HOLDER	1	-513950	(LOW SHAFT SPEED MONITOR)
41	H101682	PLUG	1	-600000	
42	H129367	SPACER	1	611382-	

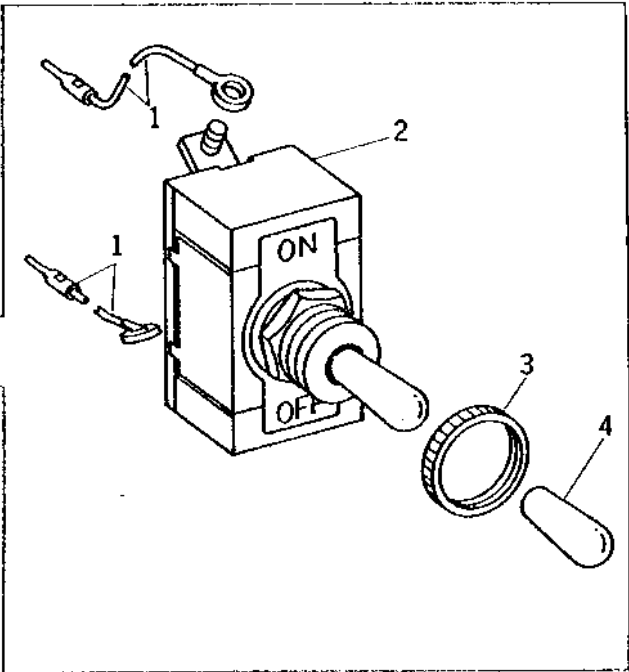
MEMORANDA

POWER REAR WHEEL DRIVE SWITCH

H32218F -UN-01JAN94



H32218F



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96804	WIRE	2	-1990	(NO LONGER AVAILABLE)
2	AH87806	SWITCH	1		
3	H94505	NUT	1	-1990	(SUB H140248) (NO LONGER AVAILABLE)
	H140248	NUT	1		
4	H91673	GRIP	1		SPECIAL

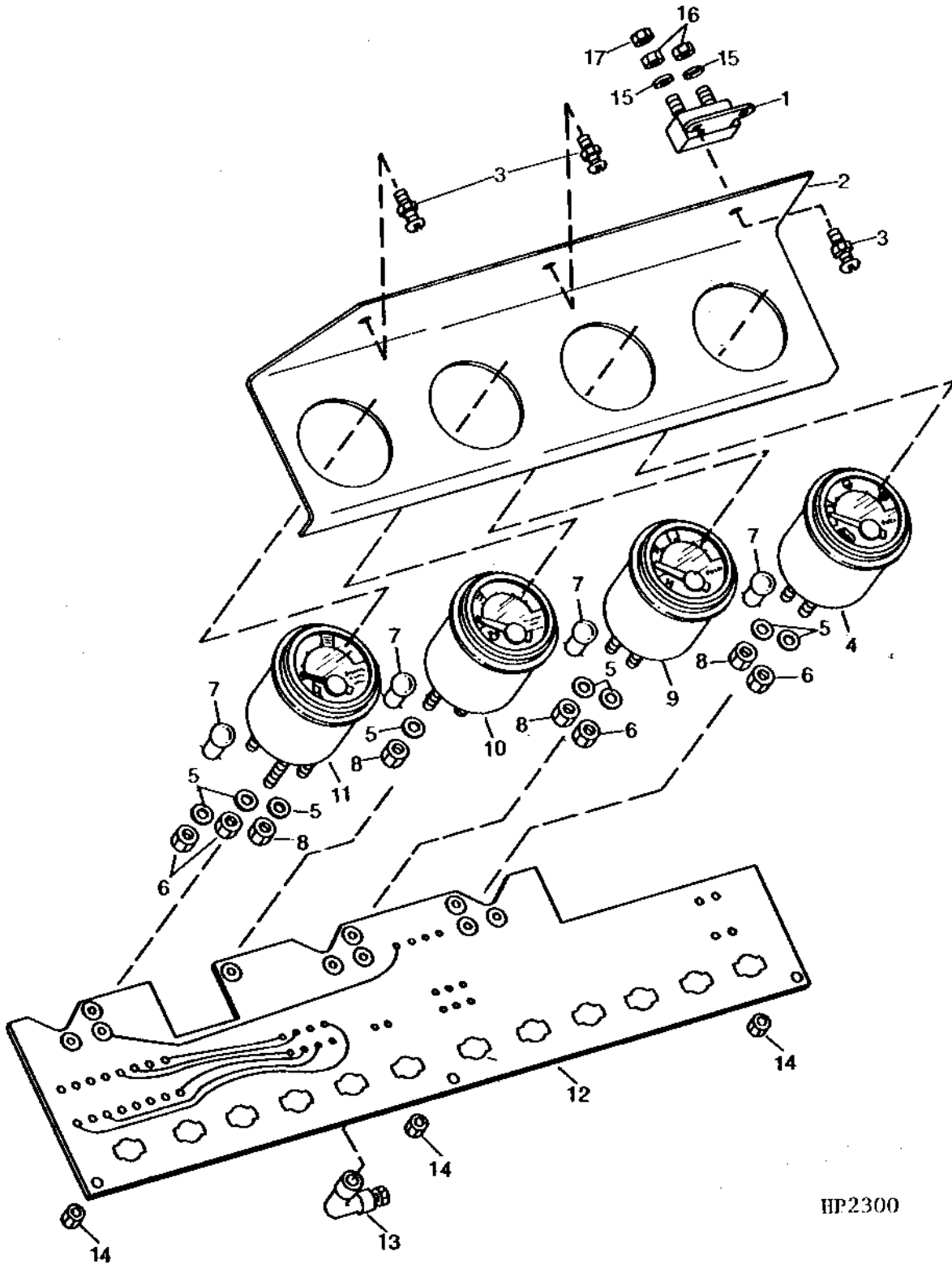
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ELECTRICAL

HP2300

-UN-01JAN94

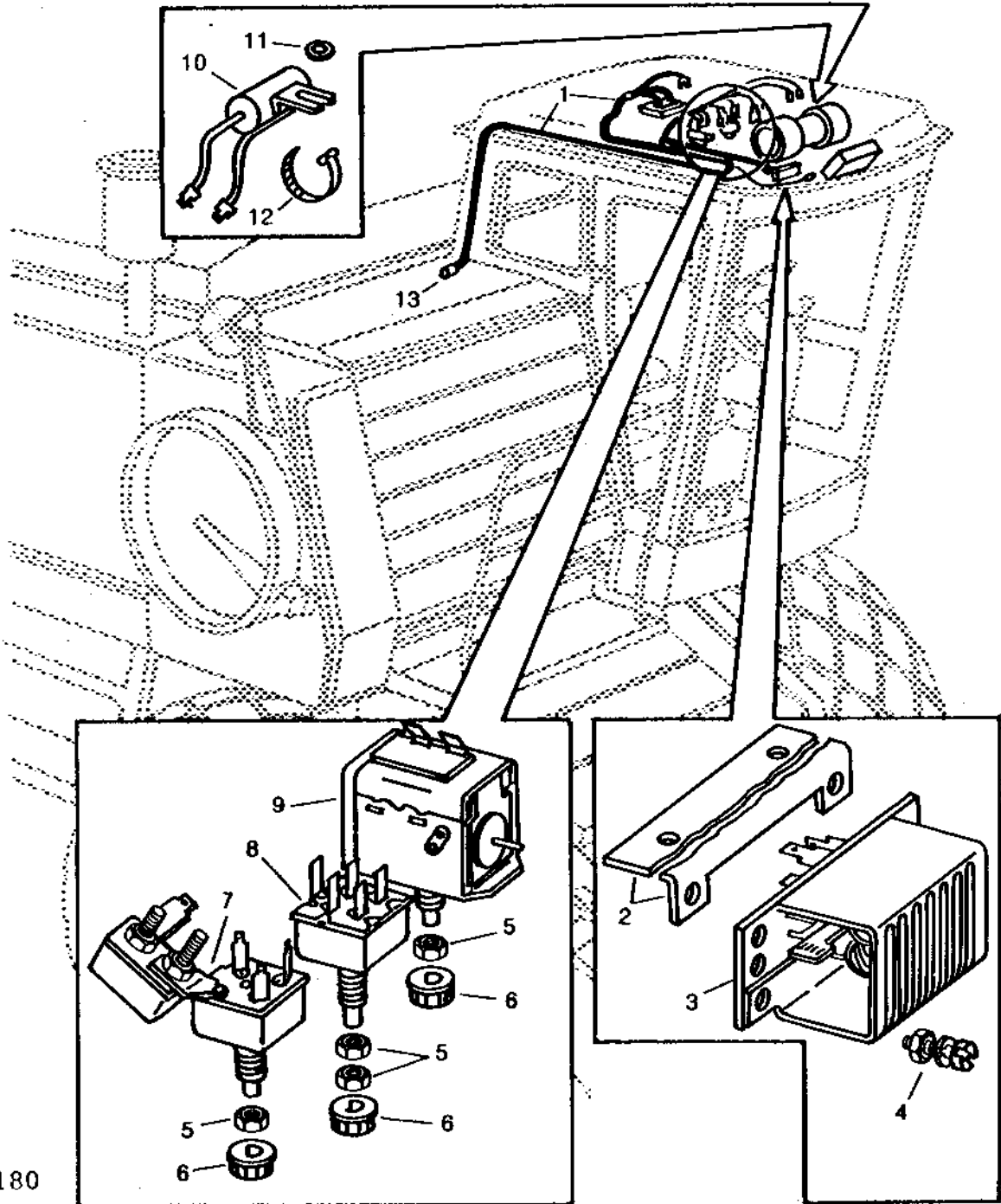
INSTRUMENT PANEL GAUGES



HP2300

INSTRUMENT PANEL GAUGES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR55649	CIRCUIT BREAKER	1		10 AMP
2	H99935	RETAINER	1		
3	21H1403	SCREW	3	-565111	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	3		0.190" X 1/2"
	12H295	LOCK WASHER	3		0.190"
	14H631	NUT	3		0.190"
4	AT39733	GAUGE	1		(FUEL)
5	12H340	LOCK WASHER	1		0.190"
6	14H631	NUT	1		0.190"
7	AH75662	BULB	1	-465100	(SUB AM31284)
	AM31284	BULB	1	465101-	
8	14H605	NUT	1		0.164"
9	AT39727	VOLTMETER	1		
10	AT37411	PRESSURE GAUGE	1		OIL
11	AH94083	TEMPERATURE GAUGE	1		WATER TEMPERATURE
12	AH98835	CIRCUIT BOARD	1		
13	AU44001	FITTING	1		FEMALE, 45°
14	H99930	NUT	3		
15	12H295	LOCK WASHER	2		0.190"
16	14H631	NUT	2		0.190"
17	14H631	NUT	1		0.190", (EXPORT)



HP 2180

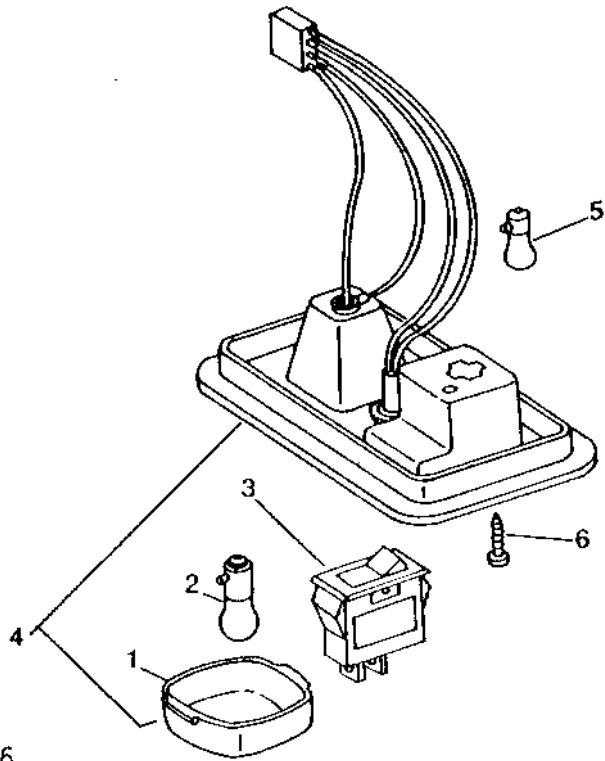
CAB ROOF WIRING HARNESS AND BLOWER, THERMOSTAT, AND WIPER SWITCHES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96042	WIRING HARNESS	1	-600000	
	AH112267	WIRING HARNESS	1	600001-	
2	H103761	BRACKET	1		
3	AH103359	RESISTOR	1		
4	21H1194	SCREW	2		0.190" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H778	NUT	2		0.190"
5	R44165	LOCK NUT	4		
6	AR69370	KNOB	3		
7	AR64992	WIPER SWITCH	1		(WIPER)
8	AH84588	SWITCH	1		(BLOWER)
9	AR59779	AC/HEAT TEMPERATURE SWITCH	1		(THERMOSTAT)
10	AH104829	CAPACITOR	1	-565400	
11	24H1283	WASHER	1	-565400	7/32" X 1/2" X 0.049"
12	M66044	TIE BAND	1	-565400	
13	H118419	SOCKET	1		6 HOLES
	R77469	TERMINAL	2		(PKG. OF 5)

MEMORANDA

HP1286 -UN-01JAN94

DOME LIGHT



HP1286

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R63496	LENS	1		
2	AR86969	BULB	1		TYPE 105
3	AH109555	ROCKER SWITCH	1	513951-	
4	AR78418	HOUSING	1	-513950	
	AH109556	LAMP	1	513951-	
5	AR48015	BULB	1		TYPE 168
6	H98313	SCREW	2		SELF-TAPPING

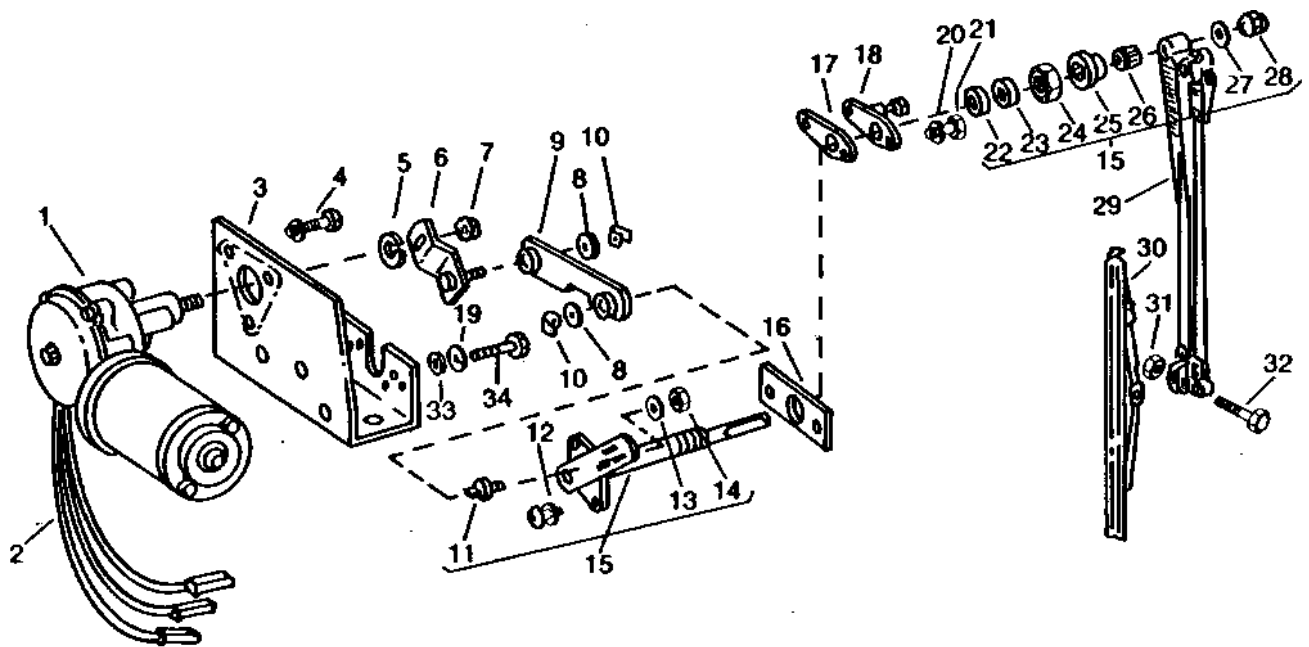
2D14

ELECTRICAL

HP4448

-UN-01JAN94

WINDSHIELD WIPER AND MOTOR



HP4448

WINDSHIELD WIPER AND MOTOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR59444	MOTOR	1	-465100	(SUB AH108739 AND AH108712)
	AH108739	MOTOR	1		
2	AH108712	WIRING HARNESS	1		
3	H96264	BRACKET	1		
4	AU43854	SCREW, WITH WASHER	3		
5	U46508	WASHER	1		
6	AU43954	ARM	1		
7	AU43857	LOCK NUT	1		
8	T32255	SHIM	2		
9	AH96222	LINK	1		
10	U46506	CLIP	2		
11	U46507	PIN	1		
12	AU43855	SCREW, WITH WASHER	2		(SUB 21H1298 AND 12H295)
	21H1298	SCREW	2		0.190" X 3/8"
	12H295	LOCK WASHER	2		0.190"
13	12H297	LOCK WASHER	1		1/4"
14	14H649	NUT	1		1/4"
15	AR78595	SHAFT	1		
16	H96263	BRACKET	1		
17	R63672	ADAPTER	1		
18	AR78596	KIT	1	-1990	(SUB RE36215)
	RE36215	PLATE	1		(BLACK)
19	12H302	LOCK WASHER	2		1/4"
20	12H302	LOCK WASHER	2		1/4"
21	19H2334	CAP SCREW	2		1/4" X 2-1/2"
22	R63666	WASHER	1		(FIBRE)
23	R63667	WASHER	1		(STEEL)
24	R63668	NUT	1		
25	R63669	CAP	1		(RUBBER)
26	R63670	WELD NUT	1		(KNURLED)
27	12H310	LOCK WASHER	1		3/8"
28	R63671	NUT	1		
29	AU42025	WIPER ARM	1		
30	AH96223	BLADE	1		
31	T35440	LOCK NUT	1		(SPECIAL)
32	T35441	SCREW	1		(SPECIAL)
33	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
34	19H1996	CAP SCREW	2		1/4" X 2"

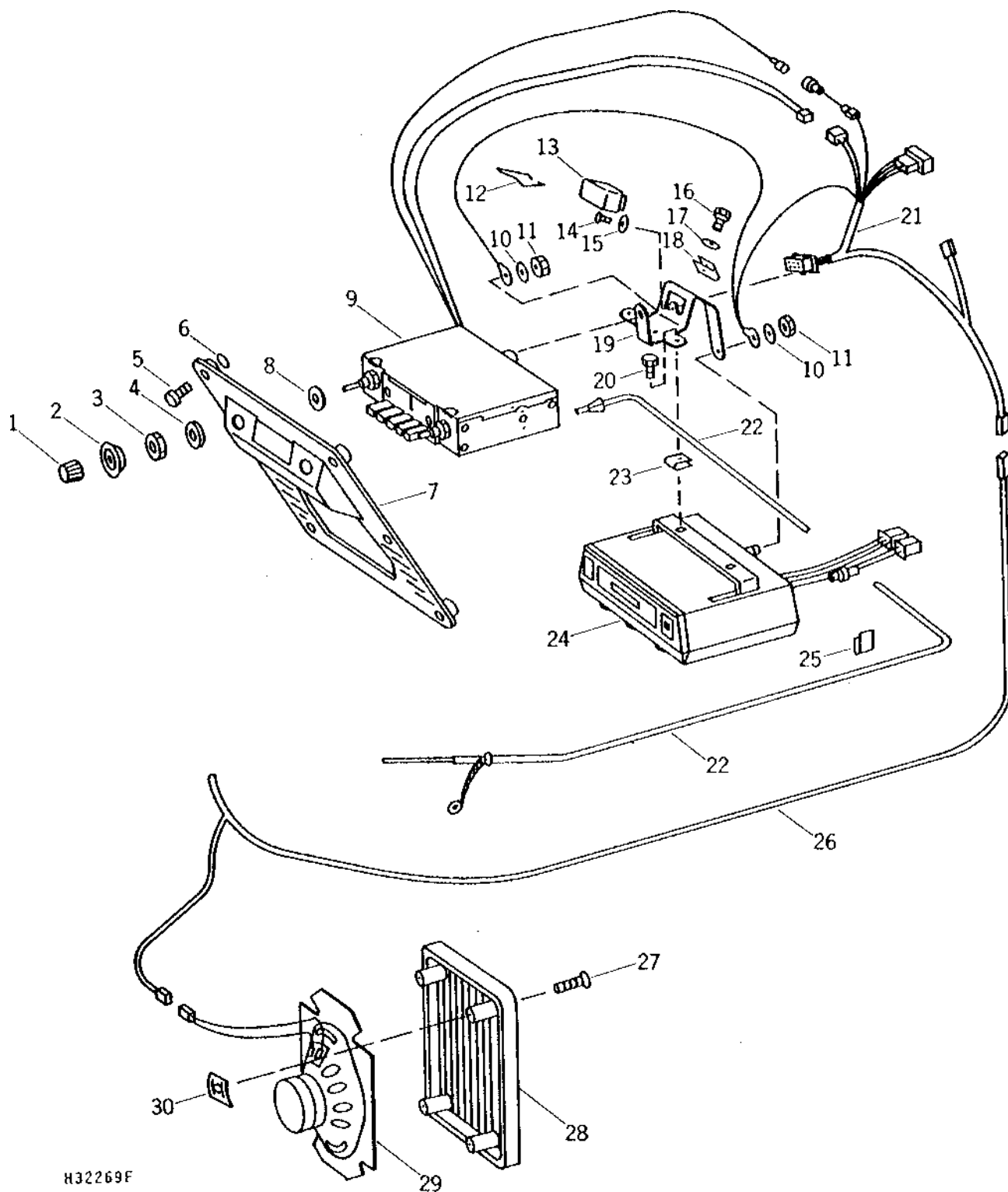
2D16

ELECTRICAL

PUSH BUTTON RADIO AND TAPE PLAYER (MOTOROLA) (SERIAL NO. -513950)

H32269F

-UN-01JAN94



H32269F

PUSH BUTTON RADIO AND TAPE PLAYER - CONTINUED
(MOTOROLA)
(SERIAL NO. -513950)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		(A) VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		(A) TONE CONTROL
3	R53386	NUT	2		(A)
4	24H1227	WASHER	2		(A) 17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		(A)
6	R34812	O-RING	6		(A)
7	R53398	GRILLE	1		(C) AM-FM RADIO
	R52272	GRILLE	1		(D) AM-FM RADIO
8	D2491R	SHIM	2		(A)
9	AR73146	RADIO	1		AM RADIO, (KIT AR65050 AND AR73922)
	AR69588	RADIO	1		AM-FM RADIO, (KIT AR69585 AND AR69586)
10	24H1287	WASHER	2		(B) 9/32" X 5/8" X 0.065"
11	14H786	NUT	2		(B) 1/4"
12	R53586	RETAINER	1		(C) AM-FM RADIO, AND TAPE PLAYER
13		RELAY	1		(C) TAPE PLAYER CONTROL, AM-FM RADIO, AND TAPE PLAYER
14	21H1176	SCREW	1		(C) 0.112" X 1/2"
15	14H1000	NUT	1		(C) 0.112"
16	19H1948	CAP SCREW	2		(C) 1/4" X 3/4"
	19H1227	CAP SCREW	2		(D) 1/4" X 1/2"
17	24H1288	WASHER	2		(B) 9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		(B)
19	R53479	BRACKET	1		(E) AM RADIO-TAPE PLAYER
	R57892	BRACKET	1		AM-FM RADIO-TAPE PLAYER, (KIT AR69586)
	R65690	BRACKET	1		AM RADIO, (KIT AR73922)
	R65689	BRACKET	1		AM-FM RADIO, (KIT AR69585)
20	37H42	SCREW	2		(C) NO. 10 X 3/8"
21	AR60557	WIRING HARNESS	1		(E) AM RADIO-TAPE PLAYER
	AR69589	WIRING HARNESS	1		AM-FM RADIO-TAPE PLAYER, (KIT AR69586)
	AR73923	WIRING HARNESS	1		ADAPTER-AM RADIO, (KIT AR73922)
22	AR61608	ANTENNA	1		ANTENNA (KIT AR65636)
23	R52130	LOCK NUT	2		(C)
24	AR60053	TAPE PLAYER	1		(C) 8-TRACK
25	R47474	CLIP	3		(KIT AR65636 AND AR74832)
26	AR67951	WIRING HARNESS	1		SPEAKERS, (KIT AR74832)
27	R53678	SCREW	8		(KIT AR74832)
28	R61267	GRILLE	2		SPEAKERS, (KIT AR74832)
29	AR74265	SPEAKER	2	-600359	AM-FM RADIO-TAPE PLAYER, (KIT AR74832) (SUB RE13839)
	RE13839	SPEAKER	2		
30	R61268	LOCK NUT	8		(KIT AR74832)
..	AR65050	KIT	1		AM RADIO, PUSH BUTTON, AND TAPE PLAYER
..	AR65636	KIT	1	-414850	ANTENNA, WITH CLIPS
..	AH105035	KIT	1	414851-	EXTERNAL ANTENNA
..	AR66026	KIT	1		TAPE PLAYER
..	AR69585	KIT	1		AM-FM RADIO AND PUSH BUTTON (NO LONGER AVAILABLE)
..	AR69586	KIT	1		AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER
..	AR73922	KIT	1		AM RADIO AND PUSH BUTTON
..	AR74832	KIT	1		SPEAKERS, RADIO, TAPE PLAYER, AND HARNESS

(A) KITS AR65050, AR69585, AR69586, AND AR73922

(B) KITS AR65050, AR69585, AR69586, AR73922, AND AR66026

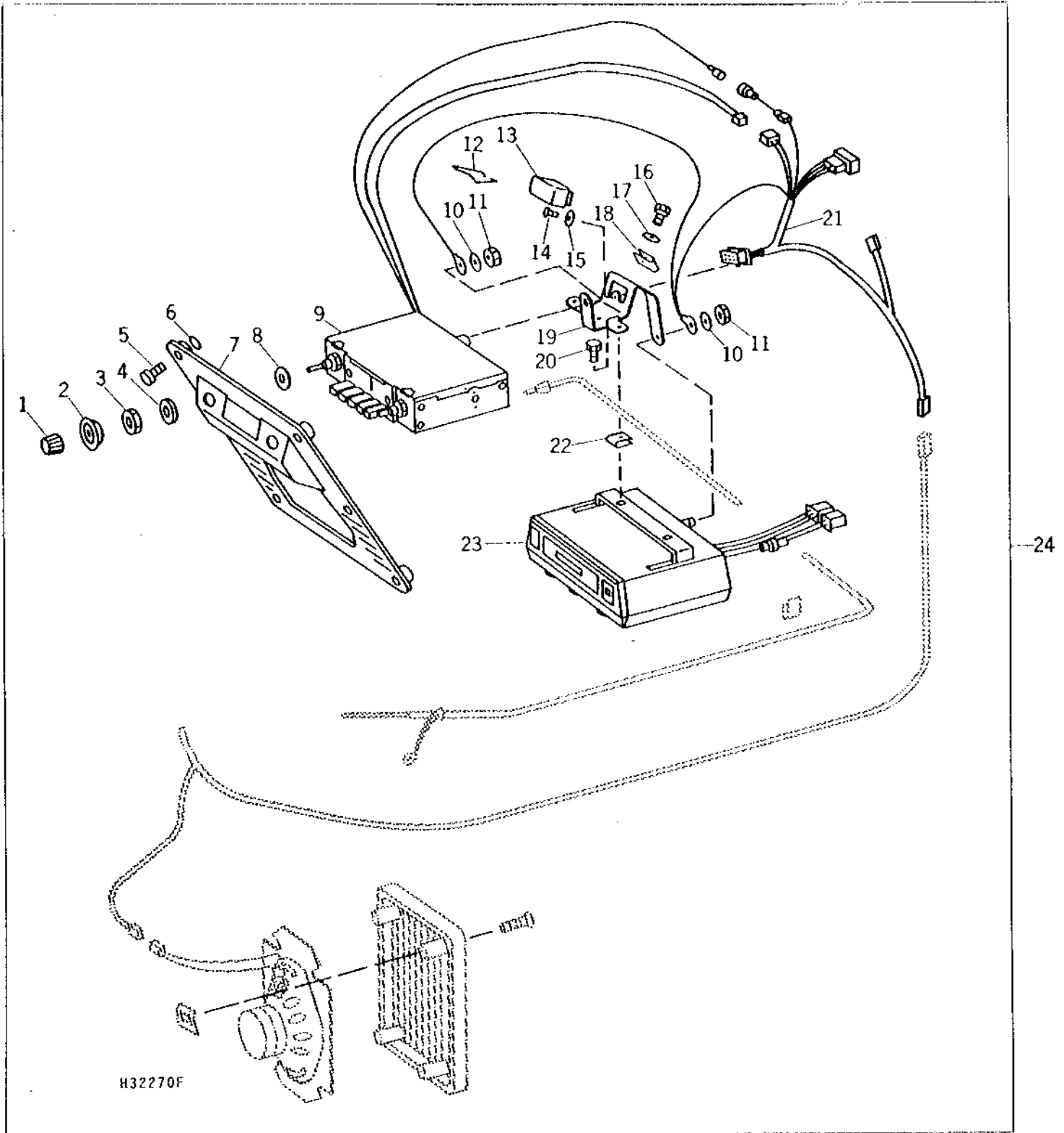
(C) KITS AR65050, AR69586, AND AR66026

(D) KITS AR69585 AND AR73922

(E) KITS AR65050 AND AR66026

KIT, AM RADIO, PUSH BUTTON, AND TAPE PLAYER-STEREOPHONIC SOUND SYSTEM
(USE WITH AR65636 AND AR74832)
(SERIAL NO. -513950)

H32270F -UN-01JAN94



KIT, AM RADIO, PUSH BUTTON, AND TAPE PLAYER-STEREOPHONIC SOUND SYSTEM - CONTINUED
 (USE WITH AR65636 AND AR74832)
 (SERIAL NO. -513950)

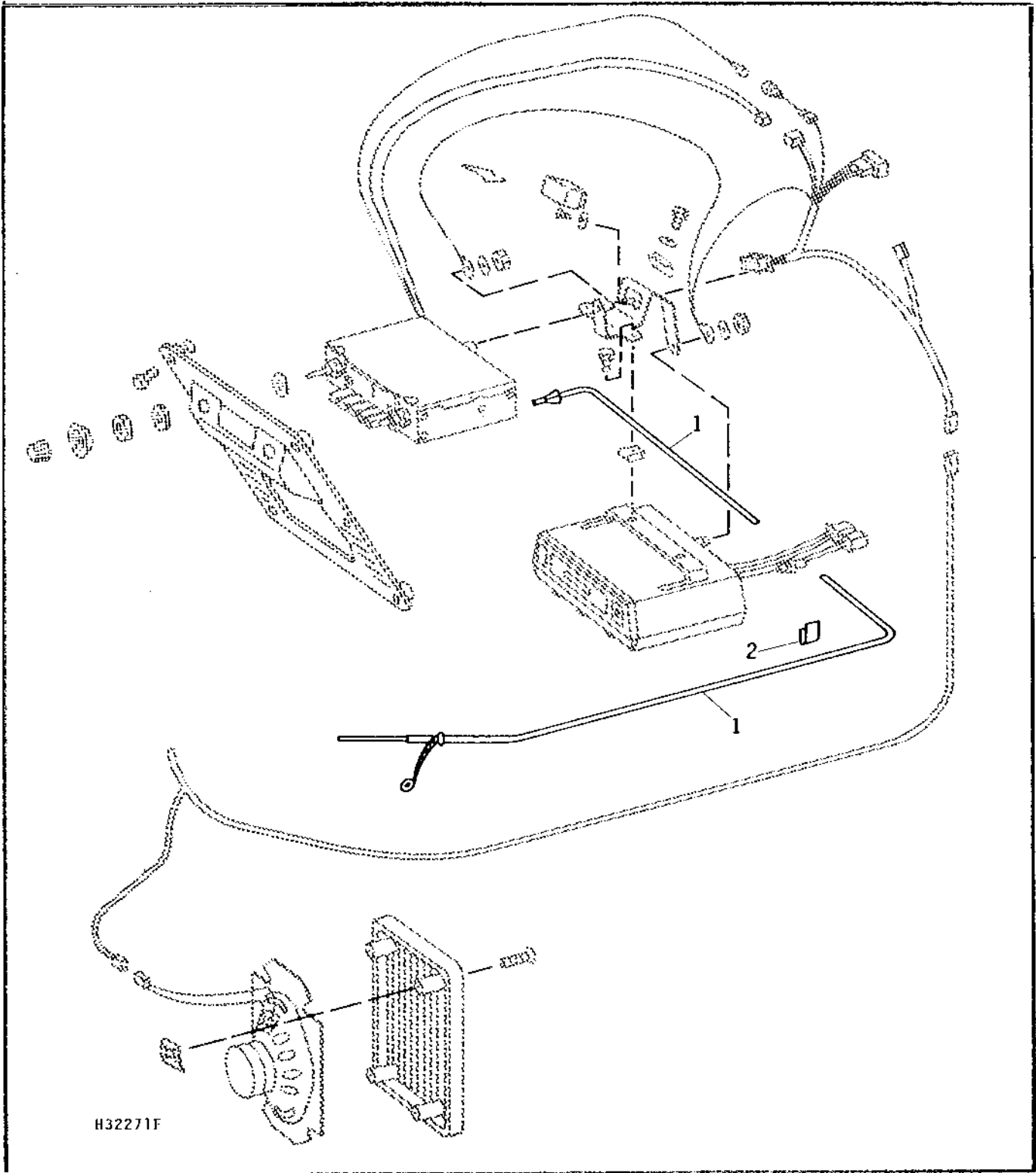
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		
6	R34812	O-RING	6		
7	R53398	GRILLE	1		RADIO AND TAPE PLAYER
8	D2491R	SHIM	2		
9	AR73146	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R53586	RETAINER	1		
13		RELAY	1		TAPE PLAYER CONTROL
14	21H1176	SCREW	1		0.112" X 1/2"
15	14H1000	NUT	1		0.112"
16	19H1948	CAP SCREW	2		1/4" X 3/4"
17	24H1288	WASHER	2		9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		
19	R53479	BRACKET	1		
20	37H42	SCREW	1		NO. 10 X 3/8"
21	AR60557	WIRING HARNESS	1		AM RADIO AND TAPE PLAYER
22	R52130	LOCK NUT	2		
23	AR60053	TAPE PLAYER	1		8-TRACK
24	AR65050	KIT	1		

2D20

ELECTRICAL

H32271F -UN-01JAN94

KIT, ANTENNA WITH CLIPS
(SERIAL NO. -513950)



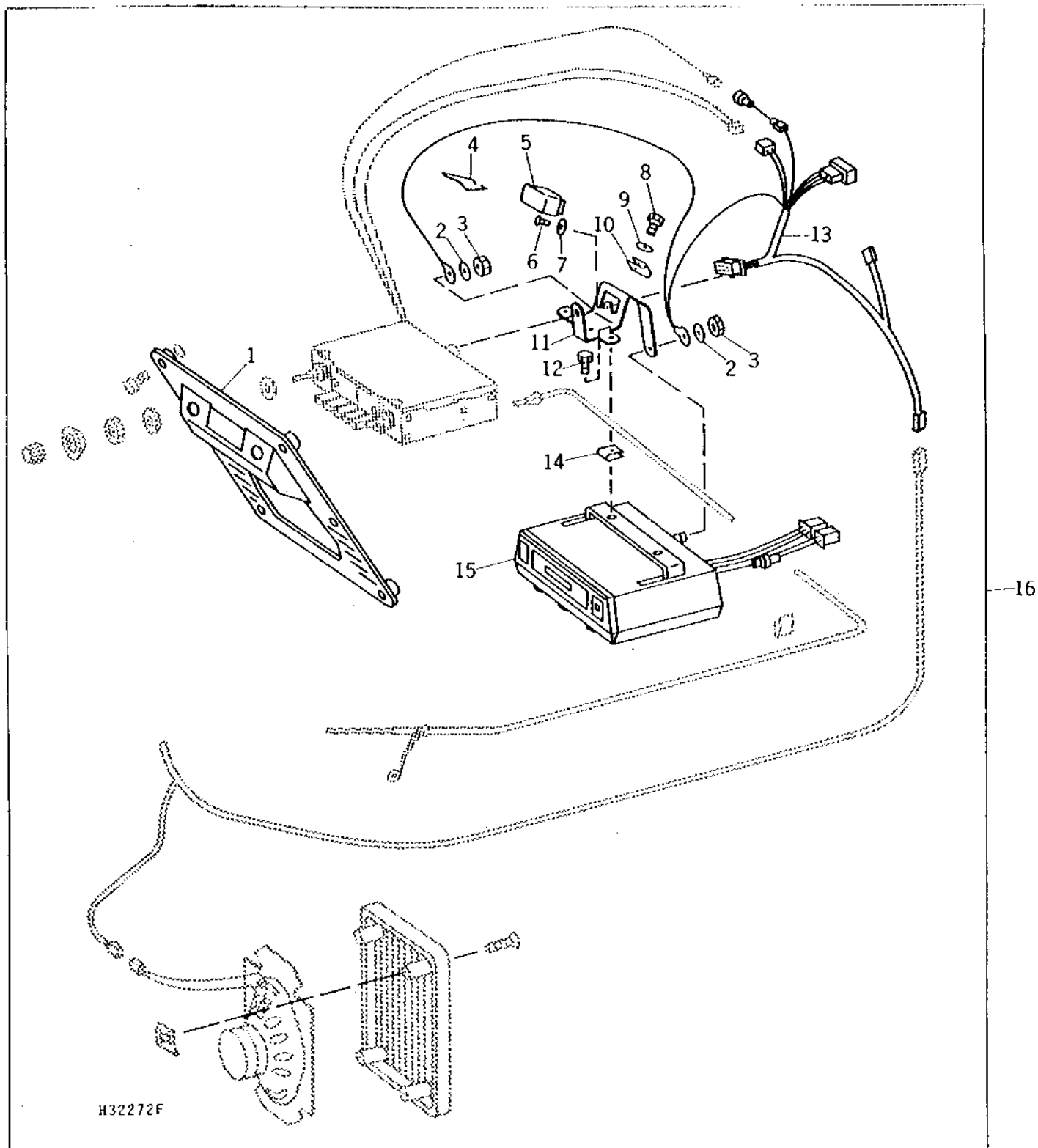
KIT, ANTENNA WITH CLIPS - CONTINUED
(SERIAL NO. -513950)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR61608	ANTENNA	1		
2	R47474	CLIP	3		
3	AR65636	KIT	1		

H32272F

-UN-01JAN94

KIT, TAPE PLAYER
(USE WITH AR74832)
(SERIAL NO. -513950)



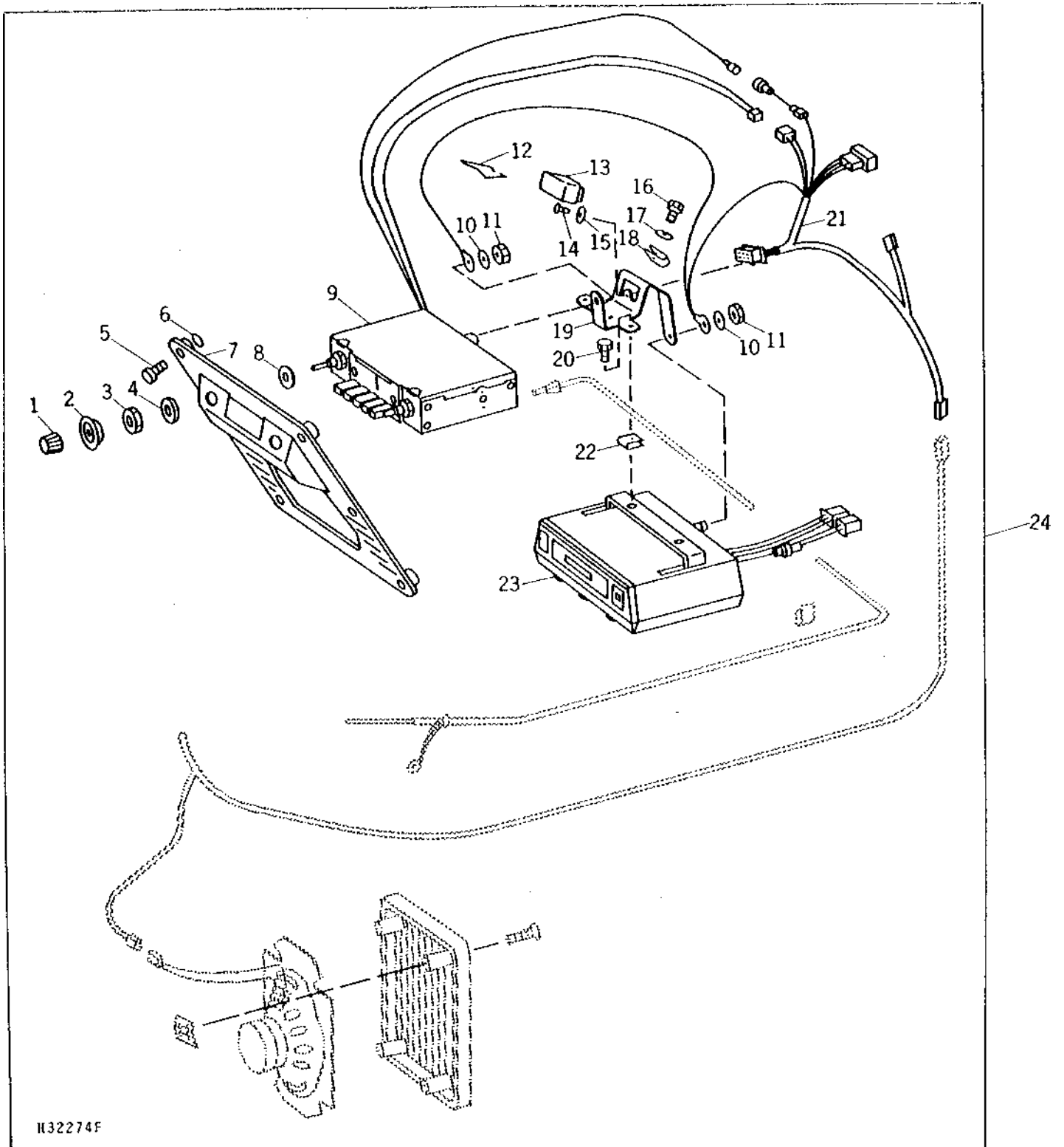
KIT, TAPE PLAYER - CONTINUED
 (USE WITH AR74832)
 (SERIAL NO. -513950)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R53398	GRILLE	1		RADIO AND TAPE PLAYER
2	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
3	14H786	NUT	2		1/4"
4	R53586	RETAINER	1		
5		RELAY	1		TAPE PLAYER CONTROL
6	21H1176	SCREW	1		0.112" X 1/2"
7	14H1000	NUT	1		0.112"
8	19H1948	CAP SCREW	2		1/4" X 3/4"
9	24H1288	WASHER	2		9/32" X 1" X 1/16"
10	R53677	LOCK NUT	2		
11	R53479	BRACKET	1		AM RADIO AND TAPE PLAYER
12	37H42	SCREW	1		NO. 10 X 3/8"
13	AR60557	WIRING HARNESS	1		AM RADIO AND TAPE PLAYER
14	R52130	LOCK NUT	2		
15	AR60053	TAPE PLAYER	1		8-TRACK
16	AR66026	KIT	1		

KIT, AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER-STEREOPHONIC SOUND SYSTEM
(USE WITH AR65636 AND AR74832)
(SERIAL NO. -513950)

H32274F

-UN-01JAN94



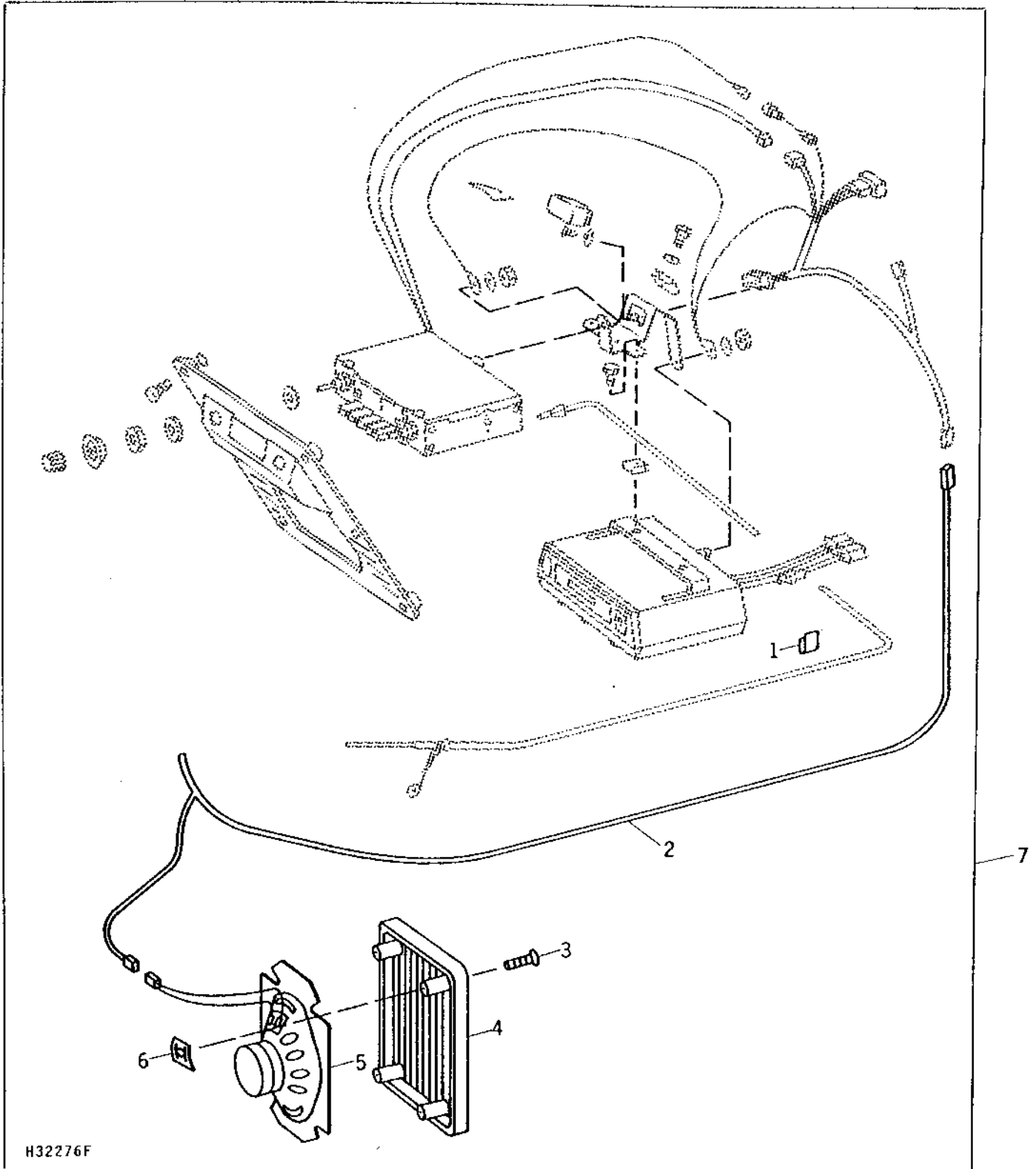
H32274F

KIT, AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER-STEREOPHONIC SOUND SYSTEM - CONTINUED
 (USE WITH AR65636 AND AR74832)
 (SERIAL NO. -513950)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		
6	R34812	O-RING	6		
7	R53398	GRILLE	1		RADIO AND TAPE PLAYER
8	D2491R	SHIM	2		
9	AR69588	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R53586	RETAINER	1		
13		RELAY	1		TAPE PLAYER CONTROL
14	21H1176	SCREW	1		0.112" X 1/2"
15	14H1000	NUT	1		0.112"
16	19H1948	CAP SCREW	2		1/4" X 3/4"
17	24H1288	WASHER	2		9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		
19	R57892	BRACKET	1		
20	37H42	SCREW	1		NO. 10 X 3/8"
21	AR69589	WIRING HARNESS	1		
22	R52130	LOCK NUT	2		
23	AR60053	TAPE PLAYER	1		8-TRACK
24	AR69586	KIT	1		

KIT, SPEAKERS, RADIO, TAPE PLAYER, AND HARNESS
(SERIAL NO. -513950)

H32276F -UN-01JAN94



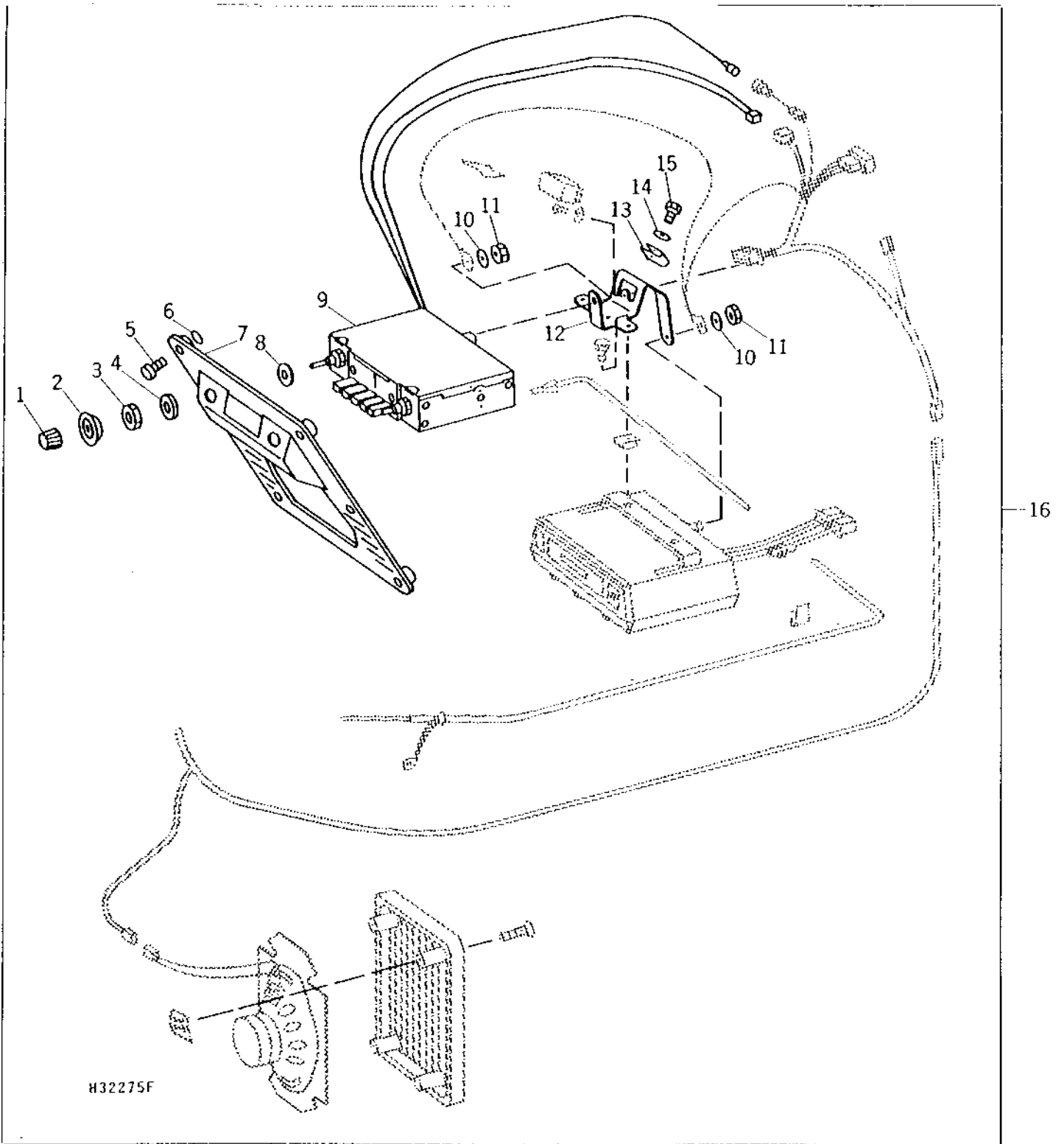
H32276F

KIT, SPEAKERS, RADIO, TAPE PLAYER, AND HARNESS - CONTINUED
(SERIAL NO. -513950)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47474	CLIP	3		
2	AR67951	WIRING HARNESS	1		SPEAKERS
3	R53678	SCREW	8		SELF-TAPPING
4	R61267	GRILLE	2		SPEAKERS
5	AR74265	SPEAKER	2		RADIO
6	R61268	LOCK NUT	8		
7	AR74832	KIT	1		

H32275F -UN-01JAN94

KIT, AM RADIO, PUSH BUTTON
(USE WITH AR65636 OR AR74832)
(SERIAL NO. -513950)

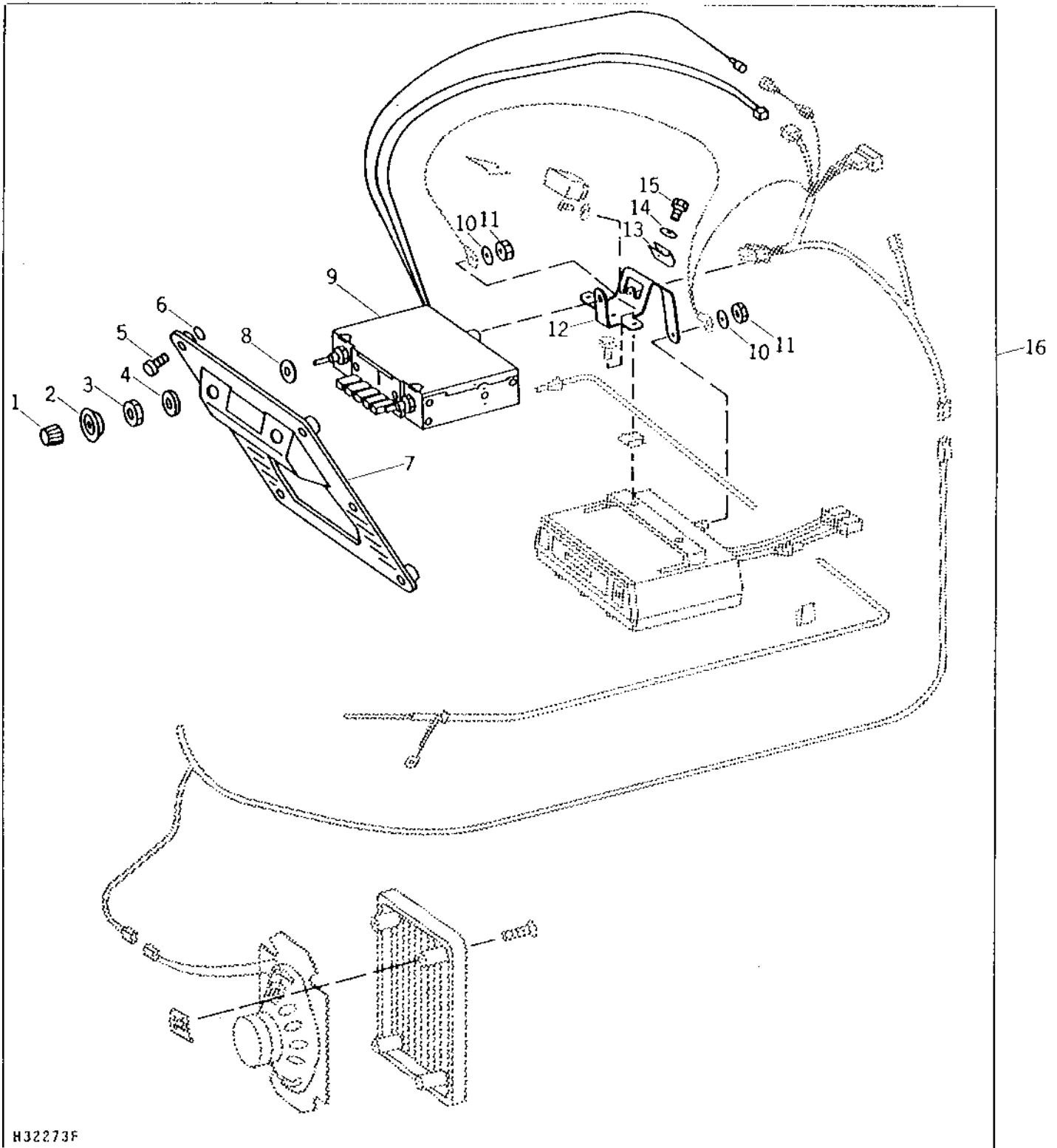


KIT, AM RADIO, PUSH BUTTON - CONTINUED
 (USE WITH AR65636 OR AR74832)
 (SERIAL NO. -513950)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		SPECIAL, HEX
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		SPECIAL, SELF-TAPPING
6	R34812	O-RING	6		
7	R52272	GRILLE	1		RADIO
8	D2491R	SHIM	2		
9	AR73146	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R65690	BRACKET	1		
13	R53677	LOCK NUT	2		
14	24H1288	WASHER	2		9/32" X 1" X 1/16"
15	19H1227	CAP SCREW	2		1/4" X 1/2"
16	AR73922	KIT	1		
..	AR73923	WIRING HARNESS	1		

H32273F -UN-01JAN94

KIT, AM-FM RADIO, PUSH BUTTON
(USE WITH AR65636 OR AR74832)
(SERIAL NO. -513950)



H32273F

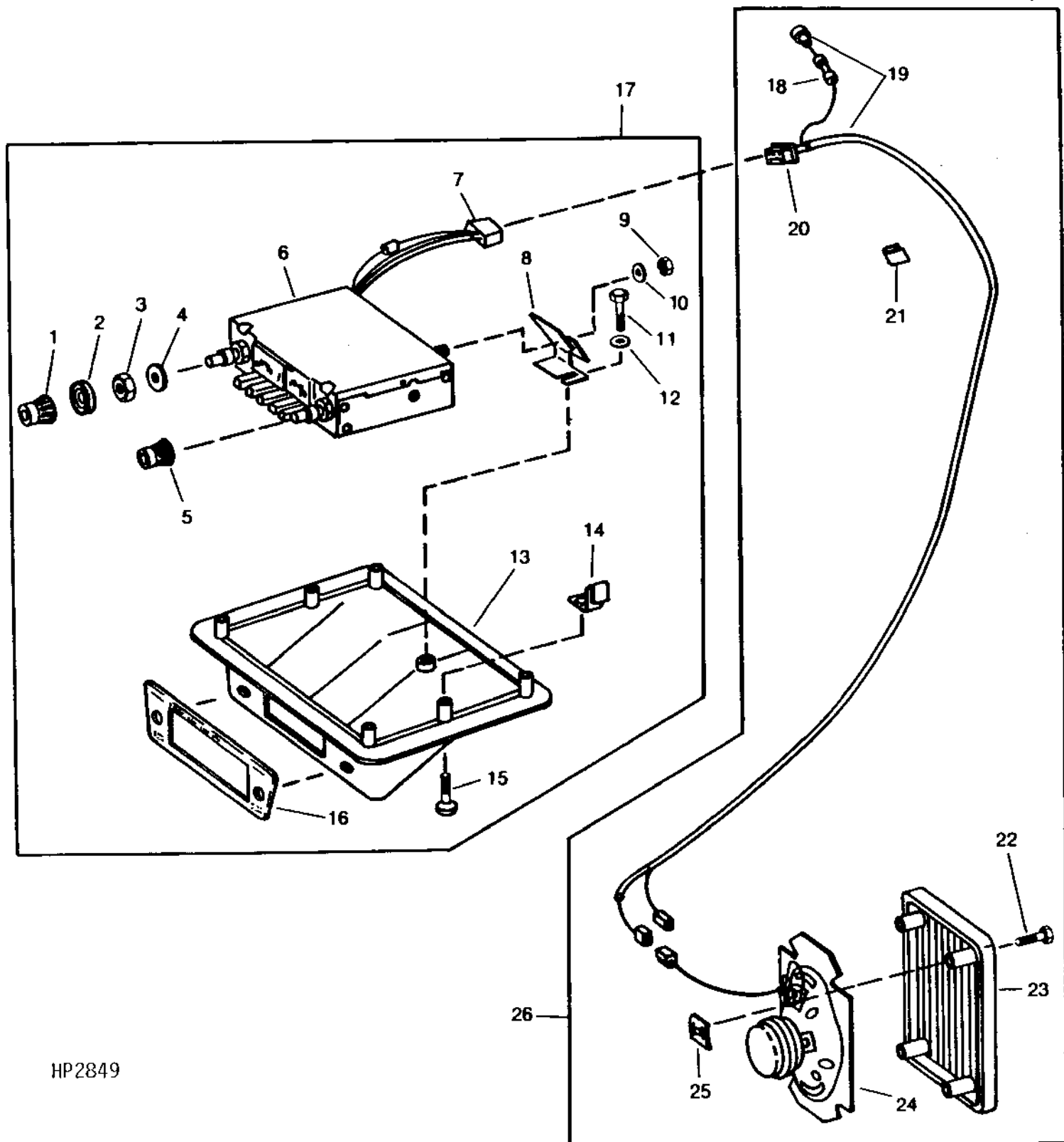
KIT, AM-FM RADIO, PUSH BUTTON - CONTINUED
(USE WITH AR65636 OR AR74832)
(SERIAL NO. -513950)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		SPECIAL, HEX
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		SPECIAL, SELF-TAPPING
6	R34812	O-RING	6		
7	R52272	GRILLE	1		RADIO
8	D2491R	SHIM	2		
9	AR69588	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R65689	BRACKET	1		
13	R53677	LOCK NUT	2		
14	24H1288	WASHER	2		9/32" X 1" X 1/16"
15	19H1227	CAP SCREW	2		1/4" X 1/2"
16	AR69585	KIT	1		NO LONGER AVAILABLE

AM AND AM-FM PUSH-BUTTON RADIO
(MOTOROLA)
(SERIAL NO. 513951-)

HP2849

-UN-01JAN94



HP2849

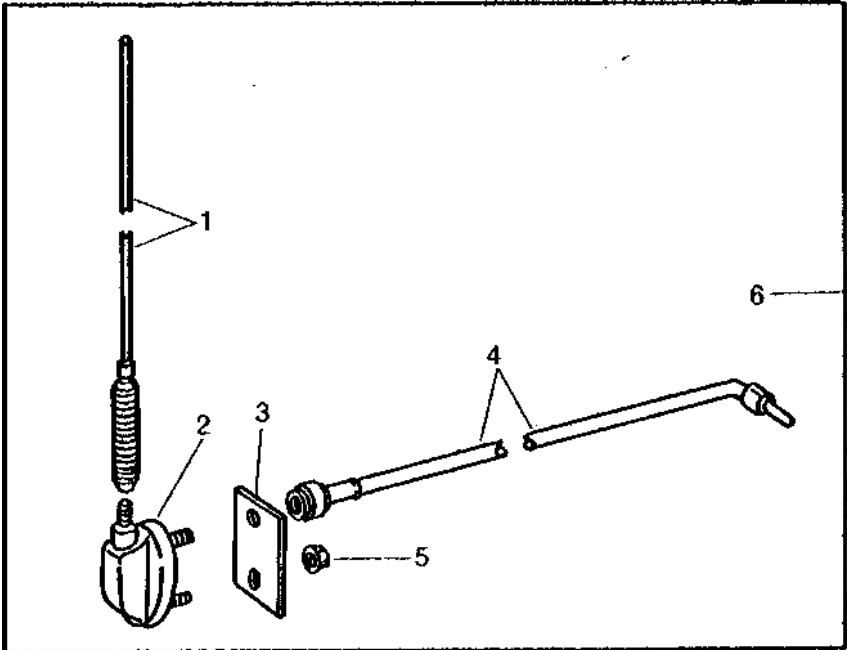
AM AND AM-FM PUSH-BUTTON RADIO - CONTINUED
(MOTOROLA)
(SERIAL NO. 513951-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR104573	KNOB	1		VOLUME
2	R53385	KNOB	2		
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	AR104574	KNOB	1		TUNING
6		RADIO	1		AM
		RADIO	1		AM-FM
7	H118419	SOCKET	1		
8	R76497	BRACKET	1	-620400	
	R85786	BRACKET	1	620401-	(AUDIOVOX)
9	14H786	NUT	1		1/4"
10	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
11	21H1299	SCREW	1	-620400	0.164" X 3/8"
	21H1465	SCREW	1	620401-	0.164" X 3/8"
12	12H290	WASHER	1		0.164", INTERNAL TOOTH
13	R76332	GRILLE	1		
14		NUT	6		
15	R76333	SCREW	6		
16	R85787	PLATE	1	620401-	(AUDIOVOX)
17	TY15163	RADIO	1	-620400	AM RADIO (MOTOROLA) (SUB TY15278)
	TY15278	RADIO	1		AM RADIO (AUDIOVOX)
	TY15154	RADIO	1	-620400	AM-FM RADIO (MOTOROLA) (SUB TY15279)
	TY15279	KIT	1		AM-FM RADIO (AUDIOVOX)
18	AH65594	FUSE	1		
19	AH111320	WIRING HARNESS	1		
20	H118416	PIN CONTACT	1		
21	R47474	CLIP	4		
22	R53678	SCREW	8		
23	R61267	GRILLE	2		
24	AH110953	SPEAKER	2		
25	R61268	LOCK NUT	4		
26	TY15164	KIT	1		SPEAKERS AND HARNESS
..	AH105035	KIT	1		RADIO EXTERNAL ANTENNA

MEMORANDA

RADIO EXTERNAL ANTENNA KIT
(SERIAL NO. 414851-)

NP149 -UN-01JAN94



NP149

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR46986	ANTENNA	1		
2	AR46984	BASE	1		
3	H104803	PLATE	1		
4	AR46985	WIRING LEAD	1		
5	N10217	LOCK NUT	1		
6	AH105035	KIT	1		

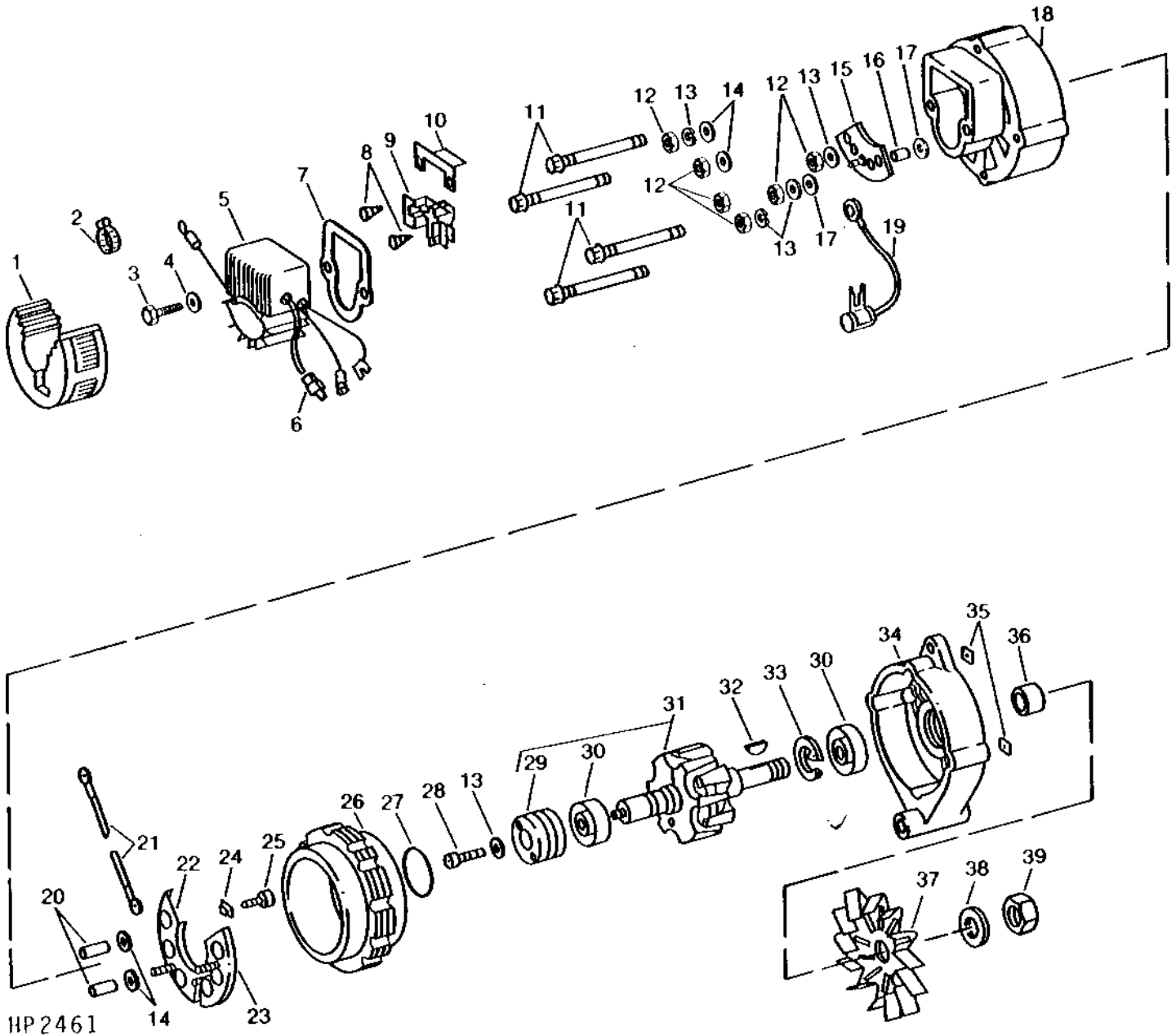
2E10

ELECTRICAL

HP2461

-UN-01JAN94

ALTERNATOR AND VOLTAGE REGULATOR (72 AMP)
(SERIAL NO. -600000)



HP 2461

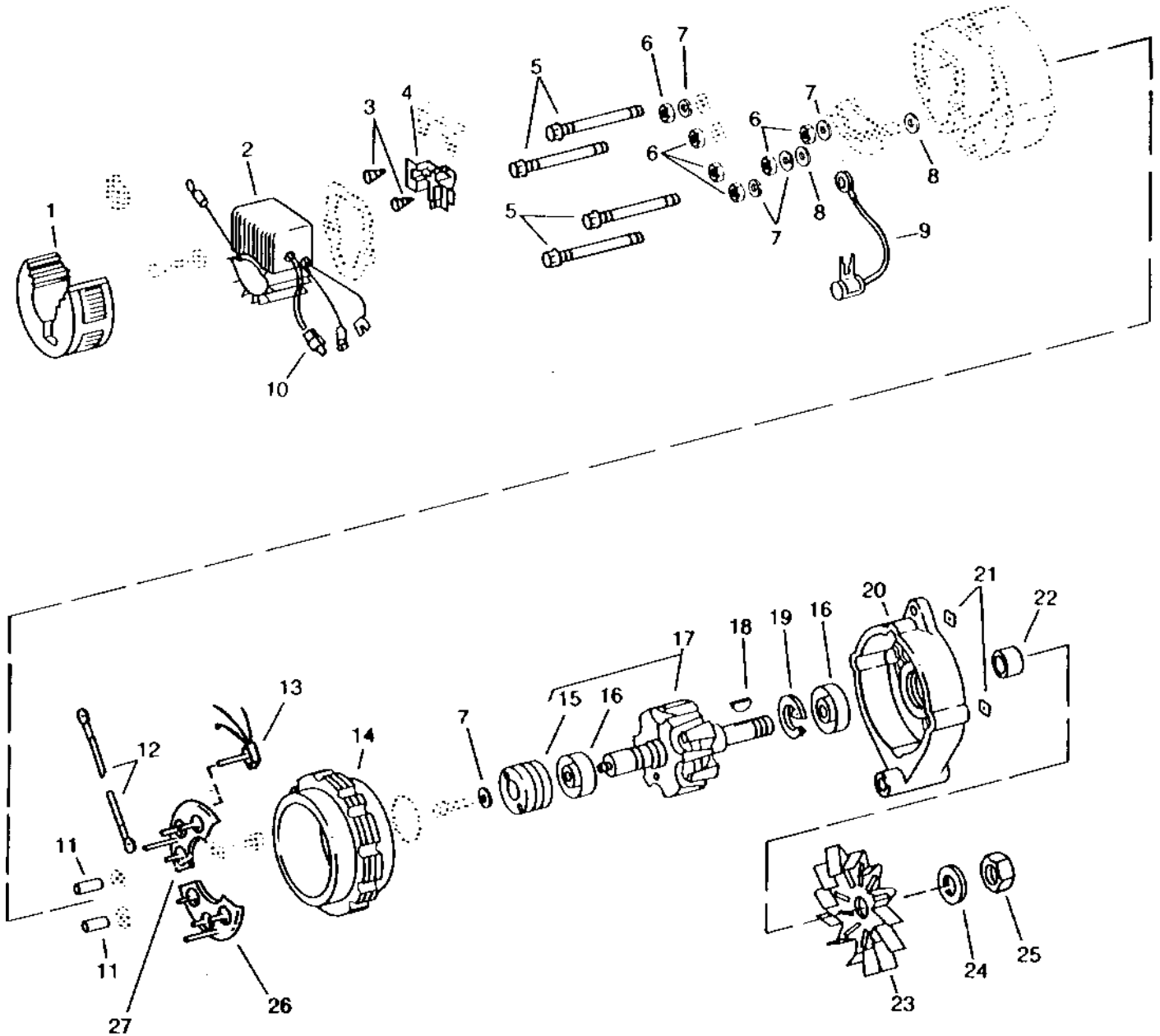
ALTERNATOR AND VOLTAGE REGULATOR (72 AMP) - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93170	COVER	1		
2	H77698	TIE BAND	1		
3	T29103	SCREW	2		
4	12H315	LOCK WASHER	2		0.164"
5	AT56592	REGULATOR	1		
6	R48887	TAB CONNECTOR BODY	1		
7	T29100	GASKET	1		
8	37H47	SCREW	2		NO. 8 X 1/2"
9	AT27128	HOLDER	1		
10	T25357	INSULATOR	1	-414850	(SUB T46862)
	T46862	ISOLATOR	1		
11	R47460	BOLT	4		
12	14H778	NUT	6		0.190"
13	12H246	LOCK WASHER	5		0.190"
14	R39804	WASHER	4		
15	AR50229	DIODE	1		
16	R39803	WASHER	1		
17	R15036	WASHER	2		
18	R63977	HOUSING	1		
19	AH105521	CAPACITOR	1	414851-	
20	T25353	BUSHING	2		
21	AT27126	WIRING LEAD	1	363601-	
22	AH103067	PLATE	1		(RECTIFYING, POSITIVE)
23	AH103068	PLATE	1		(RECTIFYING, NEGATIVE)
24	T25350	INSULATOR	1		
25	T29099	BOLT	1		
26	AR50226	STATOR	1		
27	T50860	RING	1		
28	T29102	SCREW	1	-1990	(SUB T17948) (NO LONGER AVAILABLE)
	T17948	SCREW	1		
29	AT27127	RING	1		
30	AT23188	BEARING	2		
31	AR50227	ROTOR	1		(WITH SLIP RINGS AND BEARINGS)
32	26H9	SHAFT KEY	1		1/8" X 5/8"
33	R15029	RETAINER	1		
34	R15033	HOUSING	1		
35	14H631	NUT	4		0.190"
36	T25343	BUSHING	1		
37	R15027	FAN	1		
38	12H294	LOCK WASHER	1		5/8"
39	14H866	NUT	1		5/8"
..	AR52077	ALTERNATOR	1	-600000	(LESS ISOLATION DIODE, PULLEY, AND REGULATOR) (SUB TY6653)
..	TY6603	ALTERNATOR	1	-600000	(REMANUFACTURED) (LESS ISOLATION DIODE, PULLEY, AND REGULATOR) (SUB TY6653)

ALTERNATOR AND VOLTAGE REGULATOR (90 AMP)
(SERIAL NO. 600001-)

HP3534

-UN-01JAN94



HP3534

2E13

ELECTRICAL

ALTERNATOR AND VOLTAGE REGULATOR (90 AMP) - CONTINUED (SERIAL NO. 600001-)

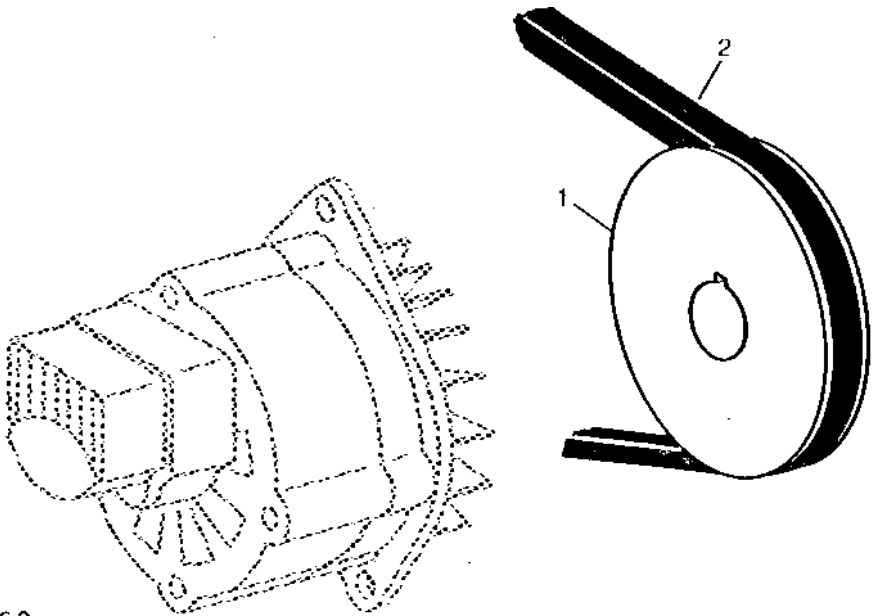
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H121705	COVER	1		
2	AH117788	VOLTAGE REGULATOR	1		
3	37H47	SCREW	2		NO. 8 X 1/2
4	AH122311	BRUSH	1		
5	R47460	BOLT	4		
6	14H778	NUT	6		0.190"
7	12H246	LOCK WASHER	5		0.190"
8	R15036	WASHER	2		
9	AH105521	CAPACITOR	1		
10	R48887	TAB CONNECTOR BODY	1		
11	T25353	BUSHING	2		
12	AT27126	WIRING LEAD	1		
13	AH117790	DIODE	2		
14	AH117791	STATOR	1		
15	AT27127	RING	1		
16	JD9449	BALL BEARING	2		
17	AH117789	ROTOR	1		(W/SLIP RINGS AND BEARINGS)
18	26H9	SHAFT KEY	1		1/8" X 5/8"
19	R15029	RETAINER	1		
20	R15033	HOUSING	1		
21	14H631	NUT	4		0.190"
22	T25343	BUSHING	1		
23	R15027	FAN	1		
24	12H294	LOCK WASHER	1		5/8"
25	14H866	NUT	1		5/8"
26	AH134530	RECTIFIER	1		(NEGATIVE)
27	AH134529	RECTIFIER	1		(POSITIVE)
..	TY6653	ALTERNATOR	1		(REMANUFACTURED)

HP2463 -UN-01JAN94

ALTERNATOR SHEAVE AND BELT (72 AMP AND 90 AMP)



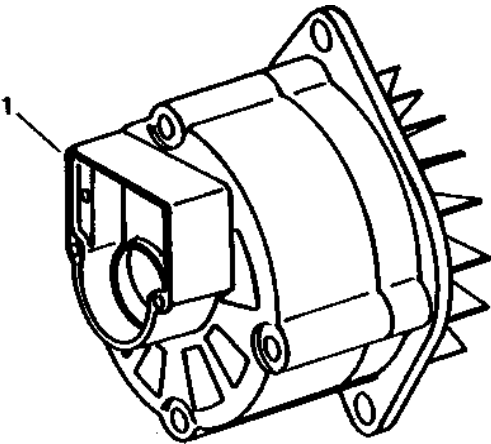
HP2463



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93619	PULLEY	1		
2	H79236	BELT	1	-464350	(72 AMP)
	H79237	BELT	1	464351-620400	(72 AMP AND 90 AMP) (SUB H86271)
	H86271	BELT	1		

HP2604 -UN-01JAN94

ALTERNATOR (90 AMP)
(SERIAL NO. 600001-)

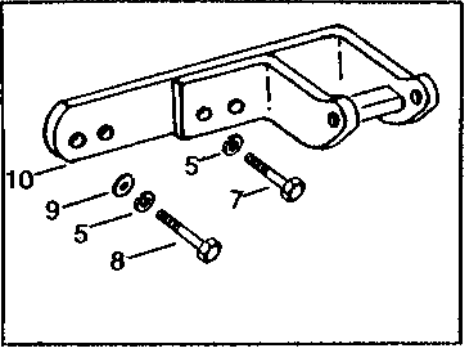


HP 2604

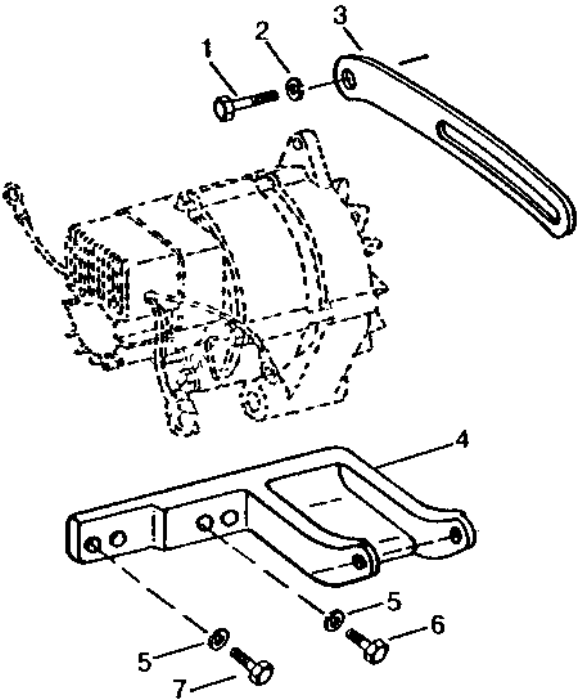
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	TY6653	ALTERNATOR	1	90 AMP (REMANUFACTURED)	

ALTERNATOR BRACKETS
(6466AH 01)

RGP458 -UN-01JAN94



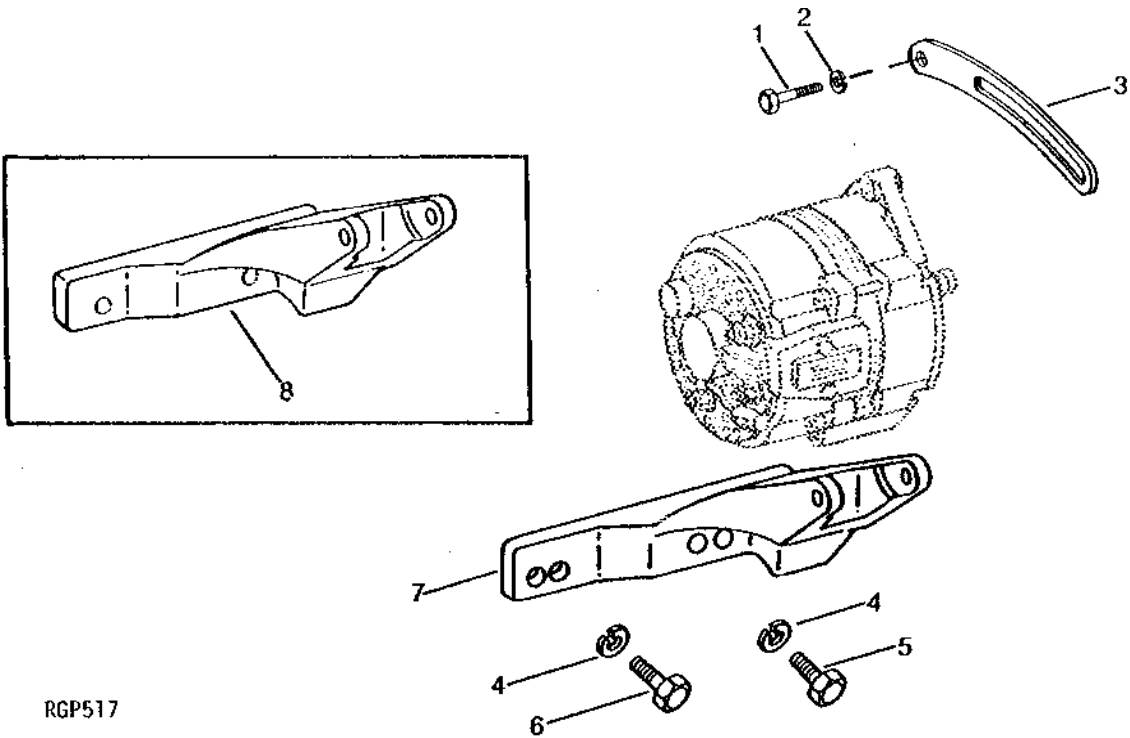
RGP458



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H2284	CAP SCREW	1		3/8" X 7/8"
2	12H304	LOCK WASHER	1		3/8"
3	T32853	STRAP	1		
4	R70870	BRACKET	1	143479-	
5	12H293	LOCK WASHER	2		7/16"
6	19H1978	CAP SCREW	1	143479-	7/16" X 1-1/2"
7	19H2500	CAP SCREW	1		7/16" X 1-3/8"
8	19H1773	CAP SCREW	1	-143478	7/16" X 1-1/8"
9	24H1323	WASHER	1	-143478	15/32" X 13/16" X 0.090"
10	AR56010	BRACKET	1	-143478	(SUB R70870 AND 19H1978)

ALTERNATOR BRACKET AND ADJUSTING STRAP
(6466AH 02,03)

RGP517 -UN-01JAN94

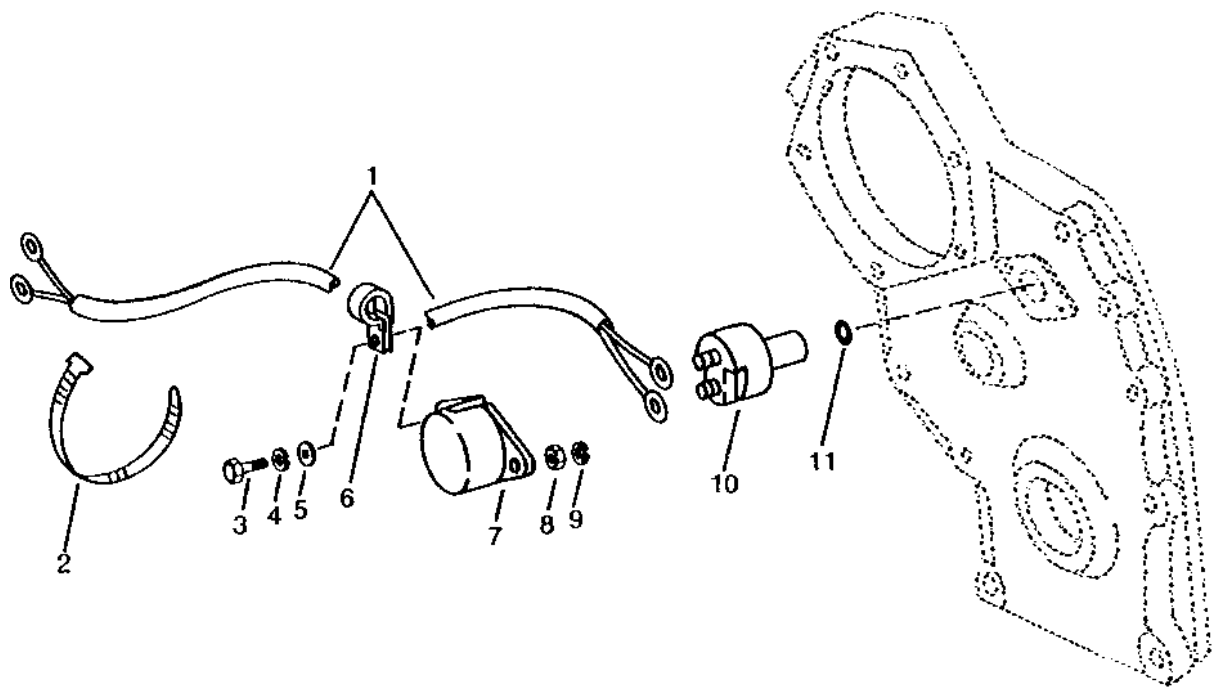


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H2284	CAP SCREW	1	3/8" X 7/8"	
2	12H304	LOCK WASHER	1	3/8"	
3	T32853	STRAP	1		
4	12H293	LOCK WASHER	2	7/16"	
5	19H1978	CAP SCREW	1	7/16" X 1-1/2"	
6	19H2500	CAP SCREW	1	7/16" X 1-3/8"	
7	R70372	BRACKET	1		
8	R69636	BRACKET	1	(SUB R70372)	

MEMORANDA

TACHOMETER SENSOR, MAGNETIC PICK-UP (ENGINE)
(6466AH 02, 03)

RGP374 -UN-01JAN94

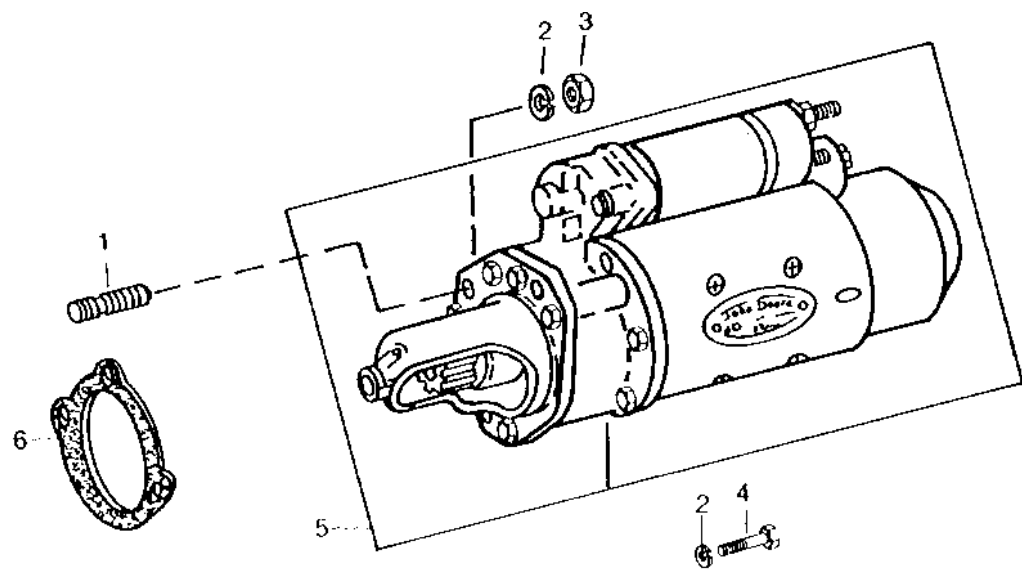


RGP374

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR89151	WIRING HARNESS	1		
2	R44302	TIE BAND	AR		
3	19H1948	CAP SCREW	2	1/4" X 3/4"	
4	12H302	LOCK WASHER	2	1/4"	
5	24H1287	WASHER	1	9/32" X 5/8" X 0.065"	
6	T13814	CLAMP	1	(SUB T22404 AND 24H1287)	
	T22404	CLAMP	1		
7	R67230	COVER	1		
8	14H631	NUT	2	0.190"	
9	12H295	LOCK WASHER	1	0.190"	
10	AR96480	SENSOR	1	(SUB FOR AR87494)	
11	R79915	O-RING	1	(SUB FOR R43780 OR R72328, THIS APPLICATION)	

STARTING MOTOR
(12-VOLT)

RGP3021 -UN-01JAN94

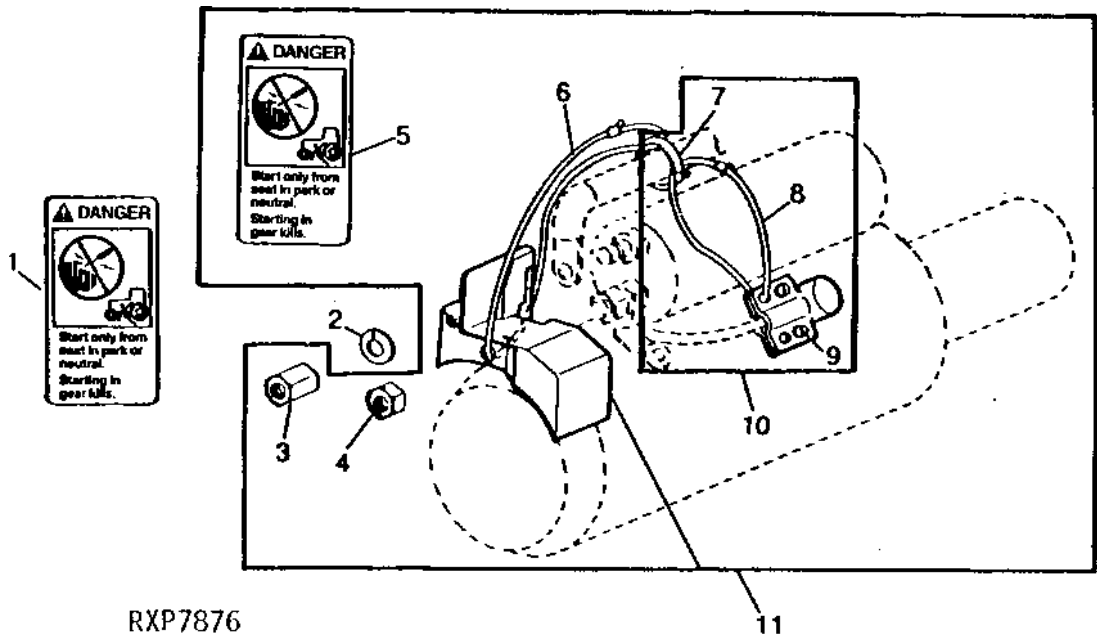


RGP3021

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R55396	STUD	1		
2	12H304	LOCK WASHER	3	3/8"	
3	14H1076	NUT	1	3/8"	
4	19H2545	CAP SCREW	2	3/8" X 1-3/8"	
5	AR77254	STARTER MOTOR	1		(NIPPONDENSO NO. 028000-3291) (WITHOUT COVER) (SUB RE41875 OR TY6713, THIS APPLICATION)
	RE13722	STARTER MOTOR	1		(NIPPONDENSO NO. 028000-3292) (WITHOUT COVER) (SUB RE41875 OR TY6713)
	TY6617	STARTER MOTOR	1		REMANUFACTURED (NIPPONDENSO NO. 9702800-3290) (WITHOUT COVER) (SUB TY6713)
	TY6618	STARTER MOTOR	1		REMANUFACTURED (CHAMPION) (SUB TY6701)
6	R53108	GASKET	1		
..	RE41875	STARTER MOTOR	1		(NIPPONDENSO NO. 028000-3292) (CONTAINS RE39064)
..	TY6713	STARTER MOTOR	1		REMANUFACTURED (NIPPONDENSO WITH RE39064)
..	TY6701	STARTER MOTOR	1		REMANUFACTURED (CHAMPION NO. 8369 WITH RE39064)

STARTER SOLENOID COVER KIT

RXP7876 -UN-01JAN94

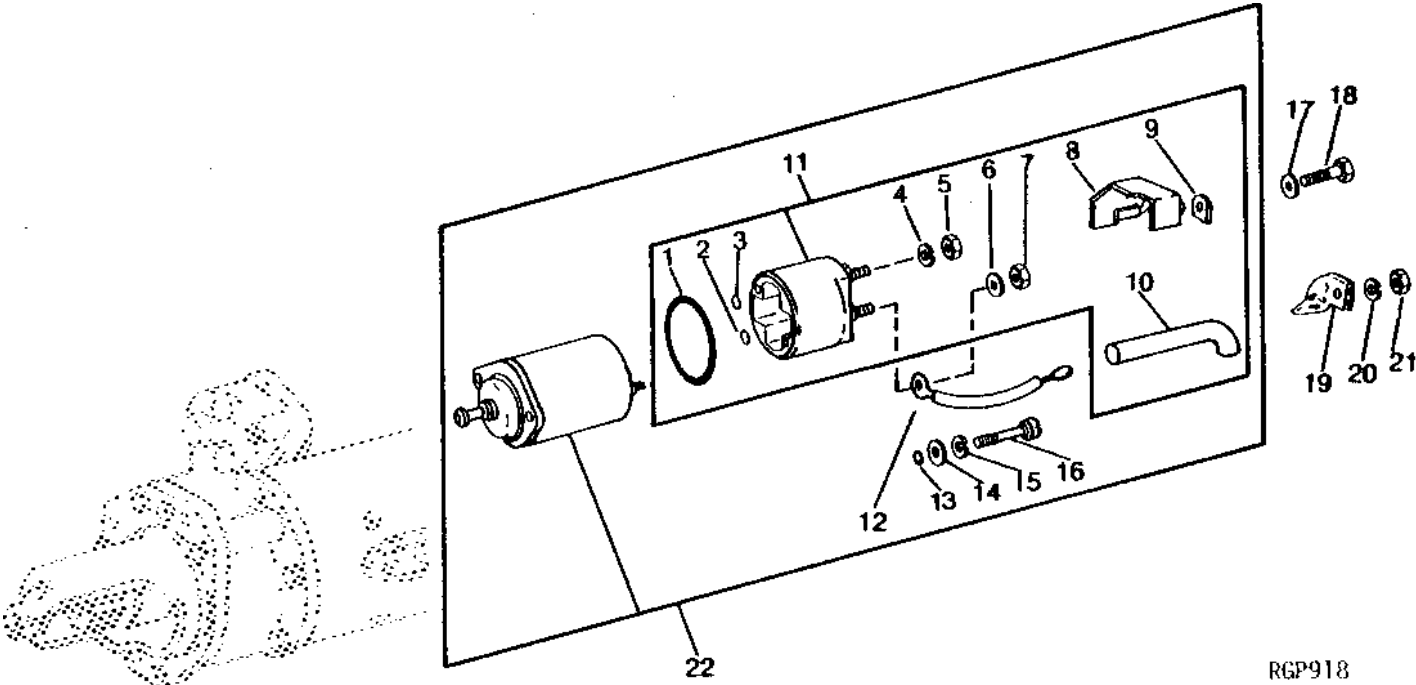


RXP7876

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T84410	LABEL	1		(SPANISH)
	T84411	LABEL	1		(FRENCH)
	T84412	LABEL	1		(GERMAN)
	T84413	LABEL	1		(ITALIAN)
2	12H246	LOCK WASHER	1		0.190"
3	R100380	NUT	1		
4	14H732	NUT	1		3/8"
5	T84409	SAFETY SIGN	1		(ENGLISH)
6	R76477	TIE BAND	1	-1990	(SUB H113196)
	H113196	TIE BAND	1		
7	R44302	TIE BAND	1		
8	R76477	TIE BAND	1	-1990	(SUB H113196)
9	R66117	SCREW	2		
10	RE39063	SHIELD	1		
11	RE39064	SHIELD	1		

STARTER SOLENOID SWITCH
(12 VOLT) (JOHN DEERE)
(6466AH 01)
(STARTING MOTOR DATE CODE 8S2761-)

RGP918 -UN-01JAN94

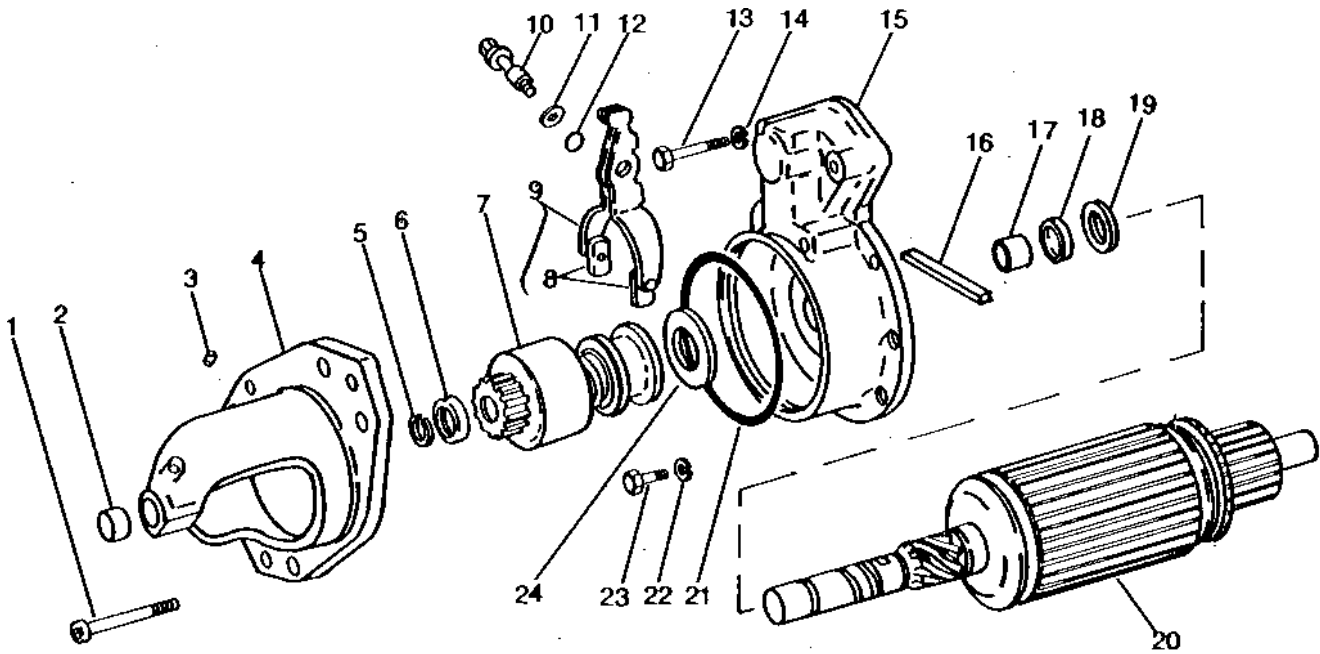


RGP918

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R68224	GASKET	1		
2	R56792	WASHER	1		
3	R56793	SHIM	1		
4	12H303	LOCK WASHER	1	5/16"	
5	R51671	NUT	1		
6	12H246	LOCK WASHER	1	0.190"	
7	14H631	NUT	2	0.190"	
8	R68225	COVER	1		
9	R68223	PLATE	1		
10	R68222	HOSE	1		
11	AR90071	KIT	1		
12	AR55949	WIRING LEAD	1		
13	R50894	O-RING	2		
14	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
15	12H302	LOCK WASHER	2	1/4"	
16	R51669	SCREW	2		
17	R51662	WASHER	1		
18	AR55946	SCREW	1		
19	R50910	CONNECTOR	1		
20	R50899	LOCK WASHER	2		
21	14H732	NUT	2	3/8"	
22	AR90070	SWITCH	1		

STARTER DRIVE HOUSING AND ARMATURE

RGP1947 -UN-01JAN94



RGP1947

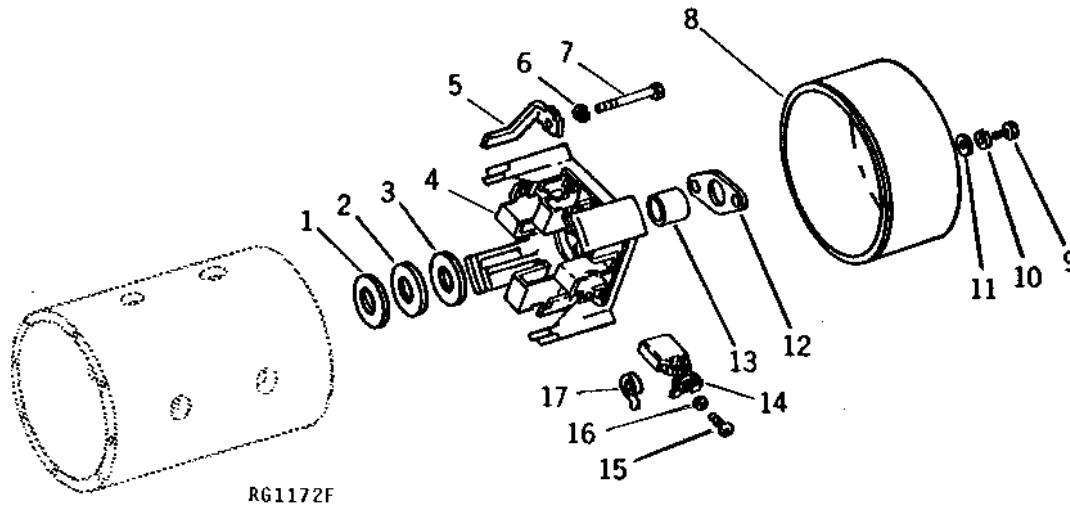
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50900	SCREW	6		
2	R50891	BUSHING	1		
3	R50892	PLUG	1		
4	AR54990	HOUSING	1		
5	R50902	SNAP RING	1		
6	R50903	STOP	1		
7	AR54992	DRIVE	1		
8	R51667	WEAR PLATE	2		
9	AR67827	ARM	1		
10	R50897	SHAFT	1		
11	24H1289	WASHER	1		(USE WITH RE13722 OR RE41875)
12	R52387	O-RING	1		
13	R50893	SCREW	2		
14	12H302	LOCK WASHER	2		1/4"
15	AR68430	HOUSING	1		MARKED -J-
16	R51666	WICK	1		
17	R51665	BUSHING	1		
18	AR55947	SEAL	1		
19	R50906	THRUST WASHER	1		
20	AR66778	ARMATURE	1		
21	R50901	WASHER	1		
22	12H317	LOCK WASHER	2		9/16"
23	R51661	SCREW	2		
24	R50905	WEAR RING	1		

2E23

ELECTRICAL

STARTER COMMUTATOR END FRAME (12-VOLT) (JOHN DEERE)

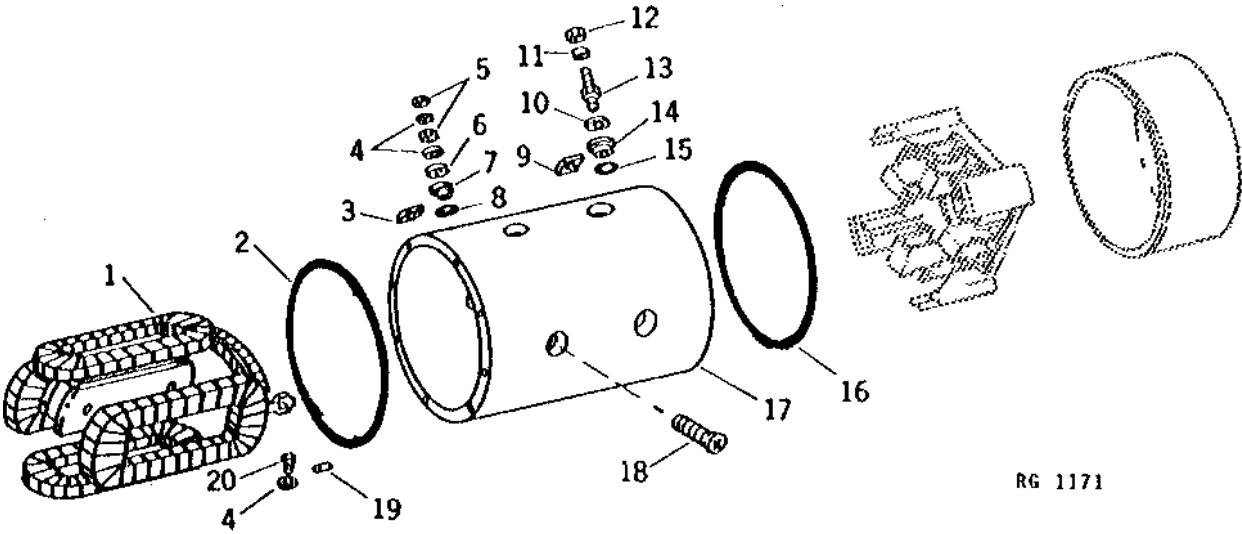
RG1172 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50923	SHIM	AR	(0.18 MM)	
2	R50924	SHIM	AR	(0.48 MM)	
3	R50925	THRUST WASHER	1		
4	AR54997	FRAME	1		
5	R51660	BRACKET	2		
6	12H317	LOCK WASHER	2	9/16"	
7	R51659	SCREW	2		
8	R50912	COVER	1		
9	R50931	SCREW	2		
10	12H246	LOCK WASHER	6	0.190"	
11	24H1283	WASHER	2	7/32" X 1/2" X 0.049"	
12	R50930	GASKET	1		
13	R50891	BUSHING	1		
14	R50927	CARBON BRUSH CONDUCTOR	4		
15	R50929	SCREW	4		
16	12H246	LOCK WASHER	4	0.190"	
17	R50928	SPRING	4		

STARTER MAIN FRAME AND COIL
(12-VOLT) (JOHN DEERE)

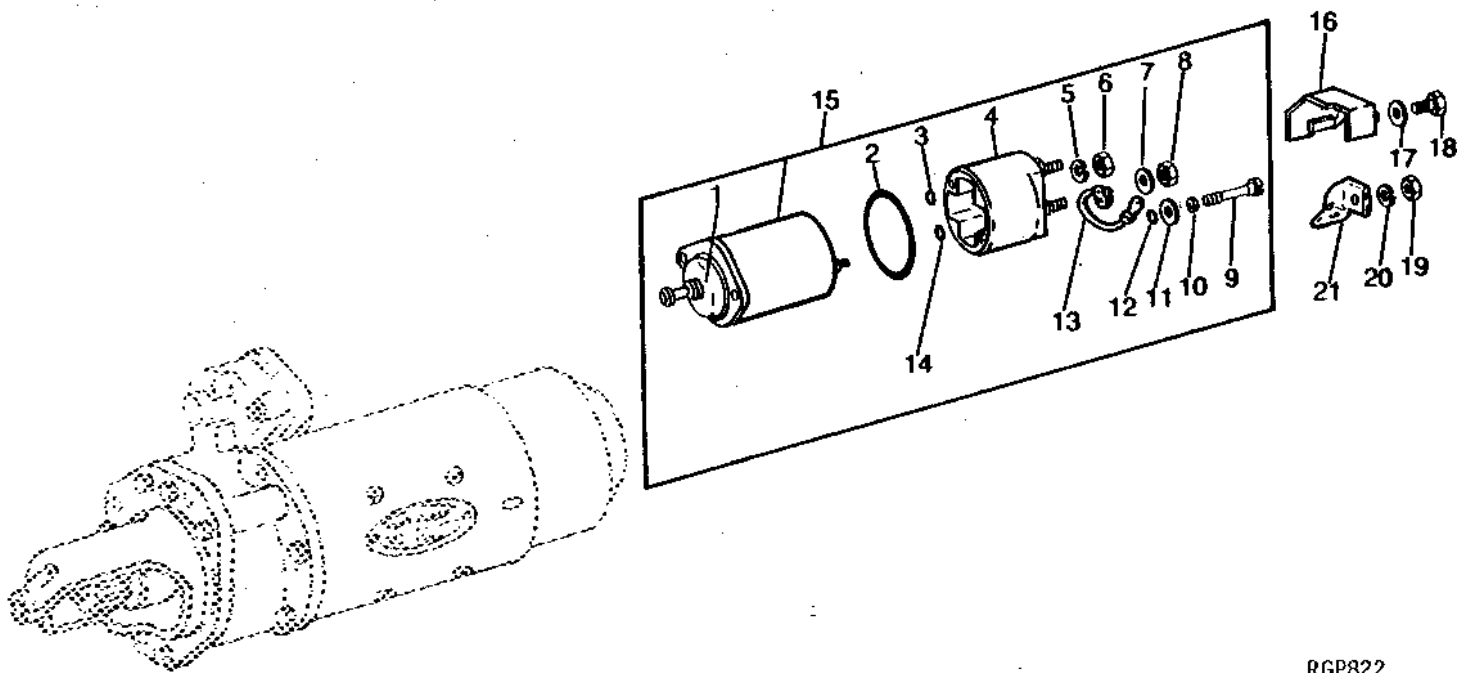
RG1171 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	STARTER SERIAL NO.	REMARKS
1	AR54996	FIELD WINDING COIL	1	-8U0001	
	RE13731	FIELD WINDING COIL	1	9U0001-	
2	R50913	O-RING	1		
3	R50916	WASHER	1		
4	12H246	LOCK WASHER	3	0.190"	
5	R50907	NUT	2		
6	24H1283	WASHER	1	7/32" X 1/2" X 0.049"	
7	R50914	WASHER	1		
8	R50915	O-RING	1		
9	R50920	BUSHING	1		
10	R50917	WASHER	1		
11	R50899	LOCK WASHER	1		
12	R50909	NUT	1		
13	R56802	STUD	1		
14	R50918	WASHER	1		
15	R50919	O-RING	1		
16	R50922	O-RING	1		
17		FRAME	1	(SUB TY6713, THIS APPLICATION)	
18	R50921	SCREW	8		
19	R51664	DOWEL PIN	1		
20	R50931	SCREW	1		

STARTER SOLENOID SWITCH
(12-VOLT) (JOHN DEERE)
(STARTING MOTOR DATE CODE -8S2760)
(6466AH 01)

RGP822 -UN-01JAN94



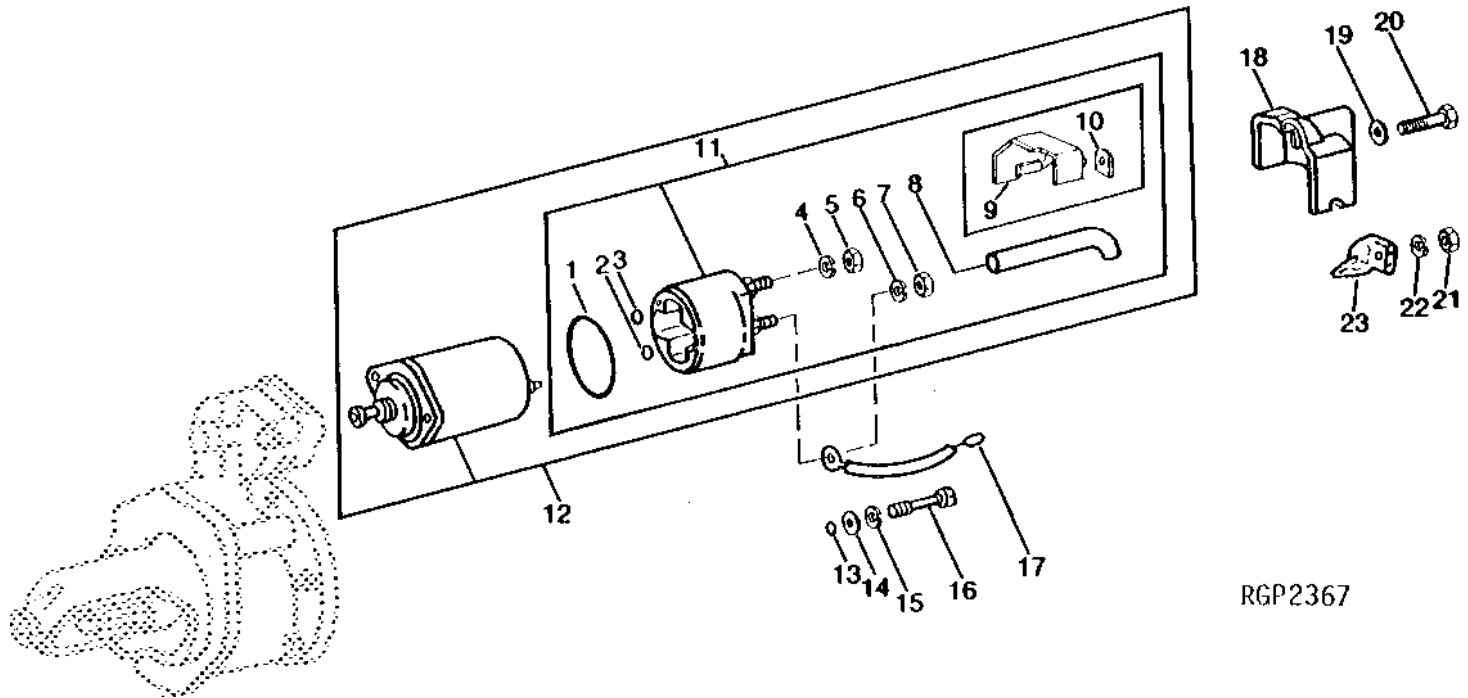
RGP822

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R52385	BOOT	1		
2	R51668	WASHER	1		
3	R56793	SHIM	1		
4	AR71256	COVER	1	(SUB RE13733)	
5	12H303	LOCK WASHER	1	5/16"	
6	R51671	NUT	1		
7	12H246	LOCK WASHER	2	0.190"	
8	14H631	NUT	2	0.190"	
9	R51669	SCREW	2		
10	12H302	LOCK WASHER	2	1/4"	
11	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
12	R50894	O-RING	1		
13	AR55949	WIRING LEAD	1	(SUB RE15058)	
14	R56792	WASHER	1		
15	AR54991	SOLENOID	1	(SUB RE13732)	
16	R68225	COVER	1	(SUB RE39064) (SUB FOR R50908)	
17	R51662	WASHER	1		
18	AR55946	SCREW	1		
19	14H732	NUT	3	3/8"	
20	R50899	LOCK WASHER	3		
21	R50910	CONNECTOR	1		

STARTER SOLENOID SWITCH
(12-VOLT) (JOHN DEERE)
(STARTING MOTOR DATE CODE 8S2761-)

RGP2367

-UN-01JAN94

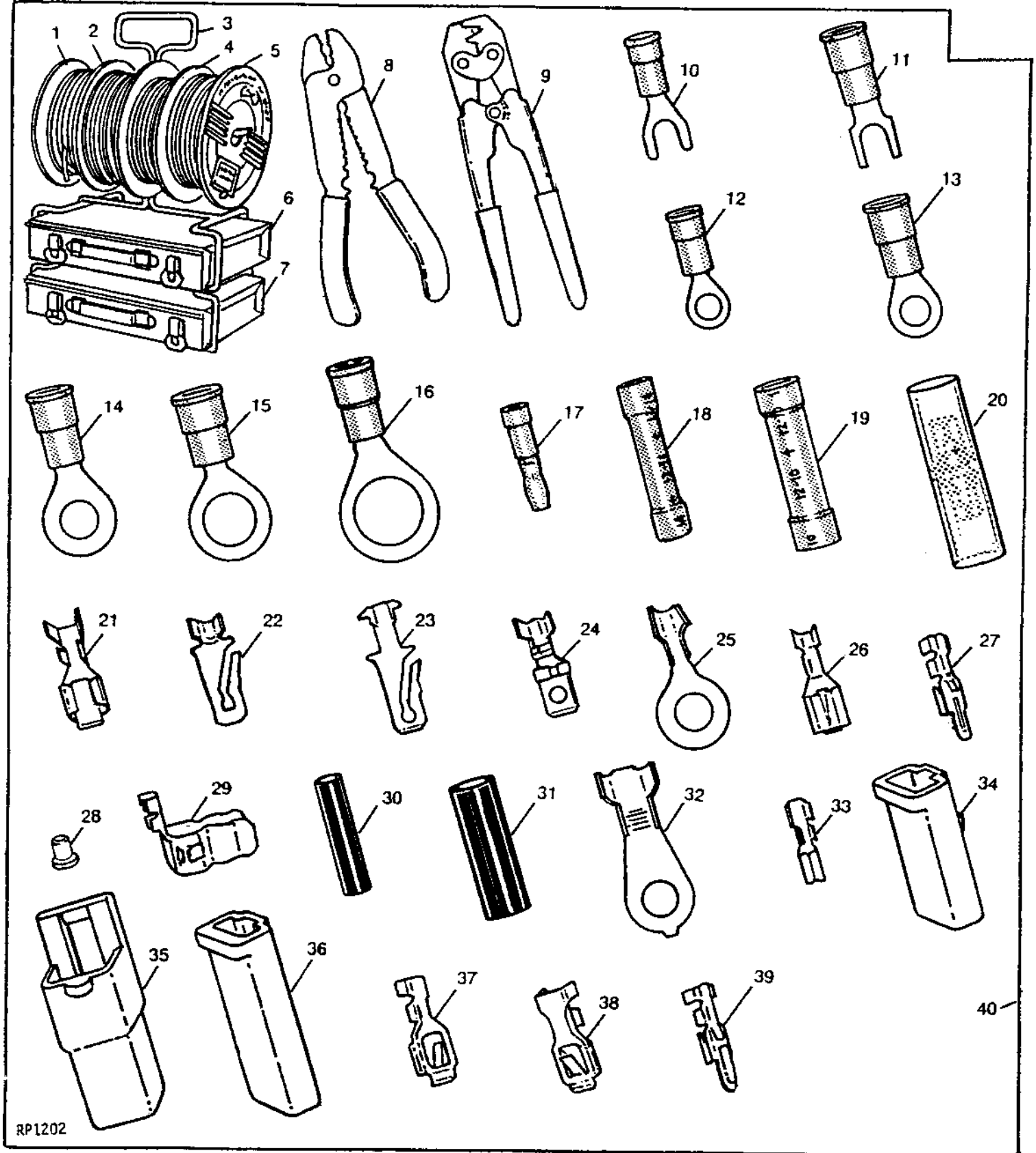


RGP2367

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R68224	GASKET	1		
2	R56792	WASHER	1		
3	R56793	SHIM	1		
4	12H303	LOCK WASHER	1	5/16"	
5	R51671	NUT	1		
6	12H246	LOCK WASHER	1	0.190"	
7	14H631	NUT	2	0.190"	
8	R68222	HOSE	1		
9	R68225	COVER	1		(A) (SUB RE39064)
10		PLATE	1		NO LONGER REQUIRED
11	AR90071	KIT	1		(A) (SUB RE13733)
	RE13733	SWITCH	1		(B) (NIPPONDENSO NO. 028099-3600)
12	AR90070	SWITCH	1		(A) (SUB RE13732 AND R76139, THIS APPLICATION)
	RE13732	SOLENOID	1		(B) (NIPPONDENSO NO. 028099-3610)
13	R50894	O-RING	2		
14	24H1305	WASHER	2	13/32" X 13/16" X 0.065"	
15	24H1283	WASHER	2	7/32" X 1/2" X 0.049"	
16	R51669	SCREW	2		
17	RE15058	WIRE	1		(SUB FOR AR55949)
18	R76139	COVER	1		(B) (SUB RE39064)
	RE39064	SHIELD	1		
19	R51662	WASHER	1		
20	AR55946	SCREW	1		
21	14H732	NUT	2	3/8"	
22	R50899	LOCK WASHER	2		
23	R50910	CONNECTOR	1		

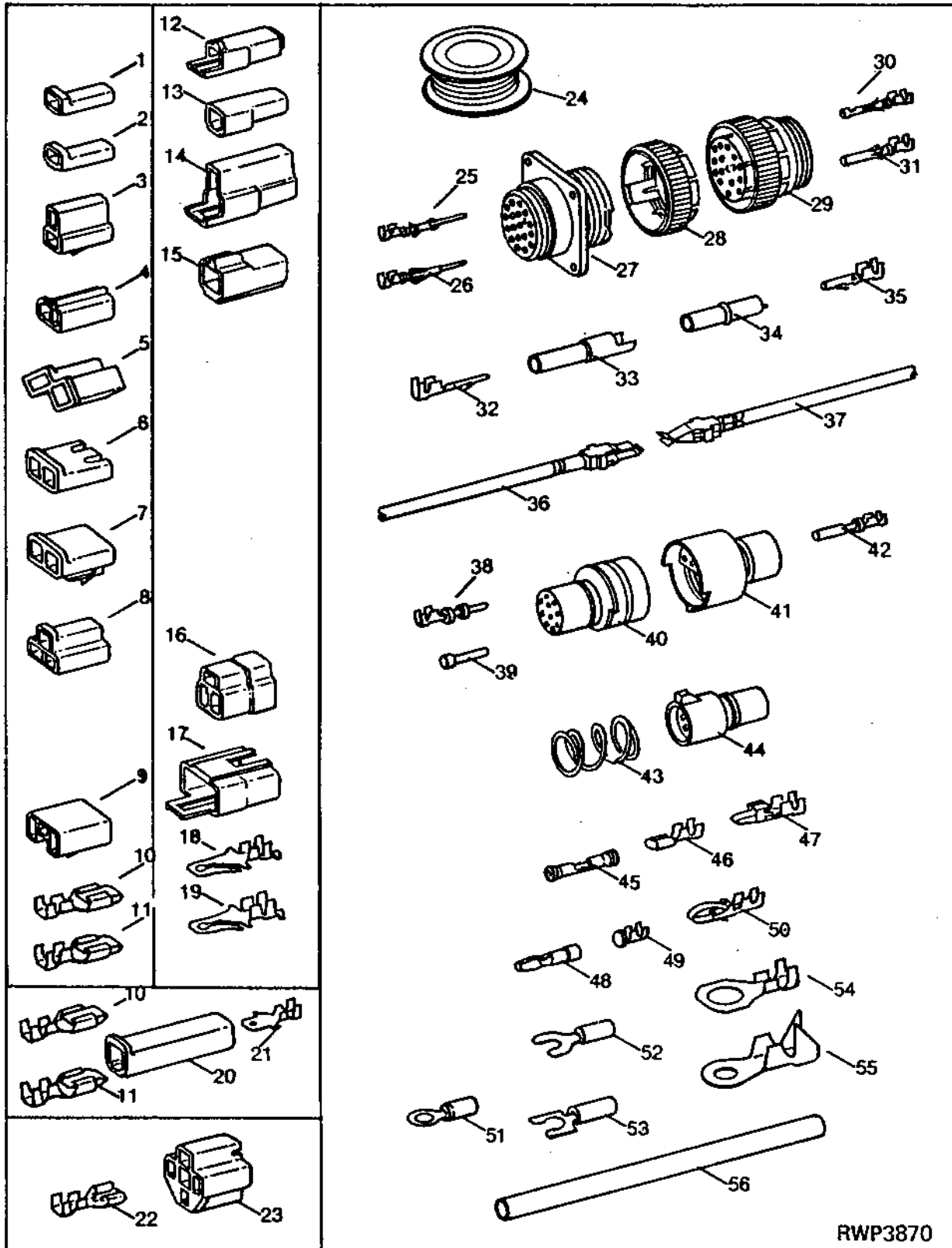
(A) USE WITH AR77254

(B) USE WITH RE13722 OR RE41875



TERMINAL AND WIRING KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R66319	WIRING LEAD	1		PRIMARY, 14 GA., 30,480 MM (100') (1 SPOOL)
2	R65593	WIRING LEAD	1		PRIMARY, 16 GA., 30,480 MM (100') (1 SPOOL)
3	R65608	RACK	1		
4	R66321	WIRING LEAD	1		PRIMARY, 10 GA., 15,240 MM (50') (1 SPOOL)
5	R66320	WIRING LEAD	1		PRIMARY, 12 GA., 30,480 MM (100') (1 SPOOL)
6	R65609	CONTAINER	1	-1990	32 COMPARTMENT (NO LONGER AVAILABLE)
7	R65610	CONTAINER	1		11 COMPARTMENT
8	R32011	TOOL	1		WIRING, STRIPPING
9	R65594	TOOL	1		WIRING, CRIMPING
10	R32016	TERMINAL	1		PRIMARY, 14-16 GA., NO. 10 SPADE
11	R32017	TERMINAL	1		PRIMARY, 10-12 GA., NO. 10 SPADE
12	R32018	TERMINAL	1		PRIMARY, 14-16 GA., NO. 10 EYELET
13	R32019	TERMINAL	1		PRIMARY, 10-12 GA., NO. 10 EYELET
14	R32021	TERMINAL	1		PRIMARY, 10-12 GA., 1/4" EYELET
15	R32022	TERMINAL	1		PRIMARY, 10-12 GA., 3/8" EYELET
16	R32023	TERMINAL	1		PRIMARY, 10-12 GA., 1/2" EYELET
17	R32026	TERMINAL	1		MALE BULLET
18	R32027	CONNECTOR	1		SPLICE, 14-16 GA.
19	R32028	TERMINAL	1		SPLICE, 10-12 GA.
20	R32029	TERMINAL	1	-610700	(SUB AL2976T, THIS APPLICATION)
	AL2976T	CONNECTOR	1		2-WIRE BULLET CONNECTOR
21	R65595	TERMINAL	1		FEMALE, 10 GA.
22	R65596	TERMINAL	1		MALE, 10 GA., OR TWO 14 GA. CABLES
23	R65597	TERMINAL	1		MALE, 14-16 GA.
24	R65598	TERMINAL	1		MALE, SHORT, 14-16 GA.
25	R65599	TERMINAL	1		14-16 GA., 1/4" EYELET
26	R65600	TERMINAL	1		FEMALE, 14-16 GA.
27	R65601	TERMINAL	1		TWIN-LOCK, TWO 16 GA. CABLES
28	R65602	SOCKET CONTACT	1		BULB SOCKET, 16-18 GA.
29	R65603	TERMINAL NIPPLE	1		FUSE
30	R65604	INSULATING SLEEVE	1		14-18 GA.
31	R65605	INSULATING SLEEVE	1		8-12 GA.
32	R65606	TERMINAL	1		6-8 GA., 1/4" EYELET
33	R65607	TERMINAL	1		18-20 GA.
34	T28583	RECEPTACLE CONNECTOR BODY	1		ONE CONTACT LOCK-TYPE, MALE
35	T28585	TAB CONNECTOR BODY	1		ONE CONTACT LOCK-TYPE, FEMALE
36	U46370	CONNECTOR	1		ONE CONTACT SINGLE BODY, MALE
37	U46662	TERMINAL	1		CONNECTOR, ONE CONTACT SINGLE BODY, MALE
38	U46663	TERMINAL	1		MALE
39	U46664	TERMINAL	1		MALE
40	AR84006	KIT	1	-XXXXXX	TERMINAL AND WIRING, (SUB RE11154)

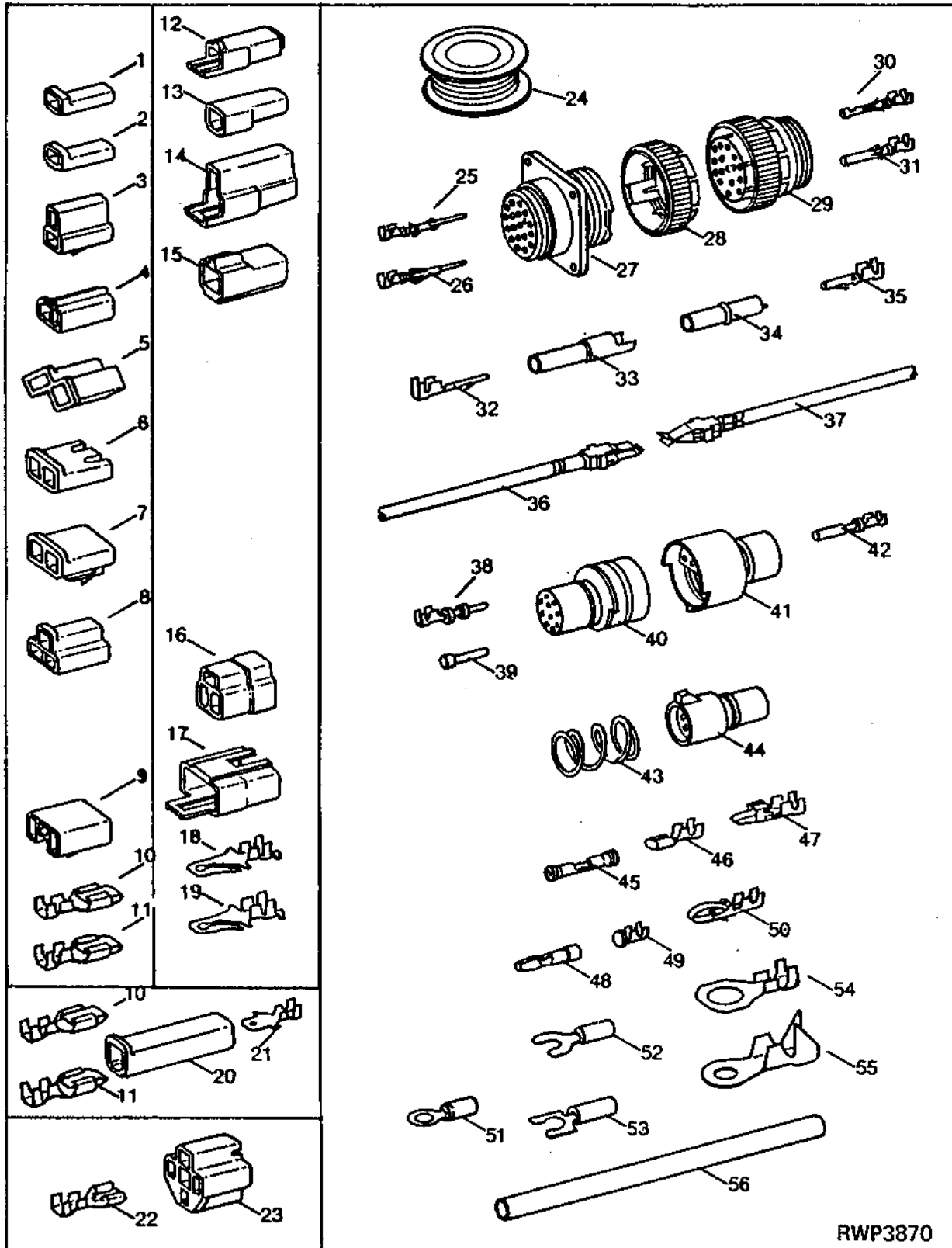


RWP3870

ELECTRICAL CONNECTOR SERVICE KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T28583	RECEPTACLE CONNECTOR BODY	1		PKG. OF 3
2	M43835	FLAT CONNECTOR	1		PKG. OF 3
3	R77476	CONNECTOR	1		PKG. OF 2
4	R77477	RECEPTACLE CONNECTOR BODY	1		PKG. OF 2
5	R77479	CONNECTOR	1		PKG. OF 2
6	R77480	RECEPTACLE CONNECTOR BODY	1		PKG. OF 2
7	R77481	CONNECTOR	1		PKG. OF 2
8	R77482	CONNECTOR	1		
9	H104855	RECEPTACLE CONNECTOR BODY	1		
10	U46662	TERMINAL	1		PKG. OF 25 (14 OR 16 GA. WIRE)
11	N115096	TERMINAL	1		PKG. OF 15 (10 OR 12 GA. WIRE)
12	T28585	TAB CONNECTOR BODY	1		PKG. OF 3
13	R77475	CONNECTOR	1		PKG. OF 3
14	T28586	CONNECTOR	1		PKG. OF 2
15	R77478	CONNECTOR	1		PKG. OF 2
16	R77483	CONNECTOR	1		
17	R48887	TAB CONNECTOR BODY	1		
18	T34067	TERMINAL	1		PKG. OF 25 (14 OR 16 GA. WIRE)
19	R77484	TERMINAL	1		PKG. OF 15 (10 OR 12 GA. WIRE)
20	U46370	CONNECTOR	1		PKG. OF 3
21	R77485	TAB	1		PKG. OF 10 (14 OR 16 GA. WIRE)
22	R77486	TERMINAL	1		PKG. OF 25
23	R77487	CONNECTOR	1		PKG. OF 3
24	R66321	WIRING LEAD	1		15M (50 FT.) 10 GA.
	R66320	WIRING LEAD	1		30.5M (100 FT.) 12 GA.
	R77501	WIRE	1		30.5M (100 FT.) 14 GA.
	R77500	WIRE	1		30.5M (100 FT.) 16 GA.
	R77499	WIRE	1		30.5M (100 FT.) 18 GA.
	R77498	WIRE	1		30.5M (100 FT.) 20 GA.
25	R77462	PIN CONTACT	1		PKG. OF 40 (20-22 OR 24 GA. WIRE) (MALE)
26	R77464	PIN CONTACT	1		PKG. OF 50 (14-16 OR 18 GA. WIRE) (MALE)
27	R77456	RECEPTACLE	1		37 WAY (MALE)
28	R77458	CONNECTOR	1		PKG. OF 2 (SIZE 23)
	R77459	CONNECTOR	1		PKG. OF 2 (SIZE 17)
	R77460	CONNECTOR	1		PKG. OF 2 (SIZE 13)
	R77461	CONNECTOR	1		PKG. OF 2 (SIZE 11)
29	R77457	ELECTRICAL PLUG	1		37 WAY (FEMALE)
30	R77463	SOCKET CONTACT	1		PKG. OF 40 (20-22 OR 24 GA. WIRE) (FEMALE)
31	R77465	SOCKET CONTACT	1		PKG. OF 50 (14-16 OR 18 GA. WIRE) (FEMALE)
32	R77468	TERMINAL	1		PKG. OF 5
33	R77466	CONNECTOR	1		PKG. OF 2
34	R77467	CONNECTOR	1		PKG. OF 2
35	R77469	TERMINAL	1		PKG. OF 5
36	RE11156	TERMINAL	1		PKG. OF 3 (MALE W/LEAD)
37	RE11157	TERMINAL	1		PKG. OF 3 (FEMALE W/LEAD)
38	R70222	PIN CONTACT	1		PKG. OF 20 (14-16 OR 18 GA. WIRE)
39	R70221	ELECTRICAL PLUG	1		PKG. OF 25
40	R70219	PLUG	1		PKG. OF (2) R70218 AND (2) R70219 (10 WAY)
	R70217	PLUG	1		PKG. OF (2) R70216 AND (2) R70217 (7 WAY)
	R70215	PLUG	1		PKG. OF (2) R70214 AND (2) R70215 (4 WAY)
	R70213	PIN CONTACT CONNECTOR BODY	1		PKG. OF (2) R70212 AND (2) R70213 (3 WAY)
	R70211	CONNECTOR	1		PKG. OF (2) R70210 AND (2) R70211 (2 WAY)
41	R70218	RECEPTACLE	1		(ORDER R70219)
	R70216	RECEPTACLE	1		(ORDER R70217)
	R70214	RECEPTACLE	1		(ORDER R70215)
	R70212	RECEPTACLE	1		(ORDER R70213)
	R70210	RECEPTACLE	1		(ORDER R70211)

NOTE: THIS PARTS LISTING IS CONTINUED ON NEXT PAGE.



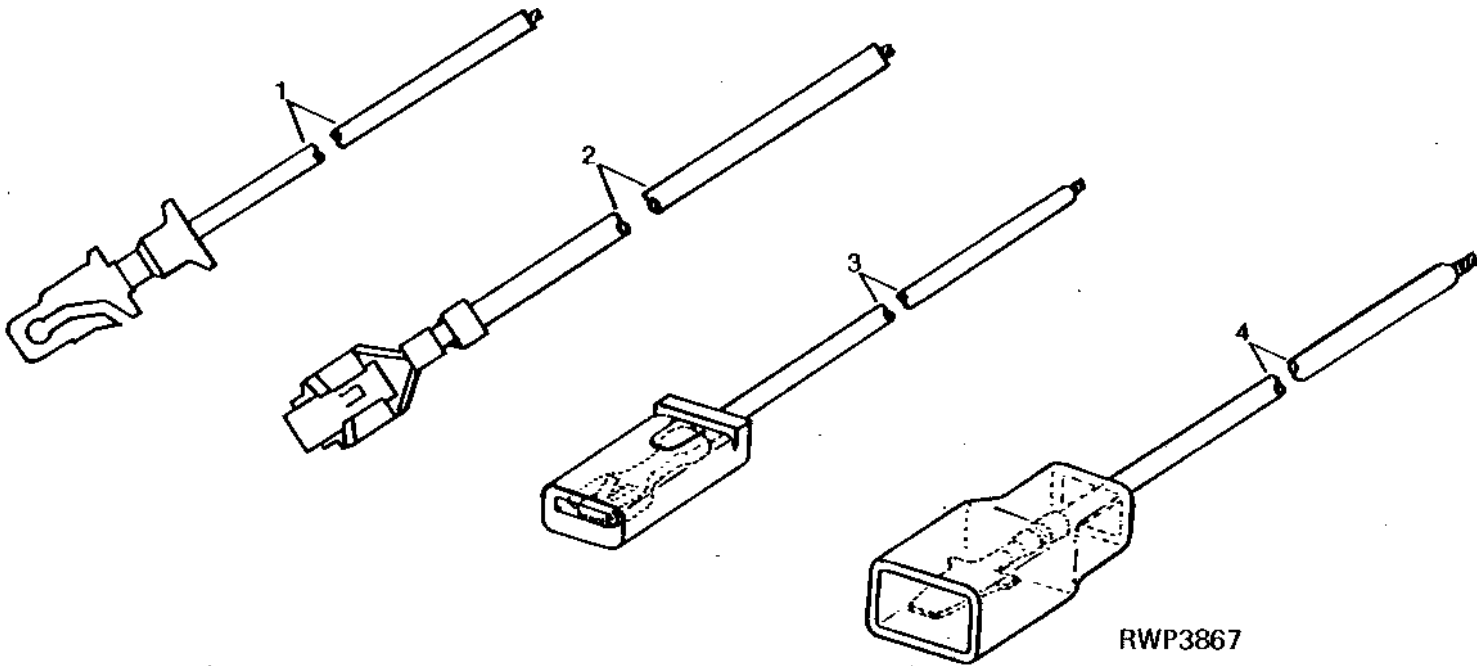
RWP3870

ELECTRICAL CONNECTOR SERVICE KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
42	AR91793	SOCKET CONTACT	1		PKG. OF 20
43	R30378	SPRING	1		PKG. OF 10
44	R77474	CONNECTOR	1		PKG. OF 2 (6 WAY)
45	R77470	TERMINAL	1		SPLICE (PKG. OF 15)(16-18-20 OR 22 GA. WIRE)
	R77471	TERMINAL	1		PKG. OF 10 (10 OR 12 GA. WIRE) SPLICE
	R77472	TERMINAL	1		PKG. OF 2 (8 GA. WIRE) SPLICE
	R77473	TERMINAL	1		PKG. OF 2 (6 GA. WIRE) SPLICE
46	R65607	TERMINAL	1		PKG. OF 10 (18 OR 20 GA. WIRE)
47	U46664	TERMINAL	1		PKG. OF 10 (14 OR 16 GA. WIRE)
48	R32026	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)
49	R65602	SOCKET CONTACT	1		PKG. OF 10 (16 OR 18 GA. WIRE)
50	R70220	TERMINAL	1		PKG. OF 10 (18 OR 20 GA. WIRE)
51	R77489	TERMINAL	1		PKG. OF 20 (14-16-18 OR 20 GA. WIRE) (NO. 10 EYELET)
	R77493	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(NO. 10 EYELET)
	R77488	TERMINAL	1		PKG. OF 20 (14-16-18 OR 20 GA. WIRE) (3/8" EYELET)
	R77490	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(1/2" EYELET)
52	R77496	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)(NO. 8 SPADE)
	R77495	TERMINAL	1		PKG. OF 20 (18 GA. WIRE)(NO. 10 SPADE)
53	R77497	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)(NO. 6 SPADE)
54	R77491	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(3/8" EYELET)
	R77492	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(1/4" EYELET)
55	R77494	TERMINAL	1		PKG. OF 20 (6 OR 8 GA. WIRE)(1/4" EYELET)
56	R77502	TUBE	1		PKG. OF 8 (3/8")(HEAT SHRINK)
	R77503	TUBE	1		
57	RE11154	KIT	1		PKG. OF 8 (3/16")(HEAT SHRINK)

SUPPLEMENTARY TERMINALS AND CONNECTORS

RWP3867 -UN-01JAN94



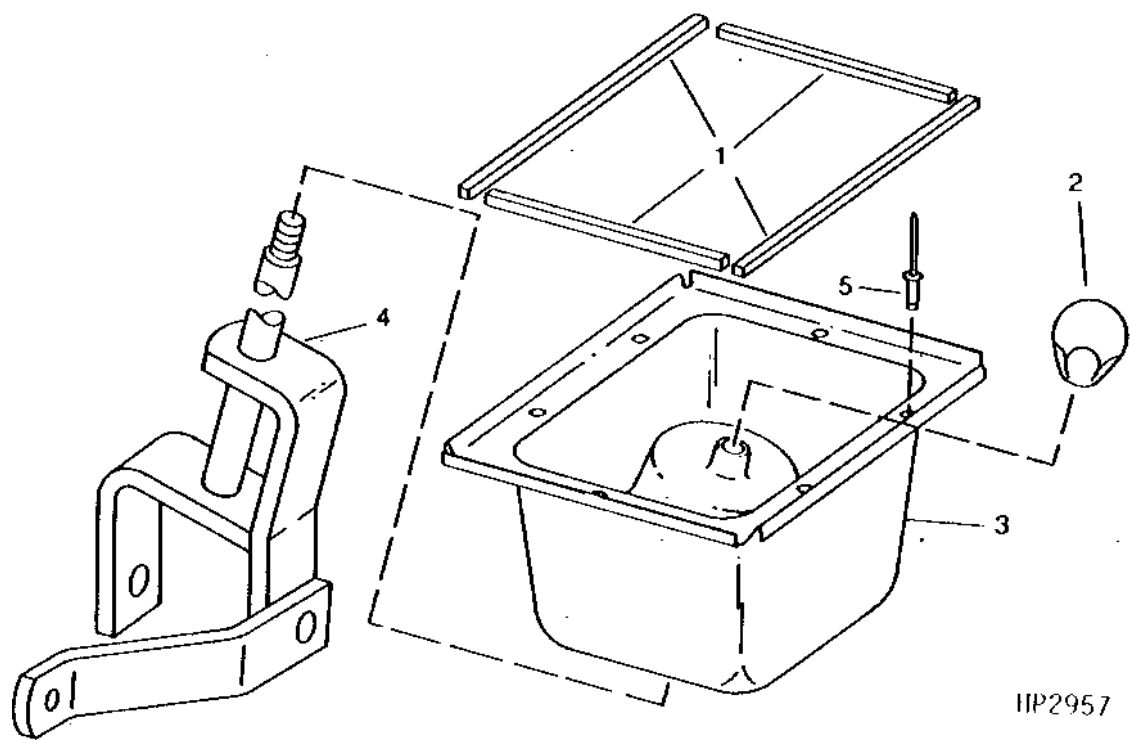
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR65005	TERMINAL	1		
2	AR65006	TERMINAL	1		
3	R32024	WIRING LEAD	1		
4	R32025	WIRING LEAD	1		

3B9

POWER TRAIN

HP2957 -UN-01JAN94

GEARSHIFT LEVER ASSEMBLY



HP2957

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1	(CUT FROM AH99397)	
2	H93809	KNOB	1		
3	AH95938	BOOT	1		
4	AH95405	LEVER	1		
5	H64584	RIVET	6	3.175 MM (1/8")	

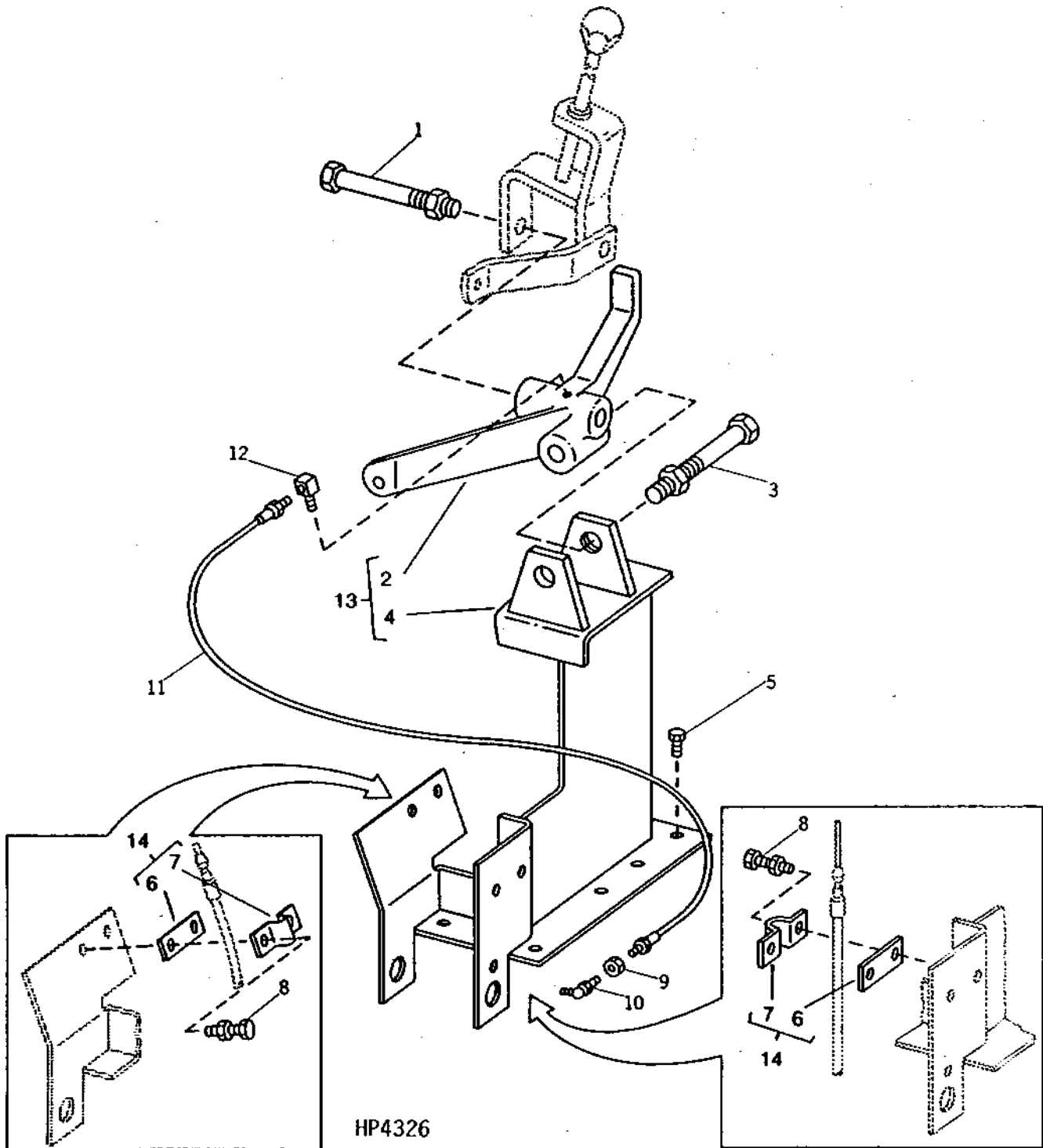
3B10

POWER TRAIN

HP4326

-UN-01JAN94

GEARSHIFT RANGE SHIFTER AND SUPPORT



GEARSHIFT RANGE SHIFTER AND SUPPORT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2945	CAP SCREW	1		5/8" X 4-1/4"
	12H294	LOCK WASHER	1		5/8"
2	H97051	SHIFTER	1	-1990	(SUB AH138518) (NO LONGER AVAILABLE)
3	19H3401	CAP SCREW	1		5/8" X 3-1/4"
	12H294	LOCK WASHER	1		5/8"
4	AH95996	SUPPORT	1	-1990	(SUB AH138518) (NO LONGER AVAILABLE)
5	H76139	SCREW	4		
6	H97045	STRAP	2	-1990	(SUB AH138519) (NO LONGER AVAILABLE)
7	H97044	CLAMP	2	-1990	(SUB AH138519) (NO LONGER AVAILABLE)
8	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	4		
9	E12379	NUT	1		
10	JD7788	LUBRICATION FITTING	1		45°
11	AN33278	HOSE	1		432 MM (17") LONG
12	JD7845	ELBOW FITTING	1		ELBOW, 90°
13	AH138518	KIT	1		
14	AH138519	KIT	1		

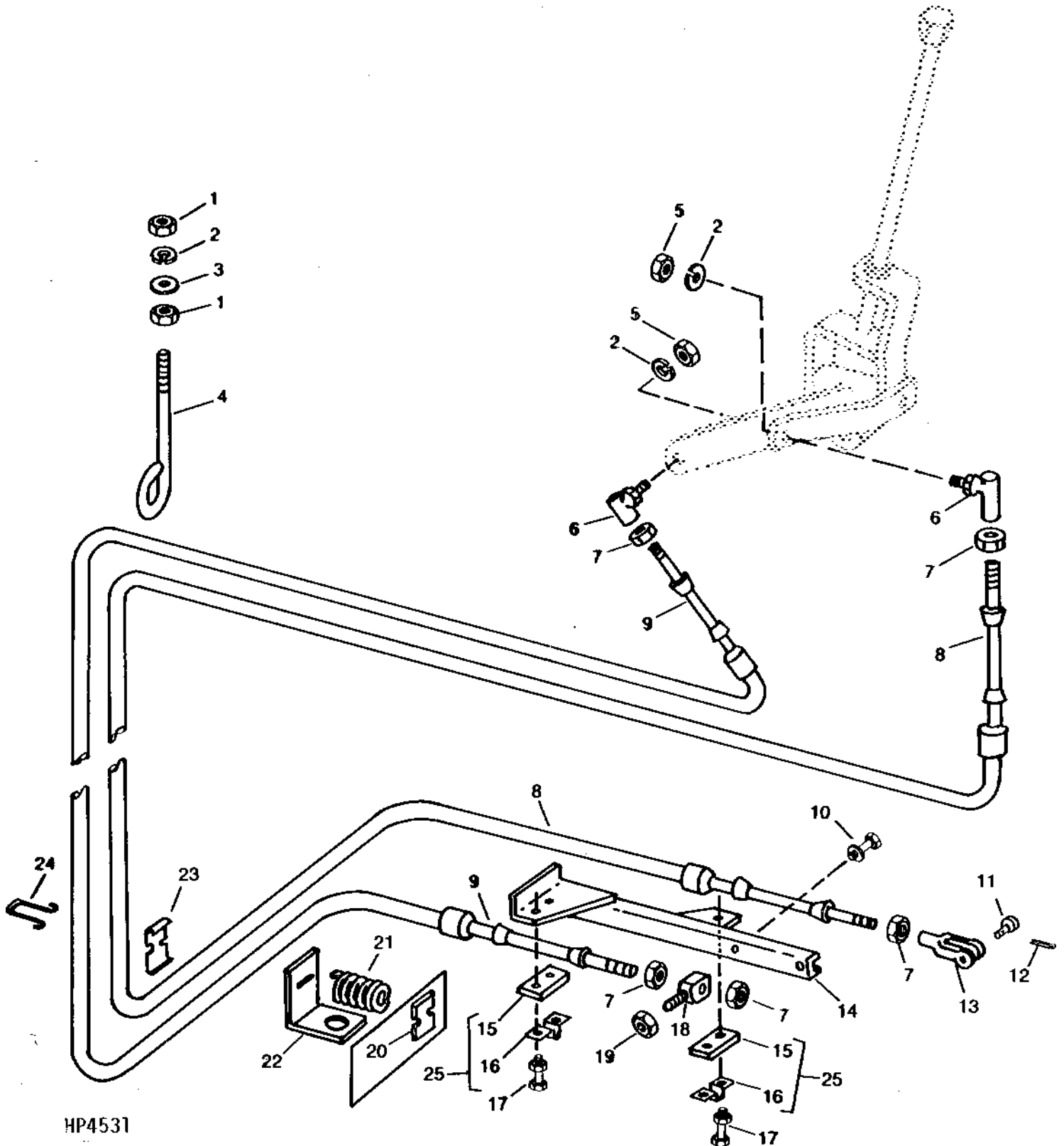
3B12

POWER TRAIN

HP4531

-UN-01JAN94

GEARSHIFT CABLES AND MOUNTINGS



HP4531

GEARSHIFT CABLES AND MOUNTINGS - CONTINUED

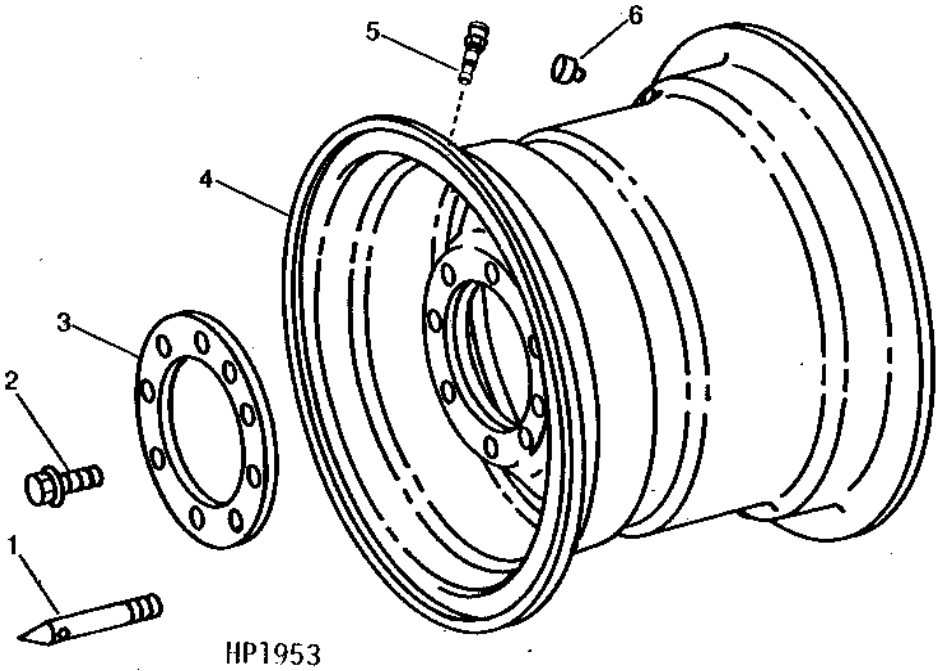
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	2	3/8"	
2	12H304	LOCK WASHER	3	3/8"	
3	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
4	H85397	EYEBOLT	1		
5	14H846	NUT	2	3/8"	
6	AH76556	BALL JOINT	2		
7	14H882	NUT	5	5/16"	
8	AH94498	CABLE	1		
9	AH94497	CABLE	1		
10	19H1936	CAP SCREW	1	3/8" X 3/4"	
	H75516	LOCK WASHER	1		
11	M4436T	PIN	1	DRILLED	
12	11H216	COTTER PIN	1	3/16" X 1"	
13	P40578	YOKE	1		
14	AH95937	SUPPORT	1		
15	H97045	STRAP	2	-1990 (SUB AH138519)	
16	H97044	CLAMP	2	-1990 (SUB AH138519)	
17	19H1900	CAP SCREW	4	5/16" X 3/4"	
	N10213	LOCK NUT	4		
18	H76873	PIVOT	1		
19	N10213	LOCK NUT	1		
20	H80153	RETAINER	1	-615400 (SUB H122290)	
21	R26151	SPRING	1		
22	H95410	BRACKET	1		
23	AH76765	CLAMP	1		
24	H78437	HOOK	1	-615400 (SUB H122290)	
	H122290	HOOK	1		
25	AH138519	KIT	1		

3B14

POWER TRAIN

HP1953 -UN-01JAN94

DRIVE WHEELS



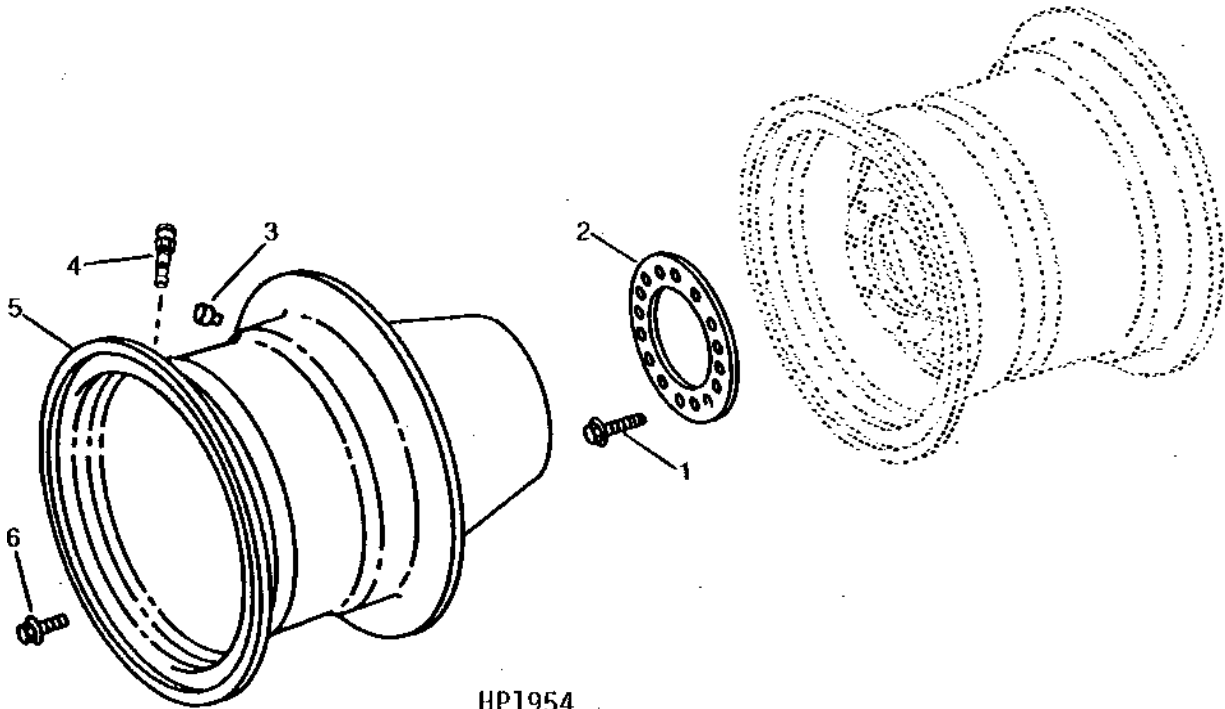
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T44325	STUD	1	513951-	(WHEEL MOUNTING)
2	H86160	SCREW	20	-415175	
	H87687	CAP SCREW	20	415176-	
3	H89431	RING	1		
4	AH94793	WHEEL	2	-564570	(SUB AH108844)
	AH108844	WHEEL	2		(24.5 X 32 TIRES)
	AH91054	WHEEL	2	-564570	(SUB AH114736)
	AH114736	WHEEL	2		(30.5L X 32 TIRES)
	AH105792	WHEEL	2	464351-	(32-DY27) (30.5L X 32, 16 PR. R1 TIRE) (USE WITH 1243 CORN HEAD)
5	AT25226	TIRE VALVE STEM	2		
6	AH86866	PLUG	2		

3B15

POWER TRAIN

HP1954 -UN-01JAN94

DUAL DRIVE WHEELS
(SERIAL NO. -600636)



HP1954

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97916	BOLT	10	-631000	(SUB H122986)
	H122986	CAP SCREW	10		
2	H95965	WHEEL RING	1		
3	AH86866	PLUG	1		
4	AT25226	TIRE VALVE STEM	1		
5	AH94792	WHEEL	1		(USE WITH 18.4 X 38 TIRES)
6	H86160	SCREW	10		

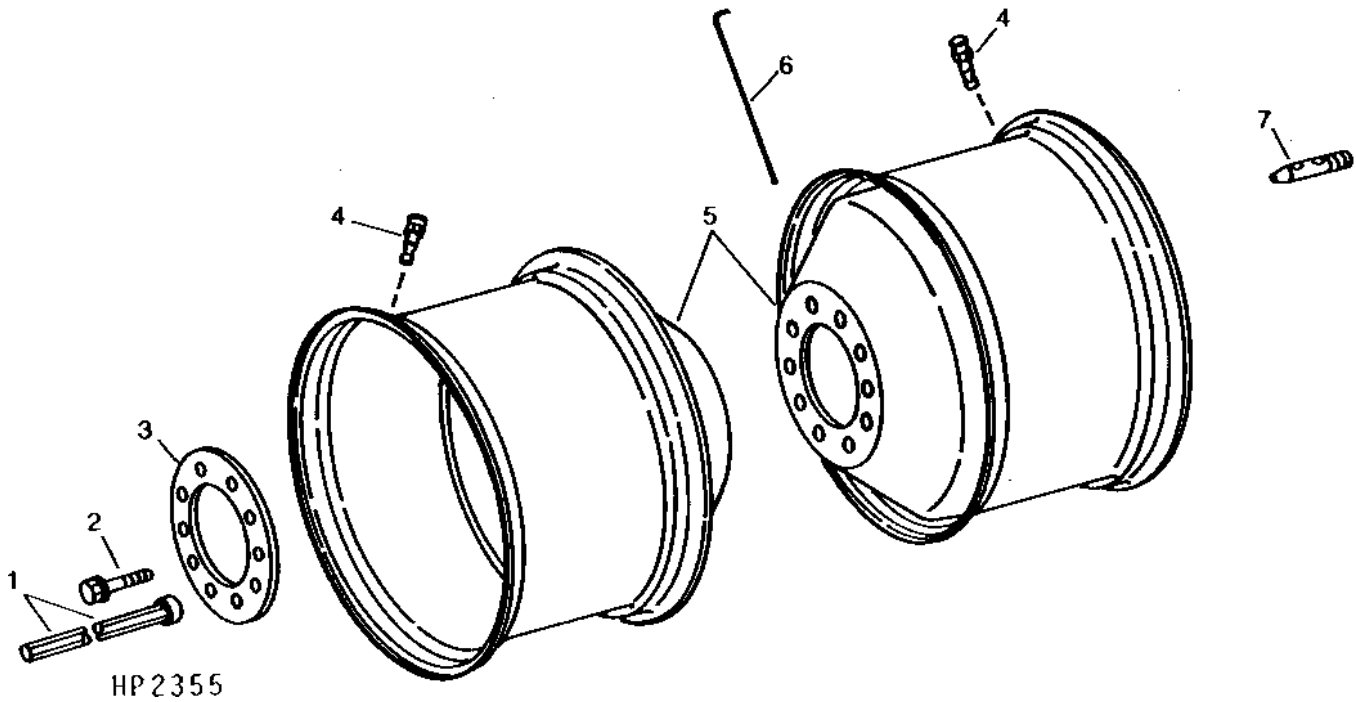
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

3B16

POWER TRAIN

WIDE-SPACED DUAL WHEELS (PLANETARY FINAL DRIVE)

HP2355 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112123	SOCKET	1		
2	H122986	CAP SCREW	10		
3	H89431	RING	1		
4	AT25226	TIRE VALVE STEM	2		
5	AH116641	WHEEL	2		
6	H122063	PIN	1		
7	H122062	STUD	2		
PARTS LISTED BELOW ARE NOT ILLUSTRATED:					
..	H122573	DECAL	2		"CAUTION" REMOVING DUAL WHEELS
..	H80493	LABEL	2		"IMPORTANT" TIRE PRESSURE
..	H115673	DECAL	2		"IMPORTANT" WHEEL BOLT TORQUE

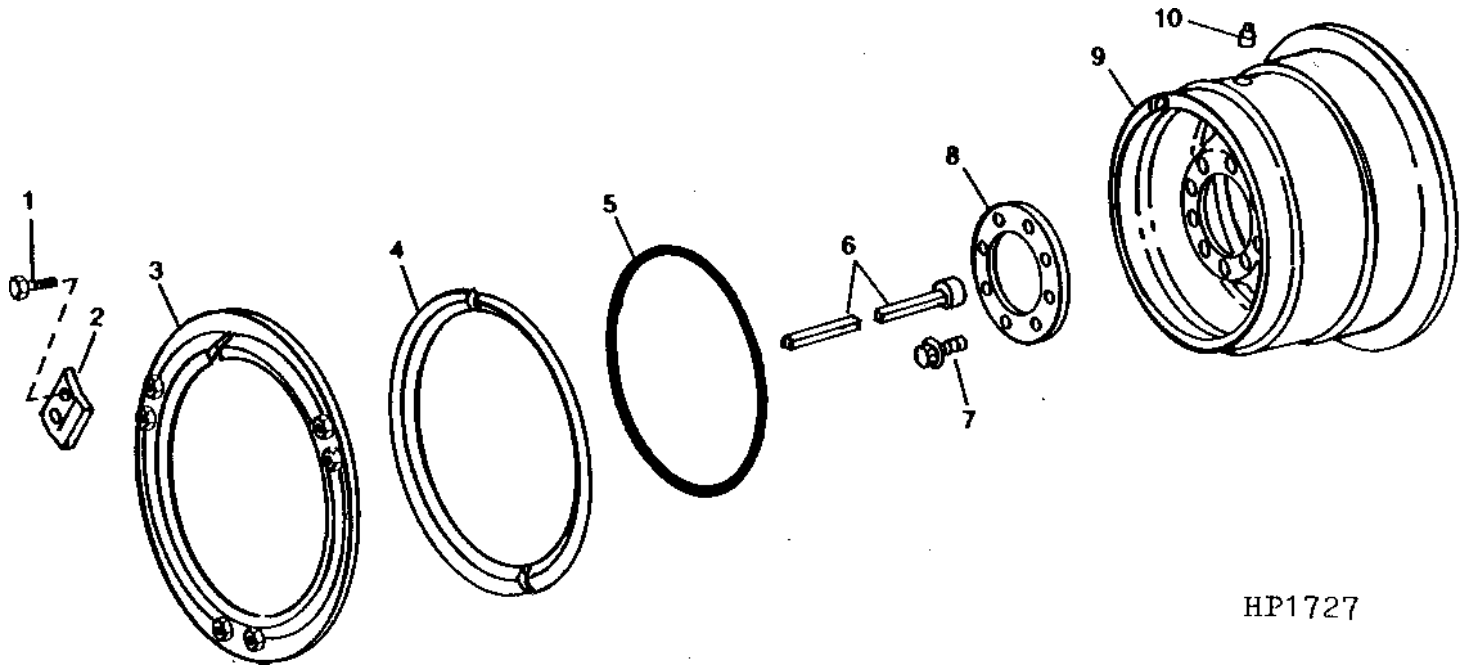
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

3B17

POWER TRAIN

HIGH FLOATATION DRIVE WHEELS (PLANETARY FINAL DRIVE) (SERIAL NO. 564139-)

HP1727 -UN-01JAN94



HP1727

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1916	CAP SCREW	12	5/8" X 1"	
2	H105824	PLATE	6		
3	AH104988	FLANGE	2		
4	H105822	RING	2		
5	H111500	O-RING	2		
6	AH112123	SOCKET	1		
7	H87687	CAP SCREW	20		
8	H89431	RING	2		
9	AH112054	BASE	2	(73 X 44.00 HIGH FLOATATION TIRES)	
10	AT67275	TIRE VALVE STEM	2		

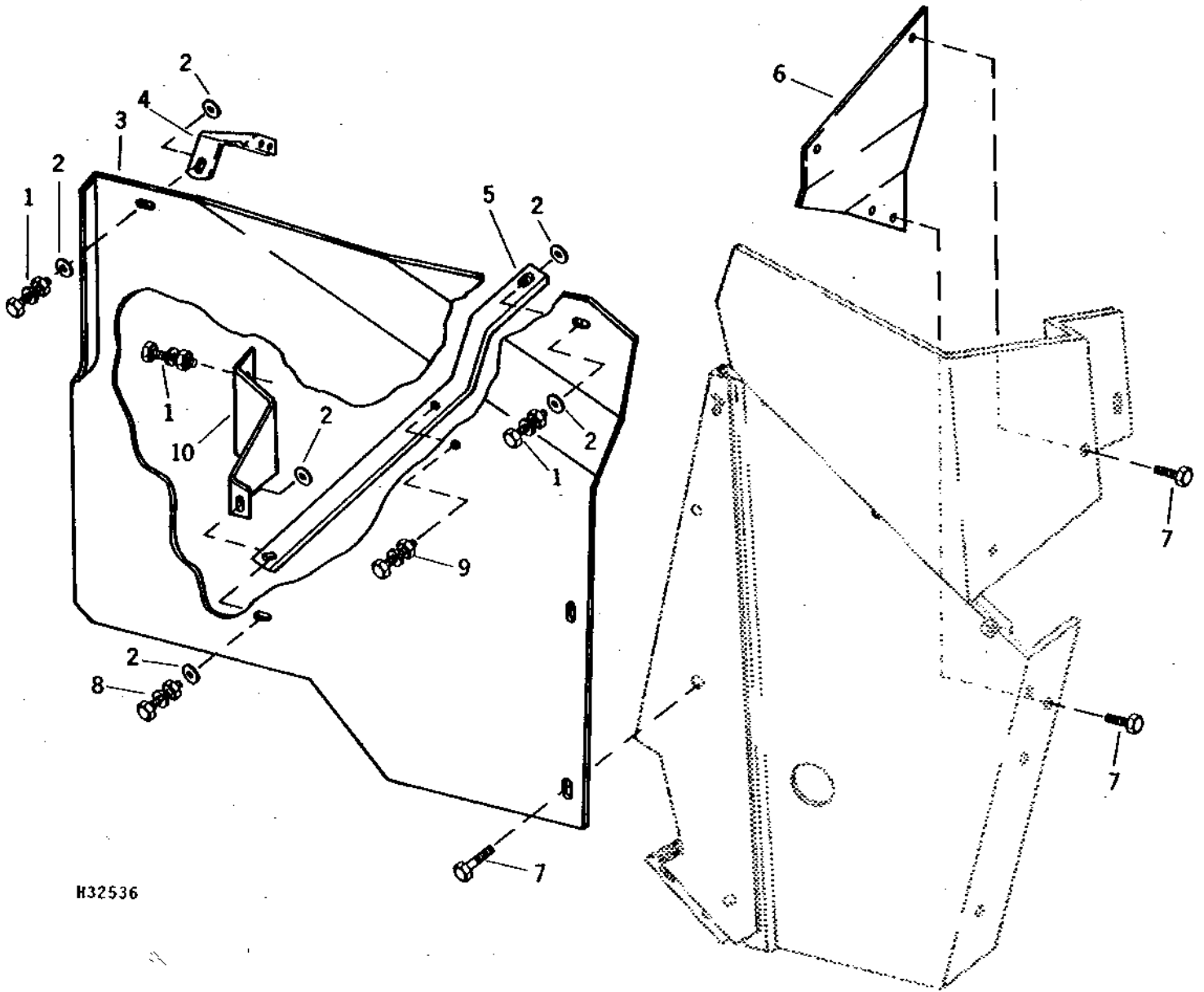
3B18

POWER TRAIN

H32536

-UN-01JAN94

MUD SHIELD (LEFT-HAND SIDE)



H32536

MUD SHIELD (LEFT-HAND SIDE) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	4	3/8" X 1-1/4"	
	12H304	LOCK WASHER	4	3/8"	
	14H812	NUT	4	3/8"	
2	24H1682	WASHER	6	13/32" X 7/8" X 0.120"	
3	H101078	SHIELD	1		
4	H101081	BRACKET	1		
5	H101079	REINFORCEMENT	1		
6	AH100121	REINFORCEMENT	1		
7	H77932	SCREW	6		
8	19H1800	CAP SCREW	1	3/8" X 1-1/2"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
9	19H1731	CAP SCREW	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
10	H101080	BRACKET	1		

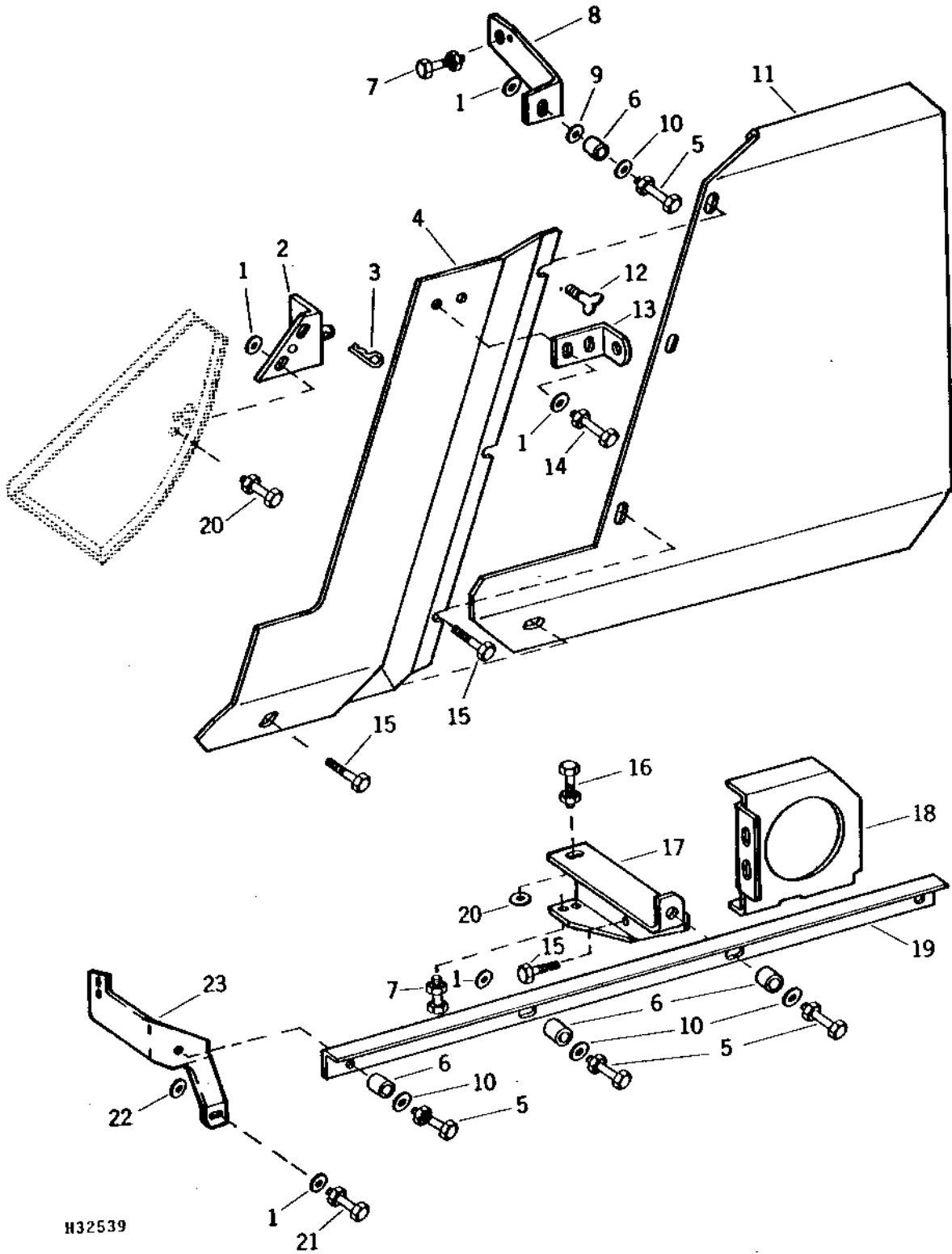
3B20

POWER TRAIN

H32539

-UN-01JAN94

MUD SHIELDS (RIGHT-HAND SIDE)
(SERIAL NO. -564100)



H32539

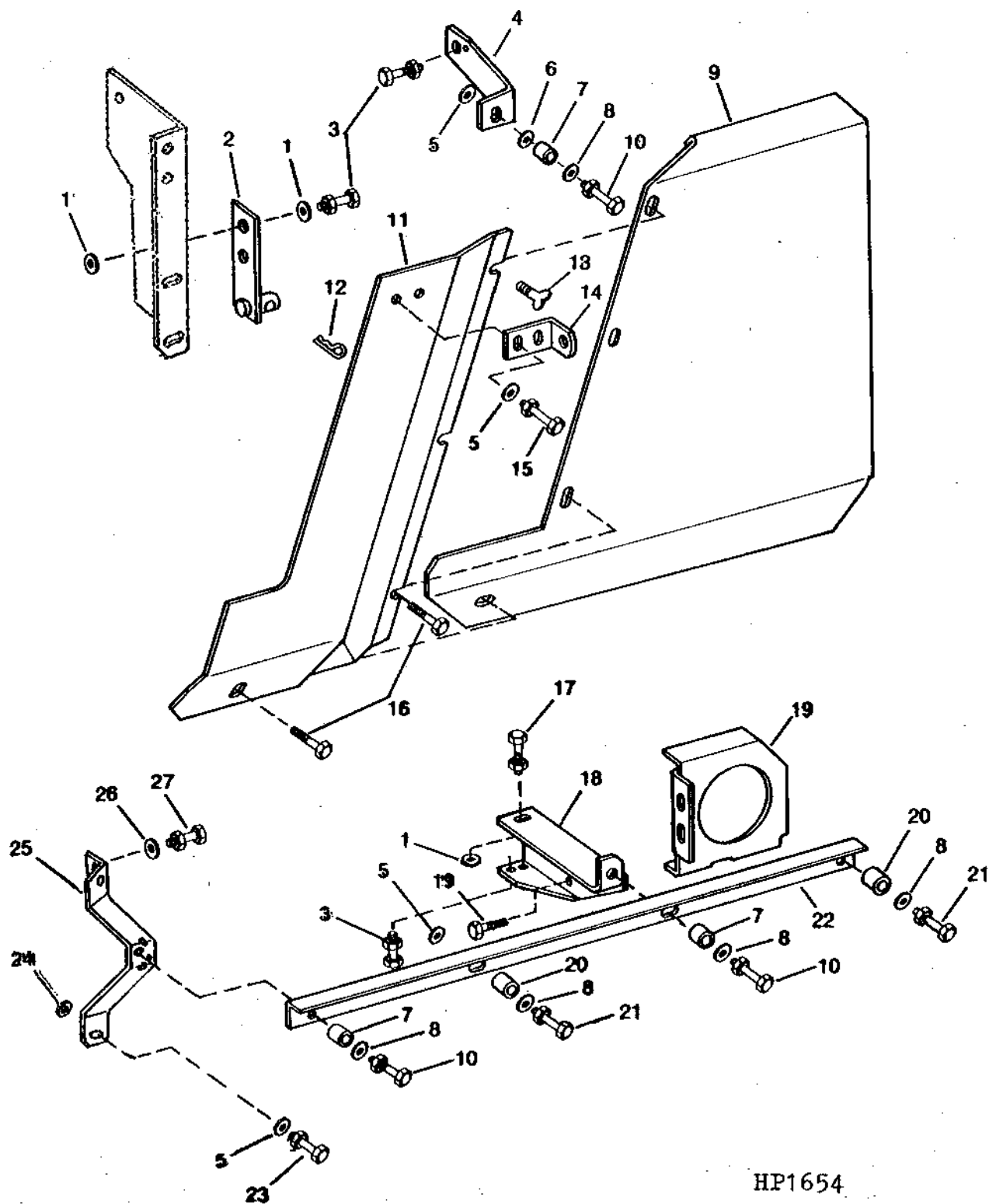
MUD SHIELDS (RIGHT-HAND SIDE) - CONTINUED
(SERIAL NO. -564100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1682	WASHER	7		13/32" X 7/8" X 0.120"
2	AH100059	BRACKET	1		
3	A3581R	SPRING LOCKING PIN	1		
4	AH100077	SHIELD	1		
5	21H1098	SCREW	5		3/8" X 1-3/4"
	12H304	LOCK WASHER	5		3/8"
	14H812	NUT	5		3/8"
6	28H1884	SPACER	5		1/2" X 3-5/8"
7	19H1905	CAP SCREW	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
8	H100977	BRACKET	1		
9	24H1307	WASHER	1		13/32" X 1" X 1/16"
10	24H1312	WASHER	5		13/32" X 1-3/8" X 0.105"
11	AH100060	SHIELD	1		
12	H89616	WING SCREW	1		
13	H100976	BRACKET	1		
14	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	H77932	SCREW	5		
16	03H1709	BOLT	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
17	H100978	BRACKET	1		
18	AH100261	SHIELD	1		
19	H100980	CHANNEL	1		
20	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
21	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
22	12H304	LOCK WASHER	1		3/8"
23	H100979	BRACKET	1		

MUD SHIELDS (RIGHT-HAND SIDE) (PLANETARY FINAL DRIVE)
(SERIAL NO. 564101-)

HP1654

-UN-01JAN94



HP1654

MUD SHIELDS (RIGHT-HAND SIDE) (PLANETARY FINAL DRIVE) - CONTINUED
(SERIAL NO. 564101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1136	WASHER	5	11/32" X 11/16" X 0.065"	
2	AH109216	ANCHOR	1		
3	19H1905	CAP SCREW	5	5/16" X 1"	
	12H303	LOCK WASHER	5	5/16"	
	14H785	NUT	5	5/16"	
4	H100977	BRACKET	1		
5	24H1682	WASHER	7	13/32" X 7/8" X 0.120"	
6	24H1307	WASHER	1	13/32" X 1" X 1/16"	
7	H94353	BUSHING	3		
8	24H1312	WASHER	5	13/32" X 1-3/8" X 0.105"	
9	AH109547	SHIELD	1		
10	21H1415	SCREW	3	3/8" X 2-1/4"	
	12H304	LOCK WASHER	3	3/8"	
	14H812	NUT	3	3/8"	
11	AH109548	SHIELD	1		
12	A3581R	SPRING LOCKING PIN	1		
13	H89616	WING SCREW	1		
14	H100976	BRACKET	1		
15	19H1731	CAP SCREW	2	3/8" X 1"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
16	H77932	SCREW	5		
17	03H1709	BOLT	1	5/16" X 1"	
	12H303	LOCK WASHER	1	5/16"	
	14H785	NUT	1	5/16"	
18	H111278	BRACKET	1		
19	AH100261	SHIELD	1		
20	28H1884	SPACER	5	1/2" X 3-5/8"	
21	21H1098	SCREW	2	3/8" X 1-3/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
22	H100980	CHANNEL	1		
23	19H1732	CAP SCREW	3	3/8" X 1-1/4"	
	12H304	LOCK WASHER	3	3/8"	
	14H812	NUT	3	3/8"	
24	12H304	LOCK WASHER	1	3/8"	
25	H111279	BRACKET	1		

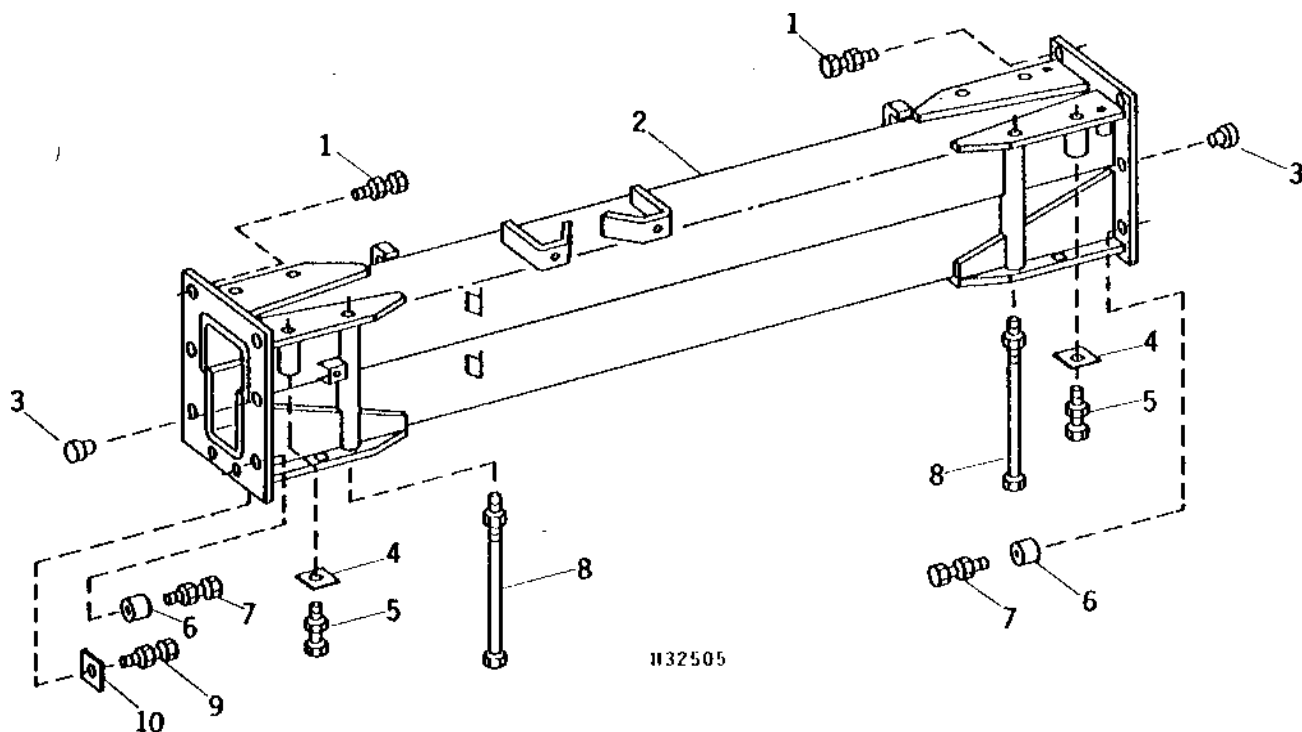
3B24

POWER TRAIN

H32505

-UN-01JAN94

DRIVE WHEEL AXLE



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H3383	CAP SCREW	4		7/8" X 2-1/4"
	12H245	LOCK WASHER	4		7/8"
2	AH92911	AXLE	1	-464350	(SUB AH107318)
	AH107318	AXLE	1		
3	H87691	BUSHING	4	-1990	
4	H80107	STRAP	4		
5	19H2000	CAP SCREW	4		3/4" X 5"
	12H236	LOCK WASHER	4		3/4"
	14H794	NUT	4		3/4"
6	H91851	SPACER	4		
7	19H2920	CAP SCREW	4		7/8" X 3-1/4"
	12H245	LOCK WASHER	4		7/8"
8	08H4787	CAP SCREW	4		3/4" X 14"
	12H236	LOCK WASHER	4		3/4"
	14H794	NUT	4		3/4"
9	19H3255	CAP SCREW	4		7/8" X 4"
	12H245	LOCK WASHER	4		7/8"
10	H93710	STRAP	4		

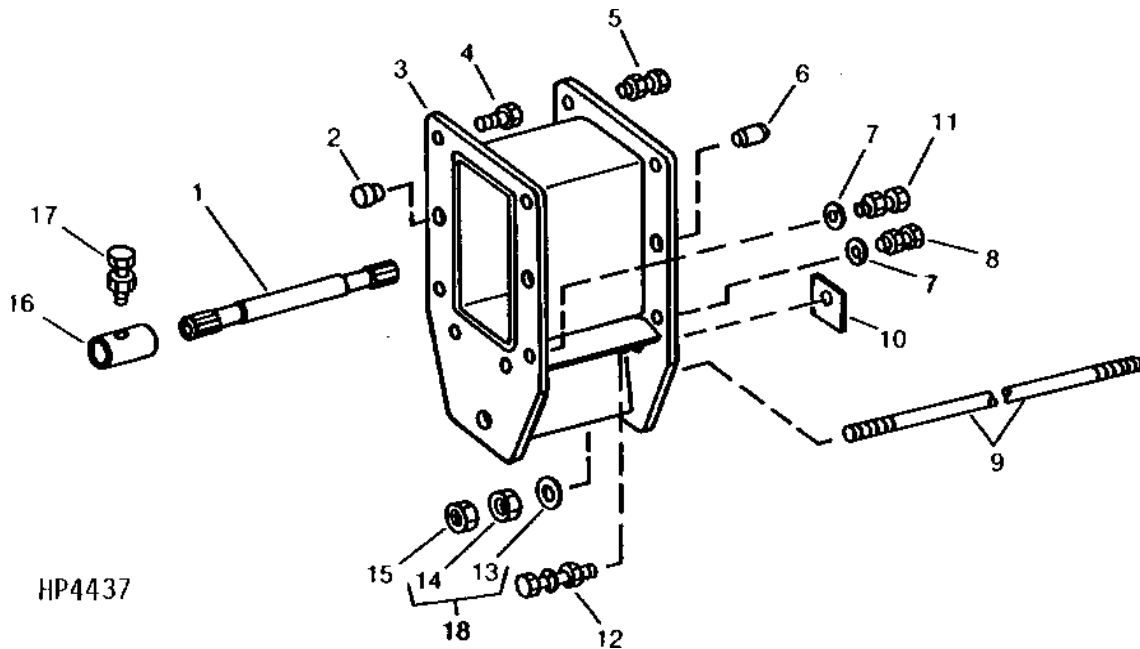
3B25

POWER TRAIN

AXLE SPACERS (WIDE-SPACED DUAL WHEELS) (PLANETARY FINAL DRIVE) (SERIAL NO. 600637-)

HP4437

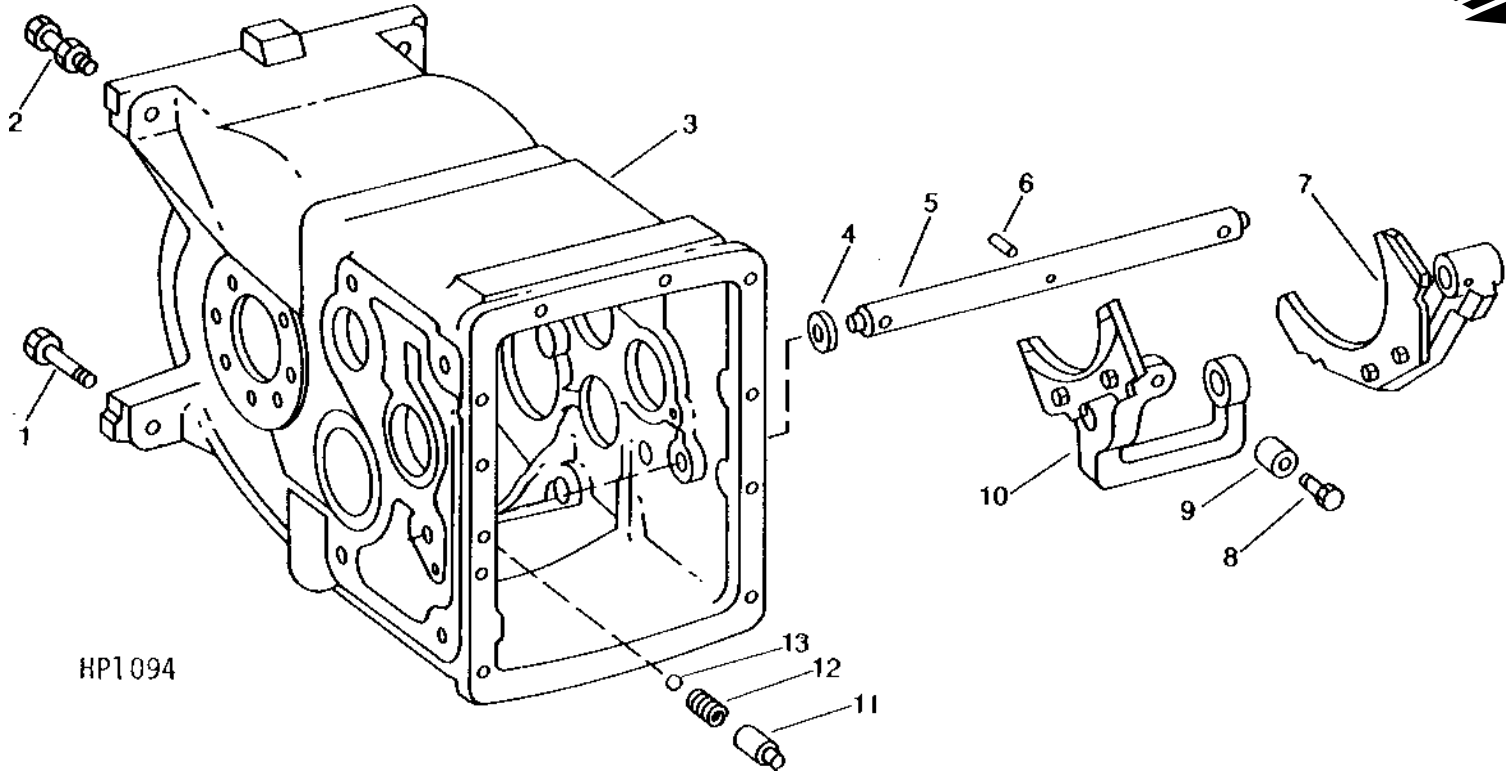
-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H120128	DRIVE SHAFT	2	-610835	
	H123626	DRIVE SHAFT	2	610836-	
2	H87691	BUSHING	4	-1990	
3	AH118258	SPACER	2		
4	19H3383	CAP SCREW	8		7/8" X 2-1/4"
	R52006	WASHER	8		
5	19H3333	CAP SCREW	4		7/8" X 2-3/4"
	R52006	WASHER	4		
	14H1077	NUT	4		7/8"
6	H122261	DOWEL PIN	4		
7	H91851	SPACER	12		
8	19H3254	CAP SCREW	4		7/8" X 3-3/4"
	R52006	WASHER	8		
	14H1077	NUT	4		7/8"
9	H99539	STUD	1		
10	H93710	STRAP	4		
11	19H2920	CAP SCREW	8		
	R52006	WASHER	8		
12	19H3368	CAP SCREW	4		7/8" X 4-1/2"
	R52006	WASHER	8		
	14H1077	NUT	4		7/8"
13	H105579	SPACER	2	-1990	(SUB AH138541)
14	H61941	NUT	2	-1990	(SUB AH138541)
15	14H876	NUT	2		1"
16	H106340	COUPLING	2	-610835	(SUB H106283)
	H106283	SPLINED COUPLING	2		
17	34H386	SPRING PIN	2	-610835	1/4" X 2"
	19H1944	CAP SCREW	2		3/8" X 2-3/4", (USE WITH H106283)
	H99923	LOCK NUT	2		(USE WITH H106283)
18	AH138541	KIT	1		

HP1094 -UN-01JAN94

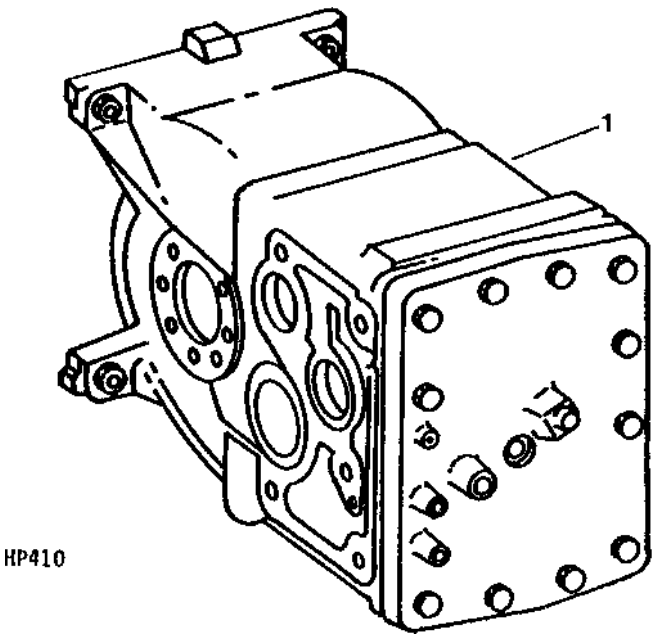
TRANSMISSION AND DIFFERENTIAL HOUSING AND SHIFTER FORKS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1824	CAP SCREW	2		5/8" X 2-1/4"
	12H294	LOCK WASHER	2		5/8"
2	H100311	BOLT	2		
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
3	H100840	HOUSING	1	-513950	(SUB H111795)
	H111795	HOUSING	1		
4	T22260	SEAL	1		
5	H76153	RAIL	1		
6	34H316	SPRING PIN	1		1/4" X 1-1/2"
7	AH75534	SHIFT COLLAR	1		(MARKED H75418)
8	H76152	PIN	1		
9	R26207	ROLLER	1		
10	AH87599	SHIFTER	1		(MARKED H86402)
11	H76496	PIN	1		
12	T12615	SPRING	1		
13	405R	BALL	1		

HP410 -UN-01JAN94

TRANSMISSION

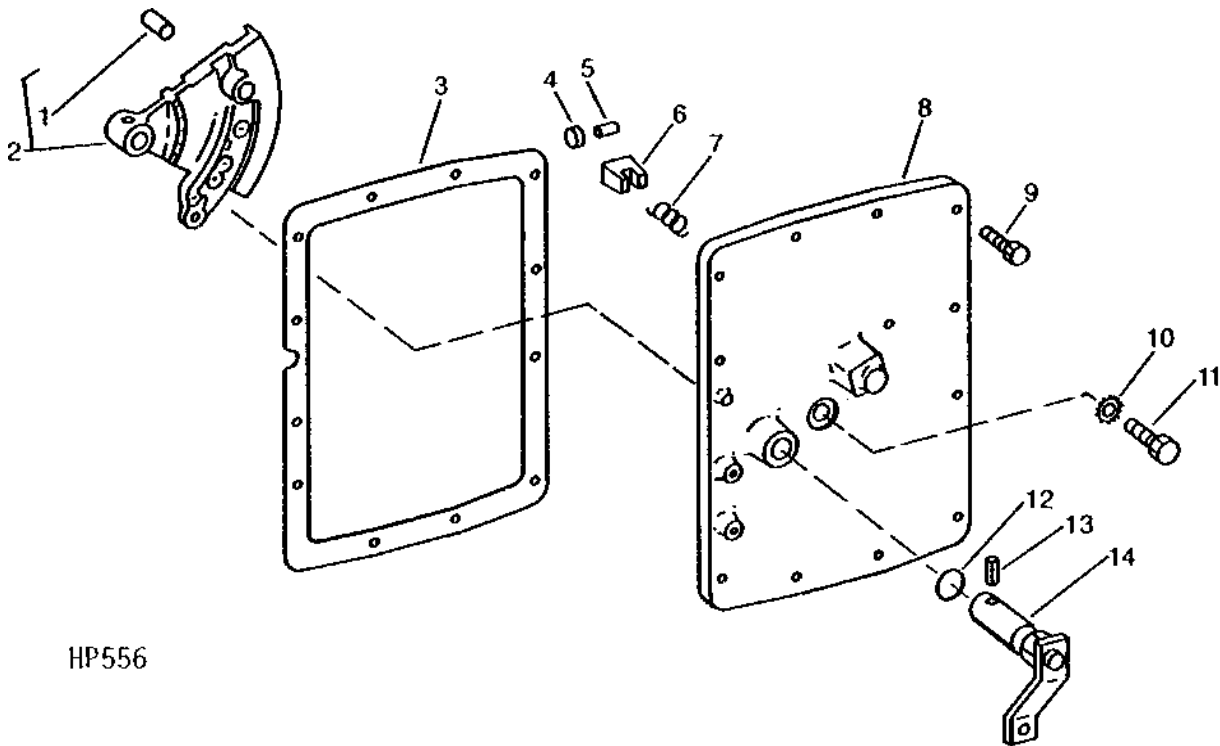


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH104535	TRANSMISSION	1	-513950	(SUB AH107568)
	AH107568	TRANSMISSION	1	-600004	(SUB AH113521)
	AH113521	TRANSMISSION	1		

MEMORANDA

HP556 -UN-01JAN94

TRANSMISSION AND DIFFERENTIAL HOUSING COVER, GASKET, AND SHIFTER CAM



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H327	SPRING PIN	4		5/16" X 1"
2	AH75538	CAM	1		(MARKED H75422)
3	PT94	SEALANT	1	-514418	(SUB TY15130) (NO LONGER AVAILABLE)
	TY15130	SEALANT	1		
4	H83064	WASHER	1		
5	H80379	DOWEL PIN	1		
6	H80377	GUIDE	1		
7	T27992	SPRING	1		
8	H80376	COVER	1		
9	19H3411	CAP SCREW	9		3/8" X 1-1/8"
	19H1732	CAP SCREW	9		3/8" X 1-1/4"
10	H75516	LOCK WASHER	1		
11	19H1936	CAP SCREW	1		3/8" X 3/4"
12	P48347	O-RING	1		
13	34H351	SPRING PIN	1		3/8" X 1-1/2"
14	AH94519	ARM	1		

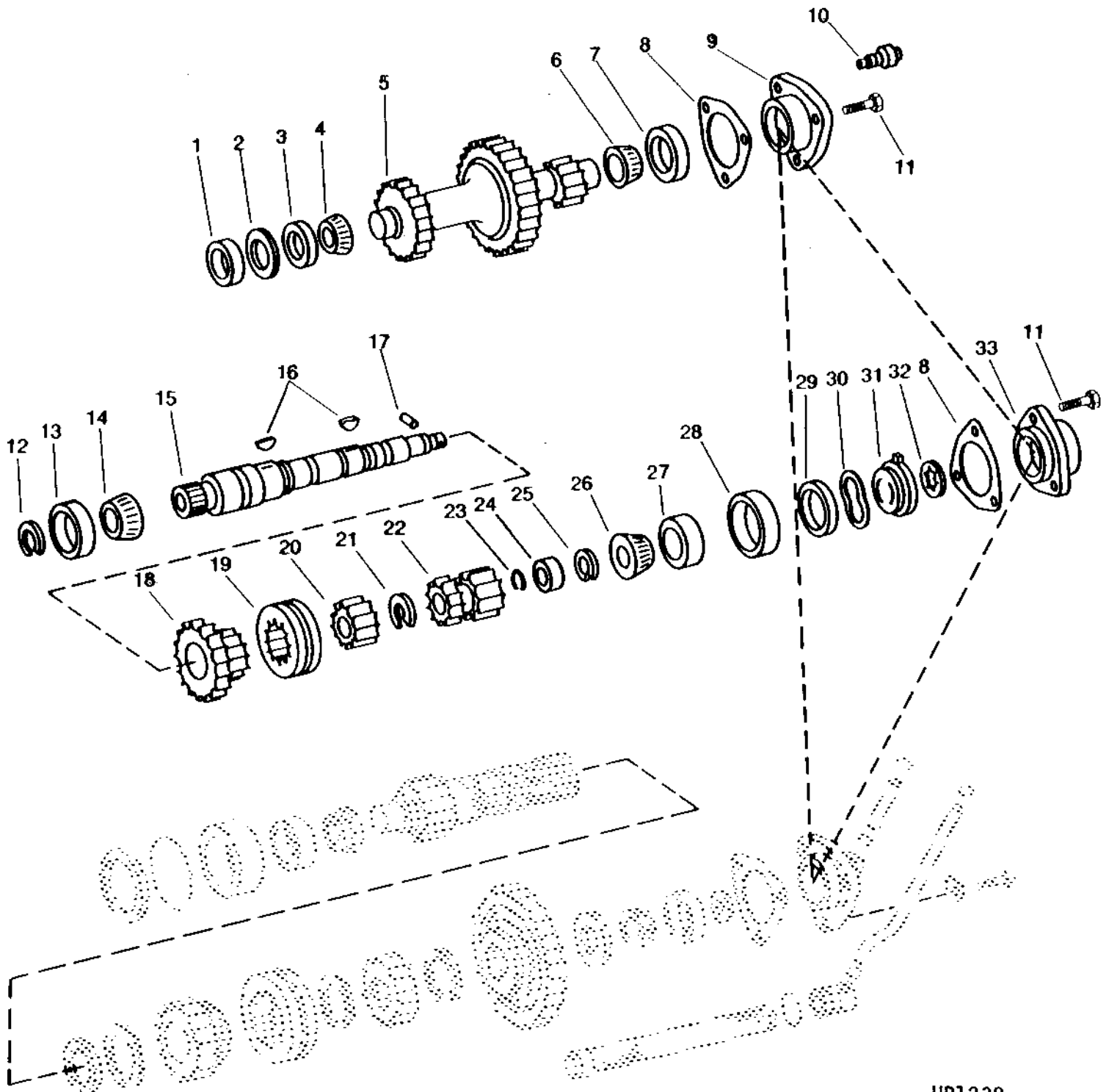
3C4

POWER TRAIN

HP1238

-UN-01JAN94

TRANSMISSION COUNTERSHAFT, INPUT SHAFT, GEARS, AND BEARINGS



HP1238

TRANSMISSION COUNTERSHAFT, INPUT SHAFT, GEARS, AND BEARINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100839	CAP	1		
2	E12201	SNAP RING	1		
3	JD7449	BEARING CUP	1		
4	JD8134	BEARING CONE	1		
5	H101003 H105205	COUNTERSHAFT SHAFT	1 1	-513950	(SUB H105205)
6	JD8979	BEARING	1		
7	JD8267	BEARING CUP	1		
8	H77814	SHIM	AR		PLASTIC, .05 MM (0.002")
	H77815	SHIM	AR		PLASTIC, .076 MM (0.003")
	H77816	SHIM	AR		ALUMINUM, .127 MM (0.005")
	H77817	SHIM	AR		ALUMINUM, .254 MM (0.010")
	H77818	SHIM	AR		ALUMINUM, .508 MM (0.020")
9	H77812	CRADLE	1		
10	U14273	BREATHER	1		
11	19H1731	CAP SCREW	6		3/8" X 1"
12	R26214	SNAP RING	AR		1.93 MM (0.076")
	R26215	SNAP RING	AR		2 MM (0.079")
	R26216	SNAP RING	AR		2.08 MM (0.082")
	R26217	SNAP RING	AR		2.16 MM (0.085")
13	JD8237	BEARING CUP	1		
14	JD8902	BEARING CONE	1	-464350	
	JD10182	BEARING CONE	1	464351-	
15	H93759	SHAFT	1	-513950	(SUB AH109692)
	AH109692	SHAFT	1		(USE WITH R33476 AND H111170 ON MACHINES THRU SERIAL NO. 513950)
16	26H77	SHAFT KEY	2		3/16" X 3/4"
17	H75358	DOWEL PIN	1		
18	H75185	PINION	1	-513950	(SUB H105209)
	H105209	PINION	1		23 TEETH
19	H75183	SHIFT COLLAR	1		
20	R33712	SHIFT COLLAR	1		DRIVE
21	R26218	SNAP RING	1		
22	H75195	PINION	1	-513950	(SUB H105206)
	H105206	PINION	1		15 TEETH
23	R33476	SNAP RING	1		(USE WITH AH109692 AND H111170 ON MACHINES THRU SERIAL NO. 513950)
24	H100192	SPACER	1	-465100	(SUB H110733)
	H110733	SPACER	1	-513950	(SUB H111170)
	H111170	SPACER	1		(USE WITH AH109692 AND R33476 ON MACHINES THRU SERIAL NO. 513950)
25	R33475	SNAP RING	1		
26	JD8294	BEARING CONE	1		
27	JD8257	BEARING CUP	1		
28	H77811	SLEEVE	1		
29	H82233	BUSHING	1		
30	H82232	WASHER	1		
31	H82234	PLATE	1		
32	AH76501	ROTOR	1	-631000	
	AH128528	ROTOR	1		
33	H82231	HOUSING	1		

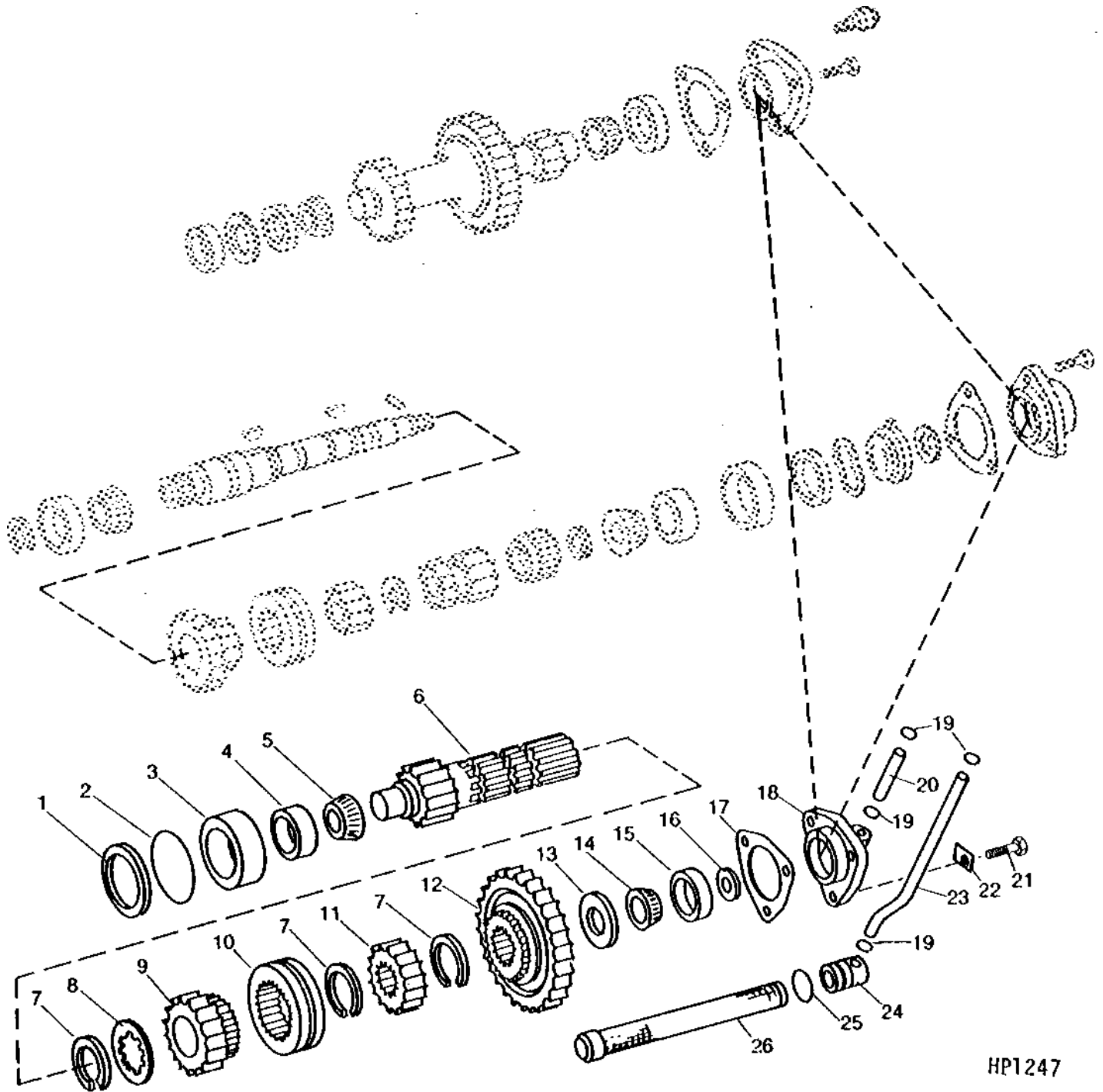
3C6

POWER TRAIN

HP1247

-UN-01JAN94

TRANSMISSION PINION SHAFT, GEARS, AND BEARINGS



HP1247

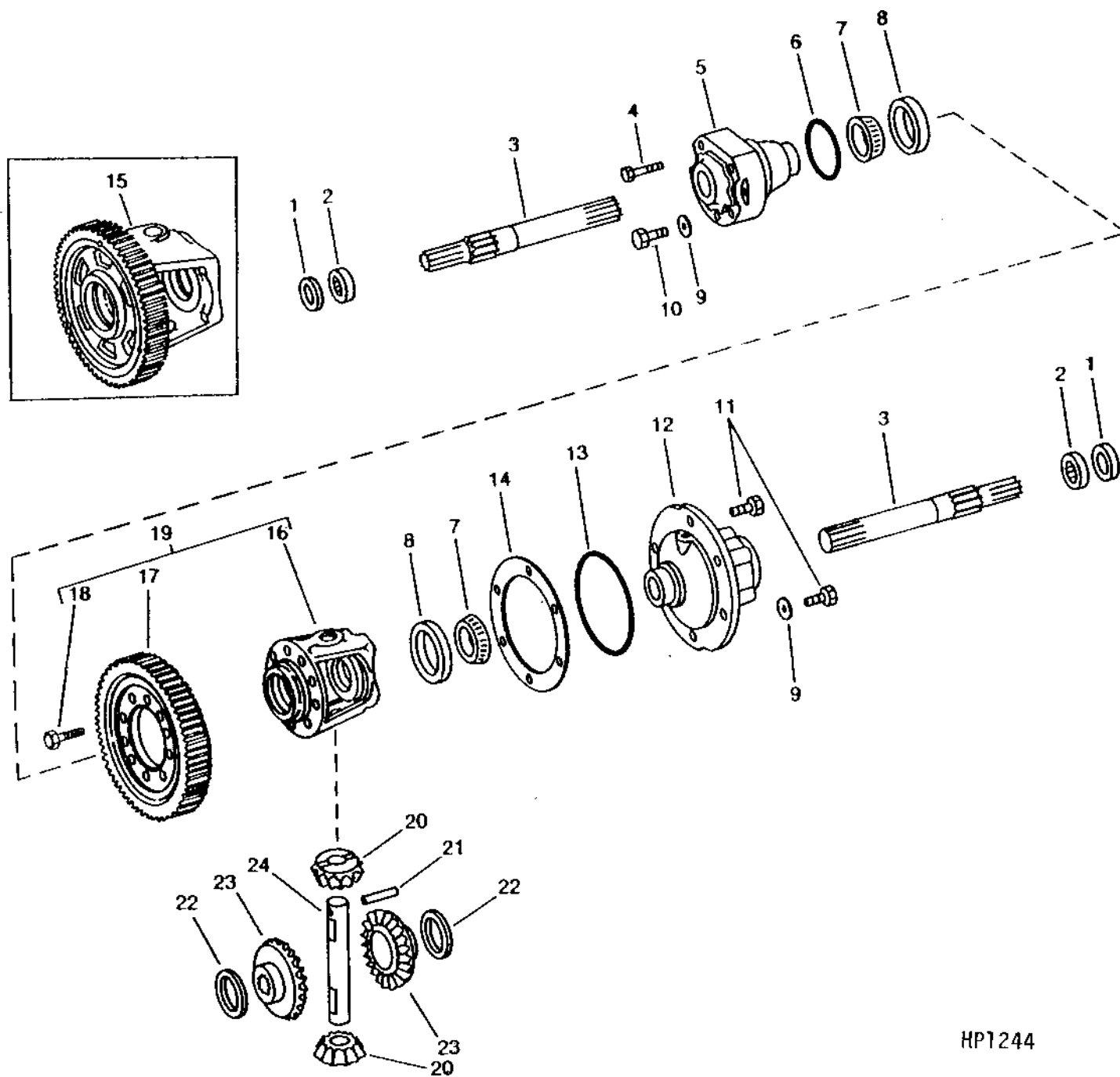
TRANSMISSION PINION SHAFT, GEARS, AND BEARINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93764	SNAP RING	1		
2	R11120	O-RING	1		
3	H96588	CAP	1		
4	JD8252	BEARING CUP	1		
5	JD8930	BEARING CONE	1		
6	H99824	SHAFT	1	-513950	(SUB H105336)
	H105336	SHAFT	1	513951-	(22 TEETH)
7	R26265	SNAP RING	3		
8	R26253	THRUST WASHER	1	-513950	(SUB H103167, THIS APPLICATION)
	H103167	WASHER	1		
9	H75194	GEAR	1	-513950	(SUB H105207 AND H103167)
	H105207	GEAR	1		THIRD AND FOURTH, 27 TEETH
10	H80998	SHIFT COLLAR	1		
11	R33510	GEAR	1		DRIVE
12	AR87813	GEAR	1		(MARKED R67423)
13	H75359	WASHER	1		
14	JD8295	BEARING CONE	1		
15	JD8267	BEARING CUP	1		
16	R35164	SNAP RING	AR		1.93 MM (0.076")
	R35165	SNAP RING	AR		2.01 MM (0.079")
	R35166	SNAP RING	AR		2.08 MM (0.082")
	R35167	SNAP RING	AR		2.16 MM (0.085")
	R40713	SNAP RING	AR		2.24 MM (0.088")
	R40714	SNAP RING	AR		2.31 MM (0.091")
	R40715	SNAP RING	AR		2.39 MM (0.094")
17	H77814	SHIM	AR		PLASTIC, .05 MM (0.002")
	H77815	SHIM	AR		PLASTIC, .076 MM (0.003")
	H77816	SHIM	AR		ALUMINUM, .127 MM (0.005")
	H77817	SHIM	AR		ALUMINUM, .254 MM (0.010")
	H77818	SHIM	AR		ALUMINUM, .508 MM (0.020")
18	H77813	CRADLE	1		
19	R394R	O-RING	4		
20	H77805	BUSHING	1		
21	H78580	CAP SCREW	1		
	19H1731	CAP SCREW	2		3/8" X 1"
22	H77822	CLAMP	1		OIL LINE
23	H77819	LINE	1		
24	H89310	FITTING	1	-414850	(SUB H77820)
	H77820	FITTING	1		OIL LINE
25	A3606R	O-RING	1		
26	AH76502	STRAINER	1		OIL

HP1244

-UN-01JAN94

DIFFERENTIAL GEARS AND SHAFTS (SERIAL NO. -600000)



HP1244

DIFFERENTIAL GEARS AND SHAFTS - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH86848	SEAL	2	-631000	
	AH128391	SEAL	2		
2	JD9936	NEEDLE BEARING	2		
3	H85871	SHAFT	2		
4	19H2699	CAP SCREW	2		7/16" X 2-1/4"
	12H293	LOCK WASHER	2		7/16"
5	H85886	CRADLE	1		L.H. (SUB H132116 AND (2) H132117)
6	P48403	O-RING	1		
7	JD8147	BEARING CONE	2		
8	JD7425	BEARING CUP	2		
9	T21242	WASHER	10		
10	19H3109	CAP SCREW	5		1/2" X 2-7/8"
11	19H2510	CAP SCREW	11		1/2" X 1-5/8"
12	H85885	CRADLE	1		R.H. (SUB H132115 AND (2) H132117)
13	R27796	O-RING	1		
14	H84652	SHIM	AR	-1990	STEEL, .076 MM (0.003") (NO LONGER AVAILABLE)
	H84653	SHIM	AR	-1990	STEEL, .127 MM (0.005") (NO LONGER AVAILABLE)
	H84654	SHIM	AR	-1990	STEEL, .254 MM (0.010") (NO LONGER AVAILABLE)
	H84655	SHIM	AR	-1990	STEEL, .508 MM (0.020") (NO LONGER AVAILABLE)
15	AH92962	GEAR	1	-513950	(SUB AH103483)
16	H97750	HOUSING	1	-600004	(SUB H114341)
	H114341	HOUSING	1		
17	H97753	RING GEAR	1		
18	19H3299	CAP SCREW	10		1/2" X 1-1/4"
19	AH103483	RING GEAR	1	-600004	(SUB AH112260)
	AH112260	GEAR	1	-625986	DIFFERENTIAL RING (66 TEETH) (ORDER INDIVIDUAL PARTS)
20	R42443	PINION	2		DIFFERENTIAL BEVEL
21	34H356	SPRING PIN	1		3/8" X 2-1/4"
22	H92184	WASHER	2		
23	H92308	GEAR	2		DIFFERENTIAL BEVEL
24	R68347	SHAFT	1		

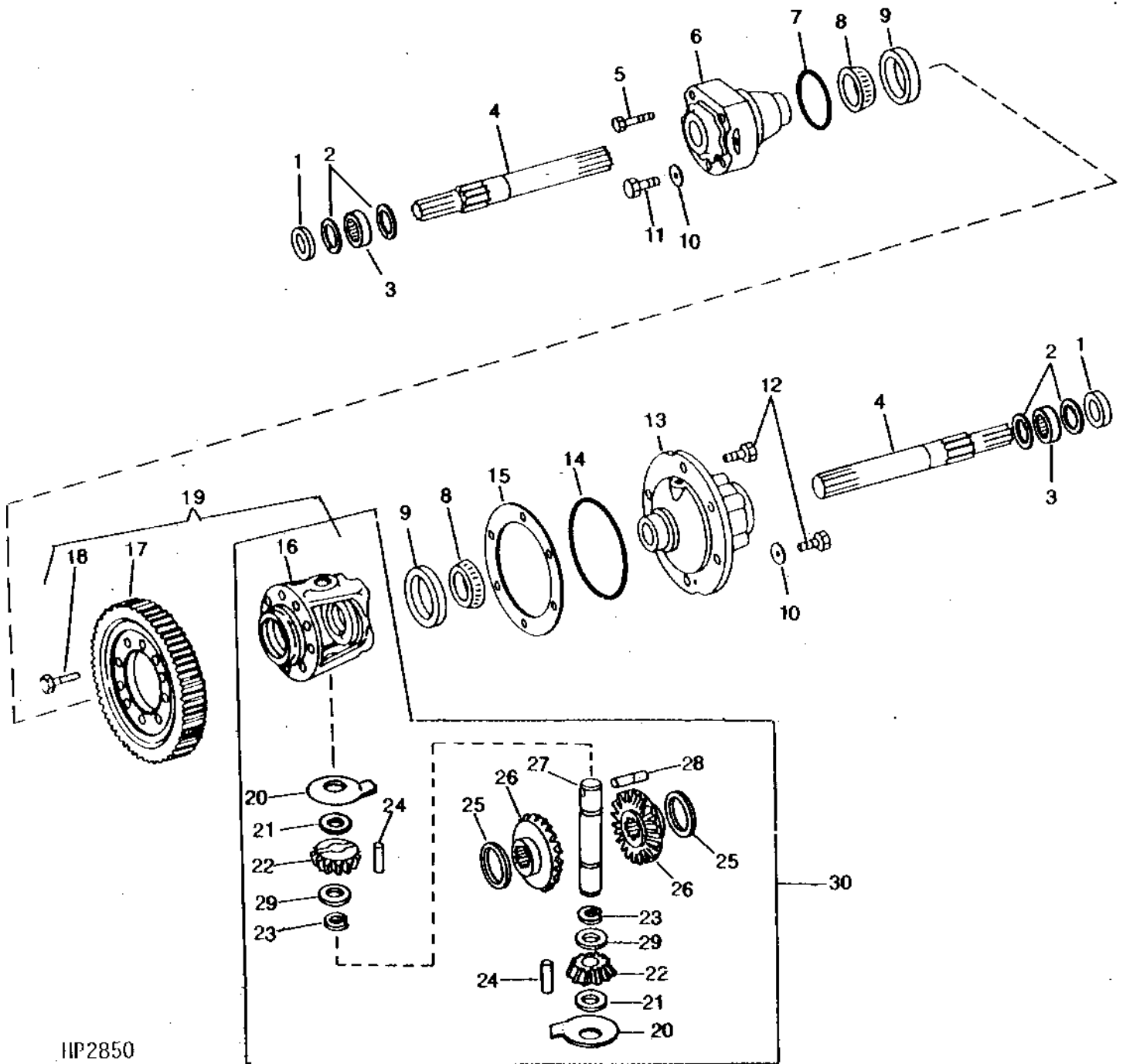
3C10

POWER TRAIN

DIFFERENTIAL GEARS AND SHAFTS (SERIAL NO. 600001-)

HP2850

-UN-01JAN94



HP2850

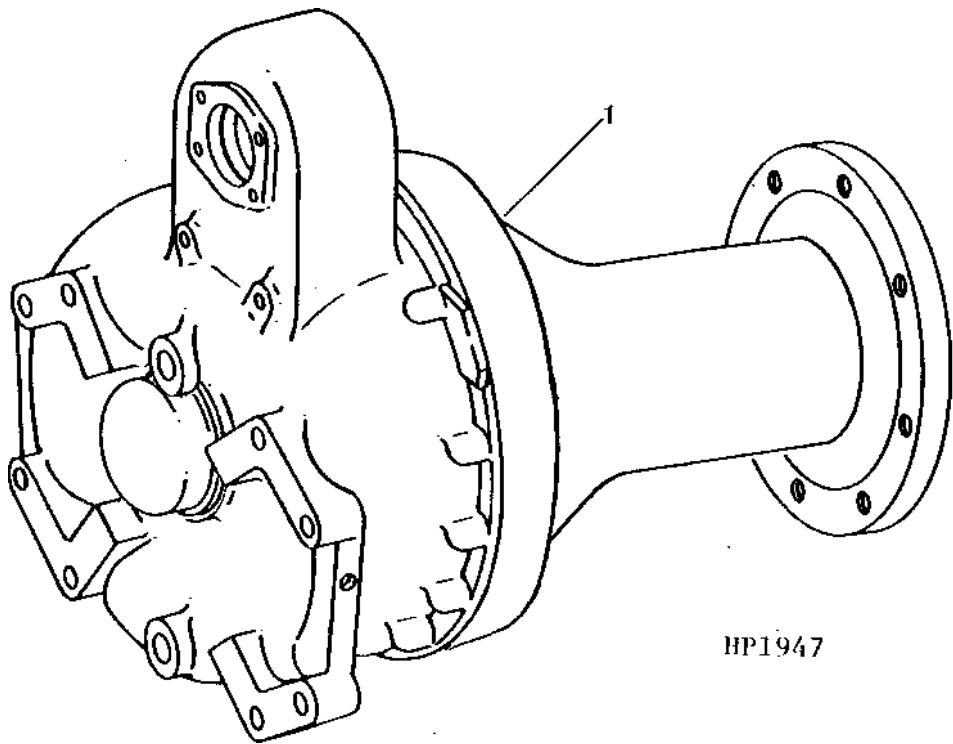
DIFFERENTIAL GEARS AND SHAFTS - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH86848	SEAL	2	-631000	
	AH128391	SEAL	2		
2	H132117	WEAR RING	4	620835-	(USE WITH H132116 AND H132115)
3	JD9936	NEEDLE BEARING	2		
4	H85871	SHAFT	2		
5	19H2699	CAP SCREW	2		7/16" X 2-1/4"
	12H293	LOCK WASHER	2		7/16"
6	H85886	CRADLE	1	-620834	L.H. (SUB H132116 AND (2) H132117)
	H132116	CRADLE	1		L.H. (USE WITH (2) H132117)
7	P48403	O-RING	1		
8	JD8147	BEARING CONE	2		
9	JD7425	BEARING CUP	2		
10	T21242	WASHER	10		
11	19H3109	CAP SCREW	5		1/2" X 2-7/8"
12	19H2510	CAP SCREW	11		1/2" X 1-5/8"
13	H85885	CRADLE	1	-620834	R.H. (SUB H132115 AND (2) H132117)
	H132115	CRADLE	1	620835-	R.H. (USE WITH (2) H132117)
14	R27796	O-RING	1		
15	H84652	SHIM	AR	-1990	.076 MM (0.003") (NO LONGER AVAILABLE)
	H84653	SHIM	AR	-1990	.127 MM (0.005") (NO LONGER AVAILABLE)
	H84654	SHIM	AR	-1990	.254 MM (0.010") (NO LONGER AVAILABLE)
	H84655	SHIM	AR	-1990	.508 MM (0.020") (NO LONGER AVAILABLE)
16	H114341	HOUSING	1		
17	H97751	RING GEAR	1		
18	19H3299	CAP SCREW	10		1/2" X 1-1/4"
19	AH112069	GEAR	1	-625986	(SUB H114341, H97751 AND/OR 19H3299)
20	H114342	THRUST WASHER	2		
21	R74895	THRUST WASHER	4	-600000	(SUB (2) R70112 AND (2) R70113)
	R70112	THRUST WASHER	2		
22	R71813	PINION	2	-615400	
	H80880	ROD	2	615401-1990	(NO LONGER AVAILABLE)
23	R70114	SNAP RING	2		
24	R70115	NEEDLE ROLLER	52		
25	H92184	WASHER	2		
26	H92308	GEAR	2		
27	H113134	PIN	1		
28	34H356	SPRING PIN	1		3/8" X 2-1/4"
29	R70113	THRUST WASHER	2		
30	AH115259	DIFFERENTIAL	1		

MEMORANDA

HP1947 -UN-01JAN94

FINAL DRIVE



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH107609	DRIVE	1	(SUB FOR AH95031)	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

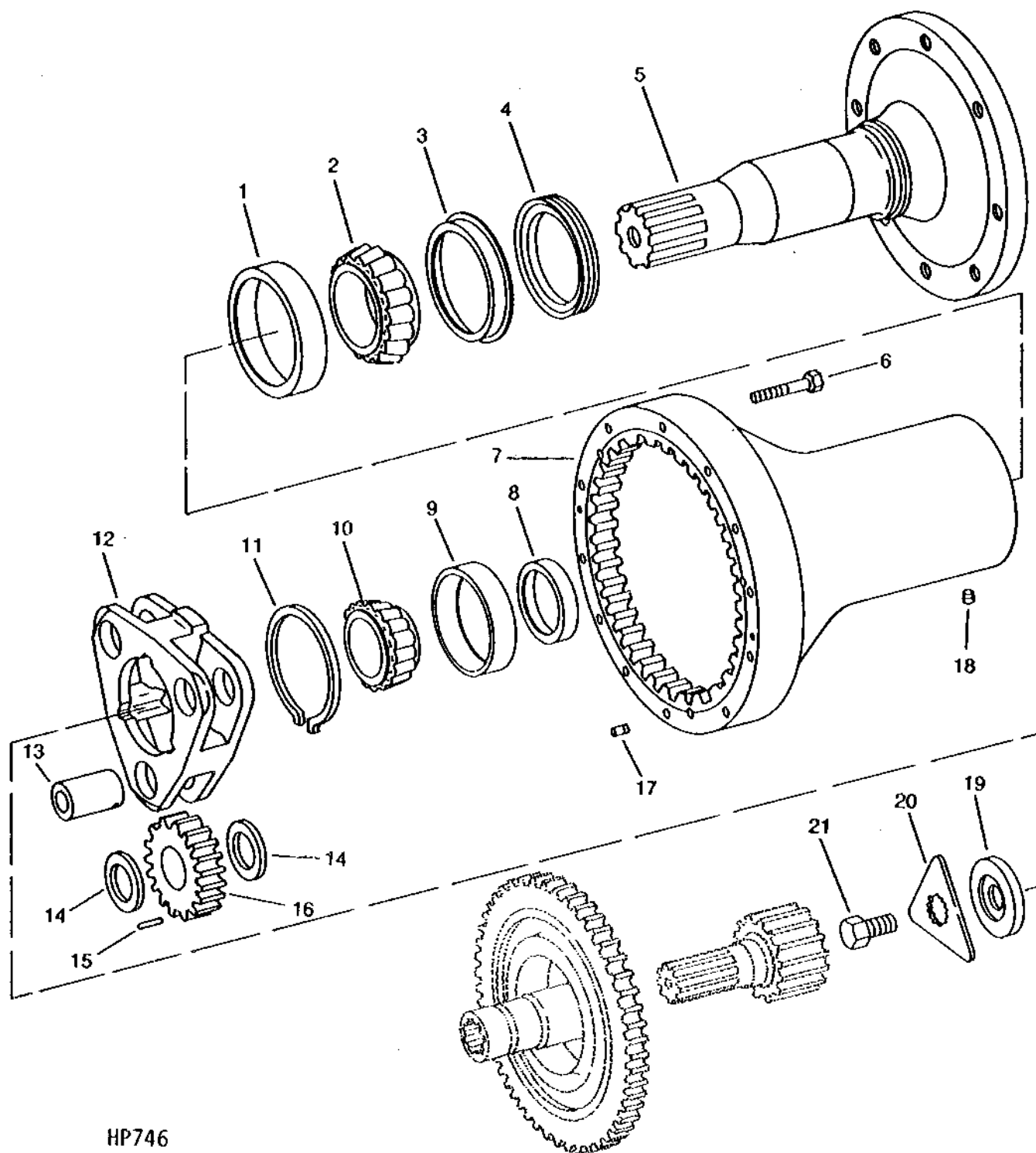
3C13

POWER TRAIN

HP746

-UN-01JAN94

FINAL DRIVE AXLE SHAFT, OUTER HOUSING, PLANETARY PINION, AND BEARINGS



HP746

FINAL DRIVE AXLE SHAFT, OUTER HOUSING, PLANETARY PINION, AND BEARINGS - CONTINUED

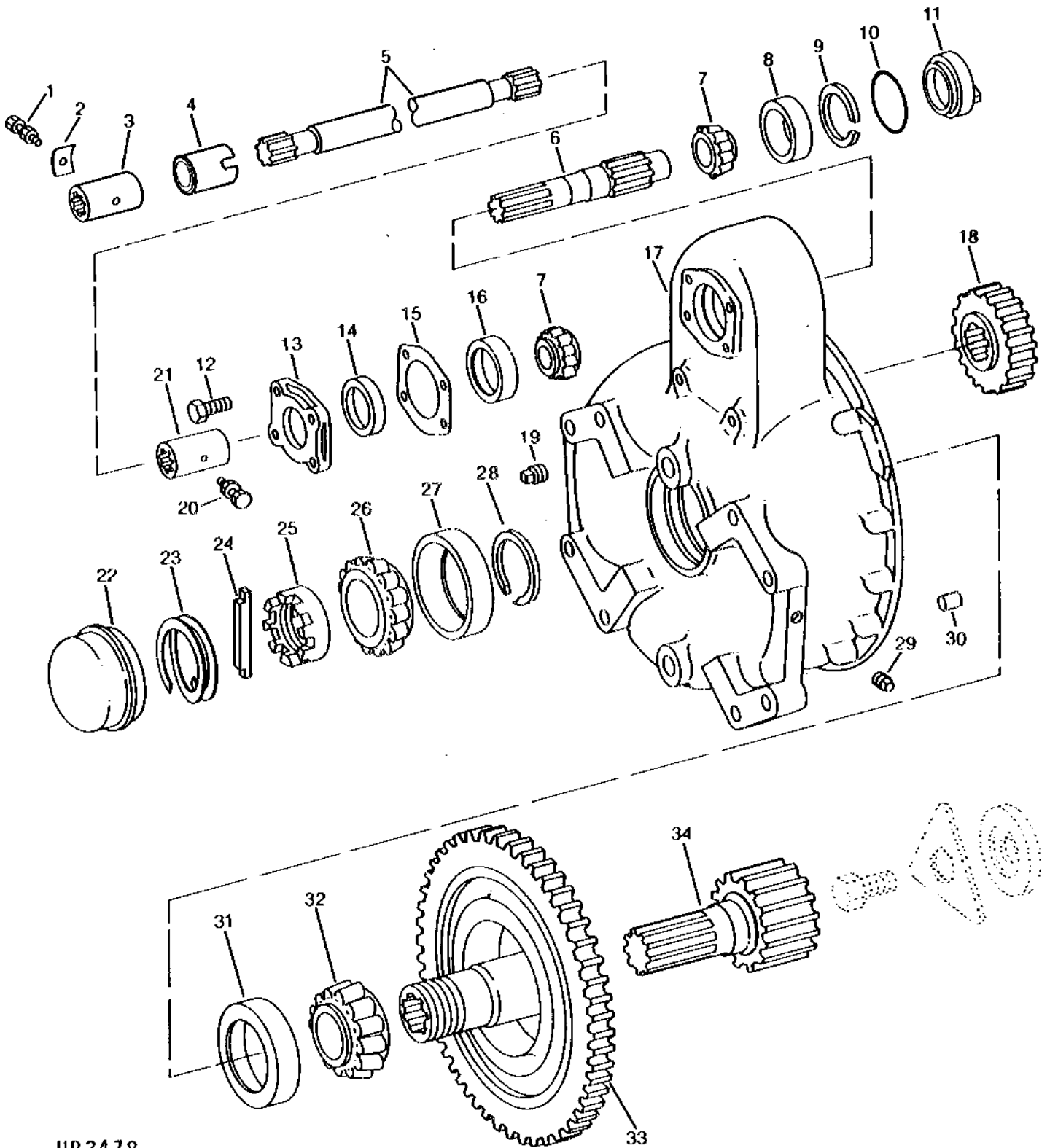
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD9127	BEARING CUP	1		
2	JD9069	BEARING CONE	1		
3	R52015	SEAL	1		
4	AR57103	SEAL	1	-625400	(SUB RE31703)
	RE31703	SEAL	1		
5	H97917	SPINDLE	1		
6	19H3208	CAP SCREW	12		5/8" X 3"
7	AH92926	HOUSING	1		
8	AR51561	SEAL	1	-465100	(SUB AR98650)
	AR98650	SEAL	1		
9	JD9120	BEARING CUP	1		
10	JD8956	BEARING CONE	1		
11	R33029	SNAP RING	1		
12	R48447	PLANET PINION CARRIER	1	-464350	
	R69446	PLANET PINION CARRIER	1	464351-615935	
	R82917	PLANET PINION CARRIER	1		
13	R33021	PINION SHAFT	3	-556111	
	R63112	PINION SHAFT	3	556112-	
14	R33022	THRUST WASHER	6		
15	R33028	NEEDLE ROLLER	33		
16	R33004	PINION	3		
17	R65499	DOWEL PIN	3		
18	15H559	PIPE PLUG	1		1/4"
19	R48460	WASHER	1	-464350	
	R69207	WASHER	1	464351-615935	
	R82918	WASHER	1		
20	R26012	LOCK PLATE	1		
21	R60032	SELF-LOCKING SCREW	1	-610700	
	H125759	SCREW	1	610700-	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

3C15

POWER TRAIN

HP2478 -UN-01JAN94 FINAL DRIVE PINION SHAFT, INNER HOUSING, GEARS, AND BEARINGS



HP2478

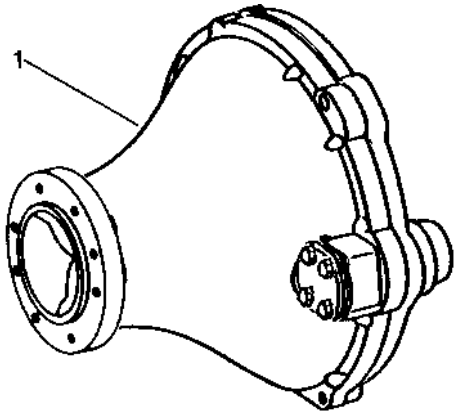
FINAL DRIVE PINION SHAFT, INNER HOUSING, GEARS, AND BEARINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2335	CAP SCREW	1	-414850	1/4" X 2-3/4"
	19H2128	CAP SCREW	1	414851-415175	3/8" X 3"
	19H2023	CAP SCREW	1	415176-	3/8" X 3-1/4"
	P43893	LOCK NUT	1	-414850	
	H99923	LOCK NUT	1	414851-	
2	H75723	WASHER	1	-414850	
	H102695	WASHER	2	414851-	
3	H85872	SPLINED COUPLING	1	-414850	
	H102697		1	414851-415175	(SUB H106283, H106284 AND 19H2023)
	H106283	SPLINED COUPLING	1		
4	H106284	SPACER	1	415176-	
5	H93679	SHAFT	1	-364631	(SUB H104557)
	H104557	SHAFT	1	-610835	DRIVE, R.H. (SUB H123624)
	H123624	DRIVE SHAFT	1		DRIVE, R.H.
	H93678	SHAFT	1	-364631	(SUB H104556)
	H104556	SHAFT	1	-610835	DRIVE, L.H. (SUB H123623)
	H123623	DRIVE SHAFT	1		DRIVE, L.H.
6	H93674	PINION SHAFT	1		
7	JD7222	BEARING CONE	2		
8	JD7294	BEARING CUP	1		
9	P45313	SNAP RING	1		
10	U12331	O-RING	1		
11	H93675	CAP	1		
12	19H1732	CAP SCREW	4		3/8" X 1-1/4"
13	H93676	BEARING HOUSING W/O BEARING	1		
14	AH81622	SEAL	1		
15	H75711	SHIM	AR		PLASTIC, 0.05 MM (0.002") (SUB H75713)
	H75712	SHIM	AR	-515248	PLASTIC, .076 MM (0.003") (SUB H75713)
	H75713	SHIM	AR	-1990	PLASTIC, .127 MM (0.005") (NO LONGER AVAILABLE)
	H75714	SHIM	AR	-1990	STEEL, .254 MM (0.010") (NO LONGER AVAILABLE)
	H75715	SHIM	AR	-1990	STEEL, .508 MM (0.020") (NO LONGER AVAILABLE)
16	JD8285	BEARING CUP	1		
17	H93510	HOUSING	1		
18	H93667	PINION	1		
19	P46369	FITTING	1		
20	34H318	SPRING PIN	1		1/4" X 1-7/8"
	34H386	SPRING PIN	1	415176-610835	1/4" X 2"
	19H1944	CAP SCREW	1		3/8" X 2-3/4", (USE WITH H106283)
	H99923	LOCK NUT	1		(USE WITH H106283)
21	H85872	SPLINED COUPLING	1	-415175	(SUB H106340 AND 34H386)
	H106340	COUPLING	1	-610835	(SUB H106283)
	H106283	SPLINED COUPLING	1		
22	H76441	CAP	1		
23	P48703	SNAP RING	1		
24	H93681	KEY	1		
25	H93680	NUT	1	-513950	(SUB H103538)
	H103538	NUT	1		
26	JD9091	BEARING CONE	1		
27	JD9146	BEARING CUP	1		
28	R81R	SNAP RING	1		
29	15H584	PIPE PLUG	1		1/2"
30	R54380	DOWEL PIN	2		
31	JD9132	BEARING CUP	1		
32	JD9075	BEARING CONE	1		
33	AH92928	GEAR	1		
34	H93670	PINION	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE (DEALER RECONDITIONED)
(CRAWLER TRACKS)

HP1948 -UN-01JAN94



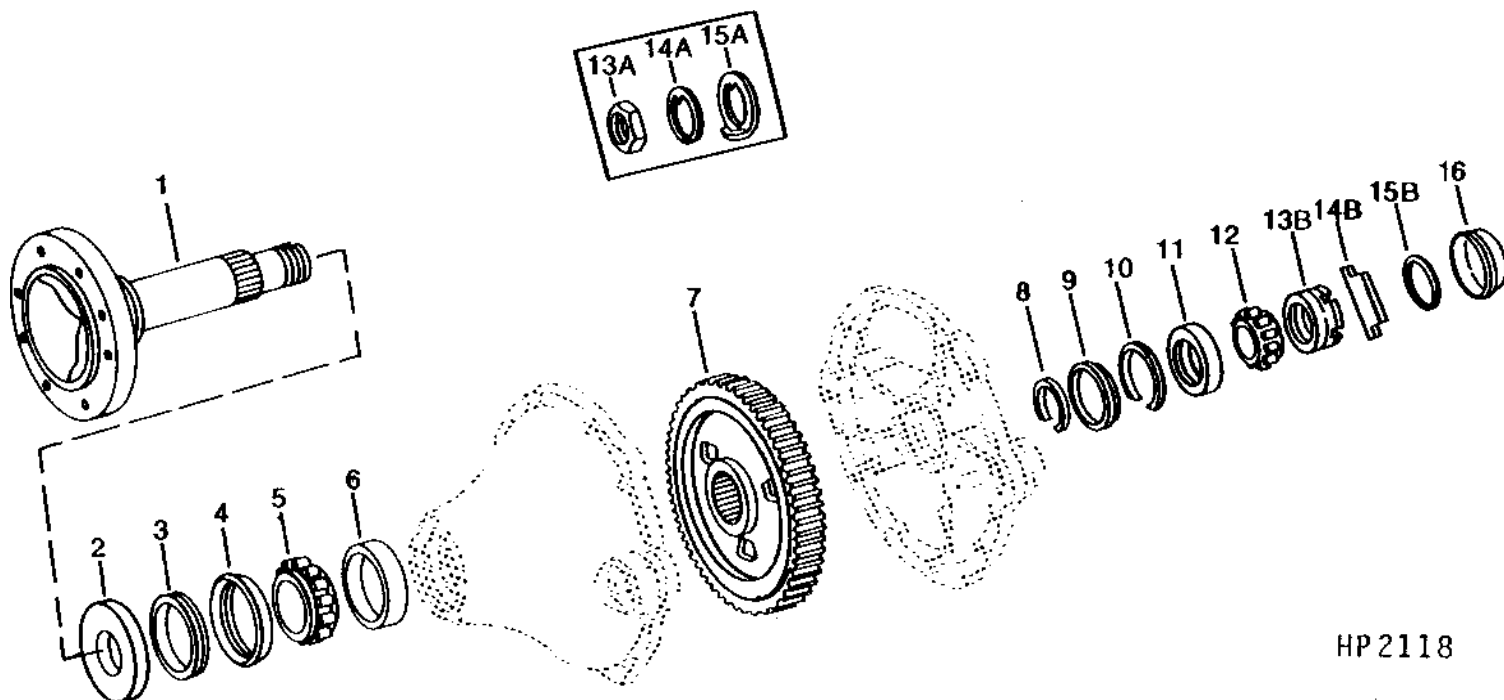
HP1948

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH107176	DRIVE	1	-564100	(SUB AH112970)
	AH112970	DRIVE	1		(10 TO 95 RATIO) (32" TIRES)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

HP2118

-UN-01JAN94

FINAL DRIVE AXLE GEAR AND BEARINGS
(CRAWLER TRACKS)

HP 2118

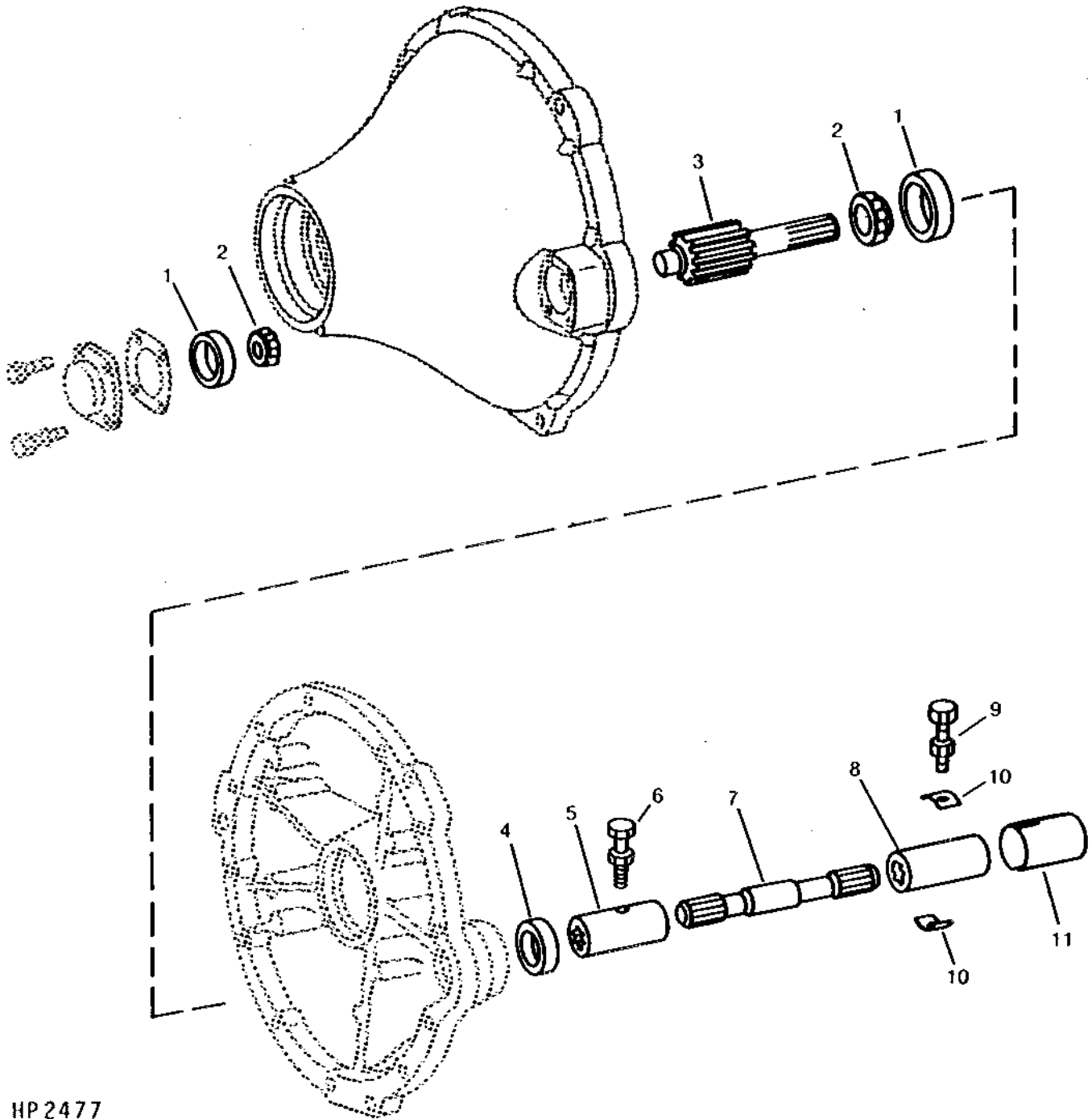
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94800	SPINDLE	1	-414850	(SUB H103537, H103538, H93681 AND P48703)
	H103537	SPINDLE	1		
2	H94885	SEAL	1		(USE WITH R-2 TIRES AND CRAWLER TRACKS)
3	AH93852	SEAL	1	-630800	(SUB RE31702)
	RE31702	SEAL	1		
4	R59074	OIL CUP	1		
5	JD9018	BEARING CONE	1		
6	JD8248	BEARING CUP	1		
7	AH75468	RING GEAR	1	-564100	104 TEETH, (MARKED H76027) (SUB AH112027 AND H114203)
	AH112027	GEAR	1		95 TEETH, (MARKED H76027)
8	B3611R	SNAP RING	1		
9	H76155	BUSHING	1		
10	C565R	SNAP RING	1		
11	JD8296	BEARING CUP	1		
12	JD7378	BEARING CONE	1		
13A	H76446	NUT	1	-414850	
13B	H103538	NUT	1		
14A	H83262	LOCK WASHER	1	-414850	
14B	H93681	KEY	1		
15A	H83263	LOCK WASHER	1	-414850	
15B	P48703	SNAP RING	1		
16	H76441	CAP	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE PINION, DRIVE SHAFTS, AND BEARINGS (CRAWLER TRACKS)

HP2477

-UN-01JAN94



HP 2477

**FINAL DRIVE PINION, DRIVE SHAFTS, AND BEARINGS - CONTINUED
(CRAWLER TRACKS)**

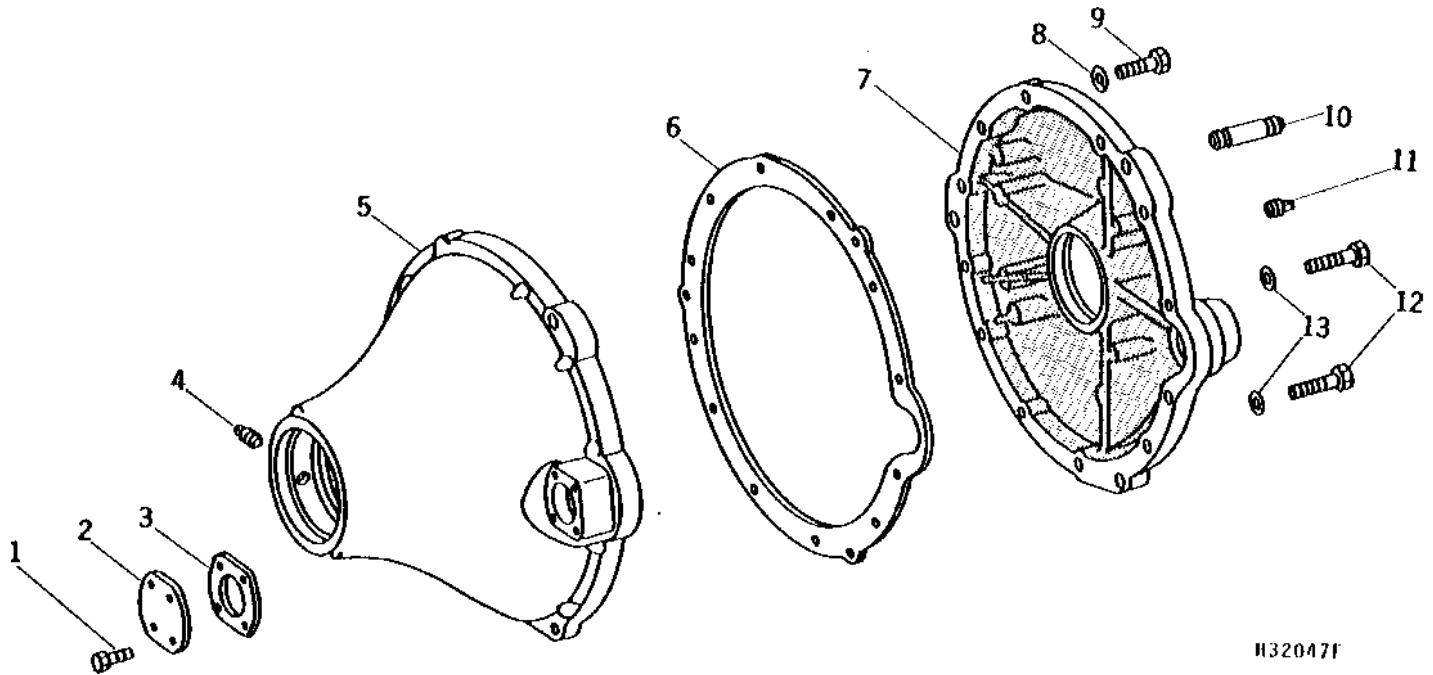
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD8285	BEARING CUP	2		
2	JD7222	BEARING CONE	2		
3	H85817	PINION	1	-564100	11 TEETH
	H114203	PINION	1	564101-	10 TEETH
4	AH81622	SEAL	1		
5	H85872	SPLINED COUPLING	1	-415175	(SUB H106340 AND 34H386)
	H106340	COUPLING	1	-610835	(SUB H106283)
	H106283	SPLINED COUPLING	1		
6	34H318	SPRING PIN	1	-415175	1/4" X 1-7/8"
	34H386	SPRING PIN	1	415176-610835	1/4" X 2"
	19H1944	CAP SCREW	1		3/8" X 2-3/4", (USE WITH H106283)
	H99923	LOCK NUT	1		(USE WITH H106283)
7	H92340	SHAFT	1	-364631	(SUB H104554)
	H104554	SHAFT	1	-610835	DRIVE, R.H.
	H123621	DRIVE SHAFT	1	610836-	DRIVE, R.H.
	H92341	SHAFT	1	-364631	(SUB H104555)
	H104555	SHAFT	1	-610835	DRIVE, L.H. (SUB H123622)
	H123622	DRIVE SHAFT	1		DRIVE, L.H.
8	H85872	SPLINED COUPLING	1	-414850	
	H102697		1	414851-415175	(SUB H106283, H106284 AND 19H2023)
	H106283	SPLINED COUPLING	1		
9	19H2335	CAP SCREW	1	-414850	1/4" X 2-3/4"
	19H2128	CAP SCREW	1	414851-415175	3/8" X 3"
	19H2023	CAP SCREW	1	415176-	3/8" X 3-1/4"
	P43893	LOCK NUT	1	-414850	
	H99923	LOCK NUT	1	414851-	
10	H75723	WASHER	2	-414850	
	H102695	WASHER	2	414851-	
11	H85873	SPACER	1	-414850	
	H102696	SPACER	1	414851-415175	
	H106284	SPACER	1	415176-	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

H32047

-UN-01JAN94

**FINAL DRIVE HOUSING AND BEARING CAP
(CRAWLER TRACKS)**



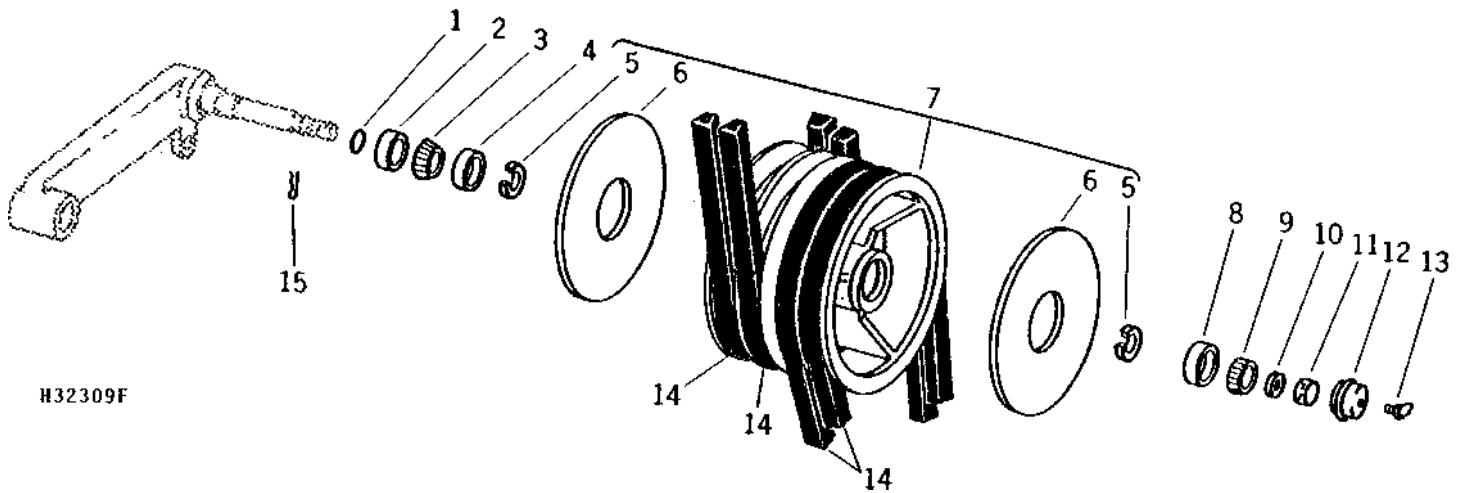
H32047F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	4		3/8" X 1-1/4"
2	H85354	CAP	1		
3	H75711	SHIM	AR		PLASTIC, RED, 0.05 MM (0.002") (SUB H75713)
	H75712	SHIM	AR	-515248	PLASTIC, GREEN, 0.08 MM (0.003") (SUB H75713)
	H75713	SHIM	AR	-1990	PLASTIC, BLUE, 0.13 MM (0.005") (NO LONGER AVAILABLE)
	H75714	SHIM	AR	-1990	STEEL, 0.25 MM (0.010") (NO LONGER AVAILABLE)
	H75715	SHIM	AR	-1990	STEEL, 0.51 MM (0.020") (NO LONGER AVAILABLE)
4	15H558	PIPE PLUG	1		1/8"
5	H94882	HOUSING	1		OUTER
6	H76447	GASKET	1		
7	H85842	HOUSING	1	-465100	(SUB H105933)
	H105933	HOUSING	1		INNER
8	H75716	LOCK WASHER	2		
9	19H1831	CAP SCREW	2		1/2" X 2"
10	H95027	PIN	3		
11	P46369	FITTING	1		
	15H584	PIPE PLUG	1		1/2"
12	19H1782	CAP SCREW	10		3/4" X 2-1/4"
13	12H301	LOCK WASHER	12		1/2"

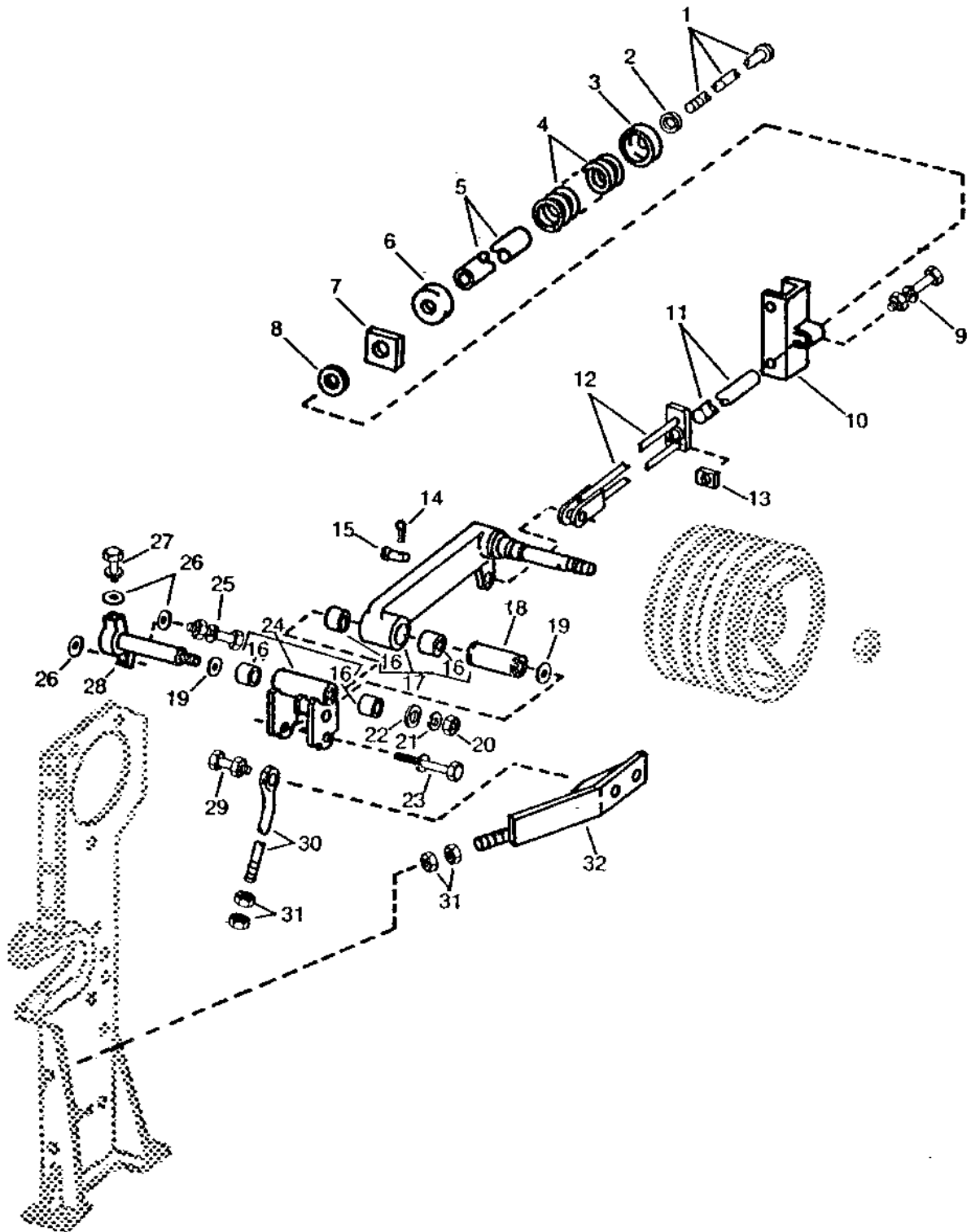
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

H32309F -UN-01JAN94

PROPULSION DRIVE COUNTERSHAFT SHEAVE



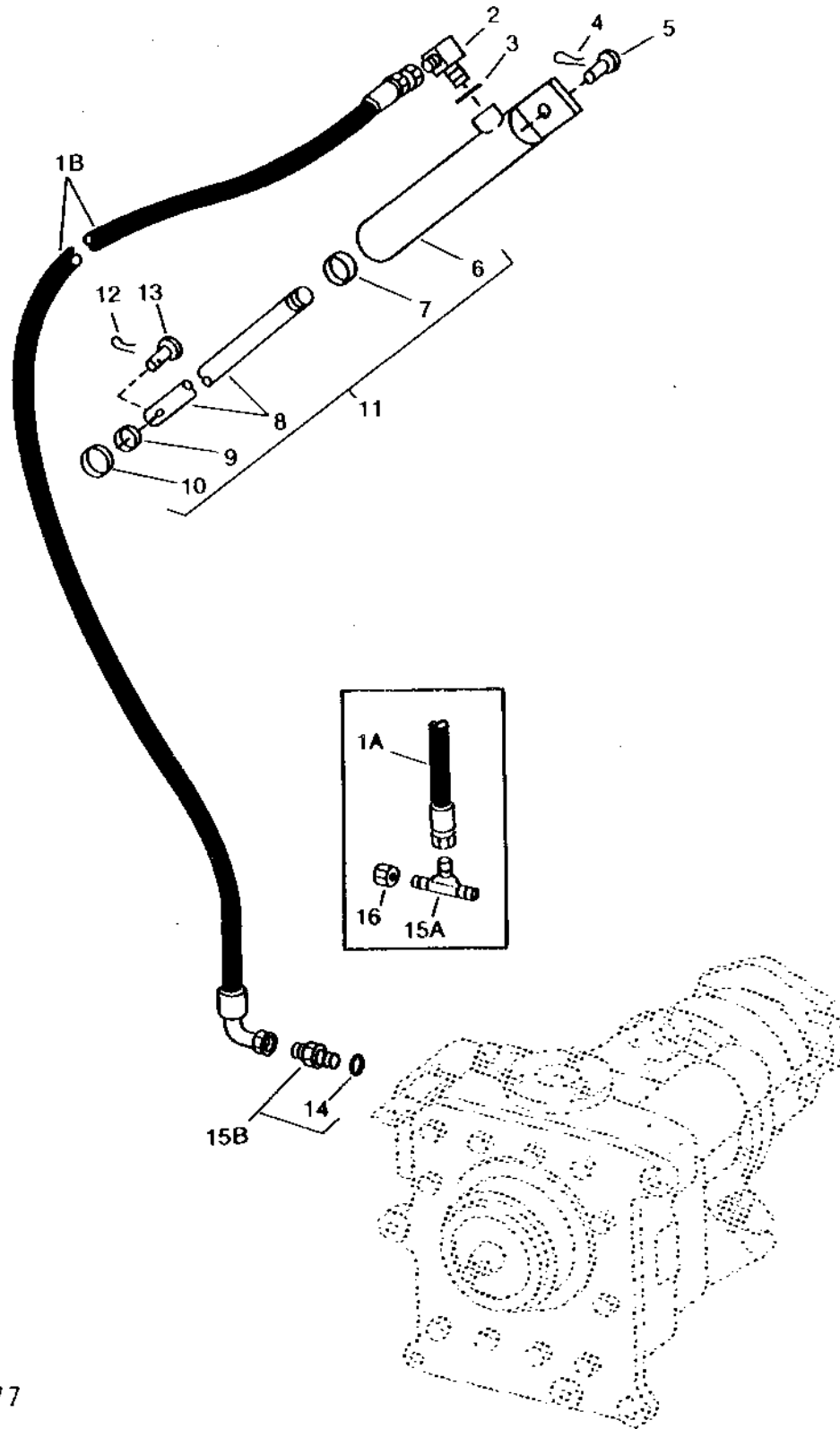
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A4730R	O-RING	1		
2	AH86596	SEAL	1		
3	JD8988	BEARING CONE	1		
4	JD8271	BEARING CUP	1		
5	T14323	SNAP RING	2		
6	H89304	SHIELD	2		
7	AH90678	SHEAVE	1		305 MM (12") DIA.
8	JD7449	BEARING CUP	1		
9	JD8134	BEARING CONE	1		
10	T19572T	WASHER	1		
11	14H875	NUT	1		7/8"
12	H89303	CAP	1		
13	JD7788	LUBRICATION FITTING	1		90°, 1/4"
14	AH84633	BELT SET	2		(MATCHED SET OF 2)
15	11H218	COTTER PIN	1		3/16" X 1-1/2", (SUB 11M7030)
	11M7030	COTTER PIN	1		3/16" X 1-1/2"



HP428

HYDROSTATIC DRIVE BELT TENSIONING MECHANISM - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97535	BOLT	1		
2	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
3	H62226	CAP	1		
4	H94161	SPRING	1		
5	H97537	BUSHING	1		
6	H97539	CAP	1		
7	H103225	CUSHION	1	464351-	
8	R39844	WASHER	1	464351-	
9	19H1820	CAP SCREW	2		1/2" X 3"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
10	AH93169	SUPPORT	1		
11	H97538	BUSHING	1		
12	AH96241	ROD	1		
13	H97536	STRAP	1		
14	11H236	COTTER PIN	1		1/8" X 1"
15	N51590	PIN	1		
16	H101207	BUSHING	4		
17	AH100298	ARM	1		
18	H97525	BUSHING	1		
19	24H1513	WASHER	2		1-13/32" X 2" X 0.060"
20	14H794	NUT	1		3/4"
21	12H236	LOCK WASHER	1		3/4"
22	24H1408	WASHER	1		13/16" X 2-5/16" X 0.060"
23	19H1892	CAP SCREW	1		3/4" X 5-1/4"
	12H236	LOCK WASHER	1		3/4"
24	AH101128	PIVOT	1	-464516	(SUB AH108379)
	AH108379	PIVOT	1		
25	19H2023	CAP SCREW	1		3/8" X 3-1/4" 7/16"
	12H304	LOCK WASHER	1		3/8"
	14H1047	NUT	1		7/16"
26	24H1682	WASHER	3		13/32" X 7/8" X 0.120"
27	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
28	AH96236	ARM	1		
29	19H1734	CAP SCREW	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
30	H97541	EYEBOLT	1		
31	14H1039	NUT	4		5/8"
32	AH96237	BRACE	1		



HP 2377

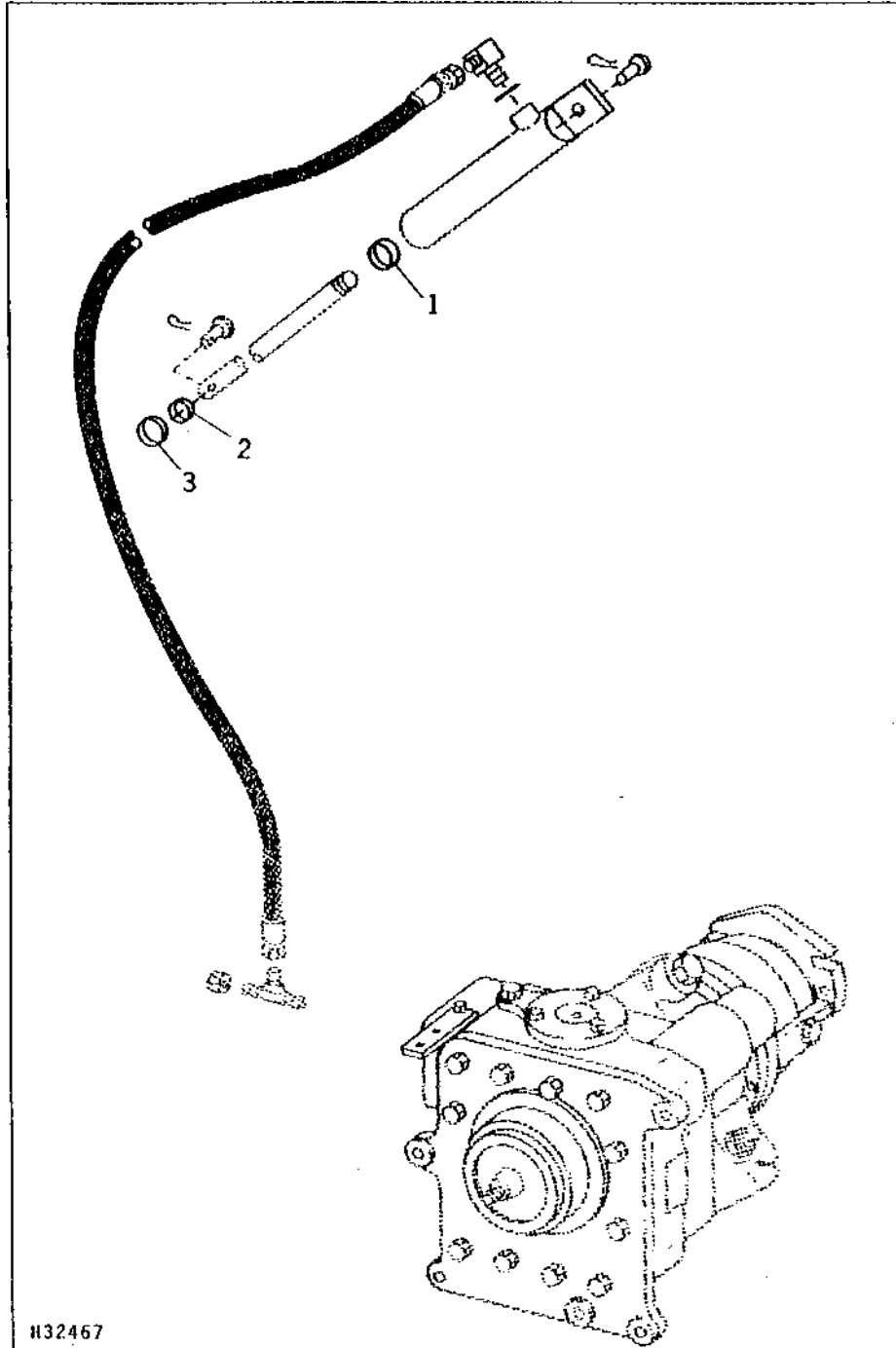
HYDRAULIC BELT TENSIONING SYSTEM (SUNDSTRAND) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	AH98777	HYDRAULIC HOSE	1	-610700	6 MM X 965 MM (1/4" I.D. X 38") LONG
1B	AH111347	HYDRAULIC HOSE	1	610701-	
2	AT51915	ELBOW FITTING	1	-404850	90°
	AH105916	FITTING	1	404851-	90°
3	R26448	O-RING	1		
4	11H216	COTTER PIN	1		3/16" X 1"
5	T11439	PIN	1		
6	AH96133	CYLINDER	1		
7		RING	1		(KIT AH96134)
8	H97357	ROD	1		
9		SEAL	1		(KIT AH96134)
10	A16330	SEAL	1		(KIT AH96134)
11	AH96132	HYDRAULIC CYLINDER	1		
12	11H236	COTTER PIN	1		1/8" X 1"
13	H98765	PIN	1		
14	R28782	O-RING	1	610701-	
15A	AT55222	FITTING	1	-610700	
15B	AM30686	FITTING	1	610701-	(INCLUDES O-RING)
16	R31147	FITTING	1	-610700	
..	AH96134	SEAL KIT	1		

H32467

-UN-01JAN94

KIT, SEAL REPAIR HYDRAULIC BELT TENSIONING CYLINDER



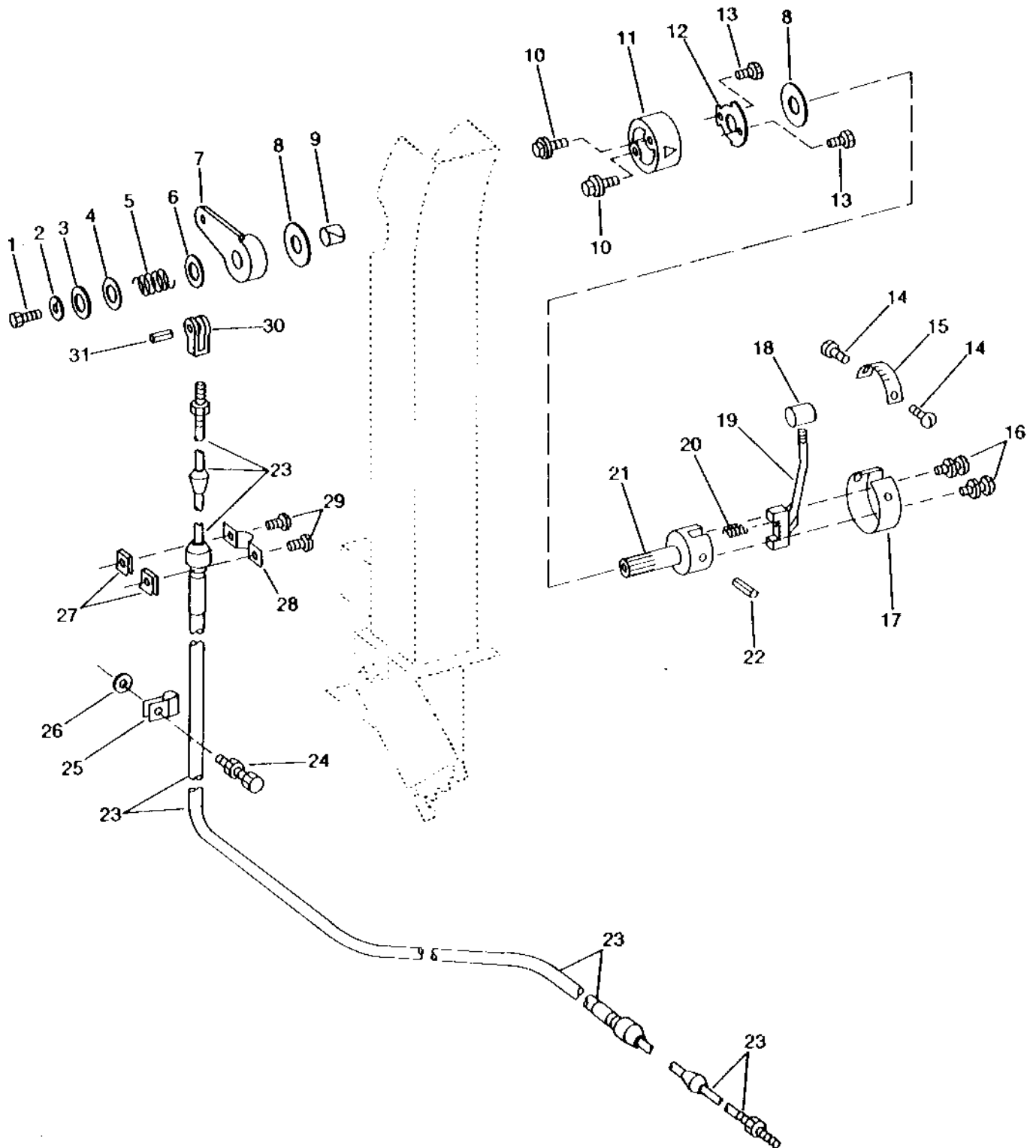
3D4

POWER TRAIN

KIT, SEAL REPAIR - CONTINUED
HYDRAULIC BELT TENSIONING CYLINDER

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		RING	1		
2		SEAL	1		
3	A16330	SEAL	1		
4	AH96134	SEAL KIT	1		

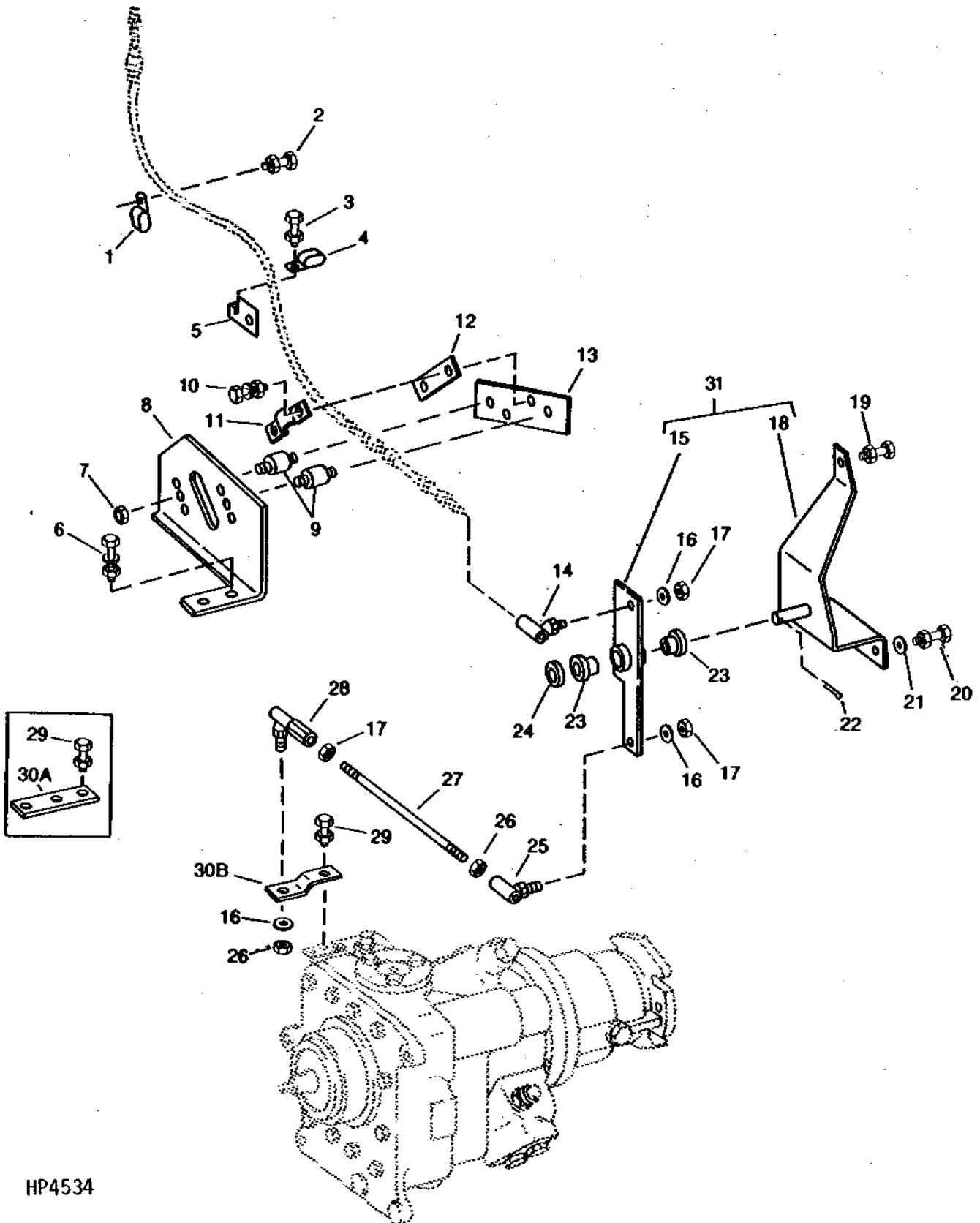
HYDROSTATIC DRIVE CONTROL CABLE AND LEVER



HP1476

HYDROSTATIC DRIVE CONTROL CABLE AND LEVER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1948	CAP SCREW	1		1/4" X 3/4"
2	12H302	LOCK WASHER	1		1/4"
3	24H1288	WASHER	1		9/32" X 1" X 1/16"
4	24H1362	WASHER	AR		41/64" X 1" X 0.075"
5	H95368	SPRING	1		
6	24H1287	WASHER	AR		9/32" X 5/8" X 0.065"
7	H95364	ARM	1		
8	H77739	WASHER	2		
9	H98772	BUSHING	1		
10	H100314	SCREW	2		SELF-TAPPING
11	H100103	HUB	1		
12	H93153	PLATE	1		
13	19H2925	SCREW	2		1/4" X 1/2"
14	H98769	SCREW	2		
15	H100171	PLATE	1		
16	H98770	SCREW	2		
	H98771	LOCK WASHER	2		
17	H95709	CAP	1		
18	H87468	KNOB	1		
19	AH103442	LEVER	1	-611718	(SUB H115698)
	H115698	LEVER	1		
20	L468T	SPRING	1		
21	H95363	YOKE	1		
22	34H316	SPRING PIN	1		1/4" X 1-1/2"
23	AH96717	CABLE	1		
24	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
25	AH80916	CLIP	1		
26	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
27	H93309	NUT	2	-611513	(SUB R50279)
	R50279	NUT	2		
28	H100165	CLAMP	2		
29	37H14	SCREW	2		NO. 10 X 1/2"
30	P42921	YOKE	1	-564100	(SUB M3742T)
	M3742T	YOKE	1	564101-	
31	34H310	SPRING PIN	1		1/4" X 3/4"



HP4534

HYDROSTATIC DRIVE CONTROL CABLE MOUNTING (SUNDSTRAND) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH77869	CLIP	1		
2	N10216	SELF-LOCKING SCREW	1		
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
3	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
4	AH78237	CLAMP	1		
5	H99524	BRACKET	1		
6	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	M40333	LOCK NUT	4	615730-	
8	H99863	BRACKET	1	-415815	(SUB H105280)
	H105280	ANGLE	1	-615729	
	H131418	BRACKET	1	615730-	
9	AH126657	ISOLATOR	2	615730-	
10	19H2961	SCREW	2		0.190" X 3/4"
	12H246	LOCK WASHER	2		0.190"
	14H778	NUT	2		0.190"
11	H100165	CLAMP	1		
12	E52149	STRAP	1		
13	H131419	PLATE	1	615730-	
14	AH98290	BALL JOINT	1		
15	AH96775	SUPPORT	1	-1990	(NO LONGER AVAILABLE)
16	12H303	LOCK WASHER	5		5/16"
17	14H650	NUT	3		5/16"
18	AH96774	SUPPORT	1	-1990	(NO LONGER AVAILABLE)
19	N112200	SELF-LOCKING SCREW	1	-513950	
	N10213	LOCK NUT	1	-513950	
20	19H1731	CAP SCREW	2	-513950	3/8" X 1"
	12H304	LOCK WASHER	2	-513950	3/8"
	14H812	NUT	2	-513950	3/8"
21	24H1304	WASHER	1		13/32" X 23/32" X 0.120"
22	11H234	COTTER PIN	1		3/32" X 1"
23	H93442	WASHER	2		
24	24H1338	WASHER	1		33/64" X 7/8" X 0.048"
25	AM35116	BALL JOINT	1	-465100	(SUB AM38386)
	AM38386	BALL JOINT	1	-513950	(SUB AM38782)
	AM38782	BALL JOINT	1		
26	14H882	NUT	2		5/16", JAM
27	H99861	STUD	1		
28	AH98289	BALL JOINT	1		
29	19H1900	CAP SCREW	2	-610700	5/16" X 3/4"
	12H303	LOCK WASHER	2	-610700	5/16"
30A	H98352	STRAP	1	-610700	(SUB H123032)
30B	H123032	ARM	1	-620400	(SUB H132781)
	H132781	ARM	1		
31	AH138620	KIT	1		

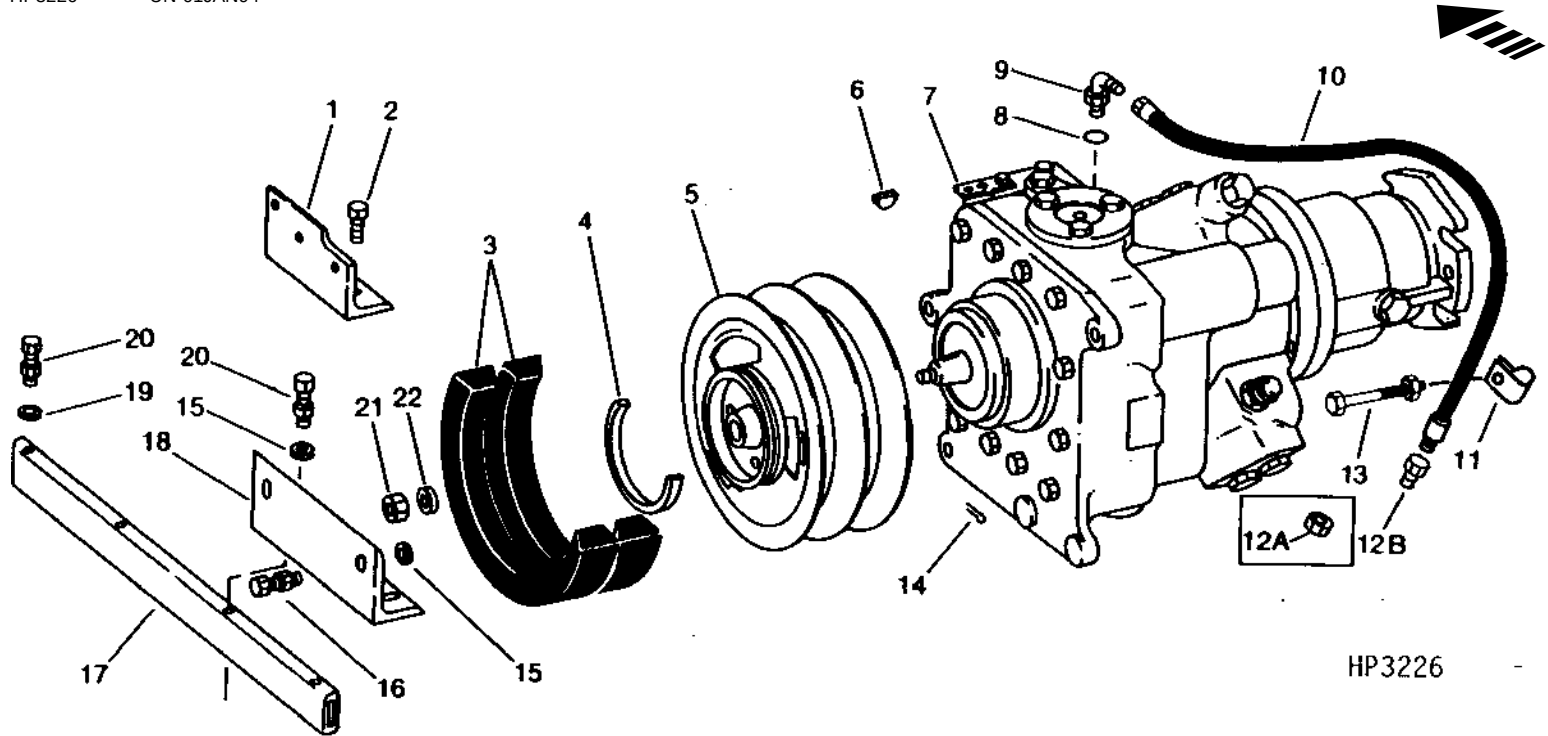
3D9

POWER TRAIN

HP3226

-UN-01JAN94

HYDROSTATIC DRIVE UNIT, SUPPORTS, AND SHEAVES



HP3226

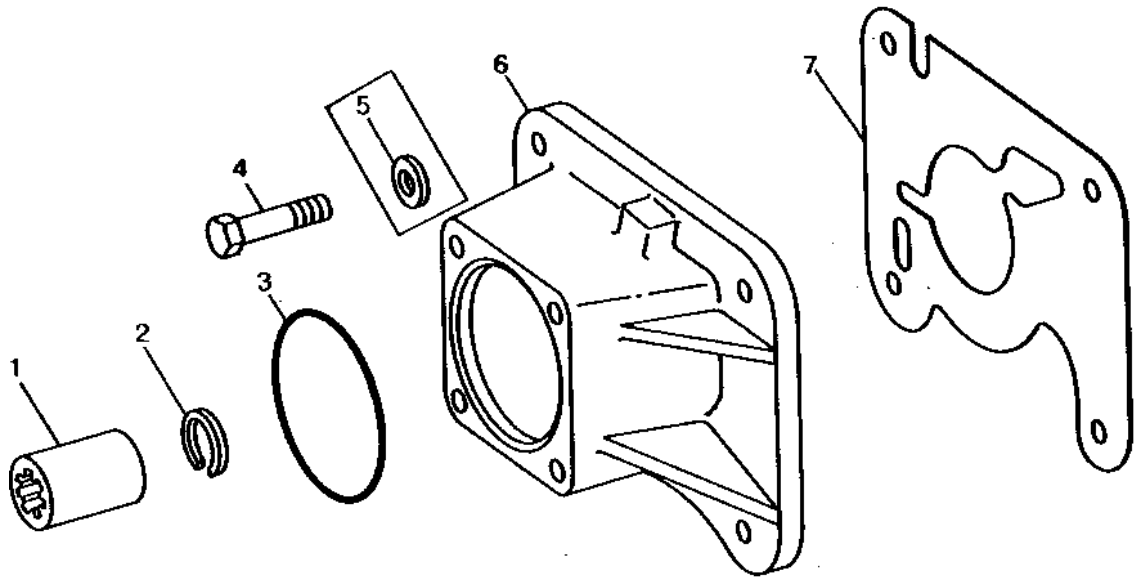
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99324	ANGLE	1	-610700	UPPER, (SUB H123033)
	H123033	ANGLE	1		UPPER
2	19H2500	CAP SCREW	2	-610700	7/16" X 1-3/8"
	19H1821	CAP SCREW	2	610701-	7/16" X 1-1/4"
3	AH84633	BELT SET	1		
4	T32517	BELT	1		
5	H93547	SHEAVE	1		273 MM AND 152 MM (10-3/4" AND 6") DIAS.
6	26H41	SHAFT KEY	1		5/16" X 2-1/8"
7	AH96664	TRANSMISSION	1	-464350	(INCLUDES H77201) (REMANUFACTURED) (SUB AH107888) (SUNDSTRAND)
	AH107888	TRANSMISSION	1	-610700	(REMANUFACTURED) (SUNDSTRAND)
	AH119037	TRANSMISSION	1	610701-620868	(REMANUFACTURED) (SUNDSTRAND)
	AH130931	TRANSMISSION	1	620869-	(REMANUFACTURED) (EATON)
8	R28782	O-RING	1		
9	AH63565	ELBOW FITTING	1		90°
10	AH87133	HYDRAULIC HOSE	1	-620868	7/16" X 457 MM (18") X 7/16", (SUB AH138623) (SUNDSTRAND)
	AE42282	HYDRAULIC HOSE	1	620869-	7/16" X 900 MM (35-1/2") X 7/16", (EATON)
	AH138623	KIT	1		
11	AH77724	CLIP	1		
12A	H102543	FITTING	1	-620868	37° (SUNDSTRAND) (NO LONGER AVAILABLE)
12B	A43231	FITTING	1	620869-	37° (EATON)
13	19H1900	CAP SCREW	1		
	12H303	LOCK WASHER	1		
	14H785	NUT	1		
14	11M7083	COTTER PIN	1		1/8" X 2", (SUB FOR 11H237)
15	24H1111	WASHER	3		17/32" X 1-1/16" X 0.090"
16	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
17	AH96990	SUPPORT	1		
18	H98479	ANGLE	1		LOWER
19	T35025	WASHER	2		
20	19H1992	CAP SCREW	2		1/2" X 4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
21	H77201	NUT	1		
22	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"

3D10

POWER TRAIN

HP2010 -UN-01JAN94

HYDROSTATIC DRIVE MOTOR MOUNTING AND COUPLER



HP2010

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98238	SPLINED COUPLING	1		
2	U16538	SNAP RING	1	-564100	(SUB M41029)
	M41029	SNAP RING	1		
3	C11884	O-RING	1	-566112	
	T43514	GASKET	1	566113-	
4	19H2550	CAP SCREW	4	-566112	1/2" X 1-5/8"
	12H301	LOCK WASHER	4	-566112	1/2"
	19H3560	CAP SCREW	4	566113-	1/2" X 1-1/2"
5	24H1254	WASHER	4		17/32" X 1-1/8" X 0.105"
6	H76141	BRACKET	1		
7	PT94	SEALANT	1	-514418	(SUB TY15130) (NO LONGER AVAILABLE)
	TY15130	SEALANT	1		

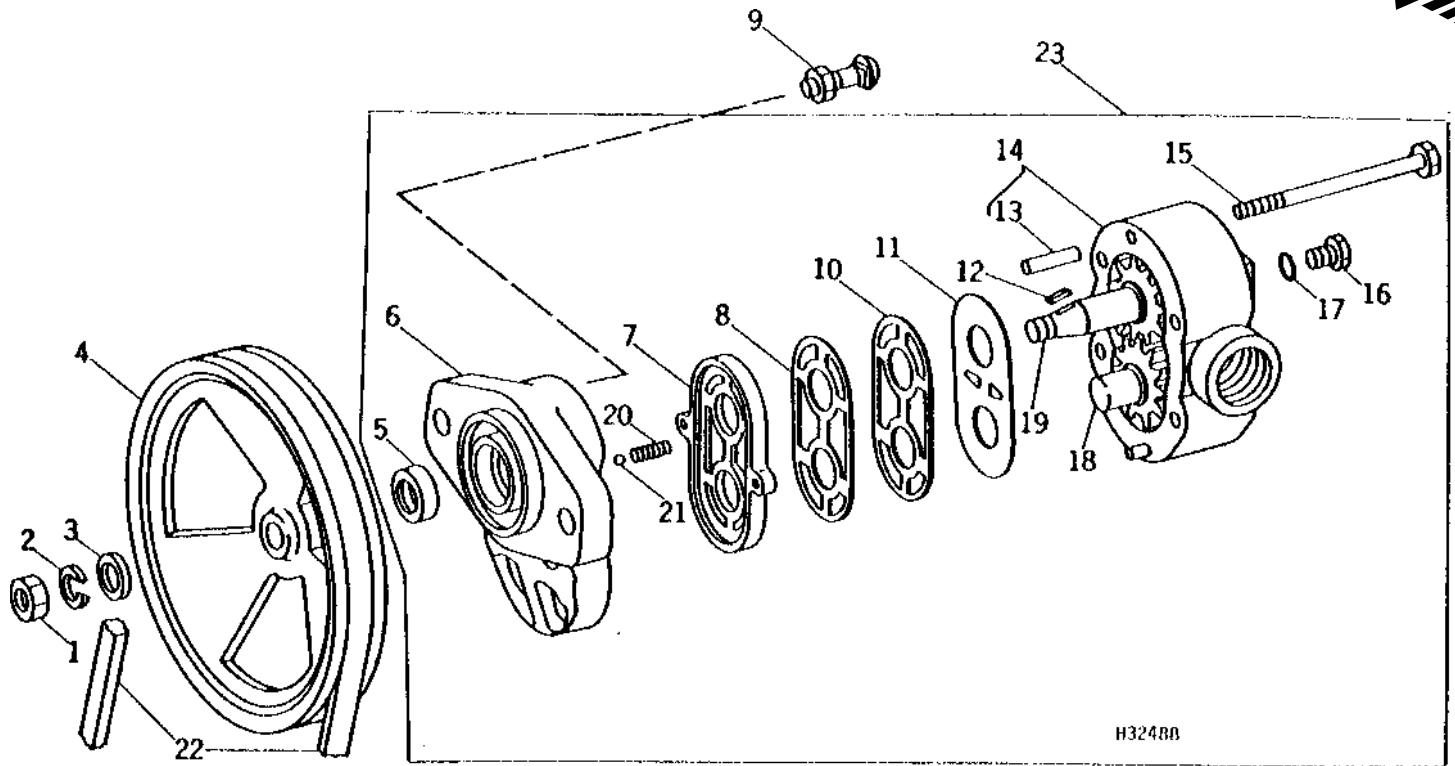
3D11

POWER TRAIN

H32488

-UN-01JAN94

HYDROSTATIC DRIVE CHARGE PUMP



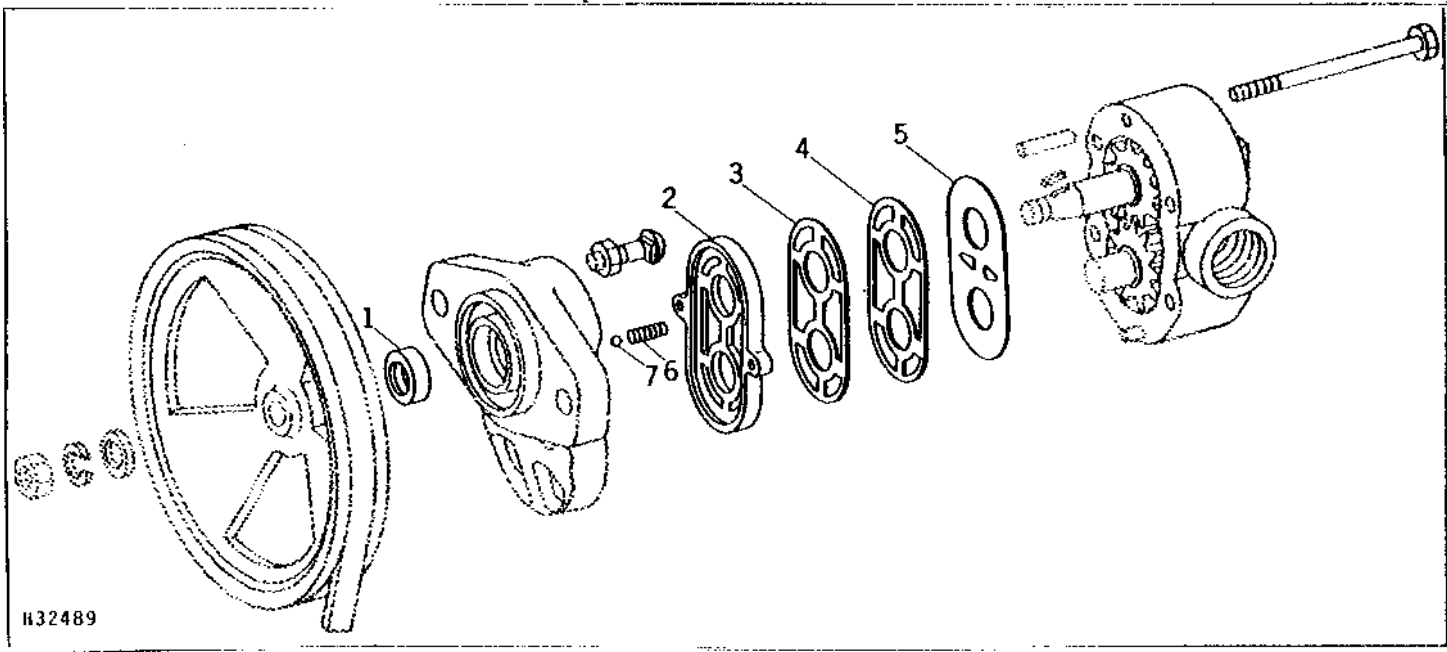
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H846	NUT	1		3/8"
2	12H304	LOCK WASHER	1		3/8"
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
4	H83359	SHEAVE	1		135 MM (5-21/64") DIA.
5	AT14620	SEAL	1		(KIT AH63109)
6	AH64829	PLATE	1	-464700	FRONT, (SUB AH108840 AND (2) 24H1305)
	AH108840	PLATE	1		FRONT, (USE WITH (2) 24H1305)
7	T16527	SEAL	1		(KIT AH63109)
8	E51208	GASKET	1		
9	03H1480	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
10	T16526	GASKET	1		(KIT AH63109)
11	T16523	DIAPHRAGM	1		(KIT AH63109)
12	H30756	SHAFT KEY	1		
13	E18044	DOWEL PIN	2	-631000	(SUB R42882)
	R42882	DOWEL PIN	2		
14	AH97297	HOUSING	1		
15	H28156	SCREW	4	-1990	(NO LONGER AVAILABLE)
16	R51031	FITTING	1		
17	R28782	O-RING	1		
18	AH98953	GEAR	1		IDLER
19	AH98954	GEAR	1		DRIVE
20	H22695	SPRING	2		(KIT AH63109)
21	H22694	BALL	2		6 MM (7/32") (KIT AH63109)
22	T32517	BELT	1		"V"
23	AH96549	HYDRAULIC PUMP	1	-464350	(SUB AH108842)
	AH108842	PUMP	1		
..	AH63109	SEAL KIT	1		

H32489 -UN-01JAN94

KIT, HYDROSTATIC DRIVE CHARGE PUMP



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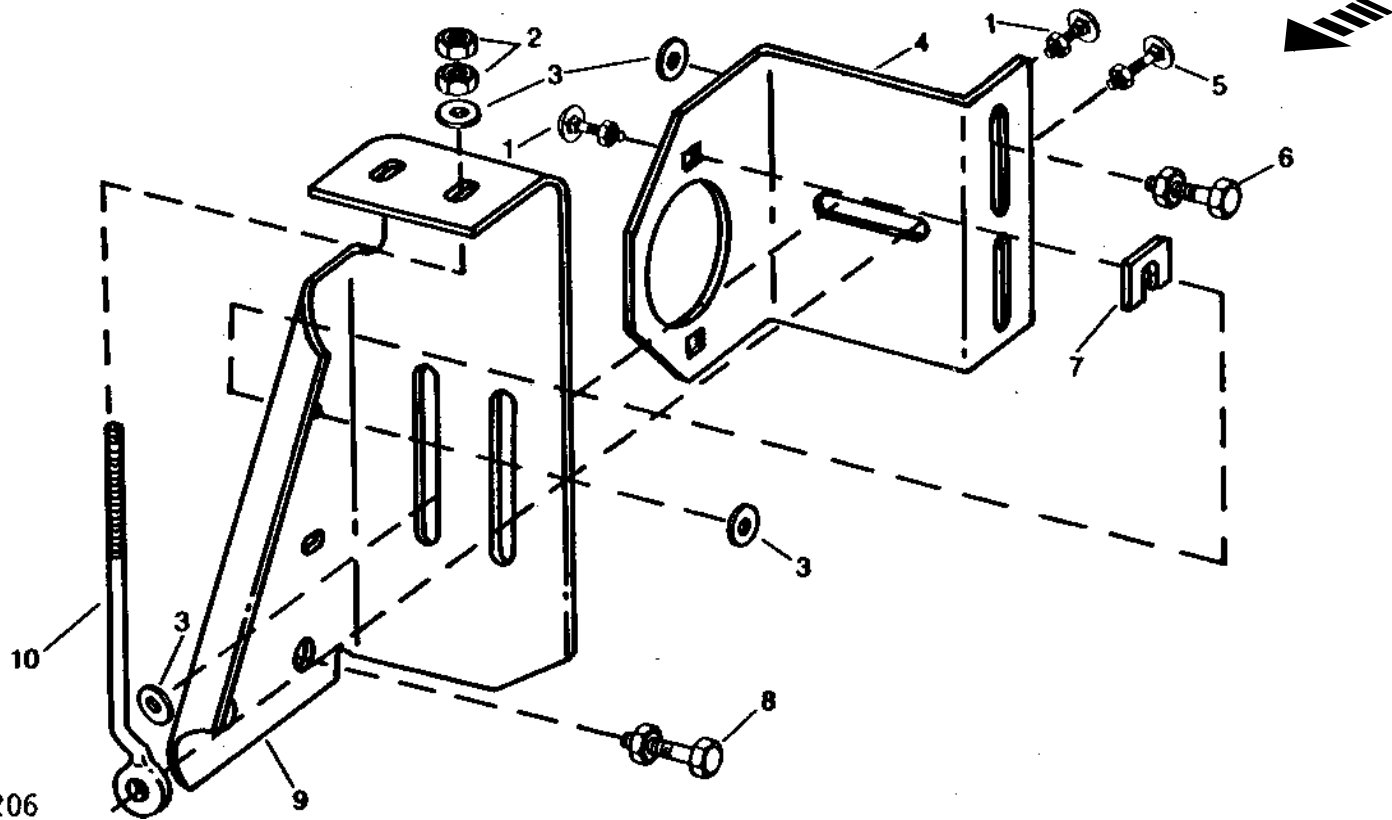
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT14620	SEAL	1		
2	T16527	SEAL	1		
3	E51208	GASKET	1		
4	T16526	GASKET	1		
5	T16523	DIAPHRAGM	1		
6	H22695	SPRING	2		
7	H22694	BALL	2		
8	AH63109	SEAL KIT	1		
..	H30844	O-RING	1		(NOT USED THIS APPLICATION)
..	H30973	WASHER	1		(NOT USED THIS APPLICATION)
..	R394R	O-RING	1		(NOT USED THIS APPLICATION)
..		O-RING	3		(NOT USED THIS APPLICATION)

3D13

POWER TRAIN

HYDROSTATIC DRIVE CHARGE PUMP MOUNTING

HP1206 -UN-01JAN94



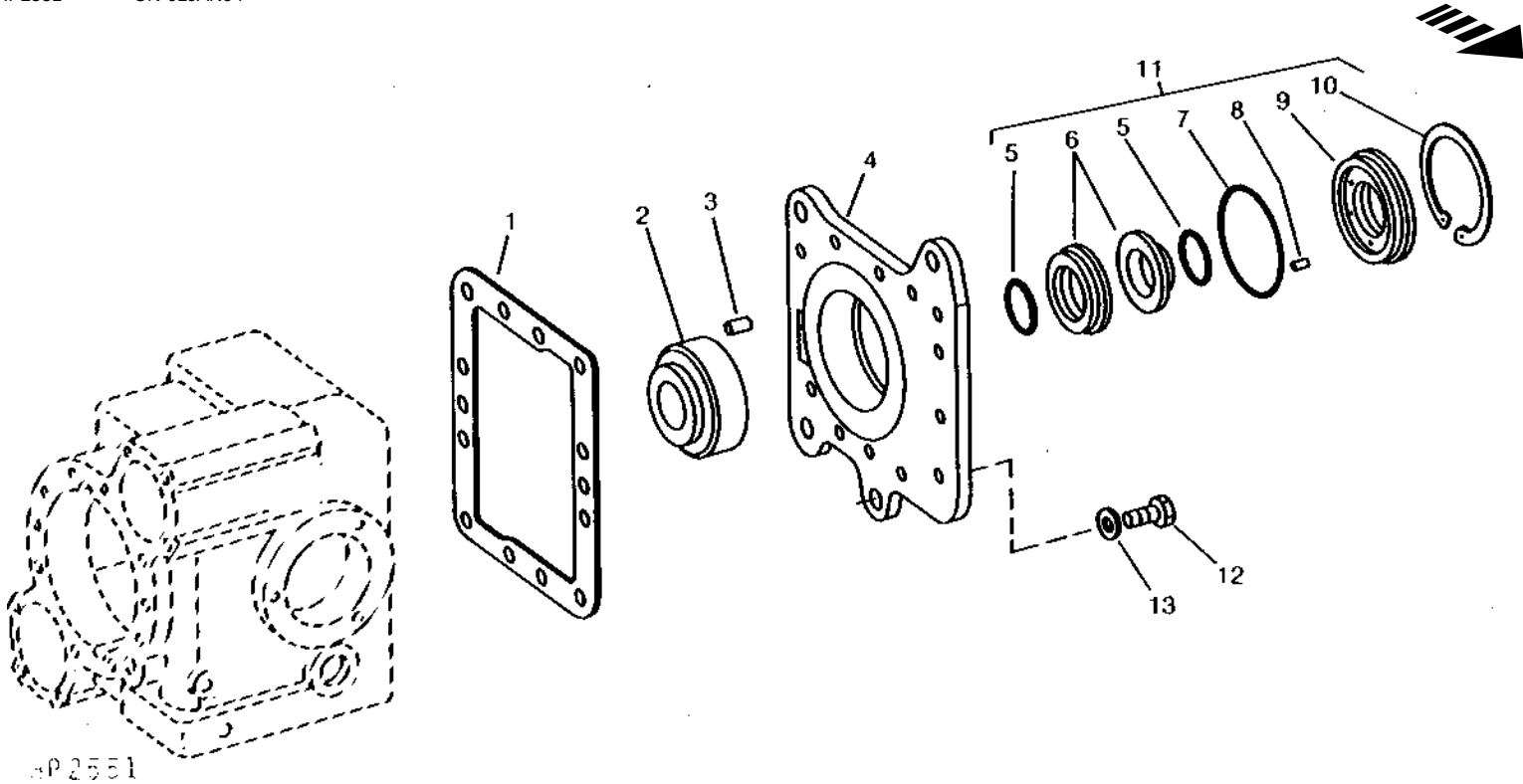
KEY	HP1206 PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1480	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
2	14H812	NUT	2		3/8"
3	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
4	H99525	BRACKET	1	-464350	
	H108228	BRACKET	1		
5	03H1558	BOLT	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
6	03H1480	BOLT	1		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
7	H99298	STRAP	AR		(4 OR LESS USED)
8	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
9	H98478	ARM	1		
10	H77192	EYEBOLT	1		

3D14

POWER TRAIN

HYDROSTATIC DRIVE PUMP FRONT COVER, BEARING, AND SEAL ASSEMBLIES (SERIAL NO. -610700)

HP2551 -UN-01JAN94

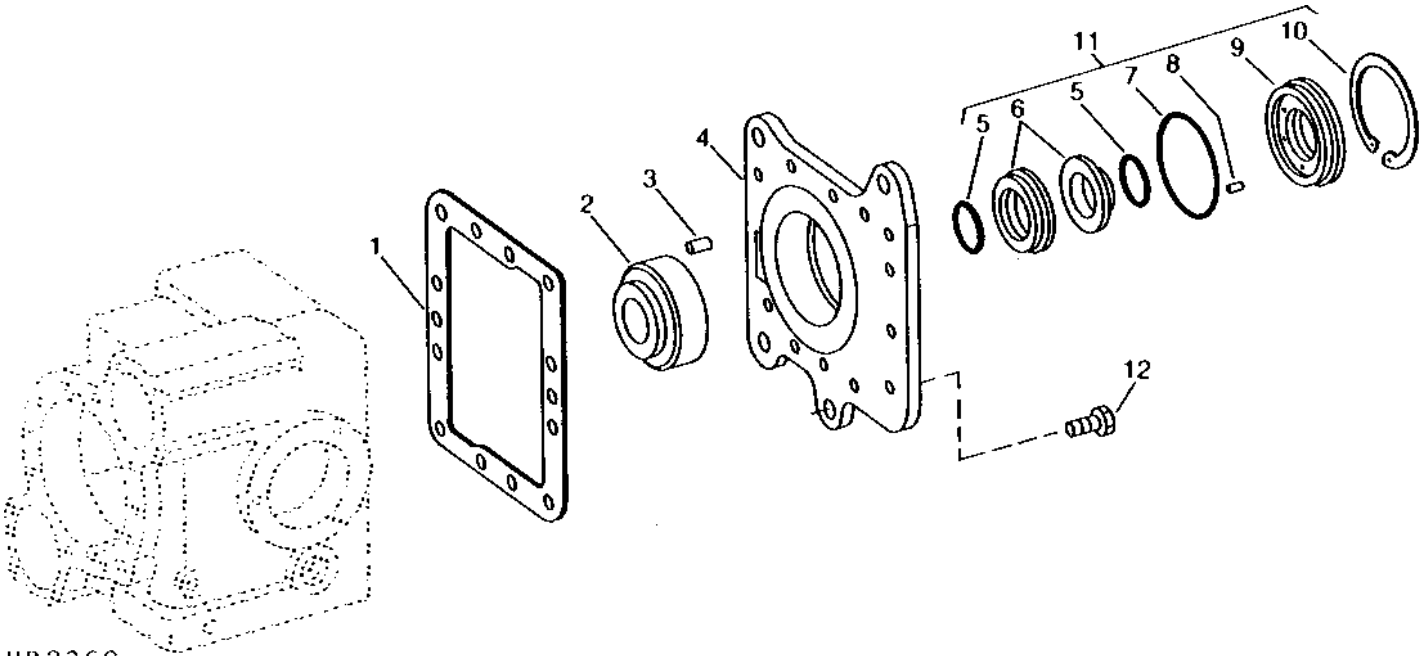


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81616	GASKET	1	(KIT AH96662)	
2	AH65355	BEARING KIT	1	SPECIAL TOLERANCE	
3	H63245	PIN	2		
4	H81615	COVER	1		
5	H64811	O-RING	2		
6		SEAL	1		
7	H64810	O-RING	1		
8	H63243	SPRING	8		
9	AH65353	RETAINER	1	(SUB AH118956)	
10	H64809	SNAP RING	1		
11	AH65354	SEAL KIT	AR	(CONSISTS OF (8) H63243, H64810, (2) H64811, AH65353 AND H64809)	
12	19H1821	CAP SCREW	12	7/16" X 1-1/4"	
13	24H1323	WASHER	12	15/32" X 13/16" X 0.090"	
..	AH96662	KIT	1	SEAL AND O-RING REPAIR	

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107888 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP FRONT COVER, BEARING, AND SEAL ASSEMBLIES (SUNDSTRAND)
(SERIAL NO. 610701-620868)

HP2368 -UN-01JAN94



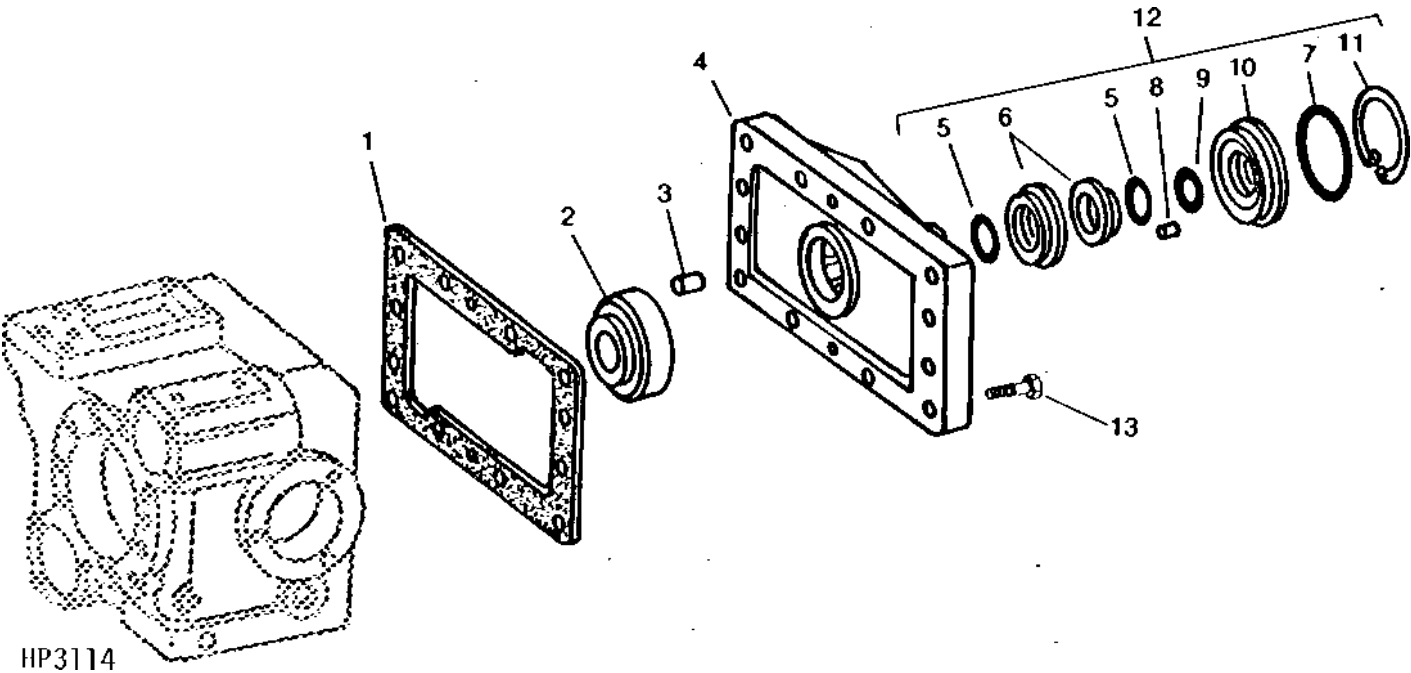
HP2368

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81616	GASKET	1	(KIT AH96662)	
2	AH65355	BEARING KIT	1	SPECIAL TOLERANCE	
3	H63245	PIN	2		
4	H122389	COVER	1		
5	H64811	O-RING	2		
6		SEAL	1		
7	H64810	O-RING	1		
8	H63243	SPRING	8		
9		RETAINER	1		
10	H64809	SNAP RING	1		
11	AH118956	SEAL	AR	-625704	(CONSISTS OF (8) H63243, H64810, (2) H64811, H64809, AND RETAINER) (SUB AT60280)
	AT60280	KIT	AR		SHAFT SEAL REPAIR
12	19H1821	CAP SCREW	12		7/16" X 1-1/4"
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH96664 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP FRONT COVER, BEARING AND SEAL ASSEMBLIES
(EATON) (SERIAL NO. 620869-)

HP3114 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115060	GASKET	1		
2	AH65355	BEARING KIT	1		
3	H63271	PIN	2		
4	H115499	FLANGE	1	-1990	(NO LONGER AVAILABLE)
5	N196034	O-RING	2		
6		SEAL	1		(KIT AN193085)
7	T19832	O-RING	1		
8	N191174	SPRING	6		
9	U15415	O-RING	1		
10		RETAINER	1		(KIT AN193085)
11	N126612	SNAP RING	1		
12	AN193085	SEAL KIT	1		
13	19H1821	CAP SCREW	12	7/16" X 1-1/4"	

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH130931 HYDROSTATIC DRIVE UNIT.

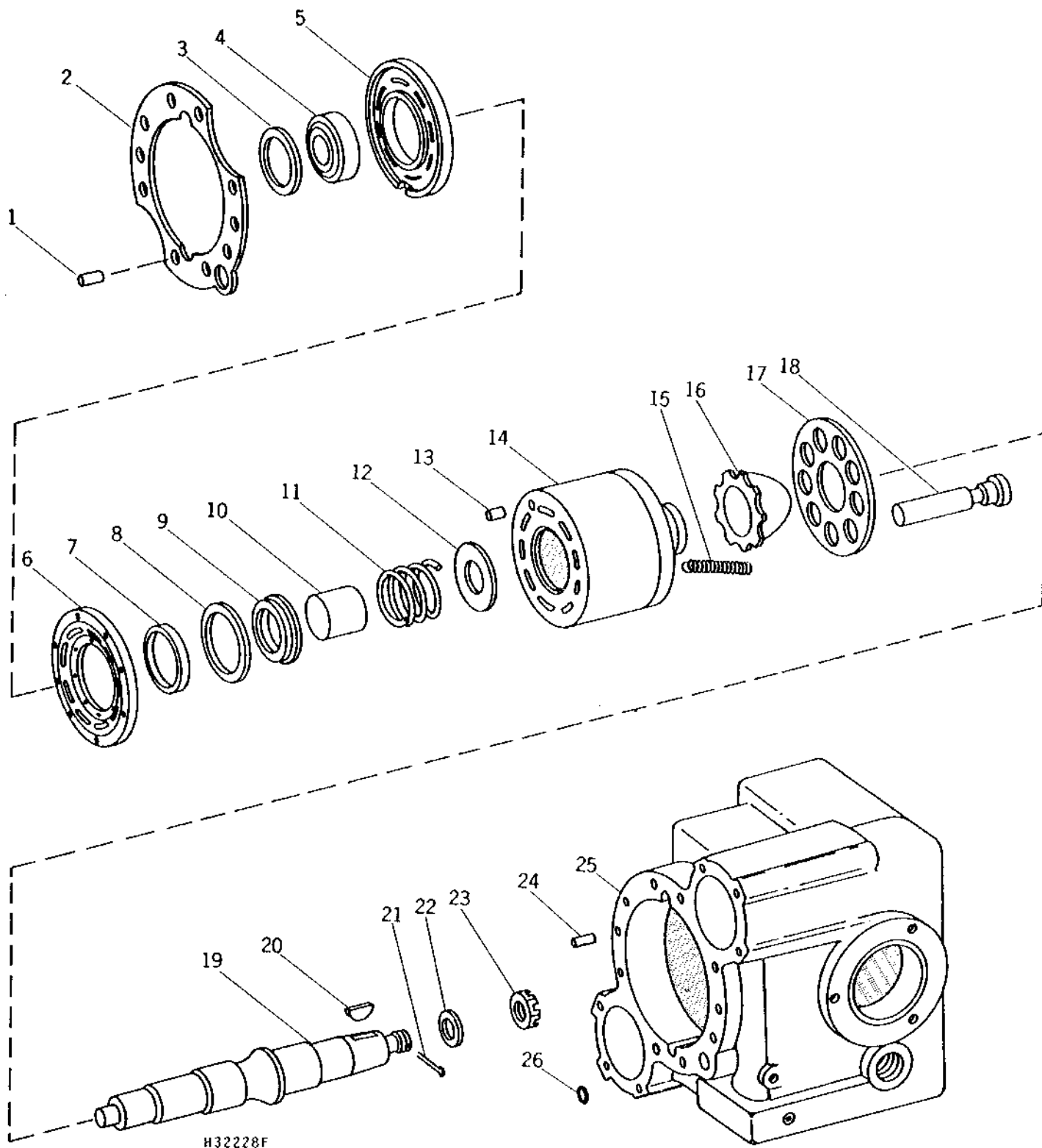
3D17

POWER TRAIN

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY (SERIAL NO. -610700)

H32228F

-UN-01JAN94



HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY - CONTINUED
(SERIAL NO. -610700)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H64829	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		.254 MM (.010")
4	AH65358	BEARING	1		
5	H81618	PLATE	1		
6	H64827	PLATE	1	-464350	(KIT AH96669) (SUB H109350)
	H109350	PLATE	1		(KIT AH96669 AND AH110890) (SUB H122392)
	H122392	PLATE	1		
7	H64826	GUIDE	1		(KIT AH96669 OR AH110890)
8	H64825	SNAP RING	1		(KIT AH96669 OR AH110890)
9	H64824	RETAINER	1		(KIT AH96669 OR AH110890)
10	H64823	BUSHING	1		(KIT AH96669 OR AH110890)
11	H98068	SPRING	1		(KIT AH96669 OR AH110890)
12	H64821	WASHER	1		(KIT AH96669 OR AH110890)
13	H63270	PIN	1		(KIT AH96669 OR AH110890)
14	AH90557	CYLINDER BLOCK	1		(KIT AH96669 OR AH110890)
15	H89093	SPRING	6		(KIT AH96669 OR AH110890)
16	H64819	GUIDE	1		(KIT AH96669 OR AH110890)
17	H64818	RETAINER	1		(KIT AH96669 OR AH110890)
18	AH96666	PISTON	9		(KIT AH96669 OR AH110890)
19	H81614	DRIVE SHAFT	1		
20	26H41	SHAFT KEY	1		5/16" X 2-1/8"
21	11M7083	COTTER PIN	1		1/2" X 2", (SUB FOR 11H237)
22	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
23	H77201	NUT	1		SLOTTED
24	H63245	PIN	4		
25	H97282	HOUSING	1		
26	H81608	O-RING	1		(KIT AH96662)
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH96669	KIT	1	-513950	(SUB AH110890)
..	AH110890	KIT	1		(SUB AH118959)
..	AH118959	KIT	1		CYLINDER BLOCK, (USE WITH H122390)

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107888 HYDROSTATIC DRIVE UNIT.

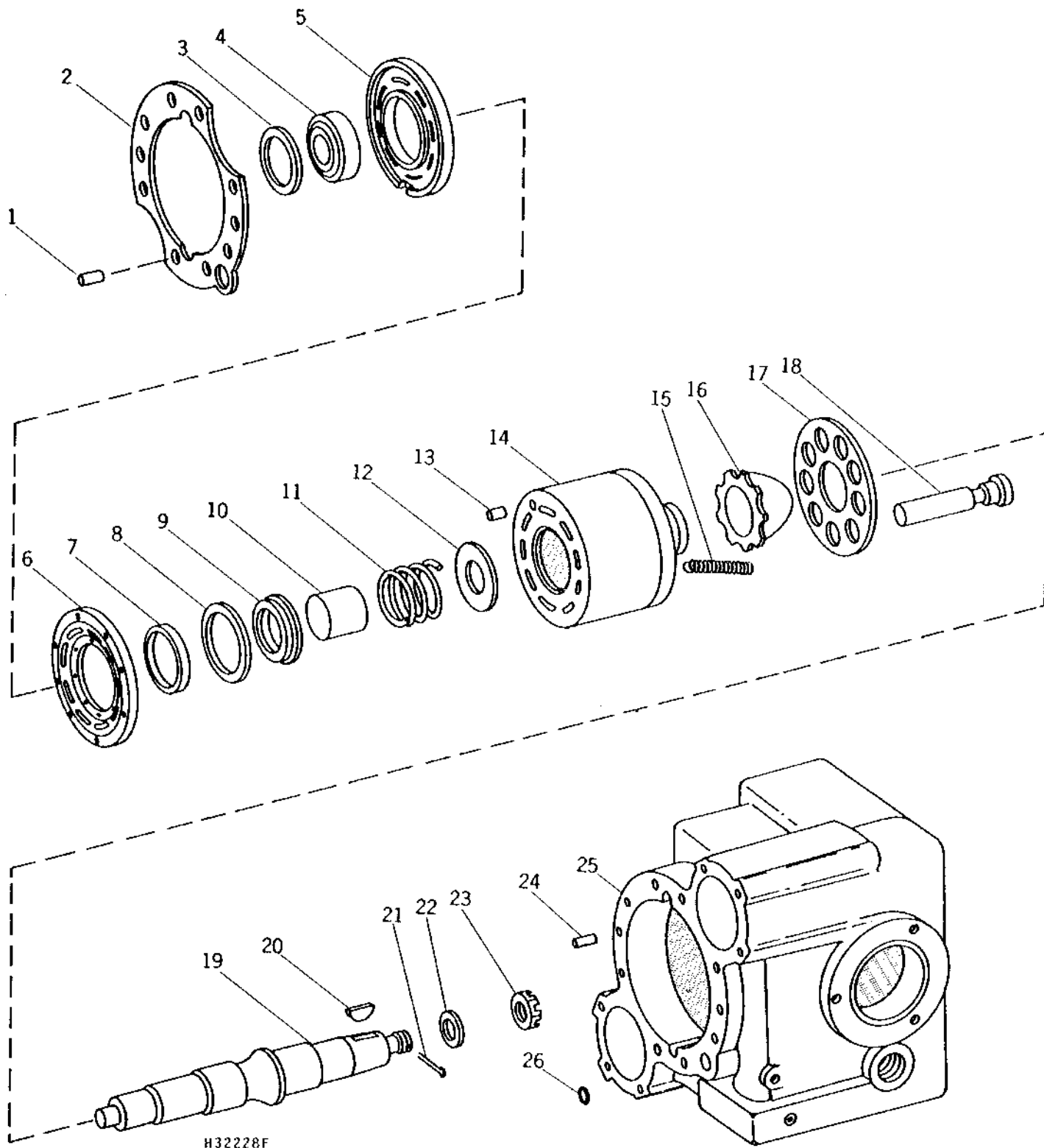
3D19

POWER TRAIN

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY (SUNDSTRAND) (SERIAL NO. 610701-620868)

H32228F

-UN-01JAN94



H32228F

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY (SUNDSTRAND) - CONTINUED
(SERIAL NO. 610701-620868)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H64829	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		.254 MM (.010")
4	AH65358	BEARING	1		
5	H122390	PLATE	1		
6	H122392	PLATE	1		HIGH PRESSURE, (KIT AH118959)
7		GUIDE	1		(KIT AH118959)
8		SNAP RING	1		(KIT AH118959)
9		RETAINER	1		(KIT AH118959)
10		BUSHING	1		(KIT AH118959)
11		SPRING	1		(KIT AH118959)
12		WASHER	1		(KIT AH118959)
13	H63270	PIN	1		(KIT AH118959)
14		CYLINDER BLOCK	1		(KIT AH118959)
15		SPRING	6		(KIT AH118959)
16		GUIDE	1		(KIT AH118959)
17		RETAINER	1		(KIT AH118959)
18	AH118958	PISTON	9		(KIT AH118959)
19	H81614	DRIVE SHAFT	1		
20	26H41	SHAFT KEY	1		5/16" X 2-1/8"
21	11M7083	COTTER PIN	1		3.200 X 50 MM, (SUB FOR 11H237)
22	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
23	H77201	NUT	1		SLOTTED
24	H63245	PIN	4		
25	H97282	HOUSING	1		
26	H81608	O-RING	1		(KIT AH96662)
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH118959	KIT	1		CYLINDER BLOCK

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119037 HYDROSTATIC DRIVE UNIT.

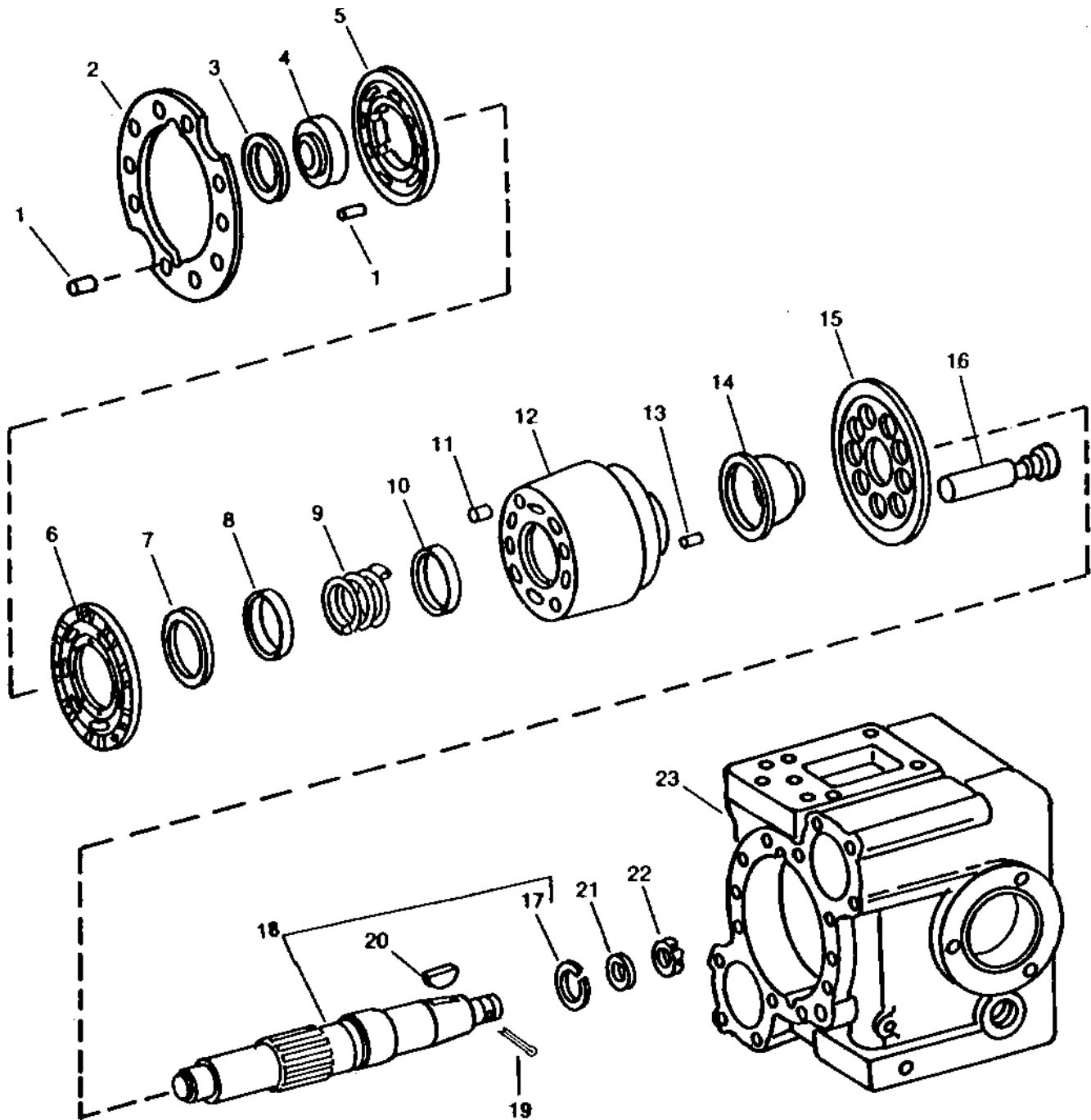
3D21

POWER TRAIN

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY (EATON) (SERIAL NO. 620869-)

HP3919

-UN-01JAN94



HP3919

HYDROSTATIC DRIVE PUMP HOUSING SHAFT AND CYLINDER BLOCK ASSEMBLY - CONTINUED
(EATON) (SERIAL NO. 620869-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	3		
2	H115049	GASKET	1		
3	AH112678	SHIM	AR		(SET OF 6)
4	AH65358	BEARING	1		
5	H115057	PLATE	1		
6	H115047	PLATE	1		(KIT AH112667)
7		SNAP RING	1		(KIT AH112667)
8		SPACER	1		(KIT AH112667)
9		SPRING	1		(KIT AH112667)
10		SPACER	1		(KIT AH112667)
11	H63271	PIN	2		(KIT AH112667)
12		CYLINDER BLOCK	1		(KIT AH112667)
13		DOWEL PIN	6		(KIT AH112667)
14		GUIDE	1		(KIT AH112667)
15		PLATE	1		(KIT AH112667)
16	AH112677	PISTON	1		(SET OF 9) (KIT AH112667)
17	H117461	RING	1		
18	AH123429	DRIVE SHAFT	1	-631000	(INCLUDES H117461) (SUB AH134699)
	AH134699	DRIVE SHAFT	1		(INCLUDES AH65355 AND H117461)
19	11M7083	COTTER PIN	1		3.200 X 50 MM, (SUB FOR 11H237)
20	26H41	SHAFT KEY	1		5/16" X 2-1/8"
21	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
22	H77201	NUT	1		
23	H115056	HOUSING	1		
..	AH112667	KIT	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH130931 HYDROSTATIC DRIVE UNIT.

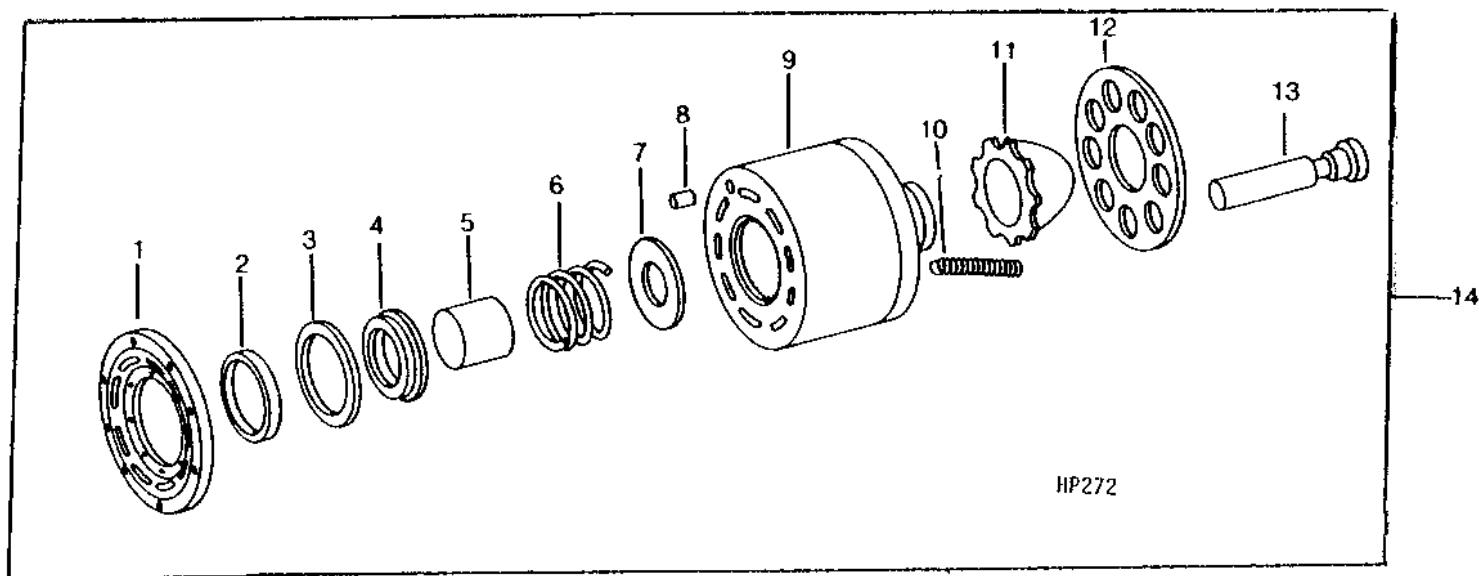
3D23

POWER TRAIN

KIT, HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY (SUNDSTRAND) (SERIAL NO. -620868)

HP272

-UN-01JAN94



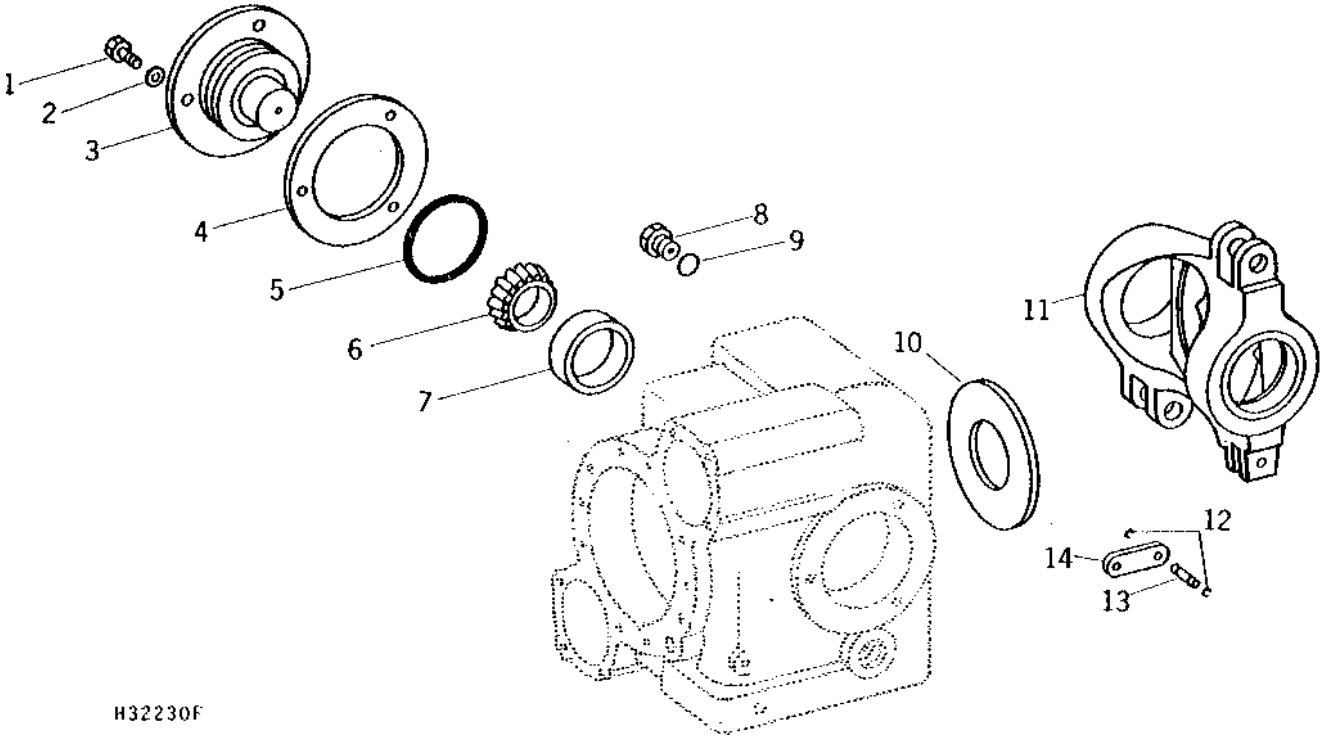
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H64827	PLATE	1	-458100	(SUB H109350)
	H109350	PLATE	1	-610700	(SUB H122392)
	H122392	PLATE	1		
2	H64826	GUIDE	1		
3	H64825	SNAP RING	1		
4	H64824	RETAINER	1		
5	H64823	BUSHING	1		
6	H98068	SPRING	1		
7	H64821	WASHER	1		
8	H63270	PIN	1		
9	AH90557	CYLINDER BLOCK	1		
10	H89093	SPRING	6		
11	H64819	GUIDE	1		
12	H64818	RETAINER	1		
13	AH96666	PISTON	9	-610700	
14	AH118958	PISTON	1	610701-	
	AH96669	KIT	1	-513950	(SUB AH110890)
	AH110890	KIT	1	-610700	CYLINDER BLOCK
	AH118959	KIT	1	-610700	(CYLINDER BLOCK) (USE WITH H122390 FOR PUMP ONLY)

3D24

POWER TRAIN

HYDROSTATIC DRIVE PUMP SWASHPLATE, BEARINGS, AND TRUNNIONS (SERIAL NO. -610700)

H32230F -UN-01JAN94

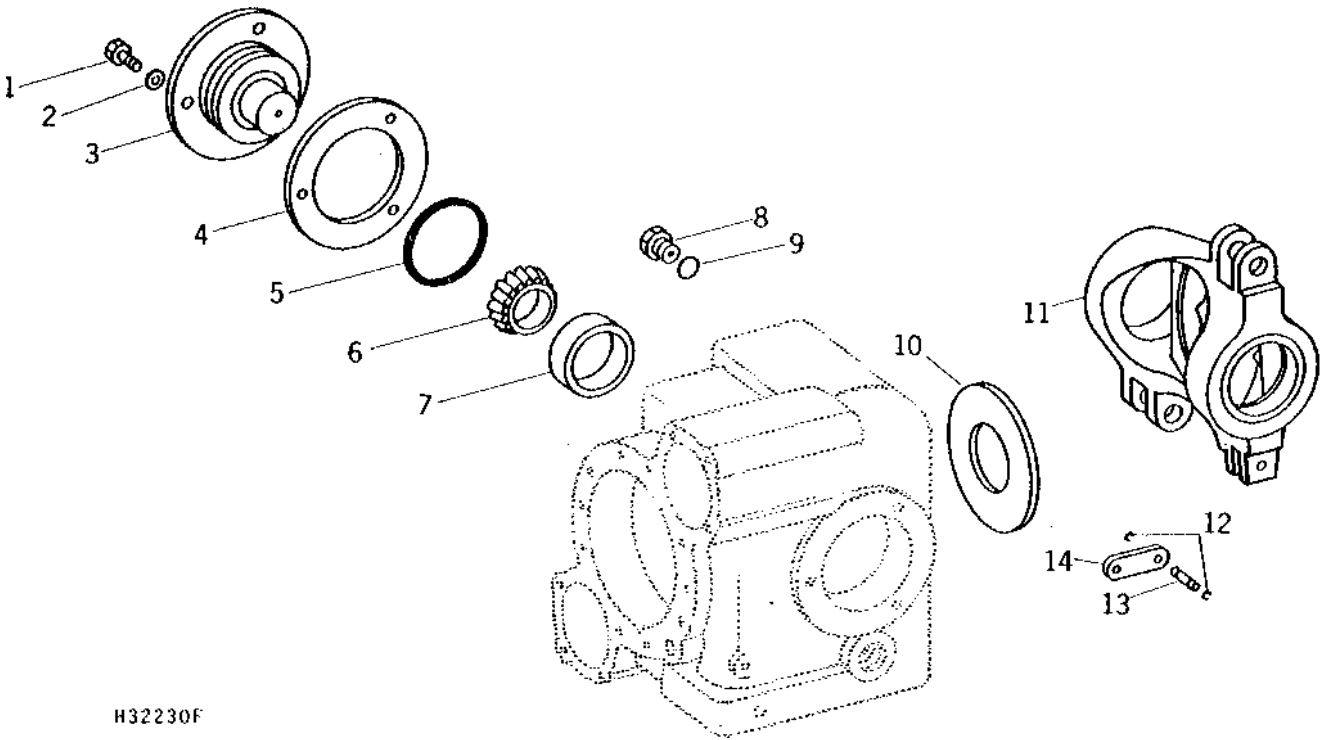


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1822	CAP SCREW	6	7/16" X 1"	
2	24H1323	WASHER	6	15/32" X 13/16" X 0.090"	
3	H81617	TRUNNION	2	(SUB AH107888)	
	AH107888	TRANSMISSION	1	(REMANUFACTURED)	
4	AH80065	SHIM	1		
5	U12331	O-RING	2	(KIT AH96662)	
6	JD7395	BEARING CONE	2		
7	JD7445	BEARING CUP	2		
8	R27474	DRAIN PLUG	1		
9	R26906	O-RING	1		
10	H81612	WASHER	1		
11	H81613	PLATE	1		
12	R27507	SNAP RING	2	-625986 (SUB R72654)	
	R72654	SNAP RING	2		
13	H63249	SPRING PIN	1		
14	H97281	LINK	1		
..	AH96662	KIT	1	SEAL AND O-RING REPAIR	

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107888 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP SWASHPLATE, BEARINGS, AND TRUNNIONS
(SERIAL NO. 610701-)

H32230F -UN-01JAN94

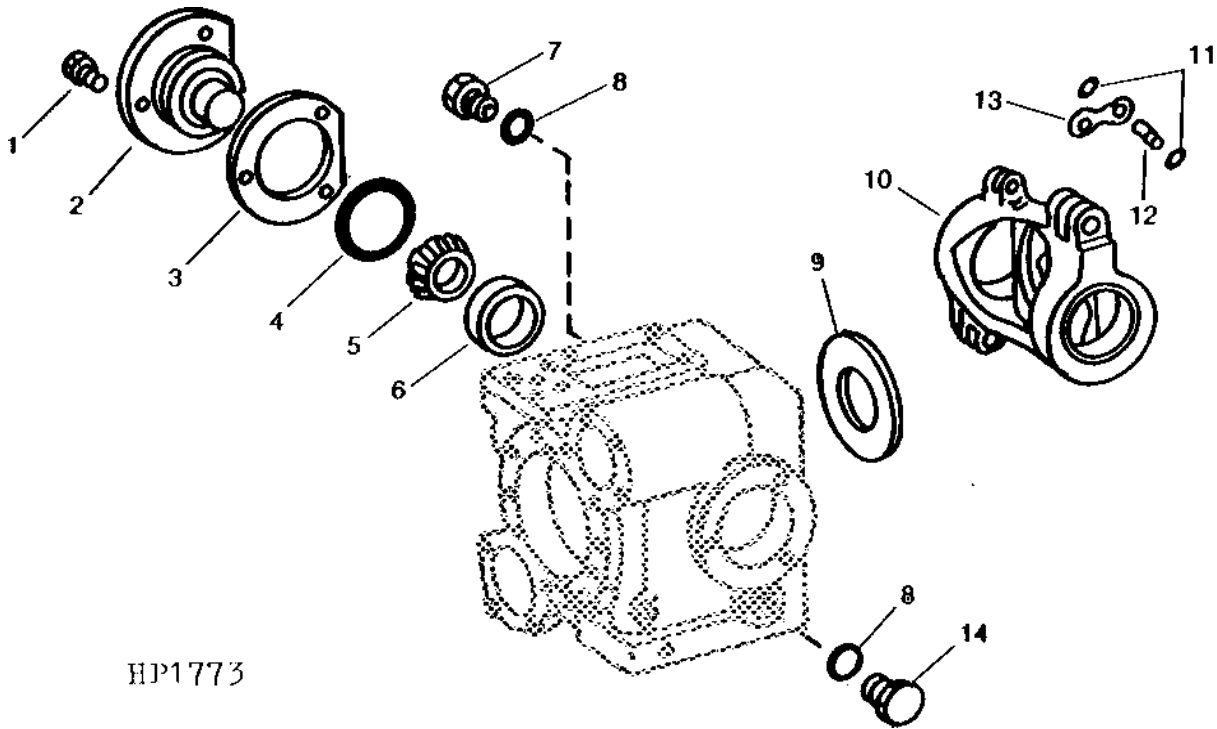


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1822	CAP SCREW	6	7/16" X 1"	
2	24H1323	WASHER	6	15/32" X 13/16" X 0.090"	
3		TRUNNION	2	(SUB AH119037)	
	AH119037	TRANSMISSION	1	(REMANUFACTURED)	
4	AH80065	SHIM	1		
5	U12331	O-RING	2	(KIT AH96662)	
6	JD9076	BEARING CONE	2		
7	JD9133	BEARING CUP	2		
8	R27474	DRAIN PLUG	1		
9	R26906	O-RING	1		
10	H81612	WASHER	1		
11	H122388	SWASH PLATE	1	-1990	(NO LONGER AVAILABLE)
12	R27507	SNAP RING	2	-625986	(SUB R72654)
	R72654	SNAP RING	2		
13	H63249	SPRING PIN	1		
14		LINK	1		
..	AH96662	KIT	1	SEAL AND O-RING REPAIR	

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119037 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP SWASHPLATE, BEARINGS AND TRUNNIONS
(EATON) (SERIAL NO. 620869-)

HP1773 -UN-01JAN94



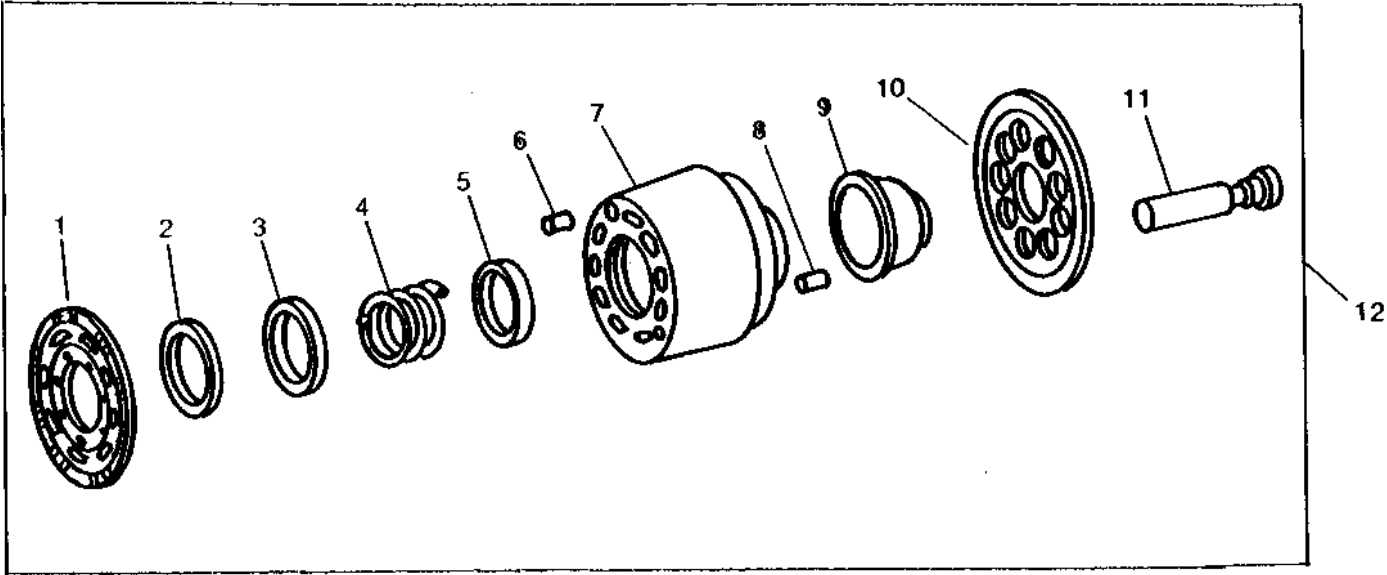
HP1773

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2666	CAP SCREW	6	7/16" X 7/8"	
2		TRUNNION	2		
3	AH112680	SHIM	2		
4	M4237T	O-RING	2		
5	JD9076	BEARING CONE	2		
6	JD9133	BEARING CUP	2		
7	R27175	DRAIN PLUG	1		
8	U12547	O-RING	2		
9	H115058	PLATE	1	-1990	(NO LONGER AVAILABLE)
10	H115059	SWASH PLATE	1	-1990	(NO LONGER AVAILABLE)
11	M48000	SNAP RING	2		
12	N126603	PIN	1		
13		LINK	1		
14	T64769	DRAIN PLUG	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH130931 HYDROSTATIC DRIVE UNIT.

KIT, HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY
(EATON) (SERIAL NO. 620869-)

HP1772 -UN-01JAN94

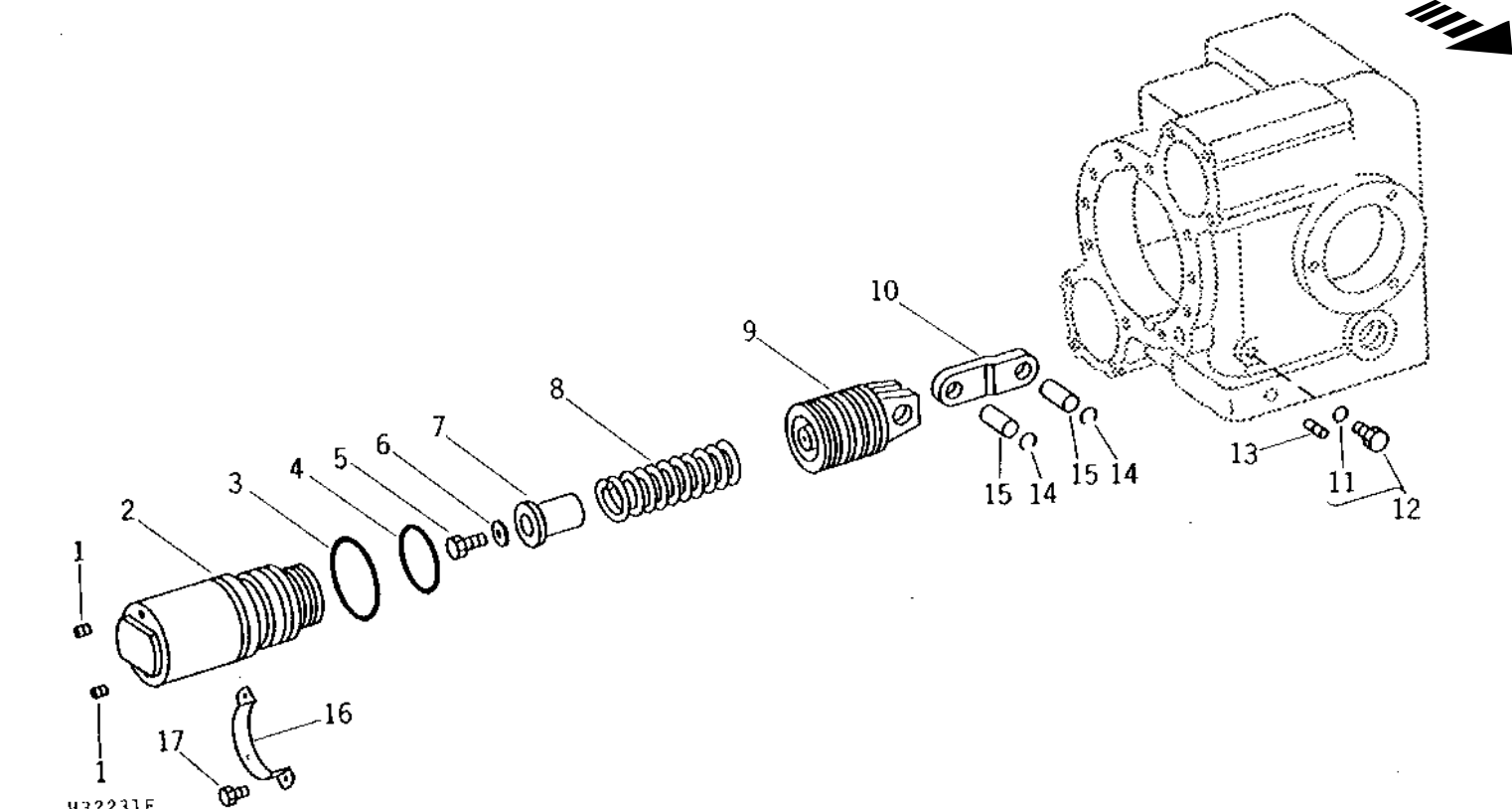


HP1772

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115047	PLATE	1		
2		SNAP RING	1		
3		SPACER	1		
4		SPRING	1		
5		SPACER	1		
6	H63271	PIN	2		
7		CYLINDER BLOCK	1		
8		DOWEL PIN	6		
9		GUIDE	1		
10		PLATE	1		
11	AH112677	PISTON	9		
12	AH112667	KIT	1		

HYDROSTATIC DRIVE PUMP SERVO PISTON ASSEMBLIES
(SERIAL NO. -610700)

H32231F -UN-01JAN94

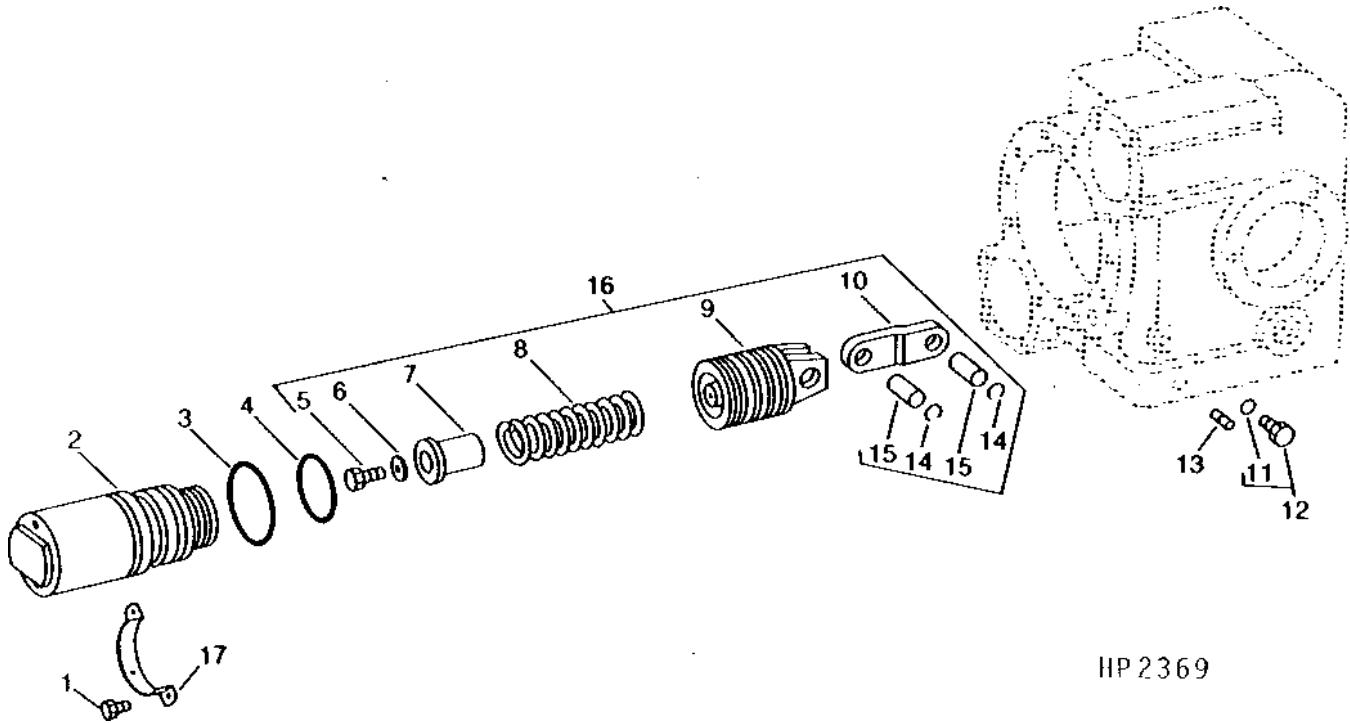


KEY	H32231F PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89096	PIPE PLUG	4		TAPERED
2	AH80068	SLEEVE	2		(SUB AH118957)
3	H63262	O-RING	2		
4	H63261	O-RING	2		(KIT AH96662)
5	H89095	BOLT	2		(SUB AH118960)
6	H89427	WASHER	2		(SUB AH118960)
7	H63259	GUIDE	2		(SUB AH118960)
8	H83936	SPRING	2		(SUB AH118960)
9	H89219	PISTON	2		(SUB AH118960)
10	H89094	LINK	2		(SUB AH118960)
11	R28782	O-RING	1		
12	AH63282	FITTING PLUG	1		
13	15H558	PIPE PLUG	1		1/8"
14	A11318	SNAP RING	8		(SUB AH118960)
15	H63255	SPRING PIN	4		(SUB AH118960)
16	H63264	RETAINER	2		
17	21H1017	SCREW	4		0.190" X 3/8"
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH118960	PISTON	1		PISTON, SERVO

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107888 HYDROSTATIC DRIVE UNIT.

HP2369 -UN-01JAN94

HYDROSTATIC DRIVE PUMP SERVO PISTON ASSEMBLIES (SUNDSTRAND)
(SERIAL NO. 610701-620868)



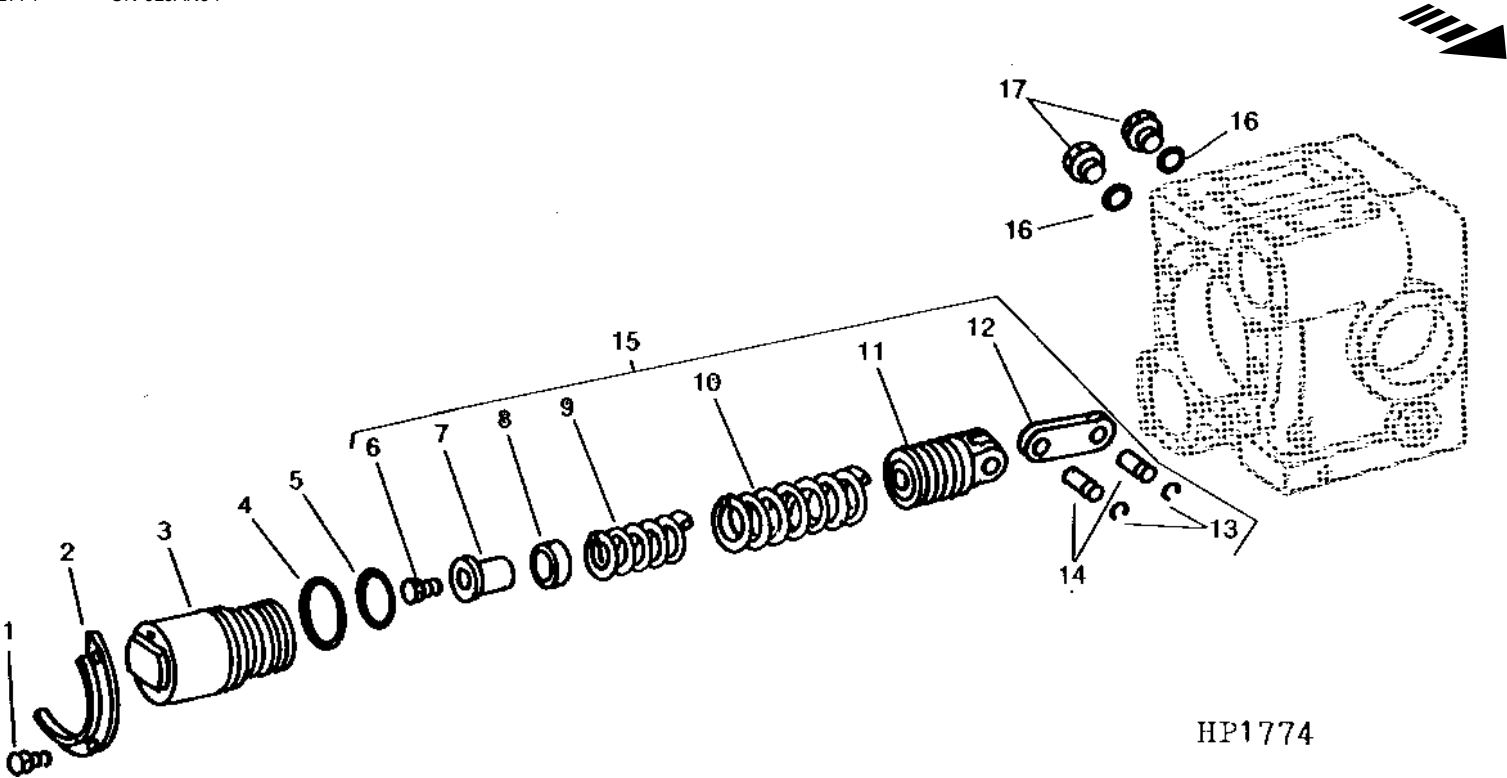
HP 2369

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1017	SCREW	4	0.190" X 3/8"	
2	AH118957	SLEEVE	2		
3	H63262	O-RING	2		
4	H63261	O-RING	2	(KIT AH96662)	
5	T66480	SCREW	2	SPECIAL HEX HEAD, (KIT AH118960)	
6		WASHER	2	(KIT AH118960)	
7		GUIDE	2	(KIT AH118960)	
8		SPRING	2	(KIT AH118960)	
9		PISTON	2	(KIT AH118960)	
10		LINK	1	(KIT AH118960)	
11	R28782	O-RING	1		
12	AH63282	FITTING PLUG	1		
13	15H558	PIPE PLUG	1	1/8"	
14	A11318	SNAP RING	8	(KIT AH118960)	
15	H63255	SPRING PIN	4	(KIT AH118960)	
16	AH118960	PISTON	1	PISTON, SERVO	
17	H63264	RETAINER	2		
..	AH96662	KIT	1	SEAL AND O-RING REPAIR	

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107888 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP SERVO PISTON ASSEMBLIES
(EATON) (SERIAL NO. 620869-)

HP1774 -UN-01JAN94



HP1774

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H3176	SCREW	6	0.164" X 0.380"	
2	H115052	RETAINER	2		
3	AH112668	KIT	2		
4	P48403	O-RING	2		
5	M4237T	O-RING	2		
6		BOLT	2	(KIT AH112675)	
7		GUIDE	2	(KIT AH112675)	
8		SPACER	2	(KIT AH112675)	
9		SPRING	2	(KIT AH112675)	
10		SPRING	2	(KIT AH112675)	
11		PISTON	2	(KIT AH112675)	
12		LINK	2	(KIT AH112675)	
13	N126609	SNAP RING	8	(KIT AH112675)	
14	N126599	PIN	4	(KIT AH112675)	
15	AH112675	PISTON	2		
16	R28782	O-RING	2		
17	R51031	FITTING	2		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH130931 HYDROSTATIC DRIVE UNIT.

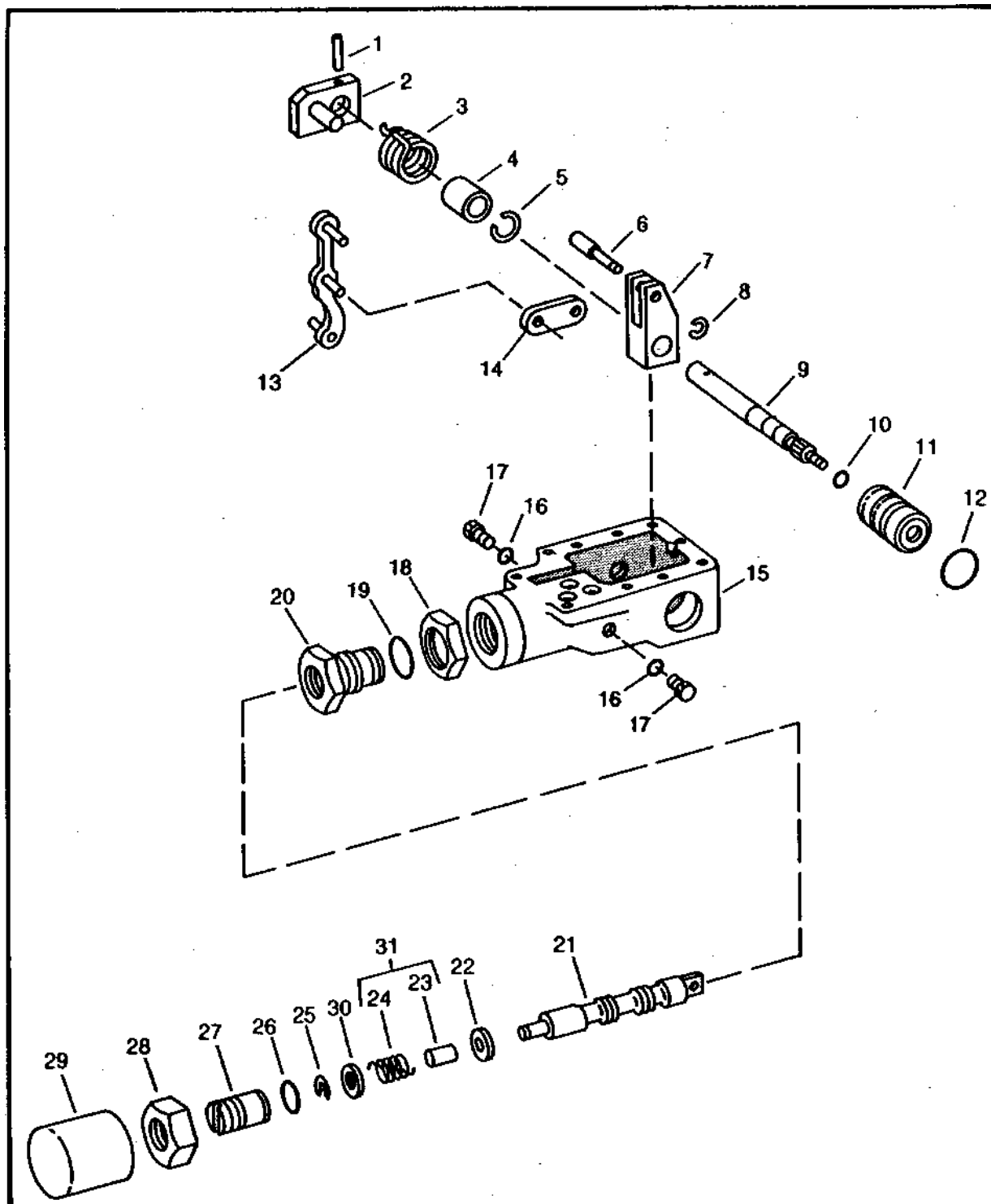
3E6

POWER TRAIN

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SERIAL NO. -610700)

HP4536

-UN-01JAN94



HP4536

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND) - CONTINUED
(SERIAL NO. -610700)

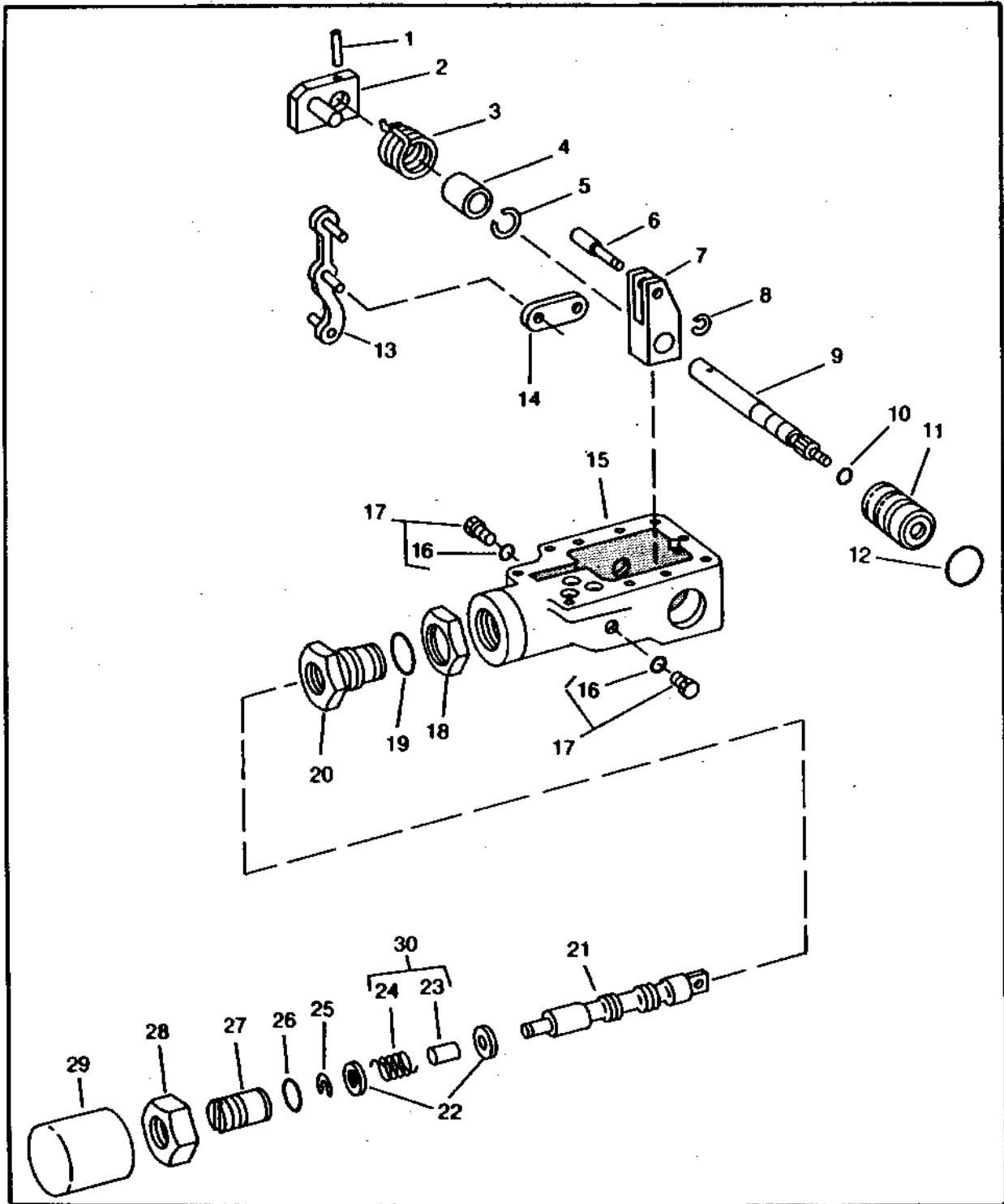
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H251	SPRING PIN	1		1/8" X 1"
2	H63240	ACTUATOR	1	-610700	(SUB AH96599)
3	H97032	SPRING	1	-610700	(SUB AH96599)
4	H97033	SLEEVE	1	-610700	(SUB AH96599)
5	H63237	SNAP RING	1	-610700	
6	H81632	STOP	1	-610700	(SUB AH96599)
7	H81633	LINK	1	-610700	(SUB AH96599)
8	R27507	SNAP RING	3	-610700	(SUB R72654)
9	H63231	SHAFT	1		
10	A3917R	O-RING	1		
11	H81628	BUSHING	1		
12	U15242	O-RING	1		
13	AH97059	LINK	1	-610700	(SUB AH96599)
14	H97227	LINK	1	-610700	(SUB AH96599)
15		HOUSING	1		
16	R28782	O-RING	2		
17	AH63282	FITTING PLUG	2	-610700	(WITH O-RING)
	R51031	FITTING	2		(STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)
18	H63228	LOCK NUT	1		
19	U15980	O-RING	1		
20	H63227	HOUSING	1		
21		SPOOL	1		
22	H63225	WASHER	2	-600000	
	H63225	WASHER	1	600001-610700	(STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX, 2 USED) (SUB H121234)
	H121234	RETAINER	1		
23	H63229	SLEEVE	1	-1990	(NO LONGER AVAILABLE)
24	H63226	SPRING	1	-1990	(NO LONGER AVAILABLE)
25	R30828	SNAP RING	1		
	T61554	SNAP RING	1		(STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)
26	R28776	O-RING	1		
27		SCREW	1	-610700	(SUB AH120824)
28	14H904	NUT	1		3/4"
29	H81629	CAP	1		
30	H121234	RETAINER	1	600001-	
31	AH120825	CONTROL	1		
32	AH96599	CONTROL VALVE	1	-610700	(SUB AH120824) (COMPLETE)
	AH120824	CONTROL	1		(COMPLETE) (STARTING SUNDSTRAND NO. 11-83-48-XXXXX)

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH96664 HYDROSTATIC DRIVE UNIT.

HP4537

-UN-01JAN94

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE
(SUNDSTRAND)(SERIAL NO. 610701-620400)



HP4537

31

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND) - CONTINUED
(SERIAL NO. 610701-620400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H251	SPRING PIN	1		1/8" X 1"
2		ACTUATOR	1		
3		SPRING	1		
4		SLEEVE	1		
5		SNAP RING	1		
6		STOP	1		
7		LINK	1		
8		SNAP RING	3		
9	H63231	SHAFT	1		
10	A3917R	O-RING	1	-620400	
	T77613	O-RING	1		
11	H81628	BUSHING	1		
12	U15242	O-RING	1		
13		LINK	1		
14		LINK	1		
15		HOUSING	1		
16	R28782	O-RING	2		
17	AH63282	FITTING PLUG	2		
18	H63228	LOCK NUT	1		
19	U15980	O-RING	1		
20	H63227	HOUSING	1		
21		SPOOL	1		
22	H63225	WASHER	2		
23	H63229	SLEEVE	1	-1990	(NO LONGER AVAILABLE)
24	H63226	SPRING	1	-1990	(NO LONGER AVAILABLE)
25	R30828	SNAP RING	6		
26	R28776	O-RING	1		
27	H63223	SCREW	1		
28	14H904	NUT	1		3/4"
29	H81629	CAP	1		
30	AH120825	KIT	1		
31	AH120824	CONTROL	1	-610700	
	AH120825	CONTROL	1	610701-620400	
	AH132127	CONTROL	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH98889 HYDROSTATIC DRIVE UNIT.

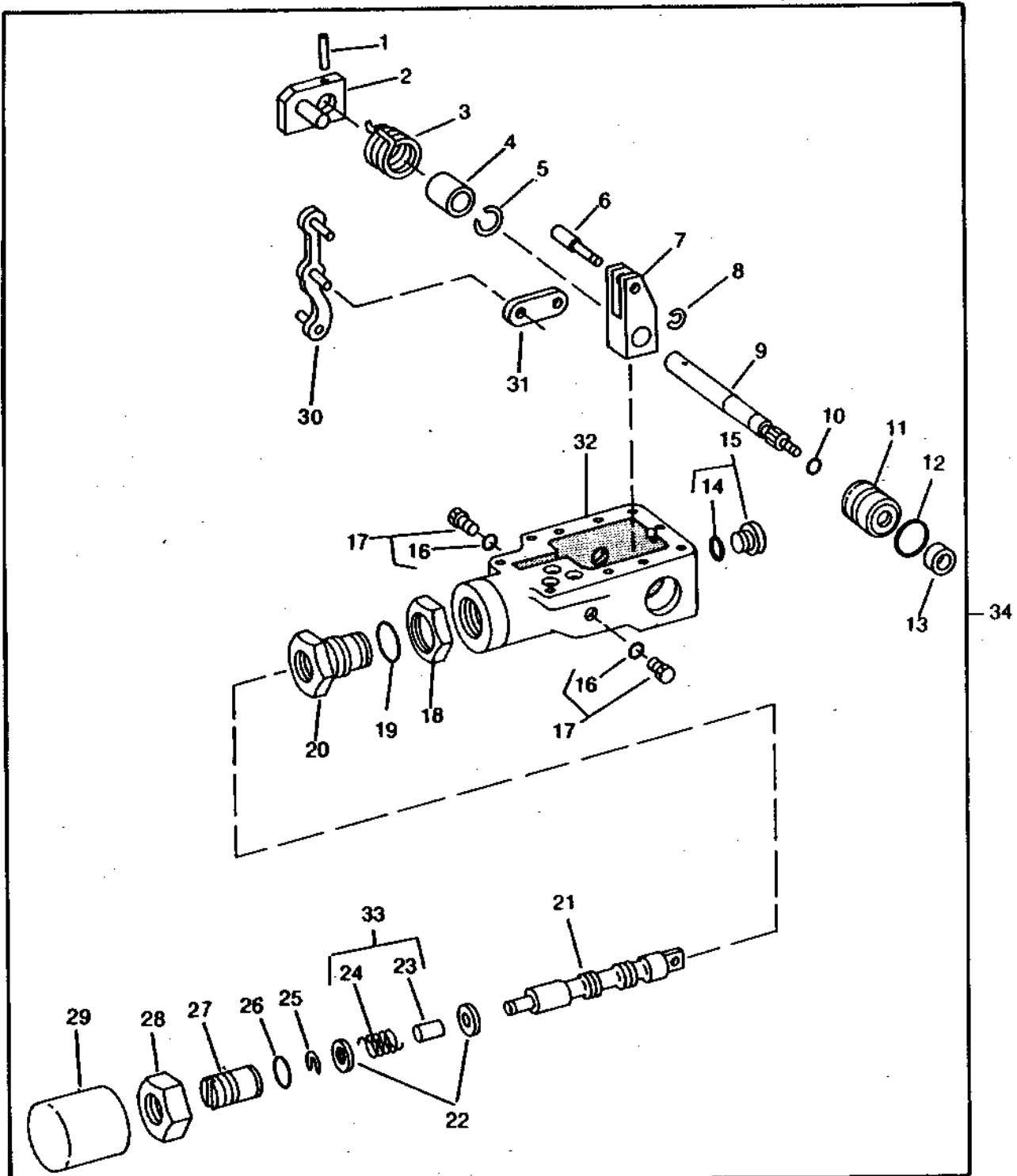
3E10

POWER TRAIN

HP4538

-UN-01JAN94

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE
(SUNDSTRAND)(SERIAL NO. 620401-620868)



HP4538

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND) - CONTINUED
(SERIAL NO. 620401-620868)

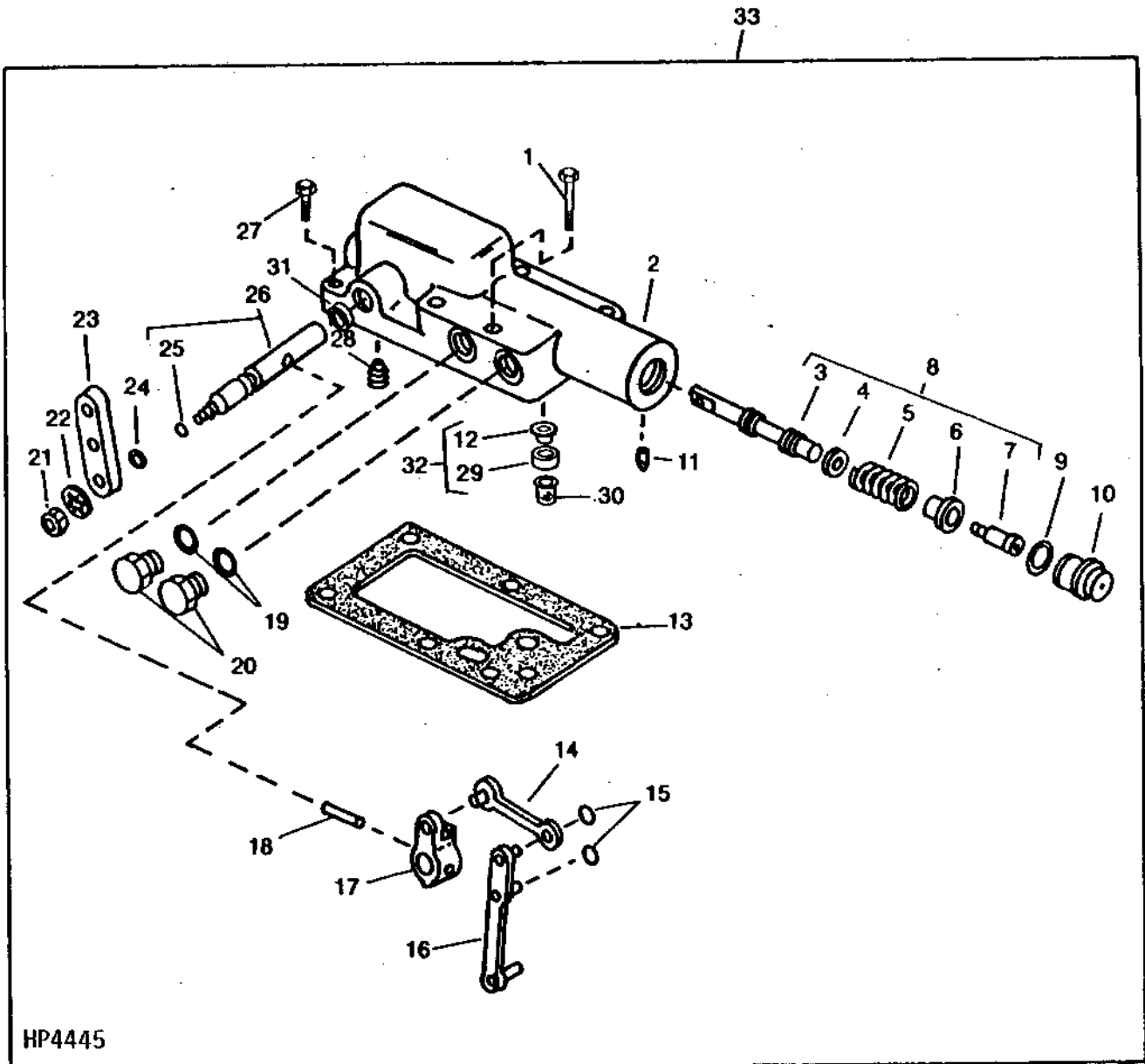
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H251	SPRING PIN	1		1/8" X 1"
2		ACTUATOR	1		
3		SPRING	1		
4		SLEEVE	1		
5		SNAP RING	1		
6		STOP	1		
7		LINK	1		
8		SNAP RING	3		
9	H137455	SHAFT	1		
10	T77613	O-RING	1		
11	H137456	SPACER	1		
12	R31674	O-RING	1		
13	H137457	SEAL	1		
14	M45379	O-RING	1		
15	AT63271	FITTING	1		
16	R28782	O-RING	2		
17	AH63282	FITTING PLUG	2		
18	H63228	LOCK NUT	1		
19	U15980	O-RING	1		
20	H63227	HOUSING	1		
21		SPOOL	1		
22	H63225	WASHER	2		
23	H63229	SLEEVE	1	-1990	(NO LONGER AVAILABLE)
24	H63226	SPRING	1	-1990	(NO LONGER AVAILABLE)
25	R30828	SNAP RING	6		
26	R28776	O-RING	1		
27	H63223	SCREW	1		
28	14H904	NUT	1		3/4"
29	H81629	CAP	1		
30		LINK	1		
31		LINK	1		
32		HOUSING	1		
33	AH120825	KIT	1		
34	AH132127	CONTROL	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH98889 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE
(EATON) (SERIAL NO. 620869-)

HP4445

-UN-01JAN94



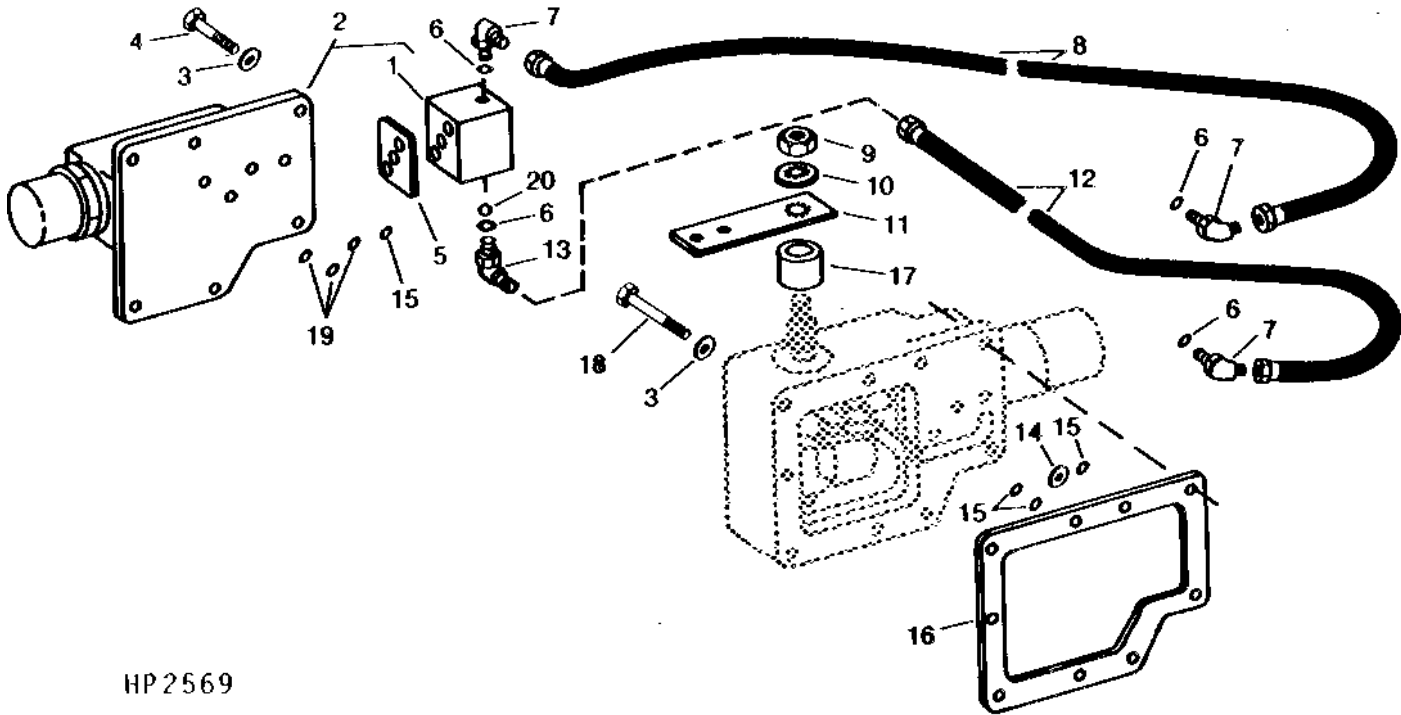
HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE - CONTINUED
(EATON) (SERIAL NO. 620869-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1875	CAP SCREW	2		5/16" X 1-3/4"
2		HOUSING	1		
3		SPOOL	1		(KIT AH129284)
4		WASHER	1		(KIT AH129284)
5		SPRING	1		(KIT AH129284)
6		RETAINER	1		(KIT AH129284)
7		CAP SCREW	1		(KIT AH129284)
8	AH129284	KIT	1		
9	R27166	O-RING	1		
10	N126641	SCREW	1		
11	AN122494	BOLT	1		
12	H130619	ORIFICE	1	-1990	(SUB AH138858)
13	N126586	GASKET	1	-1990	
14		LINK	1		(SUB AH129282)
15	M48000	SNAP RING	2		
16		LINK	1		(SUB AH129282)
17		CONNECTOR	1		(SUB AH129282)
18	34H311	SPRING PIN	1		1/4" X 7/8"
19	R26448	O-RING	2		
20	R27218	FITTING PLUG	2		
21	14H785	NUT	1		5/16"
22	12H291	LOCK WASHER	1		5/16"
23	H115054	LEVER	1		
24	R63845	WASHER	1		
25	R65286	O-RING	1		
26	AN122524	SHAFT	1		
27	19H1905	CAP SCREW	4		5/16" X 1"
28	AN122499	BOLT	1		
29	H130618	PACKING	1	-1990	(SUB AH138858)
30	AH124927	SCREEN	1		
31	H136163	SEAL	1		
32	AH138858	ORIFICE	1		
33	AH129282	KIT	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH130931 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE GASKET, ORIFICE,
CONTROL HANDLE, AND PRESSURE OVERRIDE VALVE
(SERIAL NO. -610700)

HP2569 -UN-01JAN94



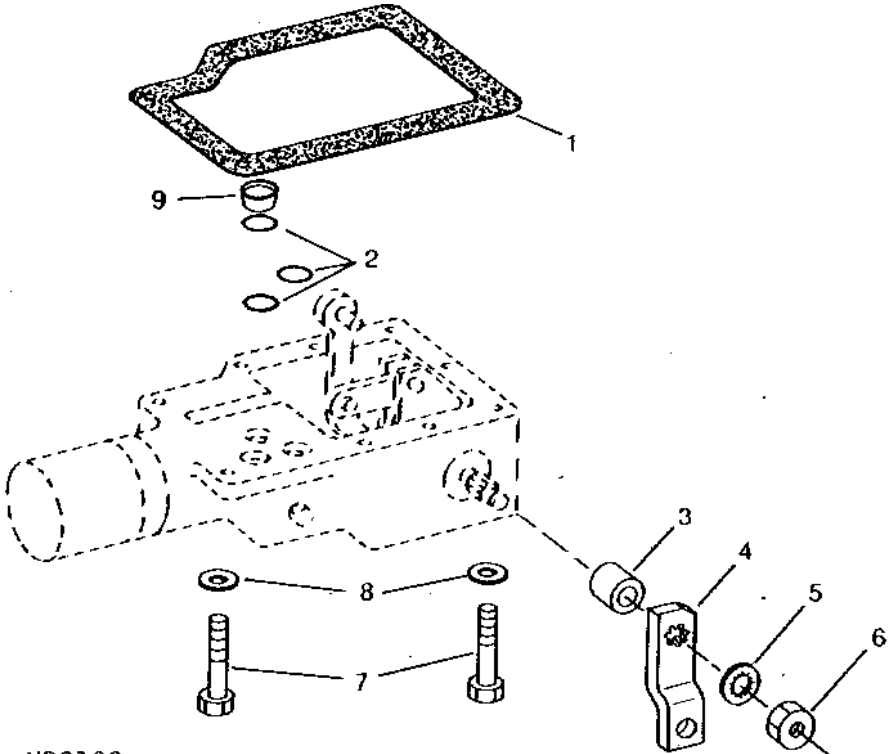
HP2569

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		CHECK VALVE	1		(IN AH96598 OR AH107890)
2	AH96598	RELIEF VALVE	1	-464350	
	AH107890	VALVE	1	464351-	
3	24H1286	WASHER	9		9/32" X 1/2" X 1/16"
4	19H2335	CAP SCREW	6		1/4" X 2-3/4"
5	H98066	GASKET	1	464351-	
6	R28782	O-RING	4		
7	AH63565	ELBOW FITTING	3		
8	AH99747	HYDRAULIC HOSE	1		686 MM (27-1/4") LONG
9	14H850	NUT	1		1/4"
10	12H297	LOCK WASHER	1		1/4"
11	H97704	STRAP	1	-610700	(SUB H123032)
12	AH99746	HYDRAULIC HOSE	1		584 MM (23") LONG
13	AH99398	ELBOW FITTING	1		
14	H81609	ORIFICE	1		
15	H81608	O-RING	4		(KIT AH96662)
16	H63222	GASKET	1		
17	H81621	WASHER	1		
18	19H2333	CAP SCREW	3		1/4" X 2-1/4"
19	A3917R	O-RING	3		
20	H129224	BALL	1		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH96664 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE GASKET, ORIFICE, AND CONTROL HANDLE
(SUNDSTRAND) (SERIAL NO. 610701-620868)

HP3109 -UN-01JAN94



HP3109

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63222	GASKET	1		
2	H81608	O-RING	3		(KIT AH96662)
3	H81621	WASHER	1		
4	H123032	ARM	1	-620400	(SUB H132781)
	H132781	ARM	1	620401-	
5	12H297	LOCK WASHER	1		1/4"
6	14H850	NUT	1		1/4"
7	19H2333	CAP SCREW	9		1/4" X 2-1/4"
8	24H1286	WASHER	9		9/32" X 1/2" X 1/16"
9	AH123403	SCREEN	1	615936-	(PRESSED INTO PUMP CASTING) (SUNDSTRAND) SERIAL NO. 85-51-55860 AND UP)
..	AH96662	KIT	1		KIT, SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH98889 HYDROSTATIC DRIVE UNIT.

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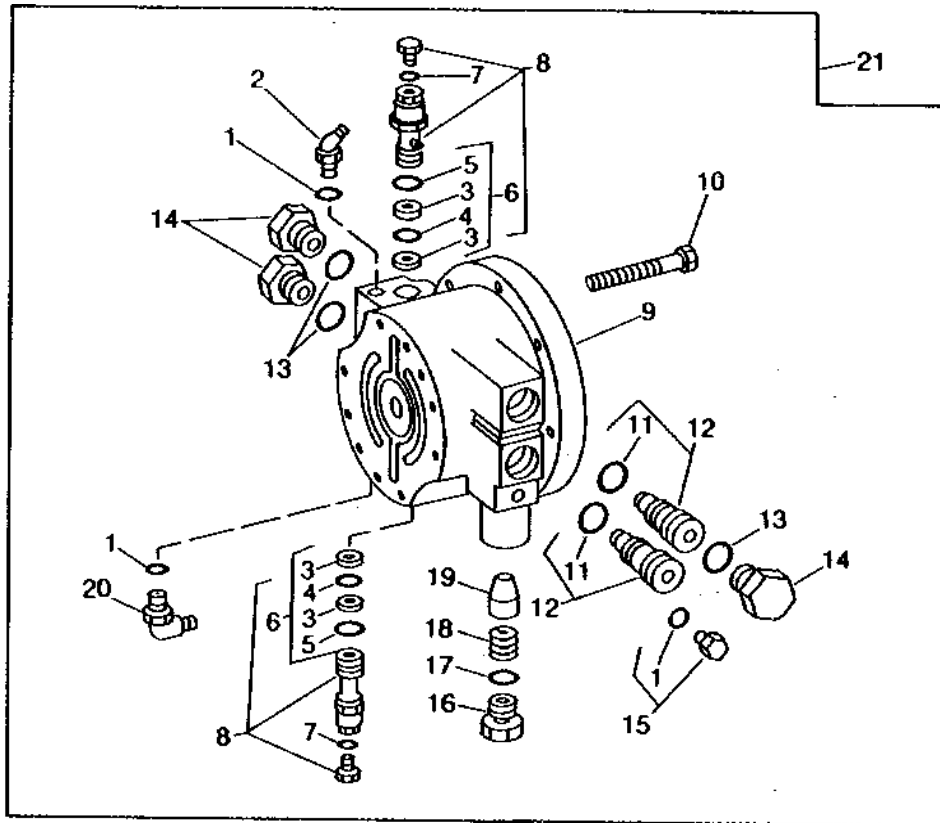
POWER TRAIN

HYDROSTATIC DRIVE CENTER SECTION (SERIAL NO. -610700)

HP3026

-UN-01JAN94

HP 3026



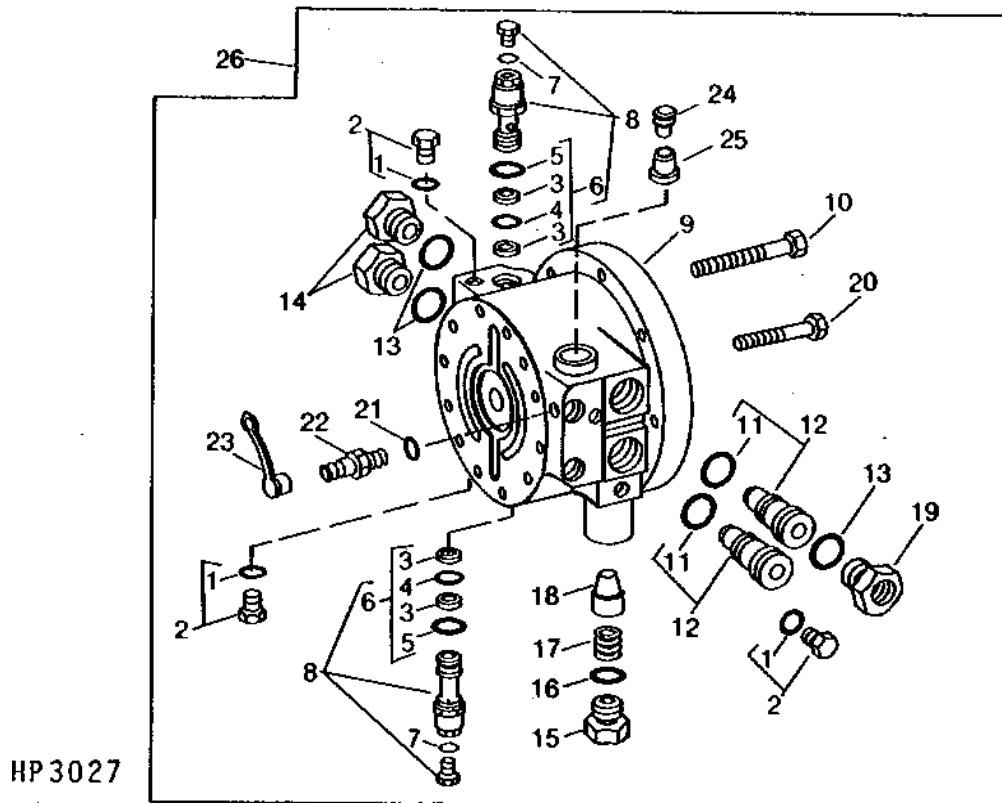
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R28782	O-RING	3		(KIT AH129422)
2	AH99398	ELBOW FITTING	1		45°
3	H63288	RING	4	-600470	(SUB (2) AH118398) (KIT AH129422)
4	H63239	TORSION SPRING	2	-600470	(SUB (2) AH118398)
5	U17409	O-RING	2	-600470	(SUB (2) AH118398)
6	AH63292	KIT	2	-600470	SEAL RELIEF VALVE, (KIT AH96662) (SUB (2) AH118398)
7	R26375	O-RING	2	-600470	(SUB (2) AH118398)
8	AH96661	RELIEF VALVE	2	-600470	(SUB (2) AH118398) WITH BACKUP WASHERS AND O-RINGS
9	AH118398	RELIEF VALVE HOUSING	2		
9			1	-422401	(USE WITH (2) AH63282) (SUB AH107888)
10	H81620	CAP SCREW	8		
11	H63283	O-RING	2		(KIT AH96662 OR AH129422)
12	AH63288	CHECK VALVE	2		
13	U12547	O-RING	3		
14	R27175	DRAIN PLUG	3		
15	AH63282	FITTING PLUG	1		
16	H63221	FITTING	1		
17	R26906	O-RING	1		(KIT AH129422)
18	H89241	SPRING	1		
19	H89242	PISTON	1		
20	AH63565	ELBOW FITTING	1		90°
21	AH107888	TRANSMISSION	1		(COMPLETE UNIT)
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH129422	O-RING KIT	1		O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH96664 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE CENTER SECTION (SUNDSTRAND)
(SERIAL NO. 610701-620868)

HP3027

-UN-01JAN94

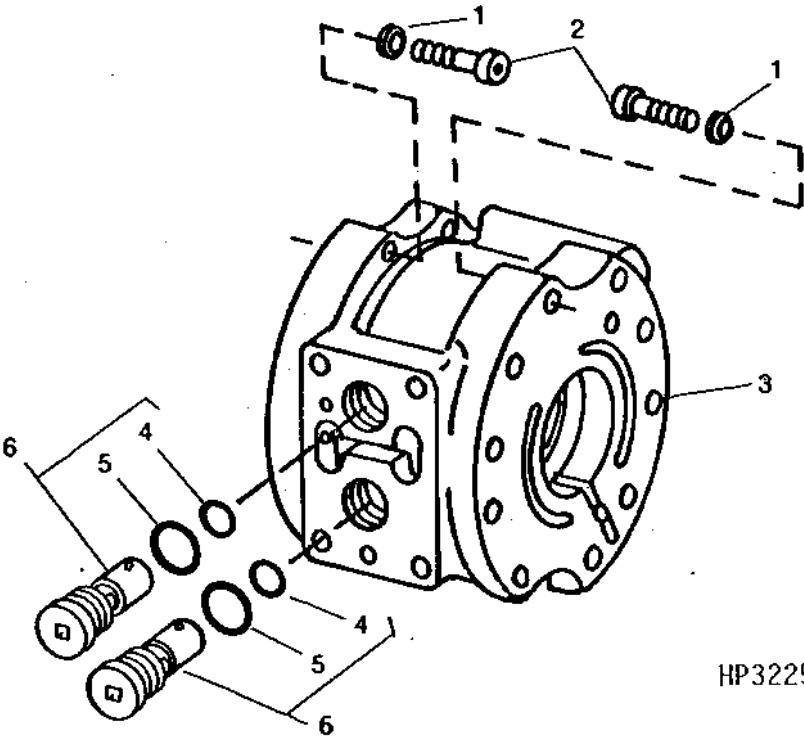


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R28782	O-RING	3		(KIT AH129422)
2	AH63282	FITTING PLUG	3		
3	H63288	RING	4		(KIT AH129422)
4	H63289	O-RING	2		
5	U17409	O-RING	2		
6	AH63292	KIT	2		SEAL RELIEF VALVE, (KIT AH96662)
7	R26375	O-RING	2		
8	AH118397	RELIEF VALVE	2		
9		HOUSING	1		(SUB AH119037)
10	H81620	CAP SCREW	7		
11	H63283	O-RING	2		(KIT AH96662 OR AH129422)
12	AH63288	CHECK VALVE	2		
13	U12547	O-RING	3		
14	R27175	DRAIN PLUG	2		
15	H63221	FITTING	1		
16	R26906	O-RING	1		(KIT AH129422)
17	H89241	SPRING	1		
18	H89242	PISTON	1		
19	R55907	FITTING	1		
20	19H3593	SCREW	1		7/16" X 3"
21	R26448	O-RING	1		
22	RE12187	RECEPTACLE	1		
23	R77175	COVER	1		
24	H129533	SCREEN	1	615503-	(SUNDSTRAND SERIAL NO. 85-51-55860 AND UP)
25	AH124928	SCREEN	1	615503-	(SUNDSTRAND SERIAL NO. 85-51-55860 AND UP)
26	AH119037	TRANSMISSION	1		(REMANUFACTURED) (COMPLETE UNIT)
..	AH96662	KIT	1		
..	AH129422	O-RING KIT	1		O-RING REPAIR

NOTE: PARTS LISTED ON THIS PAGE ARE ALSO FURNISHED AS A PART OF AH98889 HYDROSTATIC DRIVE UNIT.

HP3225 -UN-01JAN94

HYDROSTATIC DRIVE CENTER SECTION (EATON)
(SERIAL NO. 620869-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H117841	LOCK WASHER	16		
2	19H2921	SCREW	16	7/16" X 1-1/2"	
3		HOUSING	1		
4	32246	O-RING	2		
5	W23690	BACK-UP RING	2		
6	AH130923	CHECK VALVE	2		

NOTE: PARTS LISTED ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH130931 HYDROSTATIC DRIVE UNIT.

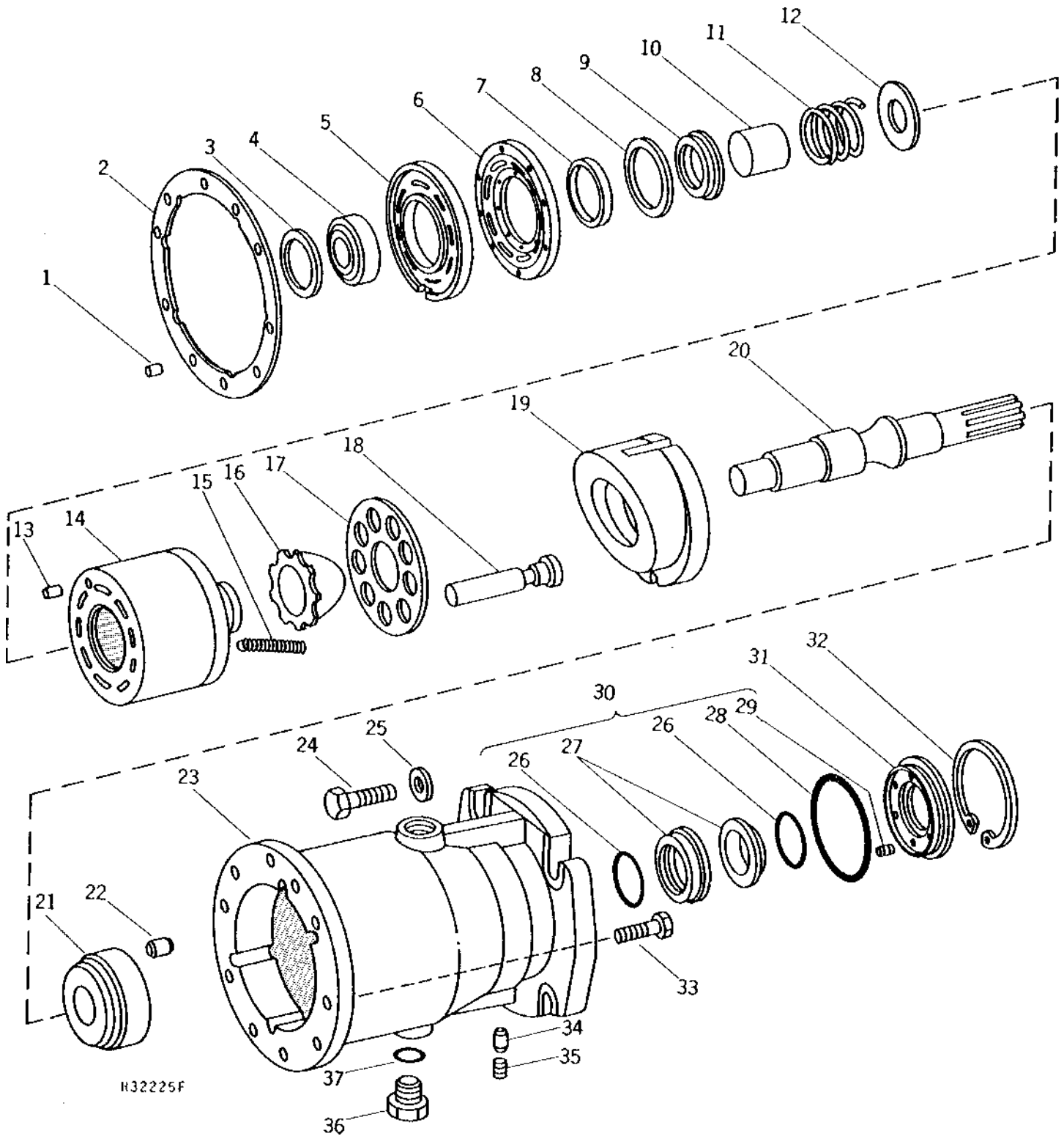
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POWER TRAIN

H32225F -UN-01JAN94

HYDROSTATIC DRIVE MOTOR (SERIAL NO. -610700)



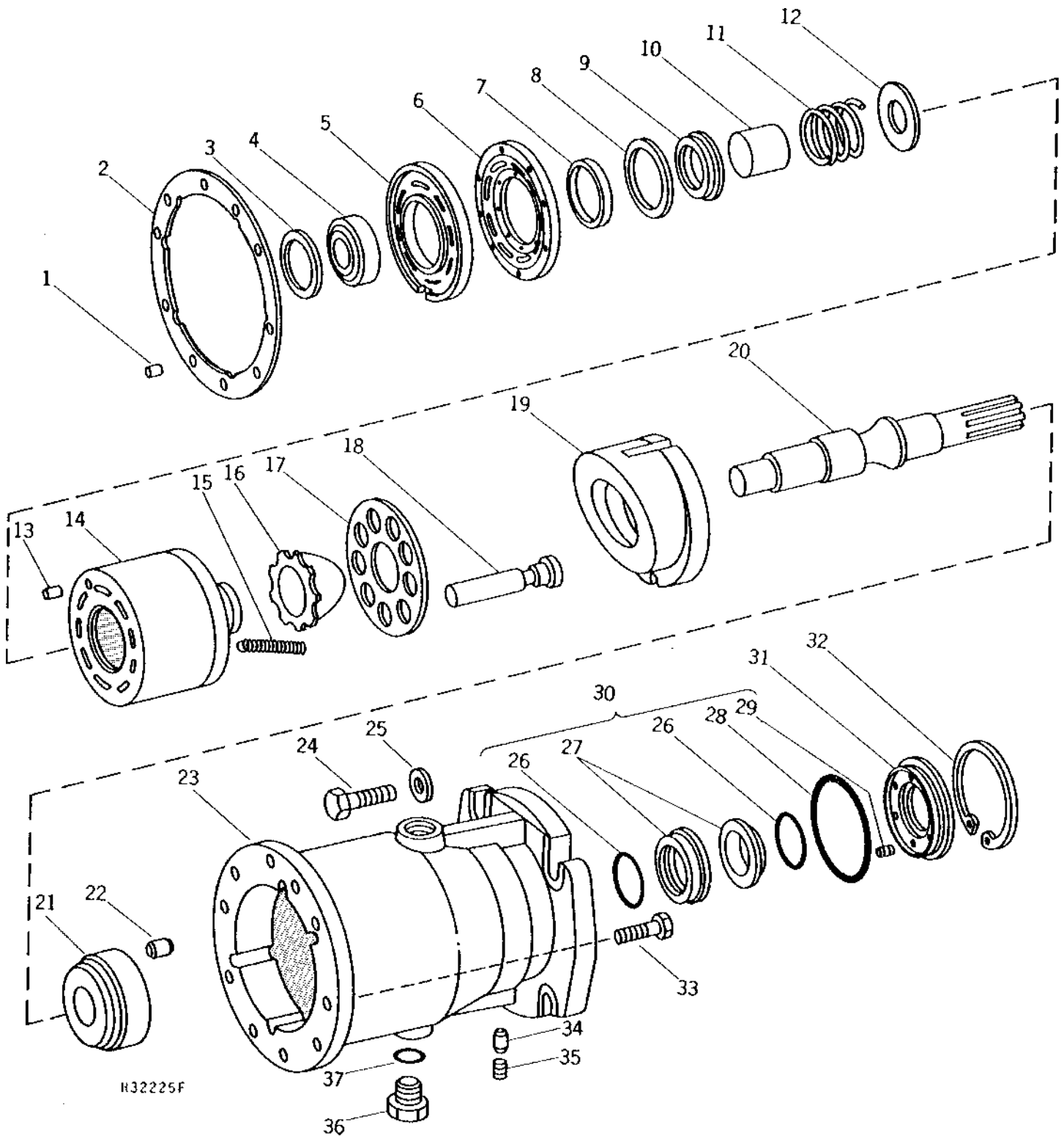
HYDROSTATIC DRIVE MOTOR - CONTINUED
(SERIAL NO. -610700)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H81606	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		.254 MM (.010")
4	AH65358	BEARING	1		
5	H64828	PLATE	1		
6	H64827	PLATE	1	-464350	(KIT AH96669) (SUB H109350)
	H109350	PLATE	1		(KIT AH96669 OR AH110890)
7	H64826	GUIDE	1		(KIT AH96669 OR AH110890)
8	H64825	SNAP RING	1		(KIT AH96669 OR AH110890)
9	H64824	RETAINER	1		(KIT AH96669 OR AH110890)
10	H64823	BUSHING	1		(KIT AH96669 OR AH110890)
11	H98068	SPRING	1		(KIT AH96669 OR AH110890)
12	H64821	WASHER	1		(KIT AH96669 OR AH110890)
13	H63270	PIN	1		(KIT AH96669 OR AH110890)
14	AH90557	CYLINDER BLOCK	1		(KIT AH96669 OR AH110890)
15	H89093	SPRING	6		(KIT AH96669 OR AH110890)
16	H64819	GUIDE	1		(KIT AH96669 OR AH110890)
17	H64818	RETAINER	1		(KIT AH96669 OR AH110890)
18	AH96666	PISTON	9		(KIT AH96669 OR AH110890)
19	H64817	SWASH PLATE	1		
20	H98071	SHAFT	1		
21	AH65355	BEARING KIT	1		FRONT, SPECIAL TOLERANCE
22	H63245	PIN	2		
23	H98079	HOUSING	1		(SUB H122391, (2) R27175 AND (2) U12547)
24	19H2550	CAP SCREW	4		1/2" X 1-5/8"
	12H301	LOCK WASHER	4		1/2"
25	24H1254	WASHER	4		17/32" X 1-1/8" X 0.105"
26	H64811	O-RING	2		
27		SEAL	1		
28	H64810	O-RING	1		
29	H63243	SPRING	8		
30	AH65354	SEAL KIT	1	-610700	(CONSISTS OF (8) H63243, H64810 AND (2) H64811) (SUB AH118956)
	AH118956	SEAL	1	-610700	SHAFT SEAL REPAIR, (SUB AT60280)
	AT60280	KIT	1		
31	AH65353	RETAINER	1		
32	H64809	SNAP RING	1		
33	19H2921	SCREW	8		7/16" X 1-1/2"
34	H64813	DOWEL PIN	1		
35	15H558	PIPE PLUG	1		1/8"
36	R27474	DRAIN PLUG	2		(SUB R27175)
	R27175	DRAIN PLUG	2		(USE WITH H122391 AND U12547)
37	R26906	O-RING	2		(SUB U12547)
	U12547	O-RING	2		(USE WITH H122391 AND R27175)
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH96669	KIT	1	-513950	(SUB AH110890)
..	AH110890	KIT	1	-610700	(SUB AH118959)
..	AH118959	KIT	1		CYLINDER BLOCK

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH96664 HYDROSTATIC DRIVE UNIT.

H32225F -UN-01JAN94

HYDROSTATIC DRIVE MOTOR (SUNDSTRAND) (SERIAL NO. 610701-620868)



HYDROSTATIC DRIVE MOTOR (SUNDSTRAND) - CONTINUED
(SERIAL NO. 610701-620868)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H81606	GASKET	1		(KIT AH96662)
3	H81607	SHIM	1		.254 MM (.010")
4	AH65358	BEARING	1		
5	H64828	PLATE	1		
6	H122392	PLATE	1		(KIT AH118959)
7		GUIDE	1		(KIT AH118959)
8		SNAP RING	1		(KIT AH118959)
9		RETAINER	1		(KIT AH118959)
10		BUSHING	1		(KIT AH118959)
11		SPRING	1		(KIT AH118959)
12		WASHER	1		(KIT AH118959)
13	H63270	PIN	1		(KIT AH118959)
14		CYLINDER BLOCK	1		(KIT AH118959)
15		SPRING	6		(KIT AH118959)
16		GUIDE	1		(KIT AH118959)
17		RETAINER	1		(KIT AH118959)
18	AH118958	PISTON	9		(KIT AH118959)
19	H64817	SWASH PLATE	1		
20	H98071	SHAFT	1		
21	AH65355	BEARING KIT	1		FRONT, SPECIAL TOLERANCE
22	H63245	PIN	2		
23	H122391	HOUSING	1		
24	19H2550	CAP SCREW	4		1/2" X 1-5/8"
	12H301	LOCK WASHER	4		1/2"
25	24H1254	WASHER	4		17/32" X 1-1/8" X 0.105"
26	H64811	O-RING	2		
27		SEAL	1		
28	H64810	O-RING	1		
29	H63243	SPRING	8		
30	AH118956	SEAL	1	-625704	(CONSISTS OF (8) H63243, H64810 AND (2) H64811) (SUB AT60280)
	AT60280	KIT	1		SHAFT SEAL REPAIR
31		RETAINER	1		(KIT AH118956)
32	H64809	SNAP RING	1		
33	19H2921	SCREW	8		7/16" X 1-1/2"
34	H64813	DOWEL PIN	1		
35	15H558	PIPE PLUG	1		1/8"
36	R27175	DRAIN PLUG	2		
37	U12547	O-RING	2		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH118959	KIT	1		CYLINDER DRIVE

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119037 HYDROSTATIC DRIVE UNIT.

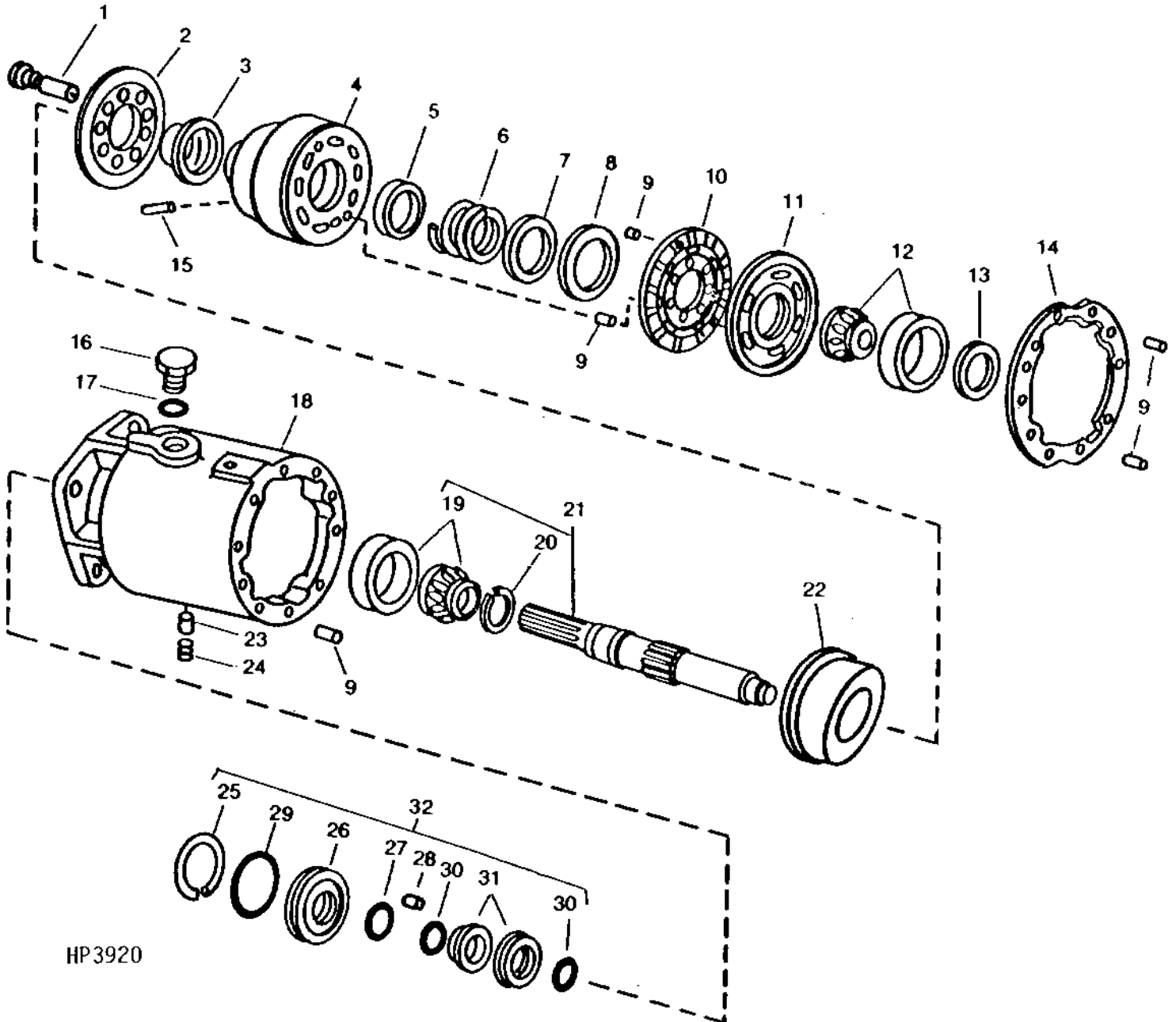
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POWER TRAIN

HP3920

-UN-01JAN94

HYDROSTATIC DRIVE MOTOR (EATON)
(SERIAL NO. 620869-)

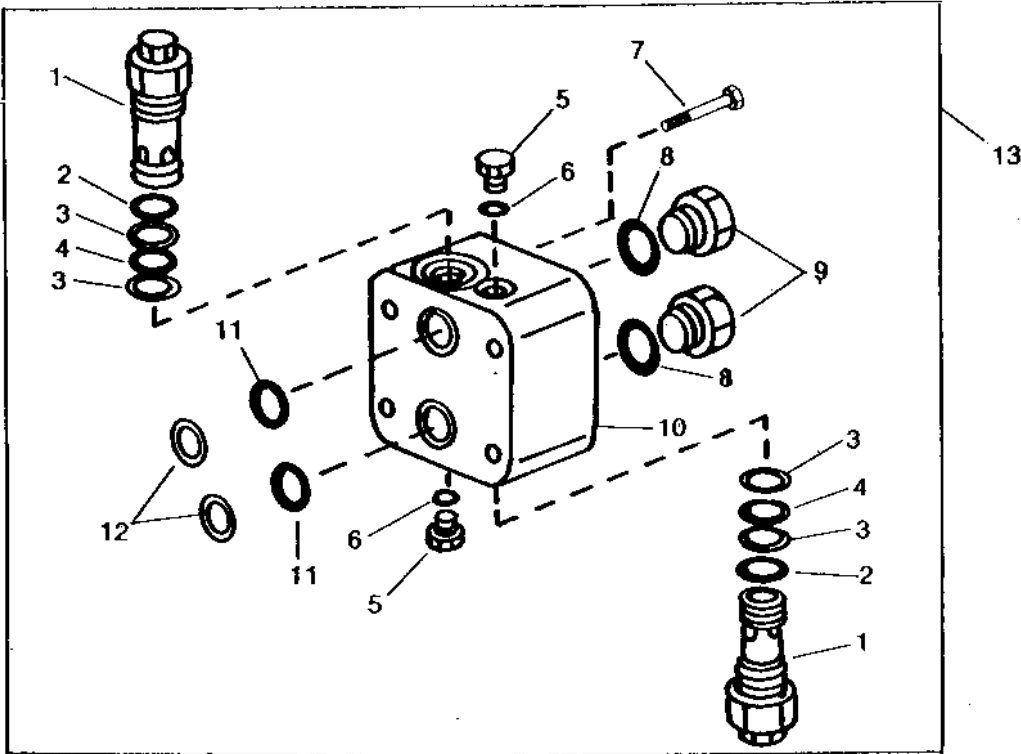


HYDROSTATIC DRIVE MOTOR (EATON) - CONTINUED
(SERIAL NO. 620869-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112677	PISTON	1		(SET OF 9) (KIT AH112667)
2		PLATE	1		(KIT AH112667)
3		GUIDE	1		(KIT AH112667)
4		HOUSING	1		(KIT AH112667)
5		SPACER	1		(KIT AH112667)
6		SPRING	1		(KIT AH112667)
7		SPACER	1		(KIT AH112667)
8		SNAP RING	1		(KIT AH112667)
9	H63271	PIN	5		(KIT AH112667)
10	H115047	PLATE	1		(KIT AH112667)
11	H115048	PLATE	1		
12	AH65358	BEARING	1		
13	AH112678	SHIM	1		(SET OF 6)
14	H115049	GASKET	1		
15		DOWEL PIN	6		(KIT AH112667)
16	R27175	DRAIN PLUG	1		
17	U12547	O-RING	1		
18	H115419	HOUSING	1		USE (4) 19H3560 TO CONNECT HOUSING FOR S.N. 566112-
19	AH112670	BEARING KIT	1		
20	T15559	SNAP RING	1		
21	AH123427	DRIVE SHAFT	1	-631000	(SUB AH134698)
	AH134698	DRIVE SHAFT	1		(INCLUDES AH112670 AND T15559)
22	H115045	SWASH PLATE	1		
23	H64813	DOWEL PIN	1		
24	15H558	PIPE PLUG	1		1/8"
25	N126612	SNAP RING	1		
26		RETAINER	1		(KIT AN193085)
27	U15415	O-RING	1		
28	N191174	SPRING	6		
29	T19832	O-RING	1		
30	N196034	O-RING	2		
31		SEAL KIT	1		(KIT AN193085)
32	AN193085	SEAL KIT	1		
..	AH112667	KIT	1		

HP1777 -UN-01JAN94

HIGH PRESSURE RELIEF VALVE (EATON)
(SERIAL NO. 620869-)



HP1777

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH129280	RELIEF VALVE	2		(INCLUDES H63288, H63289 AND U17409)
2	U17409	O-RING	2		
3	H63288	RING	4		
4	H63289	O-RING	2		
5	R51031	FITTING	2		
6	R28782	O-RING	2		
7	19H2023	CAP SCREW	4	-625509	3/8" X 3-1/4"
	19H2128	CAP SCREW	4	625510-625541	3/8" X 3"
	19H2023	CAP SCREW	4	625542-	3/8" X 3-1/4"
8	U12547	O-RING	2		
9	R27175	DRAIN PLUG	2		
10		HOUSING	1		(KIT AH129279)
11	N130510	O-RING	2		
12	U40729	BACK-UP RING	2		
13	AH129279	KIT	1		

NOTE: PARTS LISTED ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH130931 HYDROSTATIC DRIVE UNIT.

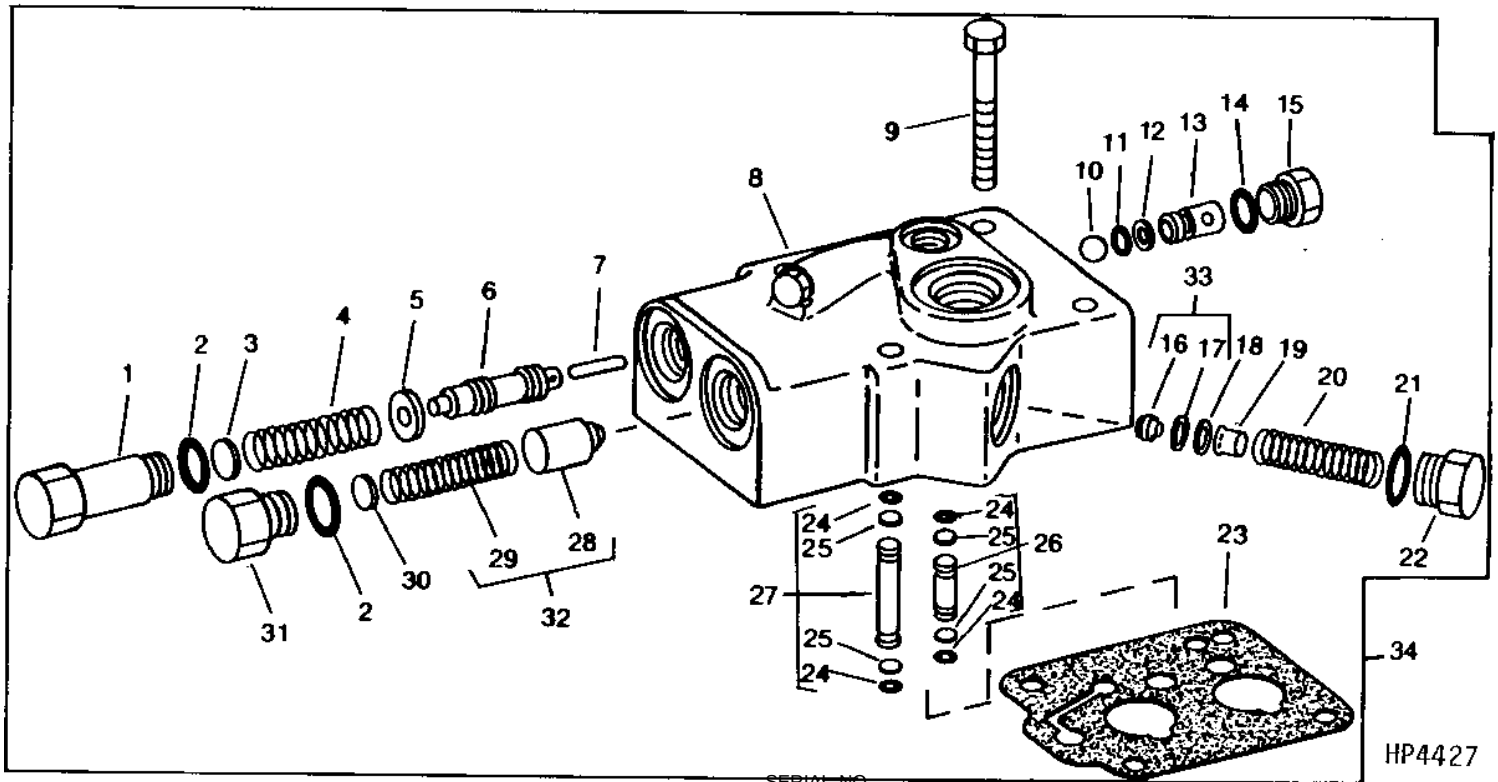
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POWER TRAIN

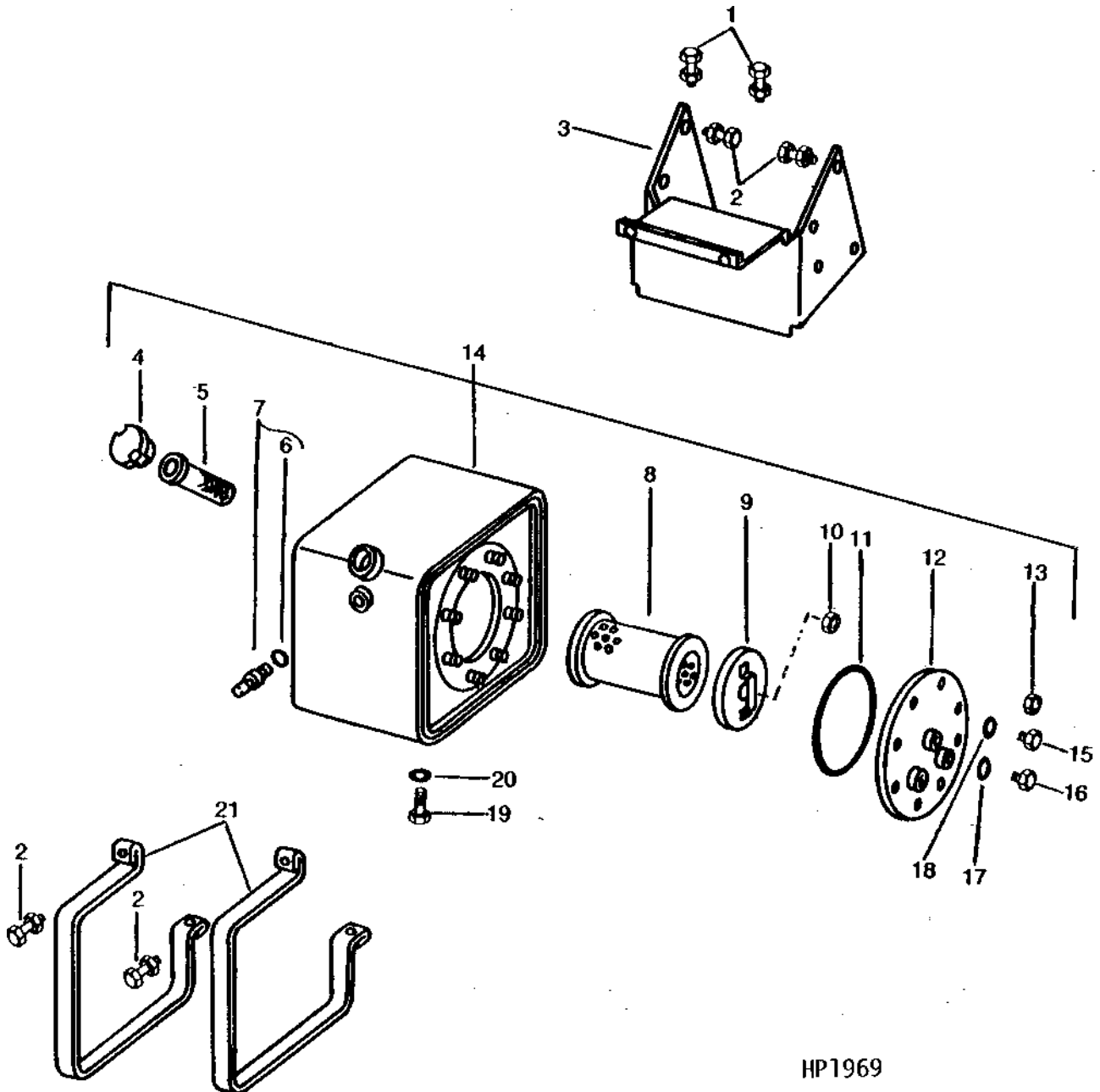
CHARGE PRESSURE RELIEF VALVE BLOCK, KIT (EATON) (SERIAL NO. 620869-)

HP4427

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO. OR YEAR	REMARKS
1	H135215	HOLDER	1		
2	R26906	O-RING	2		
3	AH129278	KIT	1		SHIM
4	H135211	COMPRESSION SPRING	1		
5	H135213	WASHER	1		
6	H135214	VALVE SPOOL	1		
7	H135212	NEEDLE ROLLER	1		
8		HOUSING	1		(KIT AH129281)
9	19H3585	CAP SCREW	4		3/8" X 2-1/4"
10	H135210	BALL CHECK	1		
11	T77814	O-RING	1		
12	R61463	BACK-UP RING	1		
13	H134830	TUBE	1		
14	R26448	O-RING	1		
15	R27218	FITTING PLUG	1		
16	H130619	ORIFICE	1	-1990	(SUB AH138858)
17	H130618	PACKING	1	-1990	(SUB AH138858)
18	H134827	WASHER	1		
19	AH124927	SCREEN	1		
20	H134829	COMPRESSION SPRING	1		
21	R26375	O-RING	1		
22	AH130927	PIPE BUSHING	1		
23	H134828	GASKET	1		
24	U40962	O-RING	4		
25	T75524	BACK-UP RING	4		
26	AH130925	TUBE	1		
27	AH130926	TUBE	1		
28	H115050	POPPET	1	-1990	(NO LONGER AVAILABLE)
29	H115051	SPRING	1	-1990	(NO LONGER AVAILABLE)
30	AH112674	SHIM	1		
31	H115053	FITTING PLUG	1		
32	AH138692	KIT	1		
33	AH138858	ORIFICE	1		
34	AH129281	KIT	1		

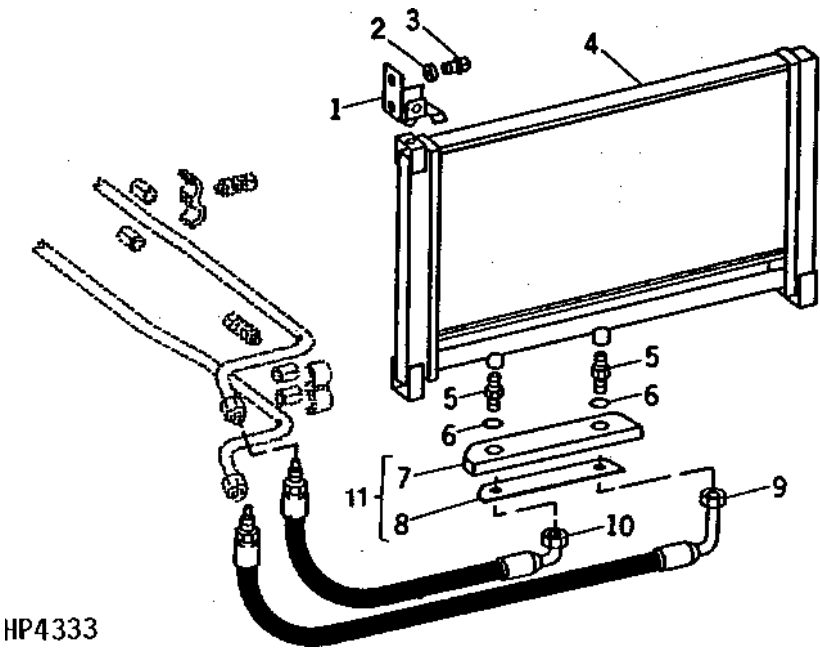


HYDROSTATIC DRIVE OIL RESERVOIR AND MOUNTING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2831	CAP SCREW	2		5/16" X 1-1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
2	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
3	H98661	BRACKET	1		
4	AP23771	CAP	1		
5	AH76992	STRAINER	1		
6	R375R	O-RING	1		
7	AH87790	LENS	1		
8	AH76991	FILTER	1	-600000	(SUB AE43494)
	AE43494	FILTER ELEMENT	1		
9	AH76989	COVER	1	-465765	(SUB AE41229)
	AE41229	COVER	1		
10	14H786	NUT	1		1/4"
11	H78750	O-RING	1		
12	AH97126	COVER	1	-465765	(4-WHEEL DRIVE) (USE WITH R27474 AND R26906)
					(SUB AH97301, R27474, R26906, R27175 AND U12547)
	AH97301	COVER	1	-564581	(4-WHEEL DRIVE) (USE WITH R27474, R26906, R27175 AND U12547) (SUB AH114605, R26906, R27474, R27175, U12547 AND 15H561)
	AH114605	COVER	1		(4-WHEEL DRIVE) (USE WITH R26906, R27474, R27175, U12547 AND 15H561)
	AH97126	COVER	1	-465765	(USE WITH (2) R27474, (2) R26906, R27175, AND U12547) (SUB AH97301, R27474, R26906, R27175 AND U12547)
	AH97301	COVER	1	-566112	(USE WITH R27474, R26906, R27175 AND U12547) (SUB AH114605, R26906, R27474, R27175, U12547 AND 15H561)
	AH114605	COVER	1		(USE WITH R26906, R27474, R27175, U12547 AND 15H561)
13	14H786	NUT	8	-564581	1/4"
	12H302	LOCK WASHER	8	-564581	1/4"
	14H785	NUT	8	564582-	5/16"
	12H303	LOCK WASHER	8	564582-	5/16"
14	AH97300	RESERVOIR	1	-566112	(SUB AH114603)
	AH114603	RESERVOIR	1		(USE WITH R26906, R27474, R27175, U12547 AND 15H561)
15	R27474	DRAIN PLUG	AR		
16	R27175	DRAIN PLUG	AR		
17	U12547	O-RING	AR		
18	R26906	O-RING	AR		
19	R27218	FITTING PLUG	1		
20	R26448	O-RING	1		
21	H78747	STRAP	2		

HP4333 -UN-01JAN94

HYDROSTATIC DRIVE OIL COOLER, HOSES, AND FITTINGS



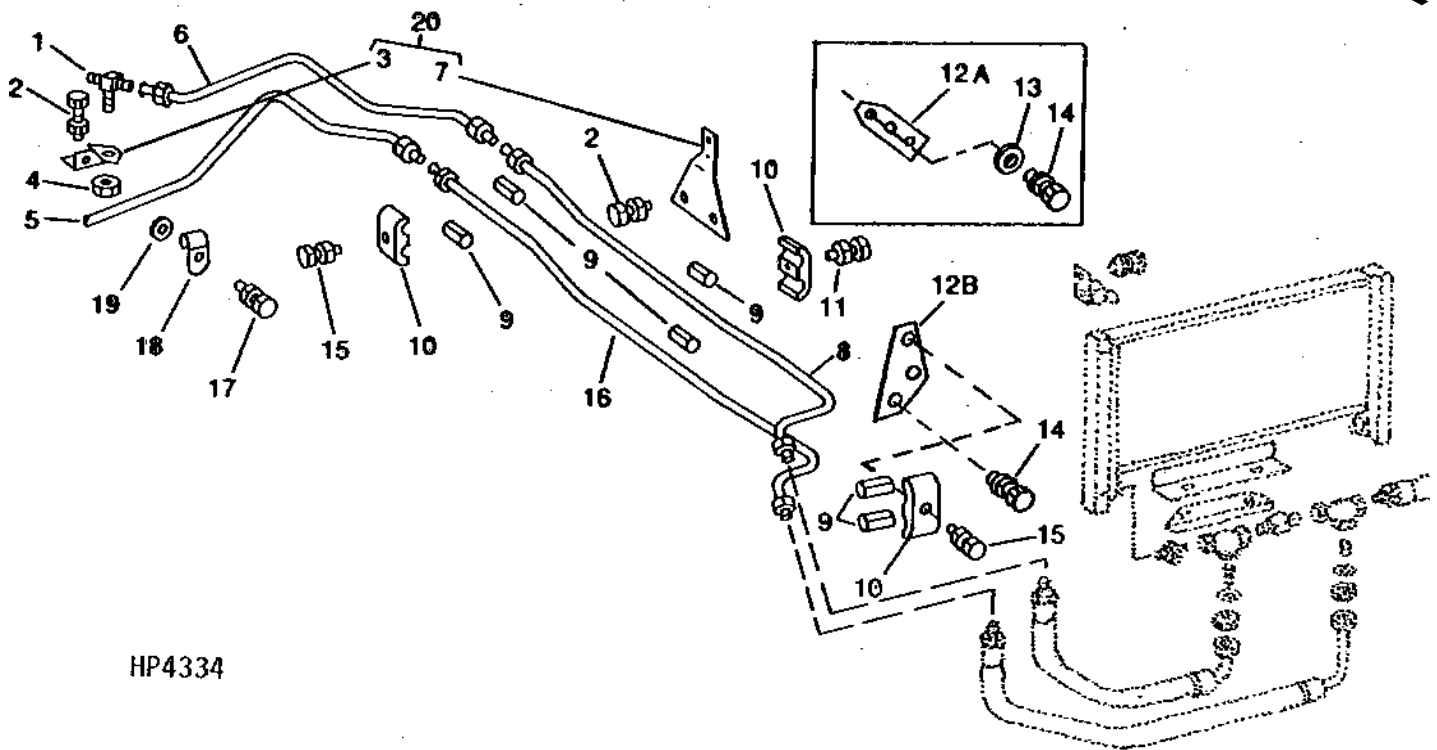
HP4333

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87961	PIVOT	1		
2	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
3	H65108	SCREW	2		SELF-TAPPING
4	AH98812	OIL COOLER	1		
5	R27267	FITTING	2		
6	U12547	O-RING	2		
7	H100652	BRACKET	1	-1990	(NO LONGER AVAILABLE)
8	H100653	PLATE	1	-1990	(NO LONGER AVAILABLE)
9	AH87284	HYDRAULIC HOSE	1		19 MM X 508 MM (3/4" I.D. X 20") LONG
10	AH87285	HYDRAULIC HOSE	1		19 MM X 368 MM (3/4" I.D. X 14-1/2") LONG
11	AH138693	KIT	1		

HP4334

-UN-01JAN94

HYDROSTATIC DRIVE UPPER OIL LINES



HP4334

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98914	TEE FITTING	1		
2	19H1905	CAP SCREW	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
3	H98913	SUPPORT	1	-1990	(NO LONGER AVAILABLE)
4	R27390	NUT	1		
5	AH96952	LINE	1		RETURN, MIDDLE, COOLER
6	AH96951	LINE	1		RETURN, MIDDLE, PUMP
7	H86167	BRACKET	1	-464350	(SUB H108123)
	H108123	BRACKET	1	-1990	(NO LONGER AVAILABLE)
8	AH90596	LINE	1	-610700	(SUB AH117396, AH117397 AND H118655)
	AH117397	LINE	1		RETURN, FRONT, PUMP, (USE WITH AH117396 AND H118655)
9	H22963	INSULATOR	6	-464350	
10	H80233	CLAMP	3	-464350	(SUB H105483)
	H105483	CLAMP	3	-464350	
	H105482	CLAMP	6		
11	H85089	SCREW	1		SELF-TAPPING
12A	H99834	STRAP	1	-564100	
12B	H118655	PLATE	1		(SUB FOR H110432)
13	24H1682	WASHER	2	-564100	13/32" X 7/8" X 0.120"
	24H1136	WASHER	1	564101-	11/32" X 11/16" X 0.065"
14	19H1731	CAP SCREW	2	-564100	3/8" X 1"
	12H304	LOCK WASHER	2	-564100	3/8"
	14H812	NUT	2	-564100	3/8"
	19H1900	CAP SCREW	2	564101-	5/16" X 3/4"
	N10213	LOCK NUT	2	564101-	
15	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
16	AH90597	LINE	1	-610700	(SUB AH117396, AH117397 AND H118655)
	AH117396	LINE	1		RETURN, FRONT, COOLER, (USE WITH AH117397 AND H118655)
17	19H2127	CAP SCREW	1		5/16" X 7/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
18	AH78237	CLAMP	1		
19	24H1293	WASHER	1		11/32" X 1-1/16" X 0.120"
20	AH138694	KIT	1		

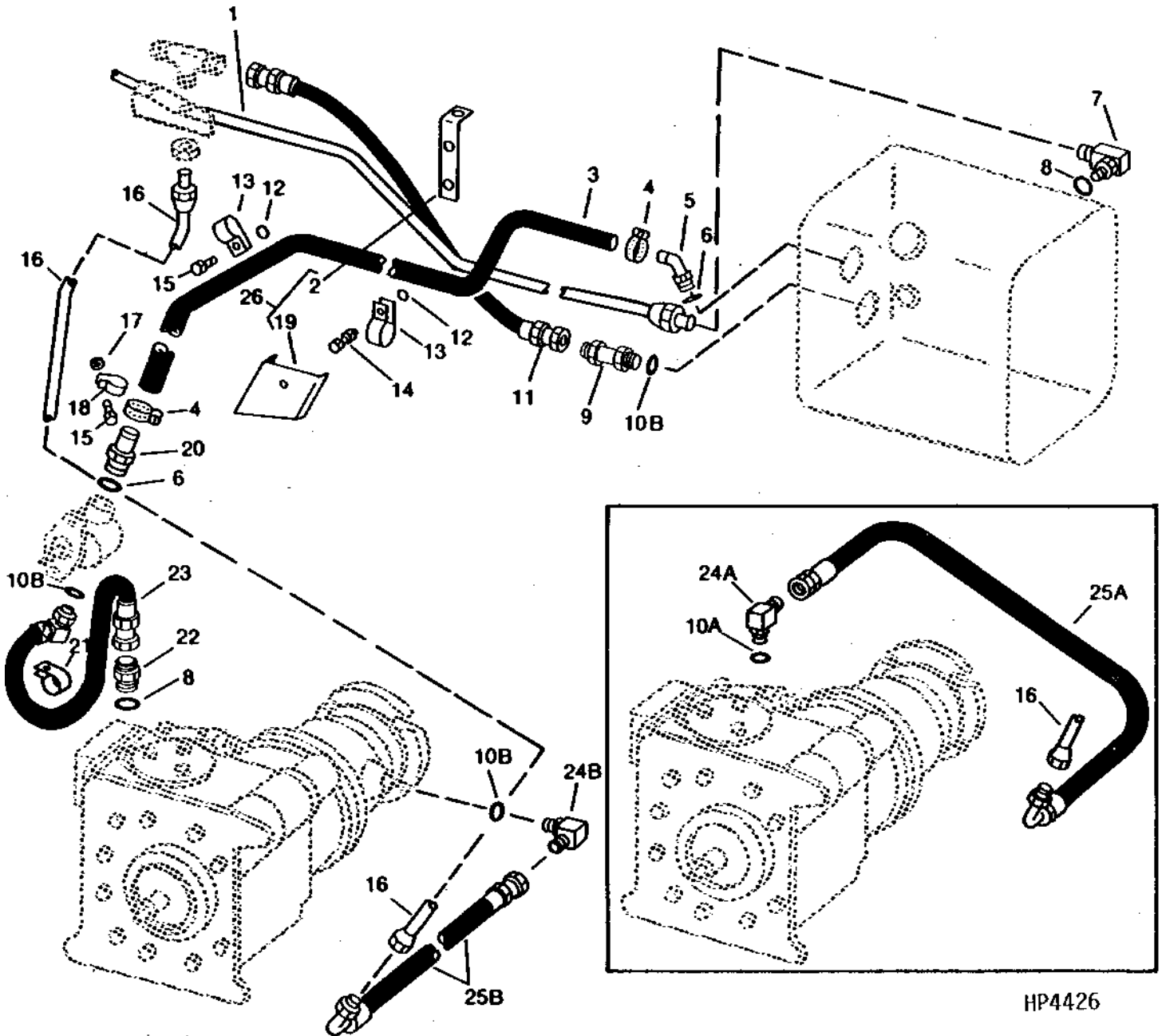
3F6

POWER TRAIN

HP4426

-UN-01JAN94

HYDROSTATIC DRIVE LOWER OIL LINES
(SERIAL NO. -620868) (SUNDSTRAND)
(SERIAL NO. 620869-) (EATON)

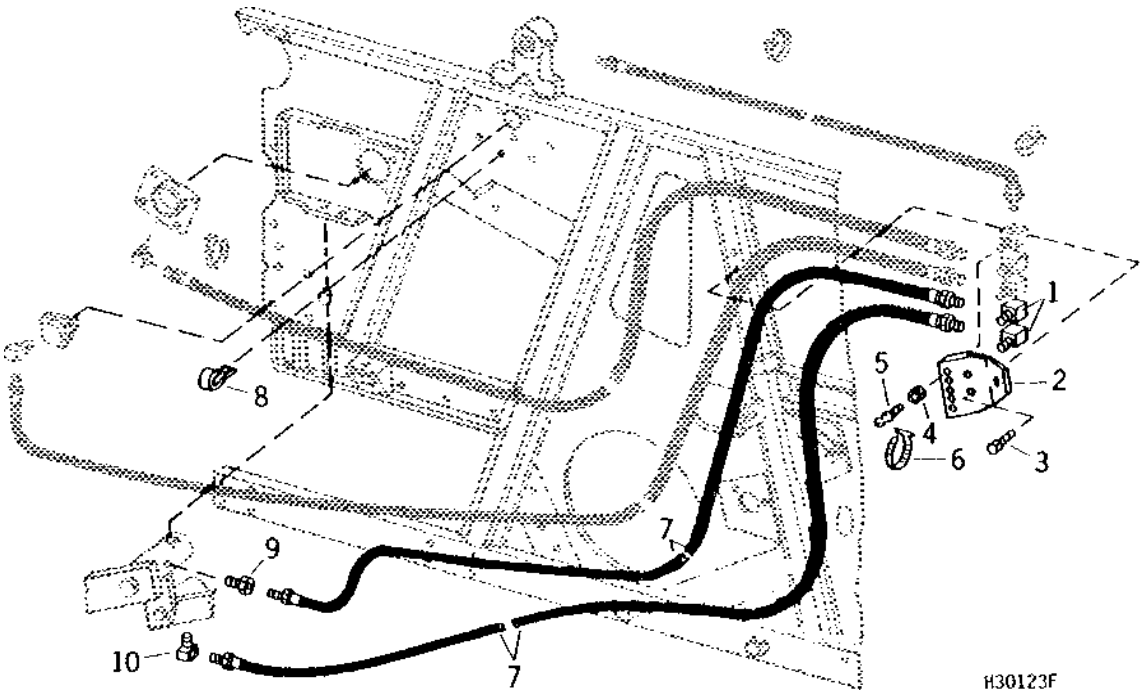


HYDROSTATIC DRIVE LOWER OIL LINES - CONTINUED
(SERIAL NO. -620868) (SUNDSTRAND)
(SERIAL NO. 620869-) (EATON)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96952	LINE	1		RETURN, COOLER
2	H84515	BRACKET	1	-1990	(NO LONGER AVAILABLE)
3	H99881	HYDRAULIC HOSE	1		25 MM X 1829 MM (1" I.D. X 72") LONG, SUCTION
4	AH103497	CLAMP	2	-415847	(SUB AH105968)
	AH105968	HOSE CLAMP	2		
5	AH95488	FITTING	1		45°
6	R29936	O-RING	2		
7	AR26723	ELBOW FITTING	1	-615935	(SUB AT32331) 90°
	AT32331	ELBOW FITTING	1		90°
8	U12547	O-RING	2		
9	AH96997	CHECK VALVE	1		
10A	R26906	O-RING	3	-610700	
10B	U12547	O-RING	3	610701-	
11	AH96966	HYDRAULIC HOSE	1		16 MM X 711 MM (5/8" I.D. X 28") LONG
12	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
13	AH77714	CLIP	1		
14	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
15	H76139	SCREW	2		
16	AH97753	LINE	1	-556100	(SUB AH111458)
	AH111458	LINE	1		
17	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
18	AH78237	CLAMP	1		CUSHIONED
19	H96794	BRACKET	1	-1990	(NO LONGER AVAILABLE)
20	H80240	HOSE FITTING	2		STRAIGHT
21	AH77924	CLIP	1		CUSHIONED
22	AR28251	ELBOW FITTING	1	-363600	45° (SUB AT48506 37°)
	R27267	FITTING	1	363601-	
23	AH97255	HYDRAULIC HOSE	1		13 MM X 965 MM (1/2" I.D. X 38") LONG
24A	AH101147	ELBOW FITTING	1	-610700	90°
24B	AR26723	ELBOW FITTING	1	610701-	90°
25A	AH97740	HYDRAULIC HOSE	1	-610700	16 MM X 941 MM (5/8" I.D. X 37") LONG
25B	AH111268	HYDRAULIC HOSE	1	610701-	19 MM X 337 MM (3/4" I.D. X 13-1/4") LONG
26	AH138689	KIT	1		

H30123F -UN-01JAN94

HYDROSTATIC DRIVE LUBE BANK SYSTEM



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	2	90°	
2	H101262	SUPPORT	1		
3	H76139	SCREW	2	SELF-TAPPING	
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1	STRAIGHT, 1/4"	
6	M66044	TIE BAND	1		
7	H98306	HOSE	1	-615400	(SUB H111472)
	H111472	HOSE	1		
8	AH89486	CLIP	1		
9	E12859	LUBRICATION FITTING	1	REDUCING	
10	JD7845	ELBOW FITTING	1	REDUCING, 90°	

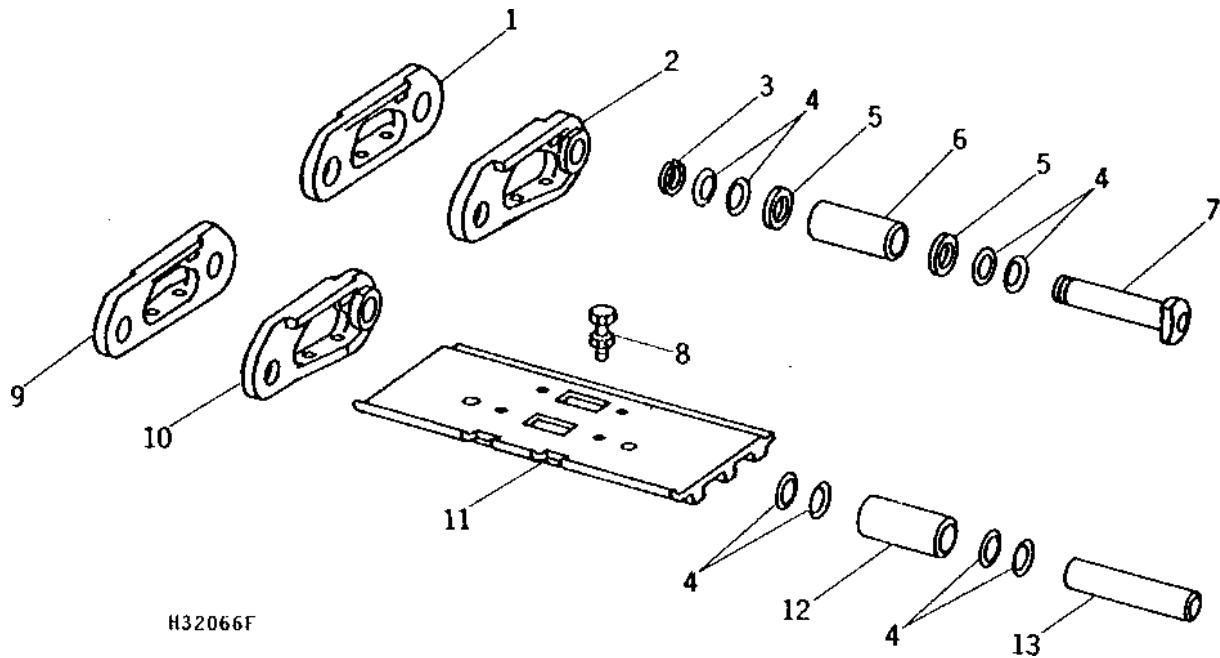
3F9

POWER TRAIN

H32066

-UN-01JAN94

CRAWLER TRACK AND SHOES (SERIAL NO. -600470)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T42831	MASTER TRACK LINK-RH	1		MASTER, R.H.
2	T42829	NON-STRUTTED LINK-LH	1		MASTER, L.H.
3	F215R	RING	1		
4	T42828	SPRING WASHER	148		
5	T60841	WASHER	2		
6	T42837	MASTER TRACK BUSHING	1		
7	T55237	MASTER TRACK PIN	1		MASTER LINK
8	T14612	SCREW	152	-414850	(SUB T40535)
	T40535	BOLT	152		
	T14913	NUT	1		
9	T42832	NON-STRUTTED LINK-RH	37		R.H.
10	T42827	NON-STRUTTED LINK-LH	37		L.H.
11	H78596	SHOE	38	-600894	(SUB T76929)
	T76929	TRIPLE BAR SHOE	38		(LOW LUG)
	H78597	SHOE	38		(HIGH LUG)
12	T52362	BUSHING	37		
13	T42838	TRACK PIN	AR		

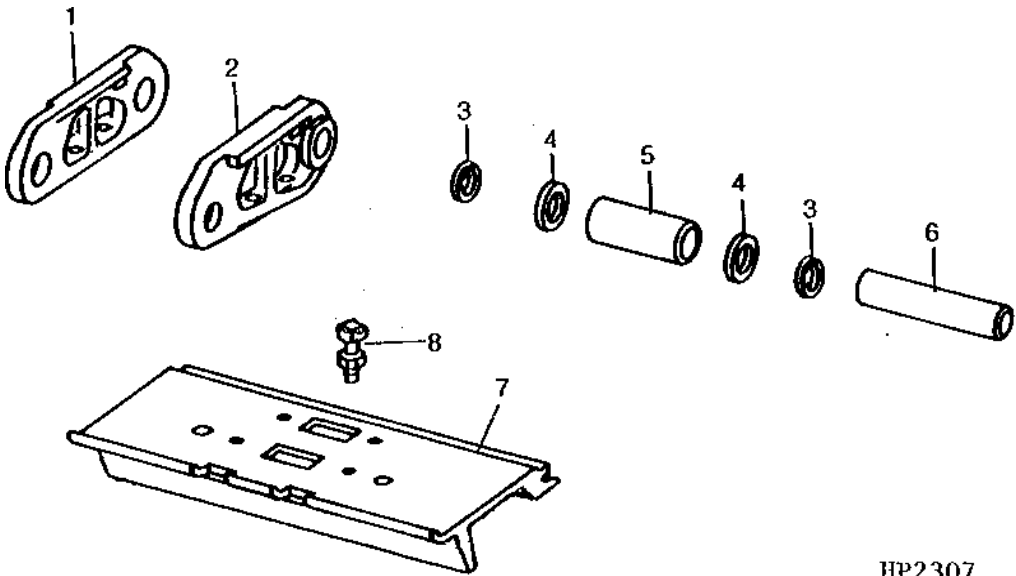
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

3F10

POWER TRAIN

HP2307 -UN-01JAN94

CRAWLER TRACK AND SHOES (6 ROLLER)
(SERIAL NO. 600471-)



HP2307

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T75436	TRACK LINK	37		R.H.
2	T74179	TRACK LINK	37		L.H.
3	T74180	WASHER	8	-615927	
	T105117	SPRING WASHER	8		
4	T74186	SPACER	2	-615927	
	T105131	WASHER	2		
5	T74177	MASTER TRACK BUSHING	1		
6	T74185	MASTER TRACK PIN	1		
7	T76929	TRIPLE BAR SHOE	38		(LOW LUG)
	H78597	SHOE	38		(HIGH LUG)
8	T74183	BOLT	AR		
	T74184	NUT	AR		SQ. HEAD

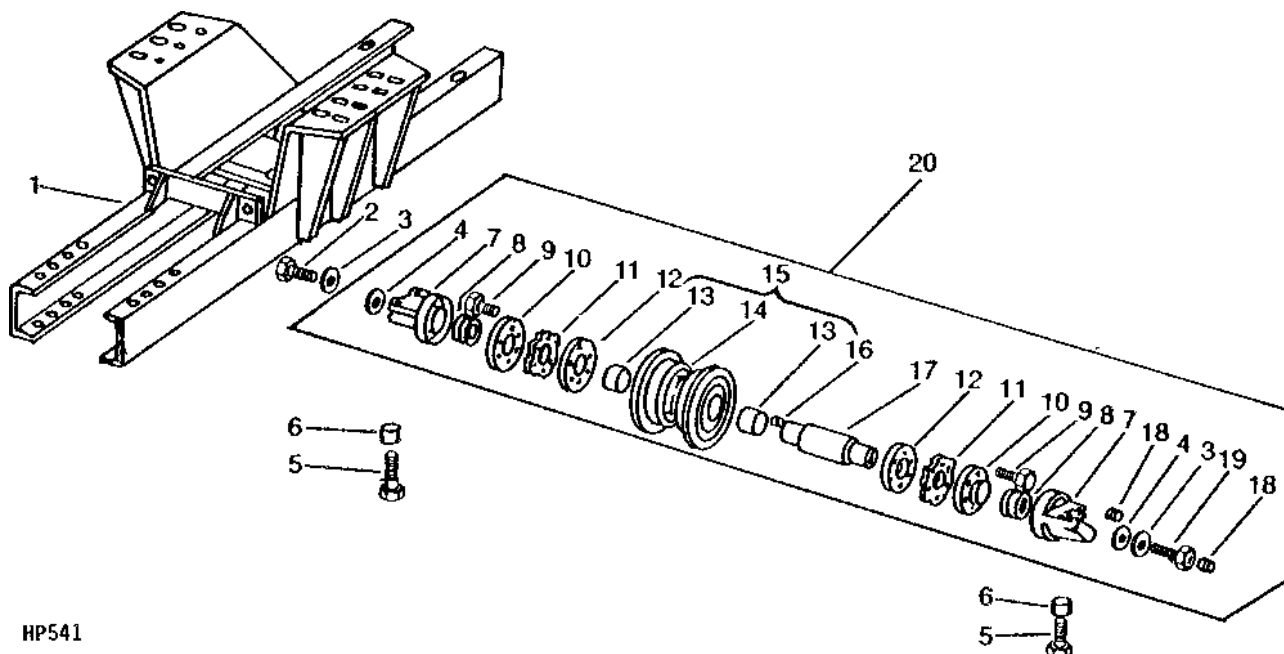
3F11

POWER TRAIN

HP541

-UN-01JAN94

CRAWLER FRAME AND ROLLERS (RIGHT-HAND ILLUSTRATED) (SERIAL NO. -600470)



HP541

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94114	FRAME	1		(R.H.) (6 ROLLER)
	AH94113	FRAME	1		(L.H.) (6 ROLLER)
2	19H2677	CAP SCREW	AR		3/4" X 1-3/4", (4 USED, 4 ROLLER; 5 USED, 5 ROLLER)
	12H236	LOCK WASHER	AR		3/4", (4 USED, 4 ROLLER; 5 USED, 5 ROLLER)
3	M3301T	WASHER	6	-565112	(SUB T21397)
	R78019	WASHER	4		25/32" X 1-5/16" X 0.164", (SUB FOR T21397)
4	T16752	O-RING	12		
5	19H2360	CAP SCREW	24	-600359	9/16" X 2-3/4"
	19H2360	CAP SCREW	16	600360-	9/16" X 2-3/4"
	12H317	LOCK WASHER	24	-600359	9/16"
	12H317	LOCK WASHER	16	600360-	9/16"
6	P47436	BUSHING	24	-600359	
	P47436	BUSHING	16	600360-	
7	T38808	BRACKET	12	-565112	(SUB T74176)
	T74176	BRACKET	8		
8	AT31122	SEAL	12	-565112	(SUB AT42553)
	AT42553	SEAL KIT	12	-616301	(SUB AT71674)
	AT78941	SEAL	12	-631000	(SUB AT71677)
	AT135802	SEAL	12		(SUB FOR AT71677)
9	19H2923	SCREW	1		3/8" X 1"
10	T33367	RING	12		
11	T33369	PLATE	12	-464350	(SUB T33366)
	T33366	PLATE	12		
12	T38969	GASKET	12		
13	T16881	BUSHING	12		
14		ROLLER	12		
15	AT32573	ROLLER	12	-565112	(SUB AT71674) ROLLER W/BRACKETS
	AT71675	ROLLER	4	565113-1990	(WITH BUSHINGS)
	T13381	DOWEL PIN	7		
17	T40827	SHAFT	6	-1990	(SUB AT71674)
18	P45808	PIPE PLUG	AR		(8 USED, 4 ROLLER; 10 USED, 5 ROLLER)
19	T16845	BOLT	6	-565112	(SUB T77122)
	T77122	CAP SCREW	6		
20	AT32572	ROLLER	1	-565112	(SUB AT71674, THIS APPLICATION)
	AT71674	ROLLER	1		(WITH BRACKETS)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

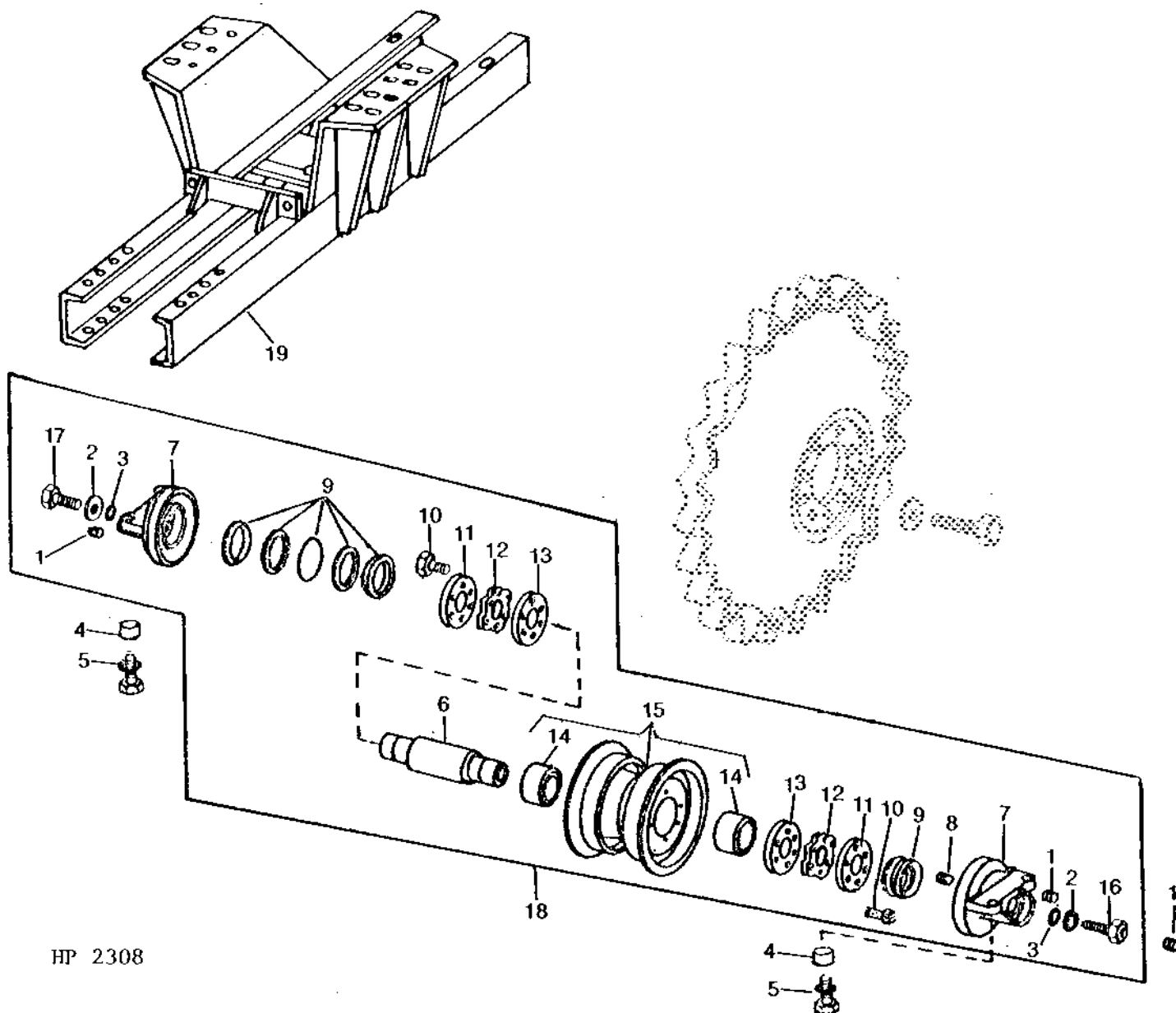
3F12

POWER TRAIN

HP2308

-UN-01JAN94

TRACK ROLLER
(SERIAL NO. 600471-)



HP 2308

3F13

POWER TRAIN

TRACK ROLLER - CONTINUED (SERIAL NO. 600471-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P45808	PIPE PLUG	3		
2	R78019	WASHER	2		19.837 X 33.325 X 4.166 MM (25/32" X 1-5/16" X 0.164") (SUB FOR T21397)
3	T16752	O-RING	2		
4	P47436	BUSHING	AR		
5	19H2355	CAP SCREW	AR		9/16" X 1-1/2"
	12H317	LOCK WASHER	AR		9/16"
6	T40827	SHAFT	1	-1990	(SUB AT71674)
7	T74176	BRACKET	2		
8	T13381	DOWEL PIN	1		
9	AT42553	SEAL KIT	2	-616301	(SUB AT71674)
	AT78941	SEAL	2	-631000	(SUB AT71677)
	AT135802	SEAL	2		(SUB FOR AT71677)
10	19H2923	SCREW	12		3/8" X 1"
11	T33367	RING	2		
12	T33366	PLATE	2		
13	T38969	GASKET	2		
14	T16881	BUSHING	2		
15	AT71675	ROLLER	1		WITH BUSHINGS, (MARKED T32044)
16	T77122	CAP SCREW	1		
17	19H2677	CAP SCREW	1		3/4" X 1-3/4"
18	AT71674	ROLLER	1		
19	AH94114	FRAME	1		R.H.
	AH94113	FRAME	1		L.H.

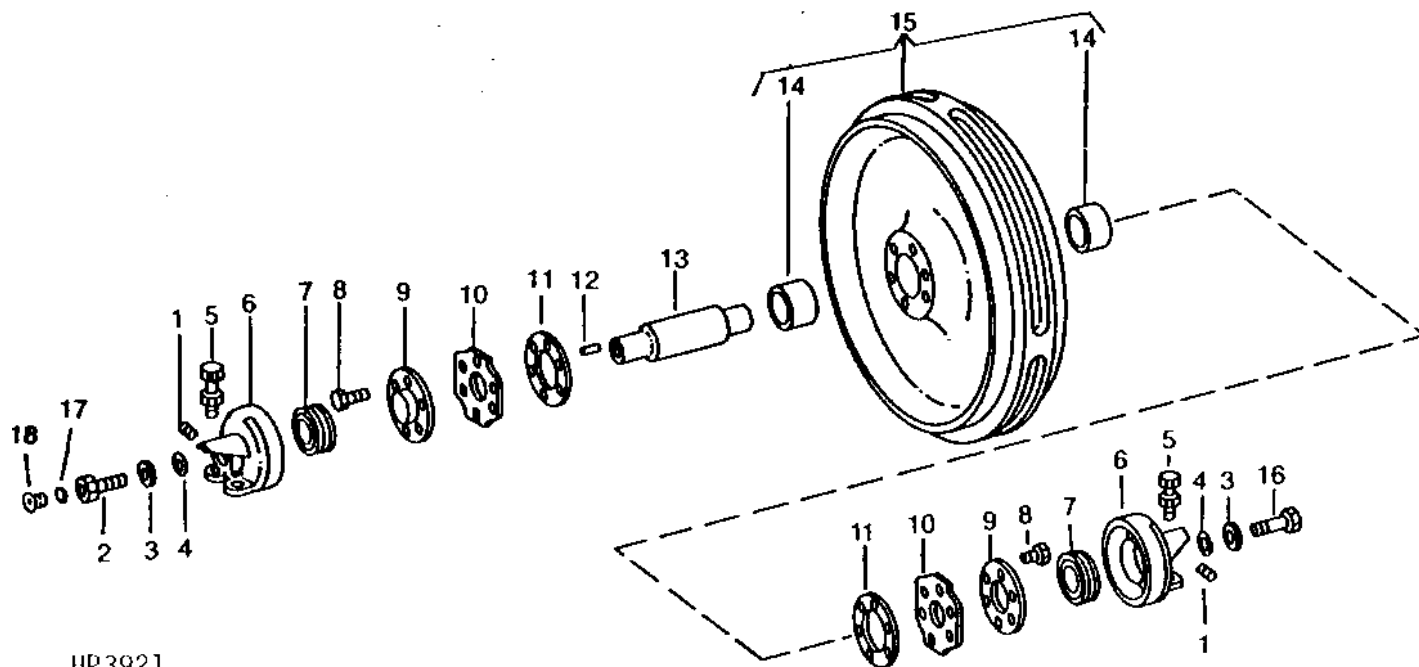
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3F14

POWER TRAIN

HP3921 -UN-01JAN94

CRAWLER IDLER, SHAFT, AND BEARINGS (LEFT-HAND ILLUSTRATED)



HP3921

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	15H558	PIPE PLUG	3	-600360	1/8", (SUB P45808)
	P45808	PIPE PLUG	3	-630800	1/8"
	P45808	PIPE PLUG	2		1/8"
2	T16845	BOLT	1	-600360	(SUB T77122)
	T77122	CAP SCREW	1	-630800	(SUB T121498)
	T121498	CAP SCREW	1		
3	M3301T	WASHER	2	-600360	
	R78019	WASHER	2		25/32" X 1-5/16" X 0.164", (SUB FOR T21397)
4	T16752	O-RING	2		(4 OR 5 ROLLER TRACKS)
5	08H4686	CAP SCREW	4		9/16" X 6-1/2"
	12H317	LOCK WASHER	4		9/16"
	14H886	NUT	4		9/16"
6	H86846	BRACKET	2		
7	AT31122	SEAL	2		(4 OR 5 ROLLER TRACKS)
	AT42553	SEAL KIT	2	600361-616301	(6 ROLLER TRACKS) (SUB AT71674)
	AT78941	SEAL	2	-631000	(SUB AT71677)
	AT135802	SEAL	2		(SUB FOR AT71677)
8	19H2923	SCREW	12		3/8" X 1"
9	T33367	RING	2		
10	T33366	PLATE	2		
11	T38969	GASKET	2		
12	T13381	DOWEL PIN	1		
13	T40826	SHAFT	1		
14	T23880	BUSHING	2		
15	AT32571	IDLER	1	-630800	(SUB AT125348)
	AT125348	ROLLER	1		
16	19H2677	CAP SCREW	1		3/4" X 1-3/4"
17	R28782	O-RING	1		
18	T105368	FITTING	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

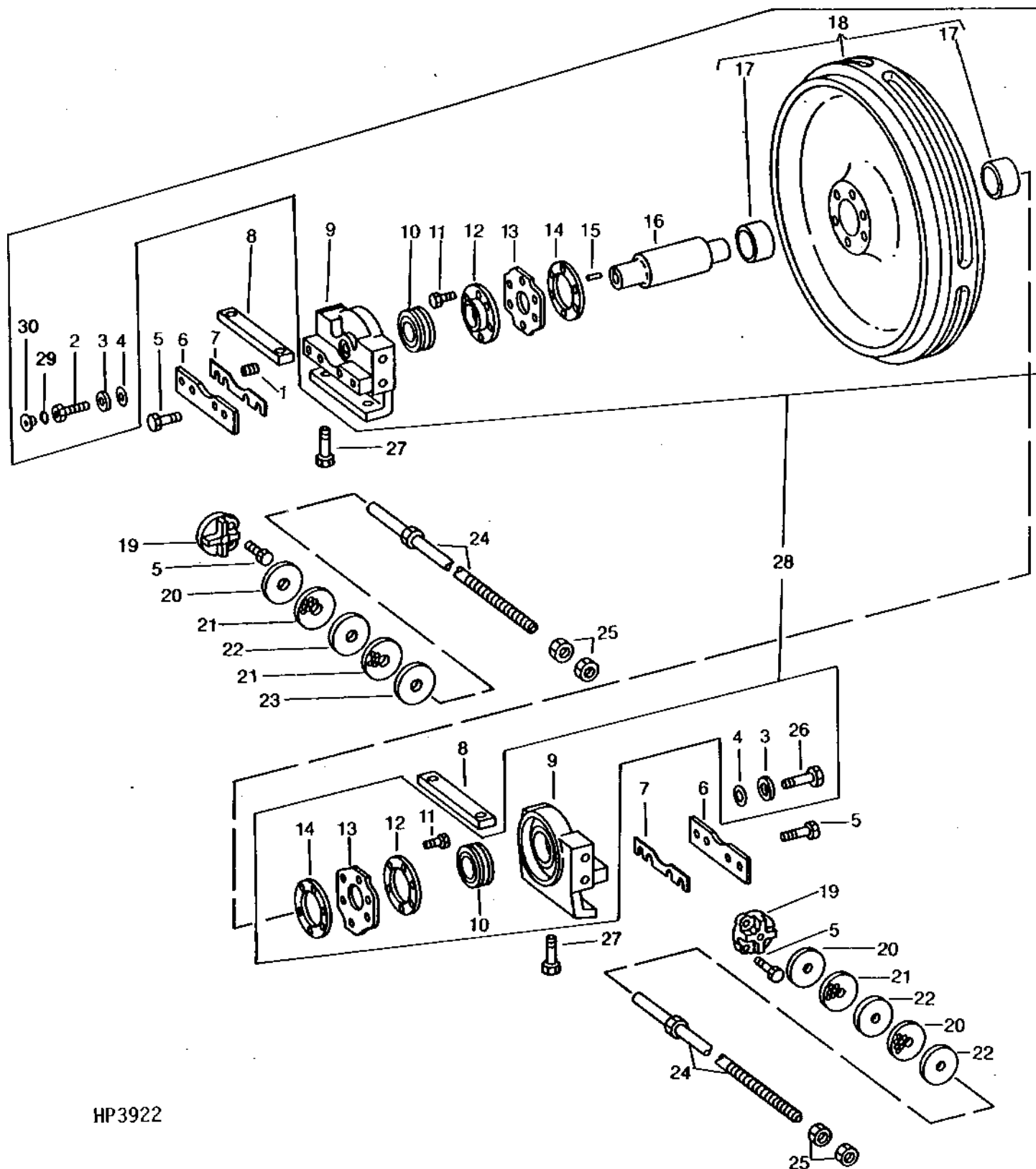
3F15

POWER TRAIN

CRAWLER TIGHTENER, SHAFTS, AND BEARINGS (LEFT-HAND ILLUSTRATED)

HP3922

-UN-01JAN94



HP3922

**CRAWLER TIGHTENER, SHAFTS, AND BEARINGS - CONTINUED
(LEFT-HAND ILLUSTRATED)**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	15H558	PIPE PLUG	2	-600360	1/8", (SUB (2) P45808, THIS APPLICATION)
	P45808	PIPE PLUG	2	-630800	
	P45808	PIPE PLUG	1		1/8"
2	T16845	BOLT	1	-600360	(SUB T77122)
	T77122	CAP SCREW	1	-630800	(SUB T121498)
	T121498	CAP SCREW	1		
3	M3301T	WASHER	2	-600360	(SUB AT86204)
4	T16752	O-RING	2		
5	19H1815	CAP SCREW	16	-600360	1/2" X 1-1/4", (SEE FRONT IDLER SUPPORT PLATES)
	12H301	LOCK WASHER	16	-600360	1/2", (SEE FRONT IDLER SUPPORT PLATES)
6	T20695	GUIDE	2	-600360	(SEE FRONT IDLER SUPPORT PLATES) (SUB T112813)
	T112813	GUIDE	2		
7	T20697	SHIM	AR		
8	T20696	STRAP	2		
9	T38807	BRACKET	2	-620400	(SUB T112807)
	T112807	BRACKET	2	-626300	
	T122636	BRACKET	2		
10	AT31122	SEAL	2		(SUB AT42553)
11	19H2923	SCREW	12		3/8" X 1"
12	T33367	RING	2		
13	T33366	PLATE	2		
14	T38969	GASKET	2		
15	T13381	DOWEL PIN	1	-620400	(SUB 34H416, THIS APPLICATION)
	34H416	SPRING PIN	1		7/32" X 1/2"
	T40826	SHAFT	1		
17	T23880	BUSHING	2		
18	AT32571	IDLER	1	-630800	(SUB AT125348)
	AT125348	ROLLER	1		
19	H78602	BRACKET	2		
20	H95003	WASHER	4		
21	H95005	WASHER	40		PERFORATED
22	H95002	BUSHING	20		RUBBER
23	H98018	WASHER	18		
24	AH93911	ROD	2		ADJUSTING
25	14H794	NUT	4		3/4"
26	19H2677	CAP SCREW	1		3/4" X 1-3/4"
27	19H1721	CAP SCREW	4		1/2" X 1-1/2"
	12H301	LOCK WASHER	4		
28	AT86204	IDLER	1	-630800	(SUB AT125351)
	AT125351	IDLER	1		(FRONT) (WITH BRACKETS)
29	R28782	O-RING	1		
30	T105368	FITTING	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

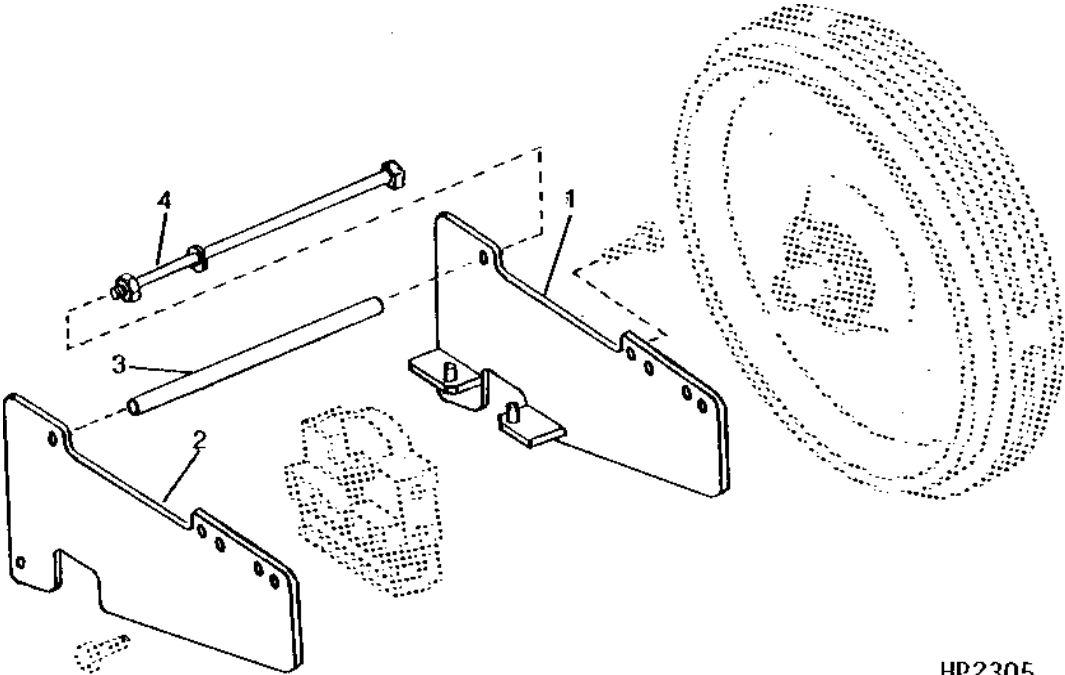
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3F17

POWER TRAIN

HP2305 -UN-01JAN94

FRONT IDLER SUPPORT PLATES
(SERIAL NO. 600360-)



HP2305

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH118817	PLATE	2		
2	AH118818	PLATE	2		
3	28H2446	BUSHING	4	0.622" X 0.840" X 12"	
4	08H4796	CAP SCREW	4	1/2" X 14"	
	12H301	LOCK WASHER	4	1/2"	
	14H1040	NUT	4	1/2"	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

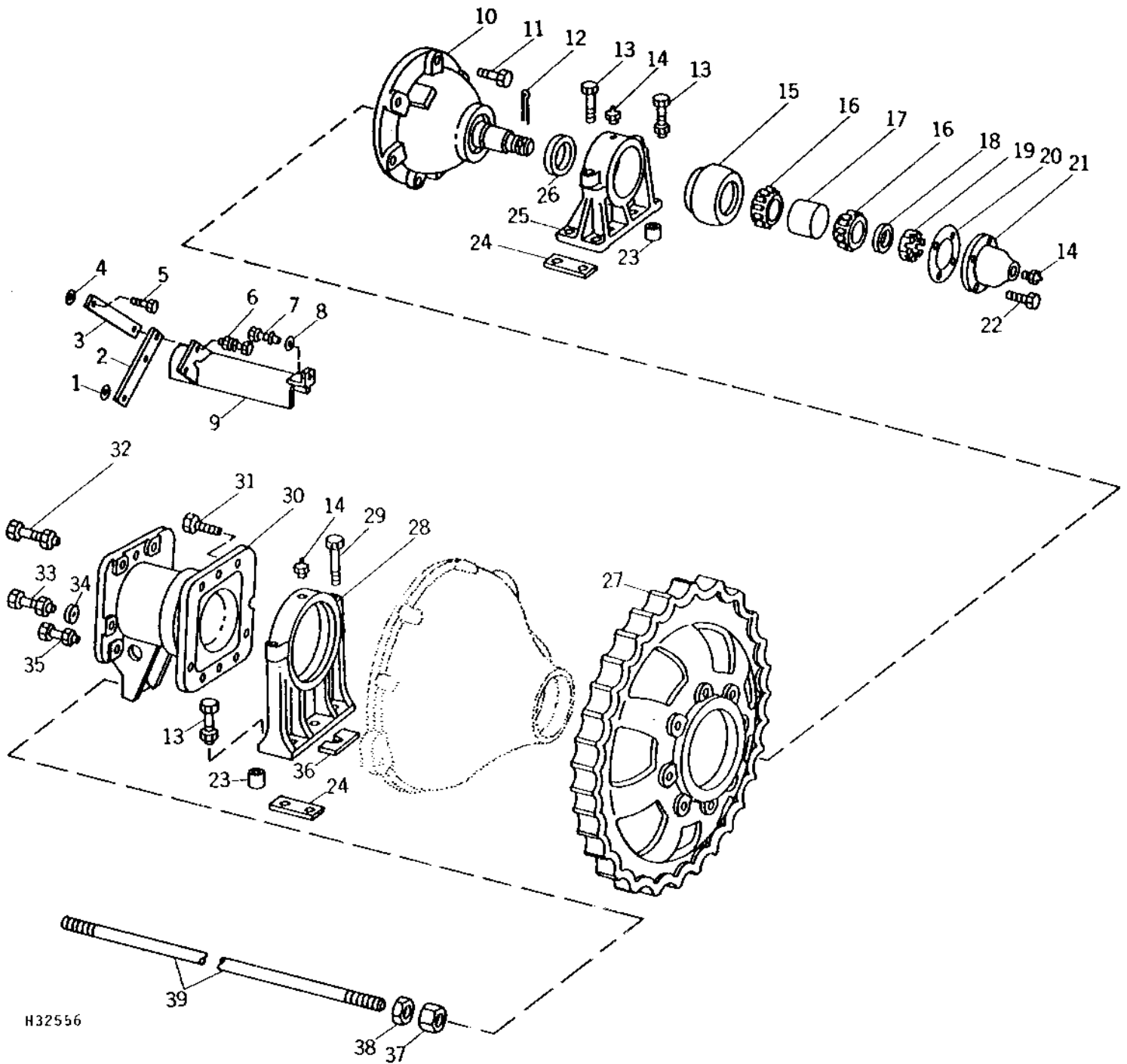
3F18

POWER TRAIN

CRAWLER DRIVE SHIELD, SPROCKET, AND BEARINGS (LEFT-HAND ILLUSTRATED)

H32556

-UN-01JAN94



**CRAWLER DRIVE SHIELD, SPROCKET, AND BEARINGS - CONTINUED
(LEFT-HAND ILLUSTRATED)**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1392	WASHER	1		25/32" X 1-3/8" X 0.120"
2	H98827	STRAP	1		LOWER
3	H98826	STRAP	1		UPPER
4	24H1247	WASHER	2		29/32" X 1-1/2" X .250"
5	19H2920	CAP SCREW	2		7/8" X 3-1/4"
	12H245	LOCK WASHER	2		7/8"
	14H836	NUT	2		7/8"
6	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H812	NUT	2		3/8"
7	19H1930	CAP SCREW	2		1/2" X 2-1/2"
	12H301	LOCK WASHER	2		1/2"
8	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
9	AH97137	SHIELD	1		(L.H.)
	AH97138	SHIELD	1		(R.H.)
10	H83258	HUB	1	-414850	(SUB AH103709)
	AH103709	HUB	1		
11	19H2617	CAP SCREW	8		3/4" X 3-3/4"
	12H236	LOCK WASHER	8		3/4"
12	11H244	COTTER PIN	1		3/16" X 2-1/2"
13	19H1974	CAP SCREW	6		1/2" X 2-3/4"
	12H301	LOCK WASHER	6		1/2"
	14H1040	NUT	6		1/2"
14	JD7759	LUBRICATION FITTING	3		STRAIGHT, 1/8"
15	H11630	HOUSING	1		
16	JD8984	BEARING CONE	2		
17	JD8274	BEARING CUP	1		
18	24H1228	WASHER	1		1-17/32" X 2-1/2" X 0.120"
19	H21871	NUT	1		SLOTTED
20	H36564	GASKET	AR		
21	H11631	BEARING HOUSING W/O BEARING	1		
22	19H1905	CAP SCREW	4		5/16" X 1"
23	P41311	BUSHING	14		
24	H36565	STRAP	7		
25	H98438	SUPPORT	1		OUTER
26	AH21870	SEAL	1		
27	H87325	DRIVE SPROCKET	1		29 TEETH
28	H101260	SUPPORT	1		INNER
29	19H3170	CAP SCREW	2		5/8" X 4-1/2"
	12H294	LOCK WASHER	2		5/8"
30	H101259	BUSHING	1		(L.H.)
	H101258	BUSHING	1		(R.H.)
31	19H1782	CAP SCREW	6		3/4" X 2-1/4"
	12H236	LOCK WASHER	6		3/4"
32	19H3333	CAP SCREW	1		7/8" X 2-3/4"
	12H236	LOCK WASHER	1		3/4"
	14H794	NUT	1		3/4"
33	19H3254	CAP SCREW	1		7/8" X 3-3/4"
	12H245	LOCK WASHER	1		7/8"
	14H836	NUT	1		7/8"
34	H91851	SPACER	1		
35	19H2702	CAP SCREW	2		7/8" X 5"
	12H245	LOCK WASHER	2		7/8"
	14H836	NUT	2		7/8"
36	H94636	SHIM	AR		
37	14H876	NUT	1		1"
38	H61941	NUT	1	-1990	(NO LONGER AVAILABLE)
39	H99539	STUD	1		(PER MACHINE)

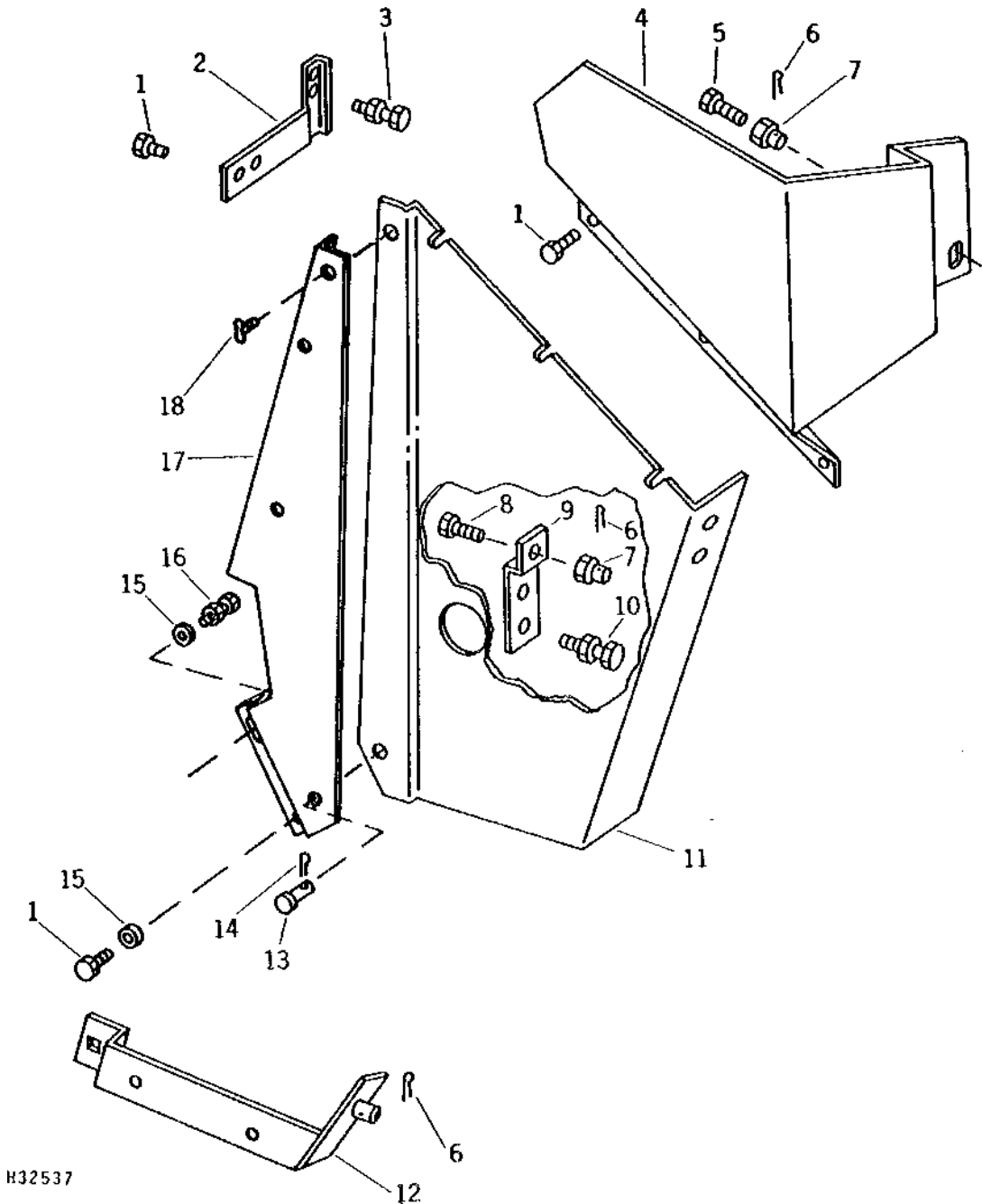
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

3F20

POWER TRAIN

H32537 -UN-01JAN94

TRANSMISSION DRIVE AND PROPULSION DRIVE COUNTERSHAFT MUD SHIELDS



H32537

**TRANSMISSION DRIVE AND PROPULSION DRIVE COUNTERSHAFT MUD SHIELDS
--CONTINUED**

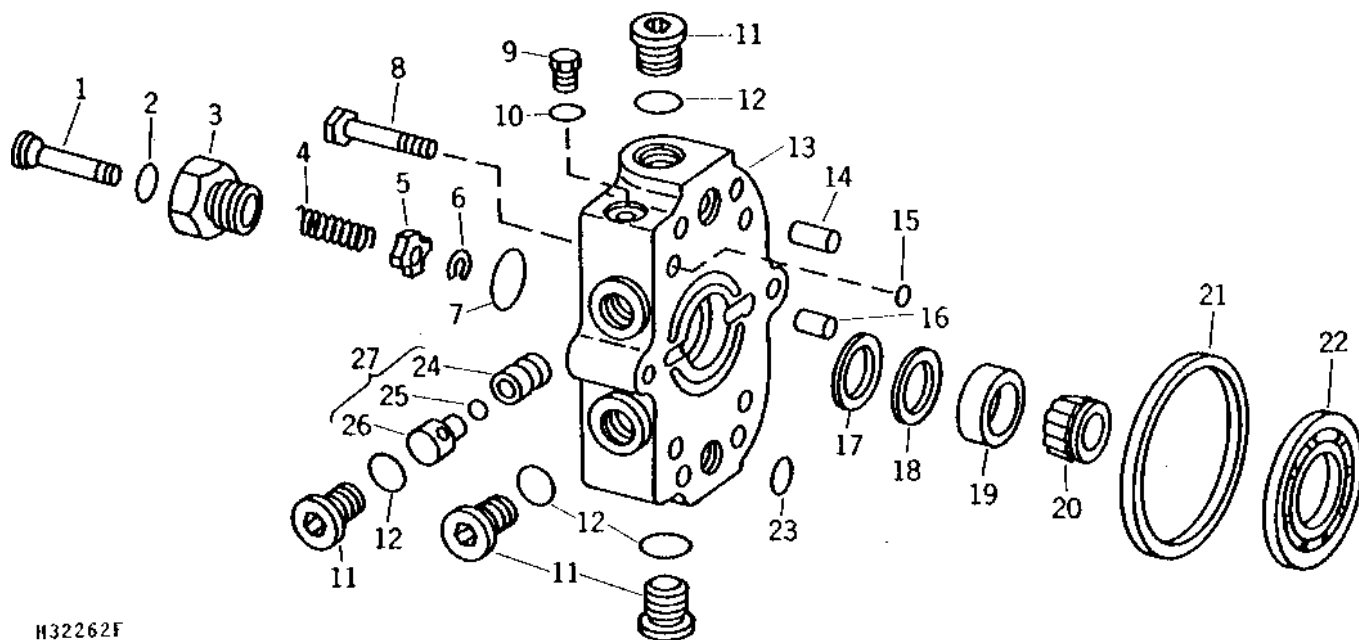
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H77932	SCREW	6		
2	H94621	BRACKET	1		
3	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	19H2128	CAP SCREW	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
4	AH100120	SHIELD	1		UPPER
5	19H1949	CAP SCREW	1		5/16" X 2-1/2"
	12H303	LOCK WASHER	1		5/16"
6	A3581R	SPRING LOCKING PIN	3		
7	H76989	PIN	2		
8	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
9	H89981	BRACKET	1		
10	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
11	AH100119	SHIELD	1		LOWER
12	AH97080	BRACKET	1		
13	H624DA	PIN	1		DRILLED
14	11H236	COTTER PIN	1		1/8" X 1"
15	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
16	03H1707	BOLT	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
17	AH100118	SHIELD	1		FRONT
18	H89616	WING SCREW	1		

MEMORANDA

H32262F

-UN-01JAN94

STEERING WHEEL MANIFOLD
(4-WHEEL DRIVE-PLANETARY GEARING)



H32262F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R62512	RELIEF VALVE	1		
2	R62513	O-RING	1		
3	R45356	PRESSURE RELIEF FITTING	1		
4	R45358	SPRING	1		
5	R45359	RETAINER	1		
6	R40638	SNAP RING	1		
7	F3171R	O-RING	1	-464350	(KIT AR63929)
	U12547	O-RING	1	464351-	
8	19H3181	CAP SCREW	6		3/8" X 2"
9	R31631	DRAIN PLUG	1		
10	R26287	O-RING	1		(KIT AR63929 AND AR63930)
11	R33138	FITTING	4		
12	R26375	O-RING	4		(KIT AR63929 AND AR63930)
13	R64492	MANIFOLD	1		
14	R28671	DOWEL PIN	2		
15	R42878	WASHER	1		(KIT AR63929)
16	R42882	DOWEL PIN	1		
17	R42819	SHIM	AR		
18	R42820	SHIM	AR		
19	JD8293	BEARING CUP	1		
20	JD9030	BEARING CONE	1		
21	R42880	PACKING	1		(KIT AR63929)
22	R42818	PLATE	1		
23	R42879	WASHER	2		(KIT AR63929)
24		CHECK VALVE	1		
25		BALL CHECK	1		
26		CHECK VALVE	1		
27	AR81967	CHECK VALVE	1		
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		SEAL REPAIR, BRAKE PISTON

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

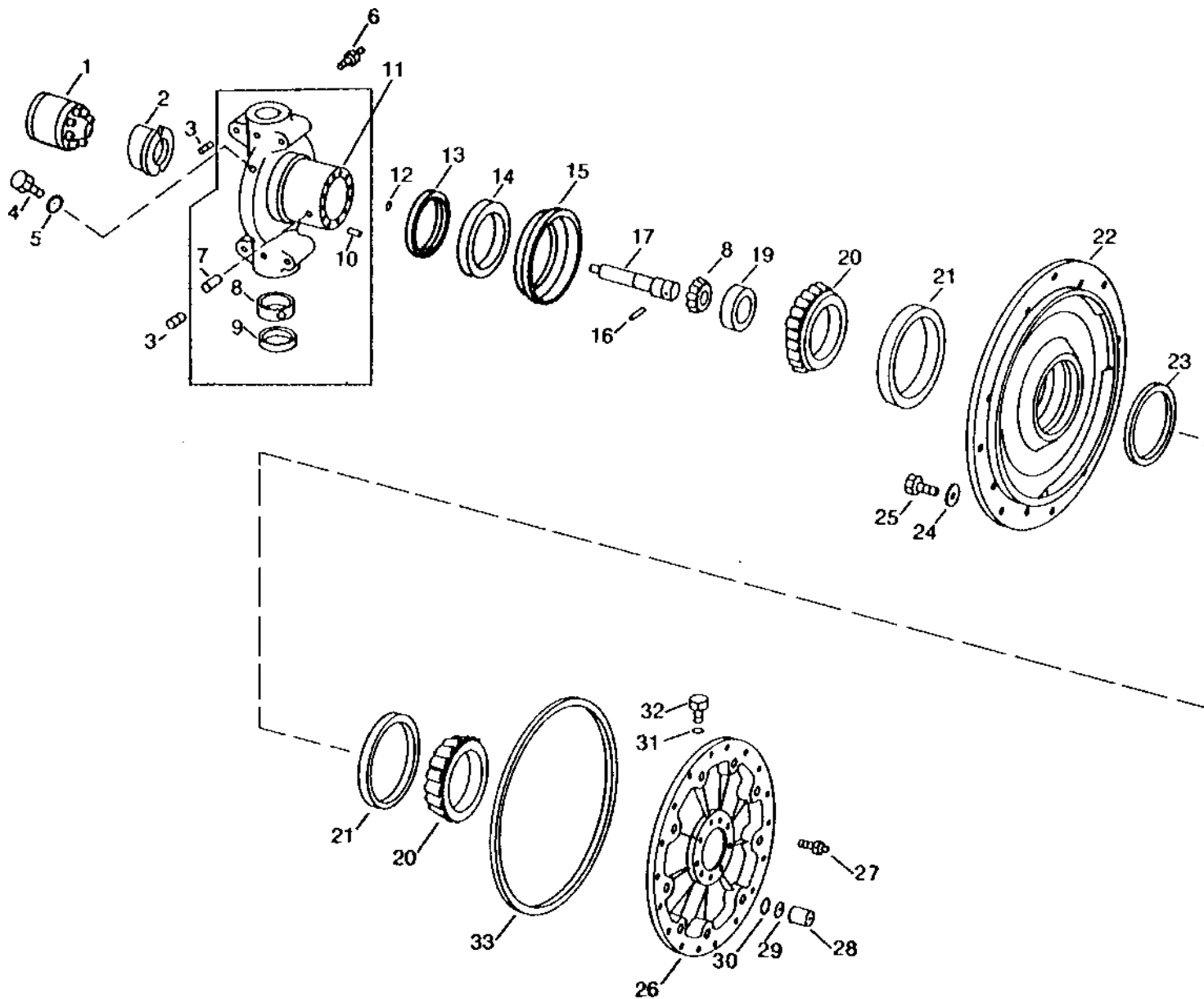
3F23

POWER TRAIN

HP1036

-UN-01JAN94

WHEEL HUB, MOTOR, AND HOUSING (4-WHEEL DRIVE-PLANETARY GEARING)



HP1036

WHEEL HUB, MOTOR, AND HOUSING - CONTINUED
(4-WHEEL DRIVE-PLANETARY GEARING)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR73212	CYLINDER BLOCK	1		(COMPLETE)
2	R42817	SWASH PLATE	1		
3	15H558	PIPE PLUG	2		1/8"
4	R27218	FITTING PLUG	2		
5	R26448	O-RING	2		(KIT AH63929)
6	JD7759	LUBRICATION FITTING	2		STRAIGHT, 1/8"
7	R46386	DOWEL PIN	1		
8	R60238	BUSHING	2	-464350	
	R68102	BUSHING	2	464351-	
9	AR86539	SEAL	2		
10	R60529	DOWEL PIN	2		(KIT AR63930)
11	AR97019	HOUSING	1	-464350	(INCLUDES (2) R28671 AND R65995) (SUB AR102945, H111108, H111109, H111110, (8) 19H2826 AND (8) 12H236)
	AR102945	HOUSING	1		(MOTOR WITH BUSHINGS AND PINS)
12	R27490	O-RING	1		(KIT AR63930)
13	R70576	WASHER	1	464351-	
14	AR48530	SEAL	1	-464350	
	AR92560	SEAL	1	464351-	
15	R70526	RETAINER	1	464351-	
16	R46386	DOWEL PIN	1		
17	R42735	SHAFT	1		
18	JD9029	BEARING CONE	1		
19	JD7403	BEARING CUP	1		
20	JD9050	BEARING CONE	2		
21	JD9115	BEARING CUP	2		
22	R60422	HUB	1		
23	R46377	SHIM	AR		.08 MM (0.003")
	R46378	SHIM	AR		.25 MM (0.010")
24	P42729	WASHER	8		
25	19H246	SCREW	8		3/8" X 1-3/4"
26	AR72341	HOUSING	1		
27	R74972	CAP SCREW	10		
28	R42927	PISTON	12		
29	R73101	WASHER	12	-464350	(KIT AR63930) (SUB H60815, THIS APPLICATION)
	H60815	BACK-UP RING	12		
30	R42763	O-RING	12	-464350	(KIT AR63930) (SUB R29354, THIS APPLICATION)
	R29354	O-RING	12		
31	R26287	O-RING	1		(KIT AR63929 AND AR63930)
32	R31631	DRAIN PLUG	1		
33	R42877	PACKING	1		(KIT AR63930)
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		SEAL REPAIR, BRAKE PISTON

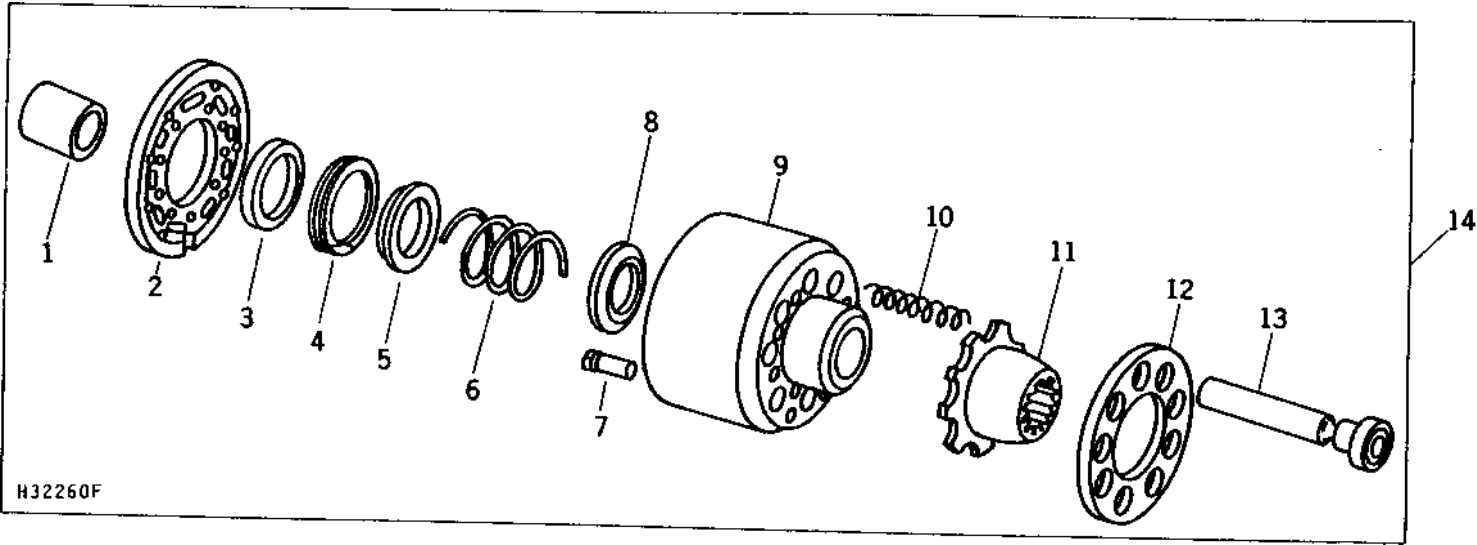
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

3F25

POWER TRAIN

H32260F -UN-01JAN94

MOTOR CYLINDER BLOCK (4-WHEEL DRIVE-PLANETARY GEARING)



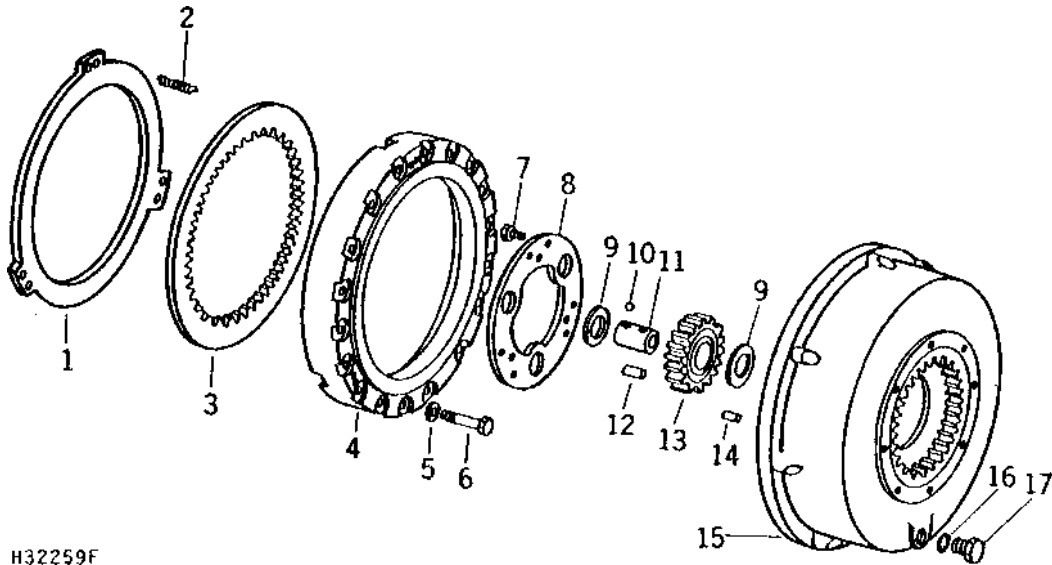
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R44415	BUSHING	1		
2	R44406	PLATE	1		
3	R44417	WASHER	1		
4	N107859	SNAP RING	1		
5	R44414	RETAINER	1		
6	R44409	SPRING	1		
7	R44416	DOWEL PIN	1		
8	R44412	SEAT	1		
9	AR73213	HOUSING	1		
10	AR73214	SPRING	6	-621030	(SUB R60428)
	R60428	SPRING	6		
11	R44408	GUIDE	1		
12	R44407	RETAINER	1		
13	AR45782	PISTON	9		
14	AR73212	CYLINDER BLOCK	1		(COMPLETE)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

SECOND PLANET PINION, PLANETARY HOUSING, AND BRAKE PLATES
(4-WHEEL DRIVE-PLANETARY GEARING)

H32259F

-UN-01JAN94



H32259F

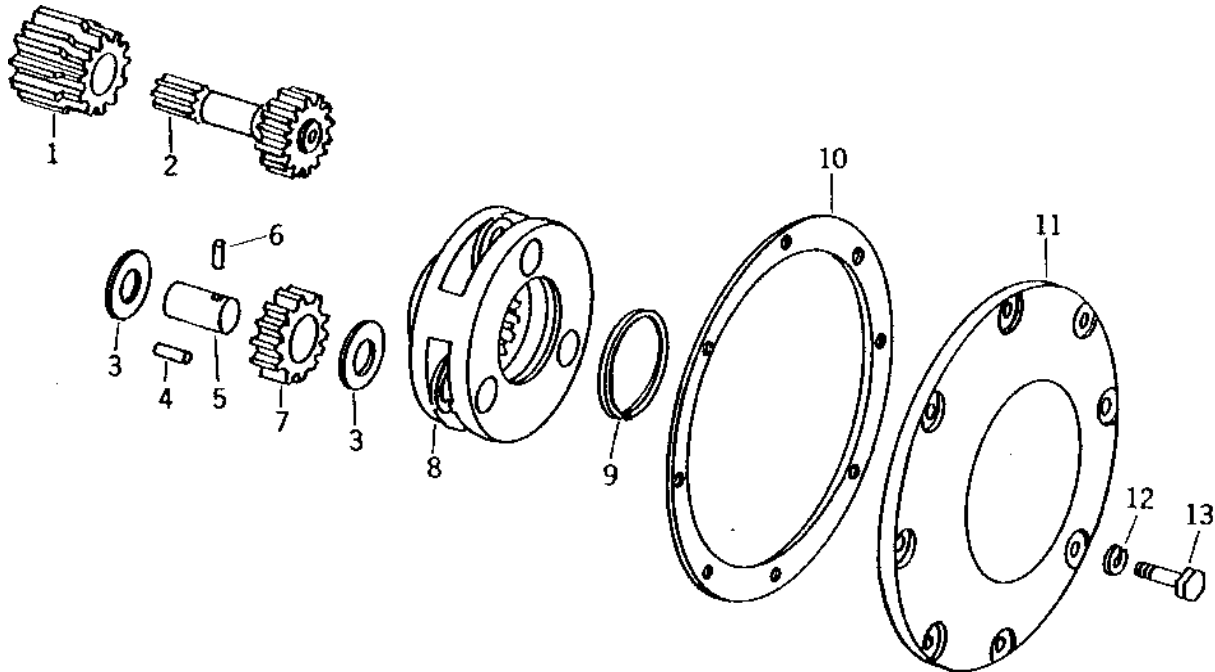
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47142	PLATE	1		
2	R42762	SPRING	6		
3	R42516	GEAR	1		
4	R65996	PLATE	1	-464350	(SUB AR72341 AND R47141)
	R47141	PLATE	1	464351-	
5	R42729	WASHER	24	-464350	
	R42729	WASHER	18	464351-	
6	19H268	CAP SCREW	24	-464350	3/8" X 2-1/2"
	19H268	CAP SCREW	18	464351-	3/8" X 2-1/2"
7	19H2284	CAP SCREW	6		3/8" X 7/8"
8	R42333	RETAINER	1	-464350	
	R67905	RETAINER	1	464351-	
9	R42931	THRUST WASHER	6		
10	H871R	BALL	6		
11	R42932	PIN	3		
12	R42883	NEEDLE ROLLER	66		
13	R42518	PINION	3		
14	R28671	DOWEL PIN	3		
15	AR85443	HOUSING	1		(30.1 TO 1) (TIRES)
	AR48527	HOUSING	1		(40.6 TO 1) (TRACKS)
16	R26375	O-RING	1		(KIT AR63929 AND AR63930)
17	R39112	FITTING	1		
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		SEAL REPAIR, BRAKE PISTON

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

H32261F

-UN-01JAN94

FIRST PLANET PINION, CARRIER, AND COVER
(4-WHEEL DRIVE-PLANETARY GEARING)



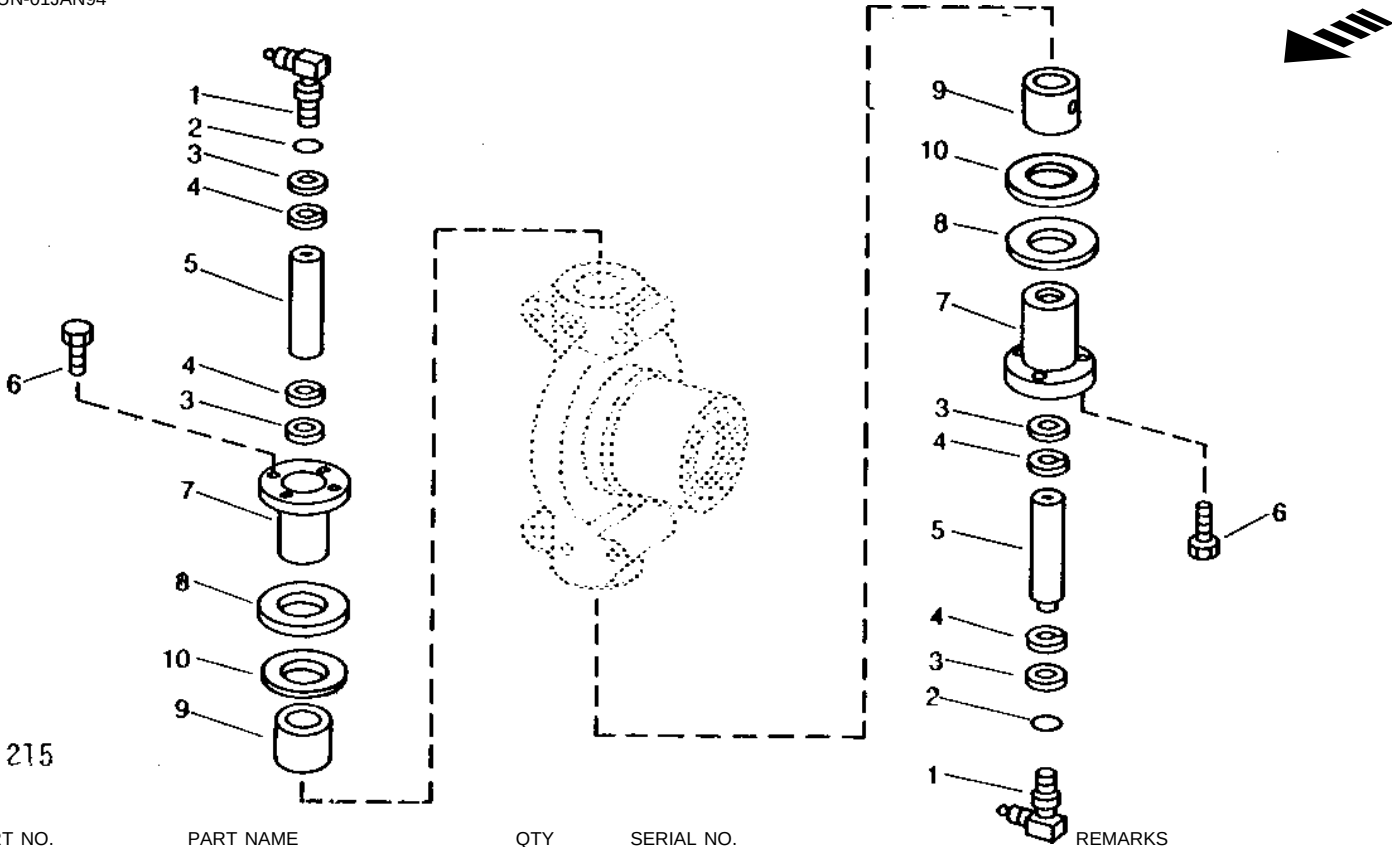
H32261F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42734	PINION	1		
2	R65999	PINION	1		(30.2 TO 1) (TIRES)
	R66163	PINION	1		(40.6 TO 1) (TRACKS)
3	R42929	THRUST WASHER	6		
4	R42884	NEEDLE ROLLER	51		
5	R42930	PIN	3		
6	B2641R	DOWEL PIN	3		
7	R65998	PINION	3		(30.2 TO 1) (TIRES)
	R46709	PINION	3		(40.6 TO 1) (TRACKS)
8	R42519	PLANET PINION CARRIER	1		
9	R44013	SNAP RING	1		
10	R42764	GASKET	1		(KIT AR63929 AND AR63930)
11	R42968	COVER	1		
12	12H304	LOCK WASHER	8		3/8"
13	19H2552	CAP SCREW	8		3/8" X 1-1/8"
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		SEAL REPAIR, BRAKE PISTON

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

KNEE AND MOTOR HOUSING
(4-WHEEL DRIVE-PLANETARY GEARING)

HP1215 -UN-01JAN94



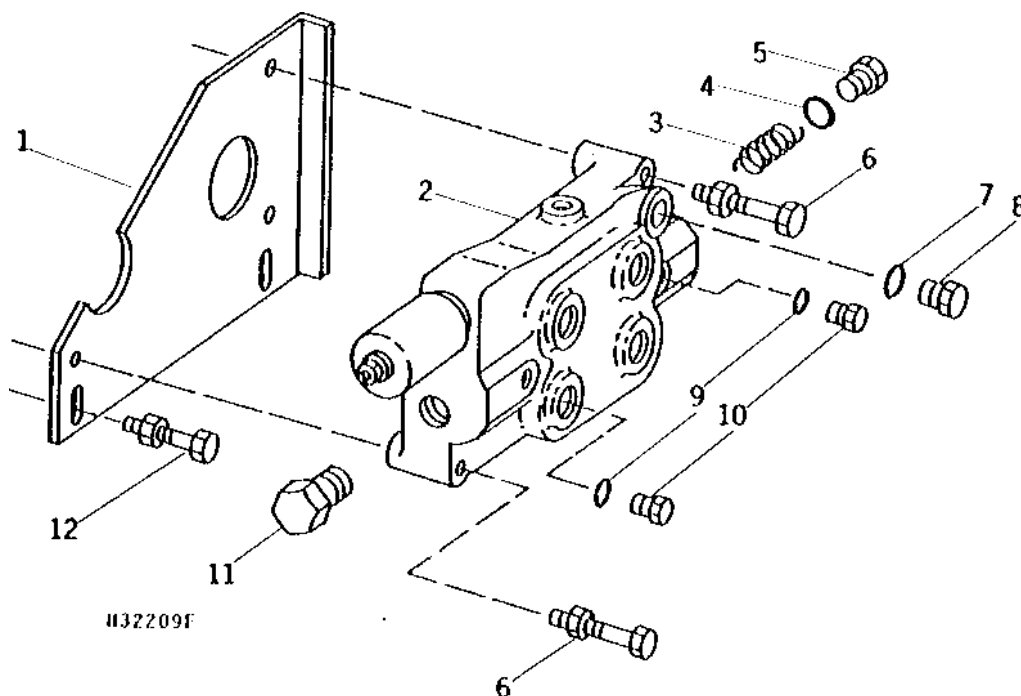
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT32331	ELBOW FITTING	2		
2	U12547	O-RING	2		
3	R42975	O-RING	4	-464350	(QUAD) (KIT AR63929)
	U11647	O-RING	4	464351-	(QUAD) (KIT AR63929)
4	R73102	WASHER	4		(KIT AR63929)
5	R60424	BUSHING	2		
6	19H2552	CAP SCREW	8		3/8" X 1-1/8"
7	R60423	PIN	2	-513950	(SUB R71966, THIS APPLICATION)
	R71966	SLEEVE	2		
8	R60239	THRUST WASHER	2		
9	R60238	BUSHING	2		(KIT AR63929)
10	AR86539	SEAL	2		
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE

H32209F

-UN-01JAN94

CONTROL VALVE
(4-WHEEL DRIVE-PLANETARY GEARING)

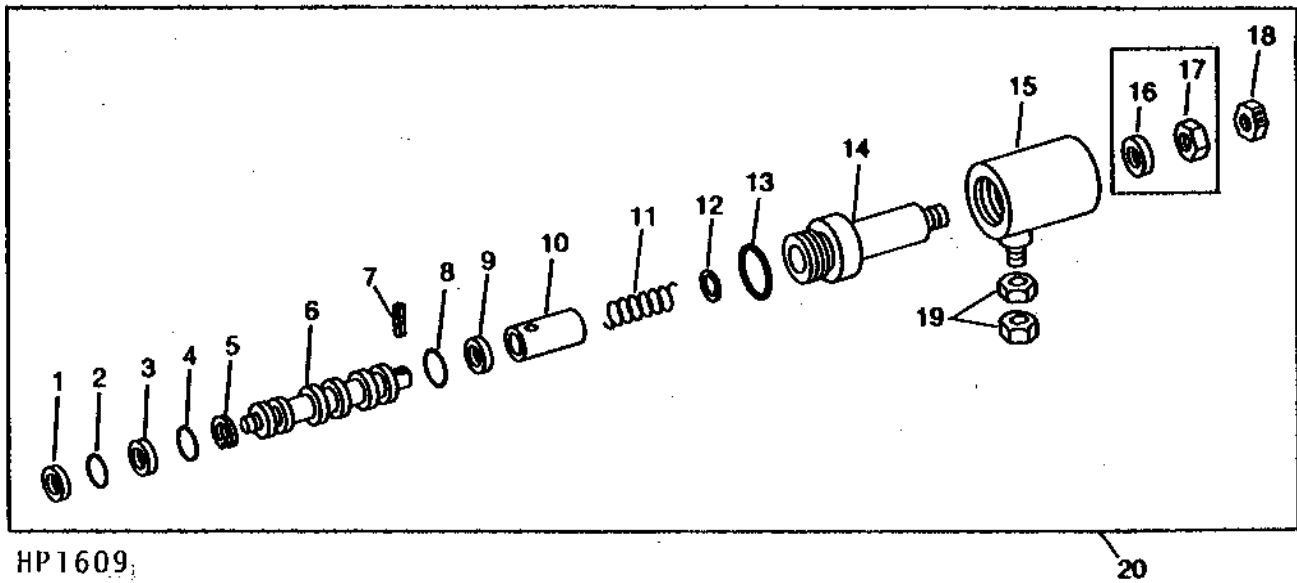


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100201	PLATE	1	-513950	
2	AH83477	SOLENOID VALVE	1	-465916	
	AH103631	VALVE	1	513951-	
3	R45182	SPRING	1		
4	R31674	O-RING	1		
5	AH84695	FITTING	1		
6	19H1944	CAP SCREW	3		3/8" X 2-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
7	R26448	O-RING	1		(KIT AR63929)
8	R27218	FITTING PLUG	1		
9	R28782	O-RING	2		
10	AH63282	FITTING PLUG	2	-465100	
	R51031	FITTING	2	465101-	
11	AU40993	FITTING	1		
12	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

HP1609

-UN-01JAN94

CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-PLANETARY GEARING)

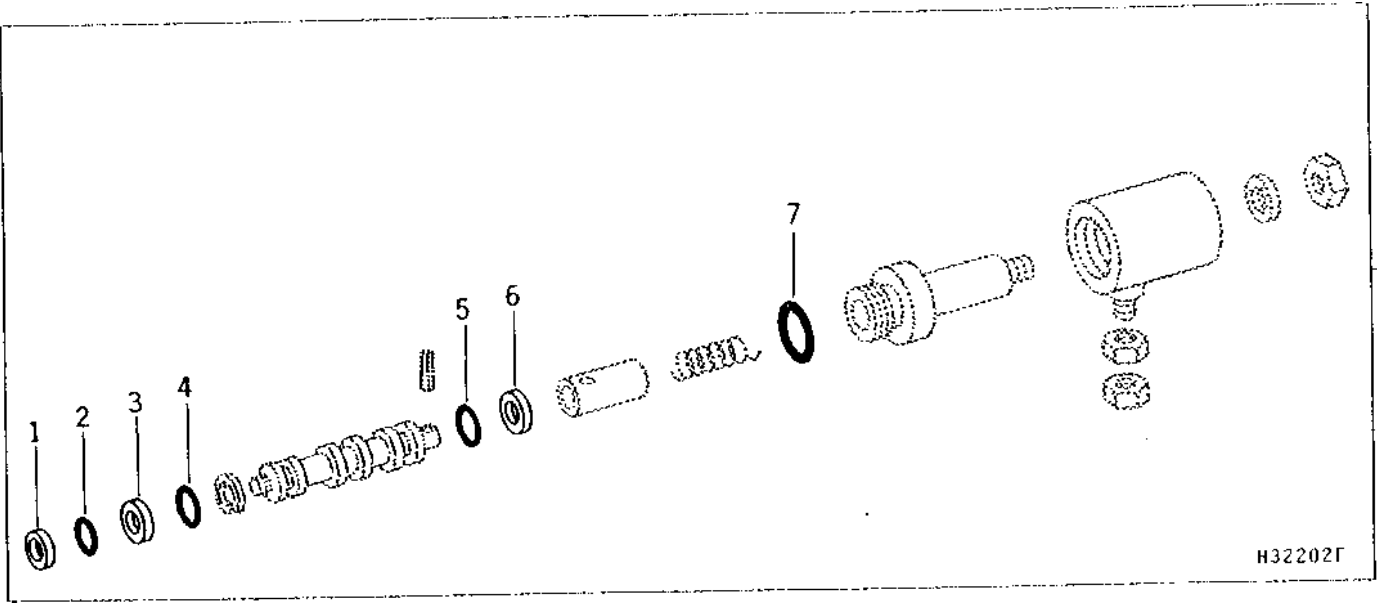


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1	(KIT AR48904)	
2	R45186	O-RING	1	(KIT AR48904)	
3	R45187	BACK-UP RING	1	(KIT AR48904)	
4	R45638	O-RING	1	(KIT AR48904)	
5	R46701	SNAP RING	1		
6	AR81176	VALVE SPOOL	1		
7	34H227	SPRING PIN	1	3/32" X 1/2"	
8	N31772	O-RING	1	(BACKUP) (KIT AR48904)	
9	R46702	BACK-UP RING	1	(KIT AR48904)	
10	R58884	PLUNGER	1		
11	R64698	SPRING	1		
12	R64697	SHIM	1	(USE WITH TUBE MARKED WITH A "V")	
13	U12547	O-RING	1	(KIT AR48904)	
14	AR48903	GUIDE	1		
15	AR70922	ELECTRICAL COIL	1		
16	12H297	LOCK WASHER	1	-515974	1/4"
17	14H786	NUT	1	-515974	1/4"
18	M63707	LOCK NUT	1	515975-	1/4"
19	14H605	NUT	2		NO. 8
20	AR81175	SOLENOID VALVE	1		
..	AR48904	KIT	1		CONTROL VALVE SOLENOID

MEMORANDA

KIT, CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-PLANETARY GEARING)

H32202F -UN-01JAN94

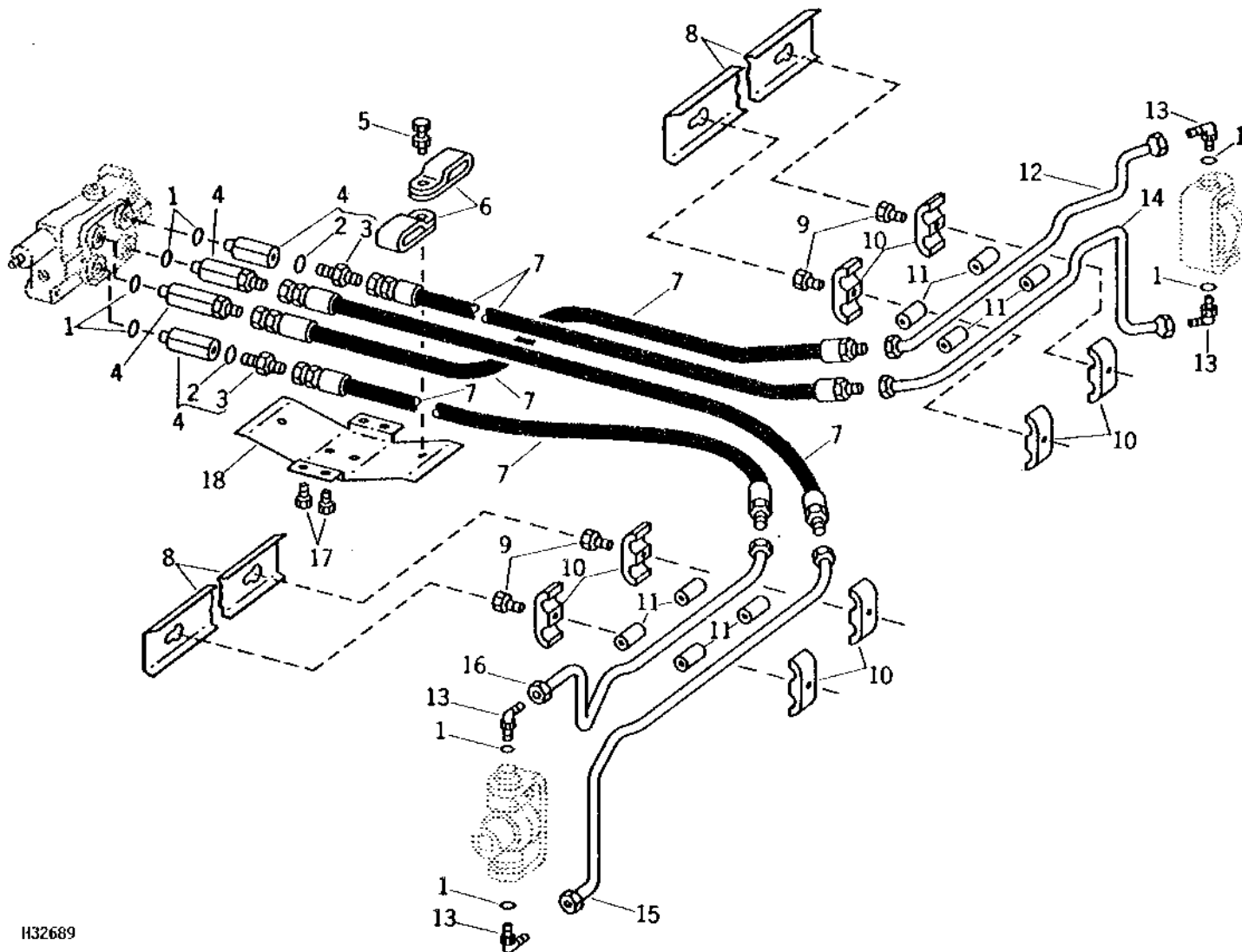


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		
2	R45186	O-RING	1		
3	R45187	BACK-UP RING	1		
4	R45638	O-RING	1		
5	N31772	O-RING	1		
6	R46702	BACK-UP RING	1		
7	U12547	O-RING	1		
8	AR48904	KIT	1		

FLOW CONTROL VALVES, LINES, AND HOSES
(FROM SOLENOID CONTROL VALVE TO WHEEL MOTORS)
(4-WHEEL DRIVE-PLANETARY GEARING)

H32689

-UN-01JAN94



H32689

FLOW CONTROL VALVES, LINES, AND HOSES - CONTINUED
(FROM SOLENOID CONTROL VALVE TO WHEEL MOTORS)
(4-WHEEL DRIVE-PLANETARY GEARING)

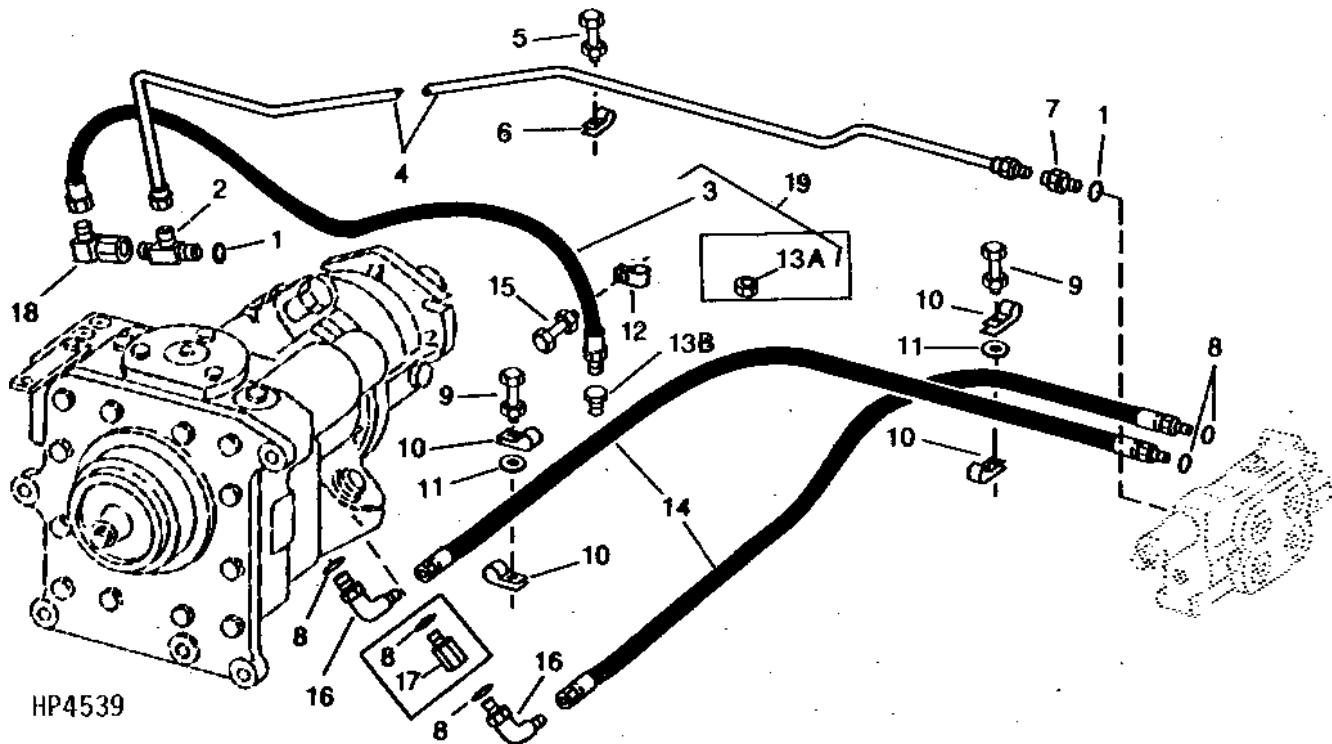
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	U12547	O-RING	8		
2	H84318	O-RING	4		
3	AH84694	FITTING	4	-1990	(NO LONGER AVAILABLE)
4	AH83510	CONTROL VALVE	4		(21 GPM-1.33 L/S)
5	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
6	AH77869	CLIP	2	-513950	
7	AH94591	HYDRAULIC HOSE	4		13 MM X 1626 MM (1/2" I.D. X 64") LONG
8	H95765	COVER	2		
9	H98836	SCREW	4	-513950	SELF-TAPPING
10	H80233	CLAMP	8	-464350	(SUB H105483)
	H105483	CLAMP	8	-464350	
	H105482	CLAMP	8	464351-	
11	H22963	INSULATOR	8	-464350	
12	AH94632	TUBE	1		(UPPER, R.H.)
13	AT32331	ELBOW FITTING	4		90°
14	AH94633	TUBE	1		(LOWER, R.H.)
15	AH94631	TUBE	1		(LOWER, L.H.)
16	AH94630	TUBE	1		(UPPER, L.H.)
17	H65108	SCREW	4		SELF-TAPPING
18	H101356	PLATE	1		

MEMORANDA

HYDRAULIC LINES AND HOSES
(FROM HYDROSTATIC UNIT TO SOLENOID CONTROL VALVE)
(4-WHEEL DRIVE-PLANETARY GEARING AND CAM LOBE MOTOR)

HP4539

-UN-01JAN94

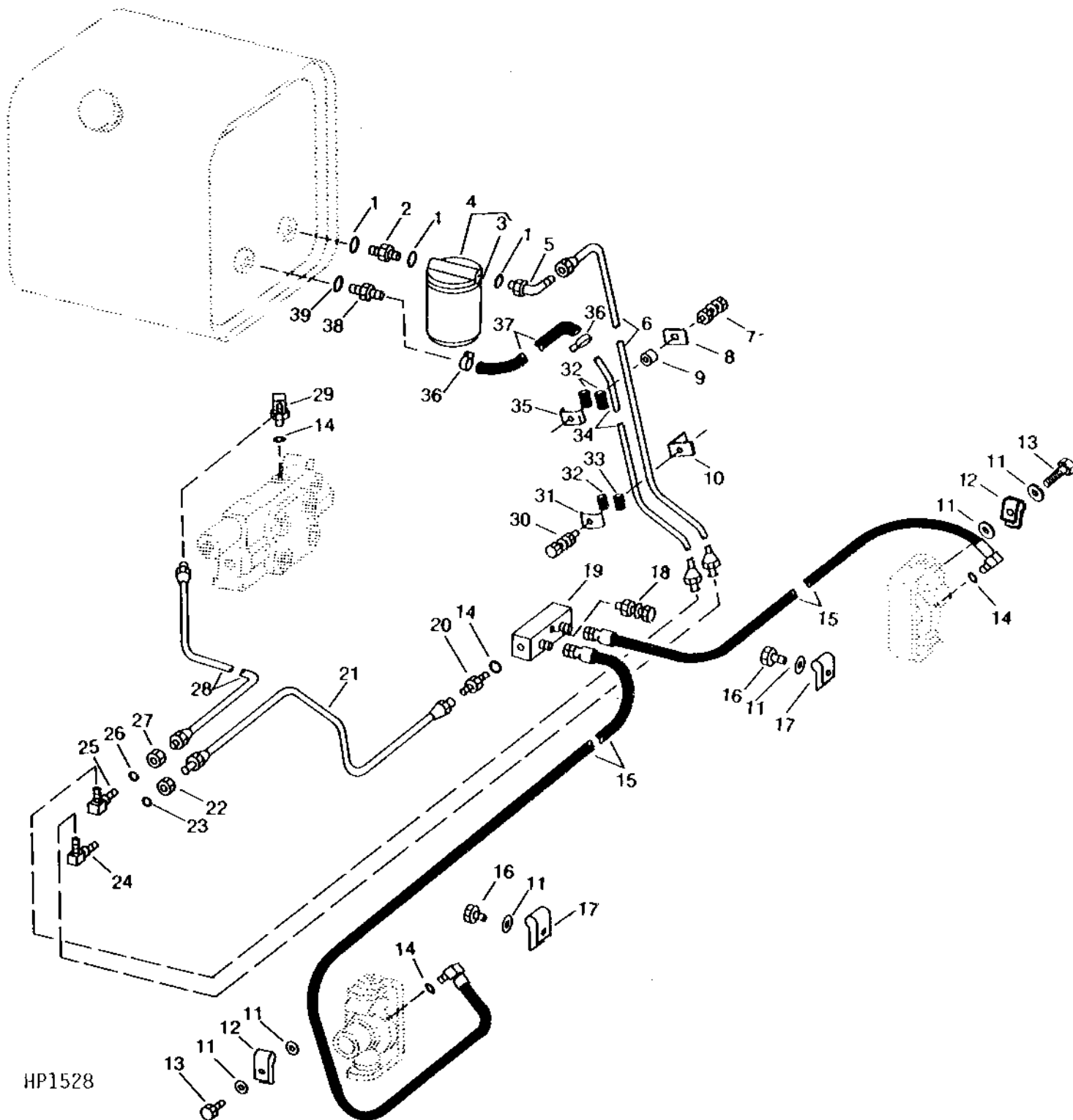


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R28782	O-RING	2		
2	AT55222	FITTING	1		
3	AH87133	HYDRAULIC HOSE	1	-620868	7/16" X 457 MM (18") X 7/16", (NO LONGER AVAILABLE)
4	AE42282	HYDRAULIC HOSE	1	620869-	7/16" X 900 MM (35-1/2") X 7/16"
	AH100317	LINE	1	-610700	CHARGE PRESSURE (SUNDSTRAND)
	AH118413	LINE	1	610701-620868	CHARGE PRESSURE (SUNDSTRAND)
	AH128631	LINE	1	620869-	CHARGE PRESSURE (EATON)
5	19H1919	CAP SCREW	1		1/4" X 5/8"
	14H786	NUT	1		1/4"
6	AH76671	CLIP	1		
7	AM30686	FITTING	1	-610700	(SUB T39220 AND R28782)
	T39220	FITTING	1	-615812	(SUB H63599)
	H63599	UNION FITTING	1		
8	U12547	O-RING	5	-600470	
	U12547	O-RING	4	600471-	
9	19H1849	CAP SCREW	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	AH77714	CLIP	4		
11	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
12	AH77724	CLIP	1	-620868	
	H75541	CLAMP	1	620869-	
13A	H102543	FITTING	1	-620868	37° (SUNDSTRAND) (NO LONGER AVAILABLE)
13B	A43231	FITTING	1	620869-	37° (EATON)
14	AH97010	HYDRAULIC HOSE	2		19 MM X 2057 MM (3/4" I.D. X 81") LONG
15	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
	24H1243	WASHER	1	620869-1990	(SUB 24H1136)
16	AT32331	ELBOW FITTING	2	-600470	90°
	AT32331	ELBOW FITTING	1	600471-	
17	T55540	FITTING	1	-600470	(SUB AH115459)
	AH115459	FITTING	1		
18	AH89069	ELBOW FITTING	1	620869-	90° (EATON)
19	AH138623	KIT	1		

HYDRAULIC OIL RETURN LINES AND HOSES
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-PLANETARY GEARING)

HP1528

-UN-01JAN94



HP1528

HYDRAULIC OIL RETURN LINES AND HOSES - CONTINUED
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-PLANETARY GEARING)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26906	O-RING	3		
2	AT30374	FITTING	1		
3	AH80061	OIL FILTER	1		(REPLACED BY AT60645)
	AT60645	OIL FILTER	1		
4	AH80062	HYDRAULIC FILTER	1		
5	AH20193	ELBOW FITTING	1		90°
6	AH97629	LINE	1		REAR
7	03H1617	BOLT	1		3/8" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
8	H83371	STRAP	1		
9	28H90	BUSHING	1		1/4" X 7/16"
10	H81346	BRACKET	1		
11	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
12	T24959	CLAMP	2		
13	19H1726	CAP SCREW	2		3/8" X 2-1/4"
14	R26448	O-RING	4		
15	AH97292	HOSE	2		10 MM X 2184 MM (3/8" I.D. X 86") LONG
16	37H110	SCREW	2		3/8" X 7/8"
17	T24959	CLAMP	2		
18	19H1765	CAP SCREW	1		3/8" X 1-3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
19	AR45234	FITTING	1		
20	R39249	ADAPTER	1		
21	AH94638	TUBE	1		
22	14H904	NUT	1		3/4"
23	24H1662	WASHER	1		49/64" X 1-1/2" X 0.075"
24	N111995	ELBOW FITTING	1		90°
25	H75413	ELBOW FITTING	1		90°
26	24H1357	WASHER	1		19/32" X 1-5/32" X 0.090"
27	14H832	NUT	1		9/16"
28	AH94639	TUBE	1		
29	AR26725	ELBOW FITTING	1	-615935	(SUB AT35121) 90°
	AT35121	ELBOW FITTING	1		90°
30	19H1875	CAP SCREW	1		5/16" X 1-3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
31	H11245	CLAMP	1		
32	H23932	ISOLATOR	3		RUBBER
33	H22979	BUSHING	1		RUBBER
34	AH97630	LINE	1		FRONT
35	H83208	CLAMP	1		
36	AR21836	CLAMP	2		
37	H98969	HOSE	1		
38	H83369	HOSE FITTING	1		
39	U12547	O-RING	1		

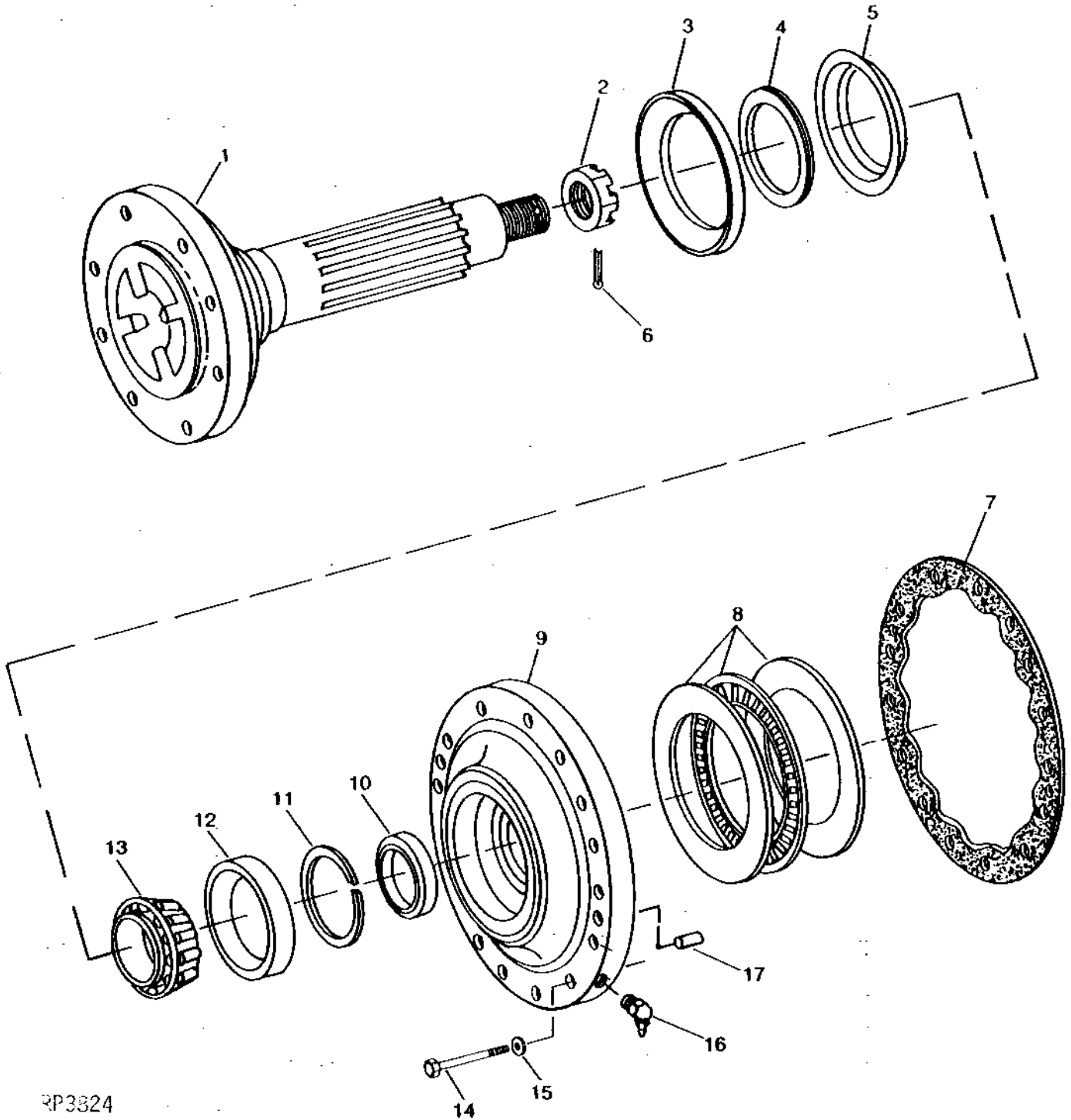
3G12

POWER TRAIN

SHAFT, OUTER COVER, BEARING, AND SEALS (4-WHEEL DRIVE CAM LOBE MOTOR) (1000 CM3 AND 1600 CM3)

RP3824

-UN-01JAN94



SHAFT, OUTER COVER, BEARING, AND SEALS - CONTINUED
(4-WHEEL DRIVE CAM LOBE MOTOR)
(1000 CM3 AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R80068	SPINDLE	1		(SUB FOR R77997)
2	C1104R	NUT	1		
3	R75056	SEAL	1		
4	AT20703	SEAL	1		
5	T21429	WEAR RING	1		
6	11M7083	COTTER PIN	1		3.200 X 50 MM, (SUB FOR 11H237)
7	R69928	GASKET	1		
8	RE22642	THRUST BEARING	1		(SUB FOR JD10082 AND JD10083)
9	R80287	COVER	1	-XXXXXX	(SUB FOR R69982) (SUB R83476)
	R83476	COVER	1	XXXXXX-	(SUB FOR R69982 AND R83476)
10	AR91569	SEAL	1		
11	R50158	SNAP RING	1	XXXXXX-	
12	JD7425	BEARING CUP	1		
13	JD8147	BEARING CONE	1		
14	19H3136	CAP SCREW	15		1/2" X 5-3/4"
15	R32214	WASHER	15		
16	JD7847	LUBRICATION FITTING	1		65° X 0.860" LONG
17	R26650	DOWEL PIN	2		

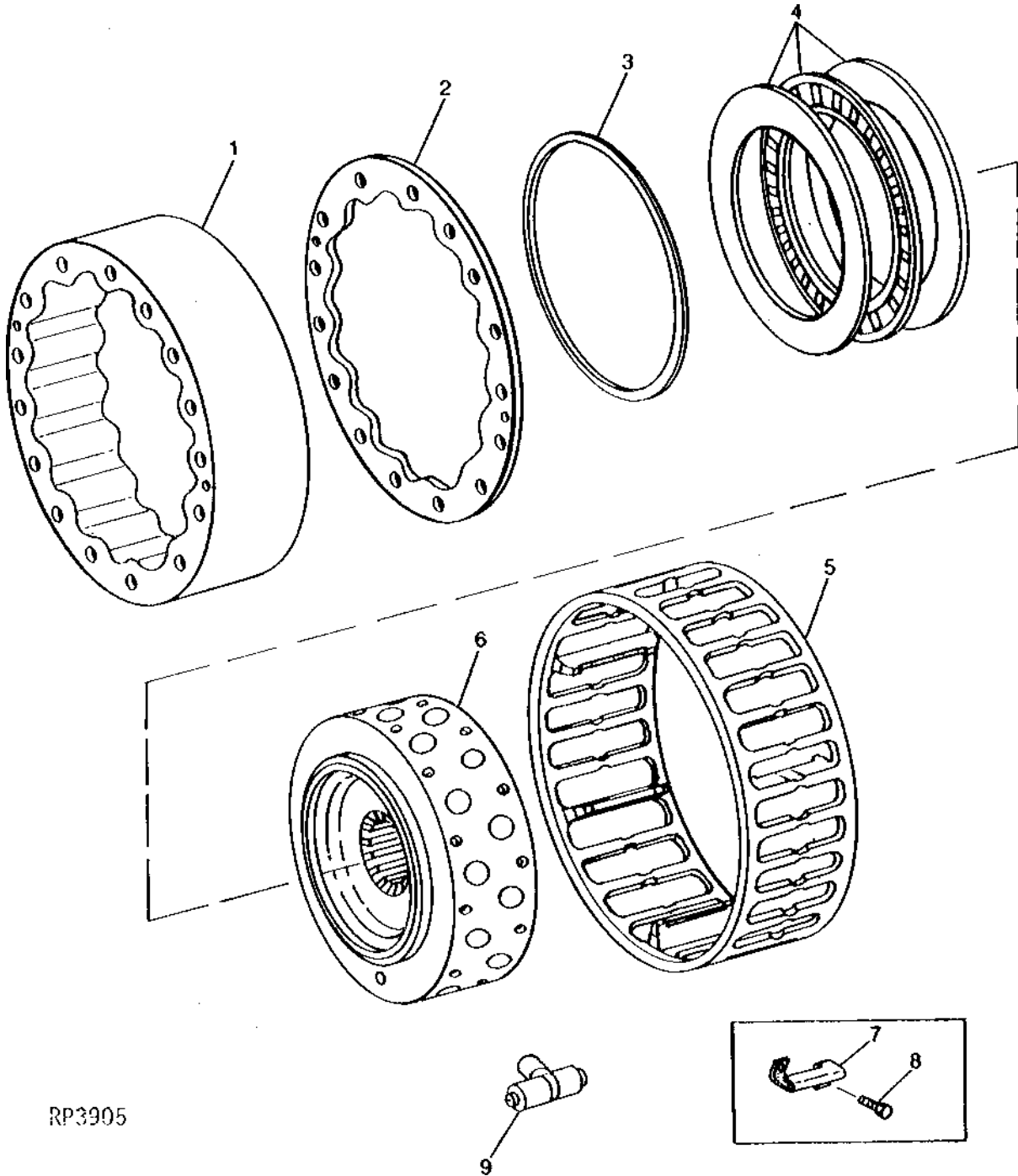
3G14

POWER TRAIN

CARRIER, PISTONS, AND CAM
(4-WHEEL DRIVE CAM LOBE MOTOR)
(1000 CM3 AND 1600 CM3)

RP3905

-UN-01JAN94



RP3905

CARRIER, PISTONS, AND CAM - CONTINUED
(4-WHEEL DRIVE CAM LOBE MOTOR)
(1000 CM3 AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R92148	CAM	1		(SUB FOR R69927)
2	R69928	GASKET	1		
3	R73196	SEAL	1		
4	RE22642	THRUST BEARING	1		(SUB FOR AR10082 AND JD10083)
5	R89012	GUIDE	1	XXXXXX-XXXXXX	(A) R.H.- XXXXXX-003504; L.H.- XXXXXX-003511, (SUB FOR R80297)
	R97098	GUIDE	1	XXXXXX-	(A) R.H.-003505; L.H.-003512, (SUB FOR R81458)
	R89012	GUIDE	1	XXXXXX-	(B) (D) (SUB FOR R80297)
6	R69983	HYD. MOTOR PISTON CARRIER	1	-XXXXXX	(A) R.H.-003504; L.H.-003511
	R100103	HYD. MOTOR PISTON CARRIER	1	XXXXXX-	(A) R.H.-003505; L.H.-003512, (SUB FOR R81457)
	R69984	HYD. MOTOR PISTON CARRIER	1		(B)
7	R70243	GUIDE	12	-XXXXXX	(C)
8	R71931	CAP SCREW	24	-XXXXXX	(C)
9	AR91185	PISTON	24	-XXXXXX	(A) R.H.-003504; L.H.-003511
	RE27837	PISTON	15	XXXXXX-	(A) R.H.-003505; L.H.-003512
	RE27837	PISTON	24		(B) (SUB FOR AR103553)

(A) 1000CC

(B) 1600CC

(C) (-XXXXXX) SERIAL NO. 1000 R.H.-003174; 1000 L.H.-003178; 1600 R.H.-002275;
1600 L.H.-002276

(D) (XXXXXX-) SERIAL NO. 1000 R.H.-003175; 1000 L.H.-003179; 1600 R.H.-002276;
1600 L.H.-002277

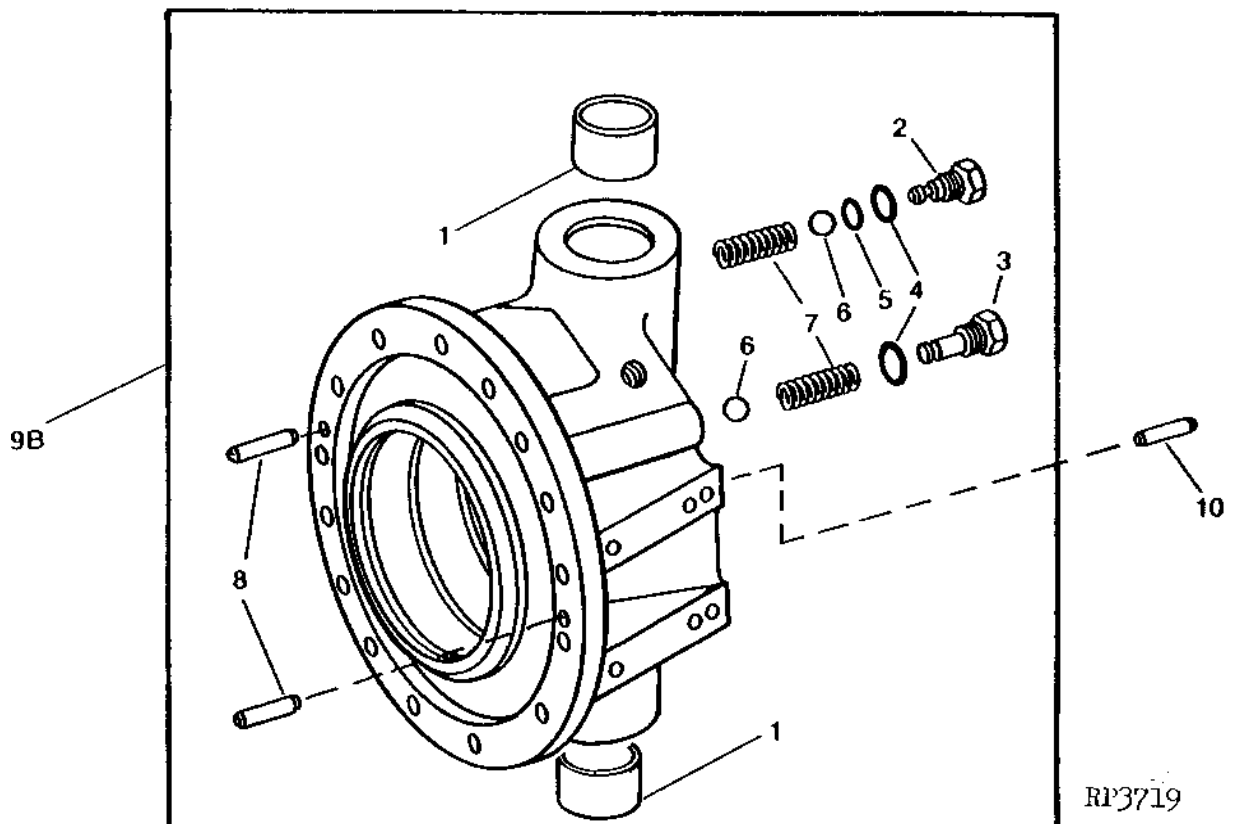
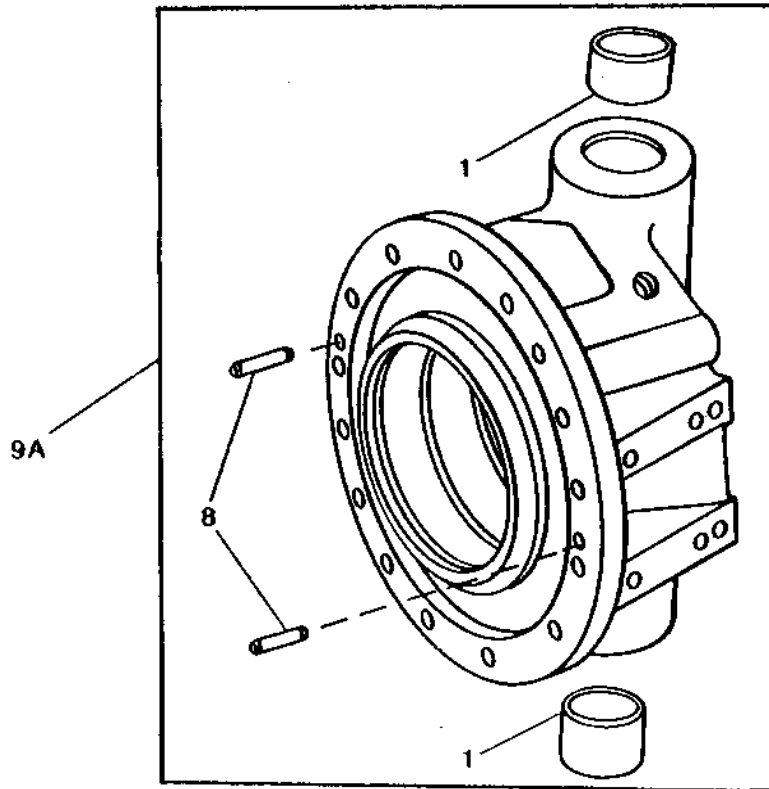
3G16

POWER TRAIN

INNER COVER AND CHECK VALVES (L.H. MOTOR SHOWN) (4-WHEEL DRIVE CAM LOBE MOTOR) (1000 CM3 AND 1600 CM3)

RP3719

-UN-01JAN94



RP3719

INNER COVER AND CHECK VALVES (L.H. MOTOR SHOWN) - CONTINUED
(4-WHEEL DRIVE CAM LOBE MOTOR)
(1000 CM3 AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R68102	BUSHING	2		
2	R36943	FITTING	1		
3	R69652	PLUG	1		
4	R26375	O-RING	2		
5	R28782	O-RING	1		
6	R84979	BALL	2		(SUB FOR R42849)
7	R21723	SPRING	2		
8	R26650	DOWEL PIN	2		
9A	RE16849	COVER	1	-XXXXXX	(A) (MARKED R69981 OR R80294) (SUB RE22869 OR RE22868)
9B	RE22869	COVER	1	XXXXXX-	(B) L.H. (MARKED R83313)
	RE22868	COVER	1	XXXXXX-	(B) R.H. (MARKED R83312)
10	R71711	DOWEL PIN	1		

(A) (-XXXXXX) SERIAL NO. 1000 R.H.-003663; 1000 L.H.-003673; 1600 R.H.-002280;
1600 L.H.-002281

(B) (XXXXXX-) SERIAL NO. 1000 R.H.-003664; 1000 L.H.-003674; 1600 R.H.-002281;
1600 L.H.-002282

MEMORANDA

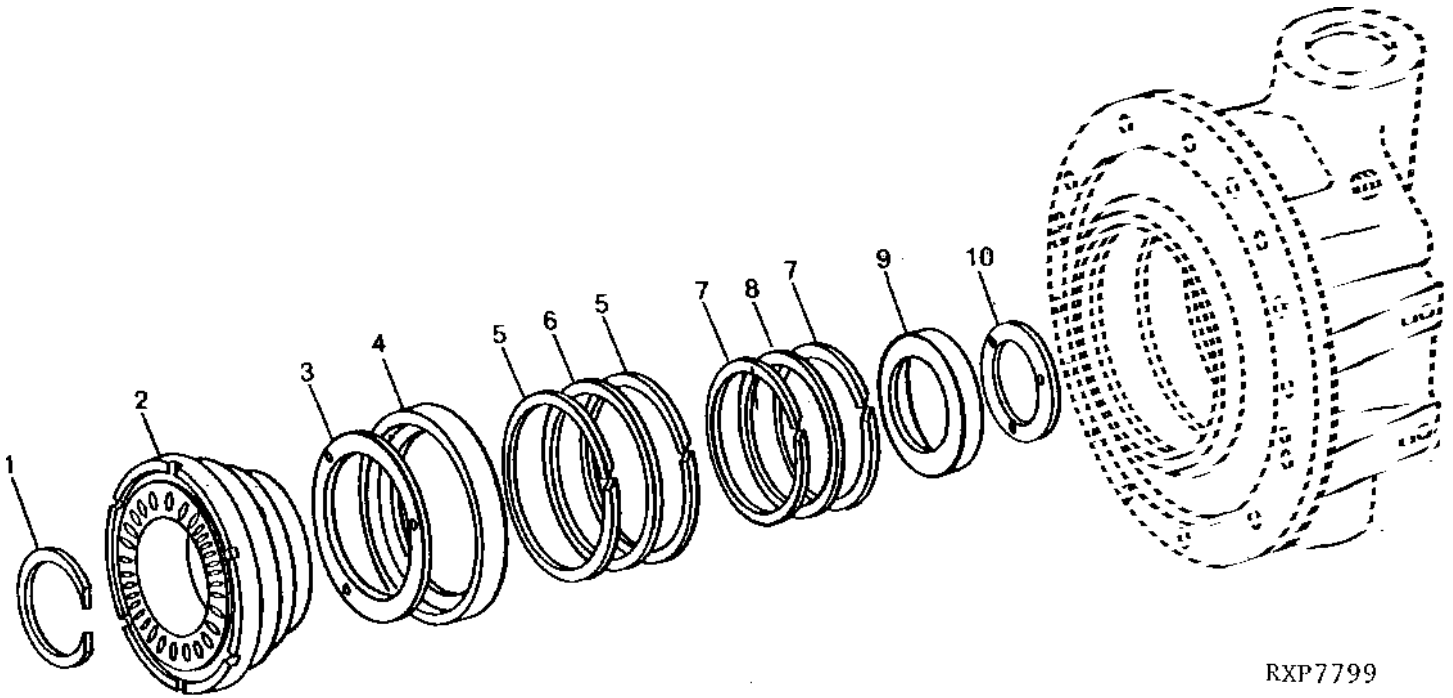
3G18

POWER TRAIN

MANIFOLD AND PACKINGS (4-WHEEL DRIVE CAM LOBE MOTOR) (1000 CM3 AND 1600 CM3)

RXP7799

-UN-01JAN94



RXP7799

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	F2512R	SNAP RING	1	-XXXXXX	
2	R70140	MANIFOLD	1	-XXXXXX	(SUB R82462)
	R82462	MANIFOLD	1	-XXXXXX	
	R99377	MANIFOLD	1	XXXXXX-	
3	R74691	PACKING	1	-XXXXXX	(SUB FOR AR100467)
4	R74692	BACK-UP RING	1	-XXXXXX	(SUB FOR AR100467)
5	R74690	BACK-UP RING	2		
6	R74696	WASHER	1		
7	R74689	BACK-UP RING	2		
8	R74697	WASHER	1		
9	R74693	PACKING	1		(SUB FOR AR100468)
10	R74694	BACK-UP RING	1		(SUB FOR AR100468)

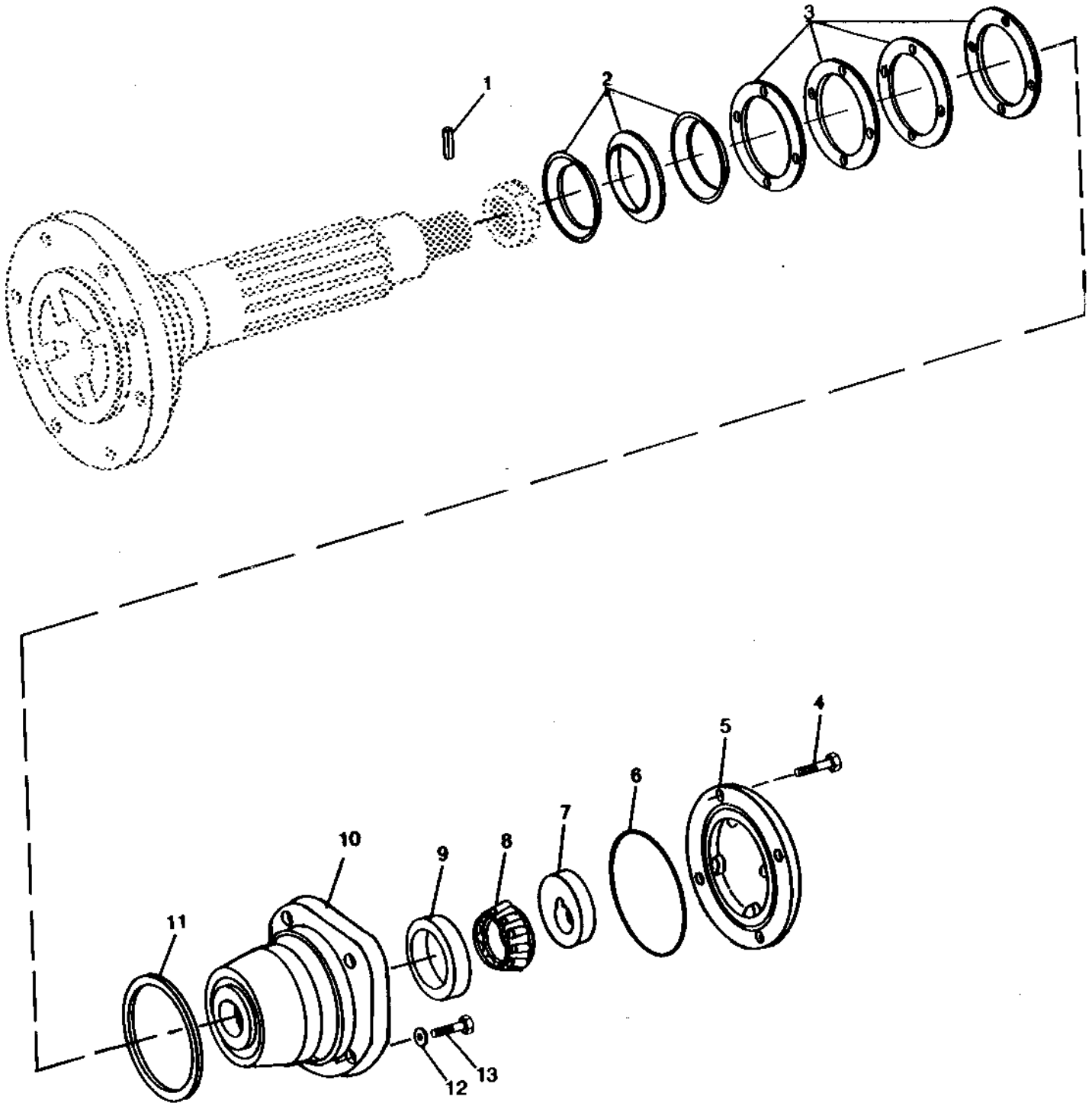
3G19

POWER TRAIN

QUILL, BEARING AND COVER (4-WHEEL DRIVE CAM LOBE MOTOR) (1000 CM3 AND 1600 CM3)

RP3418

-UN-01JAN94



RP3418

QUILL, BEARING, AND COVER - CONTINUED
(4-WHEEL DRIVE CAM LOBE MOTOR)
(1000 CM3 AND 1600 CM3)

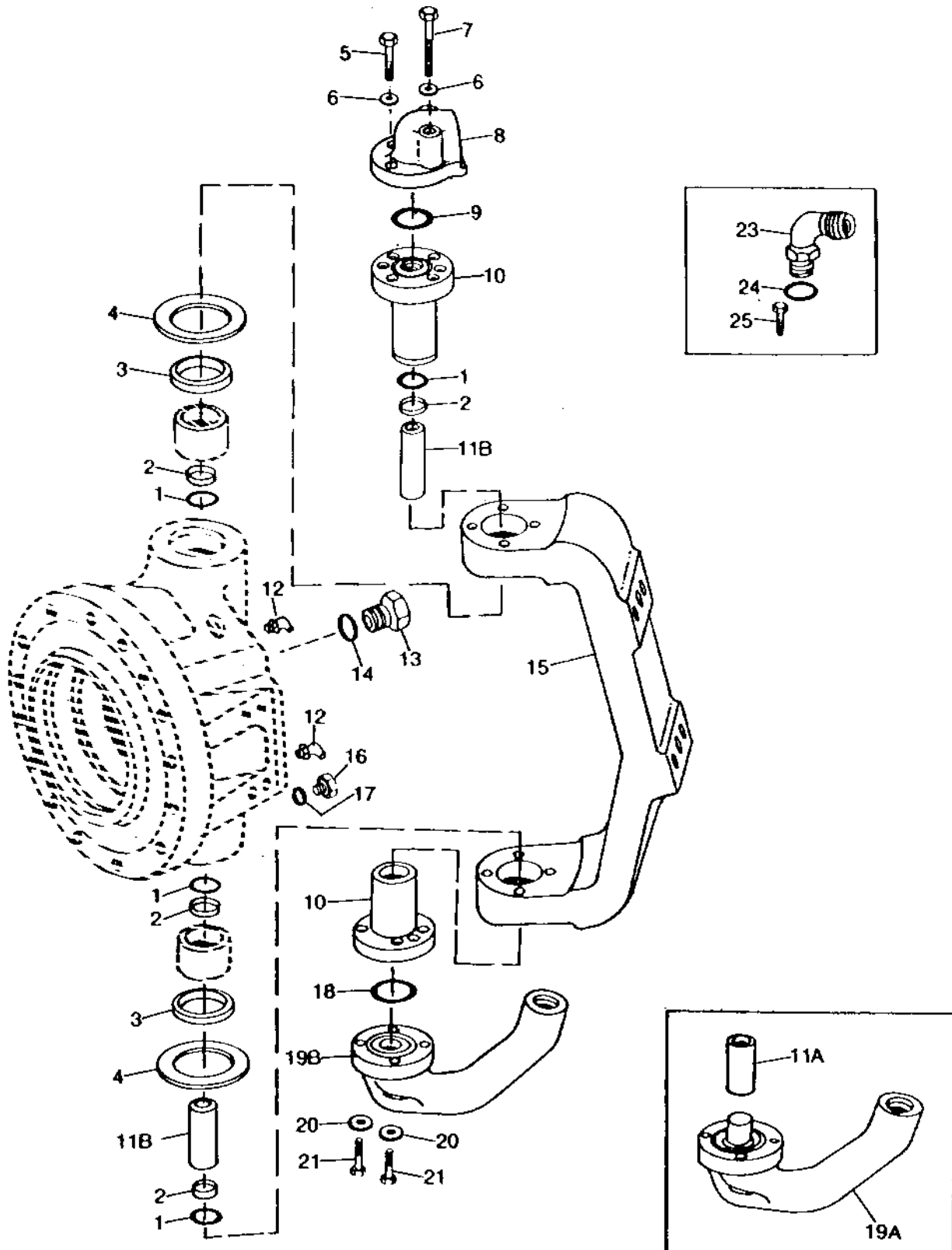
KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	34H266	SPRING PIN	1	5/32" X 1"	
2	R71565	WASHER	3		
3	T54615	SHIM	AR		
4	19H1900	CAP SCREW	4	5/16" X 3/4"	
5	R69611	COVER	1		
6	E55758	O-RING	1		
7	R69651	SPACER	1		
8	JD9043	BEARING CONE	1		
9	JD9109	BEARING CUP	1		
10	R69962	BEARING HOUSING W/O BEARING	1	(SUB R80066)	
	R80066	BEARING HOUSING W/O BEARING	1		
11	R39876	PACKING	1		
12	R69536	WASHER	4		
13	19H3219	CAP SCREW	4	3/8" X 1-3/8"	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

YOKE, PIVOTS AND CAP
(4-WHEEL DRIVE CAM LOBE MOTOR)
(1000 CM3 AND 1600 CM3)

RXP7642

-UN-01JAN94



RXP7642

YOKE, PIVOTS, AND CAP - CONTINUED
(4-WHEEL DRIVE CAM LOBE MOTOR)
(1000 CM3 AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	U11647	O-RING	4		
2	R73102	WASHER	4		
3	AR86539	SEAL	2		
4	R60239	THRUST WASHER	2		
5	19H3267	CAP SCREW	2	XXXXXX-	(B) 3/8" X 1-5/8"
6	R69536	WASHER	4	XXXXXX-	(B)
7	19H2855	CAP SCREW	2	XXXXXX-	(B) 3/8" X 3-1/4"
8	R80972	CAP	1	XXXXXX-	(B) (SUB R85374)
9	U46335	O-RING	1	XXXXXX-	(B)
10	R71966	SLEEVE	2	-XXXXXX	(A)
	R80974	PIN	2	XXXXXX-	(B) (SUB R85376)
11A	R60424	BUSHING	2	-XXXXXX	(A)
11B	R80973	BUSHING	2	XXXXXX-	(B) (SUB R85378)
12	JD7760	LUBRICATION FITTING	2		65° X 0.840" LONG
13	R39112	FITTING	1		
14	R26375	O-RING	1		
15	R69610	YOKE	1		(SUB R89015)
16	R27218	FITTING PLUG	1		
17	R26448	O-RING	1		
18	U46335	O-RING	1	-XXXXXX	
19A	AR101841	CAP	1	-XXXXXX	(A) R.H. (SUB R80971 AND R80973)
	AR101842	CAP	1	-XXXXXX	(A) L.H. (SUB R80975 AND R80973)
19B	R80971	CAP	1	XXXXXX-	(B) R.H. (SUB R85373)
	R80975	CAP	1	XXXXXX-	(B) L.H. (SUB R85373)
20	R69536	WASHER	4		
21	19H3267	CAP SCREW	2		3/8" X 1-5/8"
22	19H3031	CAP SCREW	2		3/8" X 2-1/2"
23	AT32331	ELBOW FITTING	1	-XXXXXX	(A) 90°
24	U12547	O-RING	1	-XXXXXX	(A)
25	19H3221	CAP SCREW	4	-XXXXXX	(A) 3/8" X 1-1/4", (SUB FOR 19H3219)

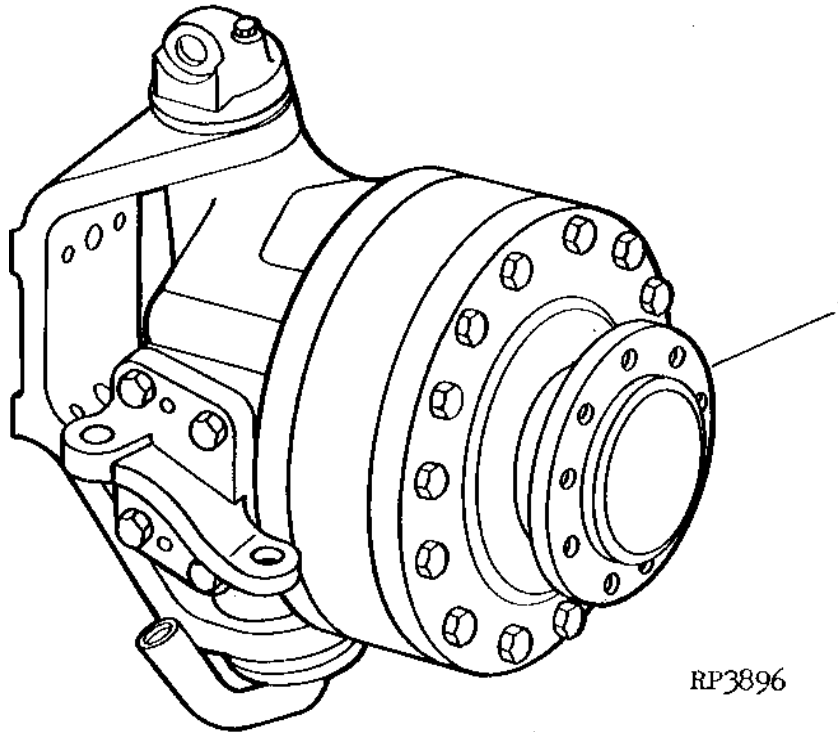
(A) (-XXXXXX) SERIAL NO. 1000 R.H.-003174; 1000 L.H.-003178; 1600 R.H.-002275;
1600 L.H.-002276

(B) (XXXXXX-) SERIAL NO. 1000 R.H.-003175; 1000 L.H.-003179; 1600 R.H.-002276;
1600 L.H.-002277

CAM LOBE MOTOR
(4-WHEEL DRIVE CAM LOBE MOTOR)
(1000 CM3 AND 1600 CM3)

RP3896

-UN-01JAN94



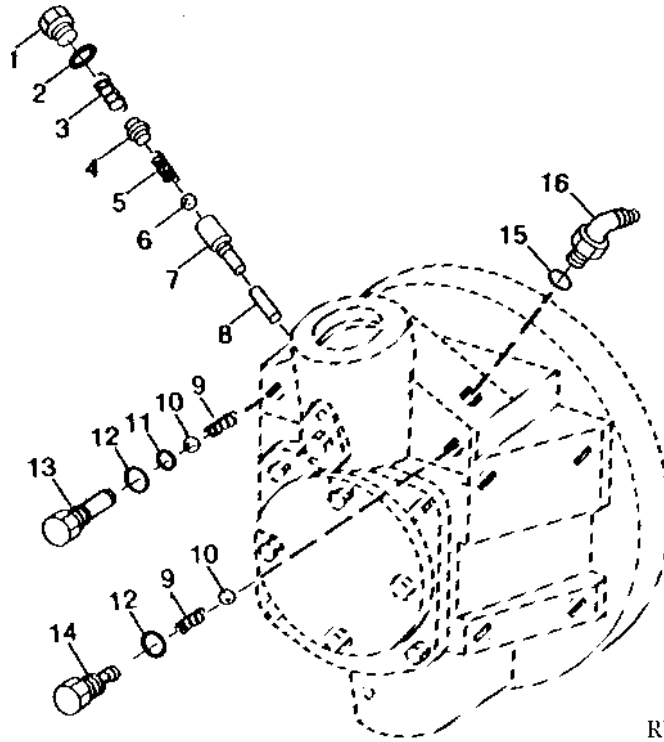
KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	RE18720	MOTOR	1		1000CC R.H. COMPLETE COMPONENT, (SUB FOR AR91828)
	RE18721	MOTOR	1		1000CC L.H. COMPLETE COMPONENT, (SUB FOR AR91829)
	RE18724	MOTOR	1		1600CC R.H. COMPLETE COMPONENT, (SUB FOR AR91832)
	RE18725	MOTOR	1		1600CC L.H. COMPLETE COMPONENT, (SUB FOR AR91833)

3G24

POWER TRAIN

DESTROKE PUMP (L.H. MOTOR SHOWN)
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

RXP7794 -UN-01JAN94



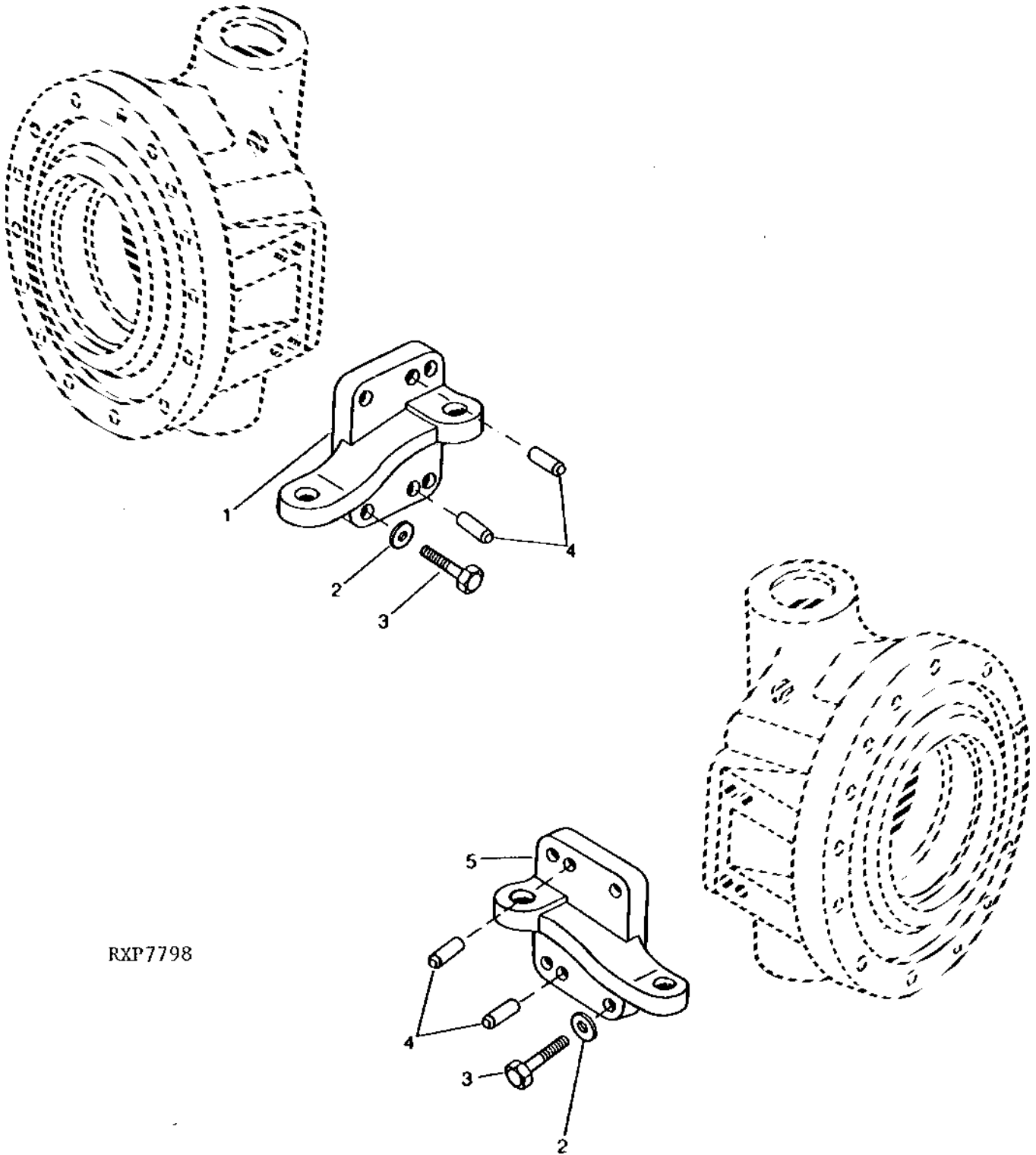
RXP7794

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R39112	FITTING	1		
2	R26375	O-RING	2		
3	R26908	SPRING	1		
4	R69989	RETAINER	1		
5	R55789	SPRING	1		
6	R84979	BALL	1		(SUB FOR R42849)
7	R69961	PISTON	1		
8	R44394	NEEDLE ROLLER	1		
9	R21723	SPRING	2		
10	R84979	BALL	2		
11	R28782	O-RING	1		
12	R26375	O-RING	2		
13	R69652	PLUG	1		
14	R36943	FITTING	1		
15	R26375	O-RING	1		
16	AT32332	ELBOW FITTING	1		(SUB FOR AR26763)

STEERING ARMS
(4-WHEEL DRIVE CAM LOBE MOTOR)
(1000 CM3 AND 1600 CM3)

RXP7798

-UN-01JAN94



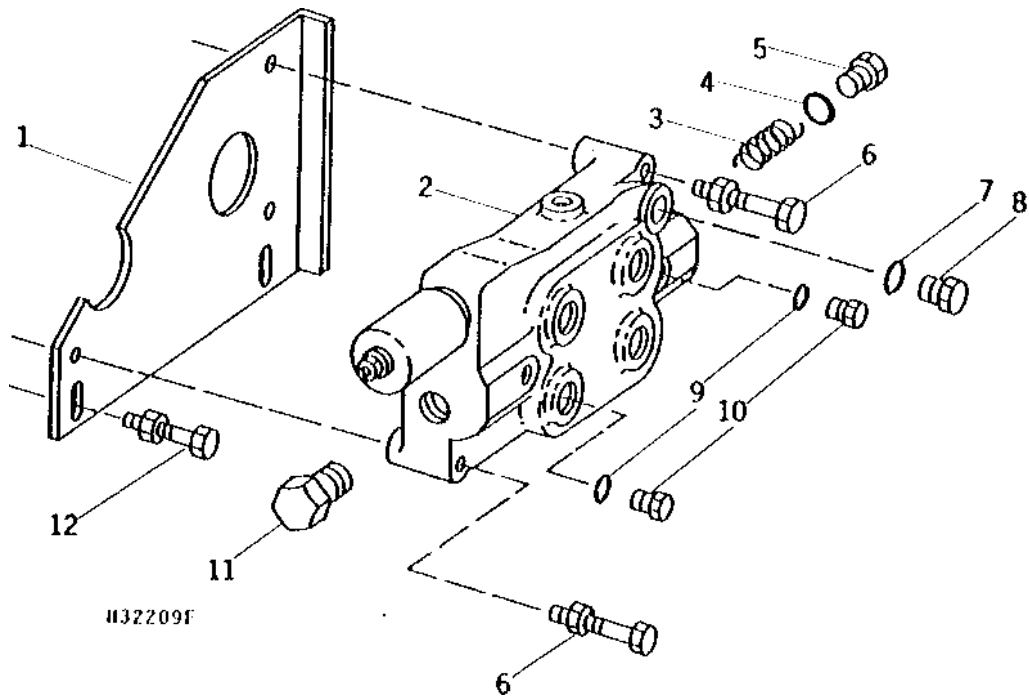
RXP7798

STEERING ARMS - CONTINUED
(4-WHEEL DRIVE CAM LOBE MOTOR)
(1000 CM3 AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R70159	STEERING ARM	1		L.H.
2	R32214	WASHER	8		
3	19H2993	CAP SCREW	8		1/2" X 1-1/2"
4	R36224	DOWEL PIN	4		
5	R70158	STEERING ARM	1		R.H.

CONTROL VALVE
(4-WHEEL DRIVE-CAM LOBE MOTOR)

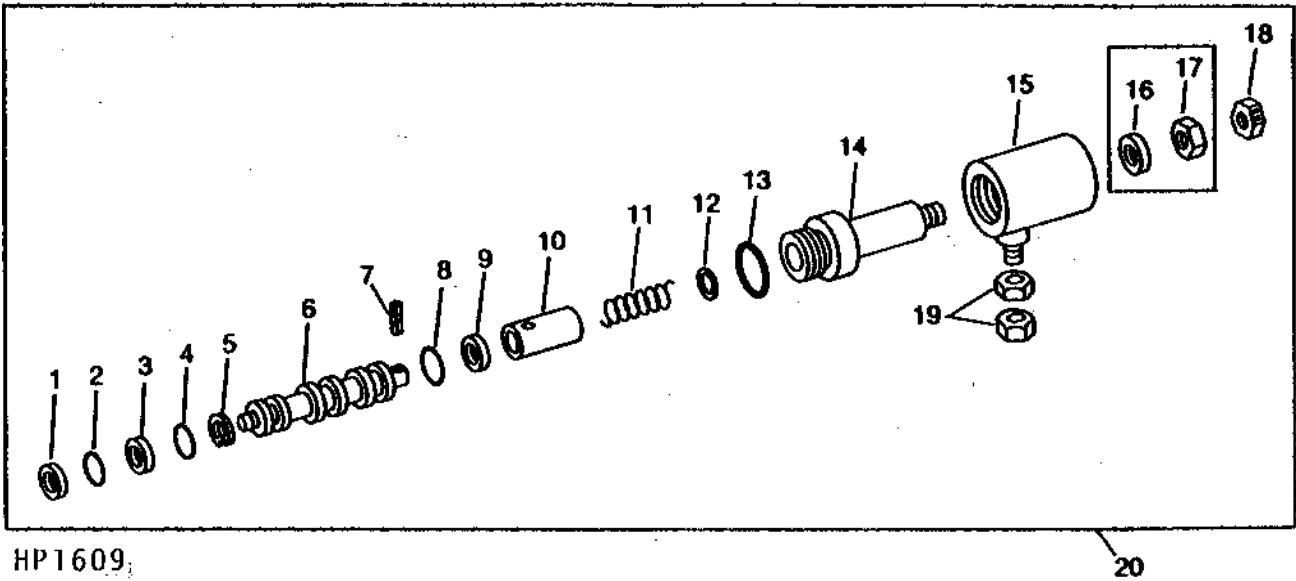
H32209F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100201	PLATE	1		
2	AH103631	VALVE	1		(WITH SOLENOID)
3	R45182	SPRING	1		
4	R31674	O-RING	1		
5	AH84695	FITTING	1		
6	19H1944	CAP SCREW	3		3/8" X 2-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
7	R26448	O-RING	1		(KIT AR63929)
8	R27218	FITTING PLUG	1		
9	R28782	O-RING	2		
10	R51031	FITTING	2		
11	AU40993	FITTING	1		
12	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-CAM LOBE MOTOR)

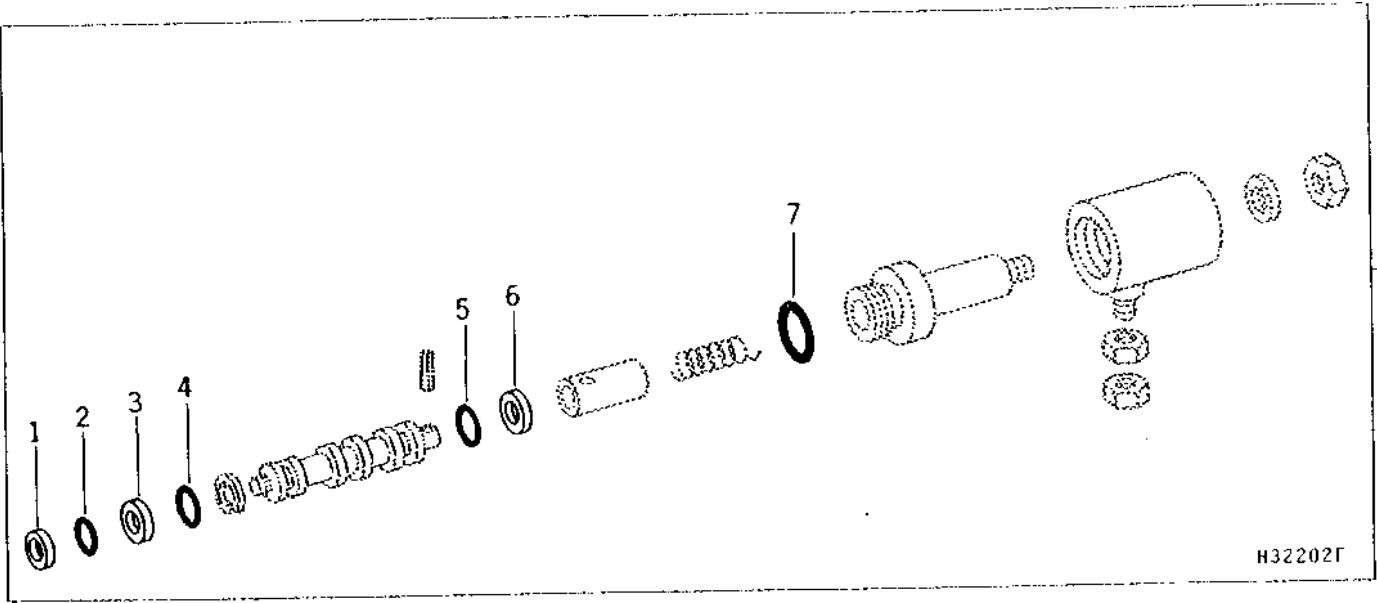
HP1609 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1	(KIT AR48904)	
2	R45186	O-RING	1	(KIT AR48904)	
3	R45187	BACK-UP RING	1	(KIT AR48904)	
4	R45638	O-RING	1	(KIT AR48904)	
5	R46701	SNAP RING	1		
6	AR81176	VALVE SPOOL	1		
7	34H227	SPRING PIN	1	3/32" X 1/2"	
8	N31772	O-RING	1	(BACKUP) (KIT AR48904)	
9	R46702	BACK-UP RING	1	(KIT AR48904)	
10	R58884	PLUNGER	1		
11	R64698	SPRING	1		
12	R64697	SHIM	1	(USE WITH TUBE MARKED WITH A "V")	
13	U12547	O-RING	1	(KIT AR48904)	
14	AR48903	GUIDE	1		
15	AR70922	ELECTRICAL COIL	1		
16	12H297	LOCK WASHER	1	-515974	1/4"
17	14H786	NUT	1	-515974	1/4"
18	M63707	LOCK NUT	1	515975-	1/4"
19	14H605	NUT	2		NO. 8
20	AR81175	SOLENOID VALVE	1		
..	AR48904	KIT	1		CONTROL VALVE SOLENOID

KIT, CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-CAM LOBE MOTOR)

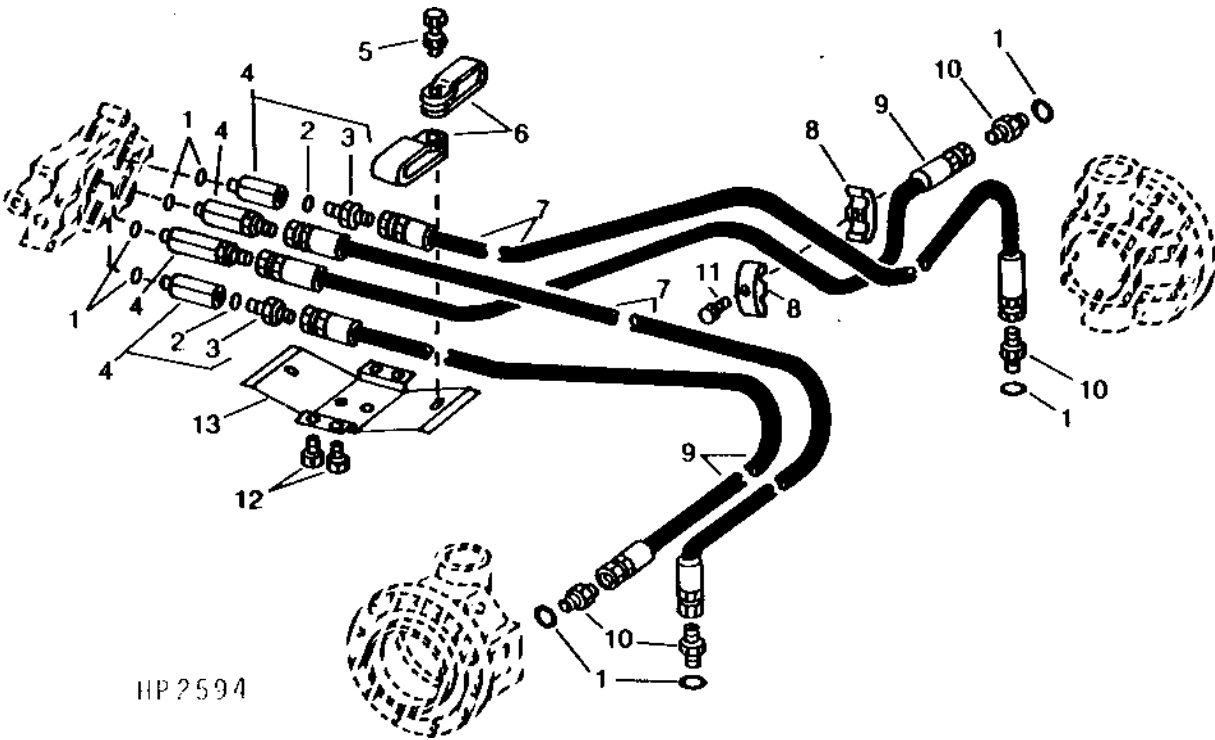
H32202F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		
2	R45186	O-RING	1		
3	R45187	BACK-UP RING	1		
4	R45638	O-RING	1		
5	N31772	O-RING	1		
6	R46702	BACK-UP RING	1		
7	U12547	O-RING	1		
8	AR48904	KIT	1		

FLOW CONTROL VALVES AND HYDRAULIC HOSES
(FROM SOLENOID CONTROL VALVE TO WHEEL MOTORS)
(4-WHEEL DRIVE-CAM LOBE MOTOR)

HP2594 -UN-01JAN94



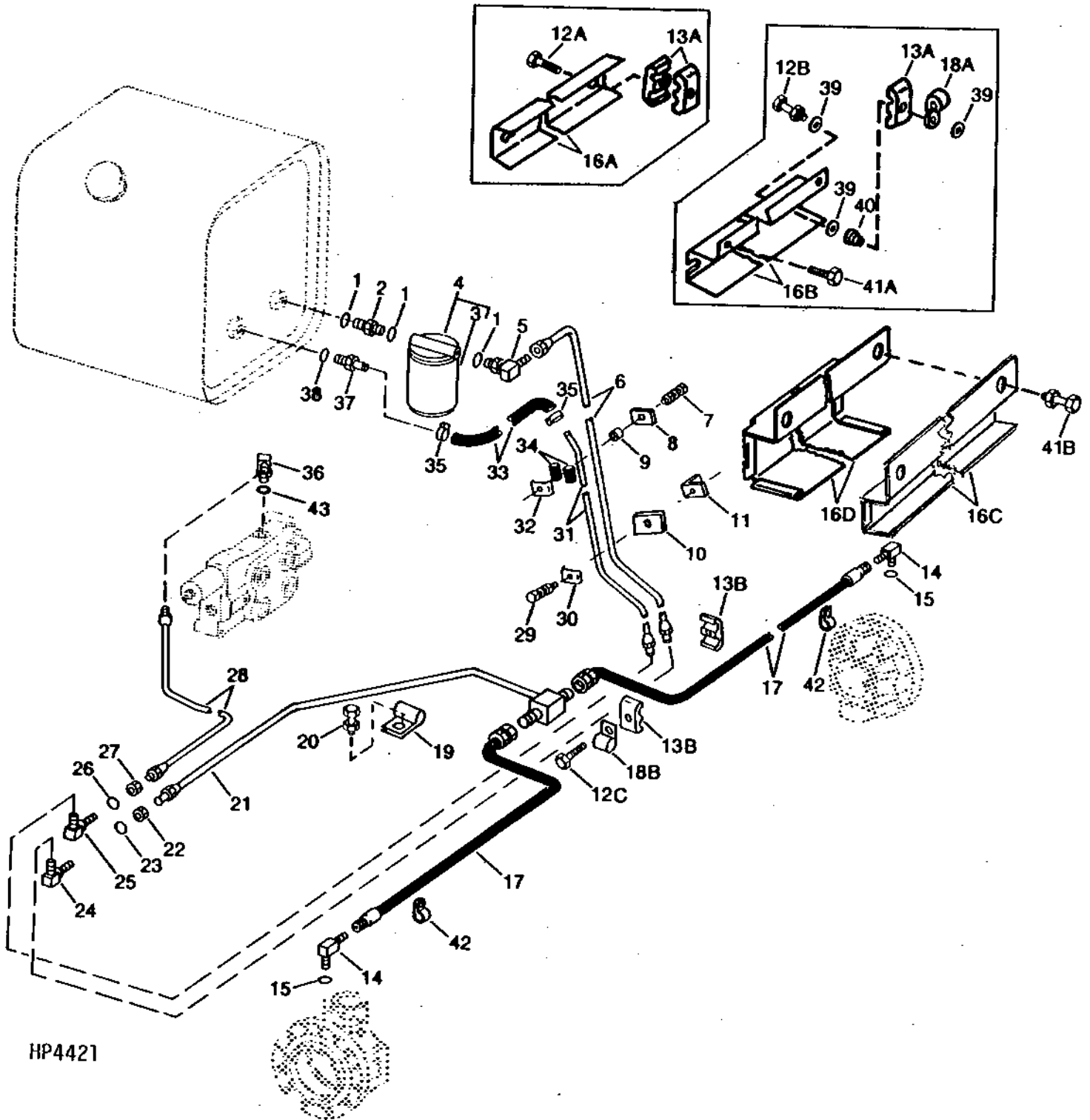
HP 2594

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	U12547	O-RING	8		
2	H84318	O-RING	4		
3	AH84694	FITTING	4	-1990	37° FLARE (NO LONGER AVAILABLE)
4	AH83510	CONTROL VALVE	4		
5	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
6	AH77869	CLIP	2		
7	AH108019	HOSE	2	-513950	13 MM X 2642 MM (1/2" I.D. X 104") LONG
	AH105089	HOSE	2	513951-	13 MM X 2896 MM (1/2" I.D. X 114") LONG
8	H105483	CLAMP	4		
9	AH108019	HOSE	2	-513950	13 MM X 2642 MM (1/2" I.D. X 104") LONG
	AH105089	HOSE	2	513951-	13 MM X 2896 MM (1/2" I.D. X 114") LONG
10	AT32331	ELBOW FITTING	2	-600000	90°
	R27267	FITTING	4	600001-	
11	H98836	SCREW	2		
12	H65108	SCREW	4	-513950	
	H76139	SCREW	4	513951-	
13	H101356	PLATE	1	-513950	
	H109216	SHIELD	1	513951-	

HYDRAULIC OIL RETURN LINES AND HOSES
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-CAM LOBE MOTOR)

HP4421

-UN-01JAN94



HP4421

HYDRAULIC OIL RETURN LINES AND HOSES - CONTINUED
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-CAM LOBE MOTOR)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26906	O-RING	3		
2	AT30374	FITTING	1		
3	AH80061	OIL FILTER	1		(REPLACED BY AT60645)
	AT60645	OIL FILTER	1		
4	AH80062	HYDRAULIC FILTER	1		
5	AR26724	ELBOW FITTING	1		90°, ADJUSTABLE
6	AH104413	LINE	1		
7	03H1480	BOLT	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	H83371	STRAP	1		
9	28H90	SPACER	1		1/4" X 7/16"
10	H96857	STRAP	1		(SUB FOR H83769)
11	H81346	BRACKET	1		
12A	H98836	SCREW	6	-513950	
12B	19H1913	CAP SCREW	4	513951-515247	5/16" X 2-1/4"
	N10213	LOCK NUT	4	513951-515247	
12C	H98836	SCREW	2	513951-	
13A	H105483	CLAMP	8	-515247	
13B	H105483	CLAMP	4		
14	AR26763	ELBOW FITTING	2	-615935	(SUB AT32332) 90°, ADJUSTABLE
	AT32332	ELBOW FITTING	2		90°, ADJUSTABLE
15	R26375	O-RING	2		
16A	H105539	COVER	2	-513950	
16B	H109738	SHIELD	2	513951-515247	(SUB H112594, H112595, (2) 19H3225, (2) 14H793)
16C	H112594	SHIELD	1		INNER
	H112595	SHIELD	1		OUTER
17	AH108020	HOSE	2	-513950	3/4" X 2 286 MM (90") X 3/4"
	AH105061	HOSE	2	513951-620834	3/4" X 2 489 MM (98") X 3/4", (SUB AH126581)
	AH126581	HYDRAULIC HOSE	2	620835-	3/4" X 2 489 MM (98") X 3/4"
18A	T38377	CLIP	4	-515247	
18B	T38377	CLIP	2		
19	AH77724	CLIP	1		
20	19H1900	CAP SCREW	1		5/16" X 3/4"
	N10213	LOCK NUT	1		5/16"
21	AH104412	LINE	1		
22	14H904	NUT	1		3/4"
23	24H1662	WASHER	1		49/64" X 1-1/2" X 0.075"
24	T15641	FITTING	1	-515974	(SUB H113757)
	H113757	FITTING	1		37° FLARE
25	H75413	ELBOW FITTING	1		37° FLARE
26	24H1357	WASHER	1		19/32" X 1-5/32" X 0.090"
27	14H832	NUT	1		9/16"
28	AH98027	LINE	1		
29	19H1906	CAP SCREW	1		5/16" X 1-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
30	AH83843	CLAMP	1		
31	AH97630	LINE	1		
32	H83208	CLAMP	1		
33	H98969	HOSE	1		10 MM X 432 MM (3/8" I.D. X 17") LONG
34	H23932	ISOLATOR	2		
35	AR21836	CLAMP	2		
36	AR26725	ELBOW FITTING	1	-615935	(SUB AT35121) 90°, ADJUSTABLE
	AT35121	ELBOW FITTING	1		90°, ADJUSTABLE
37	H83369	HOSE FITTING	1		
38	U12547	O-RING	1		
39	24H1136	WASHER	8	513951-515247	
40	H25220	BUSHING	4	513951-515247	
41A	19H3419	CAP SCREW	4	-515247	3/4" X 6"
41B	19H3225	CAP SCREW	4	515248-	3/4" X 6-1/2"
	14H793	NUT	4	515248-	3/4"
42	T27550	CLIP	2	620401-	
43	R26448	O-RING	1		

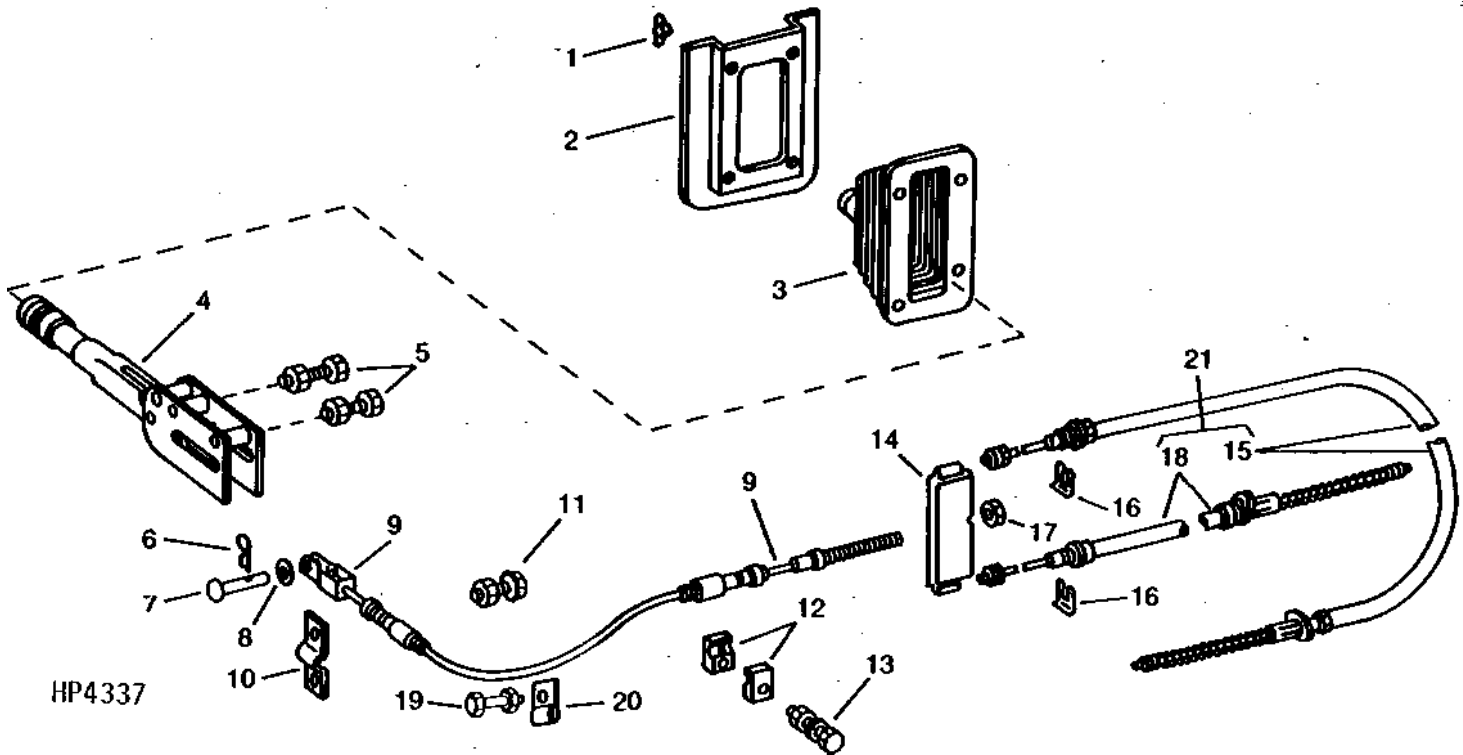
MEMORANDA

3H11

STEERING AND BRAKES

HP4337 -UN-01JAN94

PARKING BRAKE CONTROLS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88910	PLUG	4		
2	H95542	RETAINER	1	-464350	
	H107791	RETAINER	1	464351-	
3	H95546	BOOT	1	-464350	
	H107789	BOOT	1	464351-	
4	AH93255	LEVER	1	-464350	
	AH106513	LEVER	1	464351-	
5	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	N10215	LOCK NUT	2		
	N14822	SELF-LOCKING SCREW	2		
6	11H211	COTTER PIN	1		1/8" X 3/4"
7	AH92920	PIN	1		DRILLED
8	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
9	AH94599	PUSH PULL CABLE	1	-414850	(SUB AH104119)
	AH104119	CABLE	1	-610700	(SUB AH118780)
	AH118780	CABLE	1		
10	H78420	CLAMP	1		
11	N14822	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		
12	T33483	CLAMP	2		
13	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	H78303	BRACKET	1		
15	AH76200	CABLE	1	-414850	(SUB AH101667)
	AH101667	CABLE	1	-1990	(R.H.) (NO LONGER AVAILABLE)
16	H78304	CLIP	2		
17	H32147	LOCK NUT	1		
18	AH76199	CABLE	1	-414850	(SUB AH101666)
	AH101666	CABLE	1	-1990	(L.H.) (NO LONGER AVAILABLE)
19	H100290	SCREW	1	415848-	SELF-LOCKING
	N10215	LOCK NUT	1	415848-	
20	H75541	CLAMP	1	415848-	
21	AH138621	KIT	1		(BELT-DRIVE)
	AH138698	KIT	1		(HYDROSTATIC DRIVE)

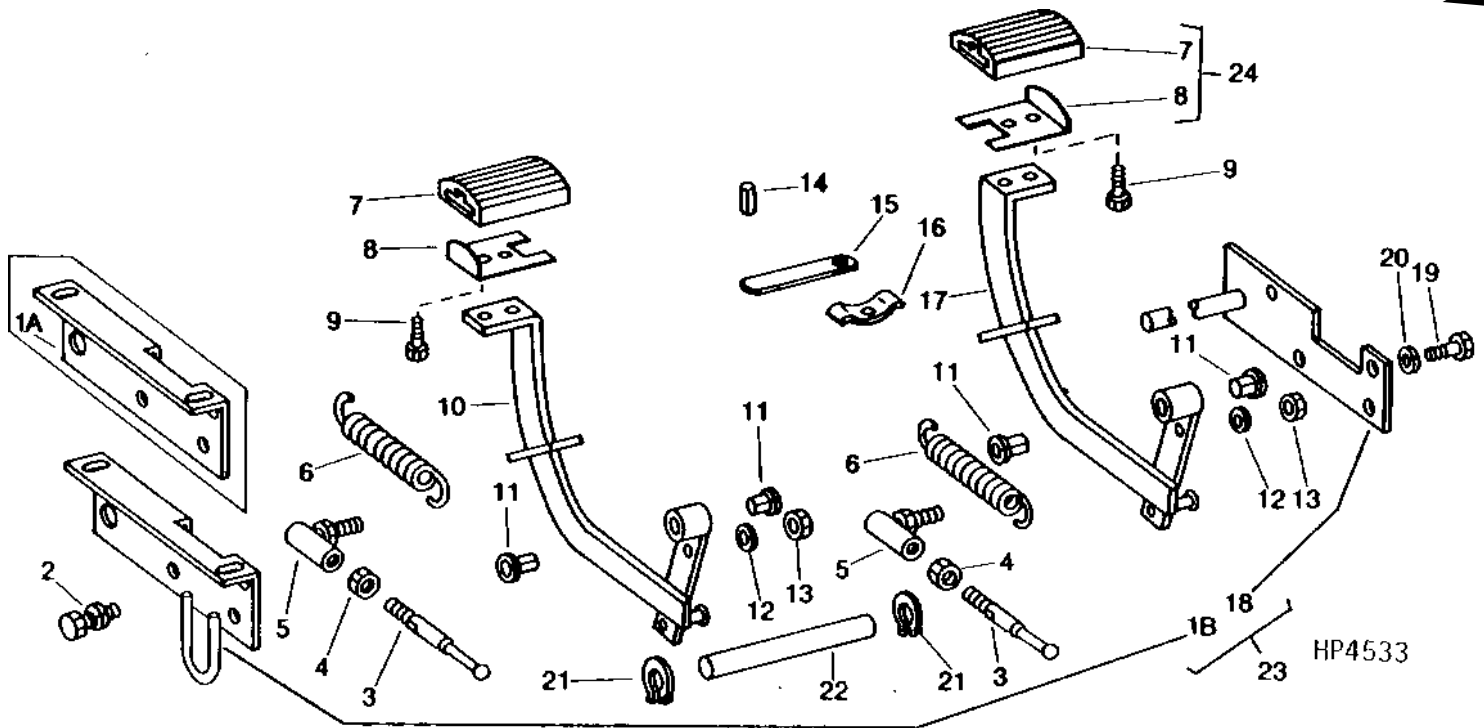
3H12

STEERING AND BRAKES

HP4533

-UN-01JAN94

BRAKE PEDALS AND LINKAGE



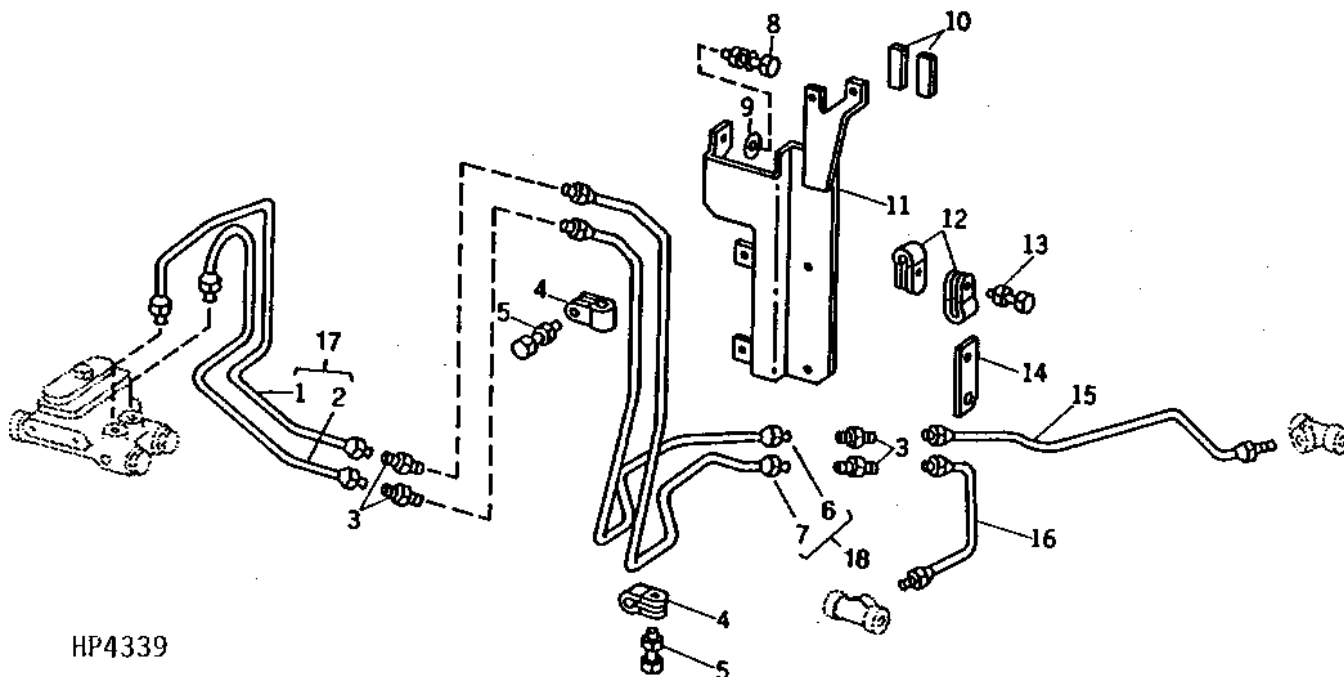
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H97071	SUPPORT	1	-414850	(SUB AH102050)
1B	AH102050	SUPPORT	1	-1990	(L.H.)
2	19H2247	CAP SCREW	2		7/16" X 1"
	12H293	LOCK WASHER	4		7/16"
3	H77371	STUD	2	-465100	(SUB H109824)
	H109824	WELD STUD	2		
4	14H774	NUT	2		3/8"
5	AH83521	BALL JOINT	2		
6	H93390	SPRING	2		
7	H96845	PAD	2	-1990	(NO LONGER AVAILABLE)
8	H95899	PLATE	2	-1990	(NO LONGER AVAILABLE)
9	37H3	SCREW	4		1/4" X 5/8"
10	AH95275	PEDAL	1		
11	H86870	BUSHING	4		
12	12H304	LOCK WASHER	2		3/8"
13	14H846	NUT	2		3/8"
14	34H99	SPRING PIN	1		1/4" X 3/4"
15	H99264	STRAP	1		
16	H95902	SPRING	1		
17	AH95274	PEDAL	1		(R.H.)
18	AH95947	SUPPORT	1	-1990	(R.H.)
19	19H3150	CAP SCREW	2		7/16" X 3/4"
20	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
21	B14449	SNAP RING	2		
22	H80929	DOWEL PIN	1	-564100	(SUB H115229, THIS APPLICATION)
	H115229	PIN	1		
23	AH138698	KIT	1		
24	AH138569	KIT	1		

3H13

STEERING AND BRAKES

HP4339 -UN-01JAN94

BRAKE LINES



HP4339

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91255	LINE	1	-1990	L.H., UPPER (NO LONGER AVAILABLE)
2	AH91254	LINE	1	-1990	R.H., UPPER (NO LONGER AVAILABLE)
3	H33795	UNION FITTING	4		
4	AH76996	CLIP	3		CUSHIONED
5	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
6	AH91287	LINE	1	-1990	(R.H.)
7	AH91288	LINE	1	-1990	(L.H.)
8	19H1777	CAP SCREW	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
9	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
10		SEAL	2		5 MM X 13 MM X 108 MM (3/16" X 1/2" X 4-1/4") LONG (CUT FROM H81330)
11	AH93042	SHIELD	1		
12	AH76671	CLIP	2		CUSHIONED
13	21H1027	SCREW	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
14	H78302	SUPPORT	1		
15	AH76960	LINE	1		R.H., LOWER
16	AH76961	LINE	1		L.H., LOWER
17	AH138699	KIT	1		
18	AH138700	KIT	1		

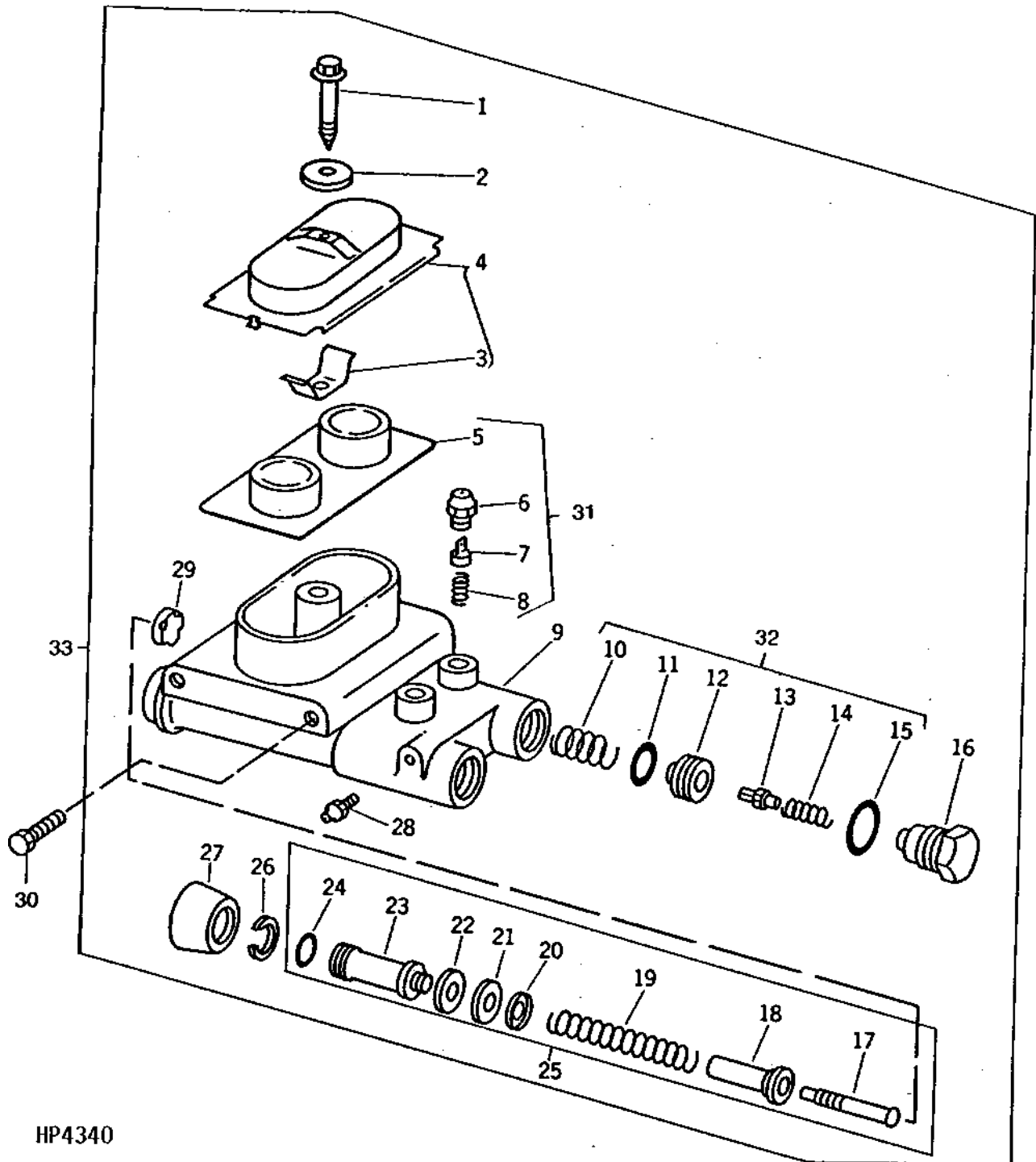
3H14

STEERING AND BRAKES

HP4340

-UN-01JAN94

BRAKE MASTER CYLINDER



HP4340

3H15

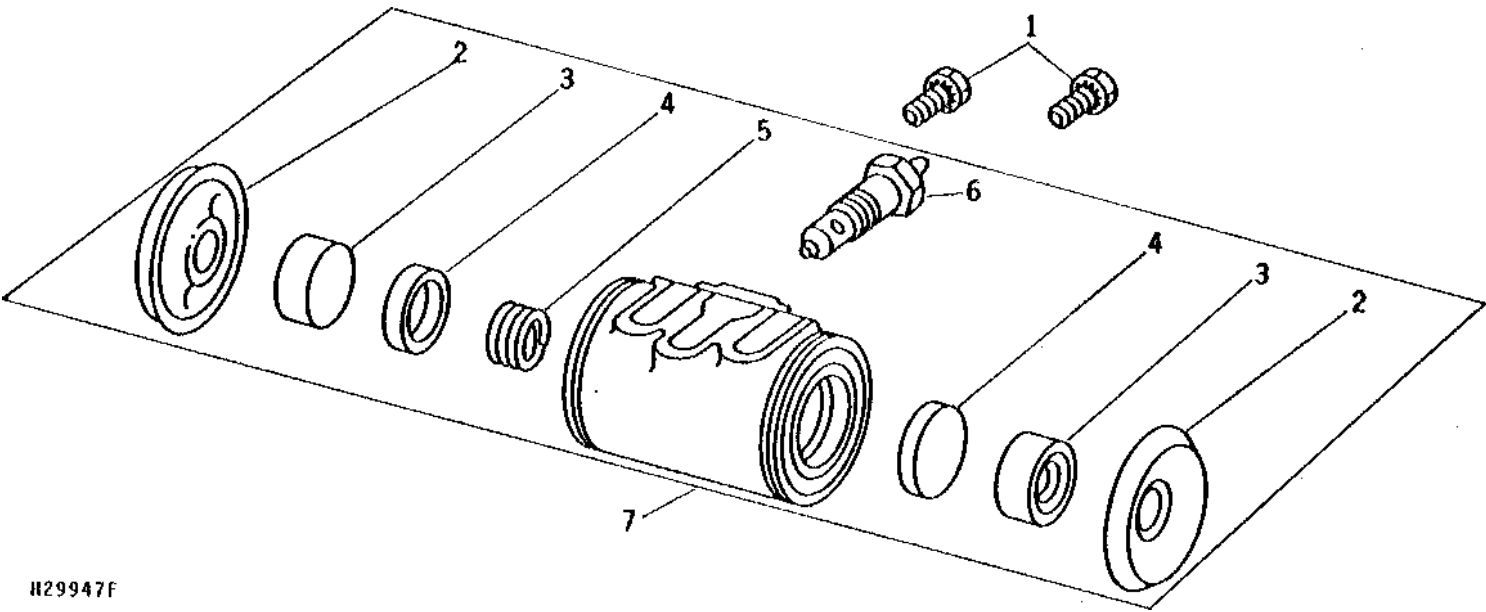
STEERING AND BRAKES

BRAKE MASTER CYLINDER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81459	SCREW	1		
2	H81460	DUST SHIELD	1		
3		CAP	1		(NOT SERVICED)
4	AH79858	COVER	1		(WITH BAFFLE)
5	H81458	GASKET	1	-1990	
6	H81471	SEAT	1	-1990	
7	H81470	VALVE	1	-1990	
8	H81469	SPRING	1	-1990	
9		HOUSING	1		(NOT SERVICED)
10	H81462	SPRING	2	-1990	
11	H81466	O-RING	2	-1990	
12	H81463	BEARING	2	-1990	
13	H81464	POPPET	2	-1990	
14	H81465	SPRING	2	-1990	
15	H81468	O-RING	2	-1990	
16	H81467	FITTING PLUG	2		
17		SCREW	2		(NOT SERVICED)
18		RETAINER	2		(NOT SERVICED)
19		SPRING	2		(NOT SERVICED)
20		RETAINER	2		(NOT SERVICED)
21		OIL CUP	2		(NOT SERVICED)
22		GUARD	2		(NOT SERVICED)
23		PISTON	2		(NOT SERVICED)
24		O-RING	2		(NOT SERVICED)
25	AH79857	PISTON	2		
26	H81472	SNAP RING	2		
27	H77378	BOOT	2		
28	R21612	BLEED SCREW	1		
29	H81461	RETAINER	2		
30	19H2247	CAP SCREW	4		7/16" X 1"
31	AH138701	KIT	1		
	AH138702	KIT	2		
33	AH76186	CYLINDER	1		

H29947F -UN-01JAN94

BRAKE SLAVE CYLINDER



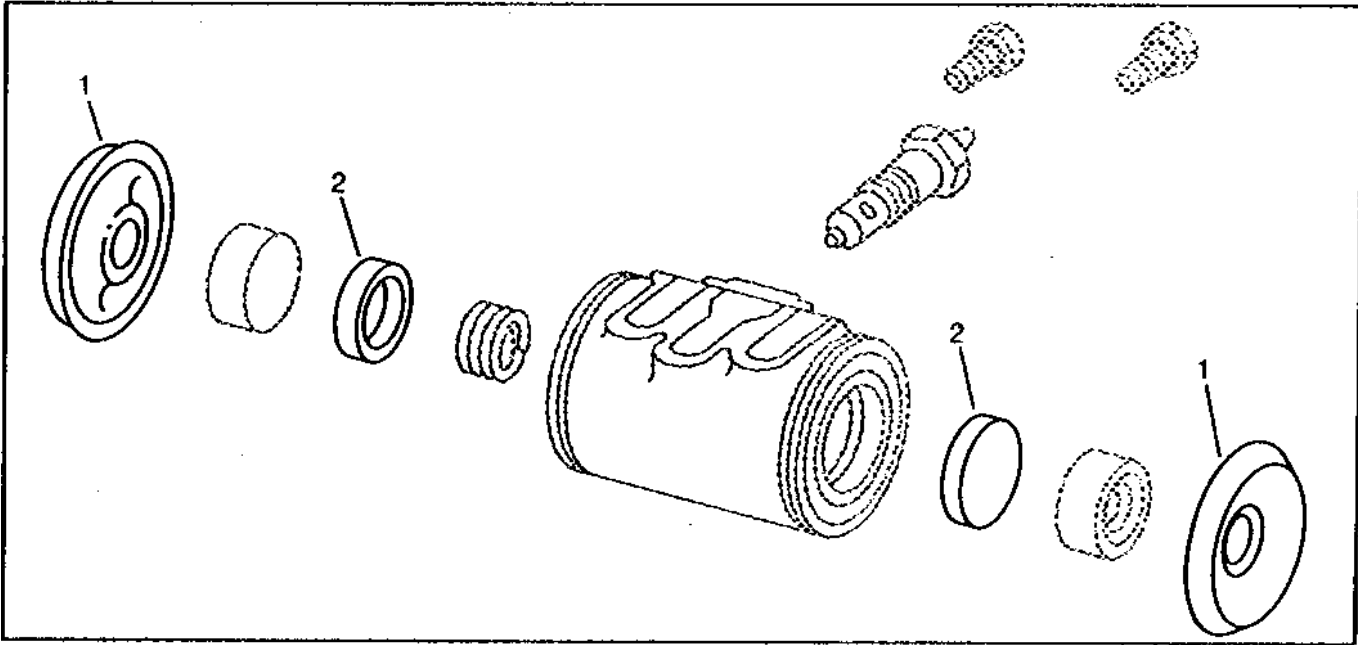
H29947f

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AW12765	SCREW	2		
2		BOOT	2		(KIT AH79382)
3		PISTON	2		(NOT SERVICED)
4		SEAL	2		(KIT AH79382)
5		SPRING	1		(NOT SERVICED)
6	W15277	BLEED SCREW	1		
7	AH79380	CYLINDER	1		(R.H.) MARKED "L" FOR OF OTHER INDUSTRY APPLICATIONS
	AH79381	CYLINDER	1		(L.H.) MARKED "R" FOR OTHER INDUSTRY APPLICATION

3H17

HP2113 -UN-01JAN94

KIT, BRAKE SLAVE CYLINDER



HP2113

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		BOOT	2		
2		SEAL	2		
3	AH79382	KIT	1		

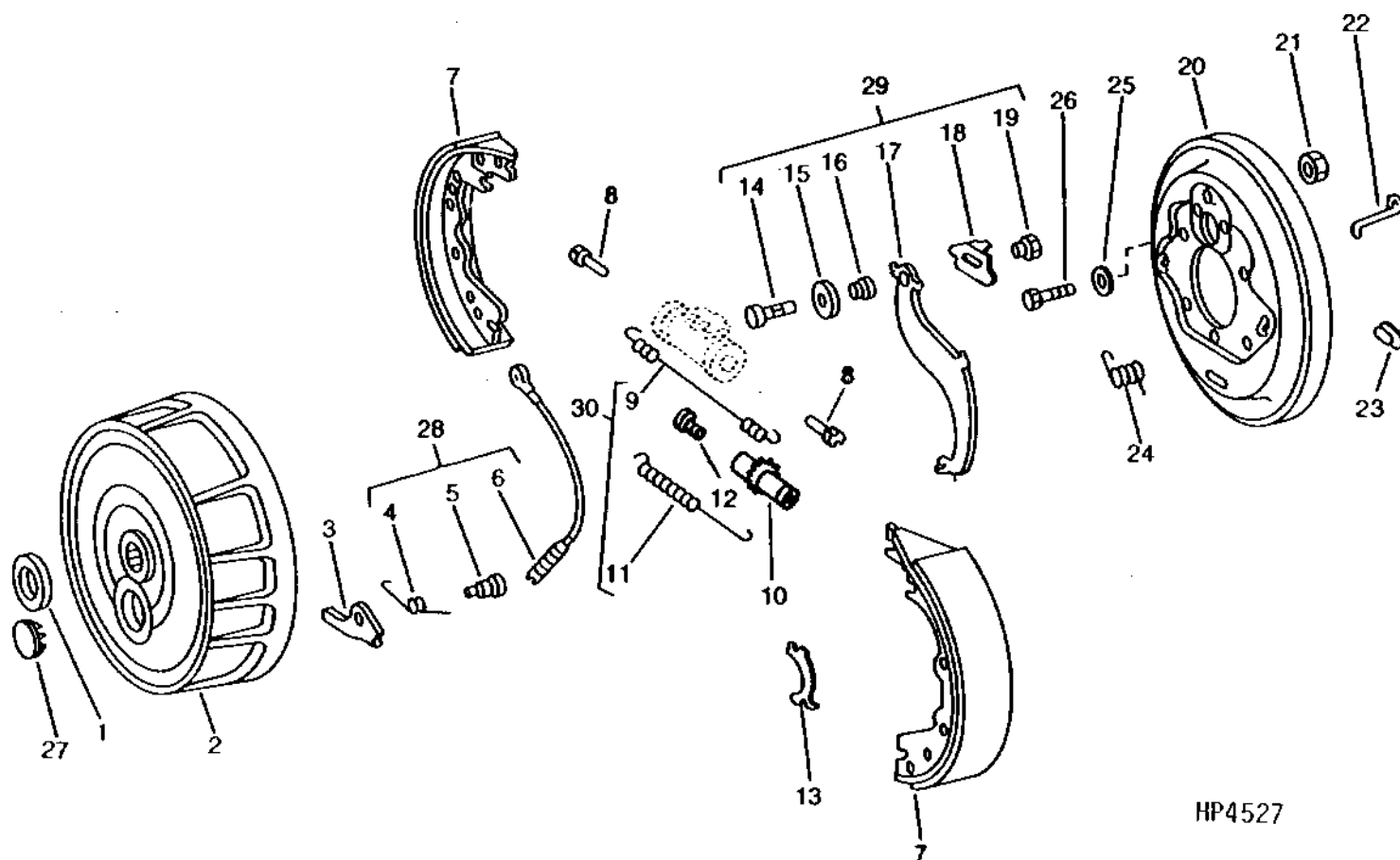
3H18

STEERING AND BRAKES

HP4527

-UN-01JAN94

**BRAKE SHOES AND DRUM
(LEFT-HAND ILLUSTRATED)**



HP4527

BRAKE SHOES AND DRUM - CONTINUED
(LEFT-HAND ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H85878	SNAP RING	1		
2	H85887	BRAKE DRUM	1		
3	H81056	LEVER	1	-465100	
	H112345	LEVER	1	465101-	(L.H.)
	H112722	LEVER	1	465101-	(R.H.)
4	H81048	SPRING	1	-1990	(TORSION, L.H.) (NO LONGER AVAILABLE)
	H81049	SPRING	1		(TORSION, R.H.)
5	H81055	PIN	1	-1990	(NO LONGER AVAILABLE)
6	AH79384	CABLE	1	-1990	(NO LONGER AVAILABLE)
7	AH80520	SHOE	1		(R.H. AND L.H.) (SET OF 4)
8	H81060	LINK	2		
9	H81052	SPRING	1		
10	H81995	NUT	1		(L.H.)
	H81994	NUT	1		(R.H.)
11	H81053	SPRING	1	-1990	
12	H81993	SCREW	1		(L.H.)
	H81992	SCREW	1		(R.H.)
13	H81054	GUIDE	1		
14	H81062	BOLT	1	-1990	
15	H81057	WASHER	1	-1990	
16	H81050	SPRING	1	-1990	
17	H81058	LEVER	1	-1990	(L.H.)
	H81059	LEVER	1		(R.H.)
18	H81064	PLATE	1	-615987	(SUB H127931)
	H127931	PLATE	1		(L.H.)
	H81065	PLATE	1	-615987	(SUB H127932)
	H127932	PLATE	1		(R.H.)
19	H81061	BUSHING	1		
20	AH82444	PLATE	1		(R.H.)
	AH82445	PLATE	1		(L.H.)
21	H81063	LOCK NUT	1		
22	H83639	PIN	2		
23	H81066	COVER	1		
24	H81051	SPRING	2		
25	T21242	WASHER	5		
26	19H2510	CAP SCREW	5		1/2" X 1-5/8", (R.H.)
	19H3109	CAP SCREW	5		1/2" X 2-7/8", (L.H.)
27	M61266	PLUG	1		(SUB FOR R34337)
28	AH138703	KIT	1		
29	AH138704	KIT	1		
30	AH138705	KIT	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

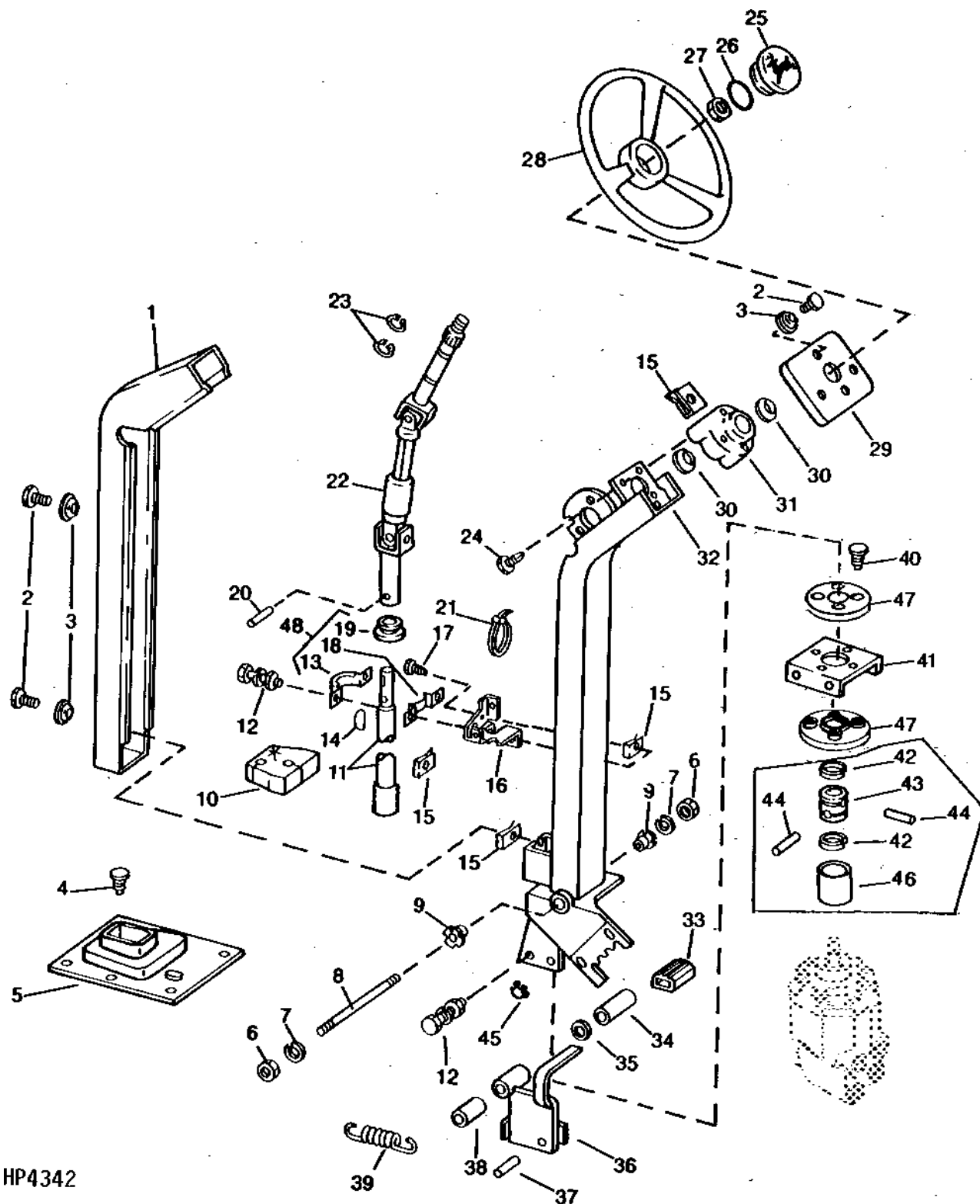
3H20

STEERING AND BRAKES

HP4342

-UN-01JAN94

STEERING COLUMN AND WHEEL



HP4342

STEERING COLUMN AND WHEEL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100106	COVER	1		
	H122570	COVER	1	600001-	(EXPORT)
2	H92711	SCREW	4		
3	H100108	WASHER	4	-464350	(SUB H91315)
	H91315	WASHER	4		
4	H82771	NUT	6		
5	H91425	BOOT	1		
6	14H1040	NUT	2		1/2"
7	12H301	LOCK WASHER	2		1/2"
8	H84624	STUD	1		
9	H86870	BUSHING	2		
10	AH98844	SEAL	1		
11	H98533	SHAFT	1	-600004	
	AH113081	SHAFT	1	600005-	
12	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
13	H95381	STRAP	1	-1990	(NO LONGER AVAILABLE)
14	26H9	SHAFT KEY	1		1/8" X 5/8"
15	H93309	NUT	5	-611513	(SUB R50279)
	R50279	NUT	5		
16	AH96161	SUPPORT	1		
17	37H14	SCREW	1		NO. 10 X 1/2"
18	H95382	CRADLE	1	-1990	(NO LONGER AVAILABLE)
19	AH94121	BALL BEARING	1	-1990	(NO LONGER AVAILABLE)
20	34H78	SPRING PIN	1		3/16" X 1-1/8"
21	M66044	TIE BAND	1		
22	AH96162	SHAFT	1		(WITH UNIVERSAL JOINT)
23	R26192	SNAP RING	2		
24	H100314	SCREW	1		
25	R47998	CAP	1		
26	B3690R	O-RING	1		
27	H35228	NUT	1		
28	AR26625	STEERING WHEEL	1		
29	H100107	COVER	1		
30	H99294	WASHER	2		
31	AH98841	HOUSING	1		
32	AH98839	STEERING SYSTEM	1	-600000	
	AH114721	STEERING SYSTEM	1	600001-	
	AH119066	STEERING SYSTEM	1	600001-	(EXPORT)
33	H98237	PAD	1		
34	28H1845	BUSHING	1		1/2" X 3-13/16"
35	24H1788	WASHER	1		17/32" X 1-1/8" X 0.060"
36	AH96744	PEDAL	1	-513950	
	AH108902	PEDAL	1	513951-	
37	34H331	SPRING PIN	1		5/16" X 1-1/2"
38	H84625	BUSHING	1		
39	H77924	SPRING	1		
40	N71292	SELF-LOCKING SCREW	4	-600000	
	H102816	BOLT	4	600001-	
	12H303	LOCK WASHER	4		5/16"
41	H100101	BRACKET	1	-414850	(SUB AH102049)
	AH102049	BRACKET	1	-600000	
	AH114718	BRACKET	1	600001-	
42	H98535	PISTON RING	2		
43	H98536	COUPLING	1		
44	H98534	DOWEL PIN	2		
45	H35062	PLUG	1		
46	H109578	SHIELD	1	513951-	
47	H102802	BARRIER	2	600001-	
48	AH138706	KIT	1		

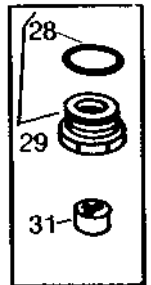
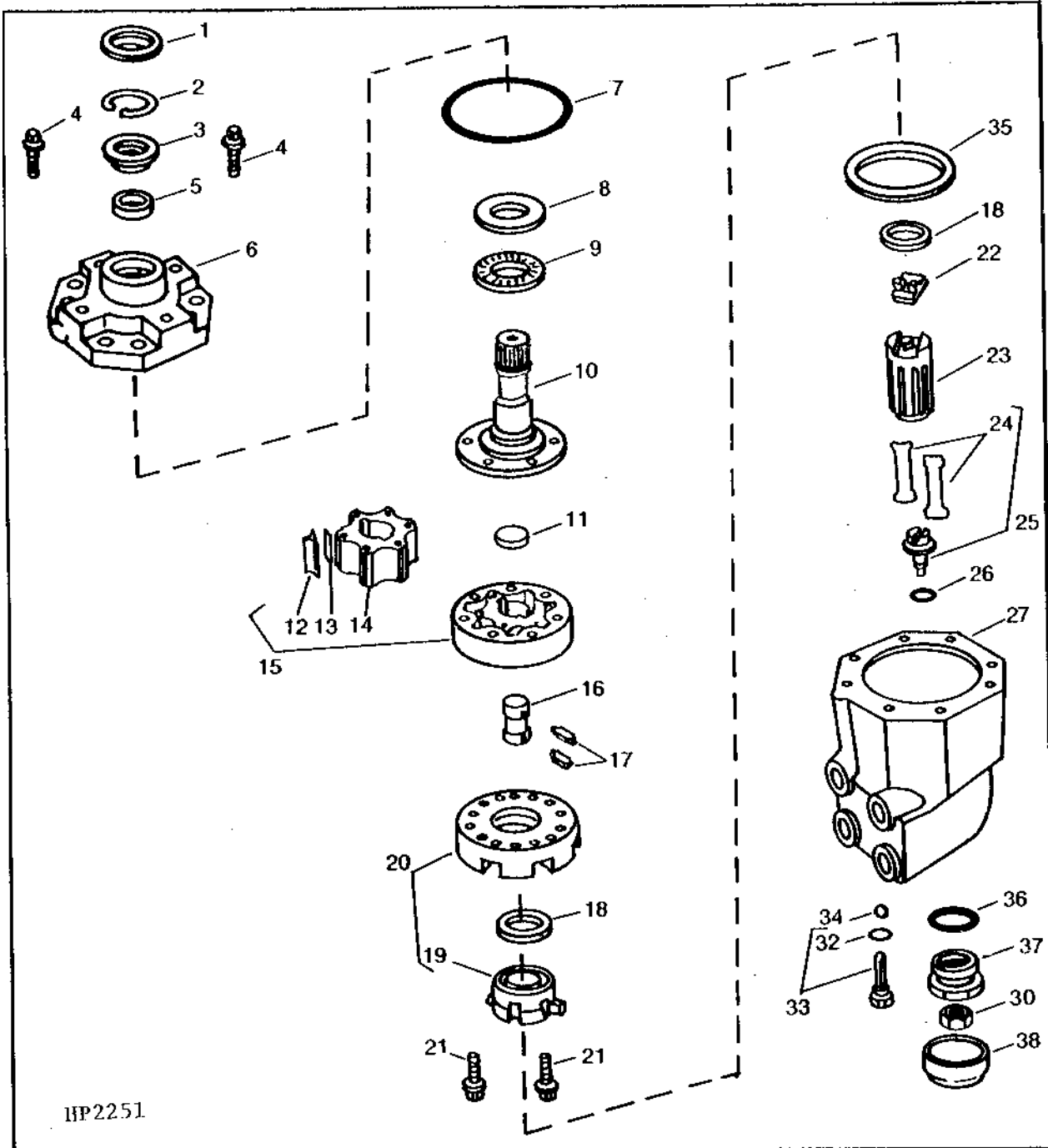
3H22

STEERING AND BRAKES

HP2251

-UN-01JAN94

STEERING PUMP



HP2251

39

STEERING PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1		(KIT AH101513)
2	H35226	SNAP RING	1		
3		BACK-UP RING	1		(KIT AH101513)
4	H102023	SCREW	8		
5		SEAL	1		(KIT AH101513)
6	H102020	COVER	1	-1990	(NO LONGER AVAILABLE)
7		O-RING	1		
8	AH101512	WASHER	1	-1990	(USE THICKNESS REQUIRED) (NO LONGER AVAILABLE)
9	JD9961	THRUST BEARING	1		
10	H102025	SHAFT	1		
11	H102026	DISK	1	-1990	(NO LONGER AVAILABLE)
12		VANE	6		
13		SPRING	6		
14		ROTOR	1		
15	AH101507	ROTOR	1	-1990	(NO LONGER AVAILABLE)
16	H102018	LINK	1	-1990	(NO LONGER AVAILABLE)
17	H35216	PIN	2		
18		SEAL	2		
19		SWITCH	1		(SERVICED IN AH101510 ONLY)
20	AH101510	MANIFOLD	1	-1990	(NO LONGER AVAILABLE)
21	H102022	SCREW	7		
22	H102017	RING	1	-1990	(NO LONGER AVAILABLE)
23		SPOOL	1		
24		BLADE	2		(SERVICED IN AH101508 ONLY)
25	AH101508	SCREW	1	-1990	(NO LONGER AVAILABLE)
26		O-RING	1		
27		HOUSING	1		
28	U17409	O-RING	1	-464350	
29	AH101509	PLUG	1	-464350	(SUB H110064, H110066 AND U17409)
30	14H774	NUT	1		3/8"
31	H102021	EXHAUST CAP	1	-464350	
32	R26287	O-RING	1		
33	AH101514	PLUG	1	-1990	(NO LONGER AVAILABLE)
34	T13624	BALL	1		
35	H103927	WASHER	1	-1990	(NO LONGER AVAILABLE)
36	U17409	O-RING	1		
37	H110066	PLUG	1		
38	H110064	CAP	1	-1990	(NO LONGER AVAILABLE)
39	AH95442	PUMP	1	-464629	(MODEL NO. HGE 14001) (COMPLETE COMPONENT)
	AH108572	PUMP	1	-600004	(SUB AH108572)
	AH112504	PUMP	1	600005-	(MODEL NO. HGE 14001) (NEW COMPONENT)
..	AH101513	SEAL KIT	1		
..	AH101515	SEAL KIT	1		

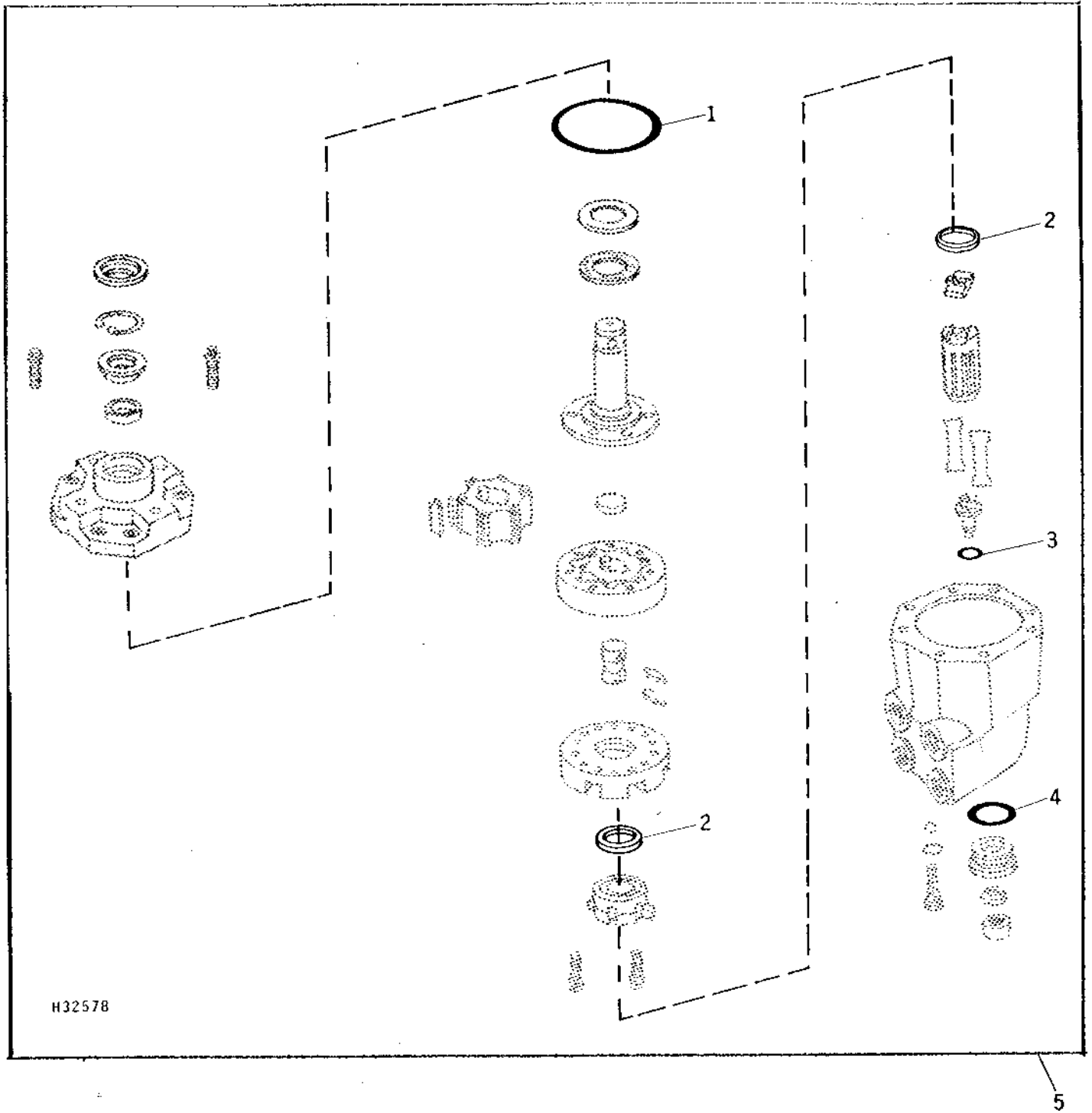
3H24

STEERING AND BRAKES

H32578

-UN-01JAN94

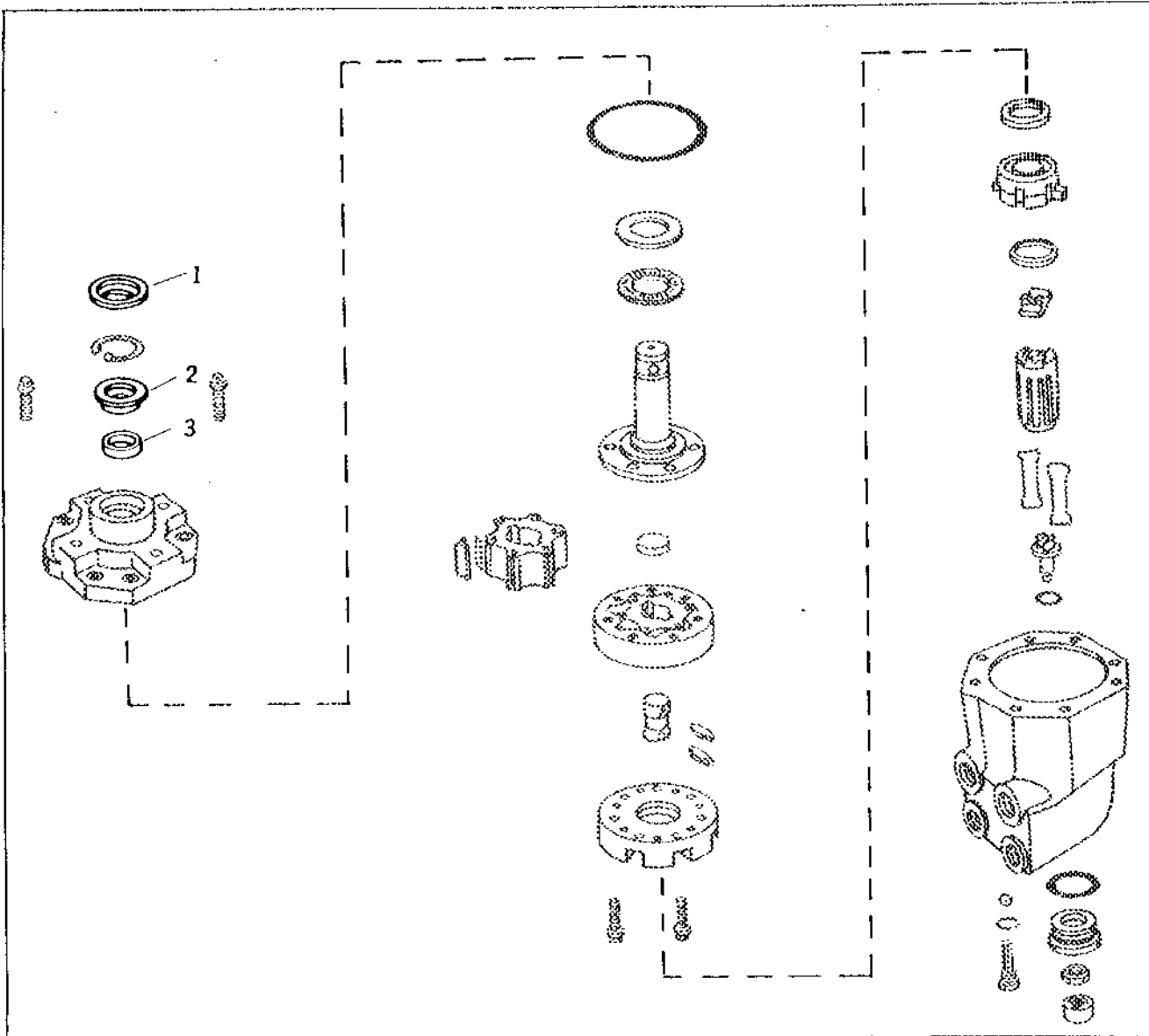
KIT, STEERING PUMP SEAL



3H25

KIT, STEERING PUMP SEAL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		O-RING	1		
2		SEAL	2		
3		O-RING	1		
4	U17409	O-RING	1		
5	AH101515	SEAL KIT	1		



H32154F

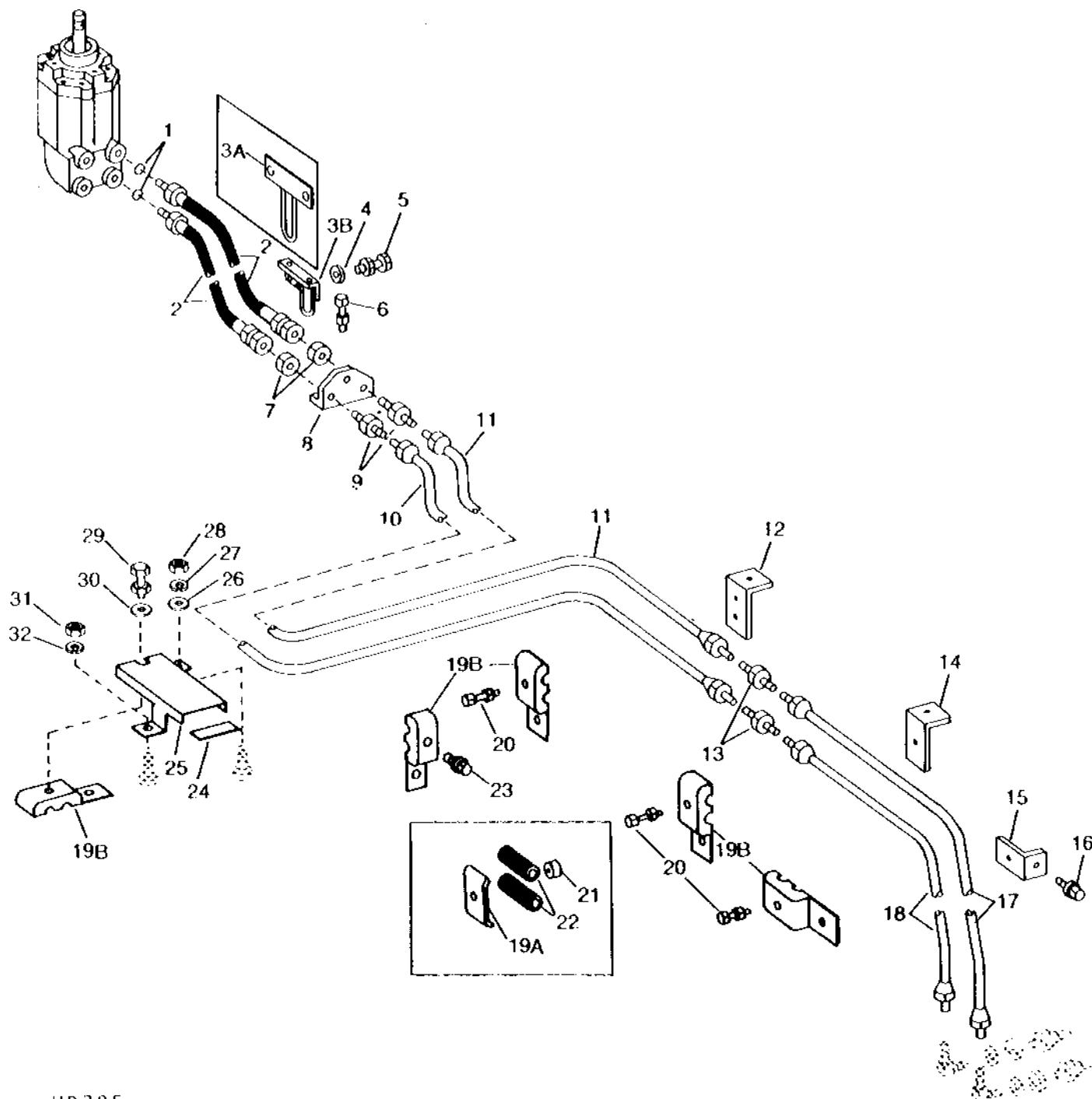
KIT, STEERING PUMP INPUT SHAFT SEAL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1		
2		BACK-UP RING	1		
3		SEAL	1		
4	AH101513	SEAL KIT	1		

HP725

-UN-01JAN94

STEERING OIL LINES AND HOSES - FRONT



HP725

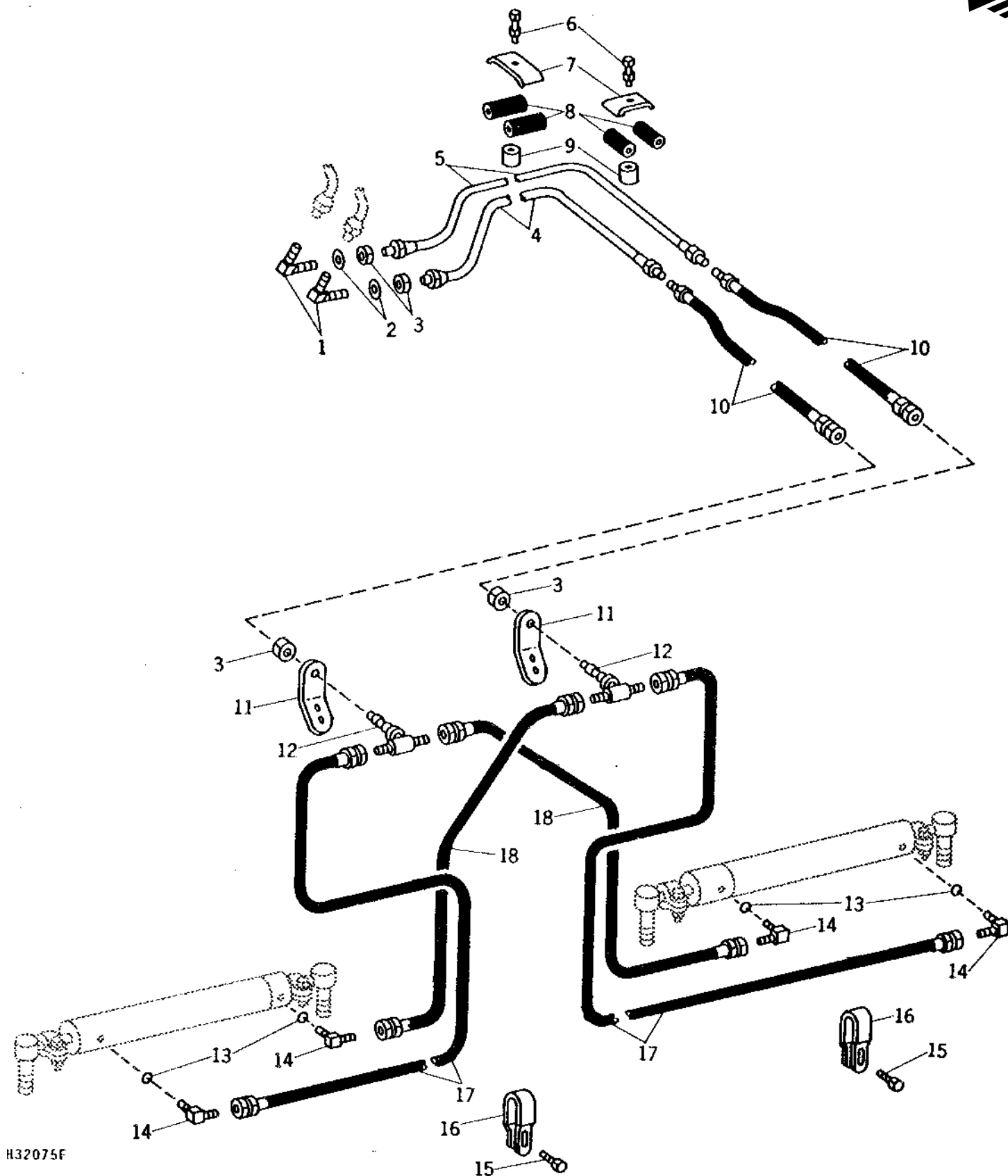
STEERING OIL LINES AND HOSES - FRONT--CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	2		
2	AH94862	HOSE	2	-464350	(SUB AH108399)
	AH108399	HOSE	2		10 MM X 1270 MM (3/8" I.D. X 50") LONG
3A	AH100323	RETAINER	1	-414850	(SUB AH102050)
3B	AH102050	SUPPORT	1		
4	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
5	19H2247	CAP SCREW	2		7/16" X 1"
	12H293	LOCK WASHER	2		7/16"
6	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	14H832	NUT	2		9/16"
8	H91357	BRACKET	1	-513950	(SUB H111620)
	H111620	BRACKET	1		UPPER
9	R27238	FITTING	2		
10	AH97652	TUBE	1		L.H.
11	AH97653	TUBE	1		R.H.
12	H84515	BRACKET	1	-1990	MIDDLE (NO LONGER AVAILABLE)
13	R27095	FITTING	2		
14	H79573	BRACKET	1		MIDDLE
15	H81346	BRACKET	1		LOWER
16	H76139	SCREW	1		SELF-TAPPING
17	AH98068	LINE	1		UPPER
18	AH98069	LINE	1		LOWER
19A	H83208	CLAMP	4	-415847	
19B	H108745	CLAMP	5	415848-	
20	19H1849	CAP SCREW	3		5/16" X 1-1/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
21	28H90	BUSHING	4	-415847	1/4" X 7/16"
22	H23932	ISOLATOR	8	-415847	RUBBER
23	H79578	SCREW	1		
24		SEAL	1	415848-	5 MM X 13 MM X 57 MM (3/16" X 1/2" X 2-1/4")
					(CUT FROM H81330)
25	H108473	SHIELD	1	415848-	STEERING LINES
26	24H1341	WASHER	1	415848-	17/32" X 15/16" X 0.060"
27	12H301	LOCK WASHER	1	415848-	1/2"
28	14H1040	NUT	1	415848-	1/2"
29	19H1849	CAP SCREW	1	415848-	5/16" X 1-1/4"
	N10213	LOCK NUT	1	415848-	
30	24H1136	WASHER	1	415848-	11/32" X 11/16" X 0.065"
31	14H785	NUT	1	415848-	5/16"
32	12H303	LOCK WASHER	1	415848-	5/16"
..	H81330	ISOLATOR	1		5 MM X 13 MM X 3048 MM (3/16" X 1/2" X 120")
					LONG

H32075F

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STEERING OIL LINES AND HOSES - REAR (SERIAL NO. -513950)



H32075F

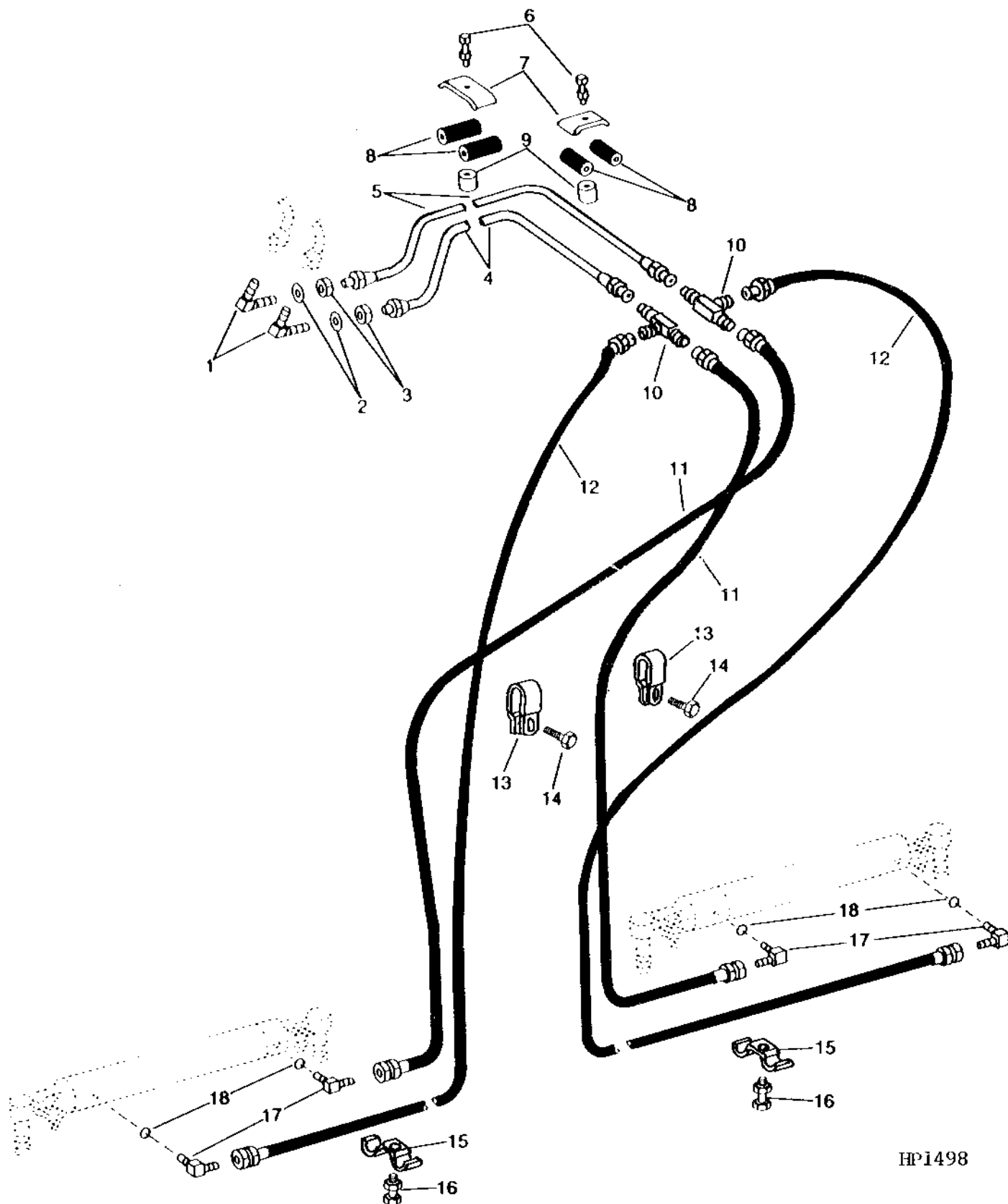
STEERING OIL LINES AND HOSES - REAR - CONTINUED
(SERIAL NO. -513950)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75413	ELBOW FITTING	2		90°
2	24H1357	WASHER	2		19/32" X 1-5/32" X 0.090"
3	14H832	NUT	4		9/16"
4	AH94637	TUBE	1		(L.H.)
5	AH94636	TUBE	1		(R.H.)
6	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
7	H83208	CLAMP	2		(USE WITH 28H90)
8	H23932	ISOLATOR	4		RUBBER
9	28H90	BUSHING	2		1/4" X 7/16"
10	AH98931	HYDRAULIC HOSE	2		10 MM X 864 MM (3/8" I.D. 34") LONG
11	H96282	BRACKET	2		
12	N154286	TEE FITTING	2		
13	R26448	O-RING	4		
14	AR26725	ELBOW FITTING	4		(SUB AT35121) 90°
	AT35121	ELBOW FITTING	4		90°
15	37H110	SCREW	6		3/8" X 7/8"
16	AH97280	CLIP	2		
17	AH94856	HYDRAULIC HOSE	2		6 MM X 838 MM (1/4" I.D. X 33") LONG (WIDE FIXED REAR AXLE)
	AT47534	HYDRAULIC HOSE	2	-415847	6 MM X 914 MM (1/4" I.D. X 36") LONG (4-WHEEL DRIVE) (SUB AH106062)
	AH106062	HOSE	2		6 MM X 914 MM (1/4" I.D. X 36") LONG (4-WHEEL DRIVE)
18	AT47534	HYDRAULIC HOSE	2		6 MM X 914 MM (1/4" I.D. X 36") LONG (WIDE FIXED REAR AXLE)
	AH94858	HOSE	2		6 MM X 978 MM (1/4" I.D. X 38-1/2") LONG (4-WHEEL DRIVE REAR AXLE)
	AH106173	HOSE	2		6 MM X 1727 MM (1/4" I.D. X 68") LONG

STEERING OIL LINES AND HOSES
(HEAVY-DUTY ADJUSTABLE REAR AXLE AND 4-WHEEL DRIVE)
(SERIAL NO. 513951-)

HP1498

-UN-01JAN94



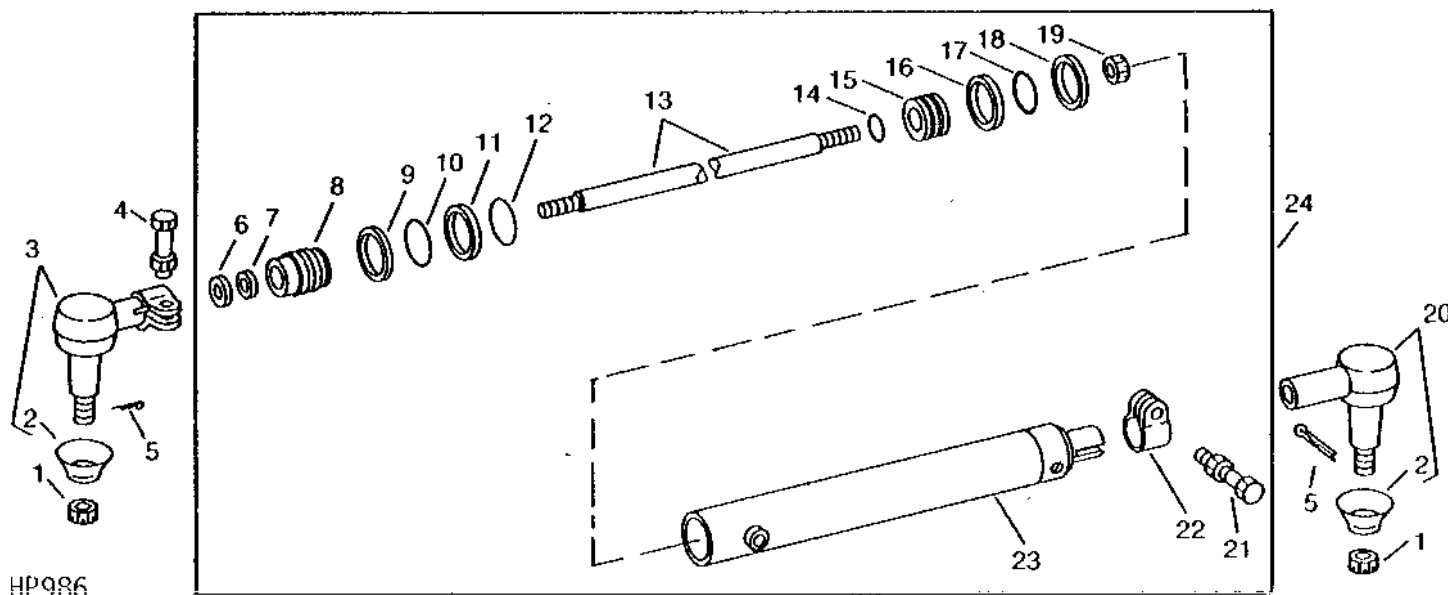
HP1498

STEERING OIL LINES AND HOSES - CONTINUED
(HEAVY-DUTY ADJUSTABLE REAR AXLE AND 4-WHEEL DRIVE)
(SERIAL NO. 513951-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75413	ELBOW FITTING	2	90°	
2	24H1357	WASHER	2	19/32" X 1-5/32" X 0.090"	
3	14H832	NUT	4	9/16"	
4	AH97722	LINE	1		
5	AH97721	LINE	1		
6	19H1905	CAP SCREW	2	5/16" X 1"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
7	H83208	CLAMP	2		
8	H23932	ISOLATOR	4	(USE WITH 28H90)	
9	28H90	BUSHING	2		
10	T20926	TEE FITTING	2		
11	AH106173	HOSE	2	6 MM X 1727 MM (1/4" I.D. X 68") LONG	
12	AH108418	HOSE	2	6 MM X 2159 MM (1/4" I.D. X 85") LONG	
13	H97280	STRAP	2		
14	37H110	SCREW	2	3/8" X 7/8"	
15	AH83846	CLAMP	2		
16	19H1900	CAP SCREW	2	5/16" X 3/4"	
	N10213	LOCK NUT	2		
17	AR26725	ELBOW FITTING	4	-615935	(SUB AT35121) 90°, ADJUSTABLE
	AT35121	ELBOW FITTING	4		90°, ADJUSTABLE
18	R26448	O-RING	4		

HP986 -UN-01JAN94

STEERING CYLINDER
(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE)

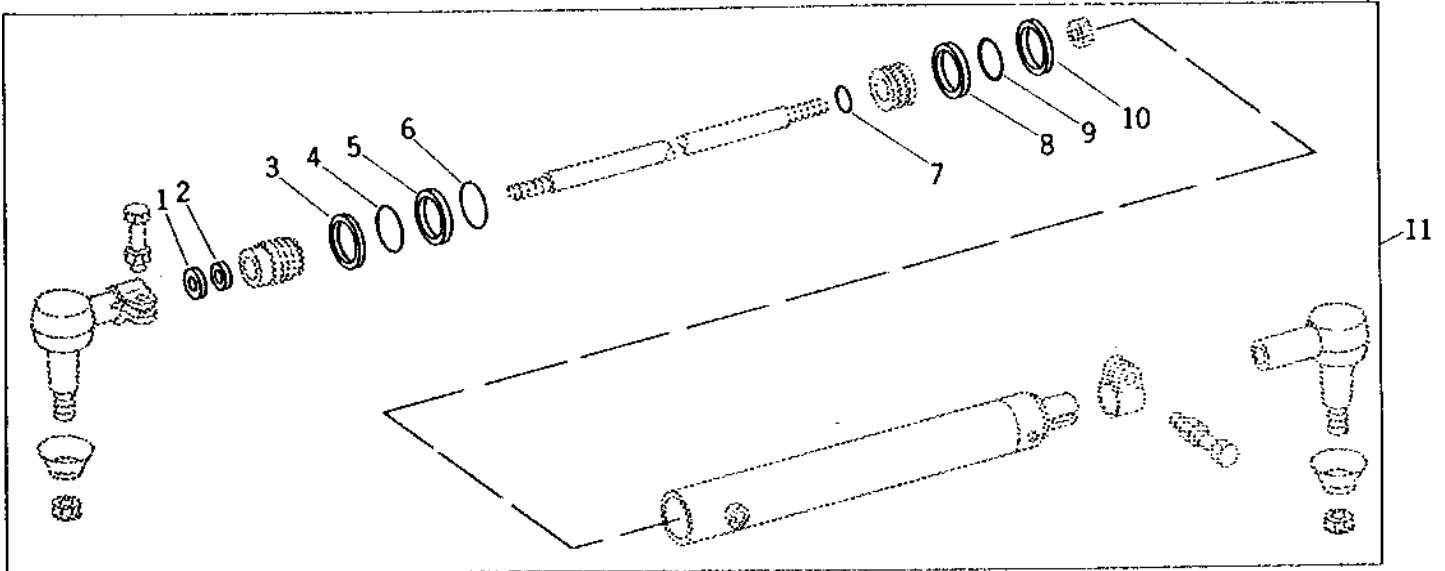


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H950	NUT	2	5/8"	
2	R40589	COVER	2		
3	AH94056	TIE ROD END	1		(USE WITH 4-WHEEL DRIVE-R.H.) (USE WITH WIDE FIXED REAR AXLE-L.H.)
	AH97744	TIE ROD END	1		(USE WITH WIDE FIXED REAR AXLE- R.H.) (USE WITH 4-WHEEL DRIVE-L.H.) (HEAVY DUTY ADJUSTABLE)
4	19H1930	CAP SCREW	1	1/2" X 2-1/2"	
	12H301	LOCK WASHER	1	1/2"	
	14H826	NUT	1	1/2"	
5	11H236	COTTER PIN	2	1/8" X 1"	
6		SEAL	1	(KIT AH101202)	
7	AH87264	SEAL	1	(KIT AH101202)	
8	H101433	GUIDE	1	-1990	(NO LONGER AVAILABLE)
9		BEARING	1	(KIT AH101202)	
10		RING	1	(KIT AH101202)	
11		WASHER	1	(KIT AH101202)	
12	P50635	O-RING	1	(KIT AH101202)	
13	H101434	ROD	1		
14	T42798	O-RING	1	(KIT AH101202)	
15	H101432	PISTON	1	-1990	(NO LONGER AVAILABLE)
16		PISTON RING	1	(KIT AH101202)	
17	U15973	O-RING	1	(KIT AH101202)	
18		RING	1	(KIT AH101202)	
19	N33203	LOCK NUT	1		
20	AH94057	TIE ROD END	1		
21	19H1863	CAP SCREW	1	5/8" X 3"	
	K40015	LOCK NUT	1		
22	AH101200	CLAMP	1		
23	AH101201	HYDRAULIC CYLINDER BARREL	1	(SUB AH96566)	
24	AH96566	CYLINDER	1	LESS TIE ROD ENDS (NEW COMPONENT)	
..	AH101202	KIT	1	SEAL REPAIR	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

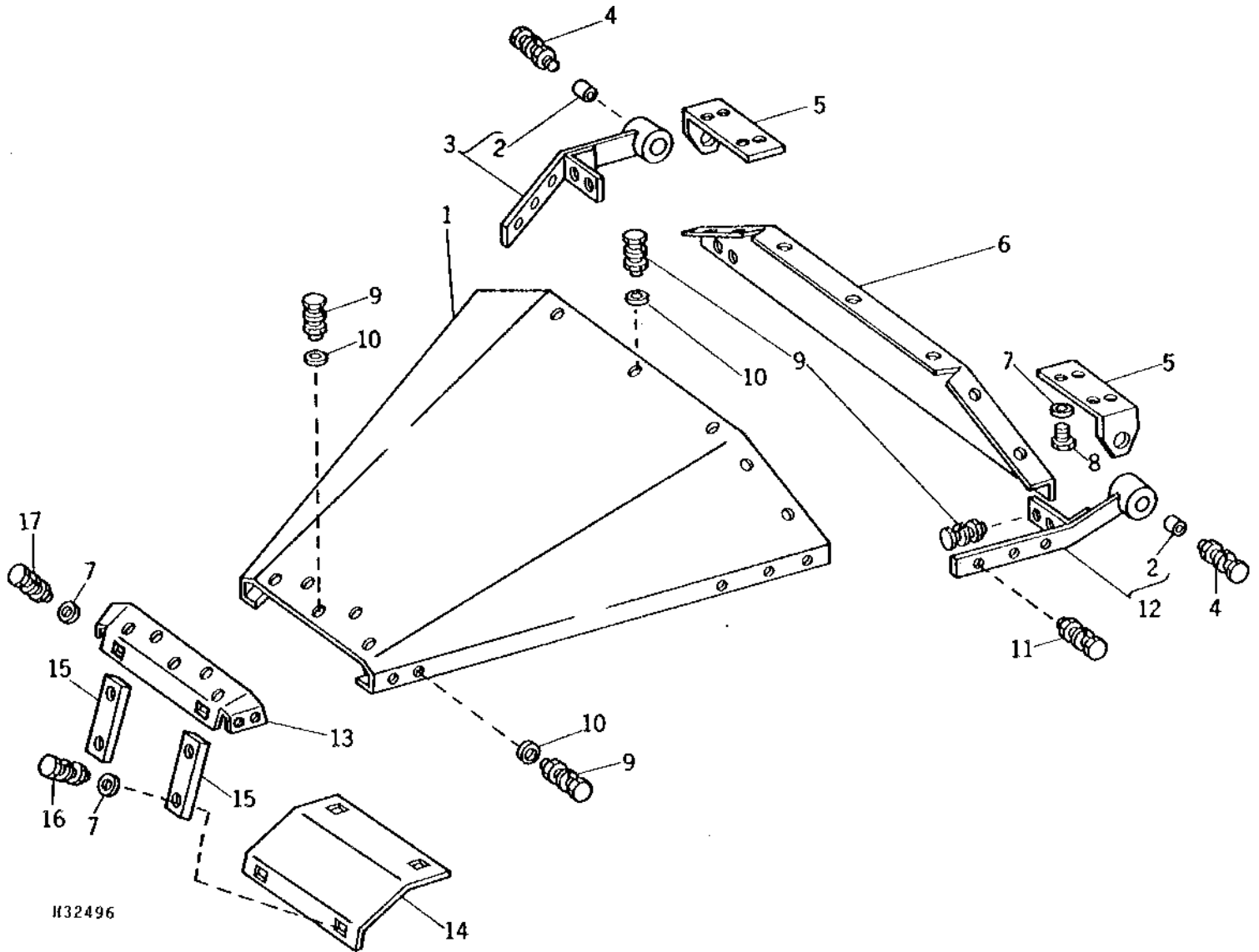
H32083F -UN-01JAN94

KIT, STEERING CYLINDER



H32083F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1		
2		SEAL	1		
3		RING	1		
4		RING	1		
5		WASHER	1		
6	P50635	O-RING	1		
7	T42798	O-RING	1		
8		PISTON RING	1		
9	U15973	O-RING	1		
10		RING	1		
11	AH101202	KIT	1		



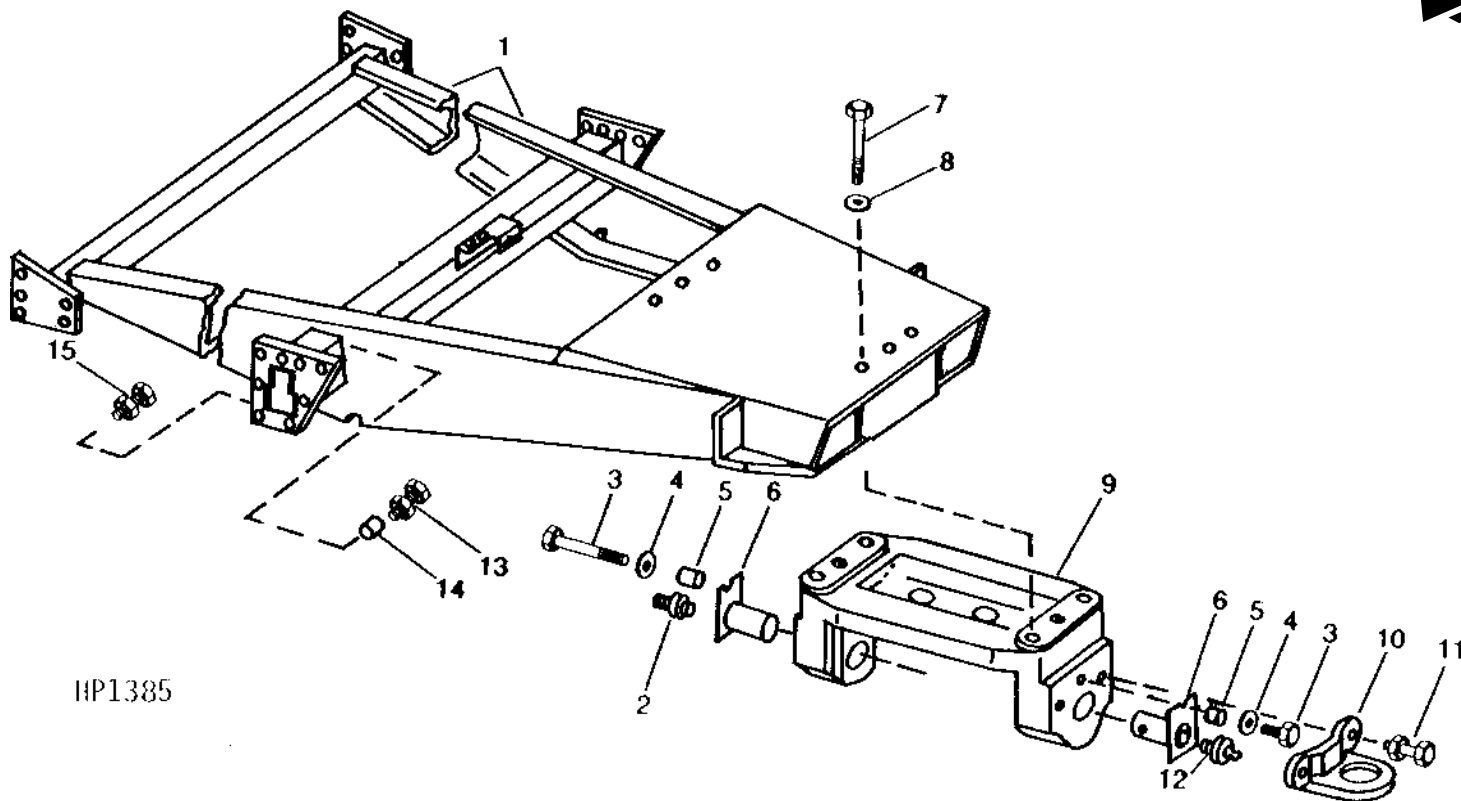
TRASH SHIELD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100690	SHIELD	1	-610700	
	H117643	SHIELD	1	610701-	
2	AH80384	ISOLATOR	2		
3	AH99660	SUPPORT	1	-610700	L.H.
	AH114441	SUPPORT	1	610701-	L.H.
4	19H1847	CAP SCREW	2		5/8" X 2-1/2"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
5	H99012	BRACKET	2		MOUNTING
6	H100691	BRACKET	1		FRONT
7	24H1305	WASHER	12		13/32" X 13/16" X 0.065"
8	19H1936	CAP SCREW	8		3/8" X 3/4"
9	19H1900	CAP SCREW	20		5/16" X 3/4"
	24H1136	WASHER	20		11/32" X 11/16" X 0.065"
	14H785	NUT	20		5/16"
10	12H303	LOCK WASHER	16		5/16"
11	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
12	AH99661	SUPPORT	1	-610700	R.H.
	AH114440	SUPPORT	1	610701-1990	R.H. (SUB AH114438)
	AH114438	SUPPORT	1		
13	H100689	BRACKET	1	-610700	REAR
	H117644	BRACKET	1	610701-	REAR
14	H101268	SUPPORT	1	-513950	(SUB H113792)
	H113792	SUPPORT	1		REAR
15	H83624	STRAP	2		RUBBER
16	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	03H1495	BOLT	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

HP1385

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REAR AXLE FRAME AND SUPPORT

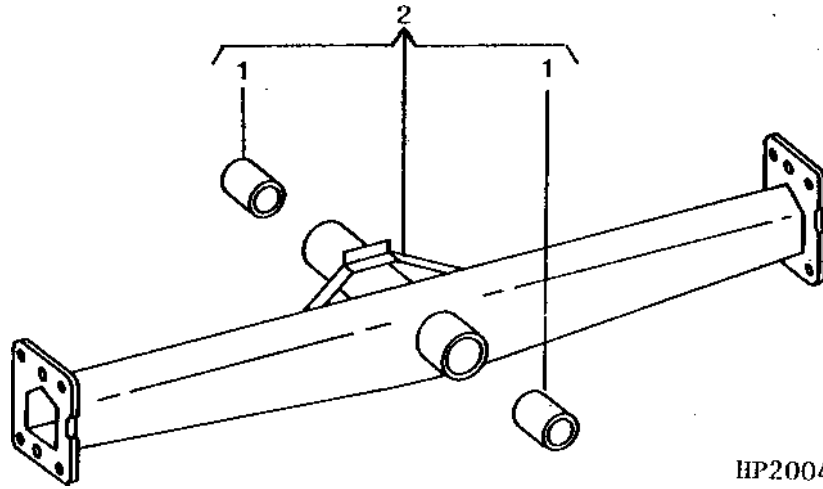


HP1385

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96277	FRAME	1	-513950	(SUB AH108403)
	AH108403	FRAME	1		
	19H1731	CAP SCREW	4		3/8" X 1"
	14H812	NUT	4		3/8"
2	JD7759	LUBRICATION FITTING	1		STRAIGHT, 1/8"
3	19H1777	CAP SCREW	2		1/2" X 1-3/4"
4	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
5	R36728	BUSHING	2		
6	AH96446	PIN	2		
7	19H3400	CAP SCREW	4	-464838	3/4" X 5", (SUB 19H3415 WITH M3301T)
	19H3415	CAP SCREW	6	-513950	3/4" X 5-1/2", (SUB 19H3407)
	19H3407	CAP SCREW	6		3/4" X 5-1/2"
8	M3301T	WASHER	6		(SUB T25922, THIS APPLICATION)
	T25922	WASHER	6		
9	H94184	SUPPORT	1	-465101	(SUB H109765)
10	H109765	SUPPORT	1		
	H92959	HITCH	1		
	H111935	HITCH	1	600001-	(EXPORT)
11	19H1903	CAP SCREW	2		1" X 3-1/2"
	12H234	LOCK WASHER	2		1"
12	JD7781	LUBRICATION FITTING	1		90°
13	19H1765	CAP SCREW	12		3/8" X 1-3/4"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
14	H87507	BUSHING	12		
15	19H1708	CAP SCREW	4		5/8" X 1-3/4"
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"

HP2004 -UN-01JAN94

REAR AXLE
(HEAVY-DUTY AND 4-WHEEL DRIVE)
(SERIAL NO. -513950)



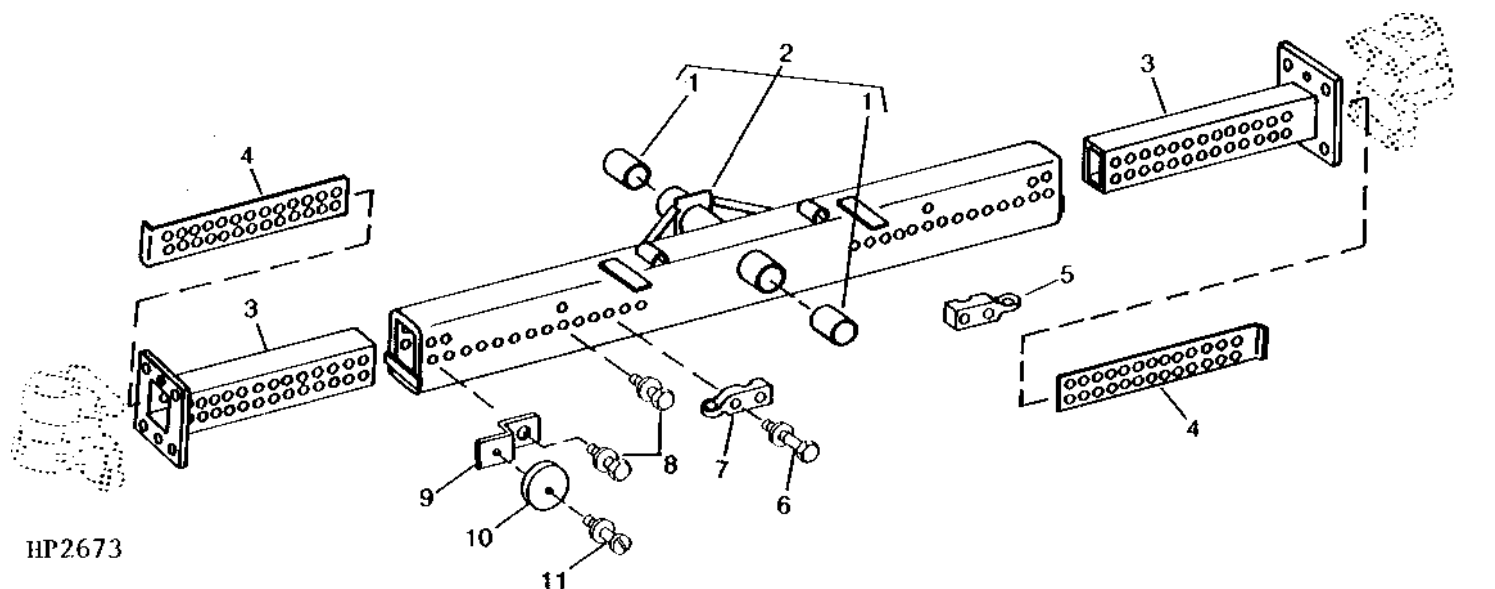
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R65828	BUSHING	2		
2	AH108427	AXLE	1	-513950	(SUB AH96701)
	AH96701	AXLE	1		

MEMORANDA

REAR AXLE
(HEAVY-DUTY AND 4-WHEEL DRIVE)
(SERIAL NO. 513951-)

HP2673

-UN-01JAN94

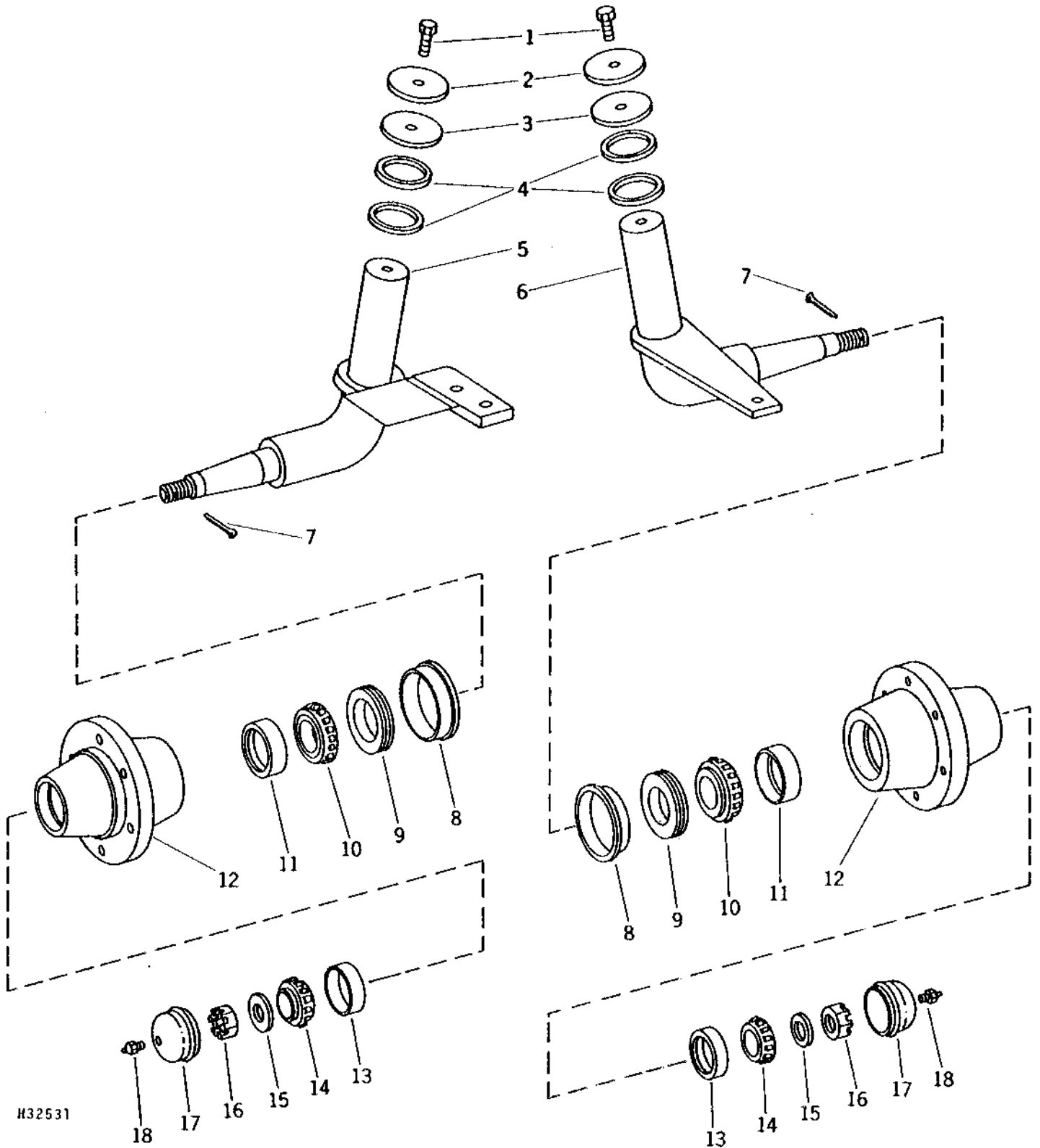


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R65828	BUSHING	2		
2	AH106153	REAR AXLE	1	-564100	(SUB AH112286)
	AH112286	REAR AXLE	1	-610700	(SUB AH115047 AND (2) H118495)
	AH115047	REAR AXLE	1		
3	AH106154	TUBE	2		
4	H118495	SHIM	2		
5	H110286	ANCHOR	1		
6	19H3322	CAP SCREW	4		3/4" X 8"
	A20672	NUT	4	-513950	(SUB 14H1064, THIS APPLICATION)
	14H1064	NUT	16		3/4"
7	H107270	ANCHOR	1		
8	19H3419	CAP SCREW	12		3/4" X 6"
	M3301T	WASHER	12		
	A20672	NUT	12	-513950	(SUB 14H1064, THIS APPLICATION)
	14H1064	NUT	16		3/4"
9	H127979	BRACKET	2	610701-	(EXPORT)
10	CA13057	REFLECTOR	2	610701-1990	(EXPORT) (NO LONGER AVAILABLE)
11	21M7033	SCREW	2	610701-	(EXPORT)
	12M5029	WASHER	2	610701-	(EXPORT)
	14M7139	NUT	2	610701-	(EXPORT)

H32531

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REAR AXLE SPINDLES (HEAVY-DUTY REAR AXLE)



H32531

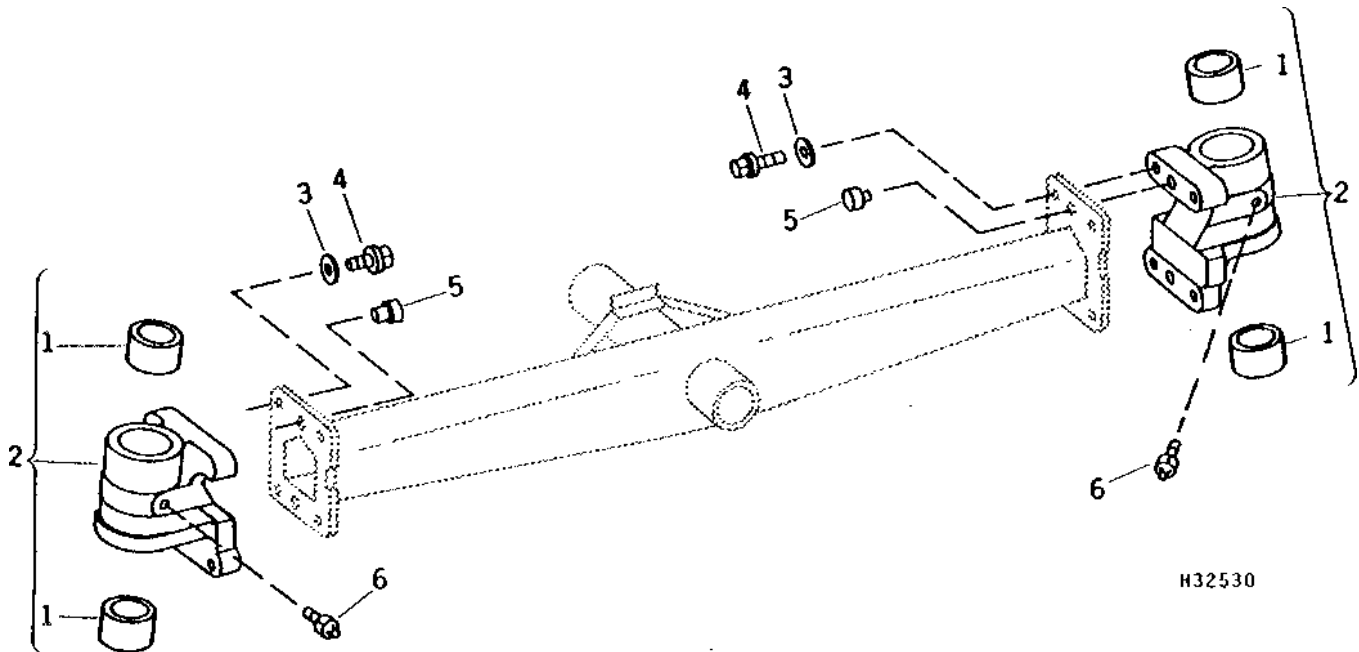
REAR AXLE SPINDLES - CONTINUED
(HEAVY-DUTY REAR AXLE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1895	CAP SCREW	2		1/2" X 3/4"
2	24H1916	WASHER	2		17/32" X 3-1/2" X 0.180"
3	H96869	CAP	2		
4	H102206	THRUST BEARING	4		
5	AH94018	SPINDLE	1		(L.H.)
6	AH94019	SPINDLE	1		(R.H.)
7	11H218	COTTER PIN	2		3/16" X 1-1/2", (SUB 11M7030)
	11M7030	COTTER PIN	2		3/16" X 1-1/2"
8	H94951	SLEEVE	2		
9	AH93892	SEAL	2		
10	JD8952	BEARING	2		
11	JD8258	BEARING CUP	2		
12	H94814	HUB	2		
13	JD8237	BEARING CUP	2		
14	JD8902	BEARING CONE	2		
15	H98316	WASHER	2	-626300	(SUB R30399)
	R30399	WASHER	2		26.187 X 57.150 X 6.350 MM (1-1/32" X 2-1/4" X 1/4")
16	14H920	NUT	2		1"
17	H94950	CAP	2		
18	JD7759	LUBRICATION FITTING	2		STRAIGHT, 1/8"

H32530

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REAR AXLE SPINDLE HOUSINGS
(HEAVY-DUTY REAR AXLE)

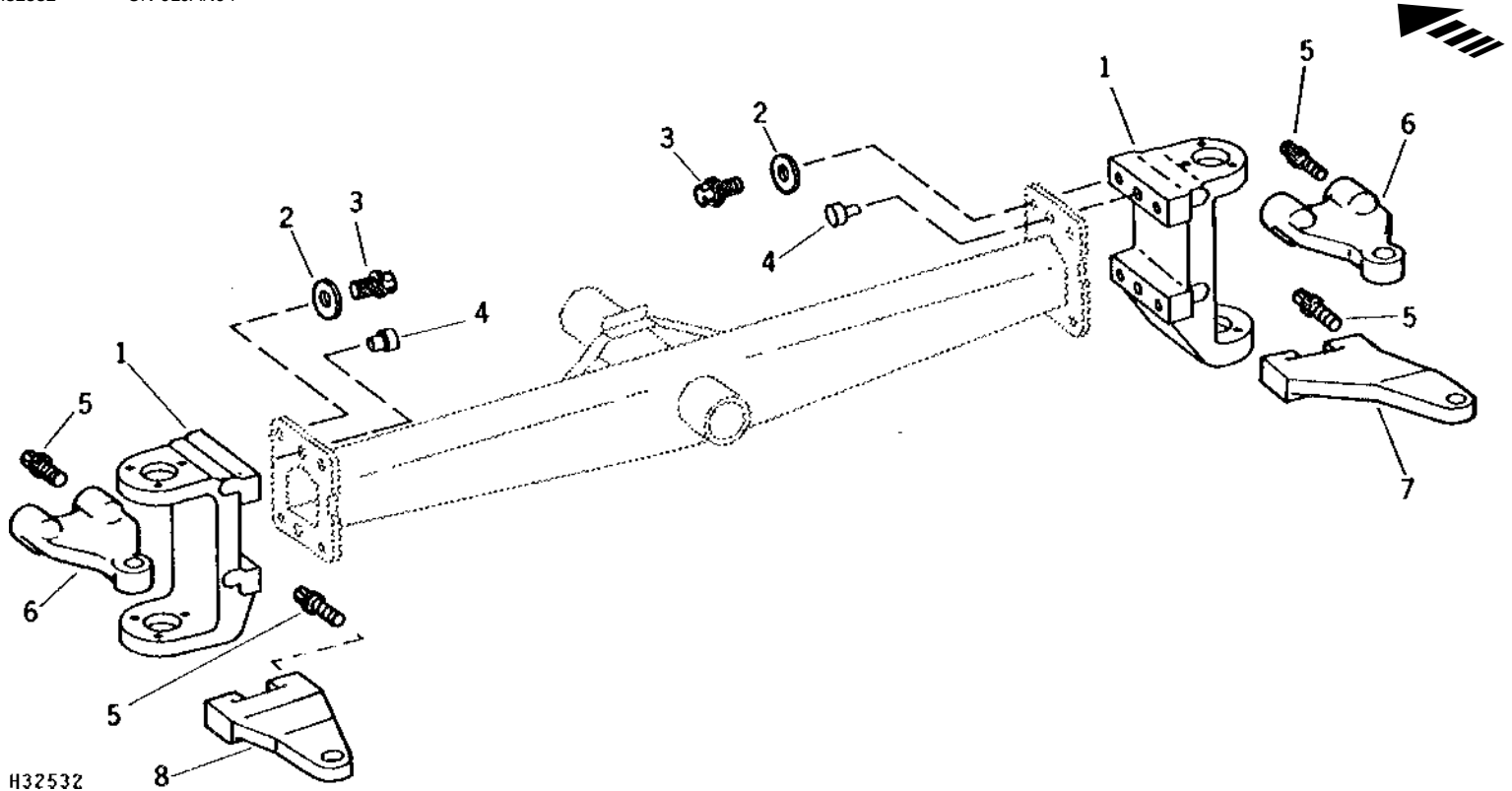


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94946	BUSHING	4		
2	AH93988	HOUSING	2	-625704	(MARKED H94817) (SUB AH126808)
	AH126808	HOUSING	2		
3	H78426	BUSHING	8		
4	H86161	BOLT	8		
5	H75423	PIN	2		
6	JD7759	LUBRICATION FITTING	2	STRAIGHT	

H32532

-UN-01JAN94

WHEEL MOTOR HOUSING AND STEERING ARM
(4-WHEEL DRIVE-PLANETARY GEARING)



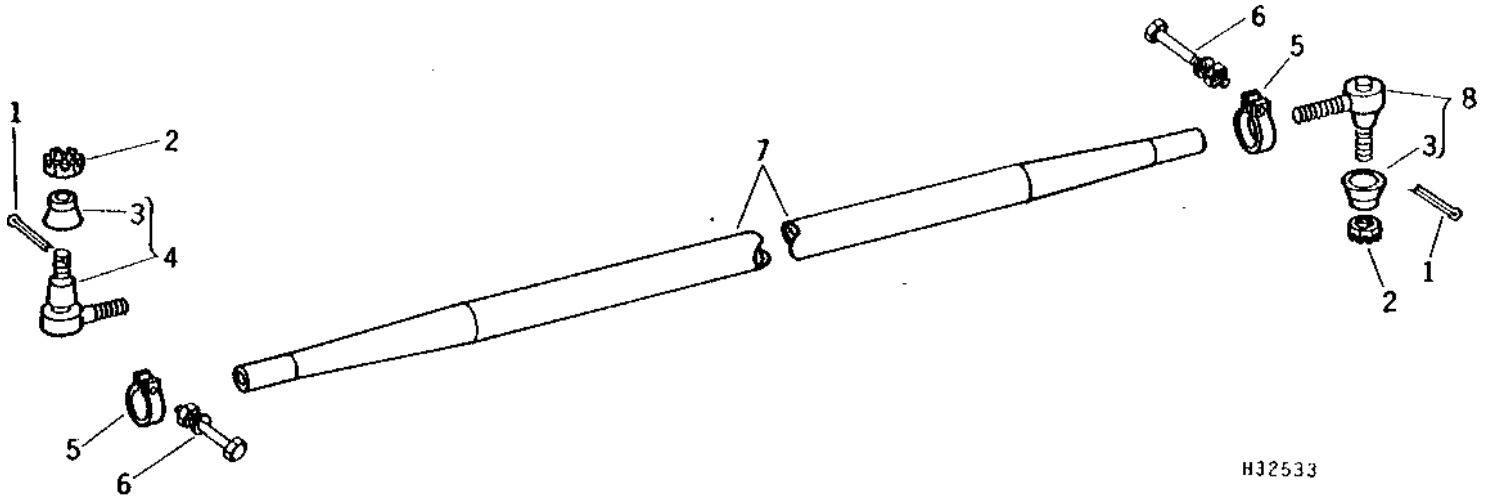
H32532

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R68156	YOKE	2		
2	H78426	BUSHING	8		
3	H86161	BOLT	8		
4	H75423	PIN	4		
5	19H3362	CAP SCREW	8	-464350	5/8" X 4-1/4"
	19H2826	CAP SCREW	8	464351-	3/4" X 4-1/2"
	12H236	LOCK WASHER	8	464351-	3/4"
6	H100336	ARM	2	-464350	(SUB H111108) (NO LONGER AVAILABLE)
	H111108	ARM	2		
7	H101127	ARM	1	-464350	(R.H.)
	H111109	ARM	1	464351-	(R.H.)
8	H101128	ARM	1	-464350	(L.H.)
	H111110	ARM	1	464351-1990	(L.H.) (NO LONGER AVAILABLE)

H32533

-UN-01JAN94

STEERING TIE RODS
(SERIAL NO. -513950)



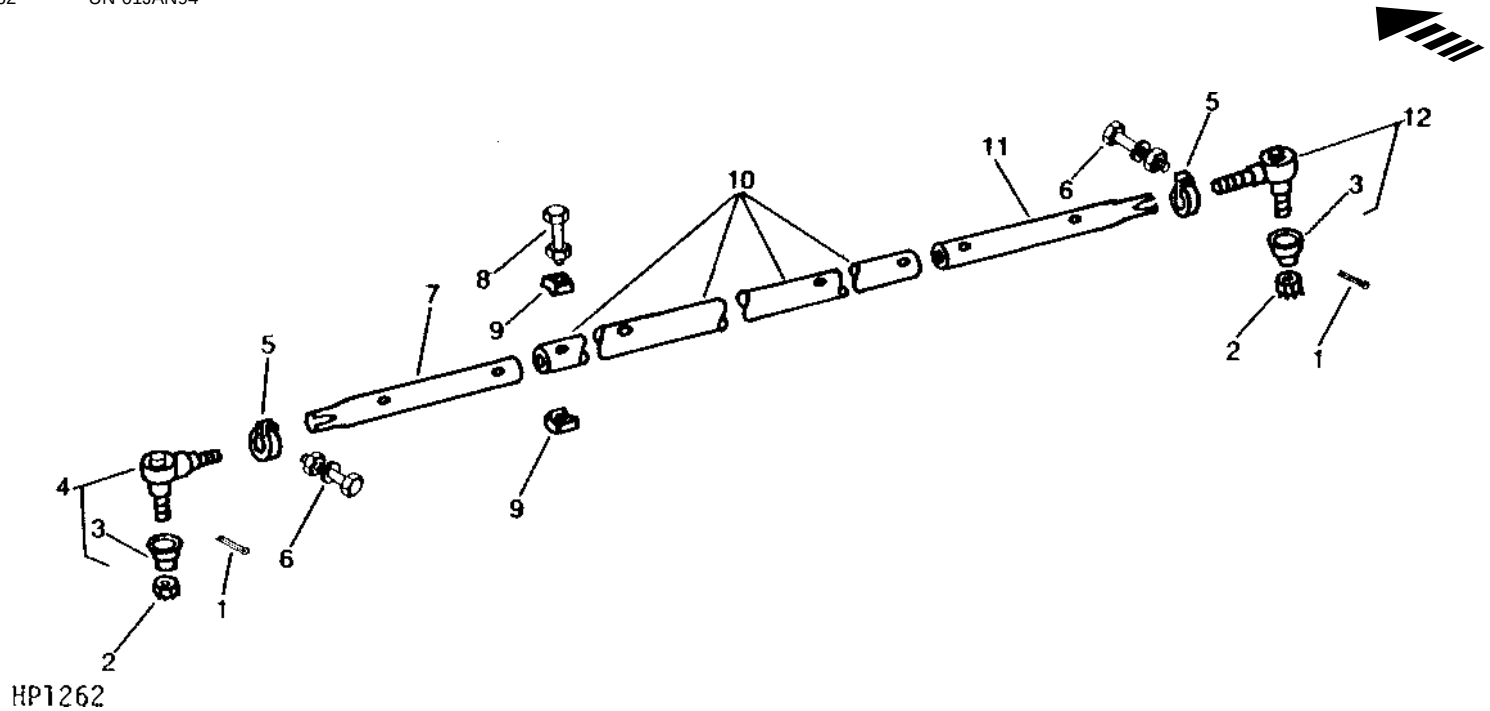
H32533

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H236	COTTER PIN	2		
2	14H950	NUT	2		1/8" X 1"
3	R40589	COVER	2		5/8"
4	AH101186	BALL JOINT	1		L.H. (HEAVY-DUTY REAR AXLE)
	AH101188	BALL JOINT	1		L.H. (4-WHEEL DRIVE AXLE)
5	M2301T	CLAMP	2		
6	19H1930	CAP SCREW	2		1/2" X 2-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
7	AH101189	TUBE	1		
8	AH101185	BALL JOINT	1		R.H. (HEAVY-DUTY REAR AXLE)
	AH101187	BALL JOINT	1		R.H. (4-WHEEL DRIVE AXLE)

STEERING TIE RODS
(HEAVY-DUTY ADJUSTABLE REAR AXLE)
(SERIAL NO. 513951-)

HP1262

-UN-01JAN94

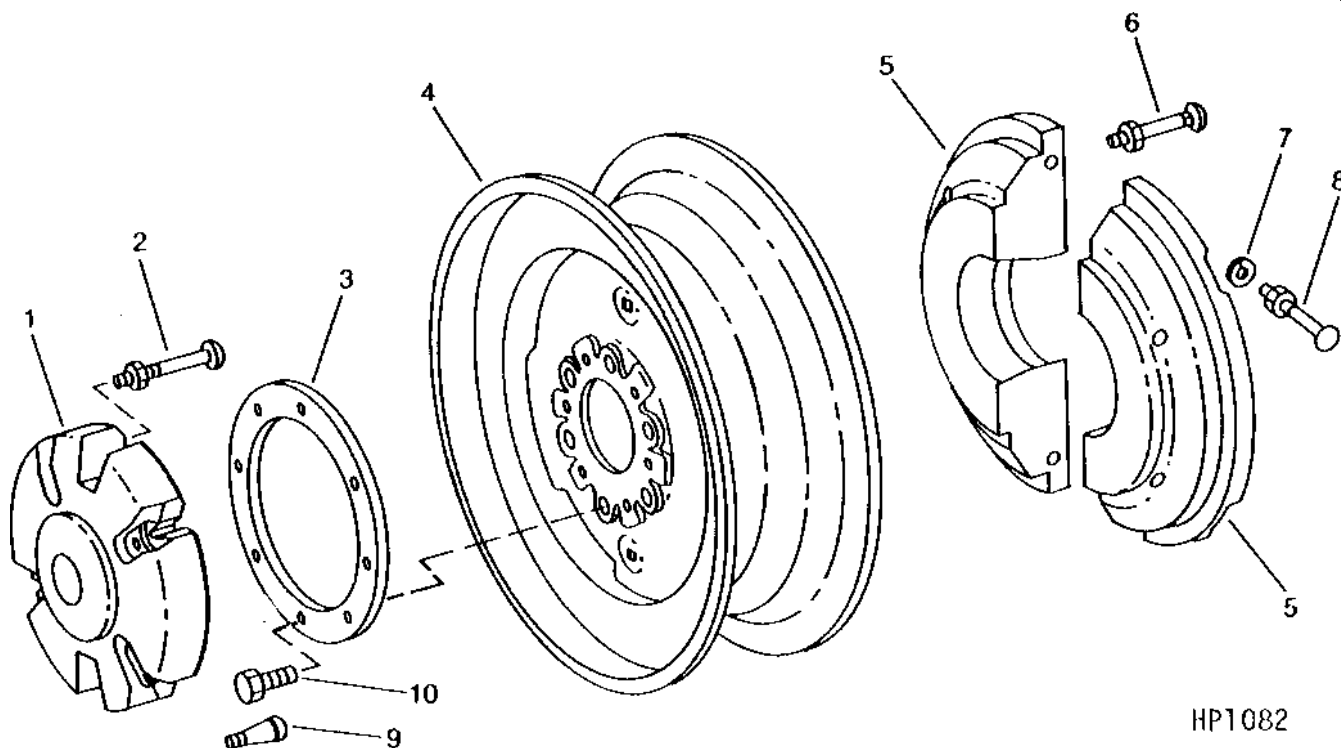


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H236	COTTER PIN	2		1/8" X 1"
2	14H950	NUT	2		5/8"
3	R40589	COVER	2		
4	AH101188	BALL JOINT	1		L.H.
5	R66307	CLAMP	2		
6	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
7	H107268	TUBE	1		L.H.
8	19H1992	CAP SCREW	4		1/2" X 4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
9	H107266	CLAMP	8		
10	H107267	TUBE	1		CENTER
11	H107269	TUBE	1		R.H.
12	AH101187	BALL JOINT	1		R.H.

HP1082

-UN-01JAN94

REAR WHEELS AND WHEEL WEIGHTS



HP1082

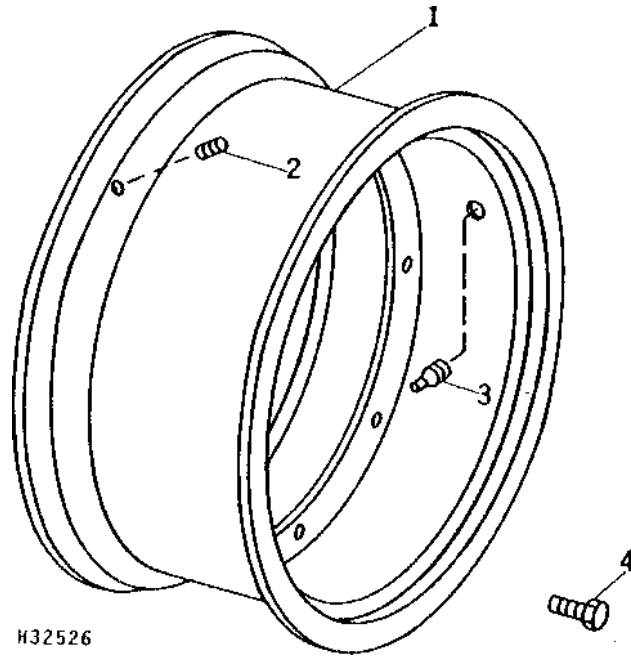
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95548	WEIGHT	AR	-464350	OUTSIDE (24" WHEEL) (NOT TO BE USED WITH AH102526) (SUB H103543)
	H103543	WEIGHT	AR		OUTSIDE (24" WHEEL)
2	03H1858	BOLT	4		5/8" X 3-1/2"
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"
3	H84375	RING	1		(USE WITH AR80984)
4	AH80912	WHEEL	1	-465100	(USE WITH 11.20 X 24 OR 11.25 X 24 TIRES)
	AH110783	WHEEL	1	-620985	(SUB AH117662) (USE WITH 11.20 X 24 OR 11.25 X 24 TIRES)
	AH117662	WHEEL	1		(USE WITH 11.20 X 24 OR 11.25 X 24 TIRES)
	AH102526	WHEEL	1		(USE WITH 14.9 X 24 TIRES)
	AR80984	WHEEL	1	-600470	(USE WITH 16.5L-16.1)
	RE14519	WHEEL	1	600471-	(USE WITH 16.1 X W14C TIRE) (DO NOT USE WITH 4-WHEEL DRIVE, 1243 CORN HEAD OR 854A AND 1253A ROW-CROP HEAD)
	AH75496	WHEEL	1		(USE WITH 9.00 X 24 TIRES)
5	H95547	WEIGHT	2		INSIDE (24" WHEEL)
6	03H1605	BOLT	4		5/8" X 4", (24" WHEELS WITH INSIDE WEIGHTS)
	03H1860	BOLT	4		5/8" X 6", (24" WHEELS WITH INSIDE AND OUTSIDE WEIGHTS)
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"
7	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
8	03H1806	BOLT	2		1/2" X 3-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
9	AM30347	TIRE VALVE STEM	1		(USE WITH TUBELESS TIRES)
10	JD27	SCREW	8		
	19H3343	CAP SCREW	8		5/8" X 2", (USE WITH AH102526 AND AR80984)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

H32526

-UN-01JAN94

REAR WHEELS
(4-WHEEL DRIVE-PLANETARY GEARING)



H32526

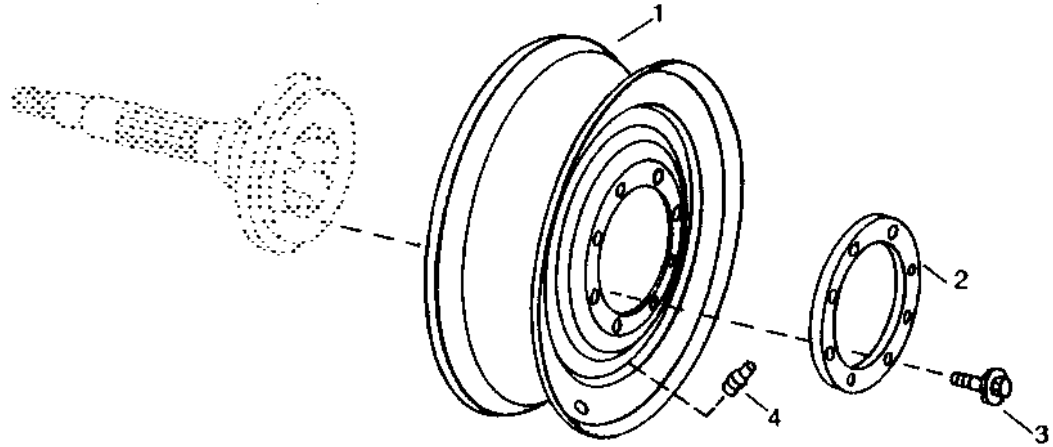
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR49138	RIM	1	-615729	(SUB RE19431) (USE WITH 14.9 X 24 TIRE)
	RE19431	RIM	1		(USE WITH 14.9 X 24 TIRE)
	AH87797	RIM	1		(USE WITH 16.9 X 26 TIRE)
2	AH86866	PLUG	1		(USE WITH H84592)
3	AM30347	TIRE VALVE STEM	1		(USE WITH TUBELESS TIRES)
4	JD17	WHEEL BOLT	8	-414850	
	T60801	WHEEL BOLT	8		414851-

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

HP1047

-UN-01JAN94

REAR WHEELS
(4-WHEEL DRIVE-CAM LOBE MOTOR)



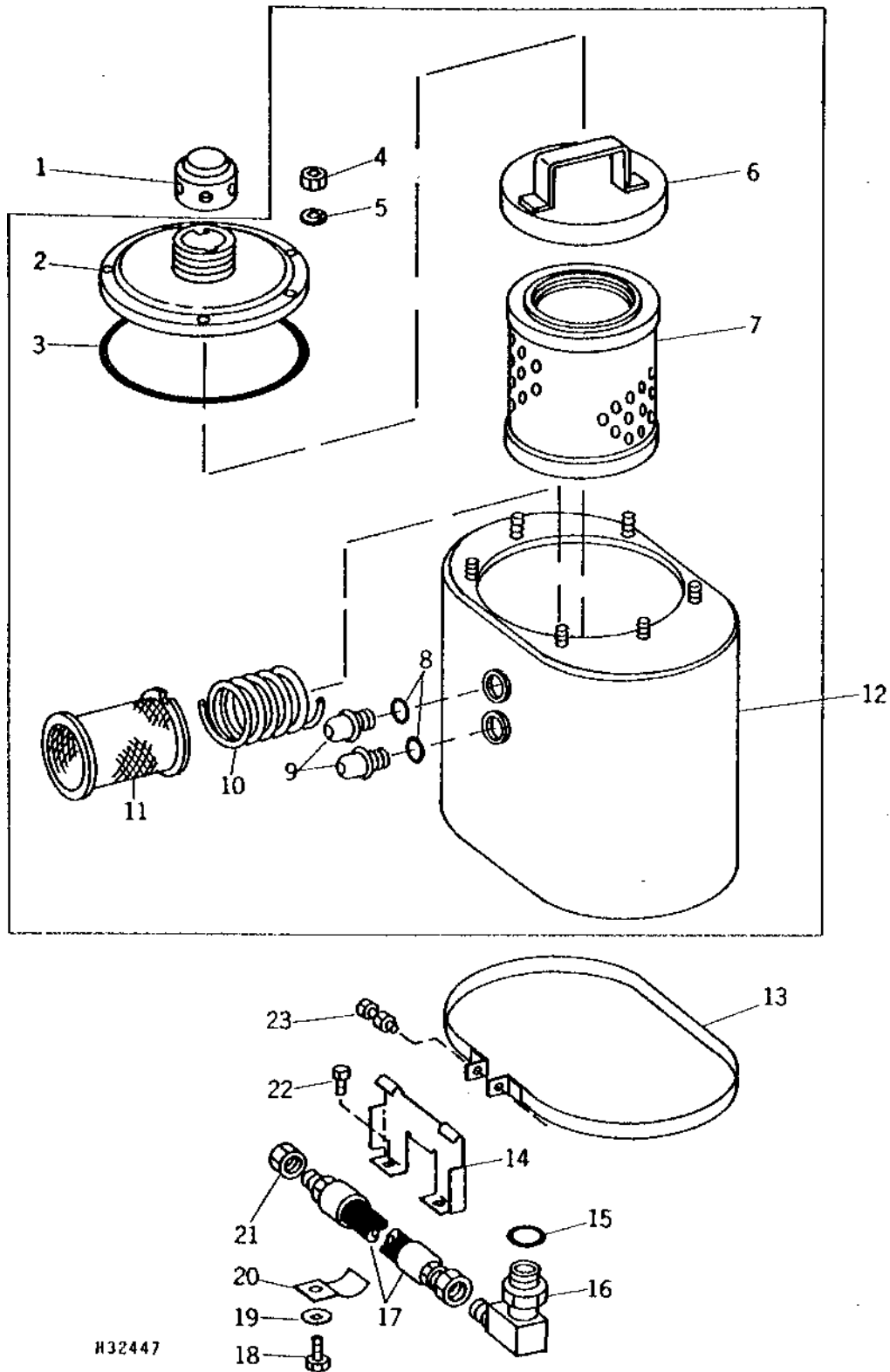
HP1047

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH108011	WHEEL	1		DEMOUNTABLE (USE WITH 14.9 X 24 TIRE)
	AN32028	RIM	1	-566113	DEMOUNTABLE (USE WITH 16.9 X 26 TIRE) (SUB AH112289, THIS APPLICATION)
	AH112289	WHEEL	1		DEMOUNTABLE (USE WITH 16.9 X 26 TIRE)
2	H84375	RING	1		(USE WITH AH108011 OR AN32028)
3	19H3343	CAP SCREW	8		5/8" X 2"
4	AM30347	TIRE VALVE STEM	1		(USE WITH TUBELESS TIRES)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

MEMORANDA

HYDRAULIC OIL RESERVOIR AND MOUNTING



HYDRAULIC OIL RESERVOIR AND MOUNTING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97732	CAP	1		
2	AH97736	COVER	1	-600470	(SUB AH116929)
	AH116929	COVER	1		
3	U43393	O-RING	1		
4	14H786	NUT	6	-600470	1/4"
	14H785	NUT	6	600471-	5/16"
5	12H302	LOCK WASHER	6	-600470	1/4"
	12H303	LOCK WASHER	6	600471-	5/16"
6	AH97967	VALVE	1		
7	AH91274	FILTER	1		
8	R375R	O-RING	2		
9	AH87790	LENS	2		
10	H100354	SPRING	1		
11	AH91275	STRAINER	1		
12	AH99028	RESERVOIR	1	-600470	(SUB AH116928) (USE WITH R26375 AND R39112)
	AH116928	HYDRAULIC RESERVOIR	1		
13	H91300	STRAP	1		
14	H91263	BRACKET	1		
15	R26375	O-RING	1		
16	AR26763	ELBOW FITTING	1	-615935	(SUB AT32332) 90°
	AT32332	ELBOW FITTING	1		90°
17	AT36472	HYDRAULIC HOSE - FABRICATE	1		13 MM X 673 MM (1/2" I.D. X 26-1/2") LONG
18	H78354	SCREW	1		SELF-TAPPING
19	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
20	AH90990	CLIP	1		
21	R31736	FITTING	1		
22	H65108	SCREW	2		SELF-TAPPING
23	19H2831	CAP SCREW	1		5/16" X 1-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"

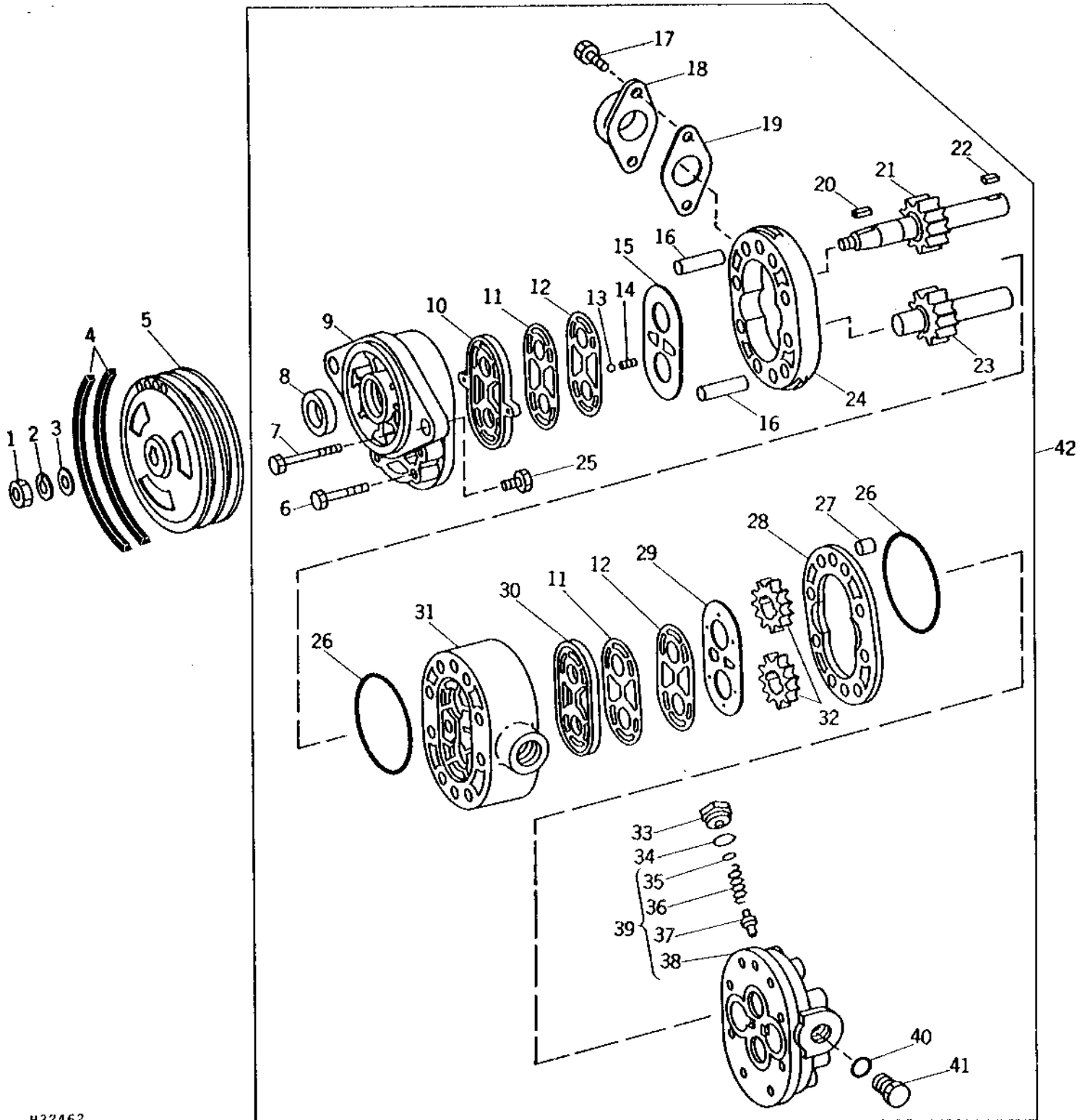
4B10

HYDRAULICS

H32462

-UN-01JAN94

MAIN HYDRAULIC PUMP
(SERIAL NO. -565231)



H32462

MAIN HYDRAULIC PUMP - CONTINUED
(SERIAL NO. -565231)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	1		3/8"
2	12H304	LOCK WASHER	1		3/8"
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
4	AH96333	BELT SET	1		(MATCHED SET)
5	H97642	SHEAVE	1		180 MM (7-3/32") DIA.
6	N111507	BOLT	4		12-POINT
7	H80823	SCREW	4		12-POINT
8	AH15442	SEAL	1		(KIT AH101242)
9	AH101517	PLATE	1		FRONT
10	T12956	SEAL	1		(KIT AH101242)
11	T12959	GASKET	2		(KIT AH101242)
12	T12958	GASKET	2		(KIT AH101242)
13	H22694	BALL	2		(KIT AH101242)
14	H22695	SPRING	2		(KIT AH101242)
15	N126257	DIAPHRAGM	1		(KIT AH101242)
16	H65662	DOWEL PIN	2		
17	19H2676	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
18	H102002	ADAPTER	1	-1990	(NO LONGER AVAILABLE)
19	H102003	GASKET	1	-1990	(KIT AH101242) (NO LONGER AVAILABLE)
20	N34986	SHAFT KEY	1		
21	AH101264	STEERING GEAR	1		
22	H101554	SHAFT KEY	1		
23	AH101265	GEAR	1		
24	H80822	HOUSING	1		
25	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
26	H80821	O-RING	2		(KIT AH101242)
27	P51444	DOWEL PIN	2		
28	H101546	HOUSING	1	-1990	(NO LONGER AVAILABLE)
29	N126258	DIAPHRAGM	1		(KIT AH101242)
30	N111497	DIAPHRAGM	1		(KIT AH101242)
31	AH101238	ADAPTER	1	-465100	(SUB AH108494) (NO LONGER AVAILABLE)
	AH108494	ADAPTER	1	-1990	(NO LONGER AVAILABLE)
32	H101545	GEAR	2	-1990	(NO LONGER AVAILABLE)
33	AN122335	FITTING	1		
34	N130510	O-RING	1	-465100	(KIT AH101242, THIS APPLICATION)
	U40745	O-RING	1	465101-	(KIT AH101242)
35	H31257	SHIM	AR		(KIT AH101262)
36	H60817	SPRING	1	-1990	(KIT AH101262) (NO LONGER AVAILABLE)
37	AH18137	POPPET	1	-1990	(KIT AH101262) (NO LONGER AVAILABLE)
38		PLATE	1		(KIT AH101262)
39	AH101262	PLATE	1		KIT, BACK PLATE REPAIR
40	R28782	O-RING	1		(KIT AH101242)
41	AE24799	FITTING	1		(KIT AH101262)
42	AH98962	HYDRAULIC PUMP	1		(SUB AH111714) (CESSNA NO. 24385-RBH)
..	AH101242	TUNE-UP KIT	1		KIT, SEAL REPAIR
..	AH101262	PLATE	1		KIT, BACKPLATE

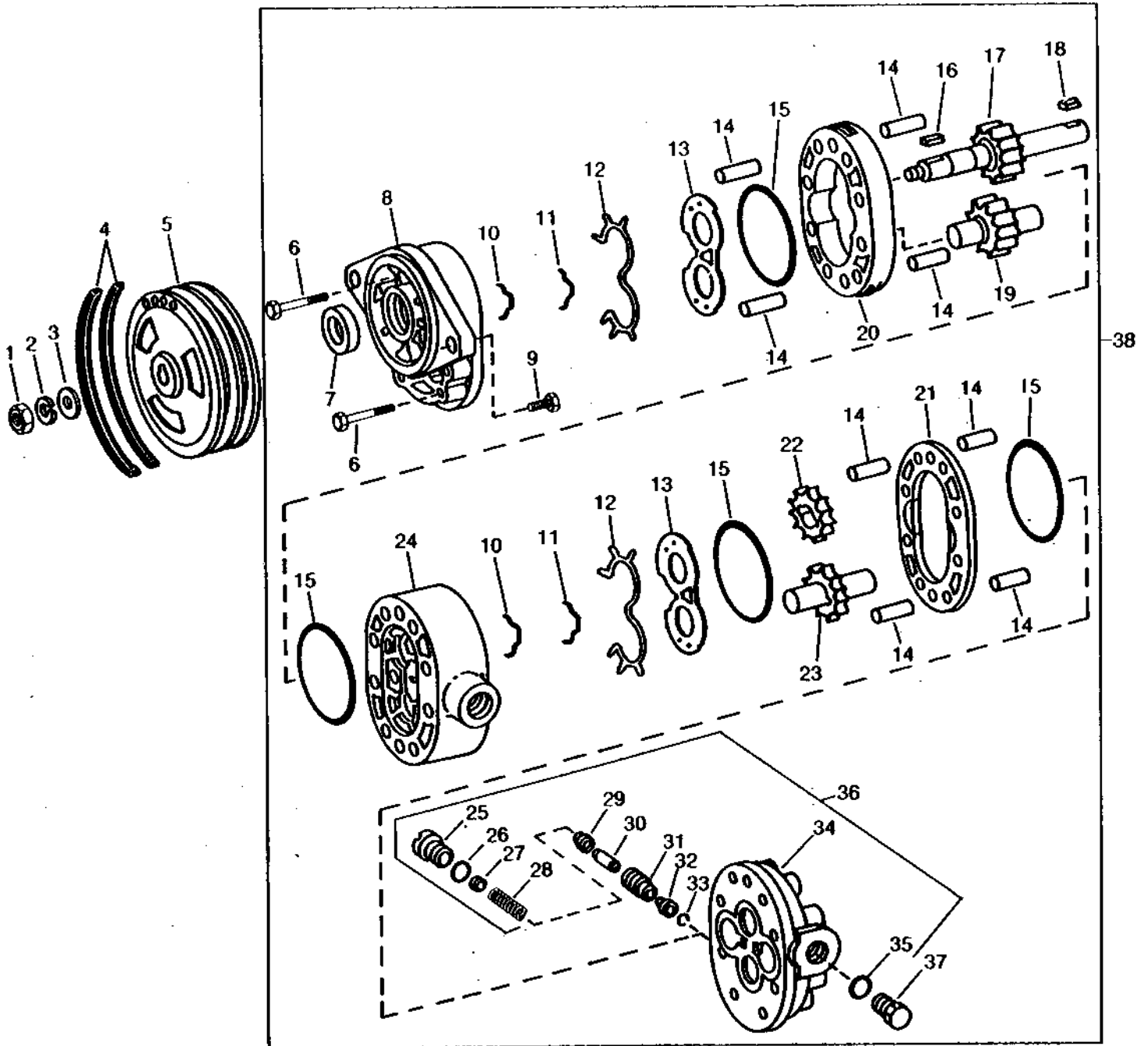
4B12

HYDRAULICS

HP1884

-UN-01JAN94

MAIN HYDRAULIC PUMP
(SERIAL NO. 565232-)



HP1884

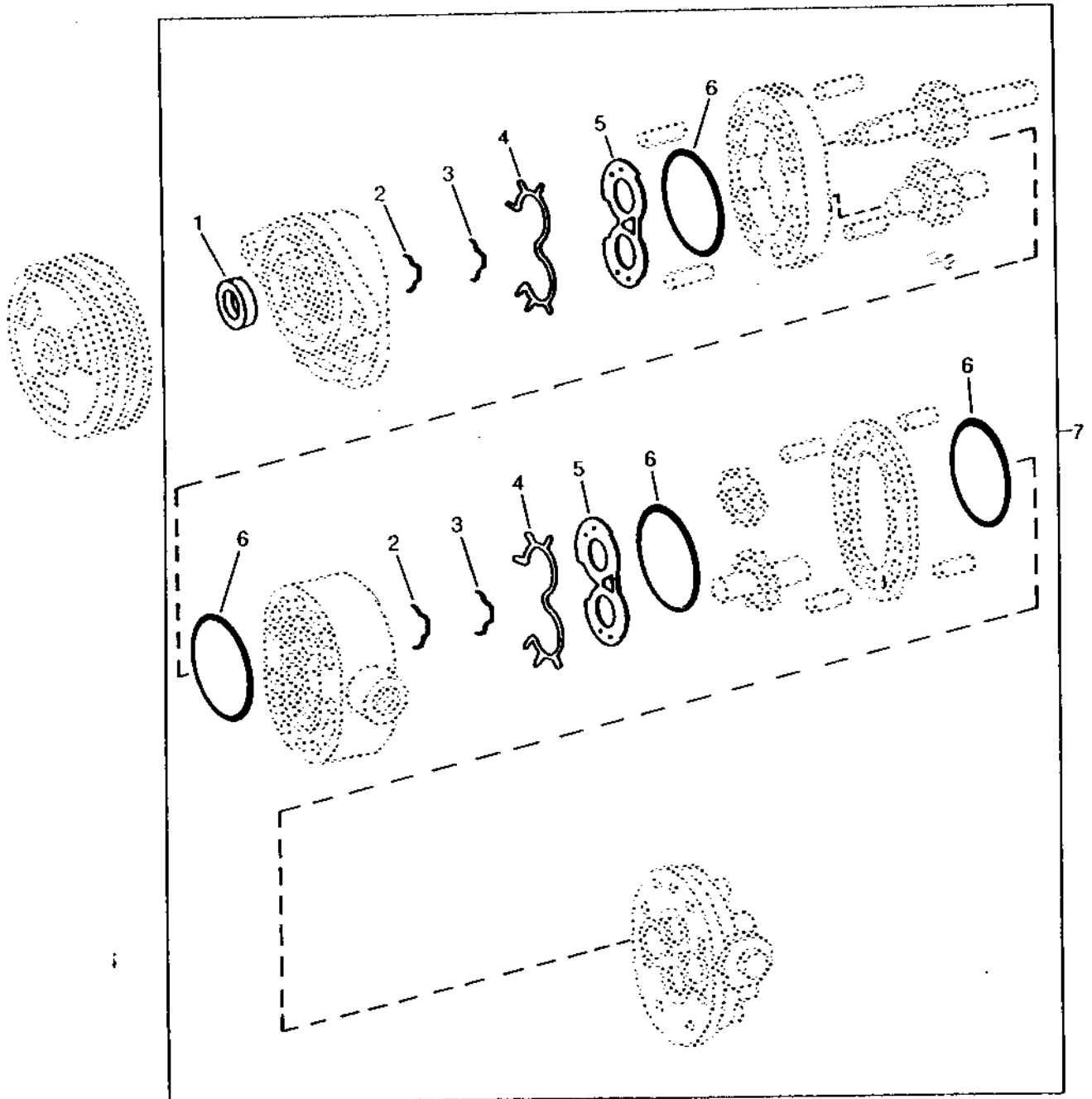
MAIN HYDRAULIC PUMP - CONTINUED
(SERIAL NO. 565232-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	1		3/8"
2	12H304	LOCK WASHER	1		3/8"
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
4	AH96333	BELT SET	1		
5	H97642	SHEAVE	1		200 MM (7-7/8") DIA.
6	GG310-30411	SCREW	8		
7	AH20871	SEAL	1	-1990	(KIT AH113427) (NO LONGER AVAILABLE)
8	AH113417	PLATE	1		
9	19H2552	CAP SCREW	2		3/8" X 1-1/8"
	12H304	LOCK WASHER	2		
10		SEAL	2		(KIT AH113427)
11		GASKET	2		(KIT AH113427)
12	T12958	GASKET	2		(KIT AH113427)
13	N126258	DIAPHRAGM	2		(KIT AH113427)
14	H116213	DOWEL PIN	8		
15	H80821	O-RING	4		(KIT AH113427)
16	N34986	SHAFT KEY	1		
17	AH113423	GEAR	1		
18	H116212	KEY	1		
19	AH113420	GEAR	1		
20	AH113418	LINK BODY	1		
21	AH113419	LINK BODY	1		
22	H116214	GEAR	1		
23	AH113421	GEAR	1	-1990	(NO LONGER AVAILABLE)
24	AH113422	PLATE	1	-1990	(NO LONGER AVAILABLE)
25	AH113424	PLUG	1	-1990	(KIT AH113426) (NO LONGER AVAILABLE)
26		SHIM	AR		
27	U40745	O-RING	1		(KIT AH113426 AND AH113427)
28	H116215	SPRING	1		(KIT AH113426)
29	H116217	PLUG	1	-1990	(KIT AH113426) (NO LONGER AVAILABLE)
30	H116216	SEAT	1	-1990	(KIT AH113426) (NO LONGER AVAILABLE)
31		TUBE	1		(KIT AH113426)
32		POPPET	1		(KIT AH113426)
33		SNAP RING	1		(KIT AH113426)
34		PLATE	1		(KIT AH113426)
35	R26448	O-RING	1		(KIT AH113426 AND AH113427)
36	AH113426	KIT	1		BACK PLATE REPAIR
37	AH113425	PLUG	1		
38	AH111714	PUMP	1		(CESSNA NO. R25383RAE)
..	AH113427	SEAL KIT	1		

HP1885

-UN-01JAN94

MAIN HYDRAULIC PUMP SEAL KIT
(SERIAL NO. 565232-)



HP1885

4B15

HYDRAULICS

MAIN HYDRAULIC PUMP SEAL KIT - CONTINUED
(SERIAL NO. 565232-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH20871	SEAL	1	-1990	(NO LONGER AVAILABLE)
2		SEAL	2		
3		GASKET	2		
4	T12958	GASKET	2		
5	N126258	DIAPHRAGM	2		
6	H80821	O-RING	4		
7	AH113427	SEAL KIT	1		

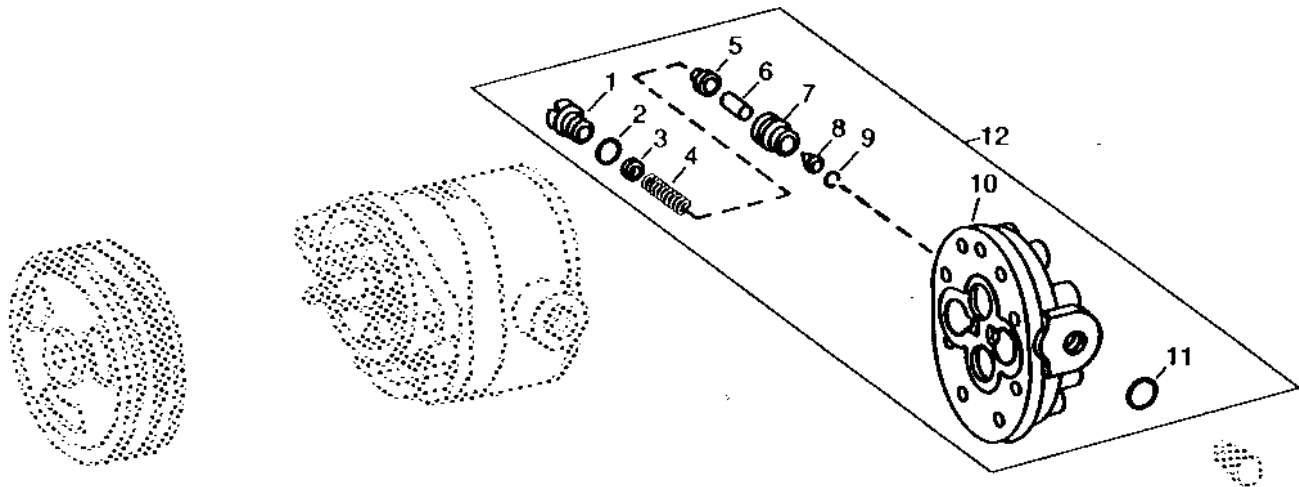
4B16

HYDRAULICS

MAIN HYDRAULIC PUMP BACK PLATE AND RELIEF VALVE KIT (SERIAL NO. 565232-)

HP1887

-UN-01JAN94



HP1887

MAIN HYDRAULIC PUMP BACK PLATE AND RELIEF VALVE KIT - CONTINUED
(SERIAL NO. 565232-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH113424	PLUG	1	-1990	(NO LONGER AVAILABLE)
2		SHIM	AR		
3	U40745	O-RING	1		
4	H116215	SPRING	1		
5	H116217	PLUG	1	-1990	(NO LONGER AVAILABLE)
6	H116216	SEAT	1	-1990	(NO LONGER AVAILABLE)
7		TUBE	1		
8		POPPET	1		
9		SNAP RING	1		
10		PLATE	1		
11	R26448	O-RING	1		
12	AH113426	KIT	1		

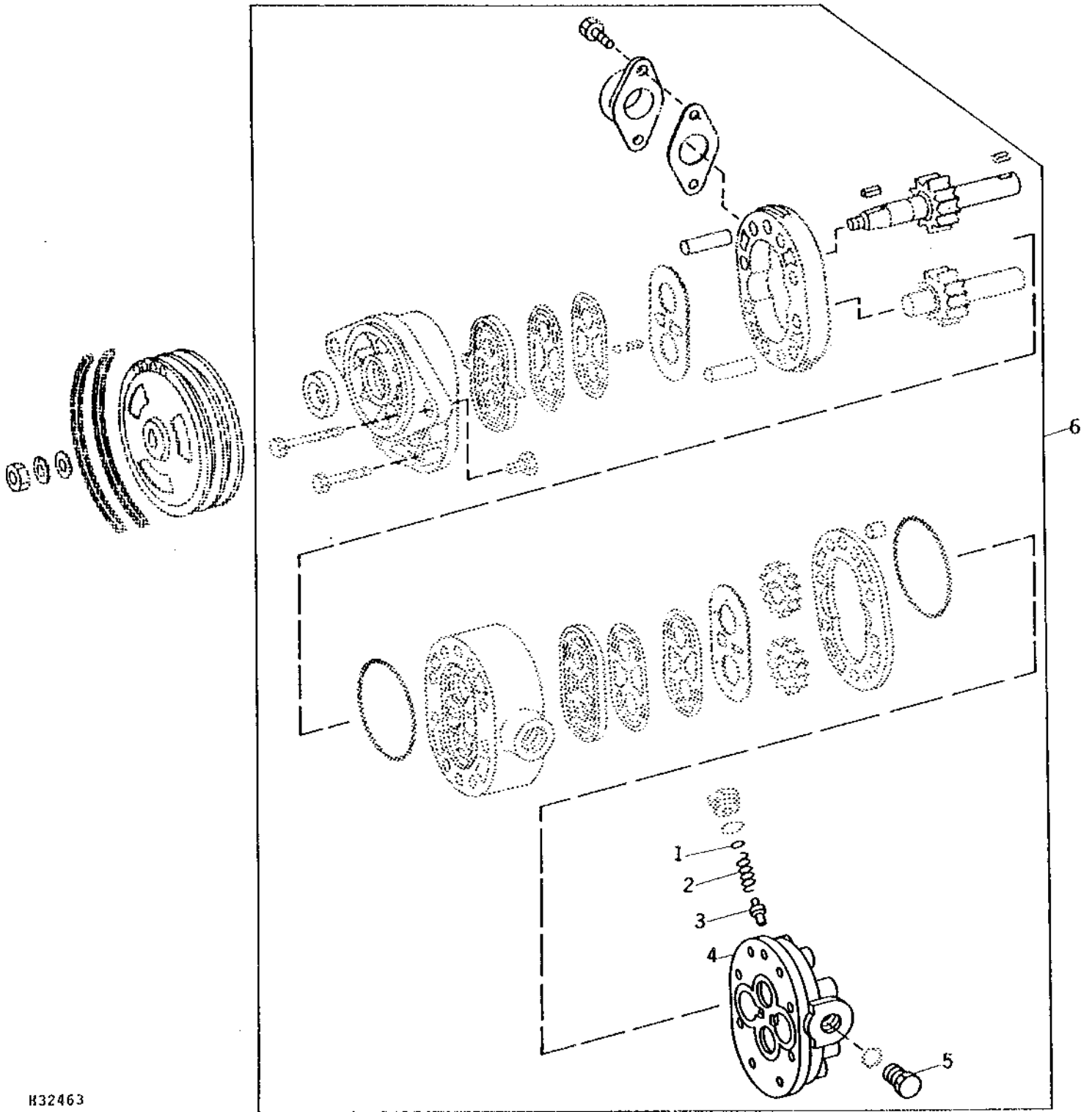
4B18

HYDRAULICS

H32463

-UN-01JAN94

KIT, MAIN HYDRAULIC PUMP



H32463

4B19

HYDRAULICS

KIT, MAIN HYDRAULIC PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H31257	SHIM	AR		
2	H60817	SPRING	1	-1990	(NO LONGER AVAILABLE)
3	AH18137	POPPET	1	-1990	(NO LONGER AVAILABLE)
4		PLATE	1		
5	AE24799	FITTING	1		
6	AH101262	PLATE	1		
..		SEAT	1		

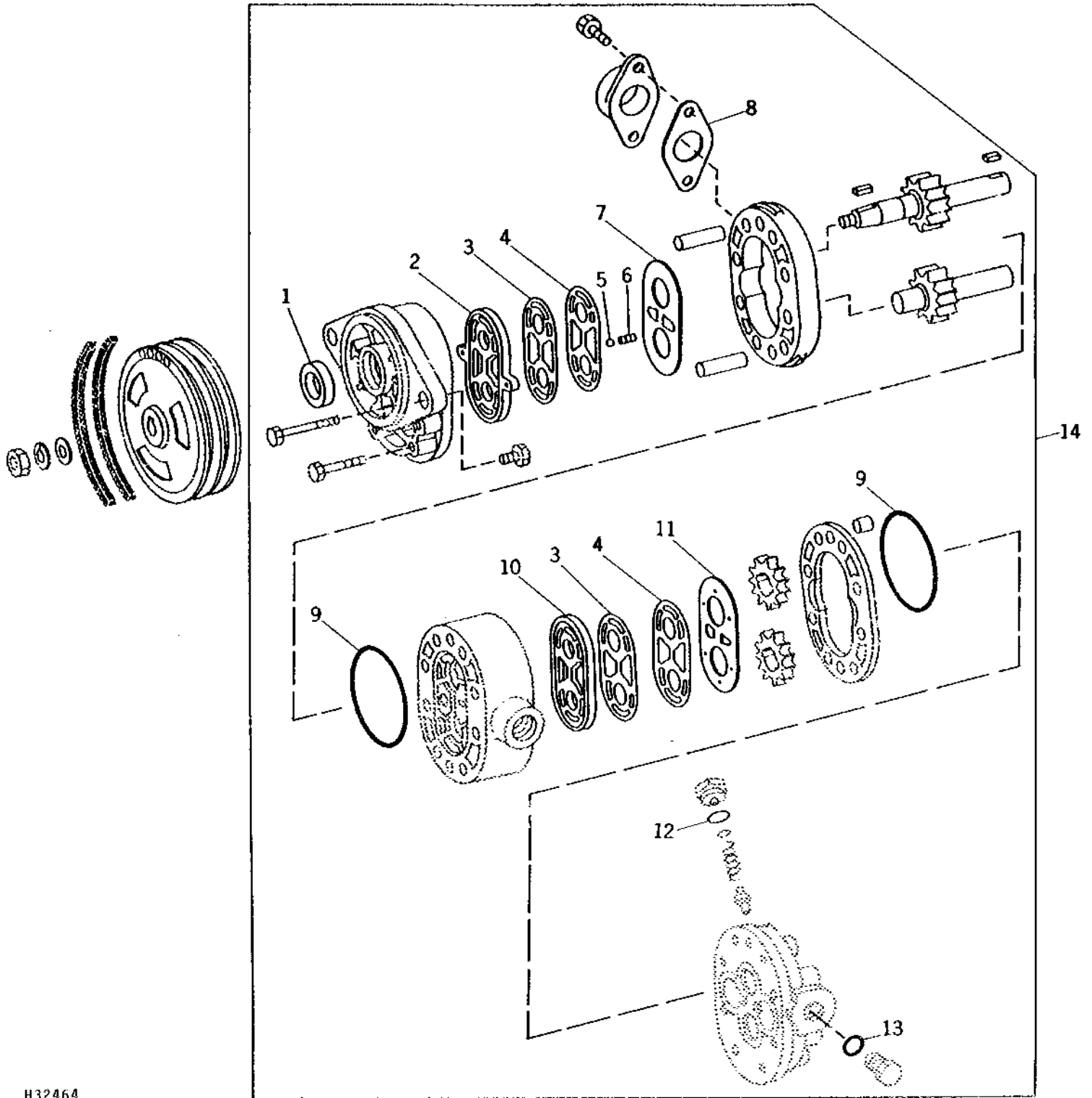
4B20

HYDRAULICS

H32464

-UN-01JAN94

KIT, MAIN HYDRAULIC PUMP



H32464

4B21

HYDRAULICS

KIT, MAIN HYDRAULIC PUMP - CONTINUED

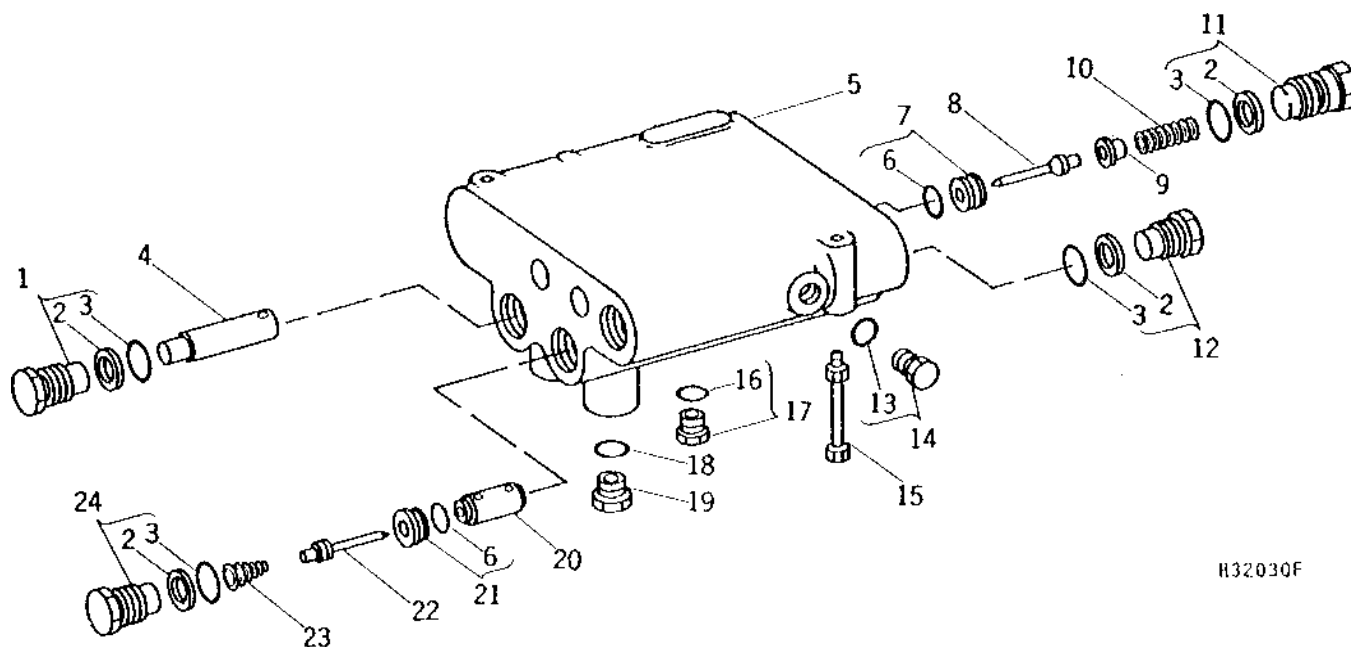
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		
2	T12956	SEAL	1		
3	T12959	GASKET	2		
4	T12958	GASKET	2		
5	H22694	BALL	2		
6	H22695	SPRING	2		
7	N126257	DIAPHRAGM	1		
8	H102003	GASKET	1	-1990	(NO LONGER AVAILABLE)
9	H80821	O-RING	2		
10	N111497	DIAPHRAGM	1		
11	N126258	DIAPHRAGM	1		
12	N130510	O-RING	1	-465100	(THIS APPLICATION ONLY)
	U40745	O-RING	1	465101-	
13	R28782	O-RING	1		
14	AH101242	TUNE-UP KIT	1		

4B22

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS (HYDROSTATIC DRIVE - CESSNA NO. 31522-BAB) (SERIAL NO. -615976)

H32030F -UN-01JAN94



H32030F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4		(KIT AH78794)
3	T13119	O-RING	6		(KIT AH78794)
4	H81706	PLUNGER	1		
5		HOUSING	1		
6	R459R	O-RING	2		(KIT AH78794)
7	AH20823	VALVE SEAT INSERT	1		
8	AH80223	POPPET	1		(KIT AH78794)
9	H84537	GUIDE	1	-1990	(KIT AH78794) (NO LONGER AVAILABLE)
10	H81705	SPRING	1		
11	AN110777	PLUG	1		
12	AH97133	PLUG	1		
13	R28782	O-RING	1		
14	R51031	FITTING	1		
15	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
16	E56086	O-RING	1		(KIT AH78794)
17	AH62843	FITTING	1		
18	R26448	O-RING	1		
19	AH87721	FITTING	1		
20	E62244	PLUNGER	1		
21	AH78793	SEAT	2		
22	AN30940	POPPET	2		(KIT AH78794)
23	N111493	SPRING	2		
24	AN110775	FITTING	1		
..	AH88804	CONTROL VALVE	1		2-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH78794	SEAL KIT	1		

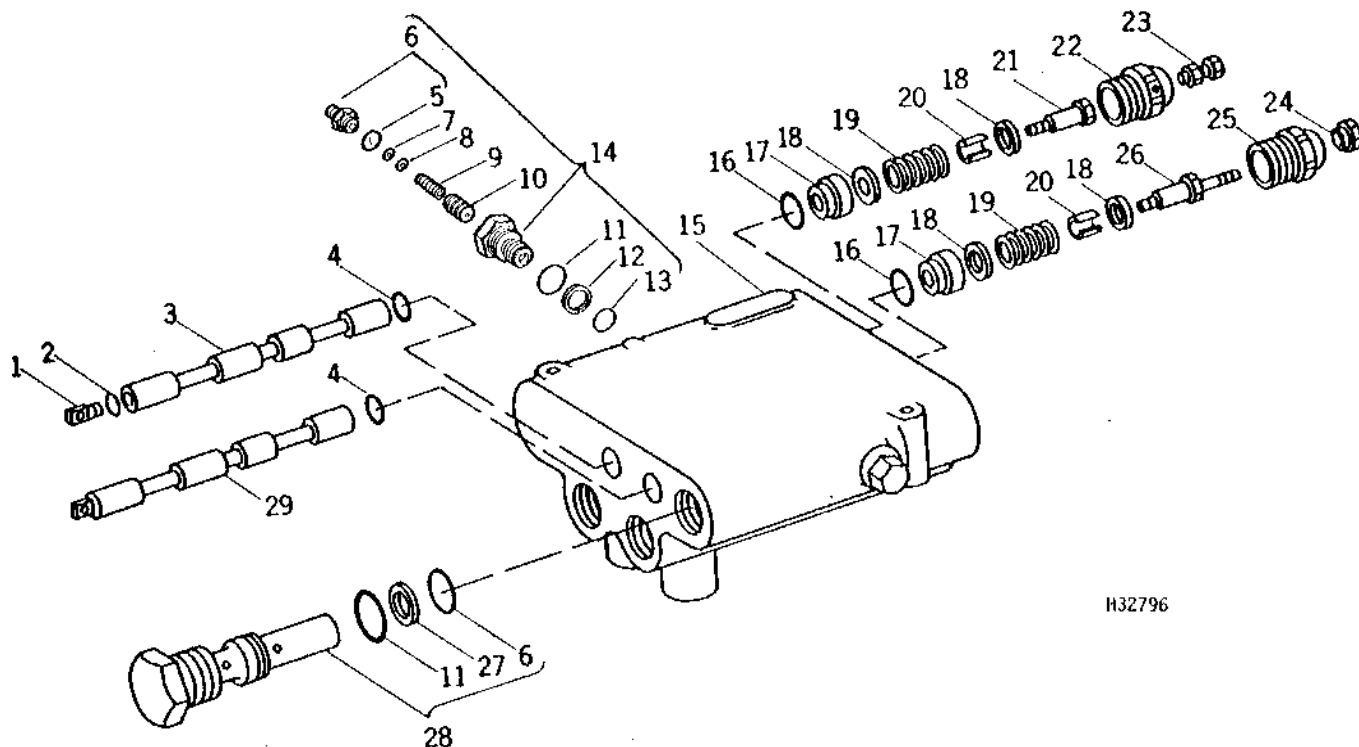
4B23

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE (HYDROSTATIC DRIVE - CESSNA NO. 31522-BAB) (SERIAL NO. -615976)

H32796

-UN-01JAN94



H32796

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		PLUG	1		
2		O-RING	1		
3		SPOOL	1		(HEADER LIFT)
4		O-RING	2		(KIT AH78794)
5	P46051	O-RING	1		(KIT AH78796 AND AH78794)
6	AH91802	CONNECTOR	1	-414850	(AUTOMATIC HEADER HEIGHT CONTROL) (SUB AH101625)
7	H102493	ORIFICE	1		
8		WASHER	AR		
9		SPRING	1		
10		POPPET	1		
11	T13119	O-RING	6		(KIT AH78794 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH78794)
13	R27166	O-RING	1		(KIT AH78796)
14	AH101625	CONTROL VALVE	1		
15		HOUSING	1		
16	R375R	O-RING	3		
17	N111488	BUSHING	2		
18	N31767	WASHER	4		
19	H60819	SPRING	2		
20	H62801	BUSHING	2		
21	H63987	CAP SCREW	1		
22	AH78797	PLUG	1		
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	H80459	LOCK NUT	1		
25	H80456	CAP	1		
26	H80455	SCREW	1		
27	H63357	BACK-UP RING	1		(KIT AH78794)
28	AW13064	RELIEF VALVE	1		
	AH92613	RELIEF VALVE	1		(USE WITH 1253A ROW-CROP HEAD)
29		SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH88804	CONTROL VALVE	1		2-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH78794	SEAL KIT	1		(CONTROL VALVE)
..	AH78796	SEAL KIT	1		(FLOW CONTROL PLUG)

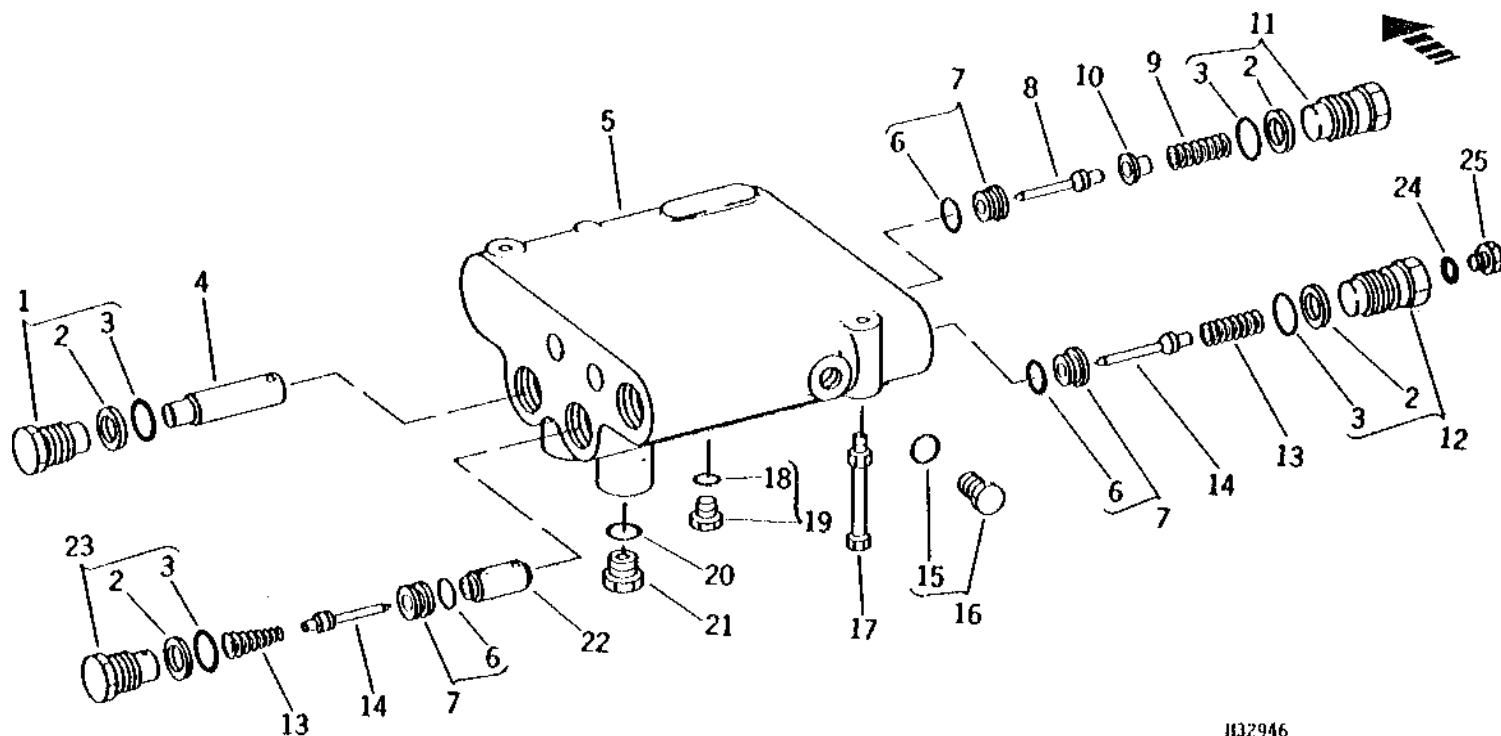
4B24

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS (HYDROSTATIC DRIVE - CESSNA NO. 31522-AAT) (SERIAL NO. -615976)

H32946

-UN-01JAN94



H32946

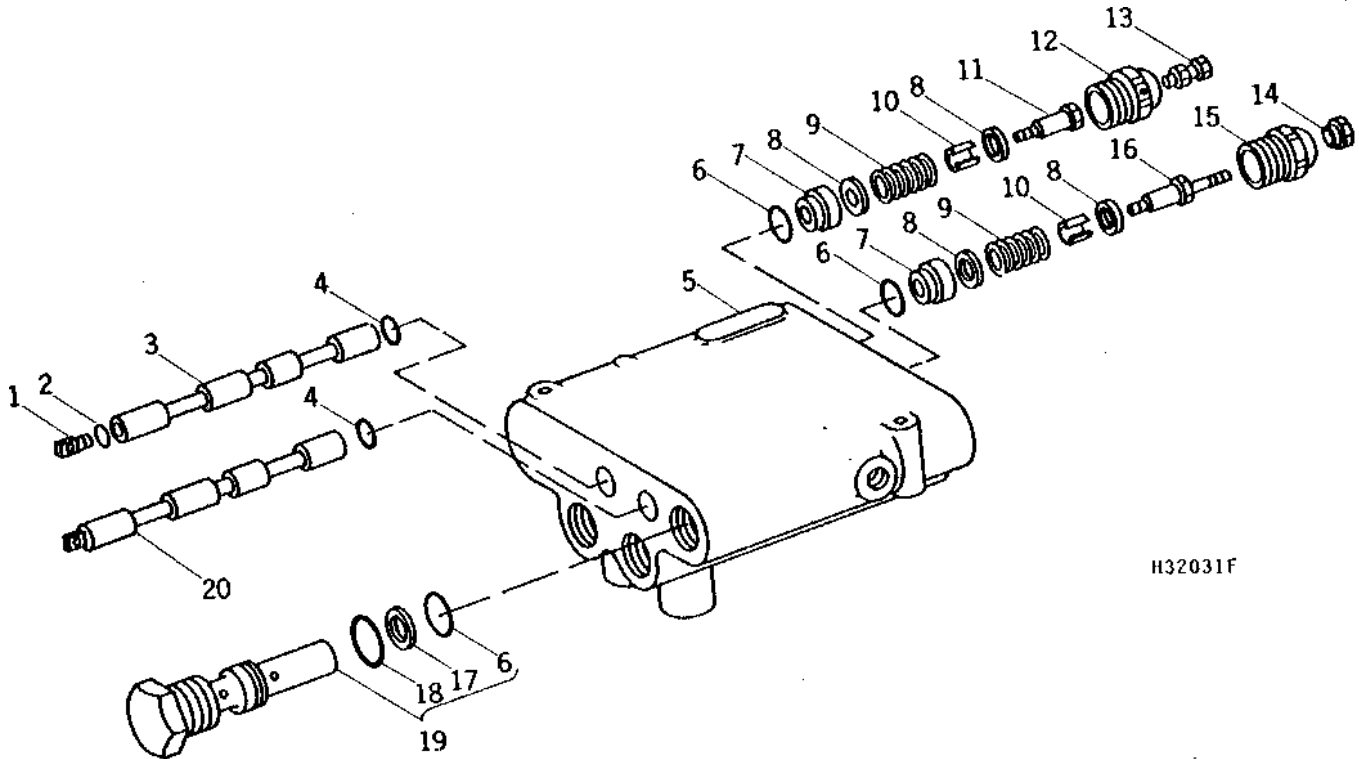
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4		(KIT AH78794)
3	T13119	O-RING	5		(KIT AH78794)
4	H81706	PLUNGER	1		
5		HOUSING	1		
6	R459R	O-RING	3		(KIT AH78794)
7	AH78793	SEAT	2		
8	AH80223	POPPET	1		(KIT AH78794)
9	H81705	SPRING	1		
10	H84537	GUIDE	1	-1990	(KIT AH78794) (NO LONGER AVAILABLE)
11	AN110777	PLUG	1		
12	AH78789	FITTING	1		
13	N111493	SPRING	2		
14	AN30940	POPPET	2		(KIT AH78794)
15	R28782	O-RING	1		
16	R51031	FITTING	1		
17	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
18	E56086	O-RING	1		(KIT AH78794)
19	AH62843	FITTING	1		
20	R26448	O-RING	1		
21	R27218	FITTING PLUG	1		
22	H80448	PLUNGER	1		
23	AN110775	FITTING	1		
24	R26448	O-RING	1		
25	R27218	FITTING PLUG	1		
..	AH88804	CONTROL VALVE	1		2-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH78794	SEAL KIT	1		

4B25

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE (HYDROSTATIC DRIVE - CESSNA NO. 31522-AAT) (SERIAL NO. -615976)

H32031F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		PLUG	1		
2		O-RING	1		
3		SPOOL	1		(HEADER LIFT)
4		O-RING	2		(KIT AH78794)
5		HOUSING	1		
6	R375R	O-RING	3		
7	N111488	BUSHING	2		
8	N31767	WASHER	4		
9	H60819	SPRING	2		
10	H62801	BUSHING	2		
11	H63987	CAP SCREW	1		
12	AH78797	PLUG	1		
13	19H2551	CAP SCREW	1	5/16" X 3/4"	
14	14H882	NUT	1	5/16"	
15	H80459	LOCK NUT	1		
16	H80456	CAP	1		
17	H80455	SCREW	1		
18	H63357	BACK-UP RING	1	(KIT AH78794)	
19	T13119	O-RING	5	(KIT AH78794)	
20	AW13064	RELIEF VALVE	1		(USE WITH 1253A ROW-CROP HEAD)
..	AH92613	RELIEF VALVE	1		(HYDRAULIC REEL LIFT)
..	AH88804	SPOOL	1		2-SPOOL, LESS ATTACHING HARDWARE
..	AH78794	CONTROL VALVE	1		(REMANUFACTURED)
..	AH78794	SEAL KIT	1		

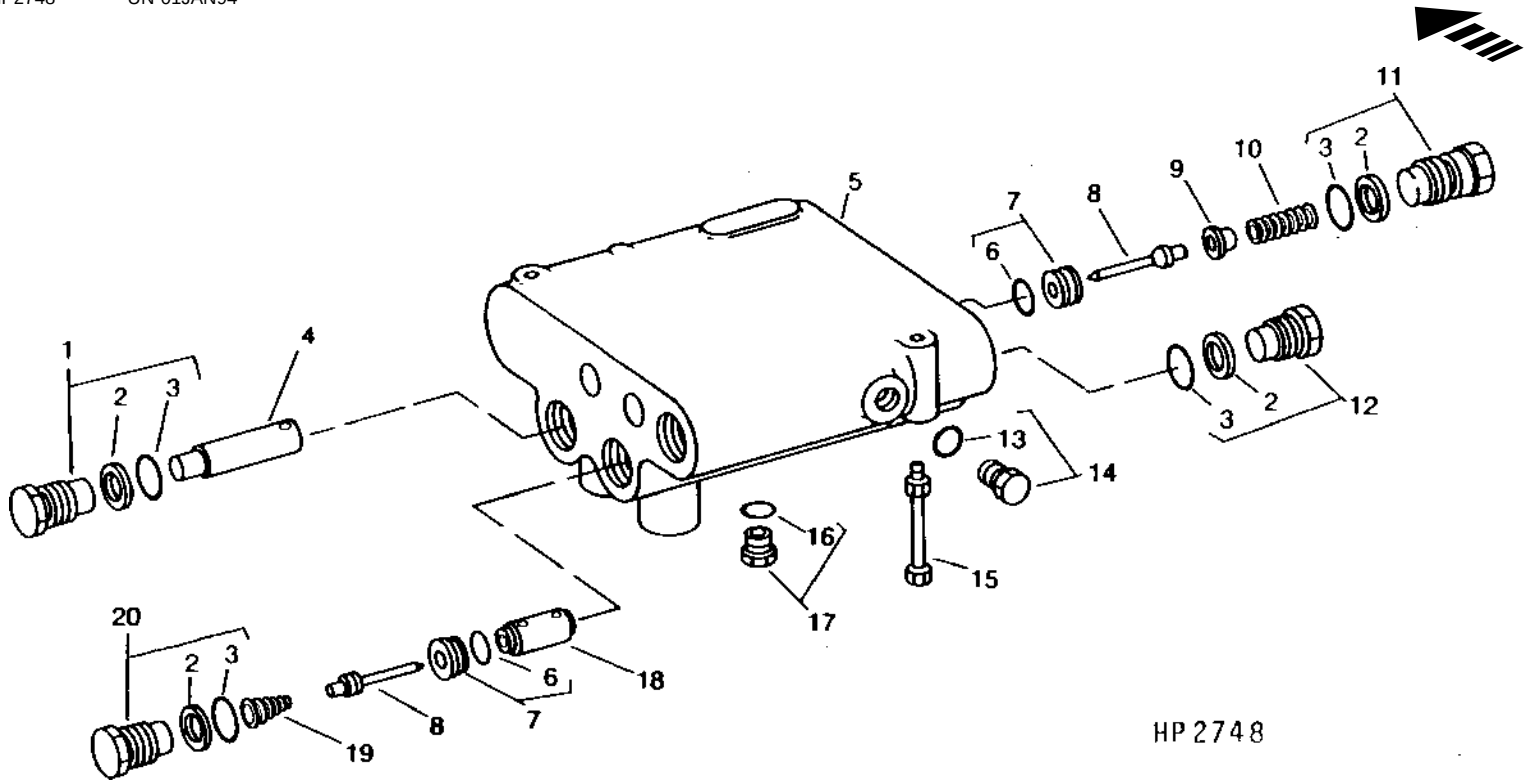
4C1

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS (HYDROSTATIC DRIVE - CESSNA NO. 31522-BAT) (SERIAL NO. 615977-)

HP2748

-UN-01JAN94



HP 2748

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4	(KIT AH127845)	
3	T13119	O-RING	4	(KIT AH127845)	
4	H131477	PLUNGER	1		
5		HOUSING	1		
6	Z29304	O-RING	2	(KIT AH127845)	
7	AN114602	SEAT	2		
8	AH80223	POPPET	2	(KIT AH127845)	
9	N193166	EYELET	1	(KIT AH127845)	
10	E62245	SPRING	1		
11	AN191872	ADAPTER	1		
12	AH97133	PLUG	1		
13	R28782	O-RING	1	(KIT AH127845)	
14	R51031	FITTING	1		
15	19H1913	CAP SCREW	2	5/16" X 2-1/4"	
	14H785	NUT	2	5/16"	
16	E56086	O-RING	1	(KIT AH127845)	
17	AH62843	FITTING	1		
18	H131476	PLUNGER	1		
19	N111493	SPRING	1		
20	AN110775	FITTING	1		
..	AH125747	CONTROL VALVE	1	2 SPOOL, (REMANUFACTURED)	
..	AH127845	SEAL KIT	1	SEAL REPAIR	

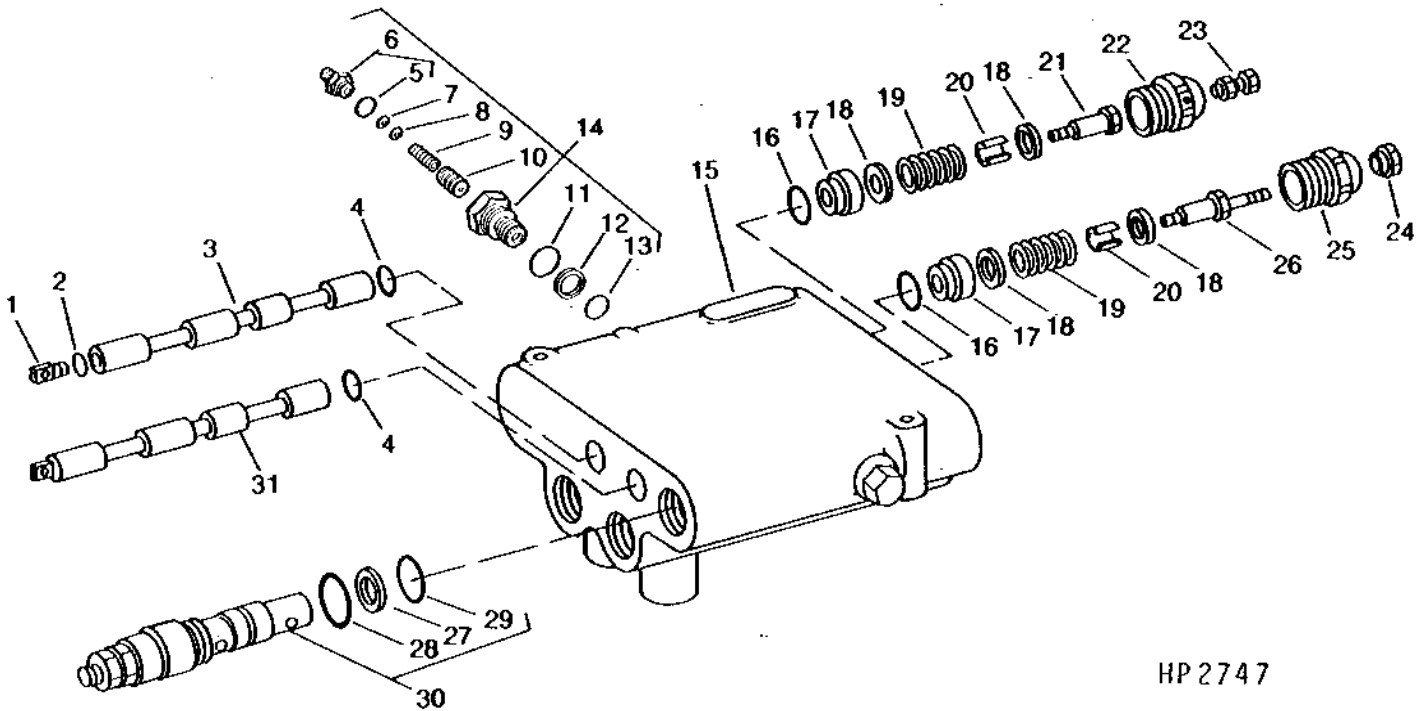
4C2

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE (CESSNA NO. 31522-BAT) (SERIAL NO. 615977-)

HP2747

-UN-01JAN94



HP 2747

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127845)
3		SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	2		(KIT AH127845)
5	P46051	O-RING	1		(KIT AH78796 AND AH127845)
6		CONNECTOR	1		(AUTOMATIC HEADER HEIGHT CONTROL)
7	H102493	ORIFICE	1		
8		WASHER	AR		
9		SPRING	1		
10		POPPET	1		
11	T13119	O-RING	6		(KIT AH127845 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH127845)
13	R27166	O-RING	1		(KIT AH127845)
14	AH101625	CONTROL VALVE	1		
15		HOUSING	1		
16	H132571	O-RING	2		(KIT AH127845)
17	N111488	BUSHING	2		
18	N31767	WASHER	4		
19	H60819	SPRING	2		
20	H62801	BUSHING	2		
21	H63987	CAP SCREW	1		
22	AH78797	PLUG	1		
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	H80459	LOCK NUT	1		
25	H80456	CAP	1		
26	H80455	SCREW	1		
27	H132651	BACK-UP RING	1		(KIT AH127845)
28	U46731	O-RING	1		
29	H30843	O-RING	1		(KIT AH127845)
30	AH126706	RELIEF VALVE	1		
	AH126201	RELIEF VALVE	1		(USE WITH 1253A ROW CROP HEAD)
31		SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127845	SEAL KIT	1		SEAL REPAIR (CONTROL VALVE)
..	AH78796	SEAL KIT	1		SEAL REPAIR (FLOW CONTROL PLUG)

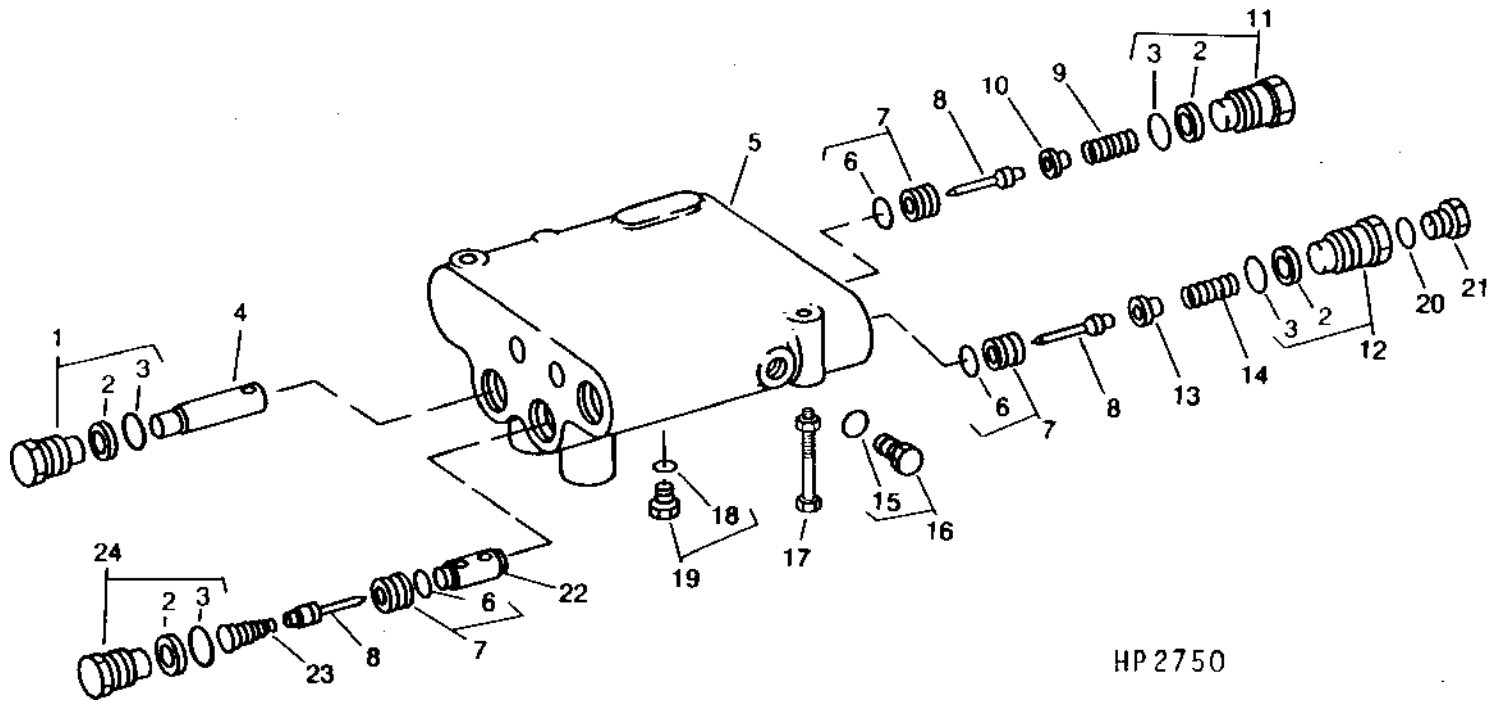
4C3

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS (HYDROSTATIC DRIVE - CESSNA NO. 31522-BAU) (SERIAL NO. 615977-)

HP2750

-UN-01JAN94



HP2750

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4		(KIT AH127846)
3	T13119	O-RING	5		(KIT AH127846)
4	H131477	PLUNGER	1		
5		HOUSING	1		
6	Z29304	O-RING	3		(KIT AH127846)
7	AN114602	SEAT	3		
8	AH80223	POPPET	3		(KIT AH127846)
9	E62245	SPRING	1		
10	N193166	EYELET	1		(KIT AH127846)
11	AN191872	ADAPTER	1		
12	AH126571	ADAPTER	1		
13	H84537	GUIDE	1	-1990	(KIT AH127846) (NO LONGER AVAILABLE)
14	H132509	COMPRESSION SPRING	1		
15	R28782	O-RING	1		(KIT AH127846)
16	R51031	FITTING	1		
17	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
18	E56086	O-RING	1		(KIT AH127846)
19	AH62843	FITTING	1		
20	R26448	O-RING	1		(KIT AH127846)
21	R27218	FITTING PLUG	1		
22	H132445	PLUNGER	1		
23	N111493	SPRING	1		
24	AN110775	FITTING	1		
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127846	SEAL KIT	1		SEAL REPAIR

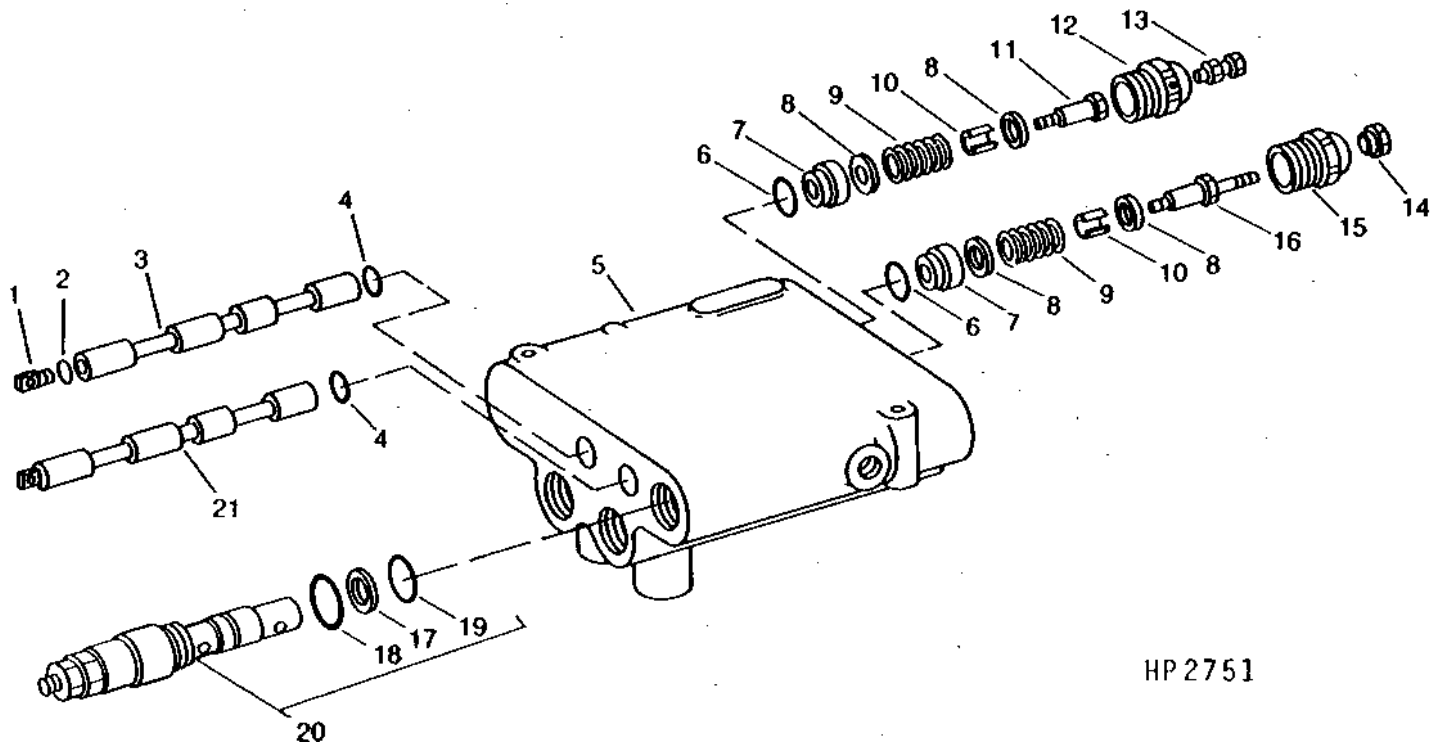
4C4

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE (HYDROSTATIC DRIVE - CESSNA NO. 31522-BAU) (SERIAL NO. 615977-)

HP2751

-UN-01JAN94



HP 2751

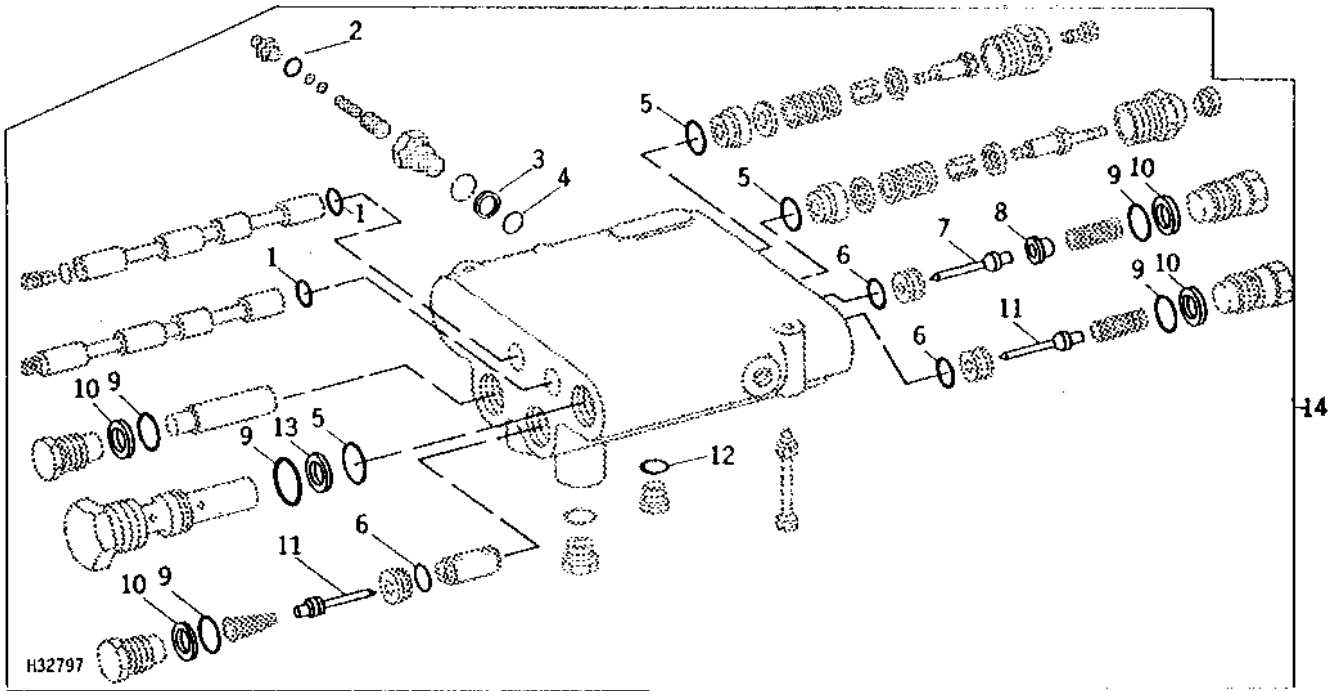
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127846)
3		SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	2		(KIT AH127846)
5		HOUSING	1		
6	H132571	O-RING	2		(KIT AH127846)
7	N111488	BUSHING	2		
8	N31767	WASHER	4		
9	H60819	SPRING	2		
10	H62801	BUSHING	2		
11	H63987	CAP SCREW	1		
12	AH78797	PLUG	1		
13	19H2551	CAP SCREW	1		5/16" X 3/4"
14	14H882	NUT	1		5/16"
15	H80459	LOCK NUT	1		
16	H80456	CAP	1		
17	H80455	SCREW	1		ADJUSTING
18	H132651	BACK-UP RING	1		(KIT AH127846)
19	U46731	O-RING	1		(KIT AH127846)
20	H30843	O-RING	1		(KIT AH127846)
21	AH126706	RELIEF VALVE	1		
..	AH126201	RELIEF VALVE	1		(USE WITH 1253A ROW CROP HEAD)
..		SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127846	SEAL KIT	1		SEAL REPAIR

4C5

HYDRAULICS

KIT, MAIN HYDRAULIC CONTROL VALVE
(CESSNA NO. 31522-AAT, CESSNA NO. 31522-BAB)
(SERIAL NO. -615976)

H32797 -UN-01JAN94



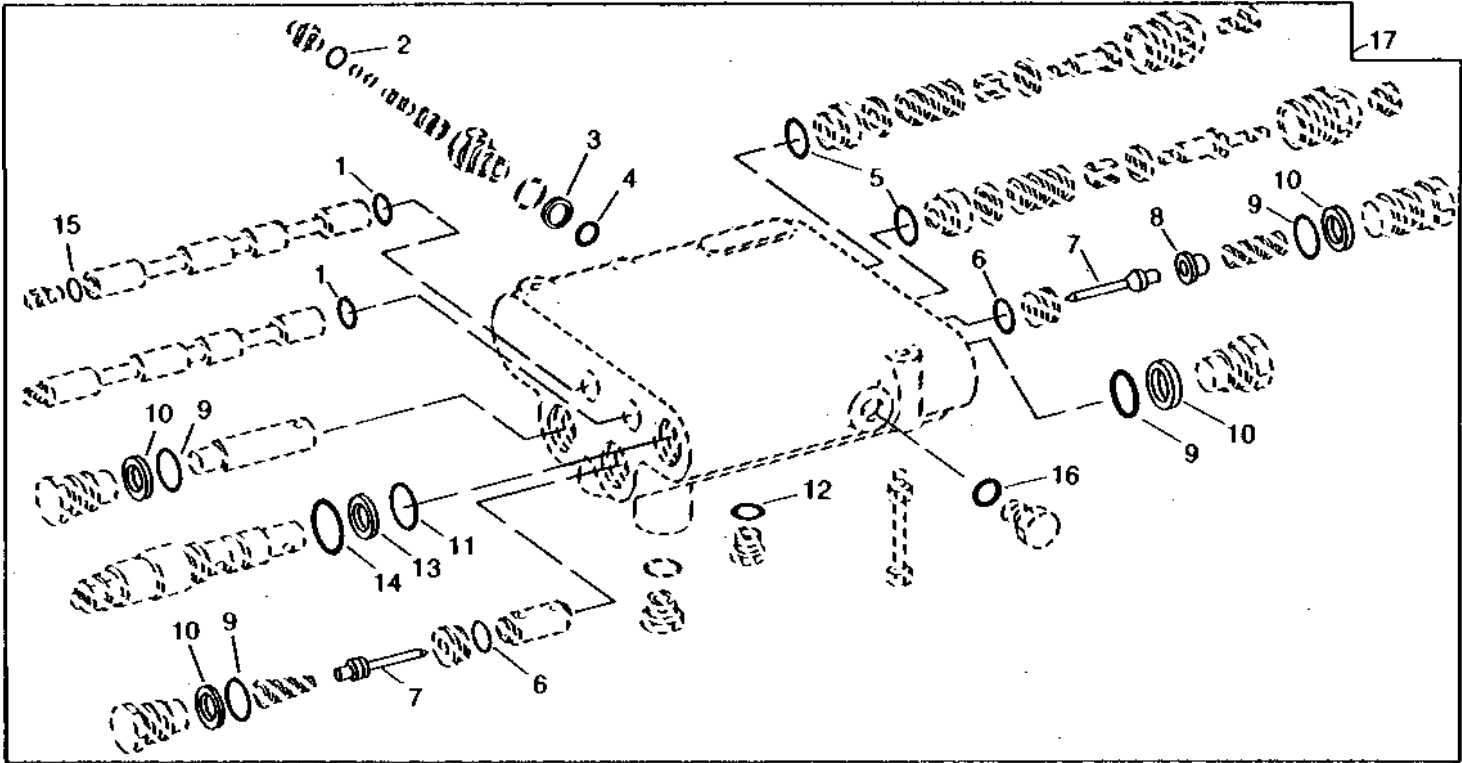
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		O-RING	2		
2	P46051	O-RING	1		
3	N140001	BACK-UP RING	1		
4	R27166	O-RING	1		
5	R375R	O-RING	3		
6	R459R	O-RING	3		
7	AH80223	POPPET	1		
8	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
9	T13119	O-RING	5		
10	H35230	BACK-UP RING	4		
11	AN30940	POPPET	2		
12	E56086	O-RING	1		
13	H63357	BACK-UP RING	1		
14	AH78794	SEAL KIT	1		

4C6

HYDRAULICS

KIT, MAIN HYDRAULIC CONTROL VALVE
(CESSNA NO. 31522-BAT)
(SERIAL NO. 615977-)

HP2749 -UN-01JAN94

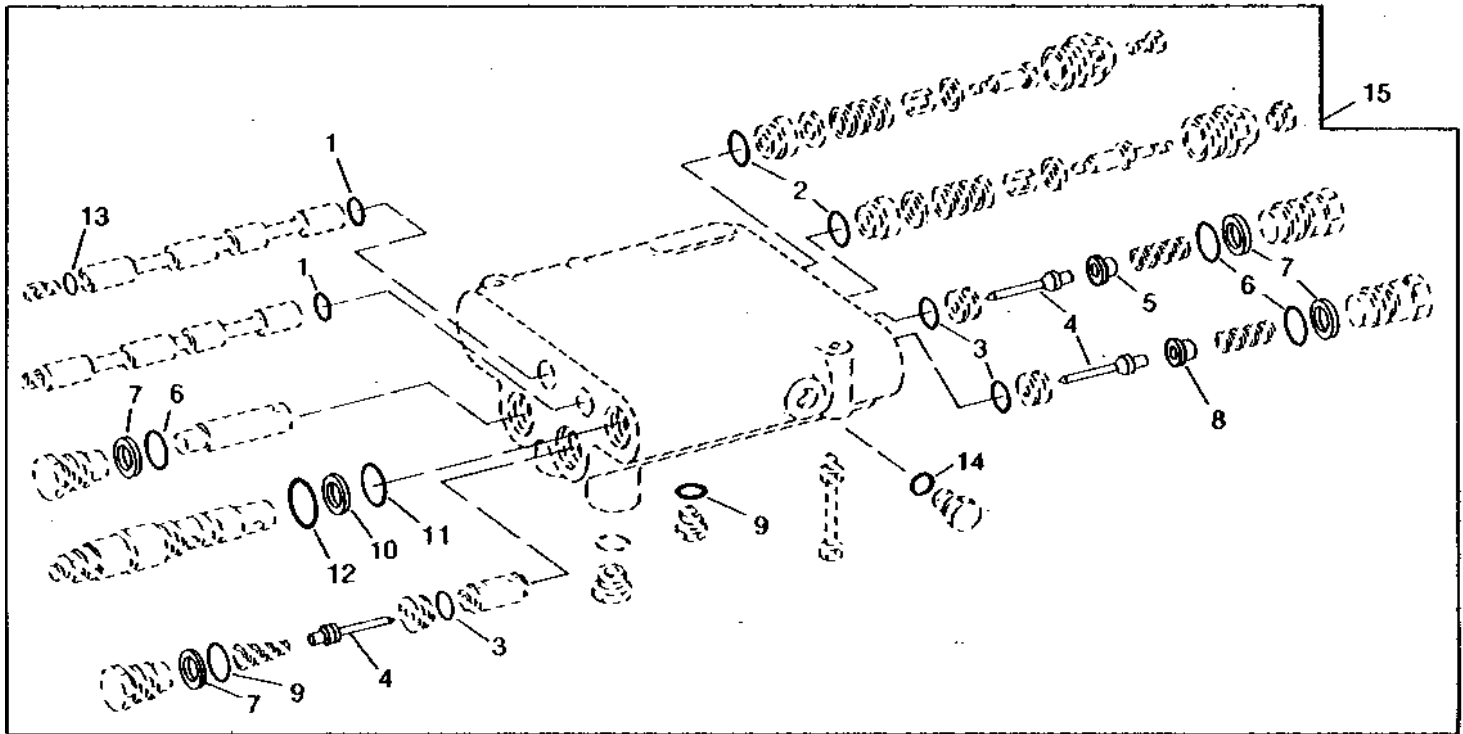


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H36256	O-RING	2		
2	P46051	O-RING	1		
3	N140001	BACK-UP RING	1		
4	R27166	O-RING	1		
5	H132571	O-RING	2		
6	Z29304	O-RING	2		
7	AH80223	POPPET	2		
8	N193166	EYELET	1		
9	T13119	O-RING	5		
10	H35230	BACK-UP RING	4		
11	H30843	O-RING	1		
12	E56086	O-RING	1		
13	H132651	BACK-UP RING	1		
14	U46731	O-RING	1		
15	A3917R	O-RING	1		
16	R28782	O-RING	1		
17	AH127845	SEAL KIT	1		

KIT, MAIN HYDRAULIC CONTROL VALVE
(CESSNA NO. 31522-BAU)
(SERIAL NO. 615977-)

HP2752

-UN-01JAN94



HP 2752

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H36256	O-RING	2		
2	H132571	O-RING	2		
3	Z29304	O-RING	3		
4	AH80223	POPPET	3		
5	N193166	EYELET	1		
6	T13119	O-RING	4		
7	H35230	BACK-UP RING	4		
8	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
9	E56086	O-RING	1		
10	H132651	BACK-UP RING	1		
11	H30843	O-RING	1		
12	U46731	O-RING	1		
13	A3917R	O-RING	1		
14	R28782	O-RING	1		
15	AH127846	SEAL KIT	1		

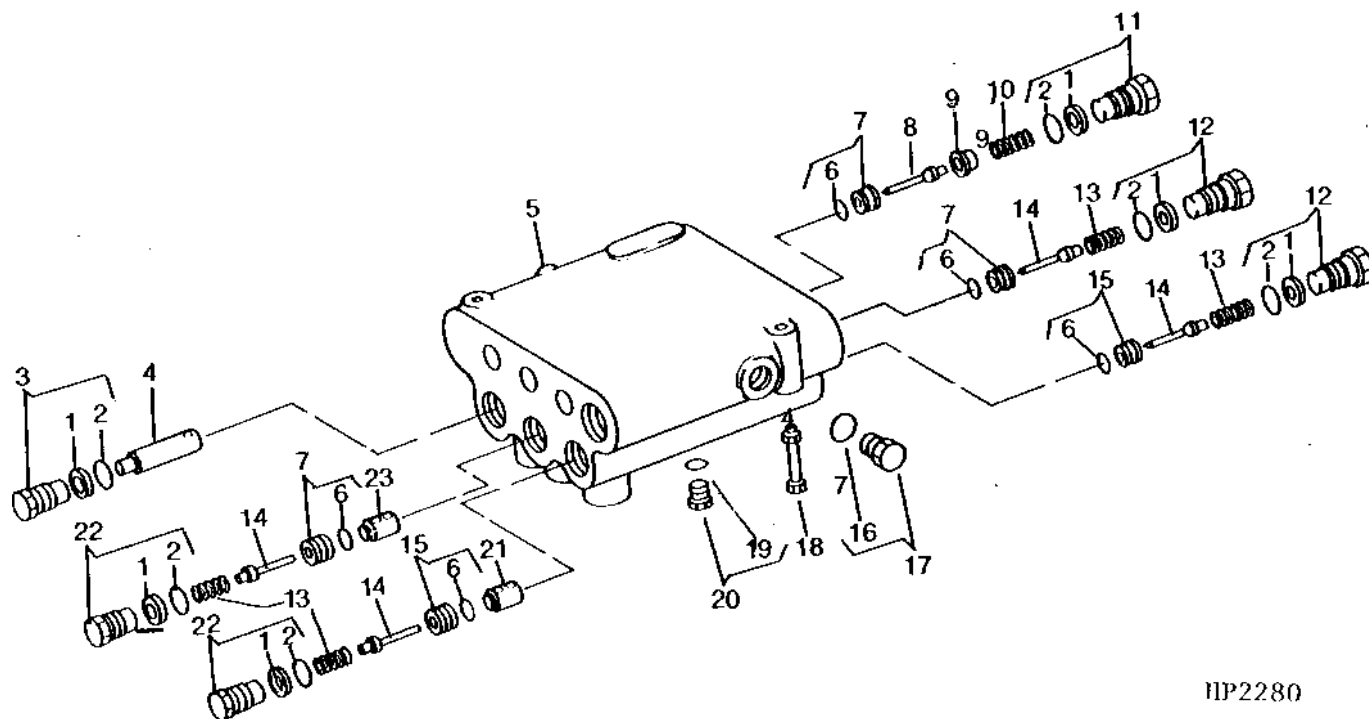
4C8

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS (EXPORT) (CESSNA NO. 31523-CAA) (SERIAL NO. 600001-620486)

HP2280

-UN-01JAN94



HP2280

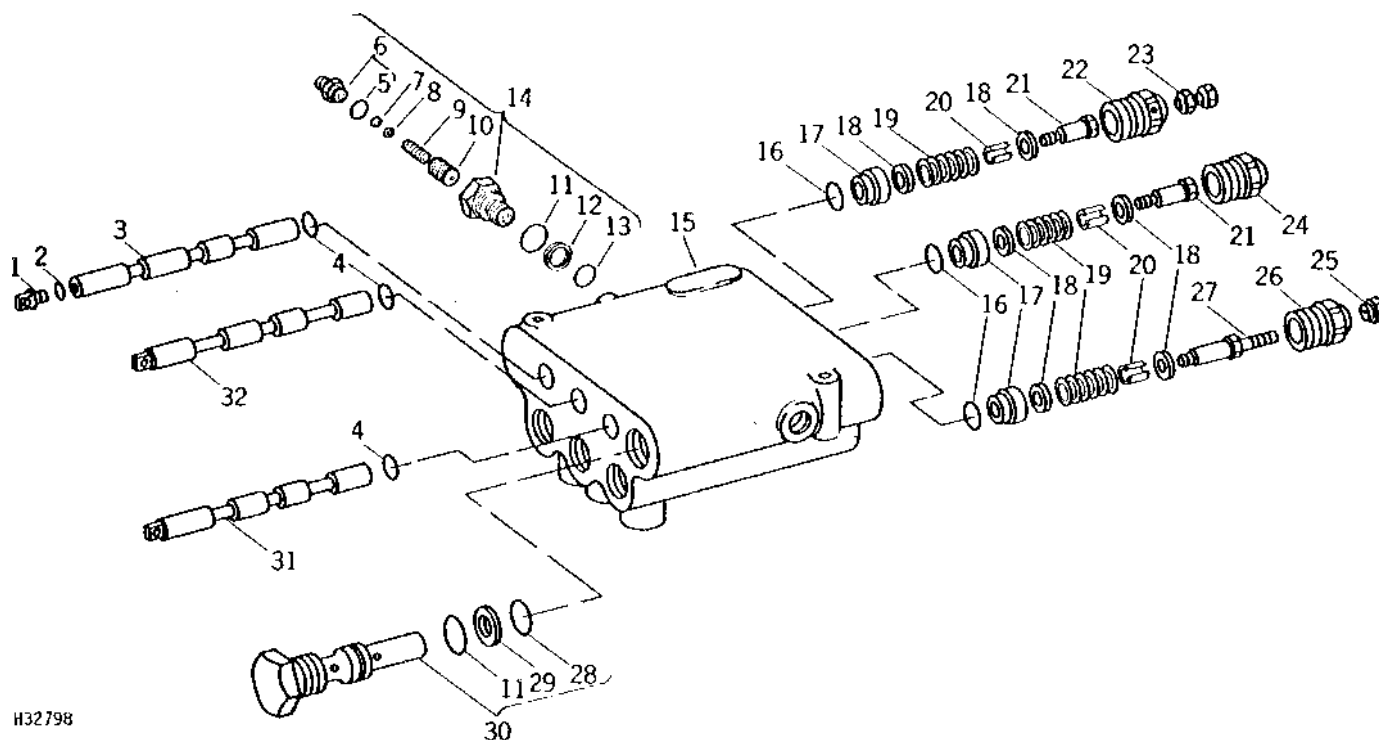
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H35230	BACK-UP RING	6		(KIT AH78792)
2	T13119	O-RING	6		(KIT AH78792)
3	AH78791	DRAIN PLUG	1		WITH O-RING AND BACKUP WASHER, (KIT AH78792)
4	H81706	PLUNGER	1		
5		HOUSING	1		
6	R459R	O-RING	5		(KIT AH78792)
7	AH20823	VALVE SEAT INSERT	3		WITH O-RING
8	AH80223	POPPET	1		(KIT AH78792)
9	H84537	GUIDE	1	-1990	(KIT AH78792) (NO LONGER AVAILABLE)
10	H81705	SPRING	1		
11	AN110777	PLUG	1		WITH O-RING AND BACKUP WASHER
12	AH78789	FITTING	2		WITH O-RING AND BACKUP WASHER
13	N111493	SPRING	4		
14	AN30940	POPPET	4		(KIT AH78792)
15	AH78793	SEAT	2		
16	R28782	O-RING	1		
17	R51031	FITTING	1		WITH O-RING
18	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
19	E56086	O-RING	1		
20	AH62843	FITTING	1		WITH O-RING
21	H80448	PLUNGER	1		
22	AN110775	FITTING	2		WITH O-RING AND BACKUP WASHER
23	N193164	PLUNGER	1	-625400	(SUB H135985)
	H135985	PLUNGER	1		
..	AH88803	VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH78792	KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE (EXPORT)

(CESSNA NO. 31523-CAA)
(SERIAL NO. 600001-620486)

H32798

-UN-01JAN94



H32798

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		CLEVIS	1		
2		O-RING	1	(KIT AH78792)	
3		SPOOL	1	(HEADER LIFT)	
4		O-RING	3	(KIT AH78792)	
5	P46051	O-RING	1	(KIT AH78796)	
6	AH91802	CONNECTOR	1	WITH O-RING (DIAL-A-MATIC) (SUB AH101625)	
7	H102493	ORIFICE	1		
8		WASHER	AR		
9		SPRING	1		
10		POPPET	1		
11	T13119	O-RING	1	(KIT AH78792 AND AH78796)	
12	N140001	BACK-UP RING	1	(KIT AH78796 AND AH78792)	
13	R27166	O-RING	1	(KIT AH78796)	
14	AH101625	CONTROL VALVE	1		
15		HOUSING	1		
16	R459R	O-RING	3	(KIT AH78792)	
17	N111488	BUSHING	3		
18	N31767	WASHER	6		
19	H60819	SPRING	3		
20	H62801	BUSHING	3		
21	H63987	CAP SCREW	2		
22	AH78797	PLUG	1	WITH FILTER	
23	19H2551	CAP SCREW	1	5/16" X 3/4"	
	14H882	NUT	1	5/16"	
24	AH78788	PLUG	1	WITH FILTER	
25	H80459	LOCK NUT	1		
26	H80456	CAP	1		
27	H80455	SCREW	1		
28	R375R	O-RING	4		
29	H63357	BACK-UP RING	1	(KIT AH78792)	
30	AW13064	RELIEF VALVE	1		
31		SPOOL	1	(REEL LIFT)	
32		SPOOL	1	(REEL FORE/AFT)	
..	AH88803	VALVE	1	3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)	
..	AH78792	KIT	1	SEAL REPAIR (CONTROL VALVE)	
..	AH78796	SEAL KIT	1	(FLOW CONTROL PLUG)	

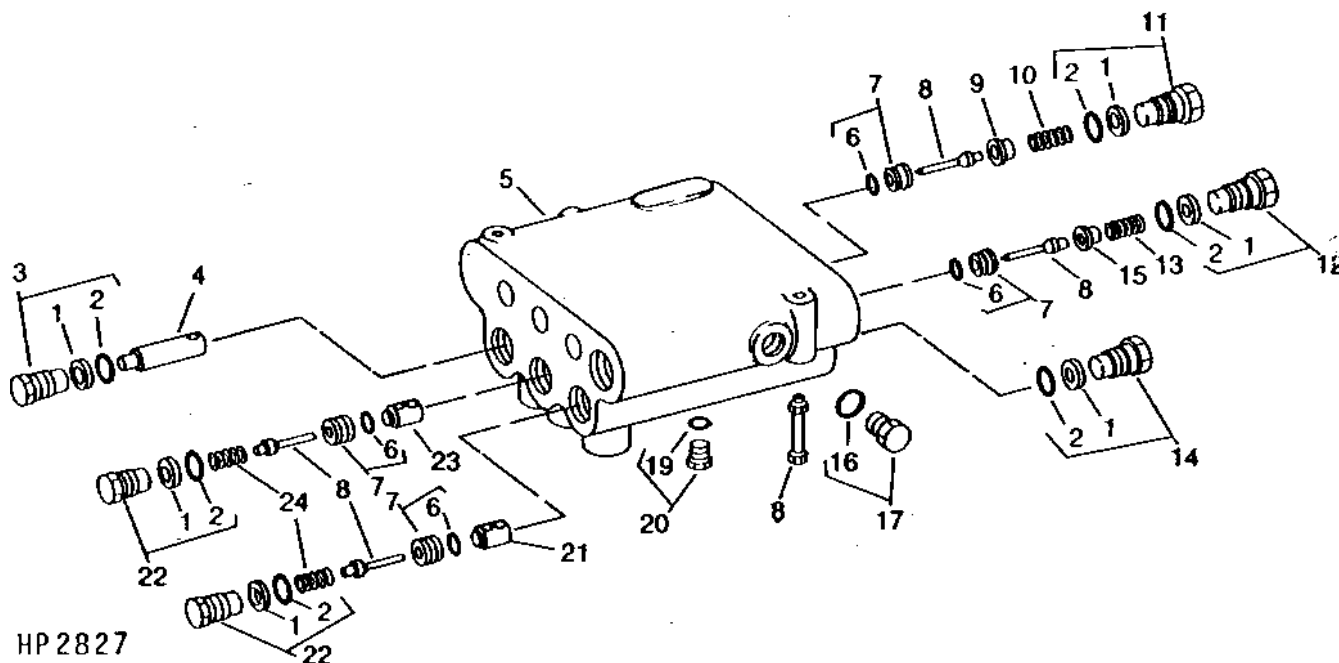
4C10

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS (CESSNA NO. 31523-CAC)(SERIAL NO. 620487-)

HP2827

-UN-01JAN94

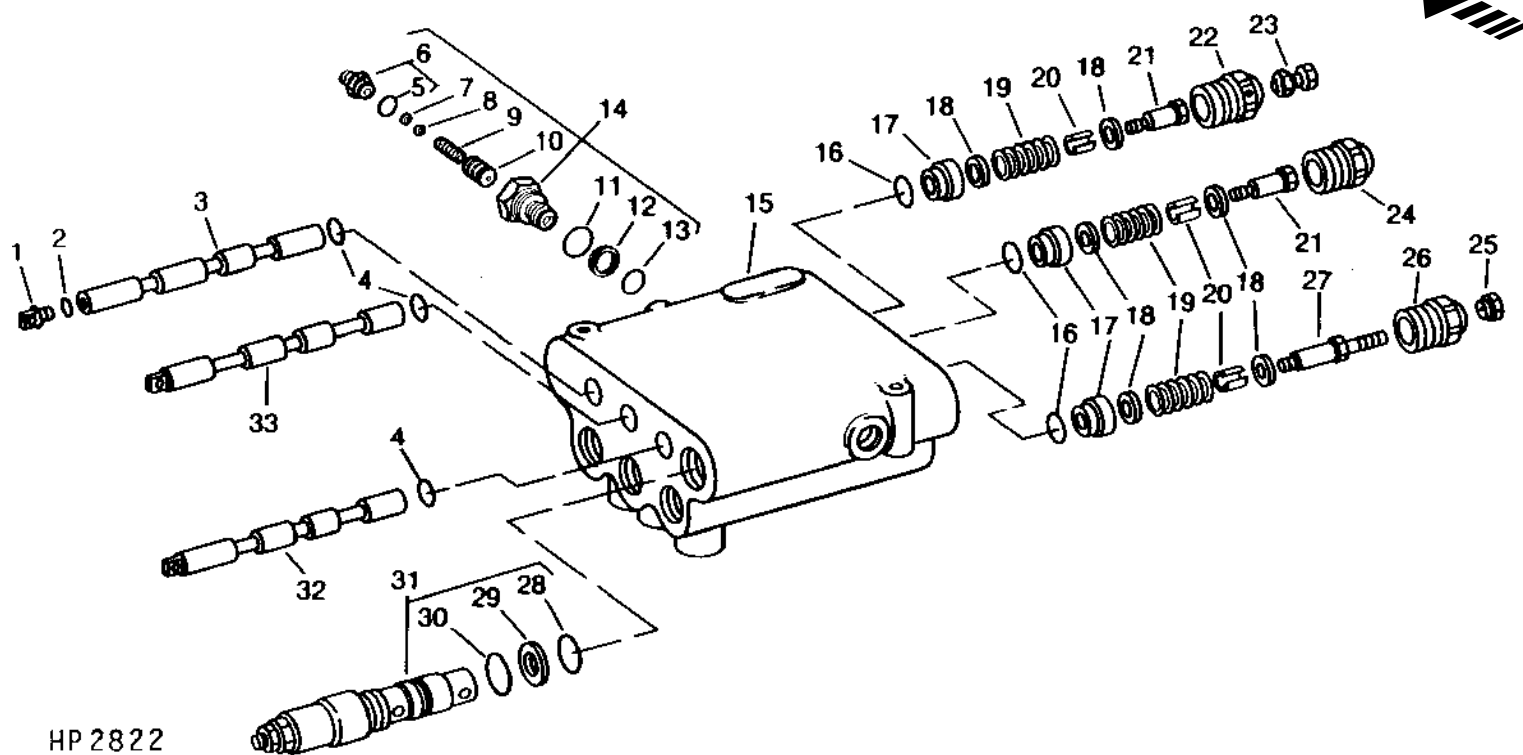


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H35230	BACK-UP RING	6	(KIT AH127847)	
2	T13119	O-RING	6	(KIT AH127847)	
3	AH78791	DRAIN PLUG	1		WITH O-RING AND BACKUP WASHER
4	H131477	PLUNGER	1		
5		HOUSING	1		
6	Z29304	O-RING	5	(KIT AH127847)	
7	AN114602	SEAT	4		WITH O-RING
8	AH80223	POPPET	4	(KIT AH127847)	
9	N193166	EYELET	1	(KIT AH127847)	
10	E62245	SPRING	1		
11	AN191872	ADAPTER	1		WITH O-RING AND BACKUP WASHER
12	AH126571	ADAPTER	1		
13	H132509	COMPRESSION SPRING	1		
14	AH97133	PLUG	1		WITH O-RING AND BACKUP WASHER, (KIT AH78792)
15	H84537	GUIDE	1	-1990	(KIT AH127847) (NO LONGER AVAILABLE)
16	R28782	O-RING	1		
17	R51031	FITTING	1		WITH O-RING
18	19H1913	CAP SCREW	2		5/16" X 2-1/4"
19	14H785	NUT	2		5/16"
20	E56086	O-RING	1		(KIT AH127847)
21	AH62843	FITTING	1		WITH O-RING
22	H131476	PLUNGER	1		
23	AN110775	FITTING	2		WITH O-RING AND BACKUP WASHER
24	N193164	PLUNGER	1	-625400	(SUB H135985)
..	H135985	PLUNGER	1		
..	N111493	SPRING	2		
..	AH126507	CONTROL VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH127847	SEAL KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAC)(SERIAL NO. 620487-)

HP2822

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127847)
3		SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	3		(KIT AH127847)
5	P46051	O-RING	1		(KIT AH127847)
6		CONNECTOR	1		WITH O-RING (AUTOMATIC HEADER HEIGHT CONTROL)
7	H102493	ORIFICE	1		
8		WASHER	AR		
9		SPRING	1		
10		POPPET	1		
11	T13119	O-RING	1		(KIT AH127847 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH127847)
13	R27166	O-RING	1		(KIT AH127847)
14	AH101625	CONTROL VALVE	1		
15		HOUSING	1		
16	H132571	O-RING	3		(KIT AH127847)
17	N111488	BUSHING	3		
18	N31767	WASHER	6		
19	H60819	SPRING	3		
20	H62801	BUSHING	3		
21	H63987	CAP SCREW	2		
22	AH78797	PLUG	1		WITH FILTER
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	AH78788	PLUG	1		WITH FILTER
25	H80459	LOCK NUT	1		
26	H80456	CAP	1		
27	H80455	SCREW	1		
28	H30843	O-RING	1		(KIT AH127847)
29	H132651	BACK-UP RING	1		(KIT AH127847)
30	U46731	O-RING	1		(KIT AH127847)
31	AH126706	RELIEF VALVE	1		
32		SPOOL	1		(HYDRAULIC REEL LIFT)
33		SPOOL	1		(POSI-TORQ GROUND SPEED)
..	AH126507	CONTROL VALVE	1		3 SPOOL, (REMANUFACTURED)
..	AH127847	SEAL KIT	1		SEAL REPAIR (CONTROL VALVE)
..	AH78796	SEAL KIT	1		(FLOW CONTROL PLUG)

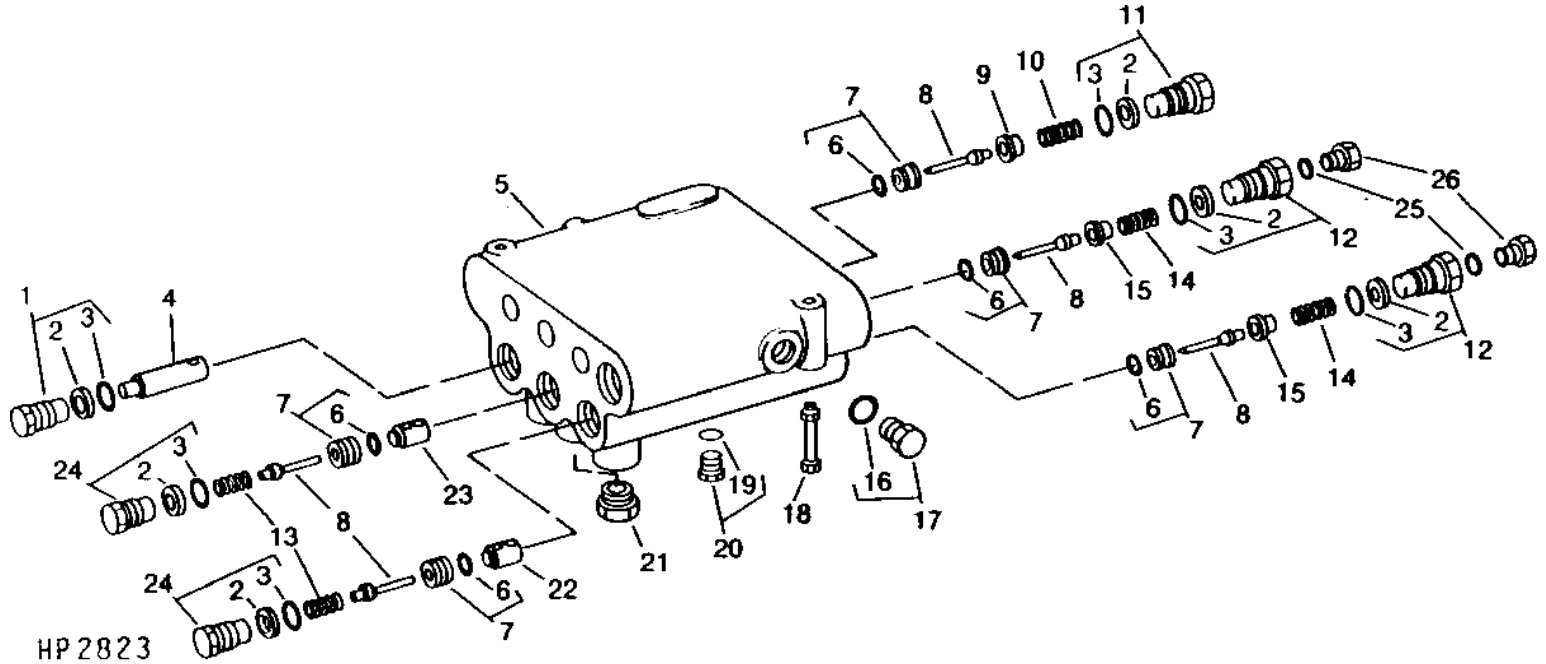
4C12

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS (EXPORT) (POSI-TORQ DRIVE - CESSNA NO. 31523-CAE)(SERIAL NO. 620487-)

HP2823

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		WITH O-RING AND BACKUP WASHER
2	H35230	BACK-UP RING	6		(KIT AH127848)
3	T13119	O-RING	6		(KIT AH127848)
4	H131477	PLUNGER	1		
5		HOUSING	1		
6	Z29304	O-RING	5		(KIT AH127848)
7	AN114602	SEAT	5		WITH O-RING
8	AH80223	POPPET	5		(KIT AH127848)
9	H84537	GUIDE	1	-1990	(KIT AH127848) (NO LONGER AVAILABLE)
10	E62245	SPRING	1		
11	AN191872	ADAPTER	1		WITH O-RING AND BACKUP WASHER
12	AH126571	ADAPTER	2		WITH O-RING AND BACKUP WASHER
13	N111493	SPRING	2		
14	H132509	COMPRESSION SPRING	2		(KIT AH127848)
15	N193166	EYELET	2		(KIT AH127848)
16	R28782	O-RING	1		(KIT AH127848)
17	R51031	FITTING	1		WITH O-RING
18	19H1913	CAP SCREW	2		5/16" X 2-1/4"
19	14H785	NUT	2		5/16"
20	E56086	O-RING	1		(KIT AH127848)
21	AH62843	FITTING	1		WITH O-RING
22		FITTING PLUG	1		
23	H132445	PLUNGER	1		
24	N193164	PLUNGER	1	-620486	(SUB H135985)
25	H135985	PLUNGER	1		
26	AN110775	FITTING	2		WITH O-RING AND BACKUP WASHER
..	R26448	O-RING	2		(KIT AH127848)
..	R27218	FITTING PLUG	2		
..	AH126507	CONTROL VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH127848	SEAL KIT	1		SEAL REPAIR

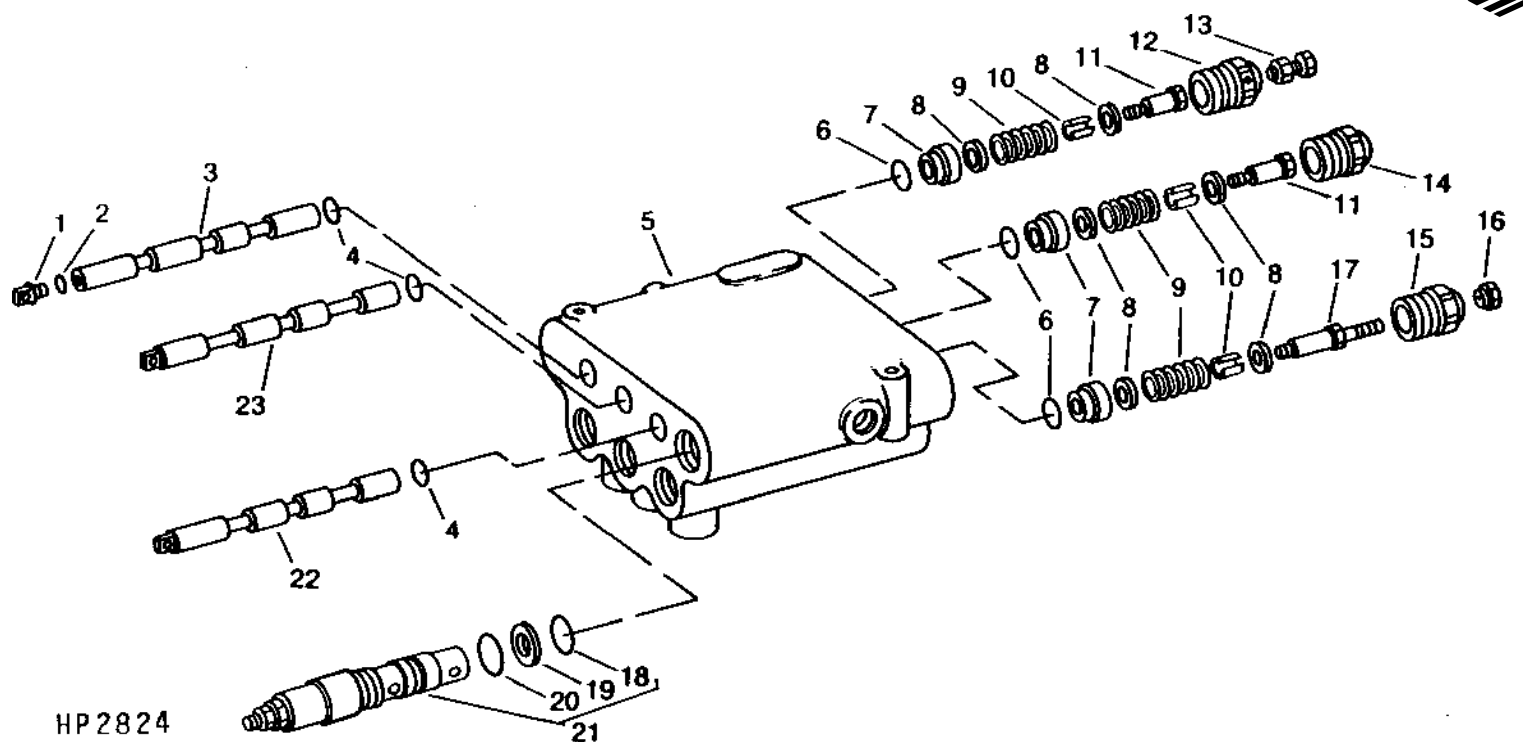
4C13

HYDRAULICS

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE (EXPORT) (POSI-TORQ DRIVE - CESSNA NO. 31523-CAE)(SERIAL NO. 620487-)

HP2824

-UN-01JAN94



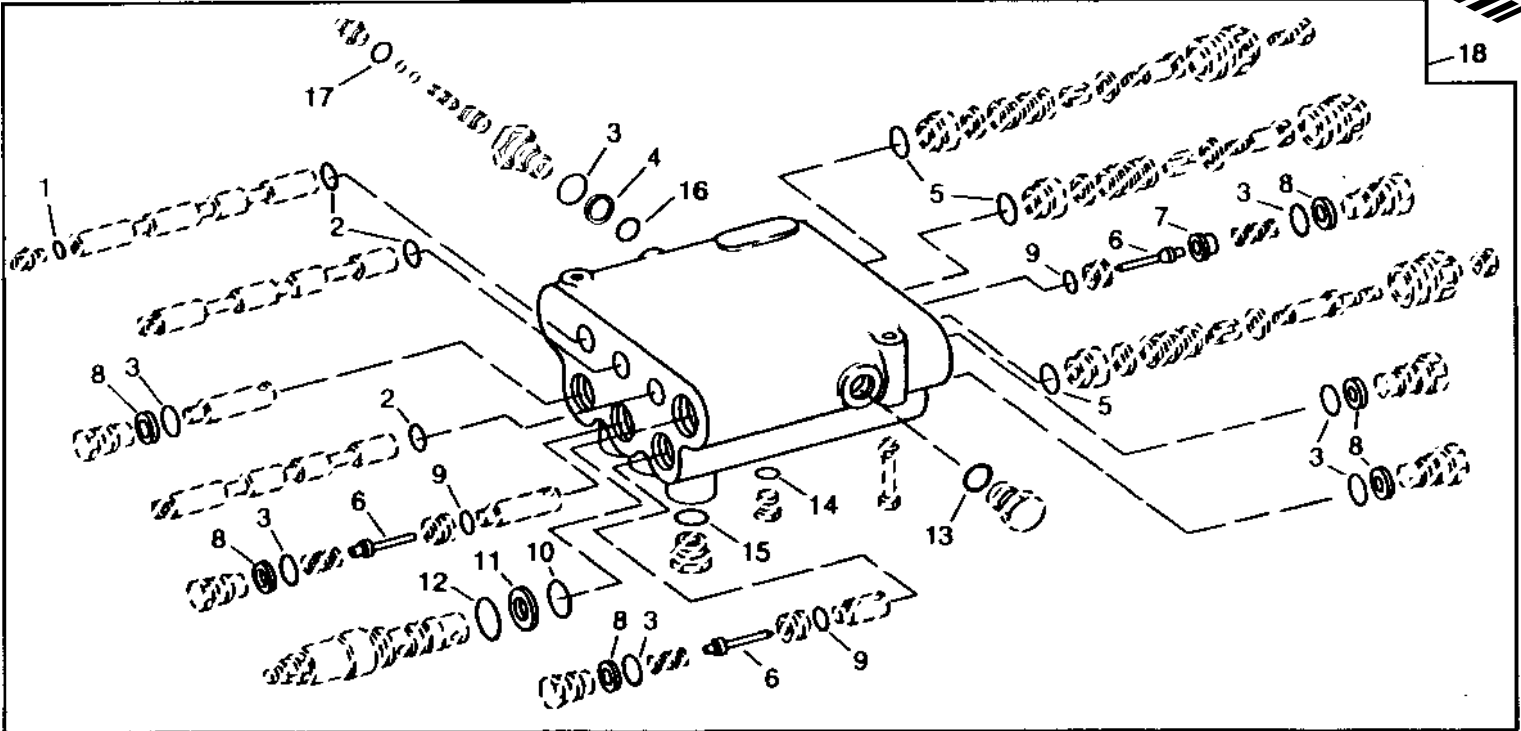
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127848)
3		SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	3		(KIT AH127848)
5		HOUSING	1		
6	H132571	O-RING	3		(KIT AH127848)
7	N111488	BUSHING	3		
8	N31767	WASHER	6		
9	H60819	SPRING	3		
10	H62801	BUSHING	3		
11	H63987	CAP SCREW	2		
12	AH78797	PLUG	1		WITH FILTER
13	19H2551	CAP SCREW	1		5/16" X 3/4"
14	14H882	NUT	1		5/16"
15	AH78788	PLUG	1		WITH FILTER
16	H80456	CAP	1		
17	H80459	LOCK NUT	1		
18	H80455	SCREW	1		
19	H30843	O-RING	1		(KIT AH127848)
20	H132651	BACK-UP RING	1		(KIT AH127848)
21	U46731	O-RING	1		(KIT AH127848 AND AH78796)
22	AH126706	RELIEF VALVE	1		
23		SPOOL	1		(HYDRAULIC REEL LIFT)
..		SPOOL	1		(POSI-TORQ GROUND SPEED)
..	AH126507	CONTROL VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH127848	SEAL KIT	1		SEAL REPAIR

4C14

HYDRAULICS

KIT, MAIN HYDRAULIC CONTROL VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAC)(SERIAL NO. 620487-)

HP2825 -UN-01JAN94



HP 2825

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3917R	O-RING	1		
2	H36256	O-RING	3		
3	T13119	O-RING	7		
4	N140001	BACK-UP RING	1		
5	H132571	O-RING	3		
6	AH80223	POPPET	3		
7	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
8	H35230	BACK-UP RING	6		
9	Z29304	O-RING	3		
10	H30843	O-RING	4		
11	H132651	BACK-UP RING	1		
12	U46731	O-RING	1		
13	R28782	O-RING	1		
14	E56086	O-RING	1		
15	R26448	O-RING	1		
16	R27166	O-RING	1		
17	P46051	O-RING	1		
18	AH127847	SEAL KIT	1		

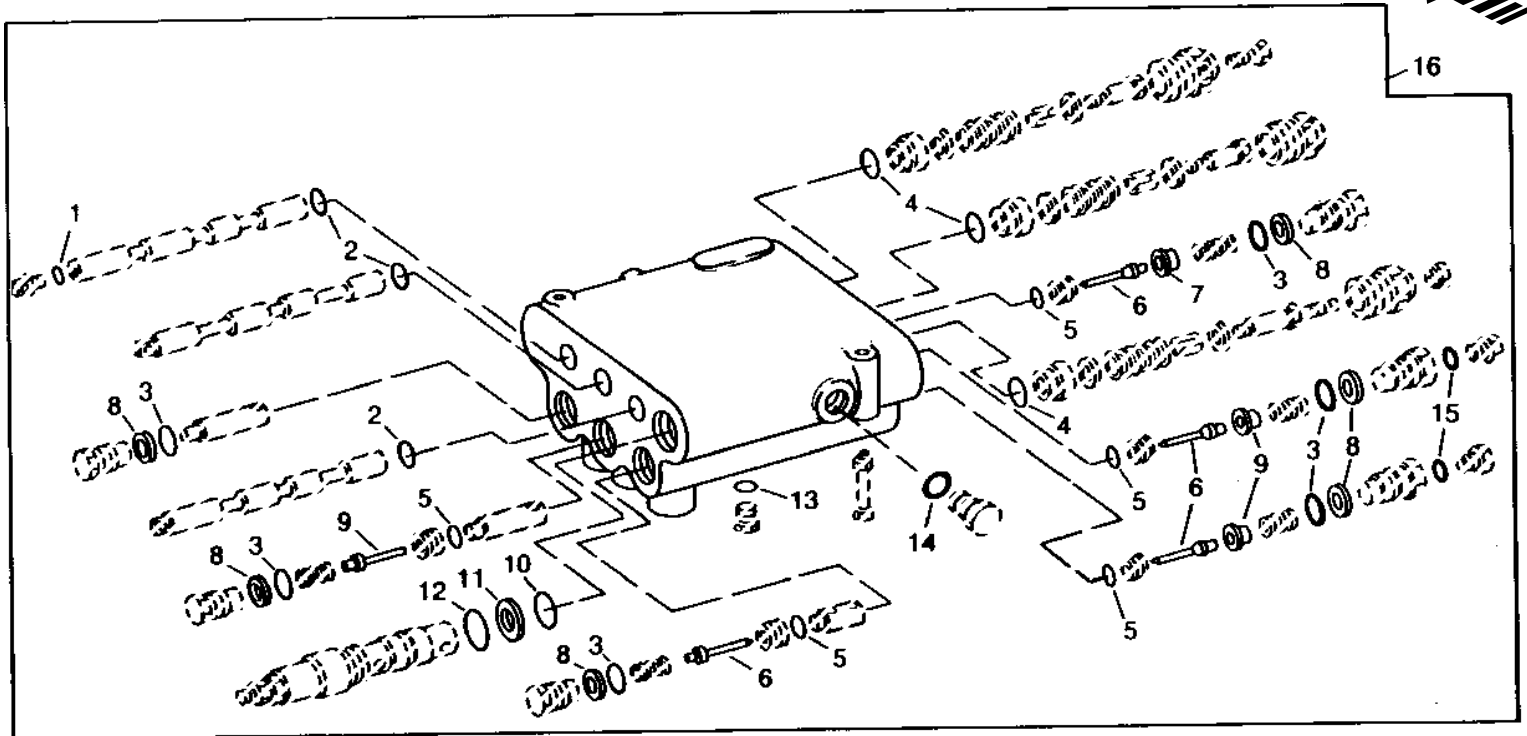
4C15

HYDRAULICS

KIT, MAIN HYDRAULIC CONTROL VALVE (EXPORT)
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAE)(SERIAL NO. 620487-)

HP2826

-UN-01JAN94



HP 2826

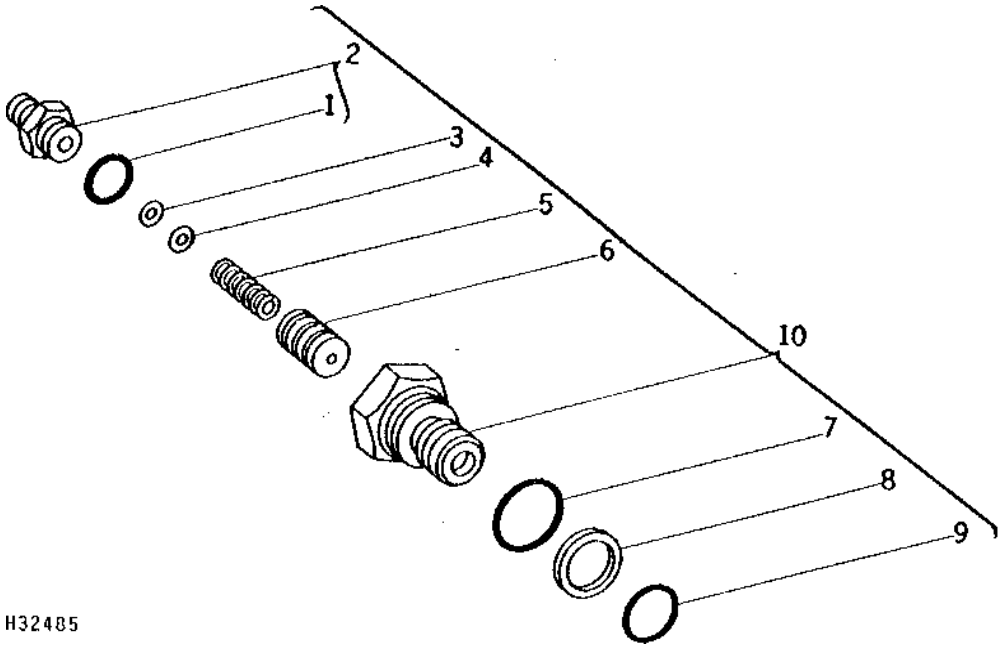
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3917R	O-RING	1		
2	H36256	O-RING	3		
3	T13119	O-RING	6		
4	H132571	O-RING	3		
5	Z29304	O-RING	5		
6	AH80223	POPPET	5		
7	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
8	H35230	BACK-UP RING	6		
9	N193166	EYELET	2		
10	H30843	O-RING	1		
11	H132651	BACK-UP RING	1		
12	U46731	O-RING	1		
13	E56086	O-RING	1		
14	R28782	O-RING	1		
15	R26448	O-RING	2		
16	AH127848	SEAL KIT	1		

4C16

HYDRAULICS

H32485 -UN-01JAN94

FLOW CONTROL PLUG



H32485

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P46051	O-RING	1		(KIT AH78796)
2	AH91802	CONNECTOR	1	-414850	(AUTOMATIC HEADER HEIGHT CONTROL) (SUB AH101625)
3		CONNECTOR	1	414851-	
4	H102493	WASHER	AR		
5		ORIFICE	1		
6		SPRING	1		
7		POPPET	1		
8	T13119	O-RING	1		(KIT AH78796)
9	N140001	BACK-UP RING	1		(KIT AH78796)
10	R27166	O-RING	1		(KIT AH78796)
10	AH101625	CONTROL VALVE	1		
..	AH78796	SEAL KIT	1		

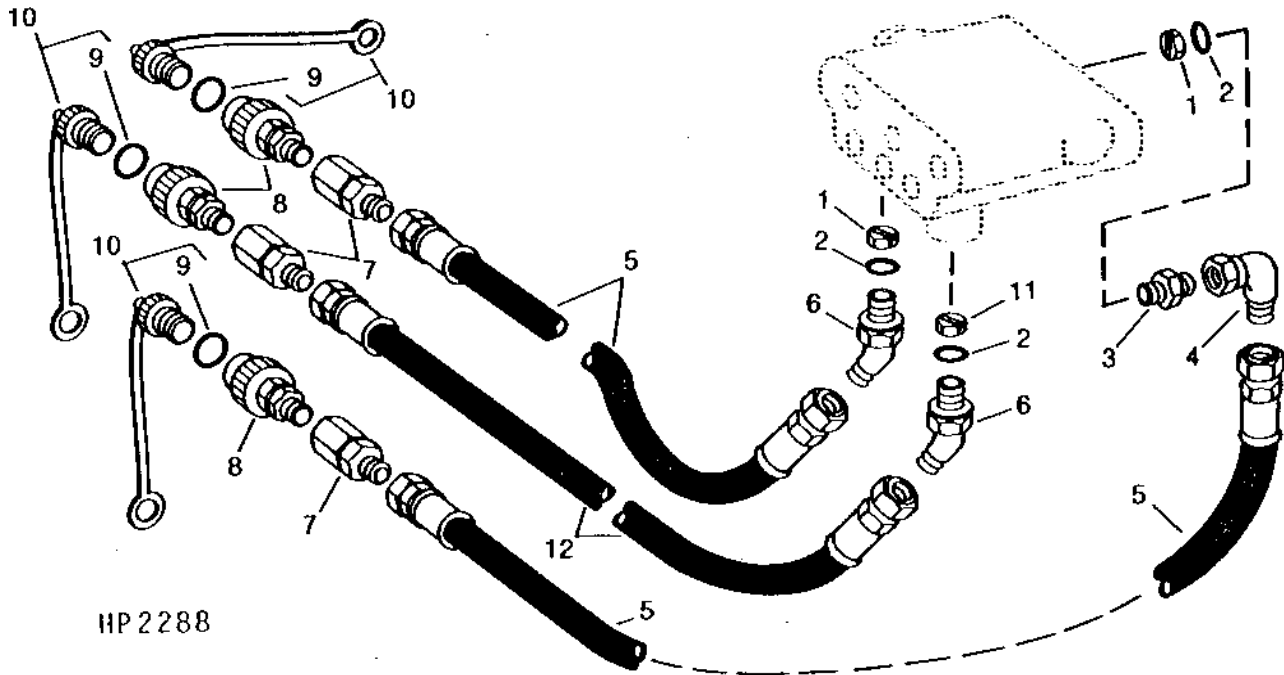
4C17

HYDRAULICS

MAIN CONTROL VALVE HOSES (EXPORT) (SERIAL NO. 600001-)

HP2288

-UN-01JAN94



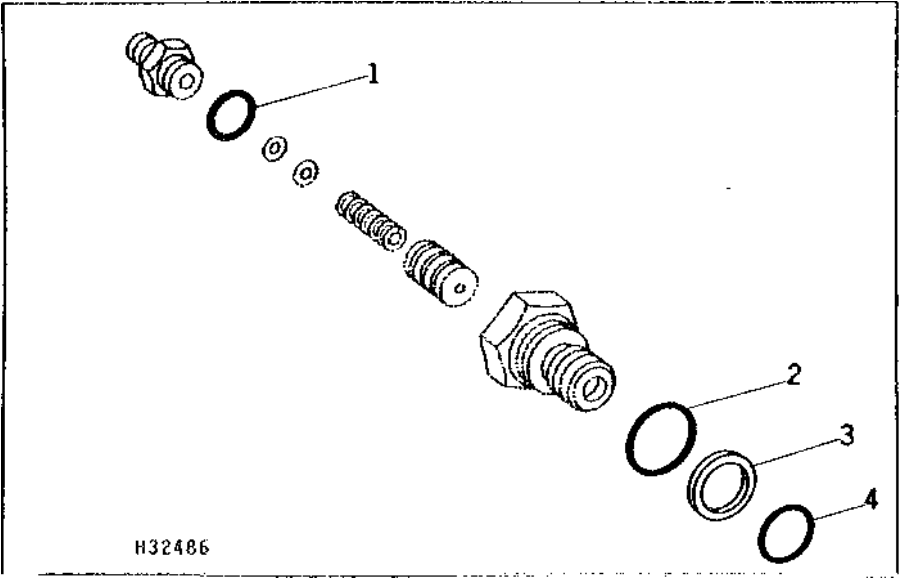
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	Z32156	ORIFICE	2		
2	R26448	O-RING	3		
3	R27212	FITTING	1		
4	AE24616	ELBOW FITTING	1		90°
5	AH99310	HYDRAULIC HOSE	2		(REGULAR FEEDER HOUSE)
	AH132373	HOSE	2		(LONG FEEDER HOUSE)
6	AT38033	ELBOW FITTING	2		45°
7	H122647	FITTING	3		
8	AZ19455	EXTERNAL HALF COUPLER	3		
9	Z29863	O-RING	3		
10	AZ19456	PLUG	3		
11	H94190	ORIFICE	1		
12	AE33463	HOSE	1		(REGULAR FEEDER HOUSE)
	AT36923	HYDRAULIC HOSE - FABRICATE	1		(LONG FEEDER HOUSE)

4C18

HYDRAULICS

H32486 -UN-01JAN94

KIT, FLOW CONTROL PLUG



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P46051	O-RING	1		
2	T13119	O-RING	1		
3	N140001	BACK-UP RING	1		
4	R27166	O-RING	1		
5	AH78796	SEAL KIT	1		

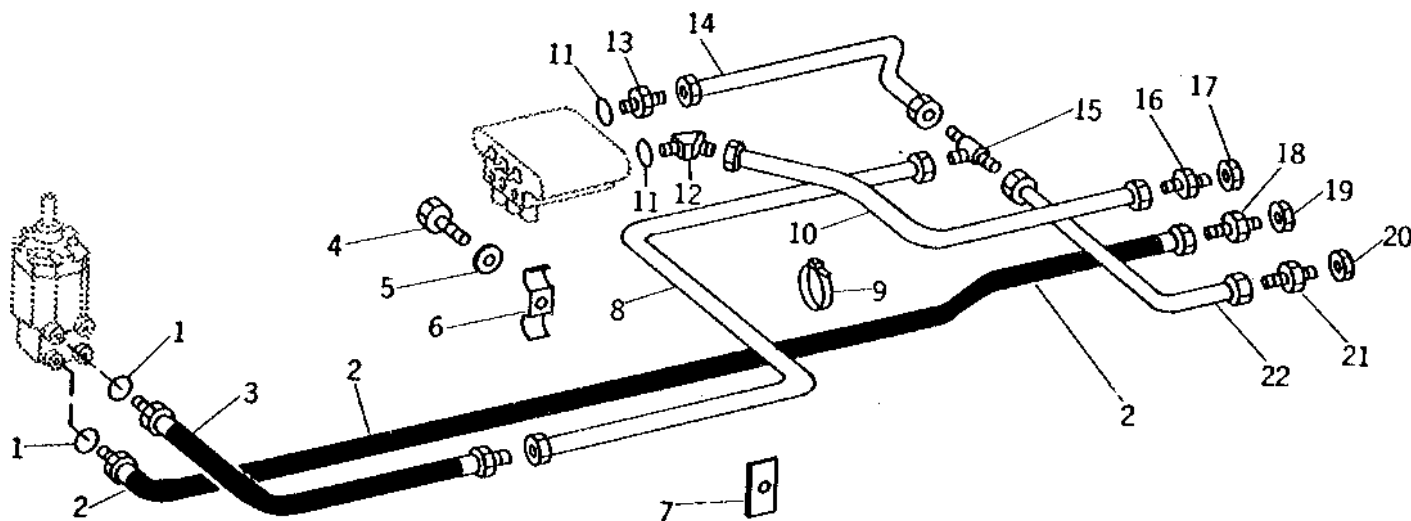
4C19

HYDRAULICS

H32452

-UN-01JAN94

HYDRAULIC OIL LINES AND HOSES (UNDER OPERATOR'S STATION)



H32452

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	2		
2	AH94860	HYDRAULIC HOSE	1		
3	AH94859	HOSE	1		
4	H76139	SCREW	1		SELF-TAPPING
5	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
6	AH91299	CLAMP	1		
7	H96857	STRAP	1	-1990	(INCLUDED IN KIT AH139151)
8	AH94753	TUBE	1		
9	M66044	TIE BAND	1		
10	AH100294	LINE	1		
	AH119065	OIL LINE	1	600001-	(EXPORT)
11	R26906	O-RING	2		
12	AR26828	ELBOW FITTING	1		45°
13	R27270	FITTING	1		
14	AH91247	LINE	1		
15	H33598	TEE FITTING	1		
16	N112216	FITTING	1		
17	R26627	NUT	1		
18	R35701	UNION FITTING	1	-414850	
	A27898	UNION FITTING	1	414851-	
19	14H904	NUT	1		3/4"
20	R27390	NUT	1		
21	R47876	FITTING	1		
22	AH91249	LINE	1		

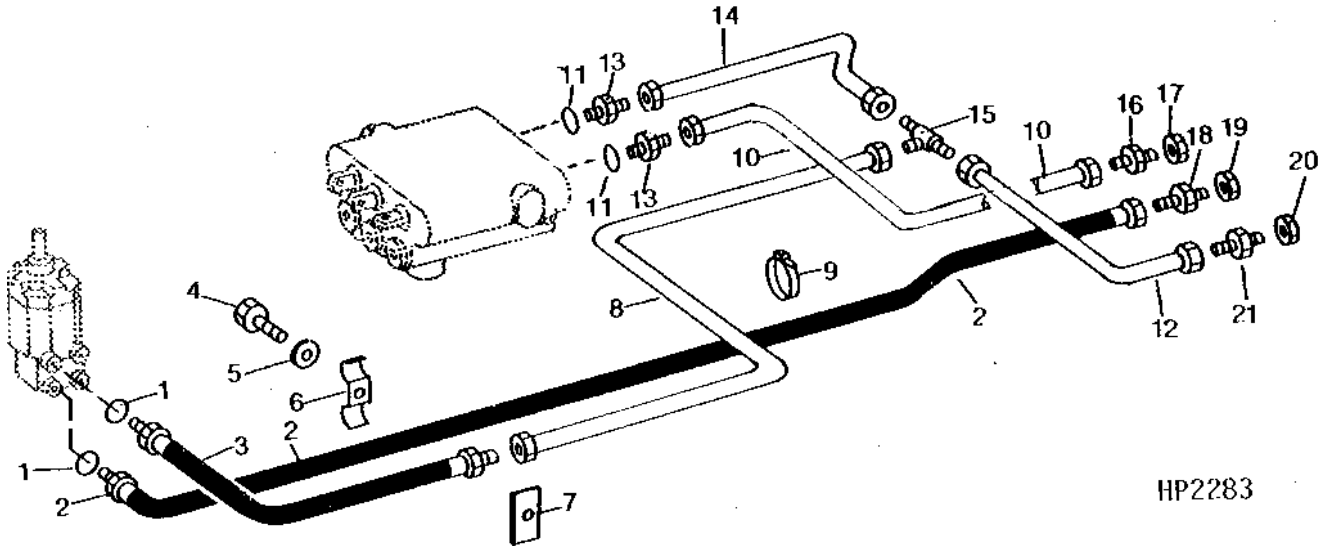
4C20

HYDRAULICS

HYDRAULIC OIL LINES AND HOSES (EXPORT) (UNDER OPERATOR'S STATION) (SERIAL NO. 600001-)

HP2283

-UN-01JAN94



HP2283

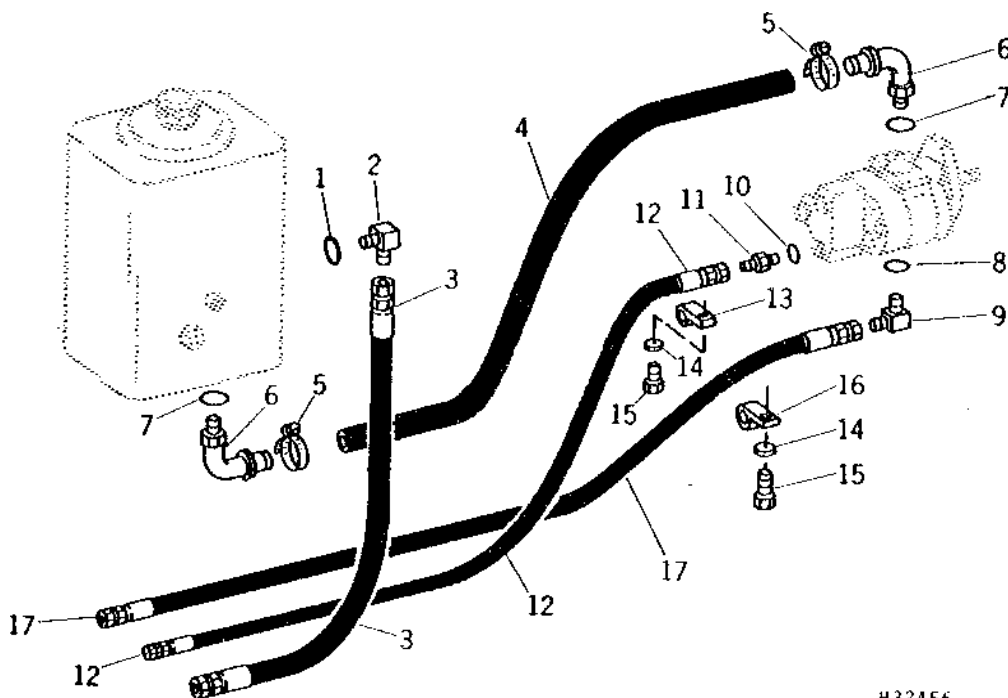
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	2		
2	AH94860	HYDRAULIC HOSE	1		
3	AH94859	HOSE	1		
4	H76139	SCREW	1		SELF-TAPPING
5	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
6	AH91299	CLAMP	1		
7	H96857	STRAP	1	-1990	(INCLUDED IN KIT AH139151)
8	AH94753	TUBE	1		
9	M66044	TIE BAND	1		
10	AH119065	LINE	1		
11	R26906	O-RING	2		
12	AH91249	LINE	1	45°	
13	R27270	FITTING	2		
14	AH91247	LINE	1		
15	H33598	TEE FITTING	1		
16	N112216	FITTING	1		
17	R26627	NUT	1		
18	A27898	UNION FITTING	1		
19	14H904	NUT	1	3/4"	
20	R27390	NUT	1		
21	R47876	FITTING	1		

MEMORANDA

H32456

-UN-01JAN94

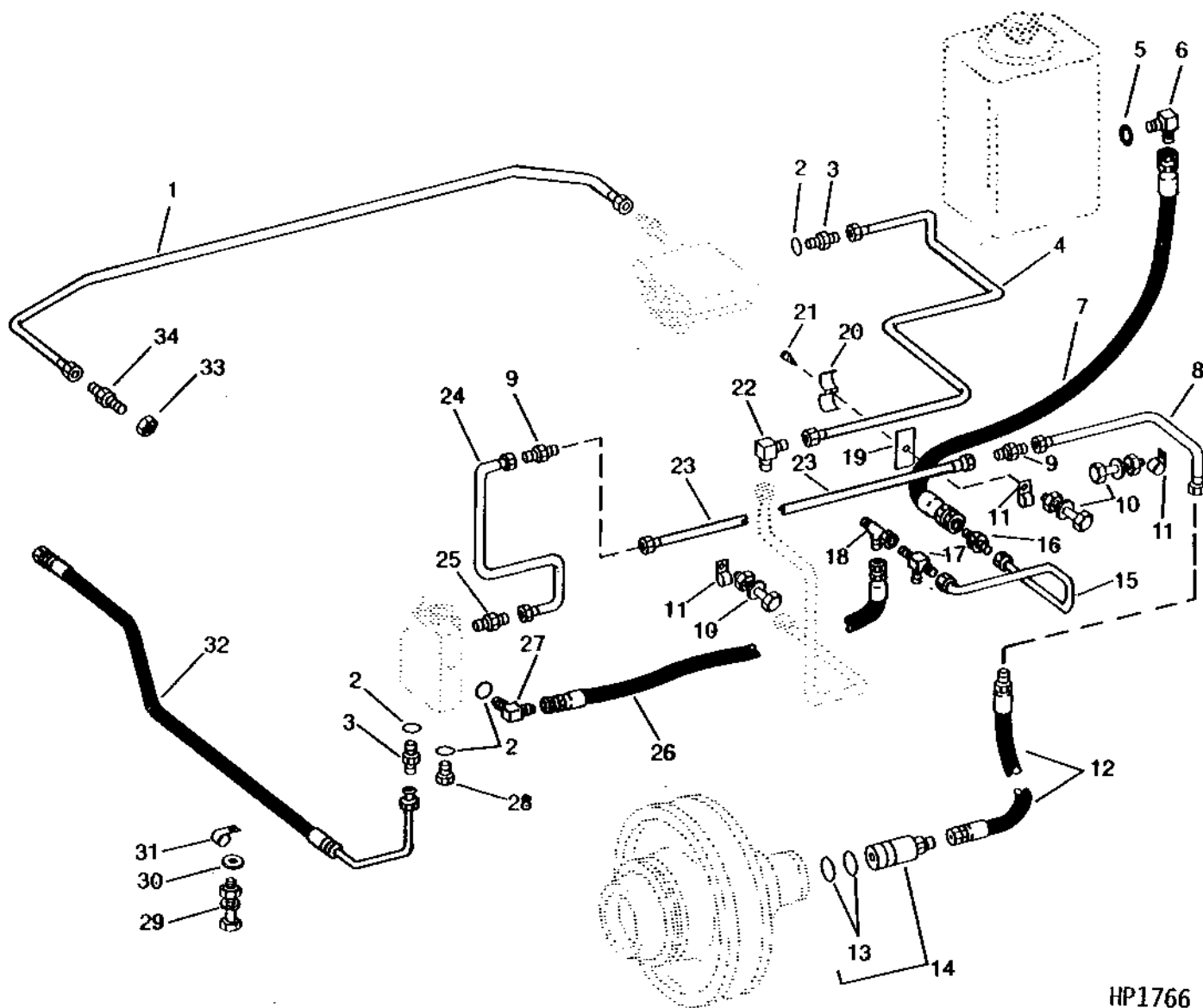
HYDRAULIC OIL HOSES (INSIDE ENGINE COMPARTMENT)



H32456

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	U12547	O-RING	1		
2	AR26723	ELBOW FITTING	1	-615935	(SUB AT32331) 90°
	AT32331	ELBOW FITTING	1		90°
3	AH92725	HYDRAULIC HOSE	1		19 MM X 419 MM (3/4" I.D. X 16-1/2") LONG
4	H101205	HYDRAULIC HOSE	1		SUCTION
5	AH103497	CLAMP	2	-415847	(SUB AH105968)
	AH105968	HOSE CLAMP	2		
6	AH96708	FITTING	2		
7	R29936	O-RING	2		
8	R26906	O-RING	1		
9	AR26724	ELBOW FITTING	1	90°	
10	R26375	O-RING	1		
11	R27237	FITTING	1		
12	AH96712	HYDRAULIC HOSE	1		10 MM X 1245 MM (3/8" I.D. X 49") LONG
13	AH78237	CLAMP	1		
14	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
15	H78354	SCREW	2		SELF-TAPPING
16	AH77924	CLIP	1		
17	AH96711	HYDRAULIC HOSE	1	-1990	13 MM X 1270 MM (1/2" I.D. X 50") LONG
	AH115049	HYDRAULIC HOSE	1		13 MM X 1270 MM (1/2" I.D. X 50") LONG

HYDRAULIC OIL LINES AND HOSES
(HEADER LIFT, AUGER SWING, AND CYLINDER DRIVE)



HP1766

HYDRAULIC OIL LINES AND HOSES - CONTINUED
(HEADER LIFT, AUGER SWING, AND CYLINDER DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96765	TUBE	1		
2	R26375	O-RING	4		
3	R27237	FITTING	2		
4	AH91250	LINE	1	-620418	(SUB AH126536)
	AH126536	OIL LINE	1	620419-	
5	U12547	O-RING	1		
6	AR26723	ELBOW FITTING	1	-615935	(SUB AT32331) 90°
	AT32331	ELBOW FITTING	1		90°
7	AH94164	HYDRAULIC HOSE	1		19 MM X 687 MM (3/4" I.D. X 27") LONG
8	AH97792	LINE	1		
9	H33795	UNION FITTING	2		
10	21H1014	SCREW	4		1/4" X 1"
	12H302	LOCK WASHER	4		1/4"
	14H786	NUT	4		1/4"
11	AH76671	CLIP	4		
12	AH87133	HYDRAULIC HOSE	1		(SUB AH138623) 6 MM X 457 MM (1/4" I.D. X 18") LONG
	AH138623	KIT	1		
13	32238	PACKING	2	-414850	
	R62070	RING	2	414851-	
14	AH92255	COUPLING	1		
15	AH100374	LINE	1		
16	H92201	UNION FITTING	1		
17	AT28383	TEE FITTING	1		
18	H75415	TEE FITTING	1		
19	H96857	STRAP	1	-1990	(INCLUDED IN KIT AH139151)
20	AH91299	CLAMP	1		
21	H76139	SCREW	1		SELF-TAPPING
22	T26545	ELBOW FITTING	1	-616069	(SUB AR54385) 90°
	AR54385	ELBOW FITTING	1		90°
23	AH97791	LINE	1		
24	AH100047	LINE	1		
25	AH87721	FITTING	1		ORIFICE, WITH O-RING
26	AH94861	HOSE	1		10 MM X 1372 MM (3/8" I.D. X 58") LONG
27	AR26763	ELBOW FITTING	1	-615935	(SUB AT32332) 90°
	AT32332	ELBOW FITTING	1		
28	R39112	FITTING	1		
29	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
30	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
31	H75541	CLAMP	1		
32	AH94751	TUBE	1	-464350	(SUB AH104095)
	AH104095	LINE	1		
33	14H904	NUT	1		3/4"
34	R35701	UNION FITTING	1	-414850	
	A27898	UNION FITTING	1	414851-	

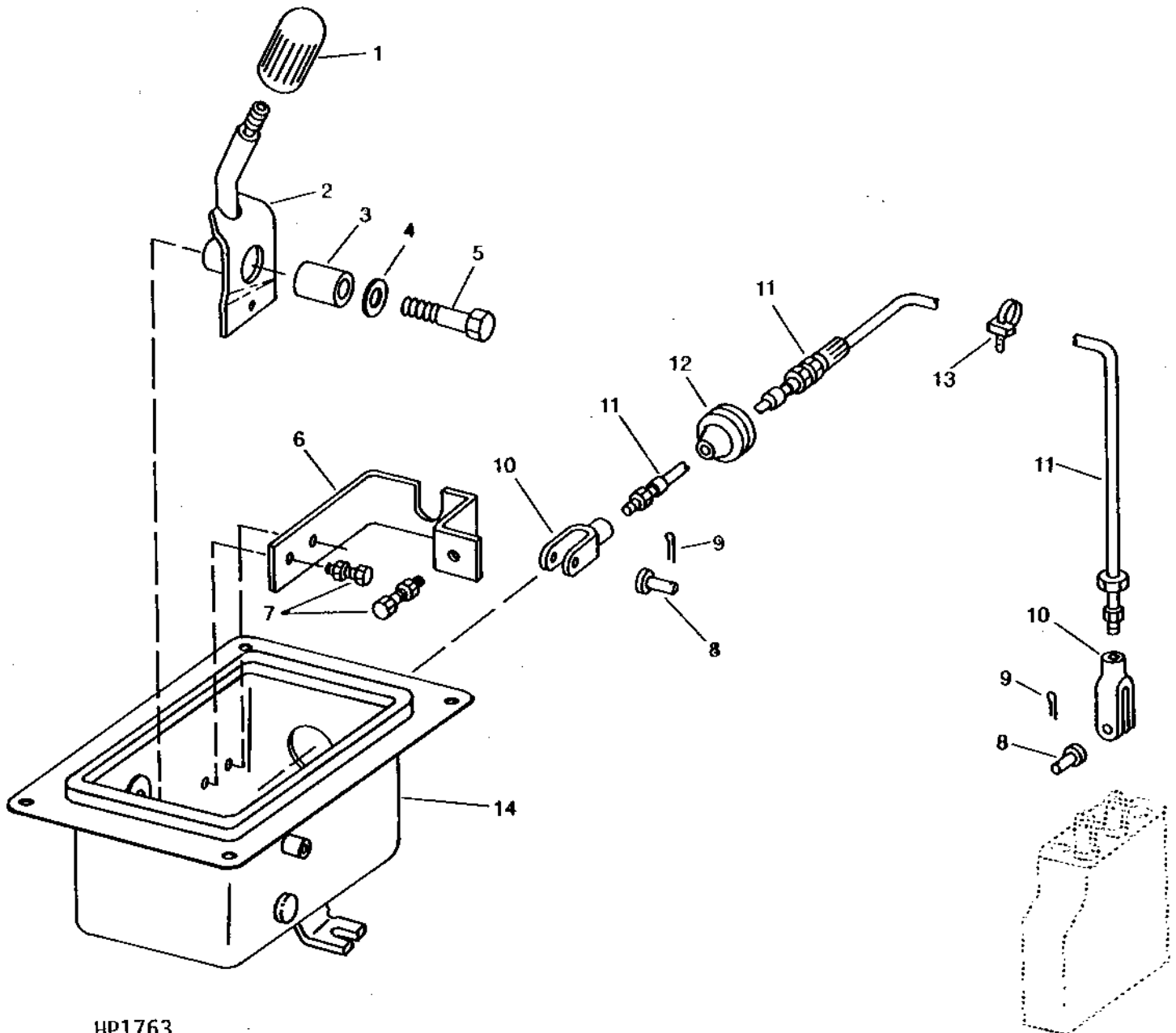
4C24

HYDRAULICS

HP1763

-UN-01JAN94

VARIABLE CYLINDER CONTROL



HP1763

4C25

HYDRAULICS

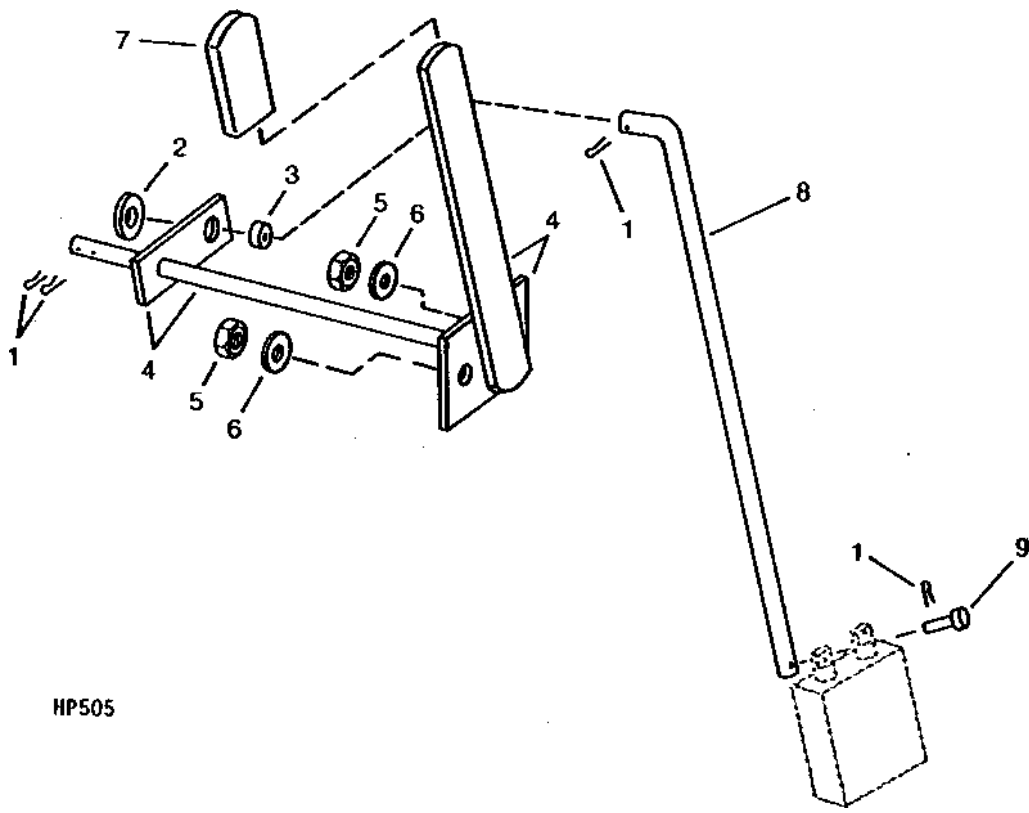
VARIABLE CYLINDER CONTROL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90509	GRIP	1		
2	AH92571	LEVER	1		
3	H89023	BUSHING	1		
4	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
5	R41920	CAP SCREW	1		
6	H88990	BRACKET	1		
7	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
8	U42845	PIN	2		
9	11H266	COTTER PIN	2		1/16" X 1/2"
10	H97507	YOKE	2		
11	AH96635	PUSH PULL CABLE	1		
12	H94433	GROMMET	1	-464860	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	1		
13	M66044	TIE BAND	1		
14	AH90488	HOUSING	1		

MEMORANDA

HP505 -UN-01JAN94

UNLOADING AUGER SWING CONTROL LEVER



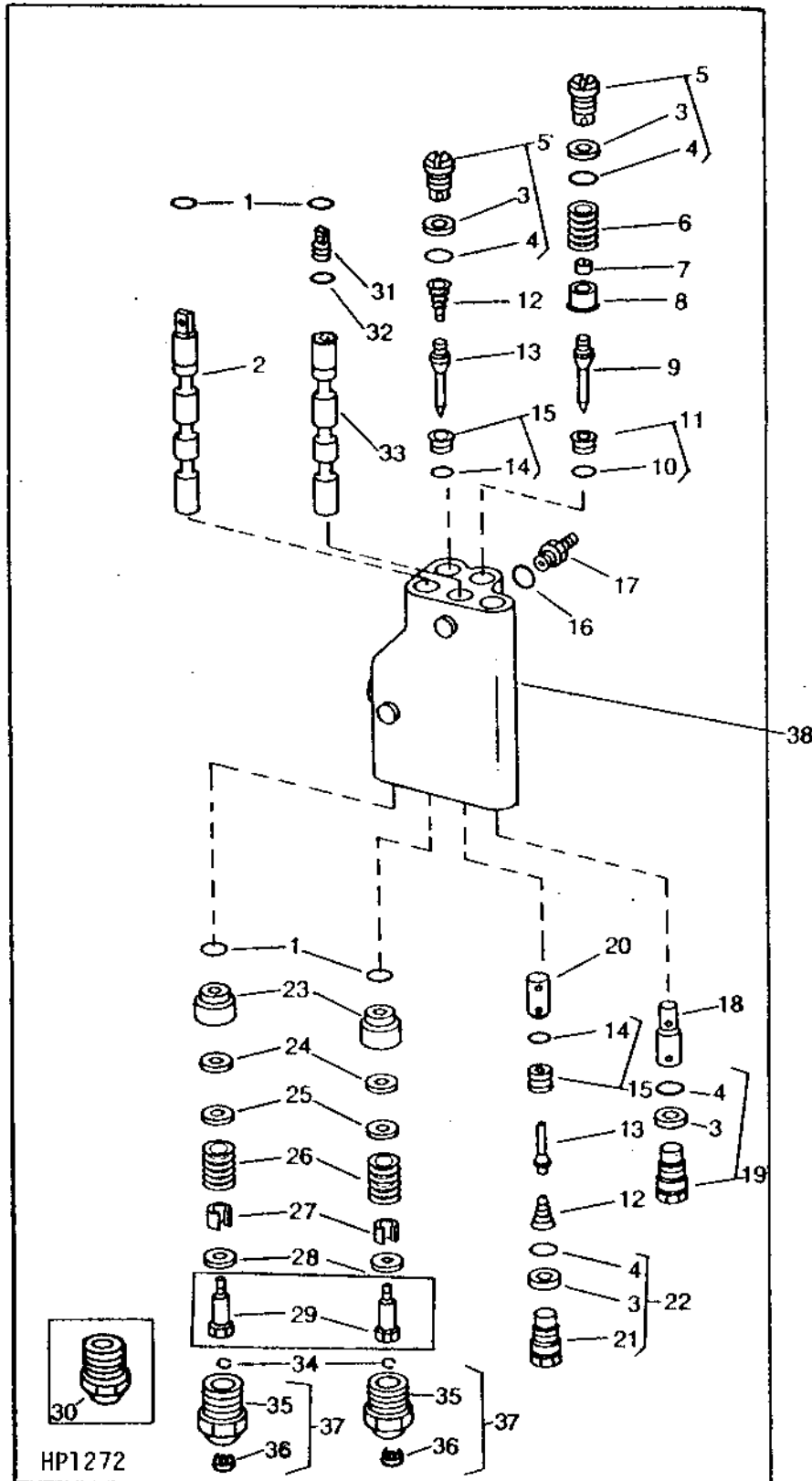
HP505

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H266	COTTER PIN	4		1/16" X 1/2"
2	24H1306	WASHER	1		13/32" X 1" X 0.035"
3	H96265	WASHER	1		
4	AH92875	LEVER	1	-415847	(SUB AH107021)
	AH107021	LEVER	1		
5	14H786	NUT	2		1/4"
6	12H302	LOCK WASHER	2		1/4"
7	H93578	GRIP	1		
8	H91439	PIN	1		
9	U42845	PIN	1		

HP1272

-UN-01JAN94

SECONDARY CONTROL VALVE
(SERIAL NO. -611382)



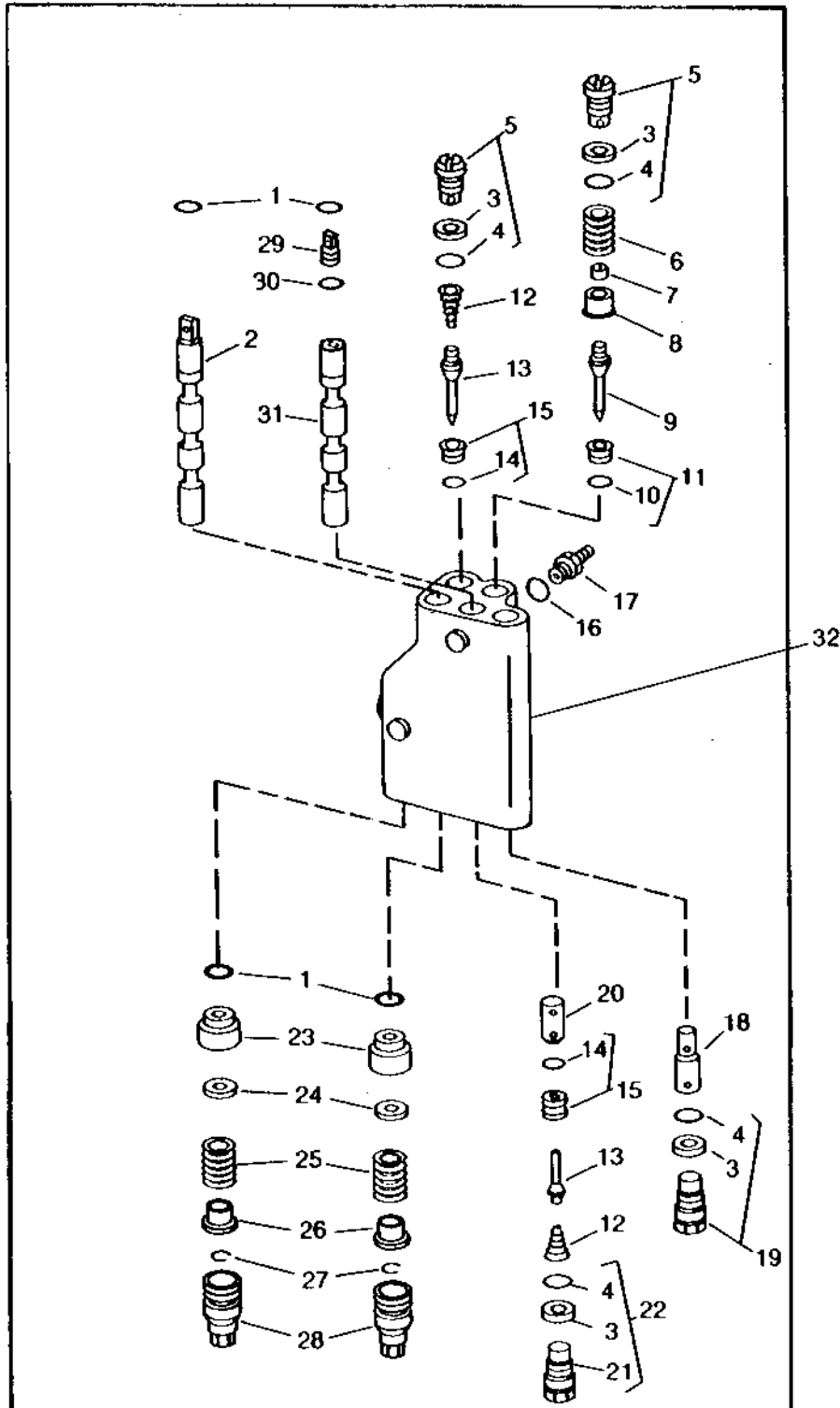
SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. -611382)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R394R	O-RING	4	-465100	(KIT AH101489)
	M81668	SEAL	4	465101-1990	(KIT AH108721) (SUB H132510)
	H132510	O-RING	4		
2		SPOOL	1		
3	H63357	BACK-UP RING	4		(KIT AH101489 AND AH108721)
4	U40745	O-RING	4		(KIT AH101489 AND AH108721)
5	AH78784	PLUG	2	-1990	(NO LONGER AVAILABLE)
6	H101996	SPRING	1	-1990	(NO LONGER AVAILABLE)
7	H101997	DOWEL PIN	1	-1990	(NO LONGER AVAILABLE)
8	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
9	AH80223	POPPET	1		(KIT AH108721)
10		O-RING	1		(KIT AH101489)
11	AH101488	SEAT	1		
12	E40772	SPRING	2	-513950	(SUB N153974, THIS APPLICATION)
	N153974	SPRING	2		
13	AN30940	POPPET	2		(KIT AH101489 AND AH108721)
14	R28776	O-RING	2		(KIT AH108721)
15	AE24787	SEAL	2		
16	R26448	O-RING	1		(KIT AH101489 AND AH108721)
17	AH87721	FITTING	1		
18	AH20831	SPOOL VALVE	1		
19	AN152239	PLUG	1		
20	N31766	PLUNGER	1		
21		PLUG	1		
22	AE24788	PLUG	1		
23	N150470	BUSHING	2		
24	M46767	WASHER	2		
25	M46768	WASHER	2		
26	H101998	SPRING	2	-1990	(NO LONGER AVAILABLE)
27	N150469	BUSHING	2		
28	N153975	WASHER	2		
29	N150468	SCREW	2	-465100	
30	AH78780	CAP	2	-465100	
	M82702	DRAIN PLUG	2	465101-513950	(SUB AM38629, THIS APPLICATION)
31	H80447	SPOOL	1	465101-1990	(NO LONGER AVAILABLE)
32	R34802	O-RING	1	465101-	(KIT AH108721)
33		SPOOL	1		
34	M44169	SNAP RING	2	465101-	
35	M82702	DRAIN PLUG	2		
36	T13911	PLUG	2		
37	AM38629	DETENT	2	-610700	
38	AH96014	CONTROL VALVE	1	-465100	(CESSNA NO. 31932-AAK) (SUB AH108708)
	AH108708	CONTROL VALVE	1	-611382	(CESSNA NO. 31932-CAR) (NEW COMPONENT) (SUB AH120376)
..	AH101489	SEAL KIT	1	-465100	(SUB AH108721)
..	AH108721	SEAL KIT	1		

HP2528

-UN-01JAN94

SECONDARY CONTROL VALVE
(SERIAL NO. 611383-615935)



HP 2528

SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 611383-615935)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M81668	SEAL	4	-1990	(KIT AH108721) (SUB H132510)
	H132510	O-RING	4		
2		SPOOL	1		
3	H63357	BACK-UP RING	4		(KIT AH108721)
4	U40745	O-RING	4		(KIT AH108721)
5	AH78784	PLUG	2	-1990	(NO LONGER AVAILABLE)
6	H101996	SPRING	1	-1990	(NO LONGER AVAILABLE)
7	H101997	DOWEL PIN	1	-1990	(NO LONGER AVAILABLE)
8	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
9	AH80223	POPPET	1		(KIT AH108721)
10		O-RING	1		
11	AH101488	SEAT	1		
12	N153974	SPRING	2		
13	AN30940	POPPET	2		(KIT AH108721)
14	R28776	O-RING	2		(KIT AH108721)
15	AE24787	SEAL	2		
16	R26448	O-RING	1		(KIT AH108721)
17	AH87721	FITTING	1		
18	AH20831	SPOOL VALVE	1		
19	AN152239	PLUG	1		
20	N31766	PLUNGER	1		
21		PLUG	1		
22	AE24788	PLUG	1		
23	N150470	BUSHING	2		
24	M87511	WASHER	2		
25	M87401	SPRING	2		
26	AM100539	SPACER	2		
27	M87403	SNAP RING	2		
28	AM100541	CAP	2		
29	H80447	SPOOL	1	-1990	(NO LONGER AVAILABLE)
30	R34802	O-RING	1		(KIT AH108721)
31		SPOOL	1		
32	AH120376	CONTROL VALVE	1		(CESSNA NO. 31932-CBH) (SUB AH126599)
..	AH108721	SEAL KIT	1		

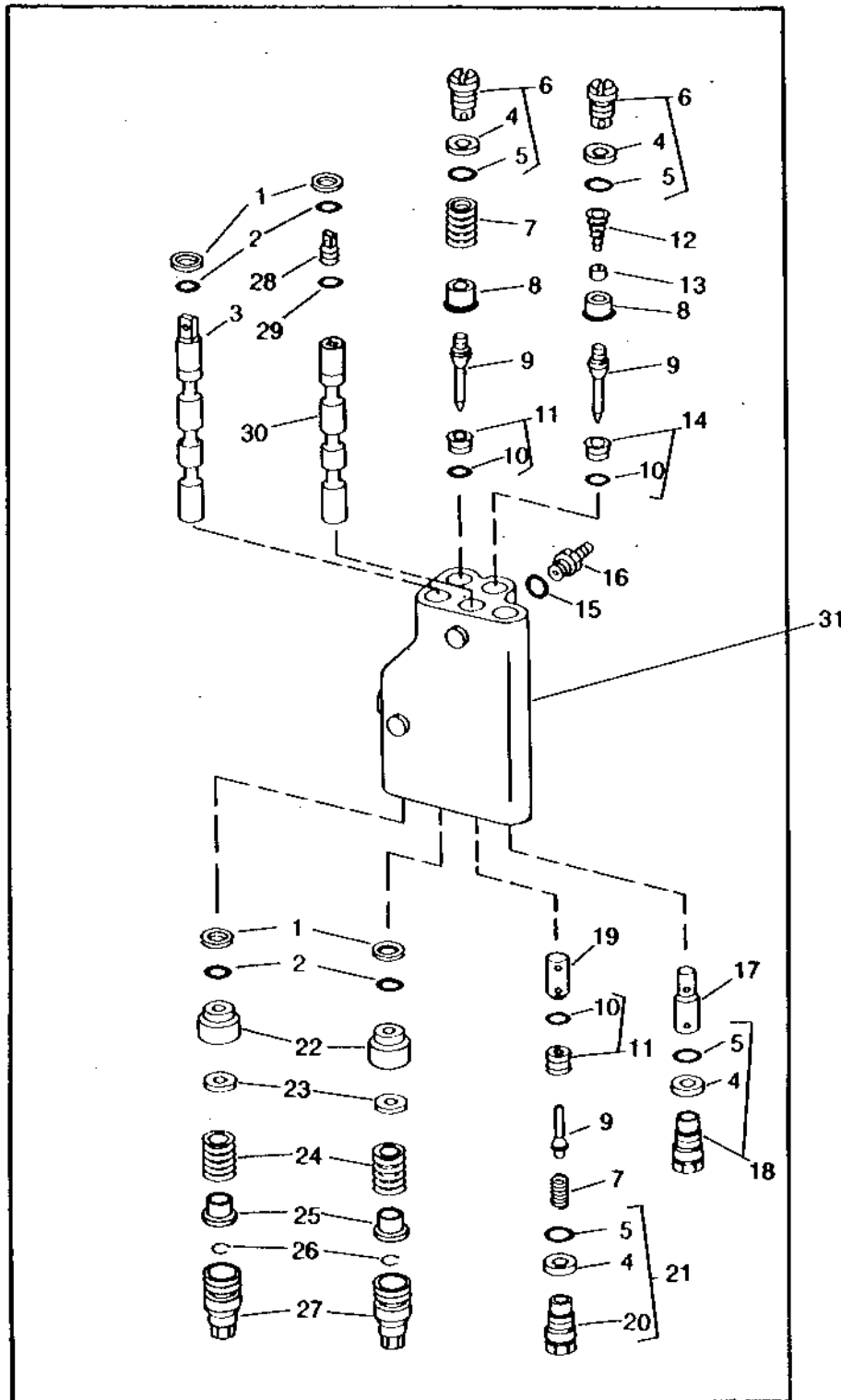
4D6

HYDRAULICS

HP2754

-UN-01JAN94

SECONDARY CONTROL VALVE (SERIAL NO. 615936-)



HP 2754

SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 615936-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH127682	SEAL	2		(KIT AH127843)
2	H132510	O-RING	4		(KIT AH127843)
3		SPOOL	1		
4	H63357	BACK-UP RING	4		(KIT AH127843)
5	U40745	O-RING	4		(KIT AH127843)
6	AH78784	PLUG	2	-1990	(NO LONGER AVAILABLE)
7	H132509	COMPRESSION SPRING	2		
8	H84537	GUIDE	3	-1990	(NO LONGER AVAILABLE)
9	AH80223	POPPET	3		(KIT AH127843)
10	R45186	O-RING	3		(KIT AH127843)
11	AE24787	SEAL	2		
12	H101996	SPRING	1	-1990	(NO LONGER AVAILABLE)
13	H101997	DOWEL PIN	1	-1990	(NO LONGER AVAILABLE)
14	AH101488	SEAT	1		
15	E40794	O-RING	1		(KIT AH127843)
16	AH87721	FITTING	1		
17	AH126570	RELIEF VALVE	1		
18	AN152239	PLUG	1		
19	N193164	PLUNGER	1	-625400	(SUB H135985)
	H135985	PLUNGER	1		
20		PLUG	1		
21	AH126566	ADAPTER	1		
22	N150470	BUSHING	2		
23	M87511	WASHER	2		
24	M87401	SPRING	2		
25	AM100539	SPACER	2		
26	M87403	SNAP RING	2		(KIT AH127843)
27	AM100541	CAP	2		
28	H80447	SPOOL	1	-1990	(NO LONGER AVAILABLE)
29	R34802	O-RING	1		(KIT AH127843)
30		SPOOL	1		
31	AH126599	CONTROL VALVE	1		(CESSNA NO. 31932-CBJ)
..	AH127843	SEAL KIT	1		

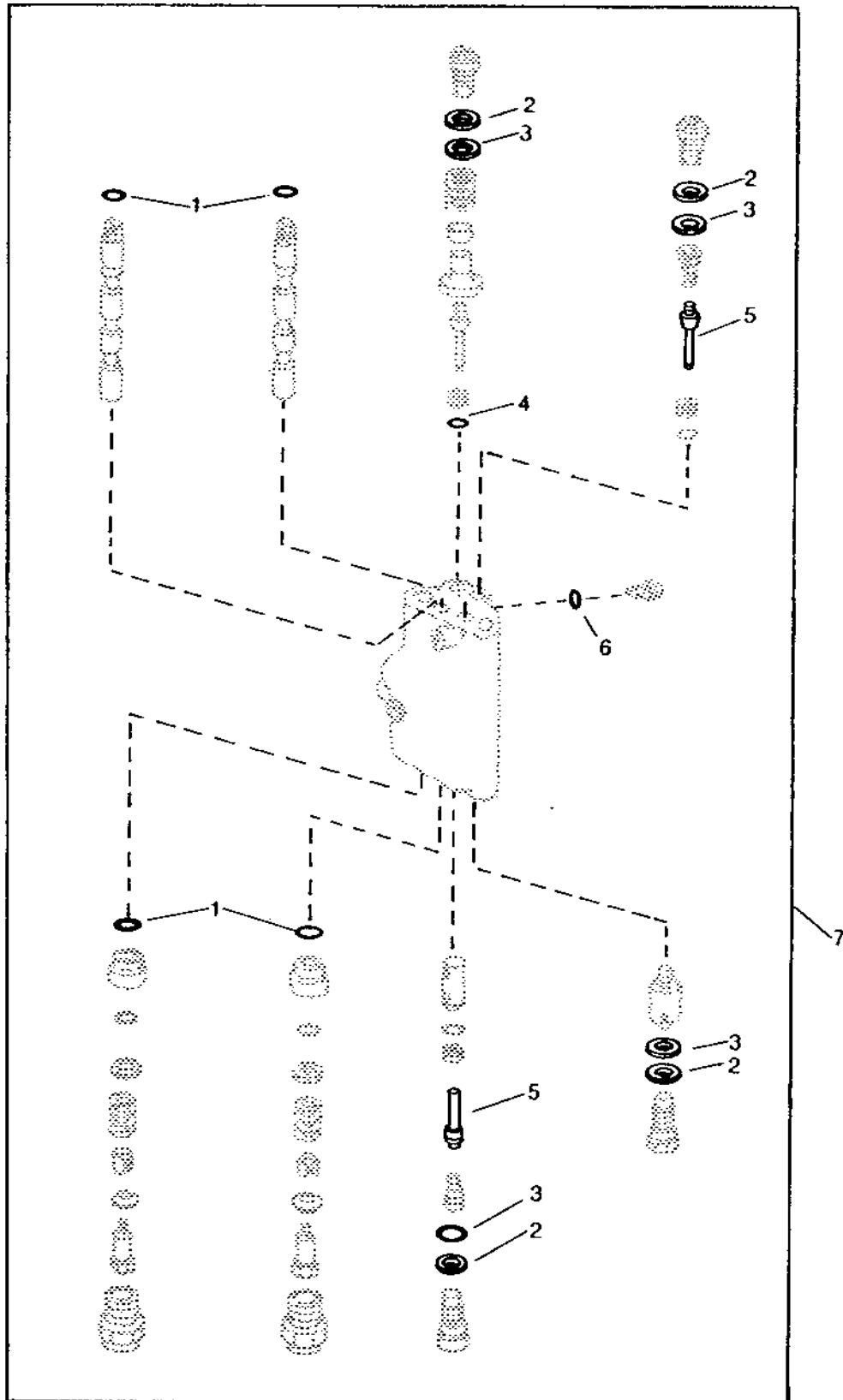
4D8

HYDRAULICS

KIT, SECONDARY CONTROL VALVE
(SERIAL NO. -465100)

HP1275

-UN-01JAN94



HP1275

4D9

HYDRAULICS

KIT, SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 465100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R394R	O-RING	4		
2	H63357	BACK-UP RING	4		
3	U40745	O-RING	4		
4		O-RING	3		
5	AN30940	POPPET	2		
6	R26448	O-RING	1		
7	AH101489	SEAL KIT	1		

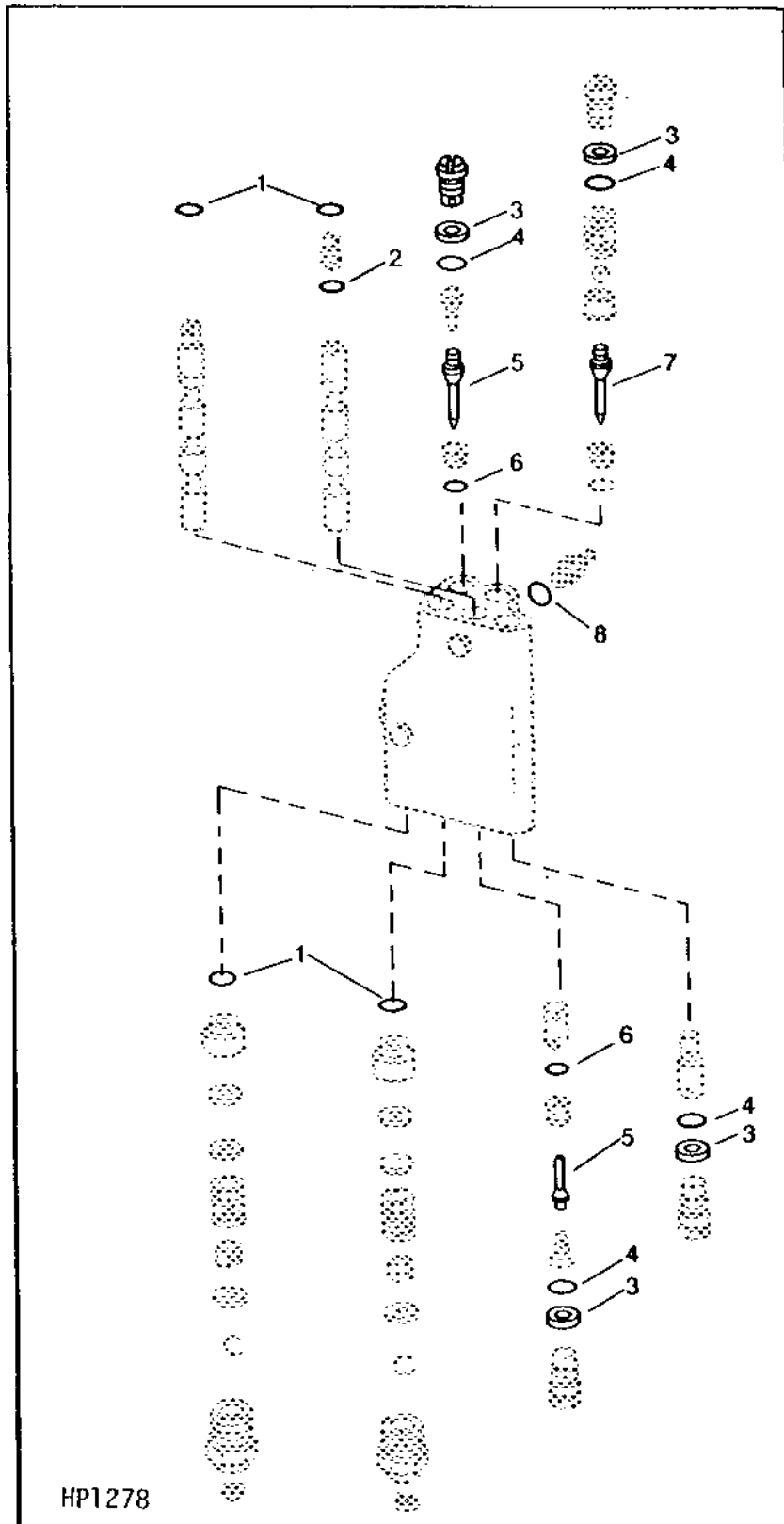
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HYDRAULICS

KIT, SECONDARY CONTROL VALVE
(SERIAL NO. 465101-615935)

HP1278

-UN-01JAN94



4D11

HYDRAULICS

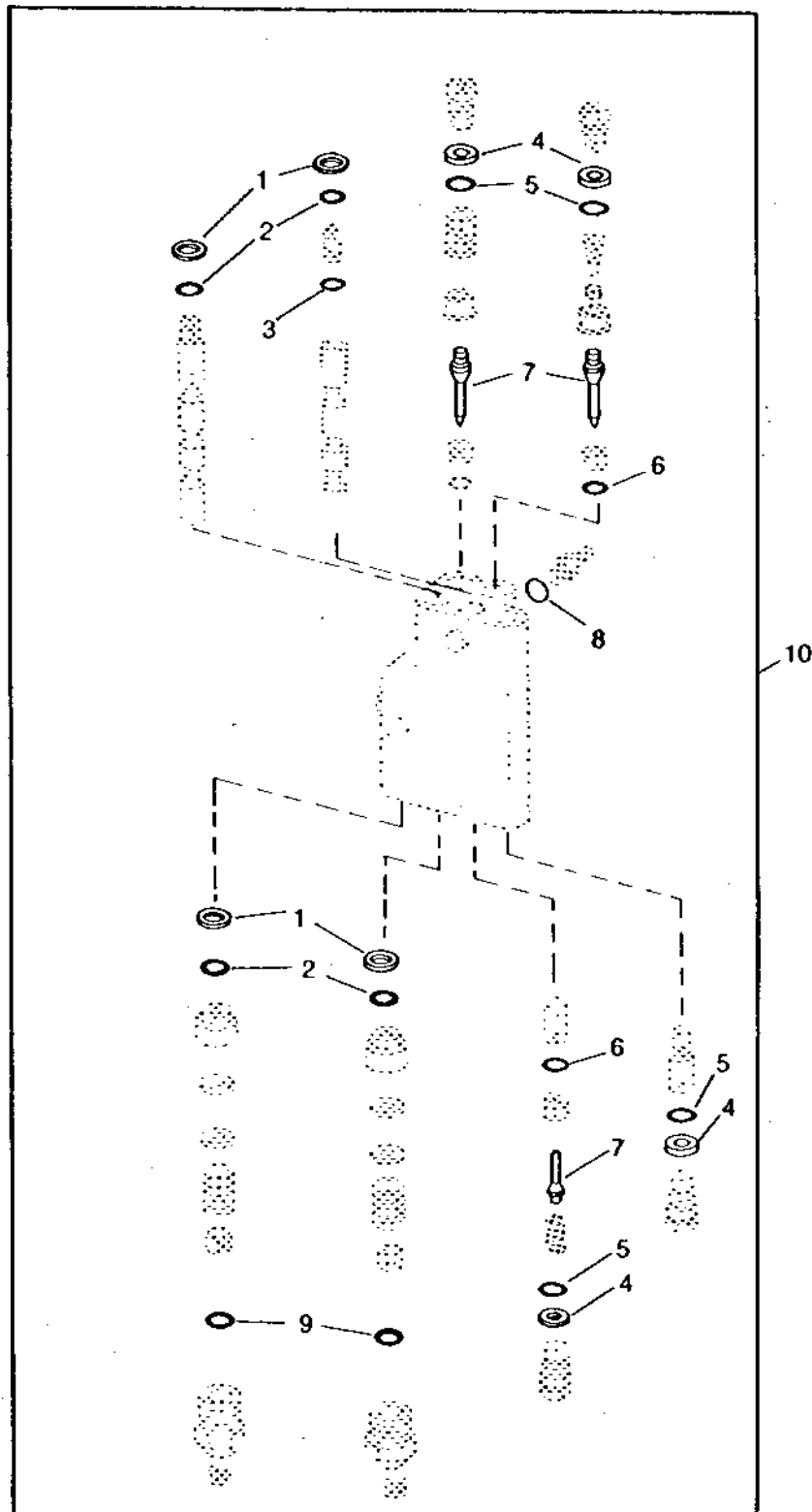
KIT, SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO 465101-615935)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M81668	SEAL	4	-1990	(SUB H132510)
	H132510	O-RING	4		
2	R34802	O-RING	1		
3	H63357	BACK-UP RING	4		
4	U40745	O-RING	4		
5	AN30940	POPPET	2		
6	R28776	O-RING	2		
7	AH80223	POPPET	1		
8	R26448	O-RING	1		
9	AH108721	SEAL KIT	1		

KIT, SECONDARY CONTROL VALVE
(SERIAL NO. 615936-)

HP2755

-UN-01JAN94



HP 2755

KIT, SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 615936-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH127682	SEAL	2		
2	H132510	O-RING	4		
3	R34802	O-RING	1		
4	H63357	BACK-UP RING	4		
5	U40745	O-RING	4		
6	R45186	O-RING	3		
7	AH80223	POPPET	3		
8	E40794	O-RING	1		
9	M87403	SNAP RING	2		
10	AH127843	SEAL KIT	1		

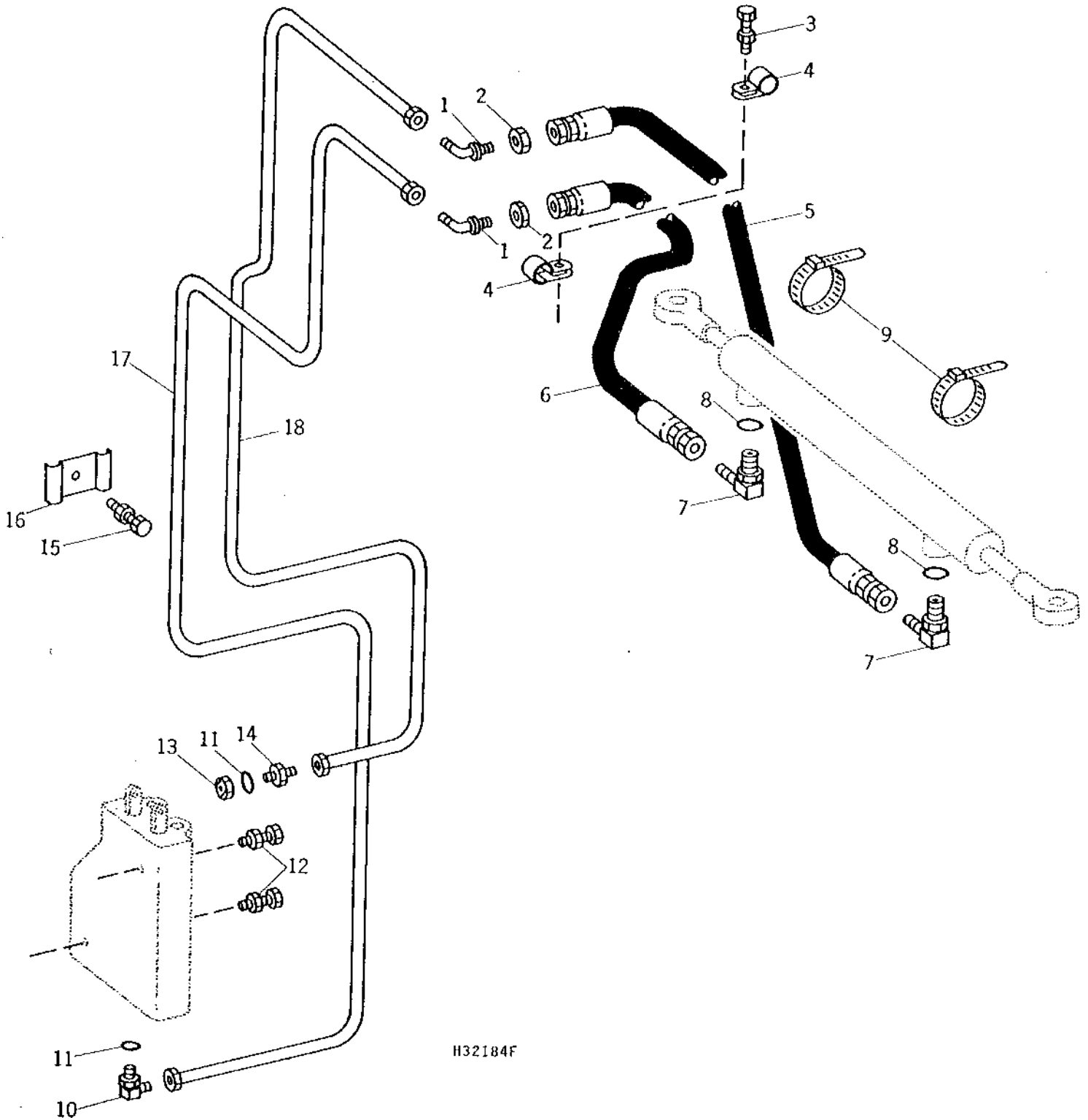
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HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES (SERIAL NO. -600000)

H32184F

-UN-01JAN94



H32184F

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T37863	FITTING	2	90°	
2	14H934	NUT	2	7/16"	
3	19H1919	CAP SCREW	1	1/4" X 5/8"	
	12H302	LOCK WASHER	1	1/4"	
	14H786	NUT	1	1/4"	
4	H77358	CLIP	2		
5	AH96002	HYDRAULIC HOSE	1	6 MM X 1118 MM (1/4" I.D. X 44") LONG	
6	AH97777	HYDRAULIC HOSE	1	6 MM X 406 MM (1/4" I.D. X 16") LONG	
7	AH63565	ELBOW FITTING	2	90°	
8	R28782	O-RING	2		
9	H77698	TIE BAND	2		
10	AH75160	ELBOW FITTING	1	90°	
11	R26448	O-RING	2		
12	19H2333	CAP SCREW	2	1/4" X 2-1/4"	
	12H302	LOCK WASHER	2	1/4"	
	14H786	NUT	2	1/4"	
13	H102013	ORIFICE	1		
14	H75414	ADAPTER	1		
15	19H1948	CAP SCREW	1	1/4" X 3/4"	
	12H302	LOCK WASHER	1	1/4"	
	14H786	NUT	1	1/4"	
16	AH97786	CLAMP	1	-1990	(INCLUDED IN KIT AH139151)
17	AH100128	LINE	1		(SUB AH126569)
	AH126569	LINE	1		
18	AH100127	LINE	1		

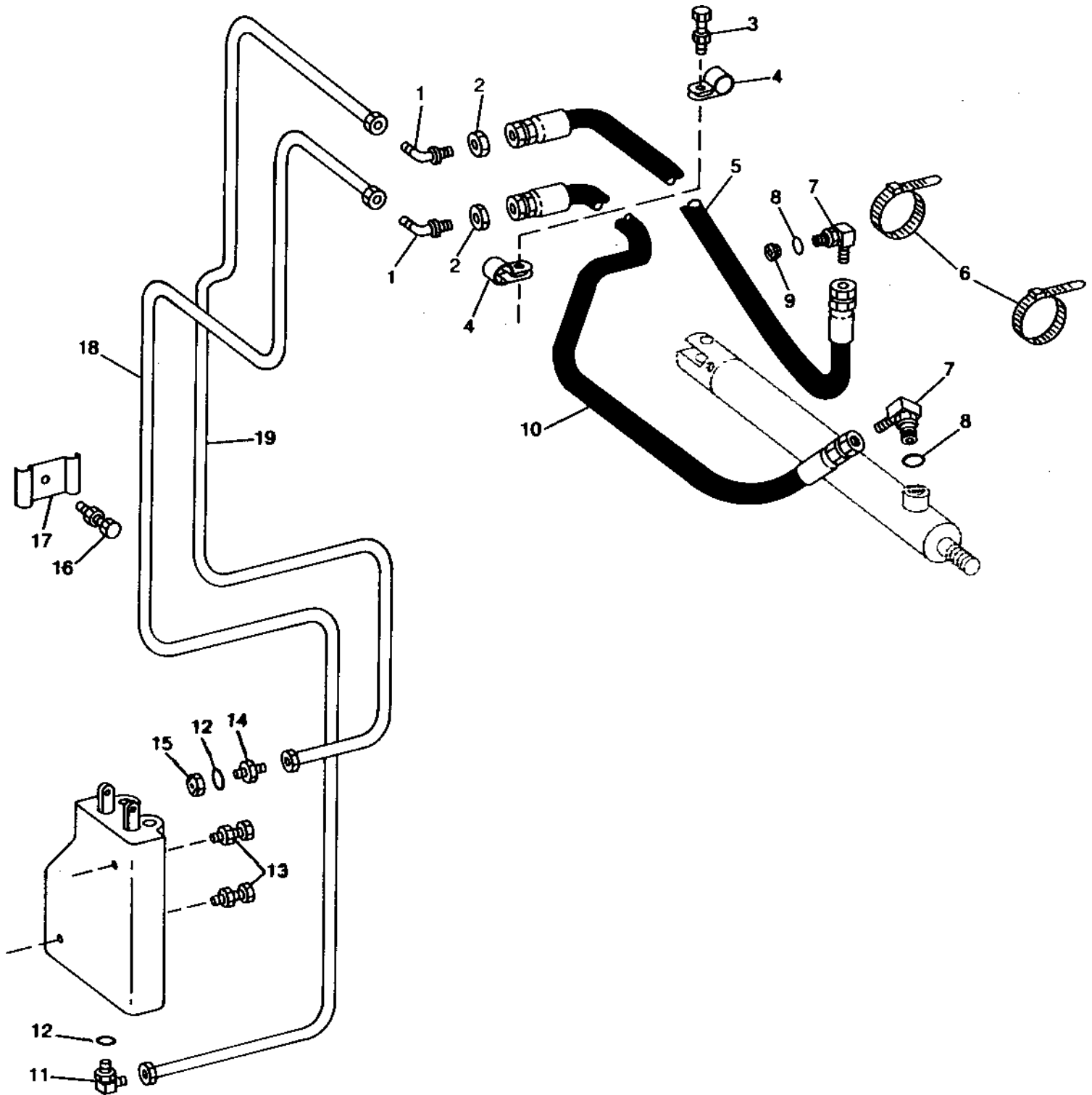
4D16

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES (SERIAL NO. 600001 -)

HP2134

-UN-01JAN94



HP2134

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES - CONTINUED
(SERIAL NO. 600001 -)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T37863	FITTING	2	90°	
2	14H934	NUT	2	7/16"	
3	19H1919	CAP SCREW	1	1/4" X 5/8"	
	12H302	LOCK WASHER	1	1/4"	
	14H786	NUT	1	1/4"	
4	H77358	CLIP	2		
5	AH96002	HYDRAULIC HOSE	1	6 MM X 1118 MM (1/4" I.D. X 44")	LONG
6	H77698	TIE BAND	2		
7	AH75160	ELBOW FITTING	2		
8	R26448	O-RING	2		
9	H118400	ORIFICE	1		
10	AH97777	HYDRAULIC HOSE	1	6 MM X 406 MM (1/4" I.D. X 16")	LONG
11	AH75160	ELBOW FITTING	1	90°	
12	R26448	O-RING	2		
13	19H2333	CAP SCREW	2	1/4" X 2-1/4"	
	12H302	LOCK WASHER	2	1/4"	
	14H786	NUT	2	1/4"	
14	H75414	ADAPTER	1		
15	H117792	ORIFICE	1		
16	19H1948	CAP SCREW	1	1/4" X 3/4"	
	12H302	LOCK WASHER	1	1/4"	
	14H786	NUT	1	1/4"	
17	AH97786	CLAMP	1	-1990	(INCLUDED IN KIT AH139151)
18	AH100128	LINE	1	-616035	(SUB AH126569)
	AH126569	LINE	1		
19	AH100127	LINE	1		

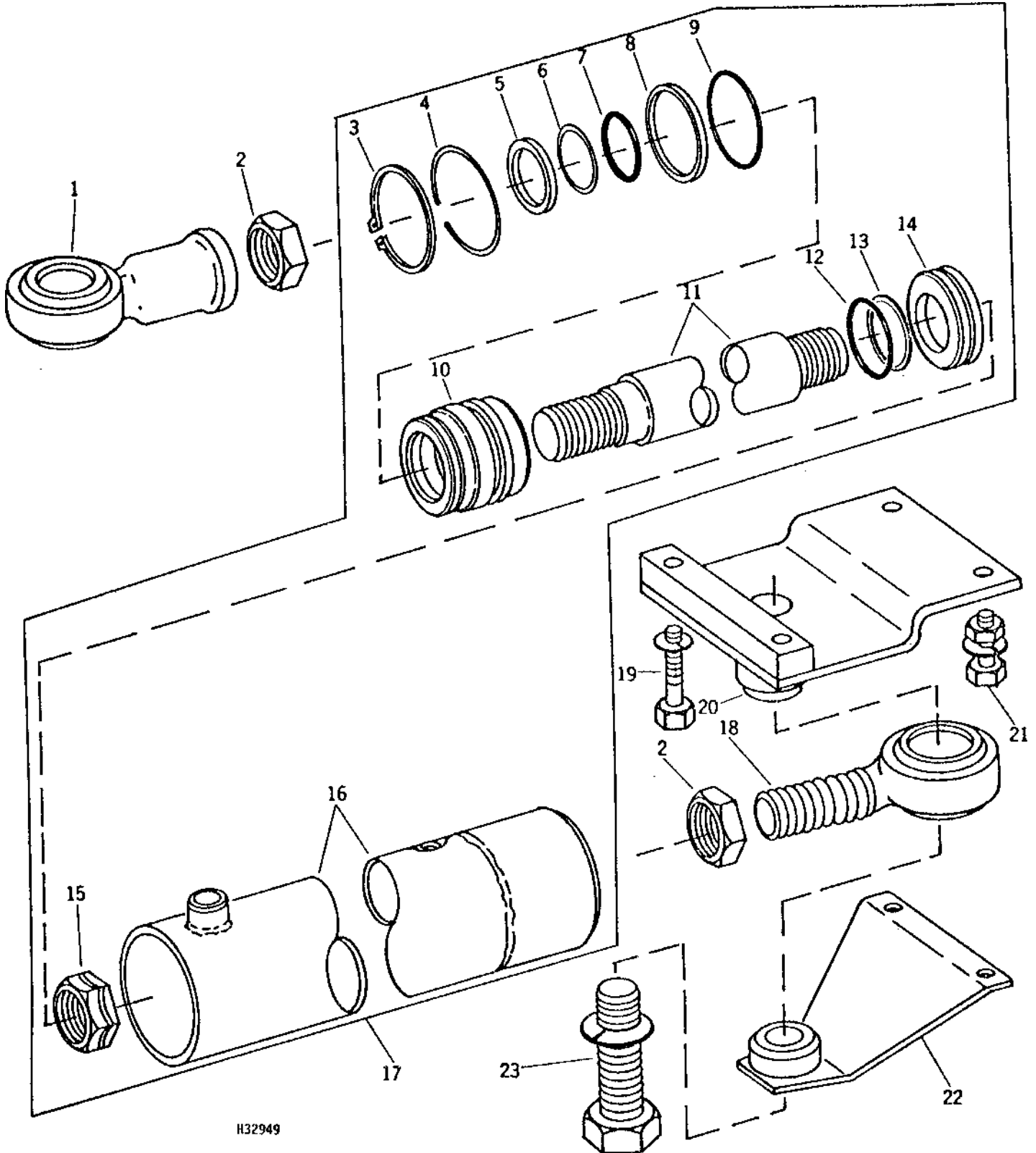
4D18

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING (SERIAL NO. -464350)

H32949

-UN-01JAN94



H32949

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING--CONTINUED
(SERIAL NO. -464350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97062	TIE ROD END	1	-464350	(SUB AH107894)
	AH107894	TIE ROD END	1		
2	14H904	NUT	2		3/4"
3		RING	1		(KIT AH101192)
4		RING	1		(KIT AH101192)
5		SEAL	1		(KIT AH101192)
6		WASHER	1		(KIT AH101192)
7	R495R	O-RING	1		(KIT AH101192)
8		WASHER	1		(KIT AH101192)
9		O-RING	1		(KIT AH101192)
10	H101426	GUIDE	1		
11	H101424	ROD	1		
12	U15415	O-RING	1		(KIT AH101192)
13		RING	1		(KIT AH101192)
14	H101425	PISTON	1	-1990	(NO LONGER AVAILABLE)
15	B30434	LOCK NUT	1		
16	AH101191	HYDRAULIC CYLINDER BARREL	1		
17	AH97141	CYLINDER	1	-464350	(COMPLETE COMPONENT) (SUB AH105087)
	AH105087	CYLINDER	1		(COMPLETE COMPONENT) (REMANUFACTURED)
18	AH97061	TIE ROD END	1	-464350	(SUB AH107895)
	AH107895	TIE ROD END	1		
19	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
20	AH99438	SUPPORT	1		
21	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
22	AH99437	STRAP	1		
23	19H2113	CAP SCREW	1		3/4" X 3-1/4"
	12H236	LOCK WASHER	1		3/4"
..	AH101192	KIT	1		SEAL REPAIR

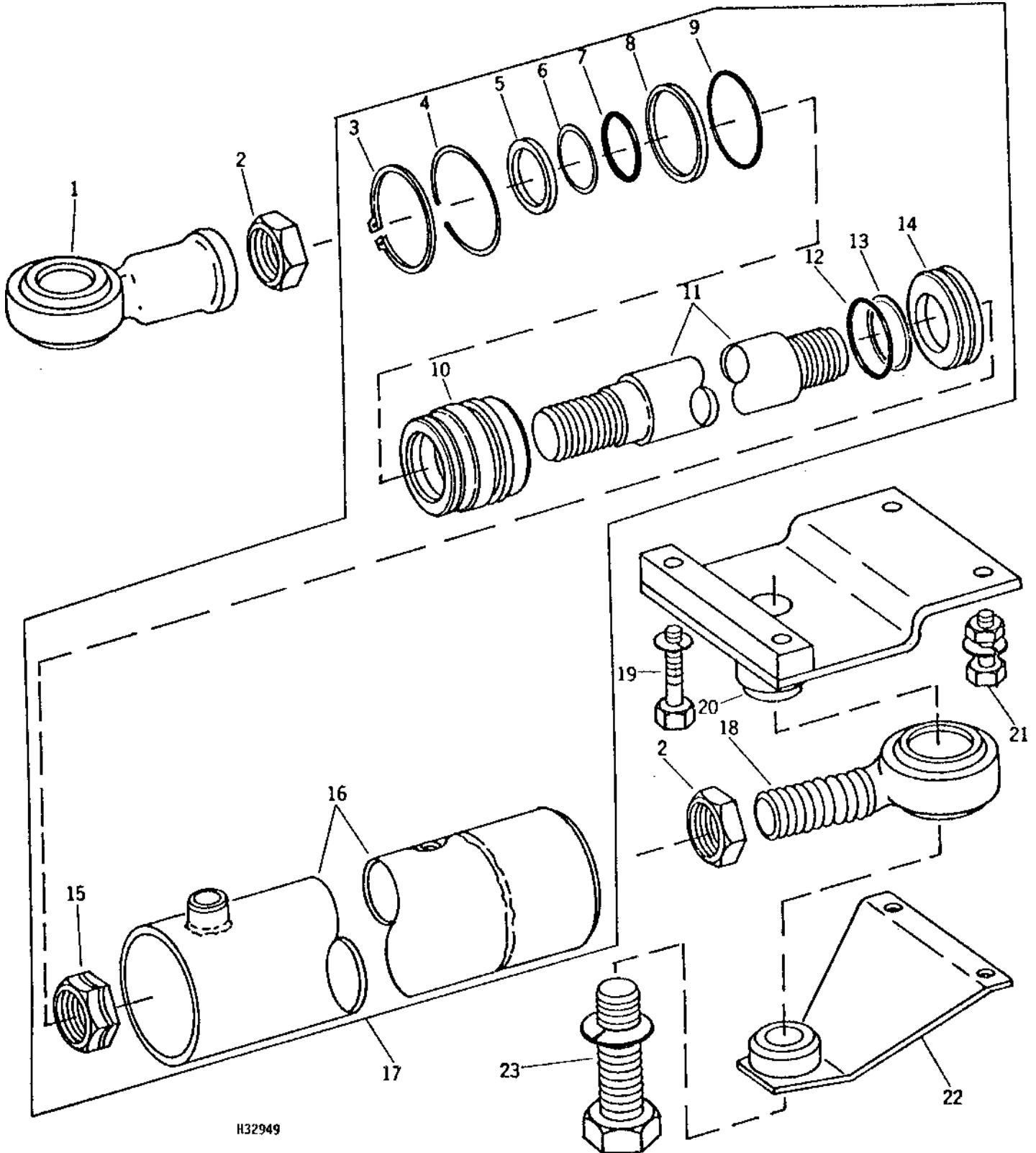
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HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING (SERIAL NO. 464351-600000)

H32949

-UN-01JAN94



H32949

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED
(SERIAL NO. 464351-600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH107894	TIE ROD END	1		
2	14H904	NUT	2	3/4"	
3		RING	1	(KIT AH107827)	
4	H31253	SNAP RING	1	(KIT AH107827)	
5		SEAL	1	(KIT AH107827)	
6	H63913	BACK-UP RING	1	(KIT AH107827)	
7	A4730R	O-RING	1	(KIT AH107827)	
8		WASHER	1	(KIT AH107827)	
9	U15973	O-RING	1	(KIT AH107827)	
10	H108982	BEARING	1		
11	H108983	ROD	1		
12		O-RING	1	(KIT AH107827)	
13		RING	1	(KIT AH107827)	
14	H108981	PISTON	1	-1990	(NO LONGER AVAILABLE)
15	B30434	LOCK NUT	1		
16	AH107826	CYLINDER	1	-1990	(NO LONGER AVAILABLE)
17	AH105087	CYLINDER	1		(NEW COMPONENT)
18	AH107895	TIE ROD END	1		
19	19H1765	CAP SCREW	2	3/8" X 1-3/4"	
	12H304	LOCK WASHER	2	3/8"	
20	AH99438	SUPPORT	1		
21	19H1732	CAP SCREW	2	3/8" X 1-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
22	AH99437	STRAP	1		
23	19H2113	CAP SCREW	1	3/4" X 3-1/4"	
	12H236	LOCK WASHER	1	3/4"	
..	AH107827	KIT	1	SEAL REPAIR	

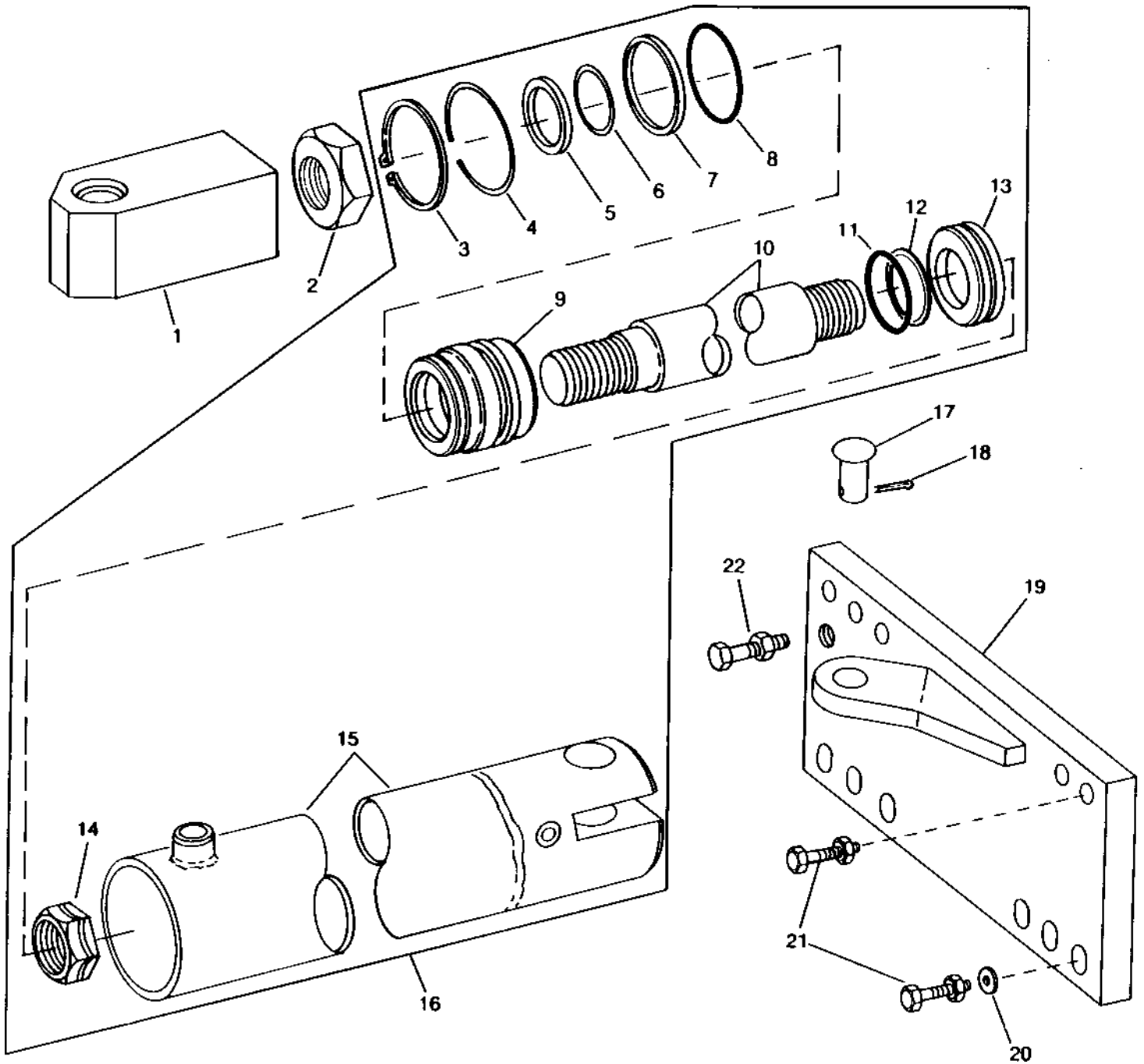
4D22

HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING (SERIAL NO. 600001-620834)

HP2685

-UN-01JAN94



UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED
(SERIAL NO. 600001-620834)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115980	END	1	-616069	(WHEN ORDERED INDIVIDUALLY OR ALONG WITH H116794 AND H116795, SUB AH124017 SERVICE ASSEMBLY)
	AH122494	END	1		
2	W13288	NUT	1		
3		RING	1		(KIT AH114900)
4		SNAP RING	1		(KIT AH114900)
5		SEAL	1		(KIT AH114900)
6	AH87265	SEAL	1		(KIT AH114900)
7		WASHER	1		(KIT AH114900)
8	P50635	O-RING	1		(KIT AH114900)
9	H118198	BEARING	1		
10	H118199	ROD	1		
11		O-RING	1		(KIT AH114900)
12		RING	1		(KIT AH114900)
13	H118197	PISTON	1		
14	N33203	LOCK NUT	1		
15	AH114899	HYDRAULIC CYLINDER BARREL	1		
16	AH112742	CYLINDER	1		(SUB AH125189)
17	Z9735H	PIN	1	-600000	(SUB R56930)
	R56930	PIN	1		
18	11H215	COTTER PIN	1	-600000	1/4" X 1-1/2"
	11M7083	COTTER PIN	1	600001-	3.200 X 50 MM, (SUB FOR 11M7083)
19	AH114312	BRACKET	1	-611273	(SUB AH122234)
	AH122234	BRACKET	1		
20	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
21	19H3239	CAP SCREW	10		3/8" X 1-1/4"
	12H304	LOCK WASHER	10		3/8"
	14H1076	NUT	10		3/8"
22	19H1777	CAP SCREW	1	611274-	1/2" X 1-3/4"
	14H809	NUT	1	611274-	1/2"

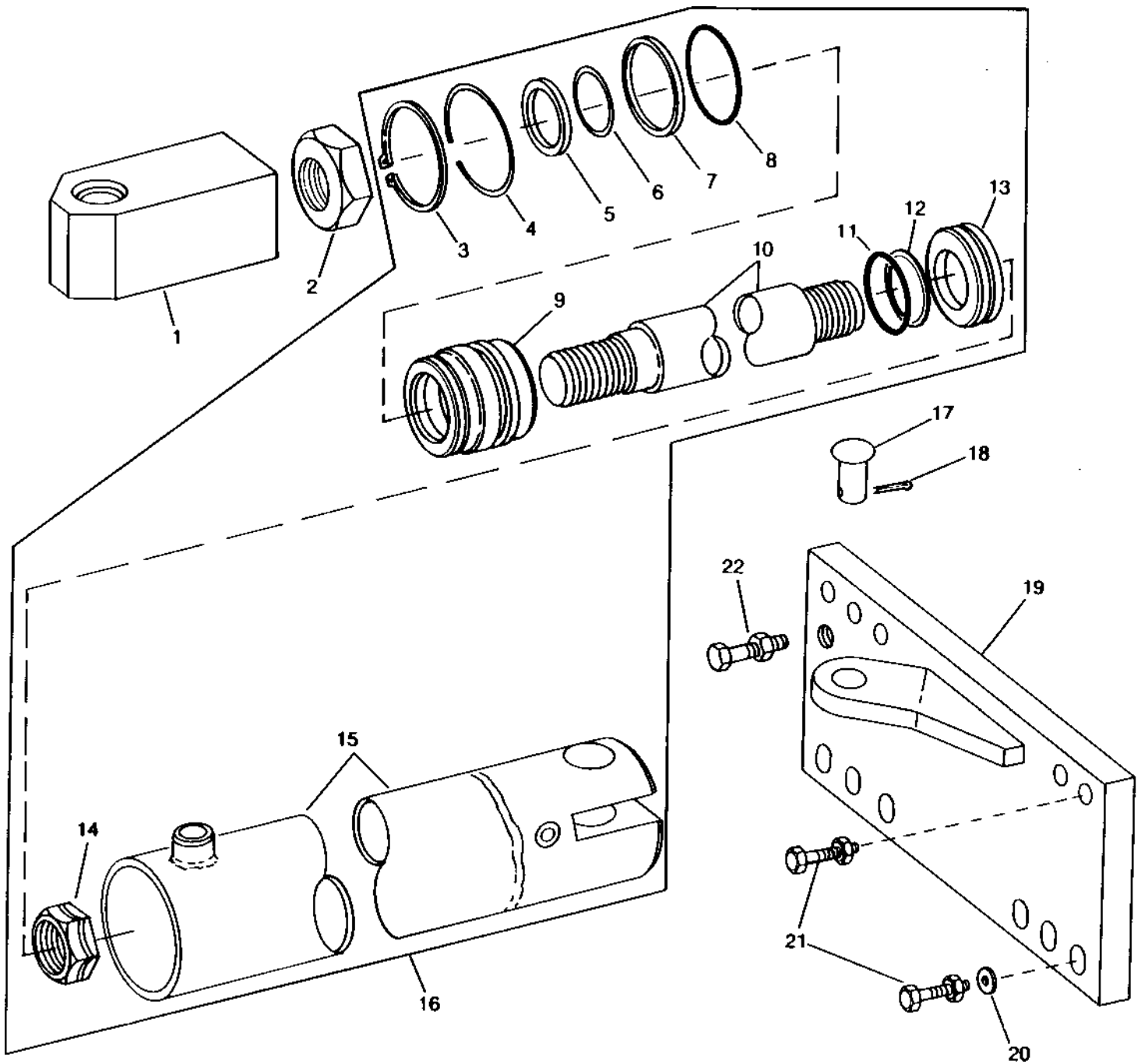
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HYDRAULICS

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING (SERIAL NO. 620835-)

HP2685

-UN-01JAN94



UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED
(SERIAL NO. 620835-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH127482	END	1	-631000	(SUB H137225)
	H137225	END	1		
2	W13288	NUT	1		
3		RING	1		(KIT AH129245)
4		SNAP RING	1		(KIT AH129245)
5		SEAL	1		(KIT AH129245)
6	AH87265	SEAL	1		(KIT AH129245)
7		WASHER	1		(KIT AH129245)
8	P50635	O-RING	1		(KIT AH129245)
9	H118198	BEARING	1		
10	H135154	ROD	1		
11		O-RING	1		(KIT AH129245)
12		RING	1		(KIT AH129245)
13	H118197	PISTON	1		
14	N33203	LOCK NUT	1		
15		HYDRAULIC CYLINDER BARREL	1		
16	AH125189	HYDRAULIC CYLINDER	1	-631000	(SUB AH132210)
	AH132210	HYDRAULIC CYLINDER	1		
17	R56930	PIN	1		
18	11M7083	COTTER PIN	1		3.200 X 50 MM, (SUB FOR 11H237)
19	AH122234	BRACKET	1		
20	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
21	19H3239	CAP SCREW	10		3/8" X 1-1/4"
	12H304	LOCK WASHER	10		3/8"
	14H1076	NUT	10		3/8"
22	19H1777	CAP SCREW	1		1/2" X 1-3/4"
	14H809	NUT	1		1/2"

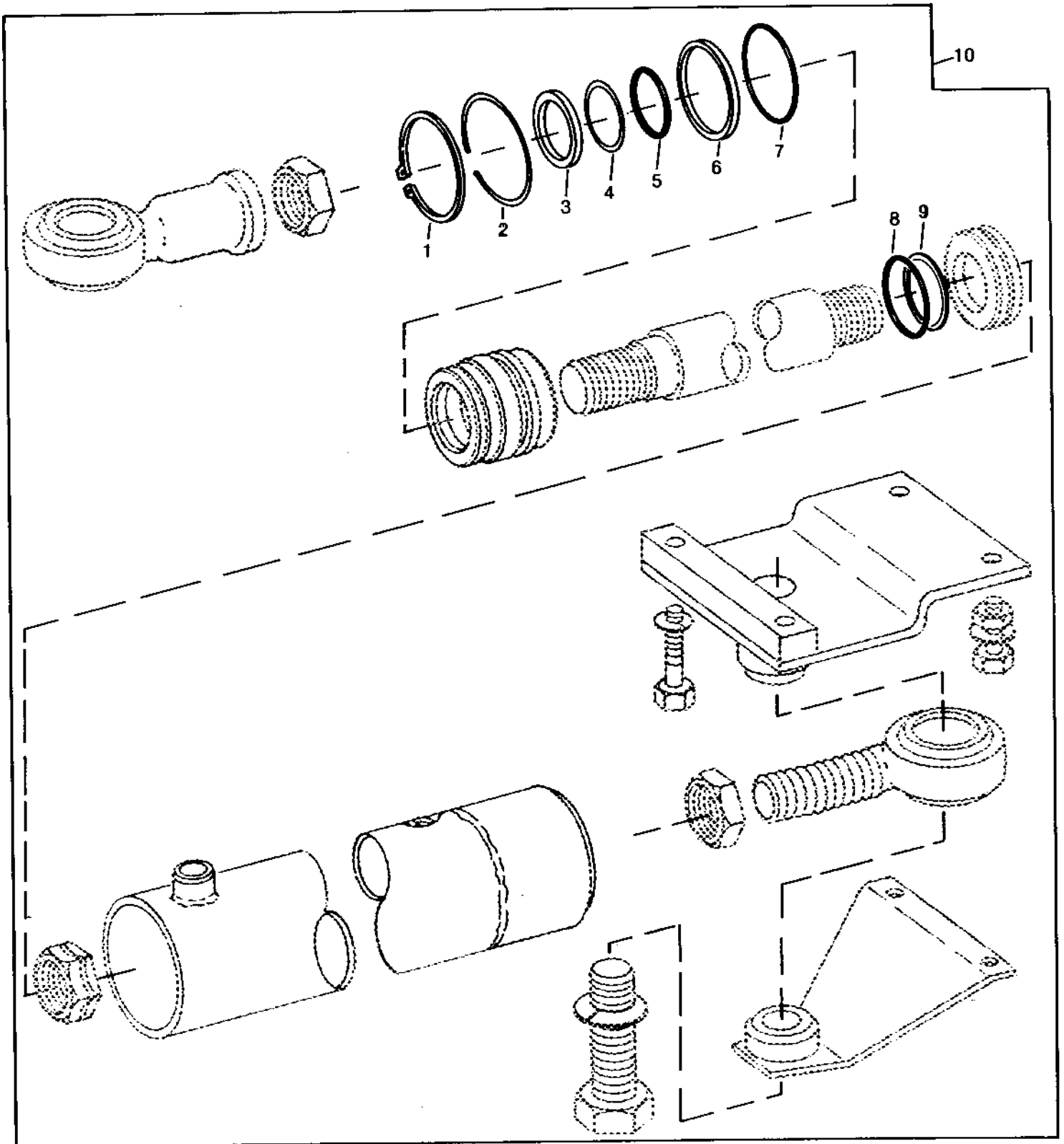
4E1

HYDRAULICS

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. -464350)

HP2114

-UN-01JAN94



HP2114

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. -464350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		RING	1		
2		RING	1		
3		SEAL	1		
4		WASHER	1		
5	R495R	O-RING	1		
6		WASHER	1		
7		O-RING	1		
8	U15415	O-RING	1		
9		RING	1		
10	AH101192	KIT	1		

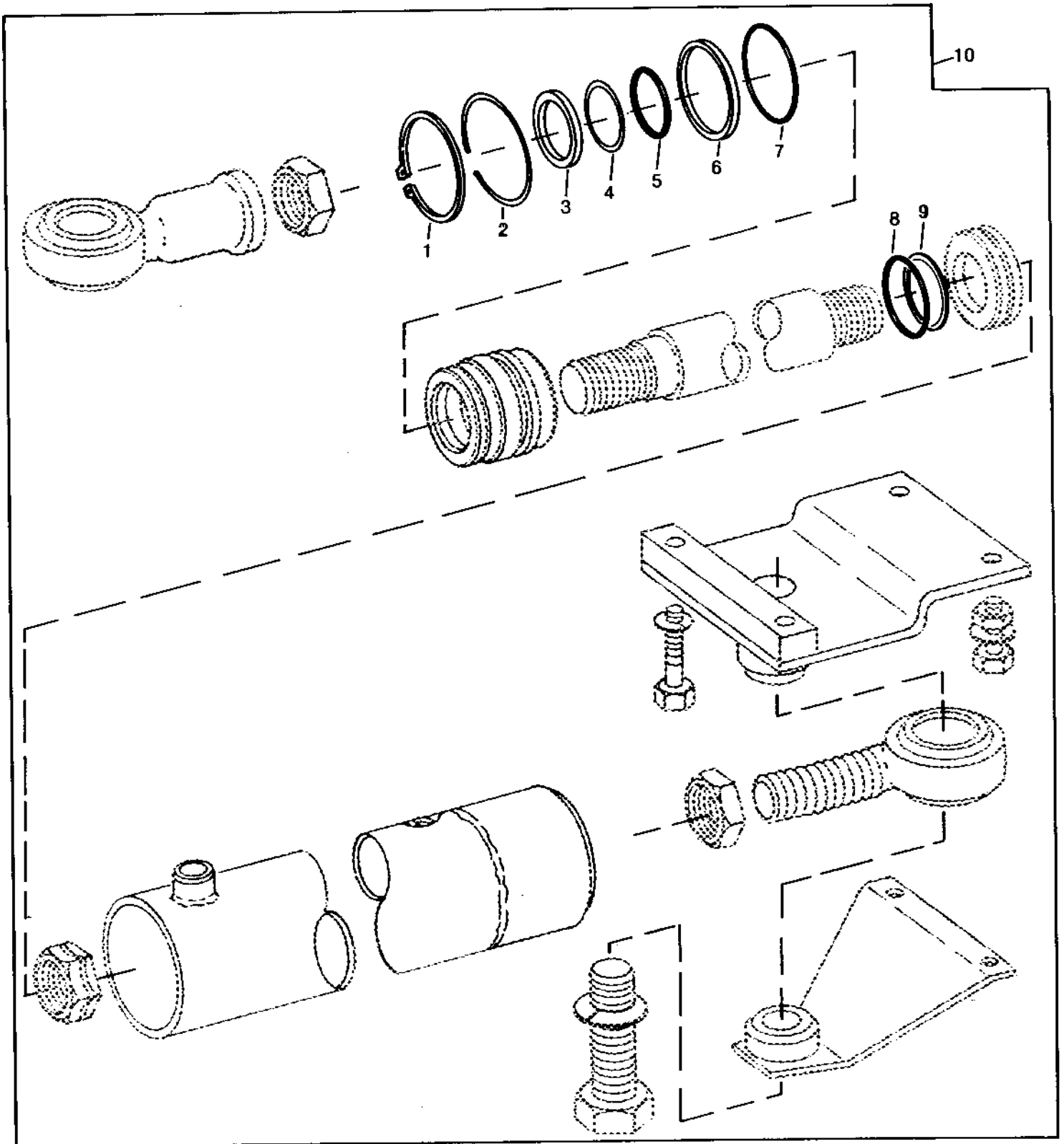
4E3

HYDRAULICS

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. 464351-600000)

HP2114

-UN-01JAN94



HP2114

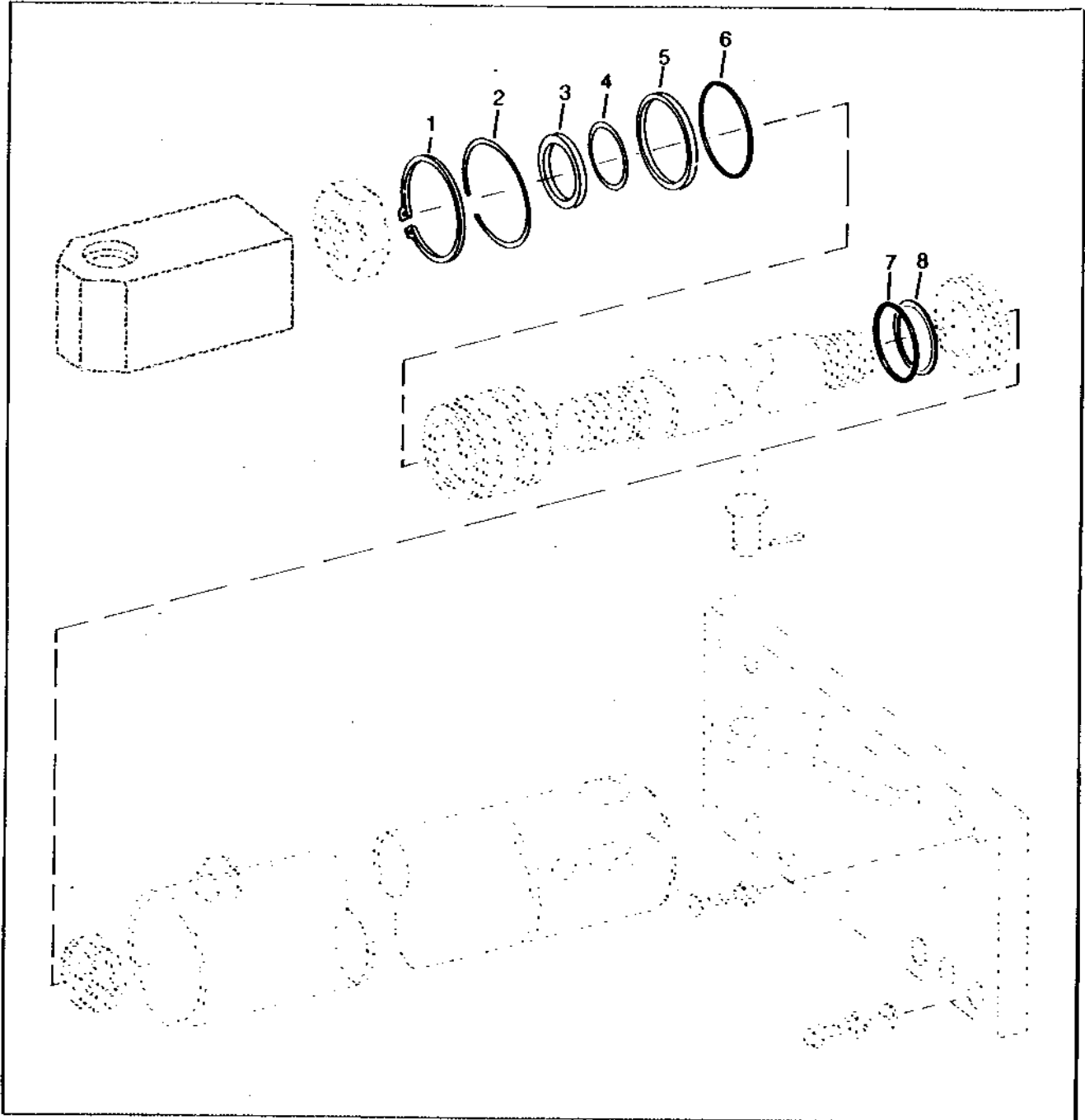
KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER-CONTINUED
(SERIAL NO. 464351-600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		RING	1		
2	H31253	SNAP RING	1		
3		SEAL	1		
4	H63913	BACK-UP RING	1		
5	A4730R	O-RING	1		
6		WASHER	1		
7	U15973	O-RING	1		
8		O-RING	1		
9		RING	1		
10	AH107827	KIT	1		

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. 600001-620834)

HP2935

-UN-01JAN94



HP2935

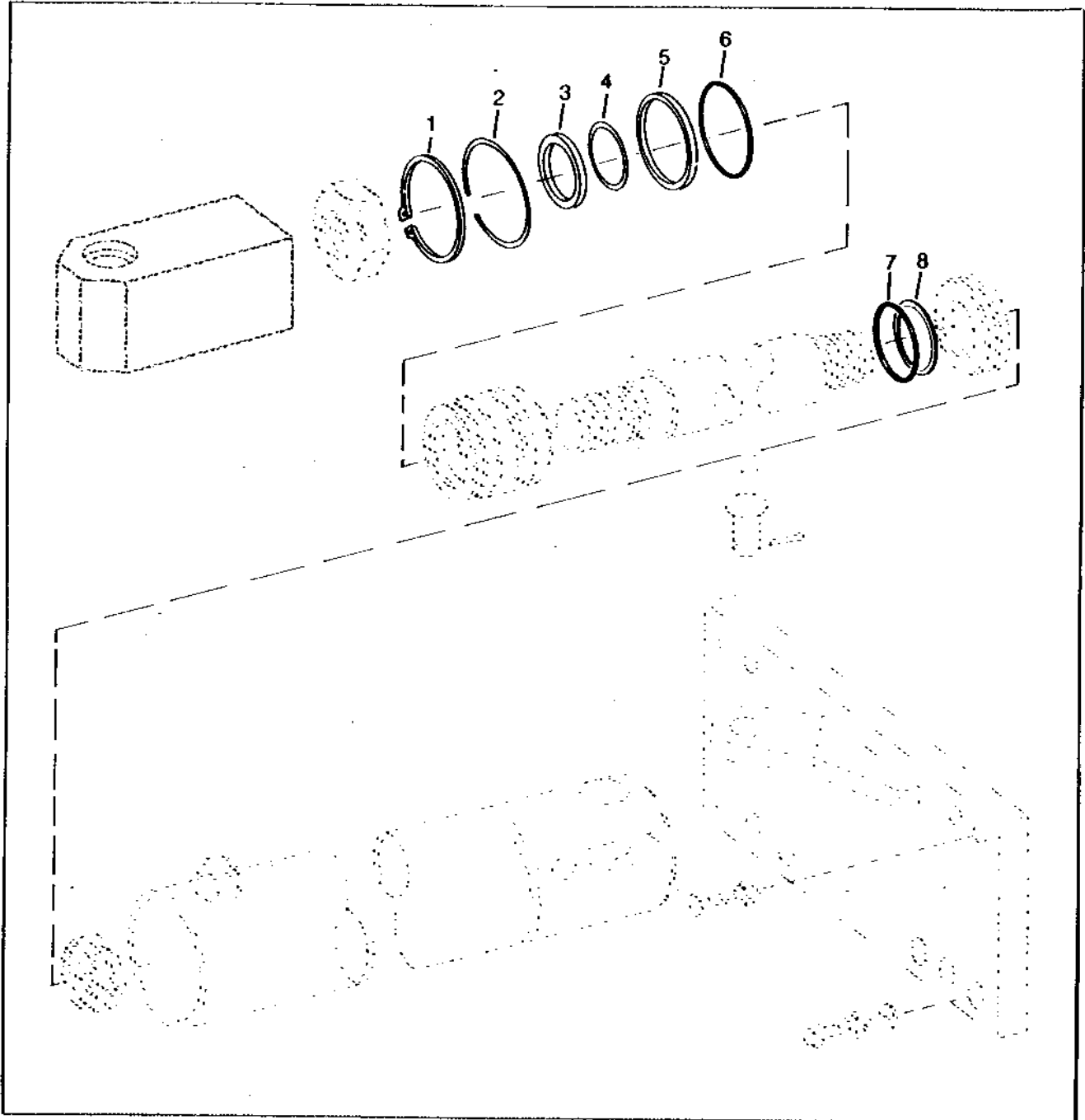
KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. 600001-620834)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		RING	1		
2		SNAP RING	1		
3		SEAL	1		
4	AH87265	SEAL	1		
5		WASHER	1		
6	P50635	O-RING	1		
7		O-RING	1		
8		RING	1		
9	AH114900	HYDRAULIC CYLINDER KIT	1		

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. 620835-)

HP2935

-UN-01JAN94



HP2935

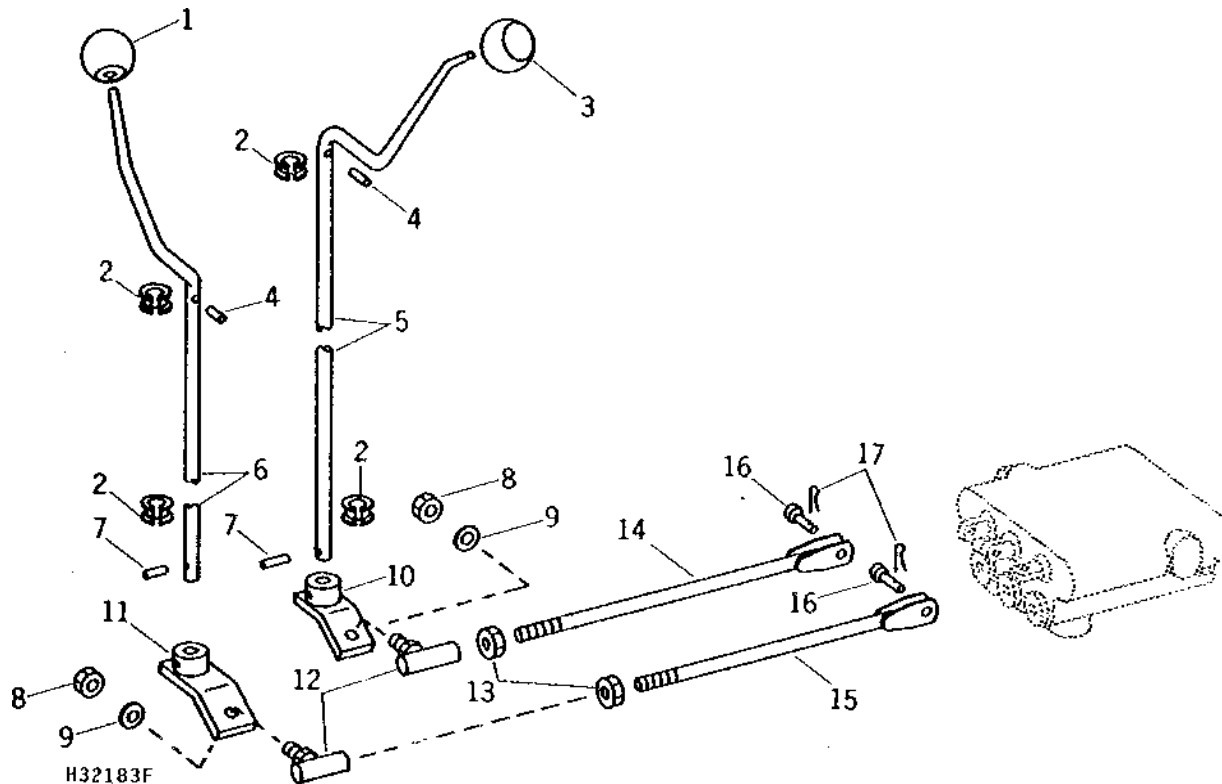
KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. 620835-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		RING	1		
2		SNAP RING	1		
3		SEAL	1		
4		SEAL	1		
5		WASHER	1		
6		O-RING	1		
7		O-RING	1		
8		RING	1		
9	AH129245	HYDRAULIC CYLINDER KIT	1		

H32183F

-UN-01JAN94

PLATFORM LIFT AND REEL LIFT CONTROLS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83054	KNOB	1		(REEL LIFT)
2	H86876	WASHER	4		
3	H83053	KNOB	1		(PLATFORM LIFT)
4	34H266	SPRING PIN	2		5/32" X 1"
5	H97612	LEVER	1		(PLATFORM LIFT)
6	H97613	LEVER	1		(REEL LIFT)
7	34H280	SPRING PIN	2		3/16" X 7/8"
8	14H846	NUT	2		3/8"
9	12H304	LOCK WASHER	2		3/8"
10	AH92606	ARM	1		(PLATFORM LIFT)
11	AH92608	ARM	1		(REEL LIFT)
12	AH83521	BALL JOINT	2		
13	14H774	NUT	2		3/8"
14	AH76372	YOKE	1	-416848	LOWER (PLATFORM LIFT)
	AH93161	ROD	1	416849-	LOWER
15	AH76491	YOKE	1	-416848	(SUB AH93163, THIS APPLICATION)
	AH93163	ROD	1		VALVE, REAR (REEL LIFT)
16	H35481	PIN	2		
17	11H266	COTTER PIN	2		1/16" X 1/2"

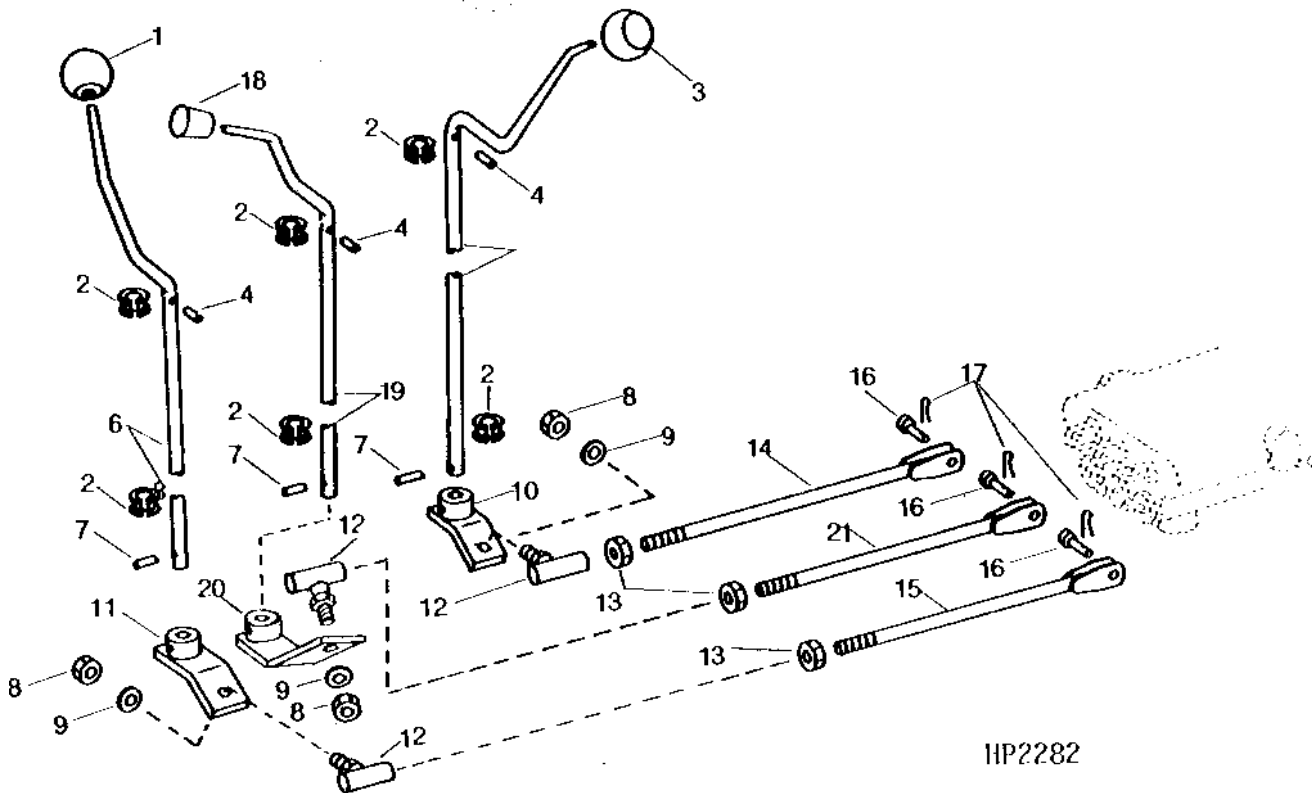
4E10

HYDRAULICS

PLATFORM LIFT, REEL LIFT, AND FORE AND AFT CONTROLS (EXPORT) (SERIAL NO. 600001-)

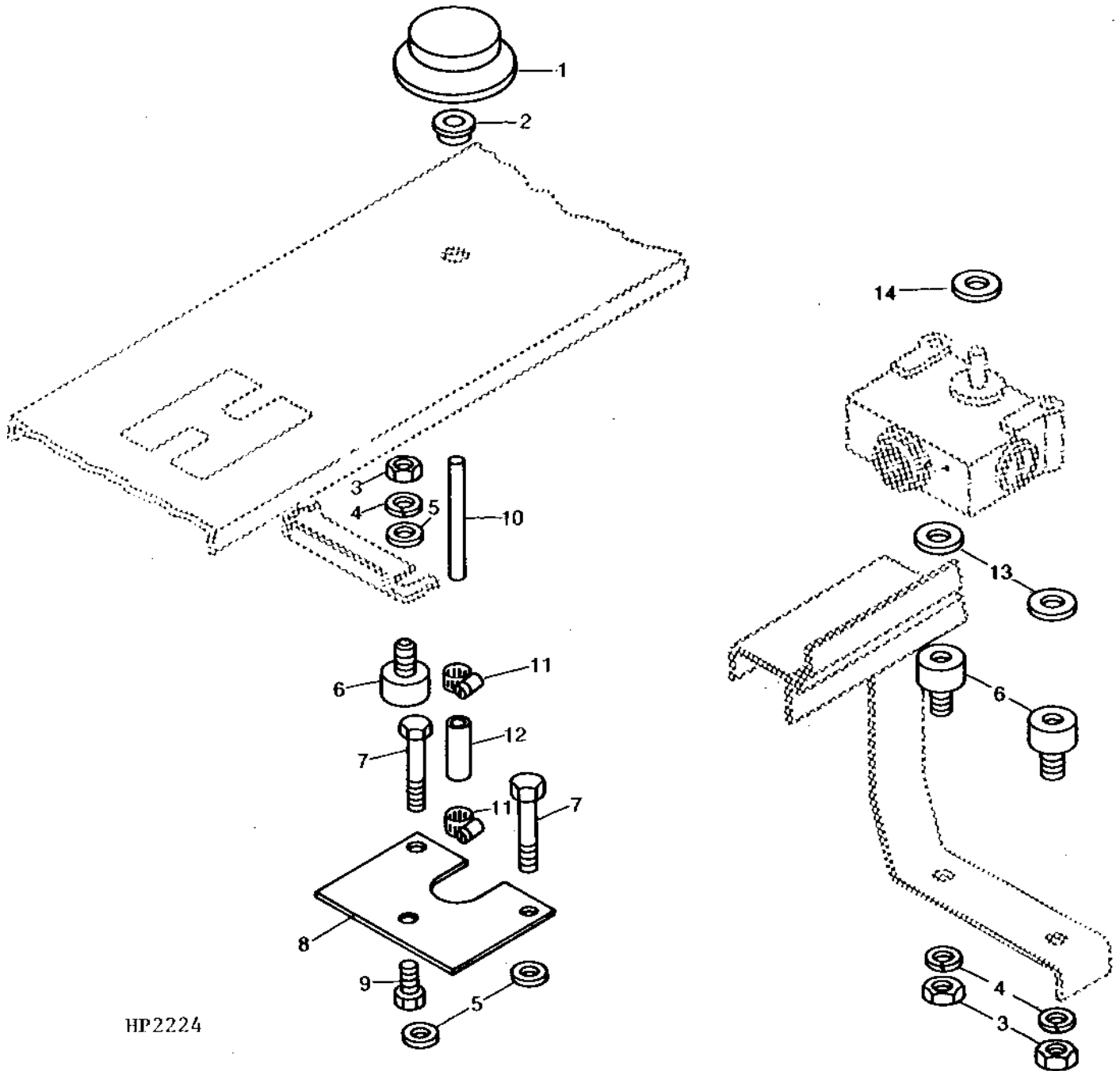
HP2282

-UN-01JAN94



HP2282

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83054	KNOB	1		(REEL LIFT)
2	H86876	WASHER	6		
3	H83053	KNOB	1		(PLATFORM LIFT)
4	34H266	SPRING PIN	3		5/32" X 1"
5	H97612	LEVER	1		(PLATFORM LIFT)
6	H97613	LEVER	1		(REEL LIFT)
7	34H280	SPRING PIN	3		3/16" X 7/8"
8	14H846	NUT	3		3/8"
9	12H304	LOCK WASHER	3		3/8"
10	AH92606	ARM	1		(PLATFORM LIFT)
11	AH92608	ARM	1		(REEL LIFT)
12	AH83521	BALL JOINT	3		
13	14H774	NUT	3		3/8"
14	AH93161	ROD	1		LOWER (PLATFORM LIFT)
15	AH93163	ROD	1		
16	H35481	PIN	3		
17	11H266	COTTER PIN	3		1/16" X 1/2"
18	H122567	KNOB	1		(REEL, FORE AND AFT)
19	H122568	LEVER	1		(REEL, FORE AND AFT)
20	AH92607	ARM	1		(REEL, FORE AND AFT)
21	AH93162	ROD	1		(REEL, FORE AND AFT)



HP2224

HYDROSTATIC DRIVE REEL SPEED CONTROL VALVE LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH76955	KNOB	1		
2	T41908	GROMMET	1		
3	14H785	NUT	3	5/16"	
4	12H303	LOCK WASHER	3	5/16"	
5	24H1292	WASHER	3	11/32" X 3/4" X 0.120"	
6	AH96415	SUPPORT	3		
7	19H1949	CAP SCREW	2	5/16" X 2-1/2"	
8	H93620	PLATE	1		
9	19H2020	CAP SCREW	1	5/16" X 1/2"	
10	H96262	PIN	1		
11	AR21836	CLAMP	2		
12	H97826	HOSE	1		
13	24H1299	WASHER	2	3/8" X 1-1/4" X 0.065"	
14	24H1307	WASHER	1	13/32" X 1" X 1/16"	

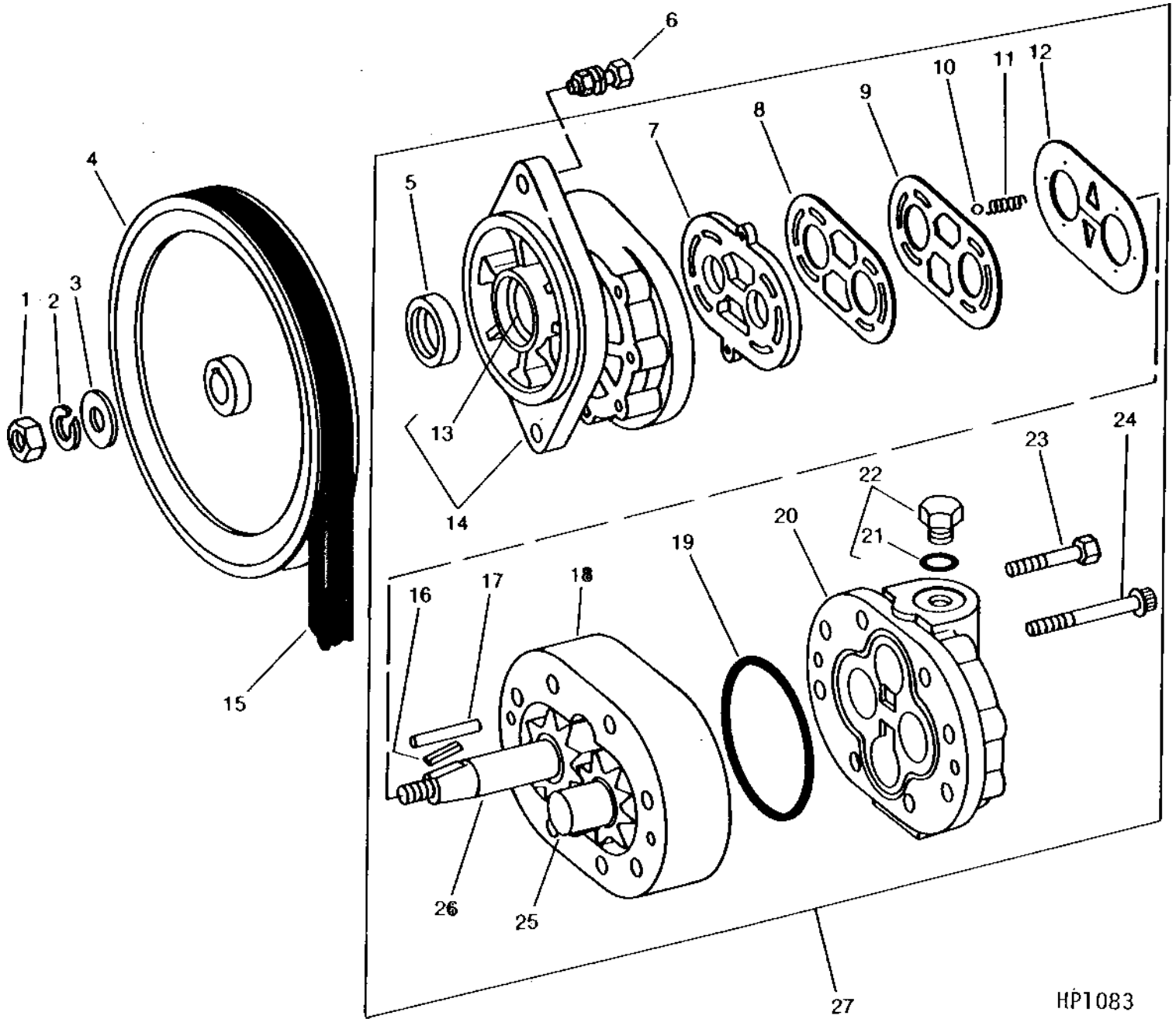
4E13

HYDRAULICS

HP1083

-UN-01JAN94

HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE



HP1083

HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	1		3/8"
2	12H304	LOCK WASHER	1		3/8"
3	24H1237	WASHER	1		25/64" X 7/8" X 0.060"
4	AH83518	SHEAVE	1	-625400	178 MM (7") DIA.
	AH131858	SHEAVE	1	625401-	203.2 MM (8") DIA.
5	AH15442	SEAL	1		(KIT AH66648)
6	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7		SEAL	1		(KIT AH66648)
8		GASKET	1		(KIT AH66648)
9	T12958	GASKET	1		(KIT AH66648)
10		BALL	2		(KIT AH66648)
11		SPRING	2		(KIT AH66648)
12		DIAPHRAGM	1		(KIT AH66648)
13		BEARING	1		(NOT SERVICED)
14	AT12111	HOUSING	1		
15	H77683	BELT	1	-465100	(SUB H86275, THIS APPLICATION)
	H86275	BELT	1	-625400	
	H137207	BELT	1	625401-	
16	N34986	SHAFT KEY	1		
17	P51444	DOWEL PIN	2		
18	H80813	HOUSING	1		
19		O-RING	1		(KIT AH66648)
20	AH66645	PLATE	1		
21	R28782	O-RING	1		
22	AH63282	FITTING PLUG	1	-465100	
	R51031	FITTING	1	465101-	
23	19H1949	CAP SCREW	4	-415175	5/16" X 2-1/2"
	H28156	SCREW	4	415176-1990	(NO LONGER AVAILABLE)
24	T12966	CAP SCREW	4		
25	AE28051	GEAR	1		
26	AE28050	STEERING GEAR	1		
27	AH75515	PUMP	1		(REMANUFACTURED)

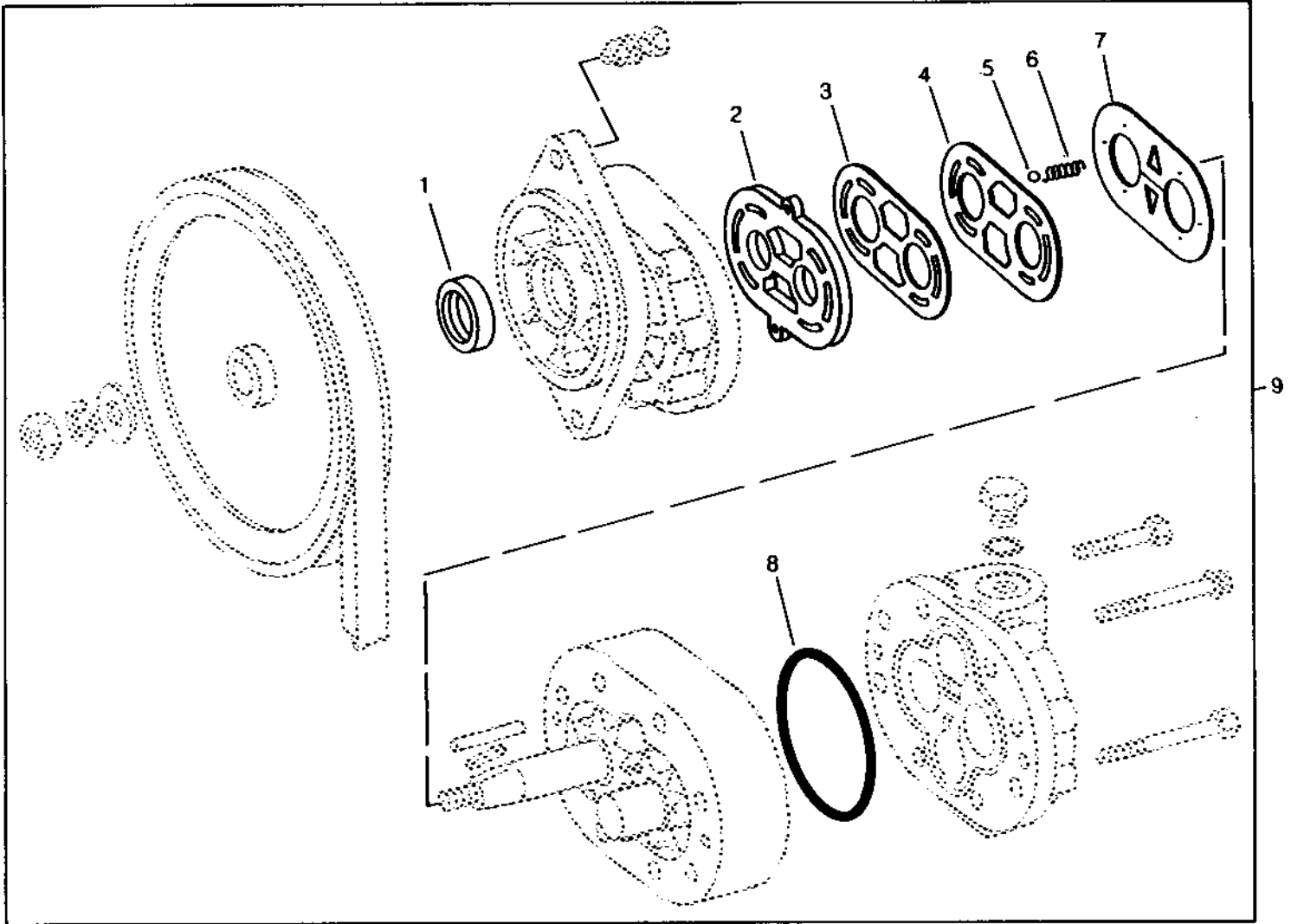
4E15

HYDRAULICS

HP2484

-UN-01JAN94

KIT, HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE



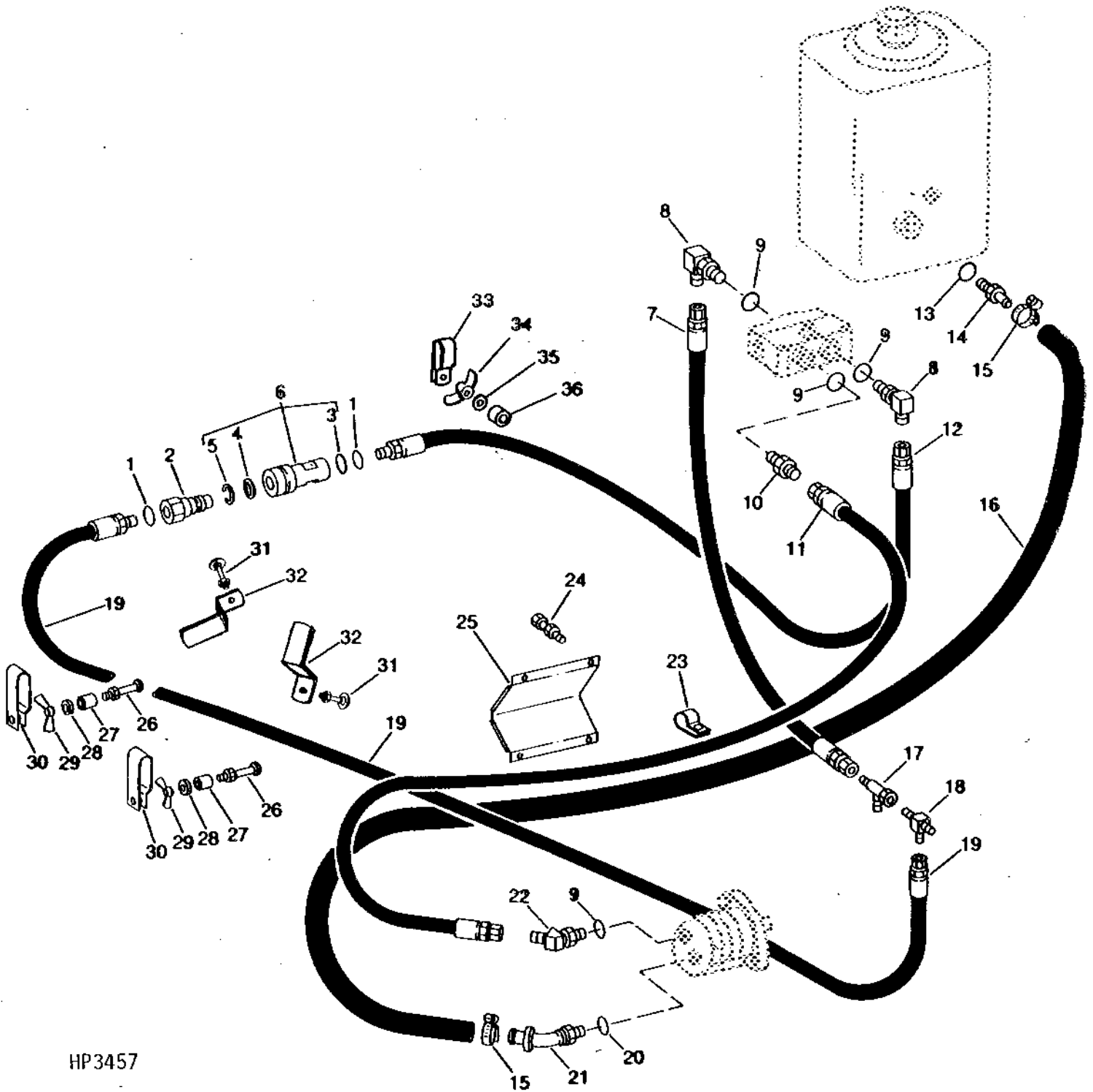
HP2484

4E16

HYDRAULICS

KIT, HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		
2		SEAL	1		
3		GASKET	1		
4		GASKET	1		
5	H22694	BALL	2		
6	H22695	SPRING	2		
7		DIAPHRAGM	1		
8		O-RING	1		
9	AH66648	KIT	1		



HP3457

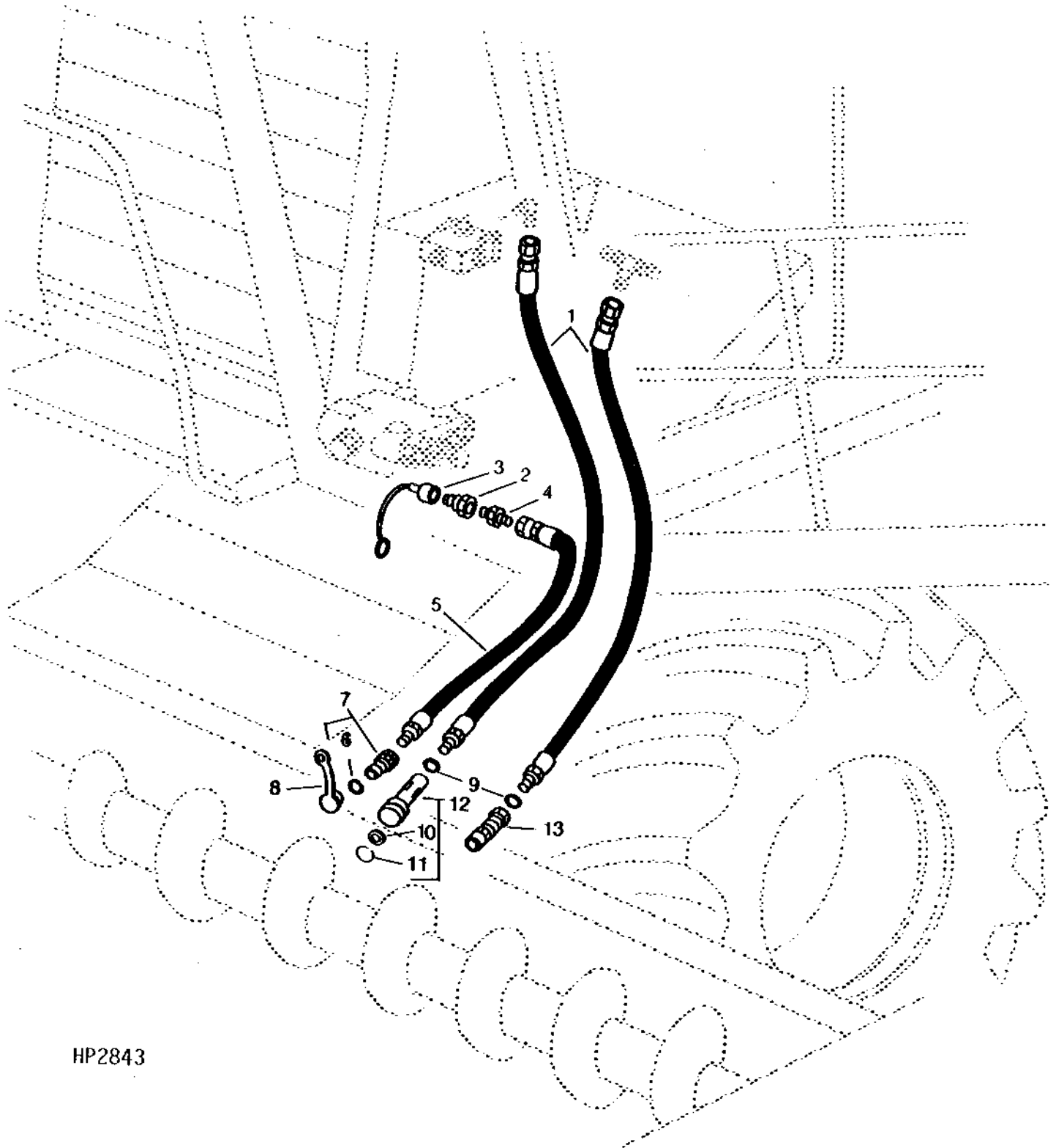
REEL DRIVE HYDRAULIC HOSES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	1		
2	AH15000	HYD. QUICK-CONNECT COUPLER	1	-600000	(SUB AR94522)
	AR94522	INTERNAL HALF COUPLER	1		
3	P45750	O-RING	1		
4	L24517	BACK-UP RING	1		USE WITH AEROQUIP COUPLER
5	T12960	SNAP RING	1		USE WITH AEROQUIP COUPLER
6	AH75167	HYD. QUICK-CONNECT COUPLER	1		
7	AH91682	HOSE	1		13 MM X 965 MM (1/2" I.D. X 38") LONG
8	AR26724	ELBOW FITTING	2		90°
9	R26906	O-RING	AR		
10	R27270	FITTING	1		
11	AH91425	HYDRAULIC HOSE	1		13 MM X 1676 MM (1/2" I.D. X 66") LONG
12	AH76926	HYDRAULIC HOSE	1	-600000	13 MM X 1219 MM (1/2" I.D. X 48") LONG, (SUB AH112760 AND AH112764, THIS APPLICATION)
	AH112760	HYDRAULIC HOSE	1	-625400	13 MM X 2700 MM (1/2" I.D. X 114") LONG (REGULAR VARIABLE DRIVE) (EXCEPT AUSTRALIA)
	AH127693	HOSE	1	625401-	7/8" X 4 650 MM (183") X 3/4" (PRESSURE) (REGULAR VARIABLE DRIVE)
	AH114938	HYDRAULIC HOSE	1	600001-	7/8" X 4 000 MM (157-1/2") X 3/4" 13 MM X 4000 MM (1/2" I.D. X 189") LONG (FRANCE)
	AH112764	HYDRAULIC HOSE	1	-625400	13 MM X 3300 MM (1/2" I.D. X 130") LONG (LONG BELT DRIVE) (EXCEPT AUSTRALIA)
	AH127694	HOSE	1	625401-	7/8" X 5 000 MM (196-3/4") X 3/4" (PRESSURE) (LONG BELT DRIVE)
	AN162862	HYDRAULIC HOSE	1	625536-	7/8" X 4 360 MM X 3/4" (LONG FH)(FRANCE)
13	R29936	O-RING	1		
14	H80240	HOSE FITTING	1		
15	AH103497	CLAMP	2	-415847	(SUB AH105968)
	AH105968	HOSE CLAMP	2		
16	H92229	HYDRAULIC HOSE	1		25 MM X 2540 MM (1" X 100") LONG
17	AT28383	TEE FITTING	1		
18	H75415	TEE FITTING	1		
19	AH78086	HYDRAULIC HOSE	1	-600000	13 MM X 721 MM (1/2" I.D. X 52") LONG, (SUB AH112760 OR AH112764, THIS APPLICATION)
	AH112760	HYDRAULIC HOSE	1	-625400	13 MM X 2700 MM (1/2" X 114") LONG (REGULAR VARIABLE DRIVE) (EXCEPT AUSTRALIA)
	AH127694	HOSE	1	625401-	7/8" X 5 000 MM (196-3/4") X 3/4" (RETURN) (REGULAR VARIABLE DRIVE)
	AH114938	HYDRAULIC HOSE	1	600001-	13 M X 4000 MM (1/2" I.D. X 189") LONG (FRANCE)
	AH112764	HYDRAULIC HOSE	1	-625400	13 MM X 3300 MM (1/2" I.D. X 130") LONG (LONG BELT DRIVE) (EXCEPT AUSTRALIA)
	AH127700	HOSE	1	625401-	7/8" X 5 350 MM (210-3/4") X 3/4" (RETURN) (LONG BELT DRIVE)
	AN162862	HYDRAULIC HOSE	1	625536-	7/8" X 4 360 MM X 3/4" (LONG FH)(FRANCE)
20	U12547	O-RING	1		
21	AH91864	FITTING	1		45°
22	AR26828	ELBOW FITTING	1		45°
23	AH89486	CLIP	1		
24	21H1075	SCREW	4		
	12H303	LOCK WASHER	4		
	14H785	NUT	4		
25	H99122	BRACKET	1		
26	03H2020	BOLT	AR		
	12H304	LOCK WASHER	AR		
	14H812	NUT	AR		
27	28H2497	SPACER	1	-600000	0.423" X 0.675" X 5/8"
	28H2497	SPACER	2	600001-	0.423" X 0.675" X 5/8"
28	24H1305	WASHER	1	-600000	13/32" X 13/16" X 0.065"
	24H1305	WASHER	2	600001-	13/32" X 13/16" X 0.065"
29	14H827	WING NUT	1	-600000	3/8"
	14H827	WING NUT	2	600001-	3/8"
30	AH77884	CLIP	1	-600000	
	AH77884	CLIP	2	600001-	
31	03H1765	BOLT	AR		3/8" X 3/4"
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
32	AH78124	CLIP	AR		
33	AH77869	CLIP	2		
34	14H819	WING NUT	2		5/16"
35	12H303	LOCK WASHER	2		5/16"
36	28H1903	BUSHING	2		0.364" X 0.540" X 3/4"

HOSES AND COUPLERS FOR COMBINES (- 600000)
USED WITH PLATFORMS (600001-625000)

HP2843

-UN-01JAN94



HP2843

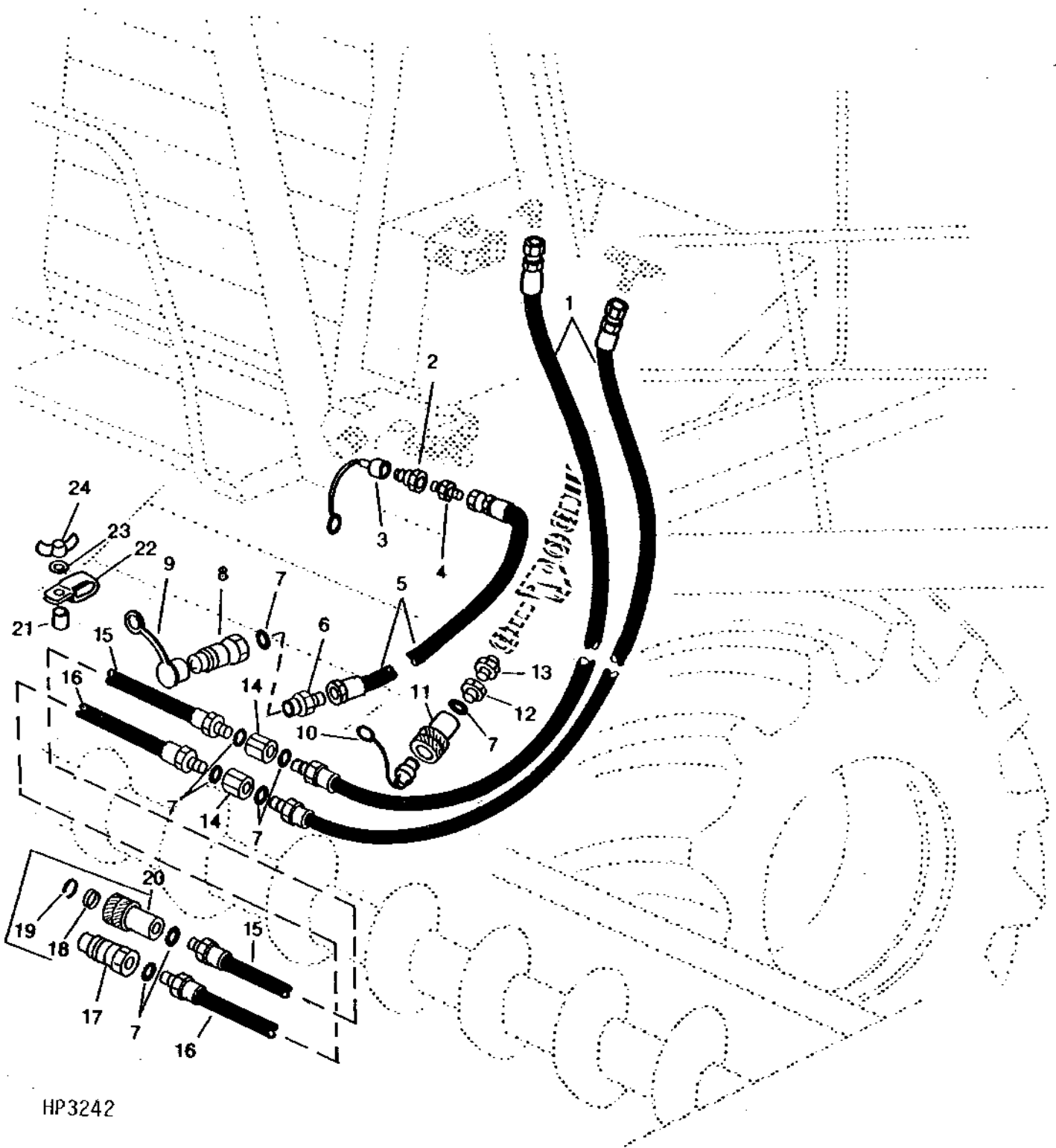
**HOSES AND COUPLERS FOR COMBINES (- 600000) - CONTINUED
USED WITH PLATFORMS (600001-625000)**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112760	HYDRAULIC HOSE	2		13 MM X 2900 MM (1/2" I.D. X 114") LONG (REGULAR FEEDER HOUSE) (REEL DRIVE)
	AH112764	HYDRAULIC HOSE	2		13 MM X 3300 MM (1/2" I.D. X 130") LONG (LONG FEEDER HOUSE) (REEL DRIVE)
	AH114938	HYDRAULIC HOSE	2	600001-	13 MM X 4000 MM (1/2" I.D. X 157") LONG (FRANCE)
2	AH15939	HYD. QUICK-CONNECT COUPLER	1		
3	AH83821	CAP	1		
4	R26892	FITTING	1		
5	AH112926	HYDRAULIC HOSE	1		7 MM X 1800 MM (1/4" I.D. X 71") LONG (REGULAR FEEDER HOUSE) (REEL LIFT)
	AH112930	HYDRAULIC HOSE	1		7 MM X 2200 MM (1/4" I.D. X 87") LONG (LONG FEEDER HOUSE) (REEL LIFT)
6	R459R	O-RING	1		
7	AH15940	HYD. QUICK-CONNECT COUPLER	1		
8	H83743	PLUG	1		
9	R26375	O-RING	2		
10	L24517	BACK-UP RING	1		USE WITH AEROQUIP COUPLER
11	T12960	SNAP RING	1		USE WITH AEROQUIP COUPLER
12	AH75167	HYD. QUICK-CONNECT COUPLER	1		
13	AH15000	HYD. QUICK-CONNECT COUPLER	1		

HOSES AND COUPLERS FOR COMBINES (600001-622500)
USED WITH PLATFORMS (625001-)

HP3242

-UN-01JAN94



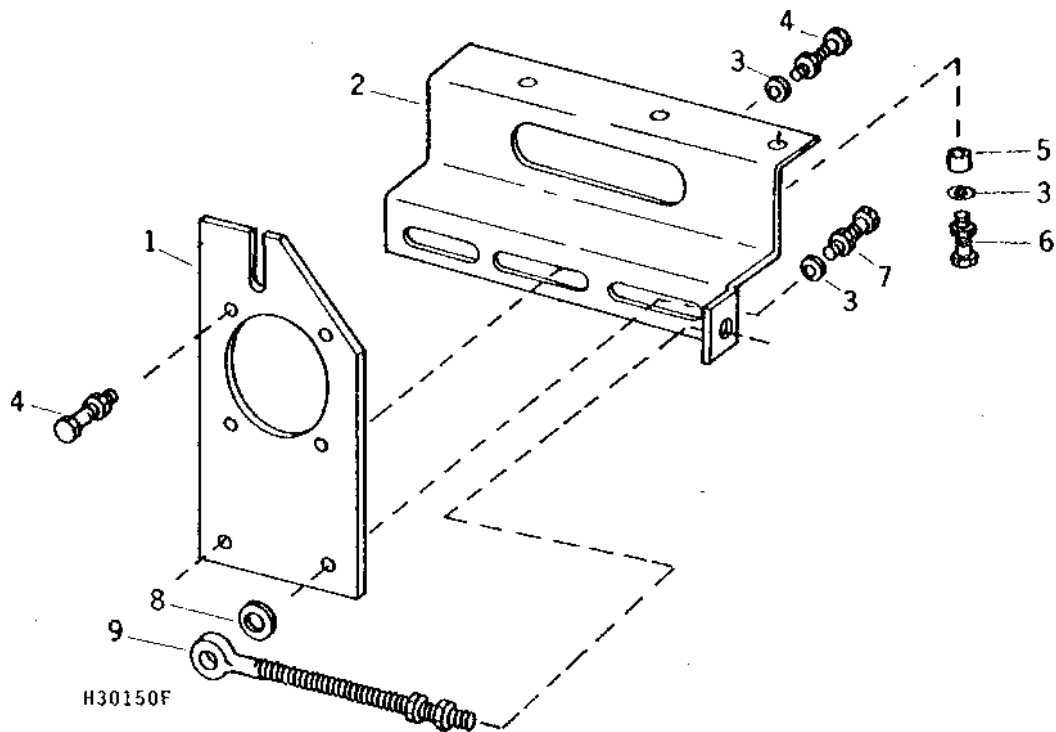
HP3242

**HOSES AND COUPLERS FOR COMBINES (600001-622500)
USED WITH PLATFORMS (625001-) - CONTINUED**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112761	HYDRAULIC HOSE	2		12.7 MM X 3000 MM (1/2" X 118") (REGULAR FEEDER HOUSE) (REEL DRIVE)
	AH112765	HYDRAULIC HOSE	2		12.7 MM X 3400 MM (1/2" X 134") (LONG FEEDER HOUSE) (REEL DRIVE)
2	AH15939	HYD. QUICK-CONNECT COUPLER	1		
3	AH83821	CAP	1		
4	R26892	FITTING	1		
5	AN113858	HYDRAULIC HOSE	1		9/16" X 1 981 MM (78") X 9/16" (REGULAR FEEDER HOUSE) (REEL LIFT)
	AN180523	HYDRAULIC HOSE	1		9/16" X 2 337 MM (92") X 9/16" (LONG FEEDER HOUSE) (REEL LIFT)
6	R36426	FITTING	1		
7	R26375	O-RING	8		
8	AR94522	INTERNAL HALF COUPLER	1		
9	A15898	CAP	1		
10	AW17006	PLUG	2		
11	AH75167	HYD. QUICK-CONNECT COUPLER	1		
12	H35112	ADAPTER	1		
13	AH92199	ORIFICE	1		(FILTERED)
14	R30815	FITTING	2		
15	AH128373	HYDRAULIC HOSE	1		3/4" X 1 700 MM (67") X 3/4" (REGULAR FEEDER HOUSE) (REEL DRIVE PRESSURE)
	AN61174	HYDRAULIC HOSE	1		3/4" X 1 981 MM (78") X 3/4" (LONG FEEDER HOUSE) (REEL DRIVE PRESSURE)
16	AN61174	HYDRAULIC HOSE	1		3/4" X 1 981 MM (78") X 3/4" (REGULAR FEEDER HOUSE) (REEL DRIVE RETURN)
	AH128374	HYDRAULIC HOSE	1		3/4" X 2 300 MM (90-1/2") X 3/4" (LONG FEEDER HOUSE) (REEL DRIVE RETURN)
17	AR94522	INTERNAL HALF COUPLER	1		
18	L24517	BACK-UP RING	1		USE WITH AEROQUIP COUPLER
19	T12960	SNAP RING	1		USE WITH AEROQUIP COUPLER
20	AH75167	HYD. QUICK-CONNECT COUPLER	1		
21	28H1903	BUSHING	AR		0.364" X 0.540" X 3/4"
22	AH77869	CLIP	AR		(REGULAR FEEDER HOUSE - 2; LONG FEEDER HOUSE - 3)
23	12H303	LOCK WASHER	AR		5/16"
24	14H819	WING NUT	AR		5/16"

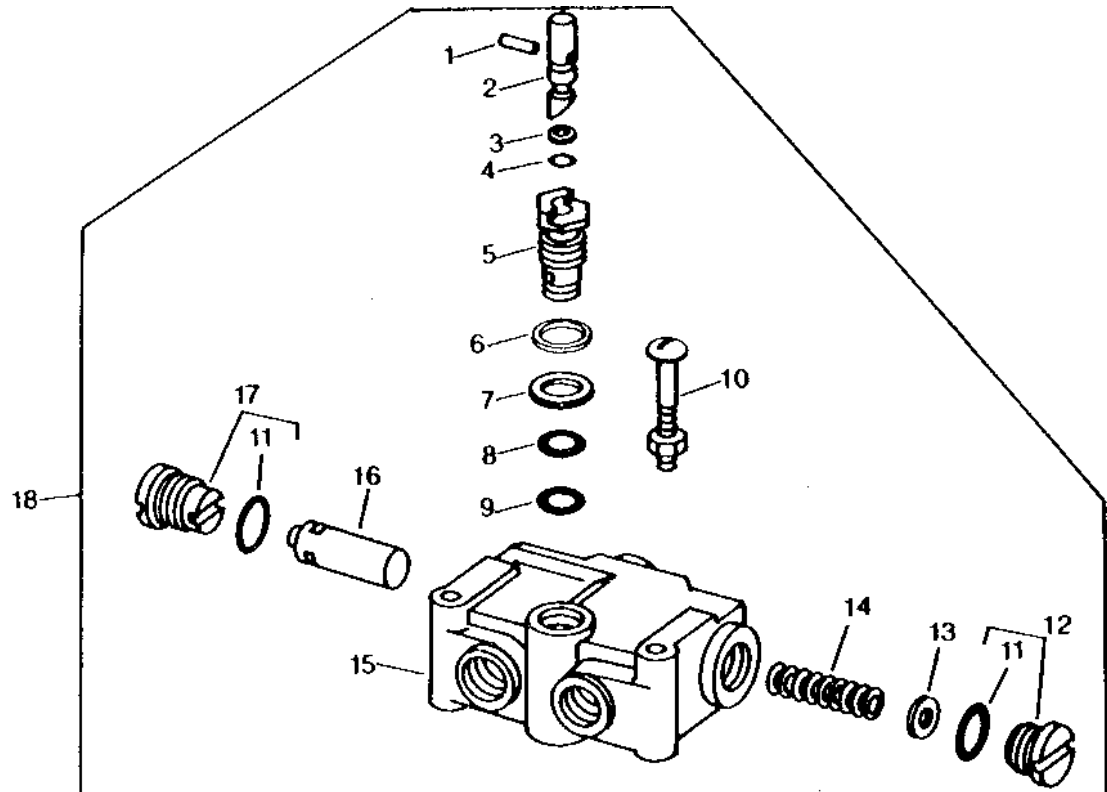
H30150F -UN-01JAN94

HYDROSTATIC DRIVE REEL HYDRAULIC PUMP MOUNTING



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93234	PLATE	1	-414850	(SUB H101353)
	H101353	PLATE	1		
2	H93218	SUPPORT	1		
3	24H1682	WASHER	5		13/32" X 7/8" X 0.120"
4	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
5	H20042	BUSHING	2		
6	19H1765	CAP SCREW	3		3/8" X 1-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
7	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
9	J15524	EYEBOLT	1		
	14H812	NUT	2		3/8"

HP710 -UN-01JAN94 HYDROSTATIC DRIVE REEL FLOW CONTROL VALVE

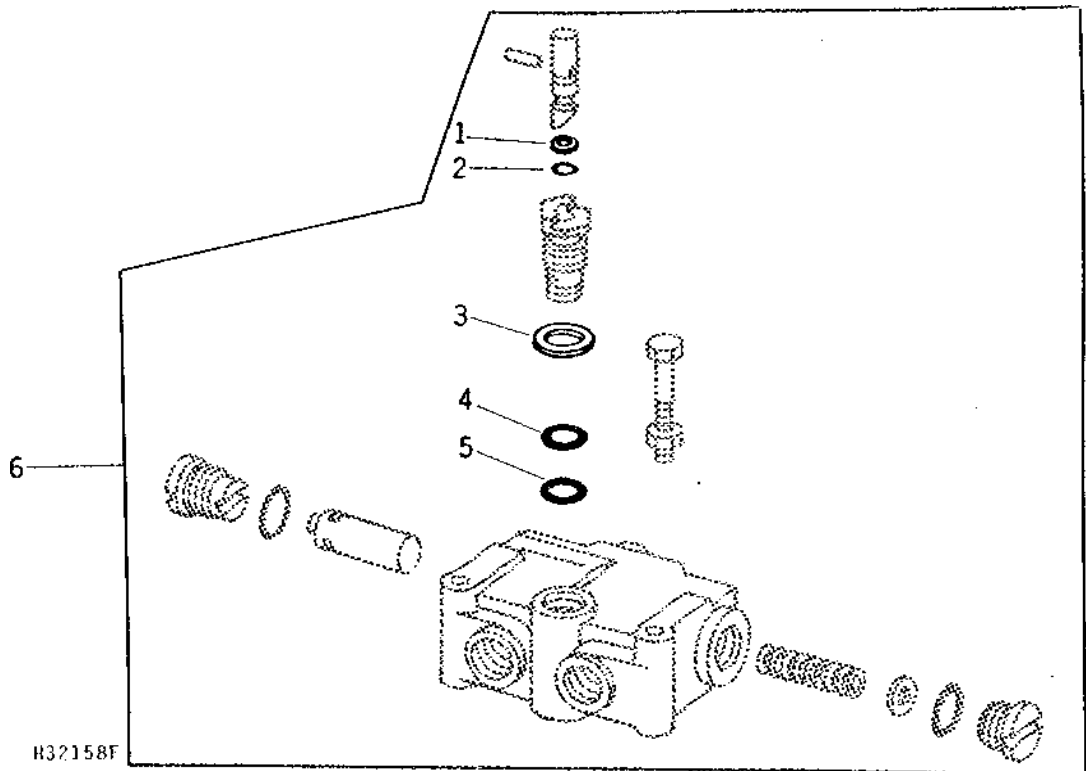


HP710

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101370	GROOVE PIN	1	-1990	(KIT AH81166) (NO LONGER AVAILABLE)
2		SPOOL	1		(KIT AH81166)
3	T27624	BACK-UP RING	1		(KIT AH81166 AND AH81167)
4	P51212	O-RING	1		(KIT AH81166 AND AH81167)
5		PLUG	1		(KIT AH81166)
6	H80404	SHIM	AR		
7	H63357	BACK-UP RING	1		(KIT AH81166 AND AH81167)
8	T42786	O-RING	1		(KIT AH81166 AND AH81167)
9	R28776	O-RING	1		(KIT AH81166 AND AH81167)
10	21H1271	SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
11	H63289	O-RING	2		
12	AH78760	DRAIN PLUG	1		
13		SHIM	1		
14		SPRING	1		
15		LINK BODY	1		
16		RELIEF VALVE	1		
17	AH81165	PLUG	1		
18	AH81164	VALVE	1	-610700	(REMANUFACTURED) (SUB AH122371)
	AH122371	CHECK VALVE	1		(REMANUFACTURED)
..	AH81166	KIT	1	-610700	(SUB AH122354)
..	AH122354	KIT	1		ADJUSTING SCREW
..	AH81167	SEAL KIT	1	-631000	SEAL REPAIR, (SUB AH136248)
..	AH136248	SEAL KIT	1		

KIT, SEAL REPAIR
HYDROSTATIC DRIVE REEL FLOW CONTROL VALVE

H32158F -UN-01JAN94



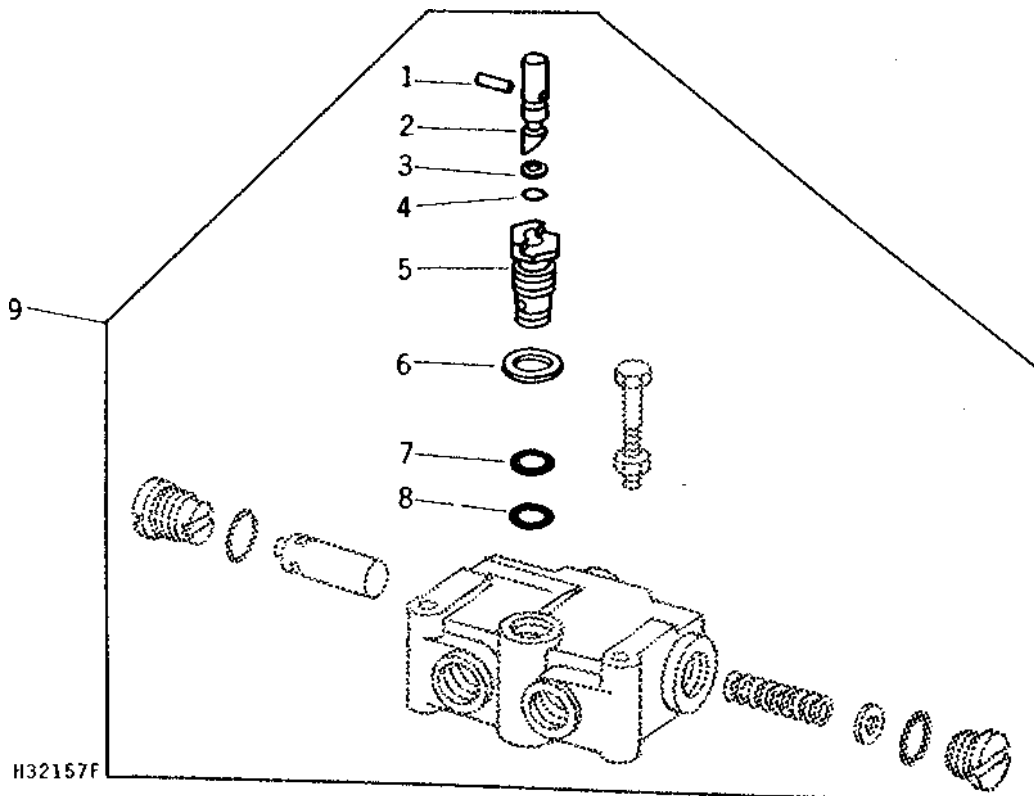
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T27624	BACK-UP RING	1		
2	P51212	O-RING	1		
3	H63357	BACK-UP RING	1		
4	T42786	O-RING	1		
5	R28776	O-RING	1		
6	AH81167	SEAL KIT	1	-631000	(SUB AH136248)
	AH136248	SEAL KIT	1		
..		O-RING	2		(NOT USED THIS APPLICATION)
..		WASHER	1		(NOT USED THIS APPLICATION)
..		O-RING	1		(NOT USED THIS APPLICATION)

4F1

HYDRAULICS

H32157F -UN-01JAN94

KIT, ADJUSTING SCREW

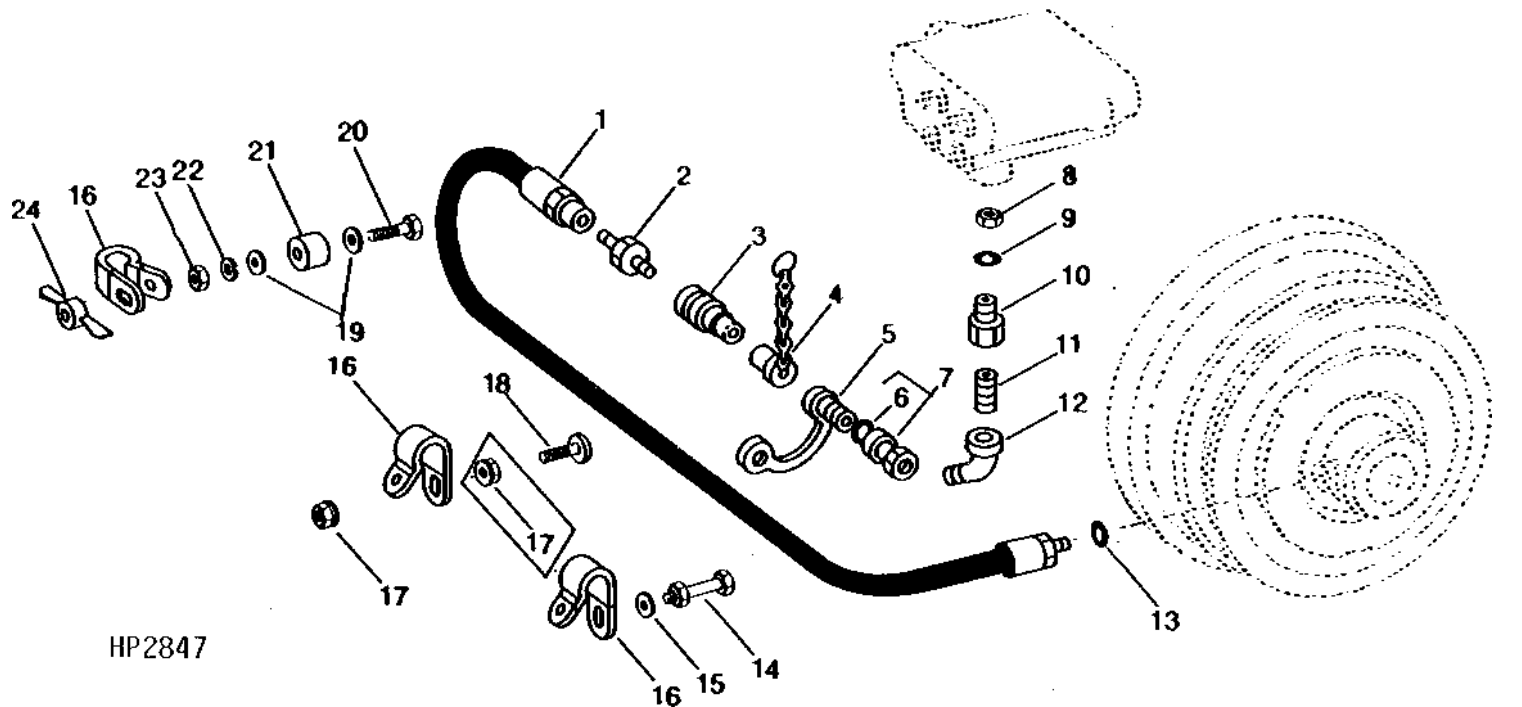


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101370	GROOVE PIN	1	-1990	(NO LONGER AVAILABLE)
2		SPOOL	1		
3	T27624	BACK-UP RING	1		
4	P51212	O-RING	1		
5		PLUG	1		
6	H63357	BACK-UP RING	1		
7	T42786	O-RING	1		
8	R28776	O-RING	1		
9	AH81166	KIT	1	-610700	(SUB AH122354)
	AH122354	KIT	1		

FEEDER HOUSE HYDRAULIC HOSE VARIABLE DRIVE
 (SERIAL NO. -600000)

HP2847

-UN-01JAN94

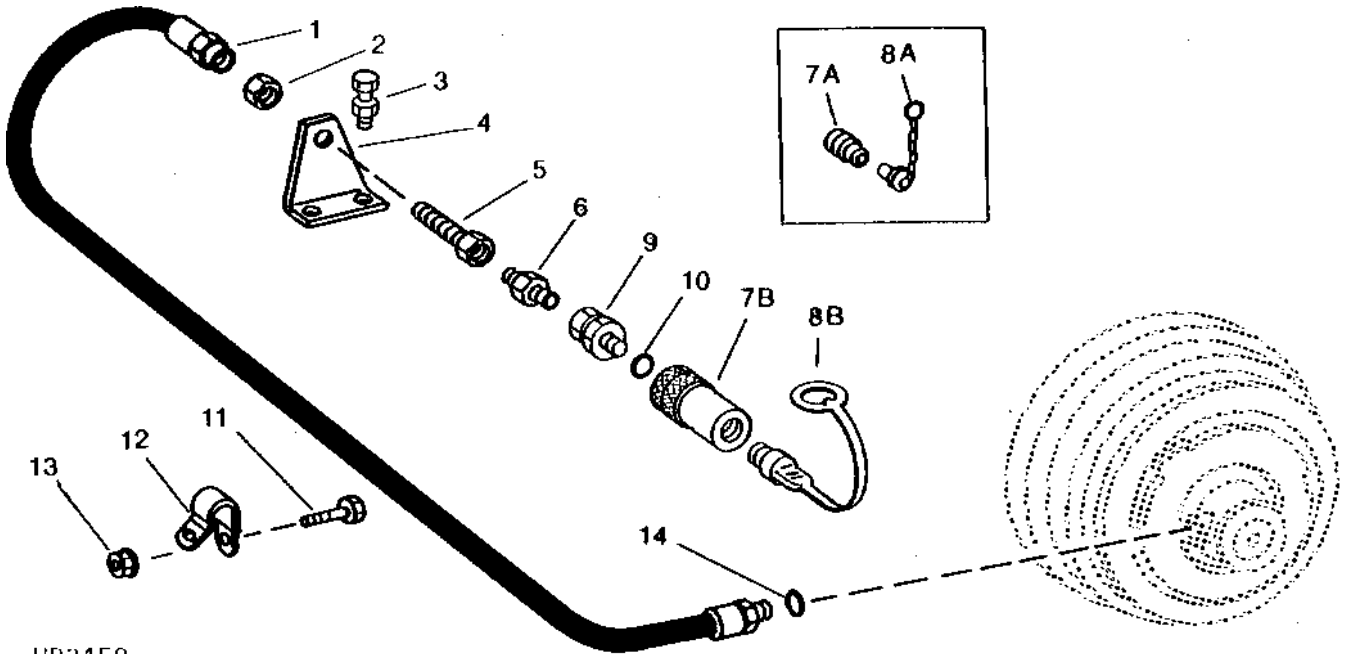


HP2847

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97878	HYDRAULIC HOSE	1		6 MM X 1524 MM (1/4" I.D. X 60") LONG
2	AH92199	ORIFICE	1		
3	AH15939	HYD. QUICK-CONNECT COUPLER	1		
4	AH83821	CAP	1		
5	H83743	PLUG	1		
6	R459R	O-RING	1		
7	AH15940	HYD. QUICK-CONNECT COUPLER	1		
8	H94190	ORIFICE	1		
9	R26448	O-RING	1		
10	H75412	ADAPTER	1		
11	29H598	THREADED NIPPLE	1		1/4" X 7/8"
12	P50647	ELBOW FITTING	1		
13	R28782	O-RING	1		
14	21H1069	SCREW	1	-564100	3/8" X 1"
	N10215	LOCK NUT	1	-564100	
	19H1731	CAP SCREW	1	564101-	3/8" X 1"
	12H304	LOCK WASHER	2	564101-	3/8"
15	24H1305	WASHER	1	564101-	13/32" X 13/16" X 0.065"
16	AH78125	CLIP	3		(SUB R46414)
	R46414	CLAMP	3		
17	N10215	LOCK NUT	2	-564100	
	N10215	LOCK NUT	1	564101-	
18	03H1495	BOLT	1	-564100	3/8" X 1-1/2"
	19H1800	CAP SCREW	1	564101-	3/8" X 1-1/2"
19	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
20	19H1765	CAP SCREW	1		3/8" X 1-3/4"
21	28H1519	WASHER	1		0.493" X 0.675" X 3/8"
22	12H304	LOCK WASHER	1		3/8"
23	14H812	NUT	1		3/8"
24	14H827	WING NUT	1		3/8"

FEEDER HOUSE HYDRAULIC HOSE VARIABLE DRIVE
(SERIAL NO. 600001 -)

HP3459 -UN-01JAN94

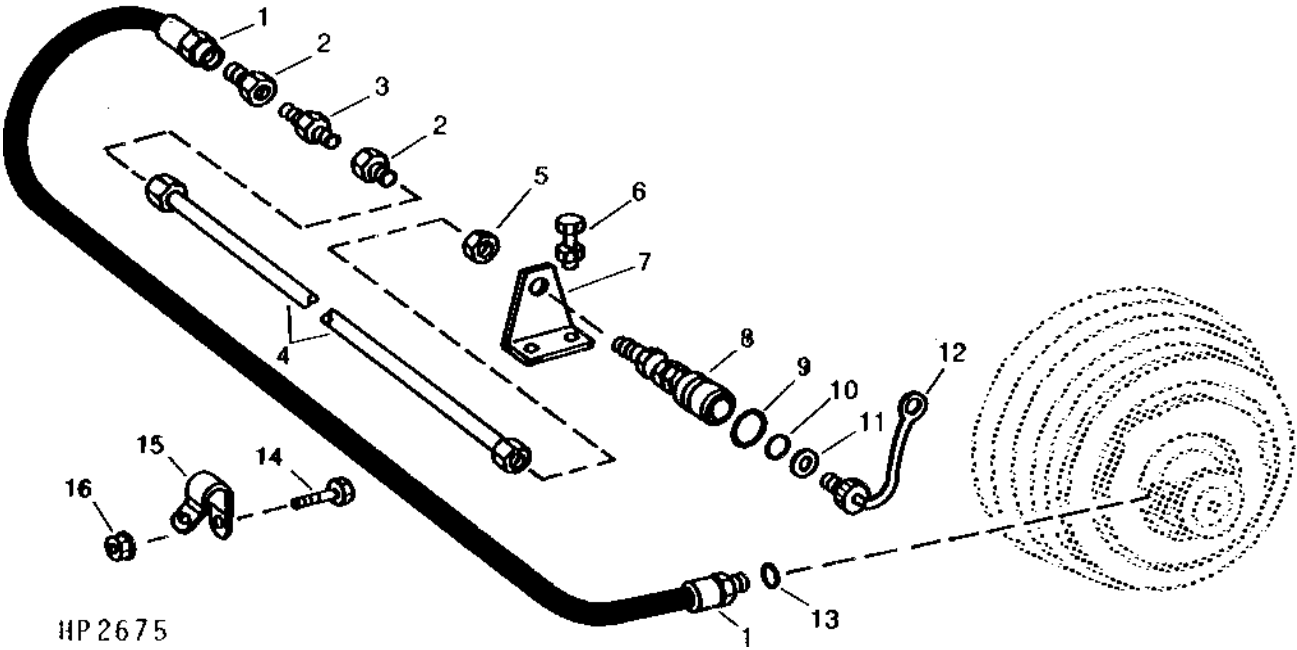


HP3459

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112940	HYDRAULIC HOSE	1		9/16" X 1 100 MM (43-1/4") X 7/16"
2	14H832	NUT	1		9/16"
3	19H1731	CAP SCREW	2		3/8" X 1"
	N10215	LOCK NUT	2		
4	H115733	BRACKET	1		
5	AB18206	ADAPTER	1		
6	AH92199	ORIFICE	1		FILTERED
7A	AH15939	HYD. QUICK-CONNECT COUPLER	1	-625400	
7B	AH75167	HYD. QUICK-CONNECT COUPLER	1	625401-	
8A	AH83821	CAP	1	-625400	
8B	AW17006	PLUG	1	625401-	
9	H35112	ADAPTER	1	625401-	
10	R26375	O-RING	1	625401-	
11	21H1069	SCREW	2		3/8" X 1"
12	AH78125	CLIP	2	-615935	(SUB R46414)
	R46414	CLAMP	2		
13	N10215	LOCK NUT	2		3/8"
14	R28782	O-RING	1		

FEEDER HOUSE VARIABLE DRIVE HOSES (EXPORT)
(SERIAL NO. 600001-)

HP2675 -UN-01JAN94



HP 2675

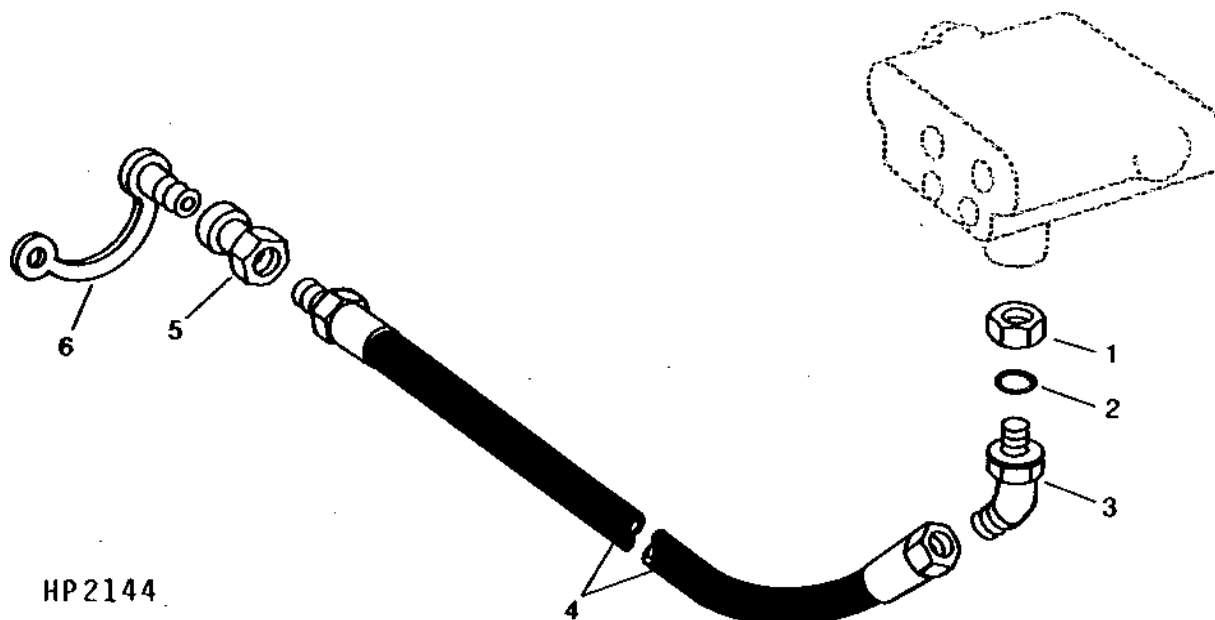
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112940	HYDRAULIC HOSE	1		
2	H122579	FITTING	2		
3	AH92199	ORIFICE	1		FILTERED
4	AH119116	OIL TUBE	1		
5	14H832	NUT	1	9/16"	
6	19H1731	CAP SCREW	2	3/8" X 1"	
7	N10215	LOCK NUT	2		
8	H115733	BRACKET	1		
9	AZ34272	EXTERNAL HALF COUPLER	1		
10	Z29863	O-RING	1		
11	Z29864	O-RING	1		
12	Z29865	BACK-UP RING	1		BACK-UP
13	Z29904	COVER	1		
14	R28782	O-RING	1		
15	21H1069	SCREW	2	3/8" X 1"	
16	AH78125	CLIP	2	-615935	(SUB R46414)
	R46414	CLAMP	2		
	N10215	LOCK NUT	2		

4F5

HYDRAULICS

HP2144 -UN-01JAN94

REEL LIFT HYDRAULIC HOSES (SERIAL NO. 600001 -)

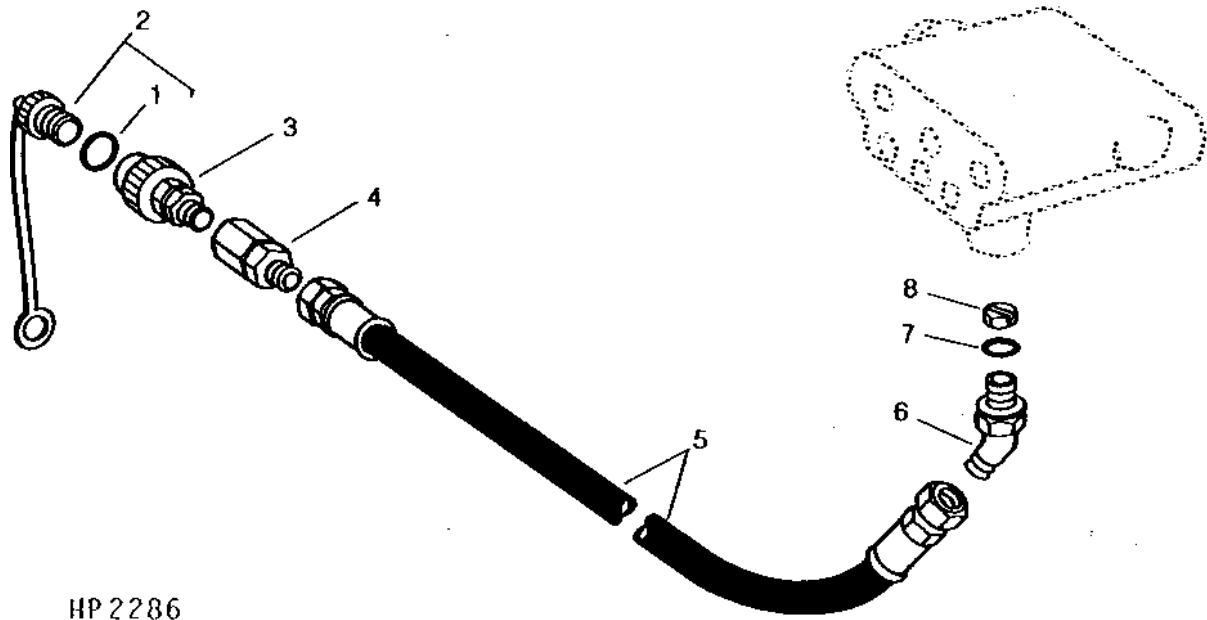


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94190	ORIFICE	1		
2	R26448	O-RING	2		
3	AT38033	ELBOW FITTING	1		
4	AH112926	HYDRAULIC HOSE	1	-625400	7 MM X 1800 MM (1/4" I.D. X 71") LONG (REGULAR FEEDER HOUSE)
	AH112926	HYDRAULIC HOSE	1	625401-	(AUSTRALIA ONLY)
	AN113858	HYDRAULIC HOSE	1	625401-	9/16" X 1 981 MM (78") X 9/16" (REGULAR FEEDER HOUSE)
	AH112930	HYDRAULIC HOSE	1	-625400	7 MM X 2200 MM (1/4" I.D. X 87") LONG (LONG FEEDER HOUSE)
	AH112930	HYDRAULIC HOSE	1	625401-	(AUSTRALIA ONLY)
	AN180523	HYDRAULIC HOSE	1	625401-	(LONG FEEDER HOUSE)
5	AH15940	HYD. QUICK-CONNECT COUPLER	1	-625400	
	AH15940	HYD. QUICK-CONNECT COUPLER	1	625401-	(AUSTRALIA ONLY)
6	H83743	PLUG	1	-625400	
	H83743	PLUG	1	625401-	(AUSTRALIA ONLY)
7	R36426	FITTING	1	625401-	
8	R26375	O-RING	1	625401-	
9	AR94522	INTERNAL HALF COUPLER	1	625401-	
10	A15898	CAP	1	625401-	

4F6

REEL LIFT HYDRAULIC HOSE (EXPORT)
(SERIAL NO. 600001-)

HP2286 -UN-01JAN94

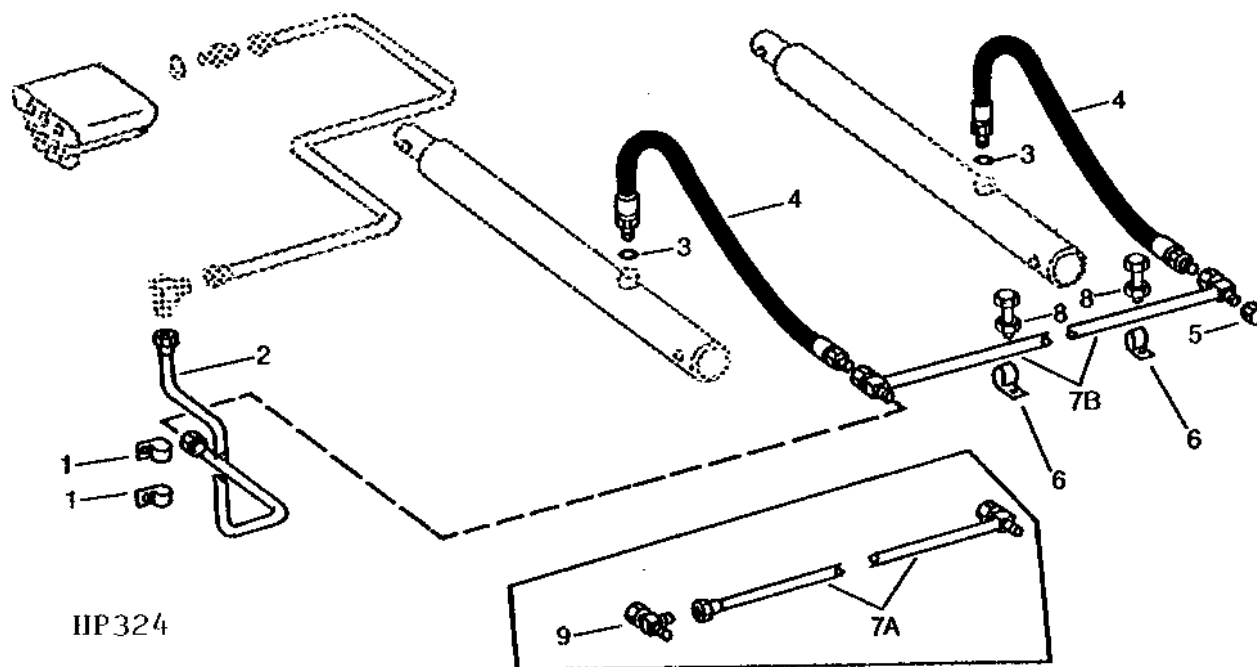


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	Z29863	O-RING	1		
2	AZ19456	PLUG	1		
3	AZ19455	EXTERNAL HALF COUPLER	1		
4	H122647	FITTING	1		
5	AE33463	HOSE	1		
6	AT38033	ELBOW FITTING	1	45°	
7	R26448	O-RING	1		
8	H94190	ORIFICE	1		

HP324

-UN-01JAN94

HEADER LIFT OIL LINES AND HOSES

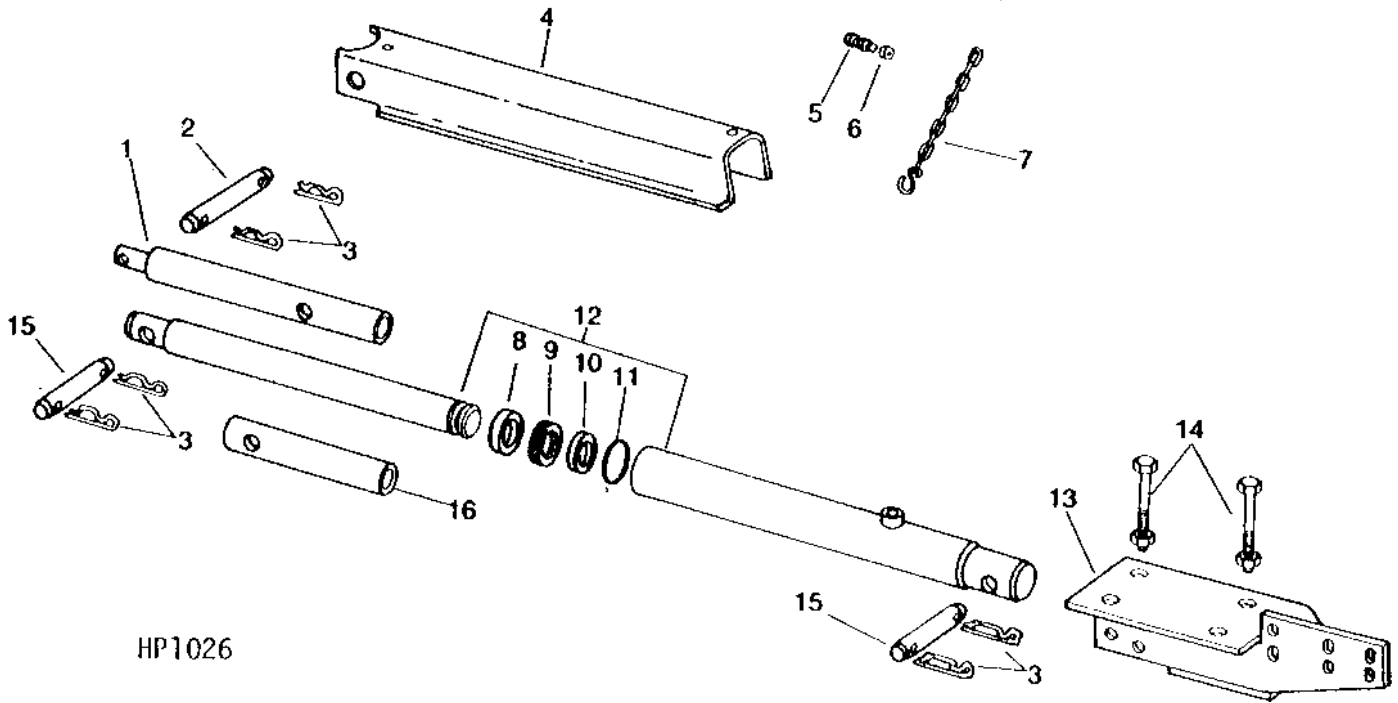


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH79175	CLIP	2	-464860	(SUB AH107416, THIS APPLICATION)
	AH107416	CLIP	2	-615729	
	AH107416	CLIP	2	615730-	(GRAIN)
	R46414	CLAMP	2	615730-	(CORN, RICE)
2	AH91286	LINE	1		MIDDLE
3	R26375	O-RING	2		
4	AH94440	HYDRAULIC HOSE	2		10 MM X 610 MM (3/8" I.D. X 24") LONG
5	R31736	FITTING	1		
6	H75541	CLAMP	2		
7A	AH99829	TUBE	1	-414850	(SUB AH101643)
7B	AH101643	OIL LINE	1		LOWER
8	19H1813	CAP SCREW	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
9	AN33434	TEE FITTING	1	-414850	

HP1026

-UN-01JAN94

HEADER LIFT HYDRAULIC CYLINDER



HP1026

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH84976	EXTENSION	1		(LONG FEEDER HOUSE WITH TRACKS)
	AH89512	EXTENSION	1		(LONG FEEDER HOUSE WITH TIRES)
	AH107478	EXTENSION	1		(USE WITH 2-1/2" DIA. CYLINDER)
2	H99087	PIN	1		(LONG)
3	H95042	COTTER PIN	AR		(6 USED, LONG; 4 USED, REGULAR)
4	H83203	CLAMP	1		
	H107380	STOP	1	-513950	(1243 CORN HEAD) (SUB H113862)
	H113862	STOP	1		(RICE FEEDER HOUSE) (1243 CORN HEAD)
5	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
6	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
7	AH20203	LINK CHAIN	1		
8	H30465	RING	1		(KIT AA15296)
	H31337	SNAP RING	1		(KIT AH107345)
9	A16529	SEAL	1		(KIT AA15296)
	E52577	SEAL	1		(KIT AH107345)
10	H30463	BACK-UP RING	1	-615400	(KIT AA15296) (SUB R79103)
	R79103	BACK-UP RING	1		(KIT AA15296)
	E52576	BACK-UP RING	1		(KIT AH107345)
11	R26863	O-RING	1		(KIT AA15296)
	F3450R	O-RING	1		(KIT AH107345)
12	AH96121	CYLINDER	1		(NEW COMPONENT)
	AH105365	CYLINDER	1		(NEW COMPONENT) (2-1/2" DIA.)
13	AH93184	BRACKET	1	-464350	(SUB AH104125)
	AH104125	BRACKET	1		R.H.
	AH93185	BRACKET	1	-464350	(SUB AH104126)
	AH104126	BRACKET	1		L.H.
14	19H1721	CAP SCREW	4		1/2" X 1-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
15	H95041	PIN	2	-513971	(SUB H112109)
	H112109	PIN	2		
16	H82611	STOP	1		(USE WITH CORN HEAD AND TRACKS)
..	AA15296	SEAL KIT	1		
..	AH107345	SEAL KIT	1		(USE WITH 2-1/2" DIA. CYLINDER)

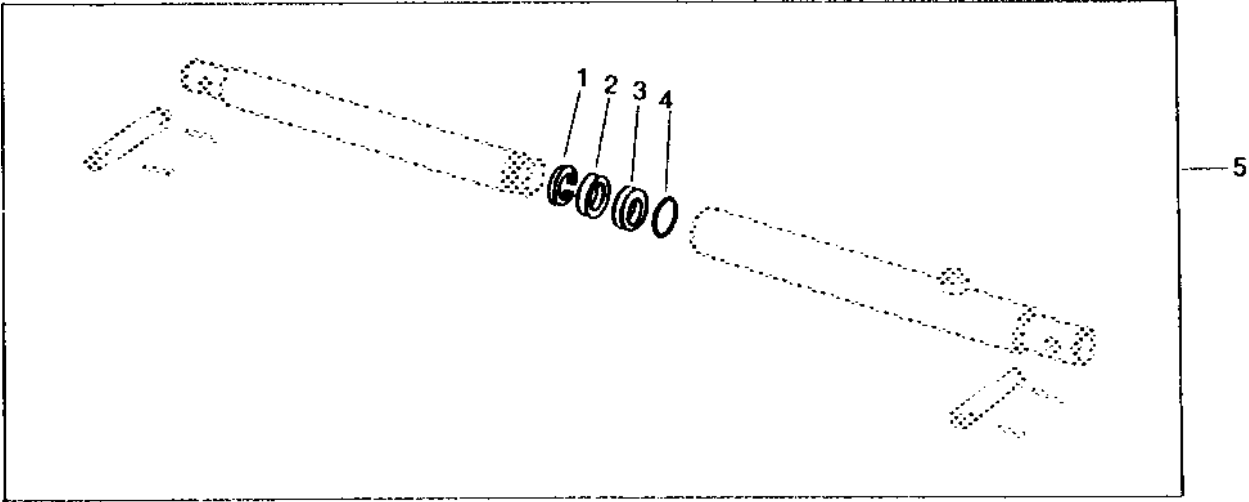
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

4F9

HYDRAULICS

HP1021 -UN-01JAN94

KIT, SEAL REPAIR



HP1021

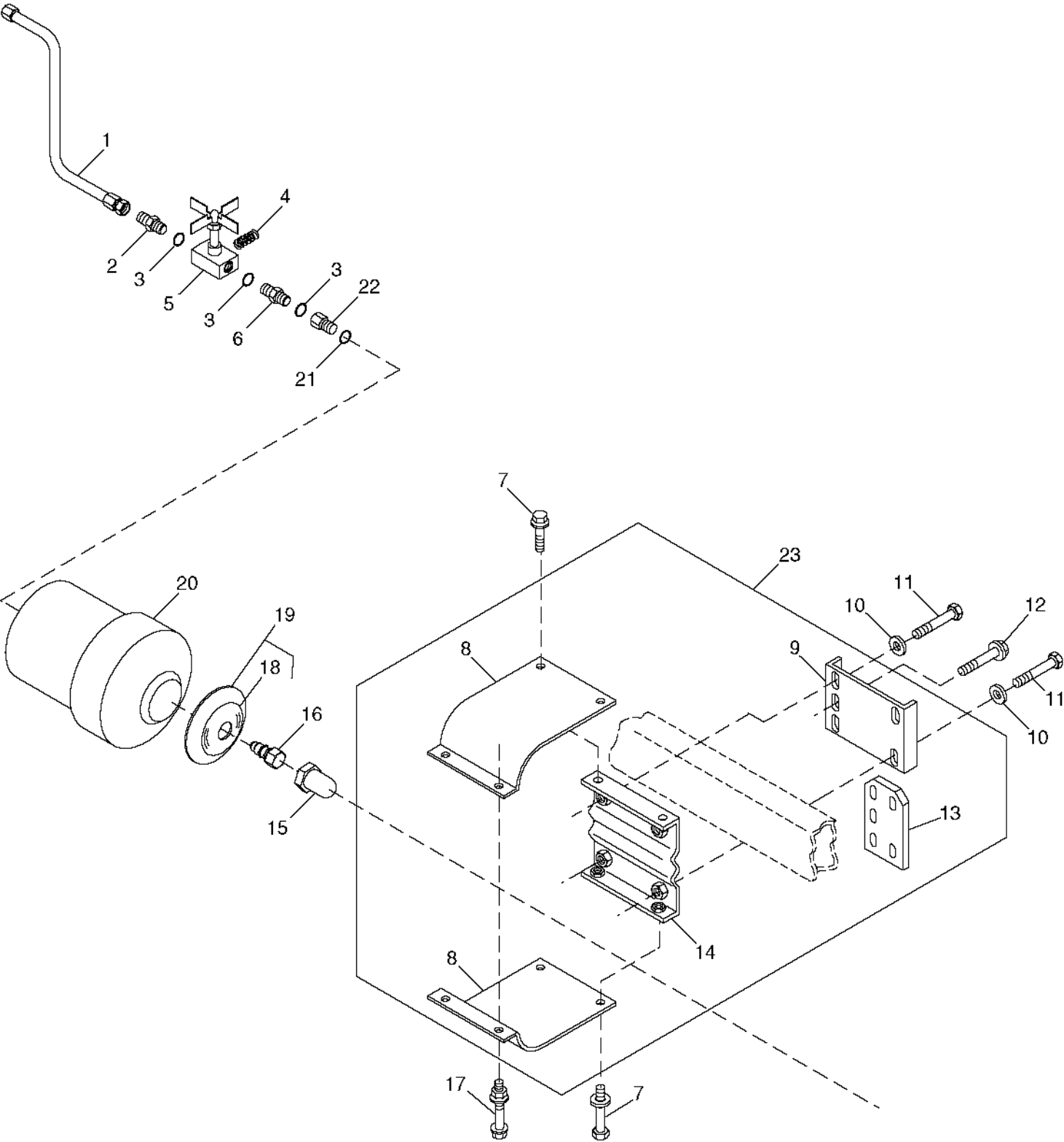
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H30465	RING	1		(KIT AA15296)
	H31337	SNAP RING	1		(KIT AH107345)
2	A16529	SEAL	1		(KIT AA15296)
	E52577	SEAL	1		(KIT AH107345)
3	H30463	BACK-UP RING	1	-615400	(KIT AA15296) (SUB R79103)
	R79103	BACK-UP RING	1		(KIT AA15296)
	E52576	BACK-UP RING	1		(KIT AH107345)
4	R26863	O-RING	1		(KIT AA15296)
	F3450R	O-RING	1		(KIT AH107345)
5	AA15296	SEAL KIT	1		
	AH107345	SEAL KIT	1		(1243 CORN HEAD)

4F10

HYDRAULICS

HP9689 -UN-12APR00

ACCUMULATOR, PRESSURE CONTROL VALVE, AND MOUNTING BRACKET



HP9689

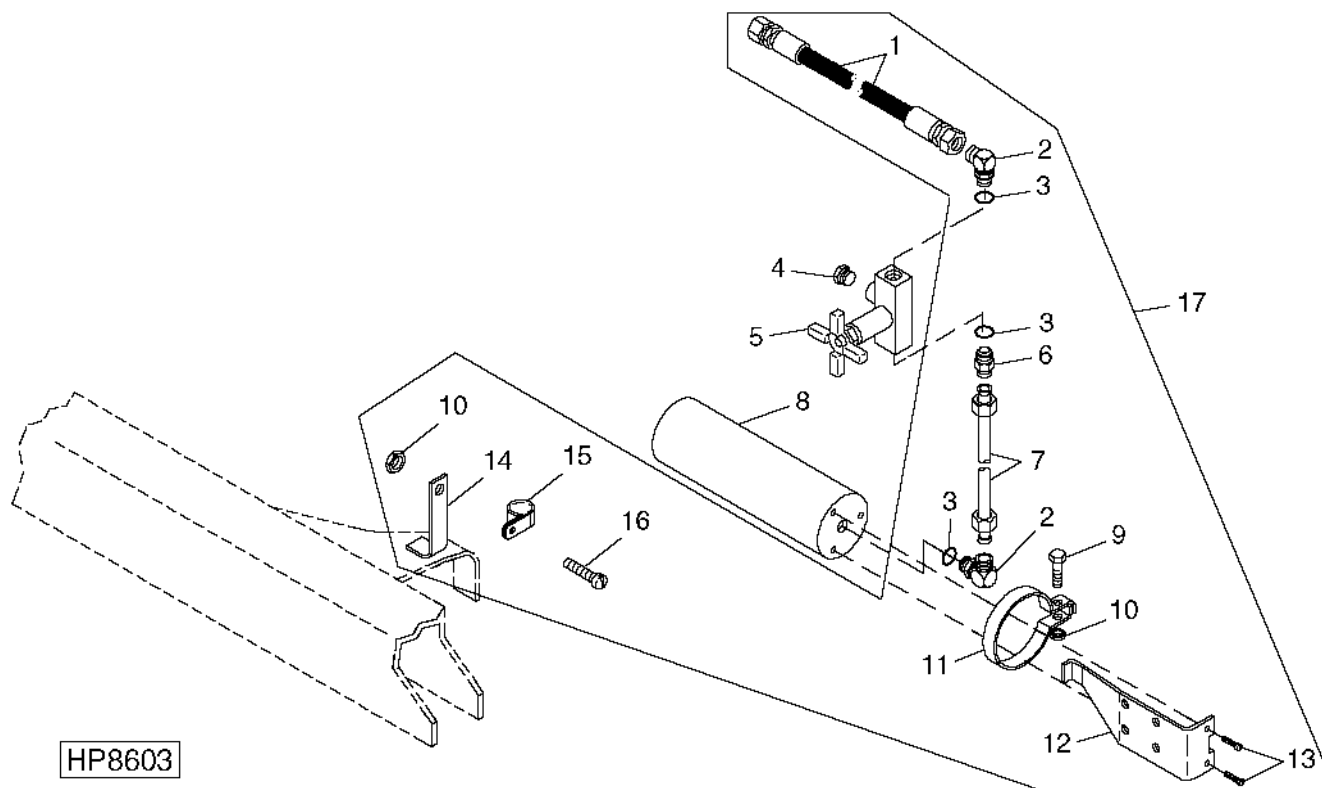
ACCUMULATOR, PRESSURE CONTROL VALVE AND MOUNTING BRACKET - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH99826	LINE	1		
2	R27237	FITTING	1		
3	R26375	O-RING	3		
4	15H275	PIPE PLUG	1		1/4"
5	AA14834	VALVE	1		
6	AN131153	UNION FITTING	1		
7	N10212	SELF-LOCKING SCREW	4		
8	H101178	STRAP	2		
9	H101177	BRACKET	1		
10	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
11	19H1907	CAP SCREW	4		5/16" X 2-3/4"
	12H303	LOCK WASHER	4		5/16"
12	H65108	SCREW	1	414851-	SELF-TAPPING
13	H101726	PLATE	1		(USE WITH FENDERS)
14	AH100282	BRACKET	1		
15	A16065	GUARD	1		
16	AA15092	VALVE	1		
17	19H1849	CAP SCREW	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
18	H109826	DECAL	1		
19	H101544	INSTRUCTION PLATE	1	-464350	(SUB H109555)
	H109555	DECAL	1		
20	AH100091	ACCUMULATOR	1		(ONE-HALF GALLON) (AUTOMATIC HEADER HEIGHT CONTROL)
	AH108187	ACCUMULATOR	1		(ONE GALLON)
21	U12547	O-RING	1		(ONE GALLON TANK)
22	R70921	ADAPTER	1		(ONE GALLON TANK)

HP8603

-UN-12APR00

ACCUMULATOR AND REPLACEMENT MOUNTING BRACKET



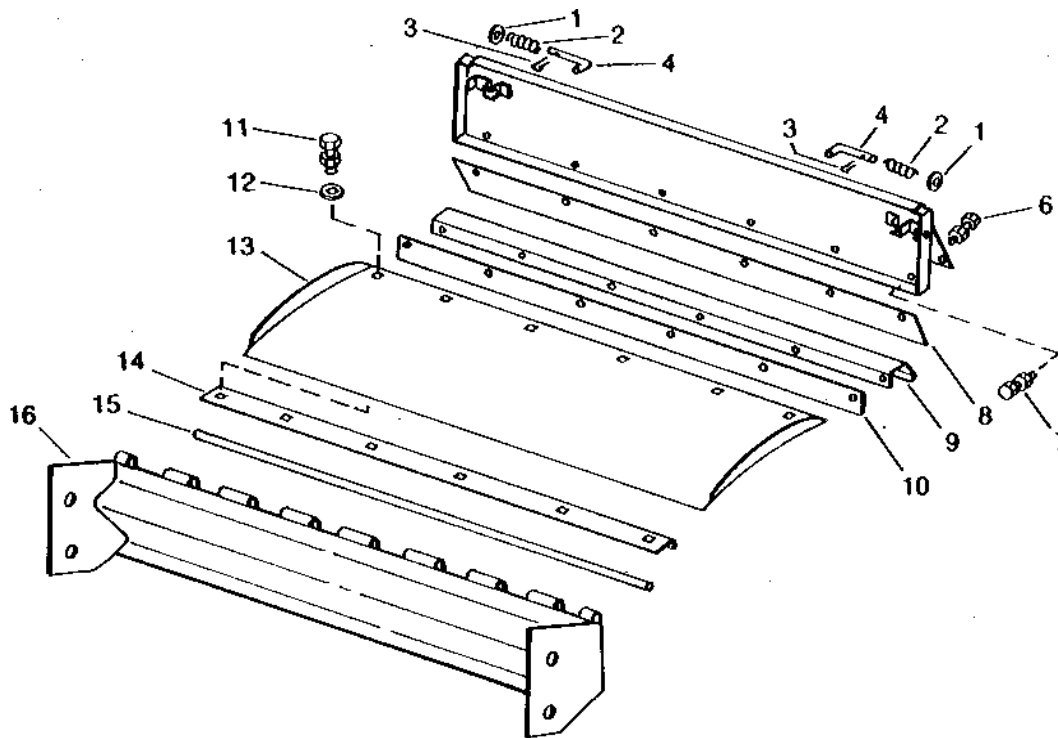
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH165472	HOSE	1		
2	AT32332	ELBOW FITTING	2		
3	R26375	O-RING	3		
4	15H275	PIPE PLUG	1		1/4", (OR OPTIONAL GAGE HOSE)
5	AA14834	VALVE	1		
6	R27237	FITTING	1		
7	AH165471	TUBE	1		
8	AH133265	ACCUMULATOR	1		(1/2 GALLON) (SUB FOR AH100091) (FOR 1ST TIME INSTALLATION, AH166769 KIT ALSO REQUIRED)
	AH143455	ACCUMULATOR	1		(1 GALLON) (SUB FOR AH108187) (FOR 1ST TIME INSTALLATION, AH166769 KIT ALSO REQUIRED)
9	03M7196	BOLT	1		M10 X 50
10	14M7296	FLANGE NUT	2		M10
11	R77178	CLAMP	1		
12	H171289	BRACKET	1		
13	19M7864	SCREW	2		M8 X 12
14	H171290	CLAMP	1		
15	AH79175	CLIP	1		
16	19M7784	SCREW	1		M10 X 20
17	AH166769	KIT	1		

4F14

SEPARATOR SHELL

HP2687 -UN-01JAN94

SEPARATOR FRONT SHEETS, SEALS, DOORS, AND FEED PLATE



HP2687

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
2	HZ5621H	SPRING	2		
3	11H211	COTTER PIN	2		1/8" X 3/4"
4	H76877	PIN	2		
5	AH98924	DOOR	1		CYLINDER
6	03H1540	BOLT	10		5/16" X 3/4"
	12H303	LOCK WASHER	10		5/16"
	14H785	NUT	10		5/16"
7	19H2127	CAP SCREW	10		5/16" X 7/8"
	12H303	LOCK WASHER	10		5/16"
	14H785	NUT	10		5/16"
8	H100214	SEAL	1		CYLINDER DOOR (STEEL)
9	H100212	REINFORCEMENT	1		CYLINDER DOOR
10	H100213	STRAP	1		(RUBBER)
11	03H1463	BOLT	12		3/8" X 3/4"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
12	24H1305	WASHER	12		13/32" X 13/16" X 0.065"
13	H99026	PLATE	1	-414850	(SUB H102471)
	H102471	PLATE	1		FEED
14	H93625	HINGE	1		
15	H99025	DOWEL PIN	1		
16	AH98927	SUPPORT	1		

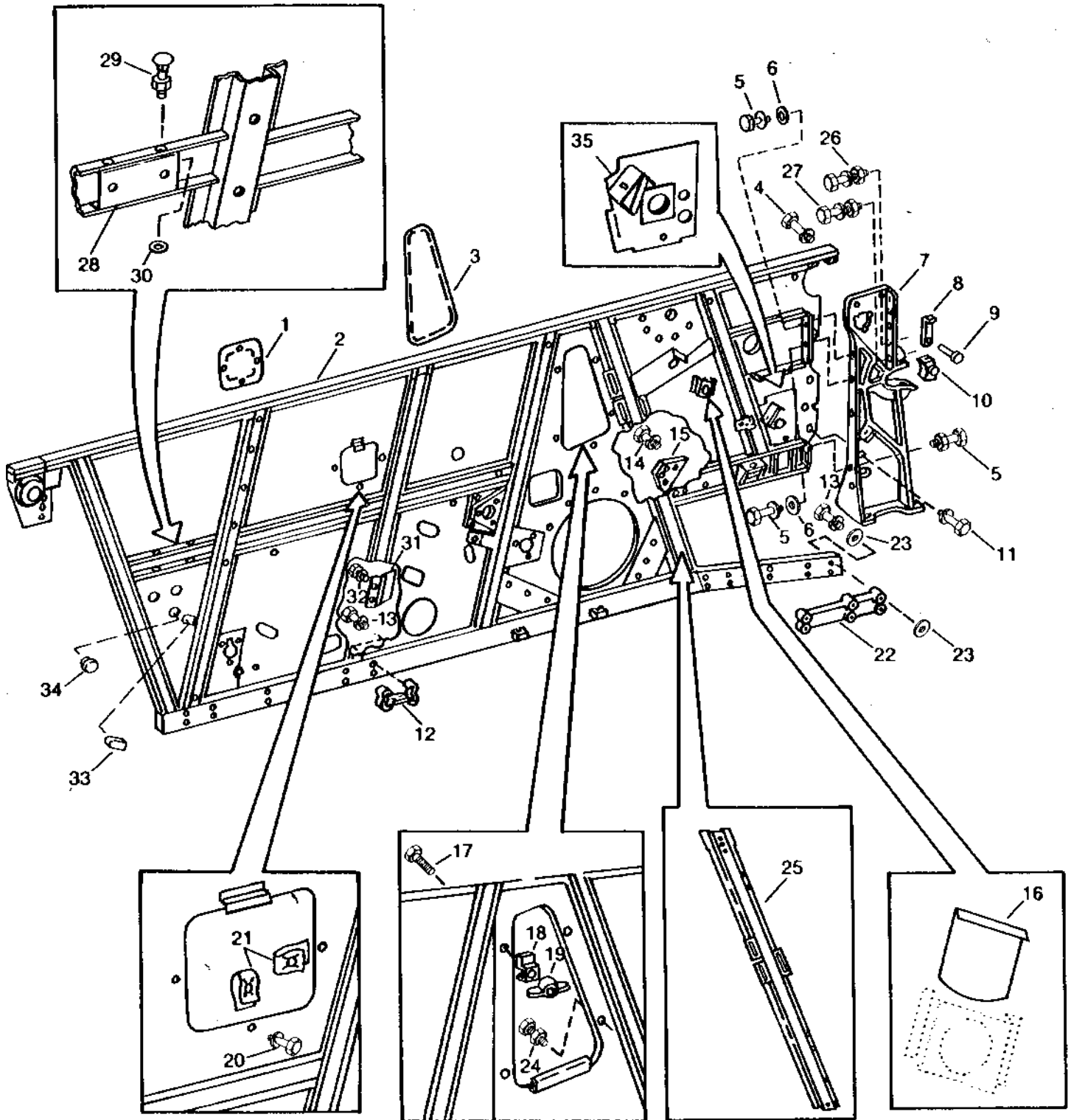
4F15

SEPARATOR SHELL

HP2719

-UN-01JAN94

SEPARATOR RIGHT-HAND SIDE SHEET AND FRAME



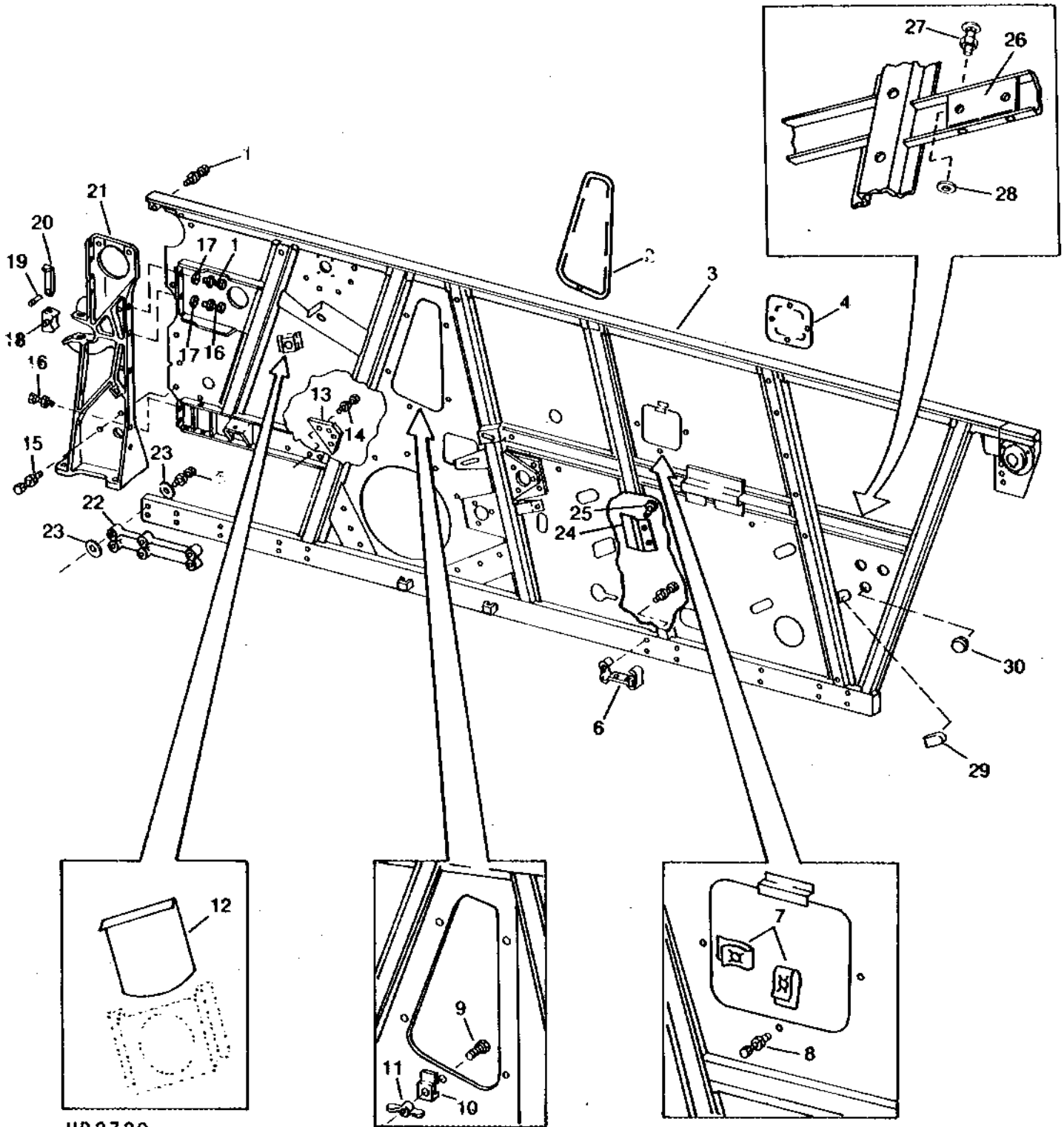
HP 2719

4F16

SEPARATOR SHELL

SEPARATOR RIGHT-HAND SIDE SHEET AND FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89569	DOOR	1		INSPECTION
2	AH96624	FRAME	1	-564100	(NO LONGER AVAILABLE)
	AH110685	FRAME	1	564101-600000	(DUAL-RANGE) (SUB AH114798)
	AH114798	FRAME	1	600001-610700	
	AH96624	FRAME	1	610701-1990	(SINGLE-RANGE) (NO LONGER AVAILABLE)
	AH114890	FRAME	1	610701-621259	(SUB AH129414)
	AH129414	FRAME	1	610701-	
3	H76271	DOOR	1		INSPECTION
4	03H1499	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
5	19H1815	CAP SCREW	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
6	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
7	H92437	SUPPORT	1	-464350	(SUB H102566)
	H102566	POST	1	-600000	(SUB H117704)
	H117704	POST	1		
8	P47415	KEY	1	-464350	
	H102567	KEY	1	464351-	
9	19H2020	CAP SCREW	1		5/16" X 1/2"
	12H303	LOCK WASHER	1		5/16"
10	H10835	RETAINER	1		
11	09H1590	BOLT	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
12	H102842	SPACER	1	-464350	(SUB H104992, FRONT ONLY)
13	19H2668	CAP SCREW	8	-464350	1/2" X 3-1/2"
	19H2668	CAP SCREW	10	464351-	1/2" X 3-1/2"
	12H301	LOCK WASHER	AR		1/2"
	14H1040	NUT	AR		1/2"
14	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
15	H82545	GUSSET	1		
16	H89544	DOOR	1		INSPECTION
17	03H1540	BOLT	5		5/16" X 3/4"
18	P47159	CLAMP	5		
19	14H819	WING NUT	5		5/16"
20	19H1227	CAP SCREW	3		1/4" X 1/2"
	12H302	LOCK WASHER	3		1/4"
21	P41706	NUT	1		
22	H104992	SPACER	1		
23	24H1625	WASHER	12	464351-	17/32" X 1" X .120"
24	03H1540	BOLT	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
25	AH115448	BRACKET	1	-516212	
26	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
27	19H1815	CAP SCREW	1	-600000	1/2" X 1-1/4"
	03H1746	BOLT	1	600001-	1/2" X 1-1/4"
	12H301	LOCK WASHER	1		
	14H1040	NUT	1		
28	H121072	CHANNEL	1	610701-	
29	03H1709	BOLT	4	610701-	5/16" X 1"
	12H303	LOCK WASHER	4	610701-	5/16"
	14H785	NUT	4	610701-	5/16"
30	24H1136	WASHER	2	610701-	11/32" X 11/16" X 0.065"
31	AH118212	BRACKET	1	610701-	
32	H65108	SCREW	2	610701-	SELF-TAPPING
33	H128077	PLUG	1		(HARVESTFLO)
34	R52233	PLUG	1	-620700	(HARVESTFLO CONVERSION ONLY)
35	AH129411	SUPPORT	1	621260-	



HP 2720

4F18

SEPARATOR SHELL

SEPARATOR LEFT-HAND SIDE SHEETS AND FRAME - CONTINUED

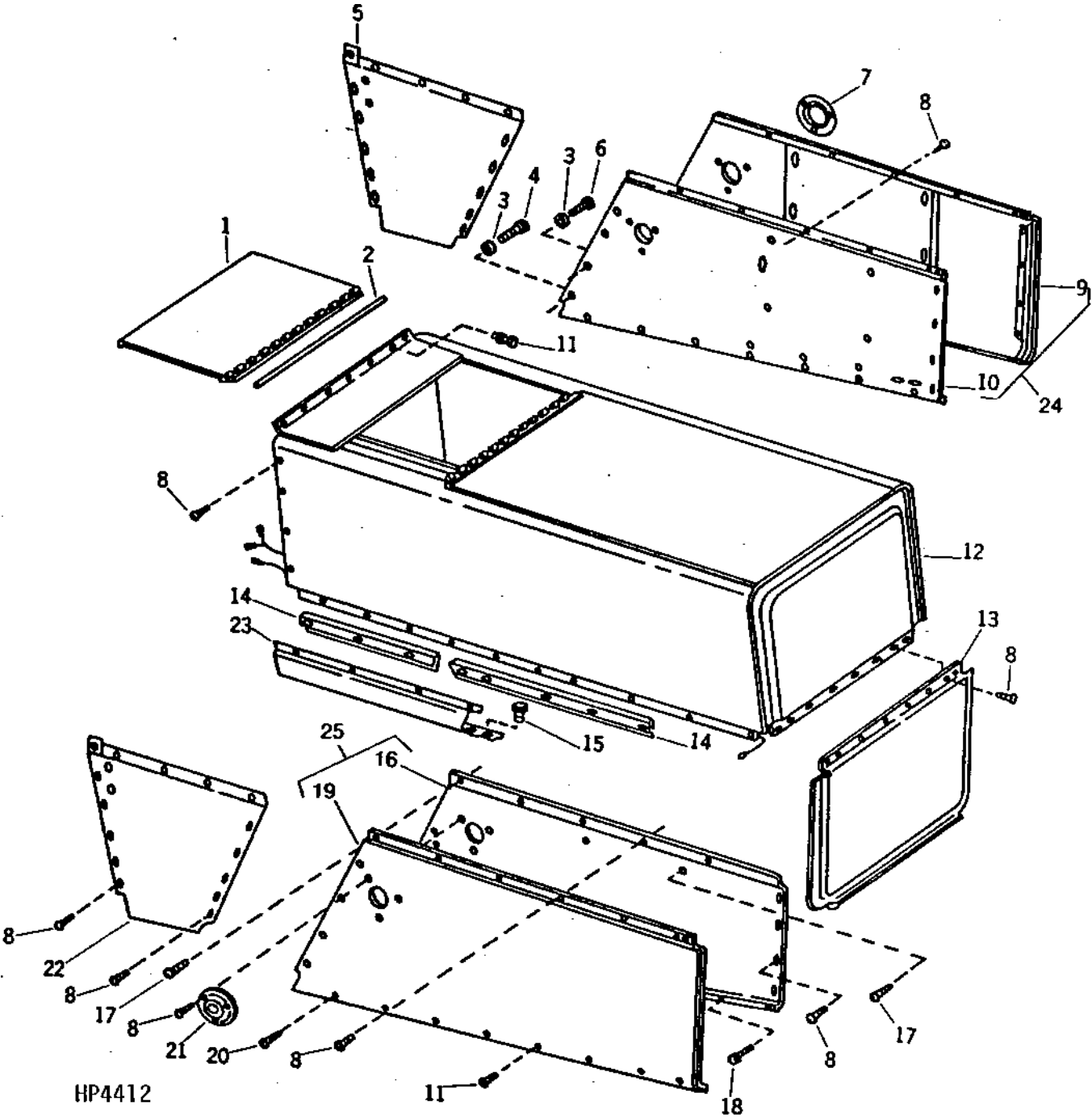
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
2	H76271	DOOR	1		INSPECTION
3	AH96625	FRAME	1	-465916	
	AH108246	FRAME	1	513951-600000	(SUB AH115272)
	AH115272	FRAME	1	-600000	(SUB AH114799)
	AH114799	FRAME	1	-610700	
	AH114891	FRAME	1	610701-	
4	H89569	DOOR	1		INSPECTION
5	19H2668	CAP SCREW	8	-464350	1/2" X 3-1/2"
	19H2668	CAP SCREW	10	464351-	1/2" X 3-1/2"
	12H301	LOCK WASHER	AR		1/2"
	14H1040	NUT	AR		1/2"
6	H102842	SPACER	2	-464350	(SUB H104992, FRONT ONLY)
7	P41706	NUT	3		
8	19H1227	CAP SCREW	3		1/4" X 1/2"
	12H302	LOCK WASHER	3		1/4"
9	03H1540	BOLT	5		5/16" X 3/4"
10	P47159	CLAMP	5		
11	14H819	WING NUT	1		5/16"
12	H89544	DOOR	1		INSPECTION
13	H82546	GUSSET	1		
14	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
15	09H1590	BOLT	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
16	19H1721	CAP SCREW	3		1/2" X 1-1/2"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
17	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
18	H10835	RETAINER	1		
19	19H2020	CAP SCREW	1		5/16" X 1/2"
	12H303	LOCK WASHER	1		5/16"
20	P47415	KEY	1	-464350	
	H102567	KEY	1	464351-	
21	H92436	SUPPORT	1	-464350	(SUB H102565)
	H102565	POST	1		
22	H104992	SPACER	1		
23	24H1625	WASHER	12	464351-	17/32" X 1" X .120"
24	AH118212	BRACKET	1	610701-	
25	H65108	SCREW	2	610701-	SELF-TAPPING
26	H121072	CHANNEL	1	610701-	
27	03H1709	BOLT	4	610701-	5/16" X 1"
	12H303	LOCK WASHER	4	610701-	5/16"
	14H785	NUT	4	610701-	5/16"
28	24H1136	WASHER	2	610701-	11/32" X 11/16" X 0.065"
29	H128077	PLUG	1		(HARVEST-FLO)
30	R52233	PLUG	1	-610700	(HARVEST-FLO CONVERSION ONLY)

4F19

SEPARATOR SHELL

HP4412 -UN-01JAN94

REAR HOOD



HP4412

REAR HOOD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75082	DOOR	1		
2	H86290	PIN	1		
3	24H1136	WASHER	10		11/32" X 11/16" X 0.065"
4	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
5	H98274	SHEET	1	-610700	FRONT, BOTTOM R.H.
	H118184	SHEET	1	610701-	FRONT, BOTTOM R.H.
6	21H1070	SCREW	6		5/16" X 7/8"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
7	H76805	COVER	1	-515248	
	H99297	COVER	1	515249-	
8	H65108	SCREW	46		SELF-TAPPING
9	AH96728	SHEET	1	-1990	OUTER, REAR, BOTTOM R.H.
10	AH96734	SHEET	1	-1990	INNER, REAR, BOTTOM R.H.
11	N10212	SELF-LOCKING SCREW	20		
	N10213	LOCK NUT	20		
12	AH96354	HOOD	1		
13	AH96710	SHEET	1		
14	H97931	SUPPORT	2		
15	19H1813	CAP SCREW	10		5/16" X 5/8"
	12H303	LOCK WASHER	10		5/16"
	14H785	NUT	10		5/16"
16	AH96735	SHEET	1	-1990	INNER, REAR, BOTTOM L.H.
17	H76139	SCREW	30		SELF-LOCKING
18	19H1813	CAP SCREW	6		5/16" X 5/8"
	12H303	LOCK WASHER	6		5/16"
19	AH96729	SHEET	1	-1990	OUTER, REAR, BOTTOM L.H.
20	N71292	SELF-LOCKING SCREW	12		
	N10213	LOCK NUT	12		
21	H83386	COVER	1	-515248	(SUB H99297)
	H99297	COVER	1		
22	H98275	SHEET	1	-610700	FRONT, BOTTOM L.H.
	H118185	SHEET	1	610701-	FRONT, BOTTOM L.H.
23	H98276	SHEET	1		INNER, FRONT R.H.
	H98277	SHEET	1		INNER, FRONT L.H.
24	AH138721	KIT	1		
25	AH138722	KIT	1		

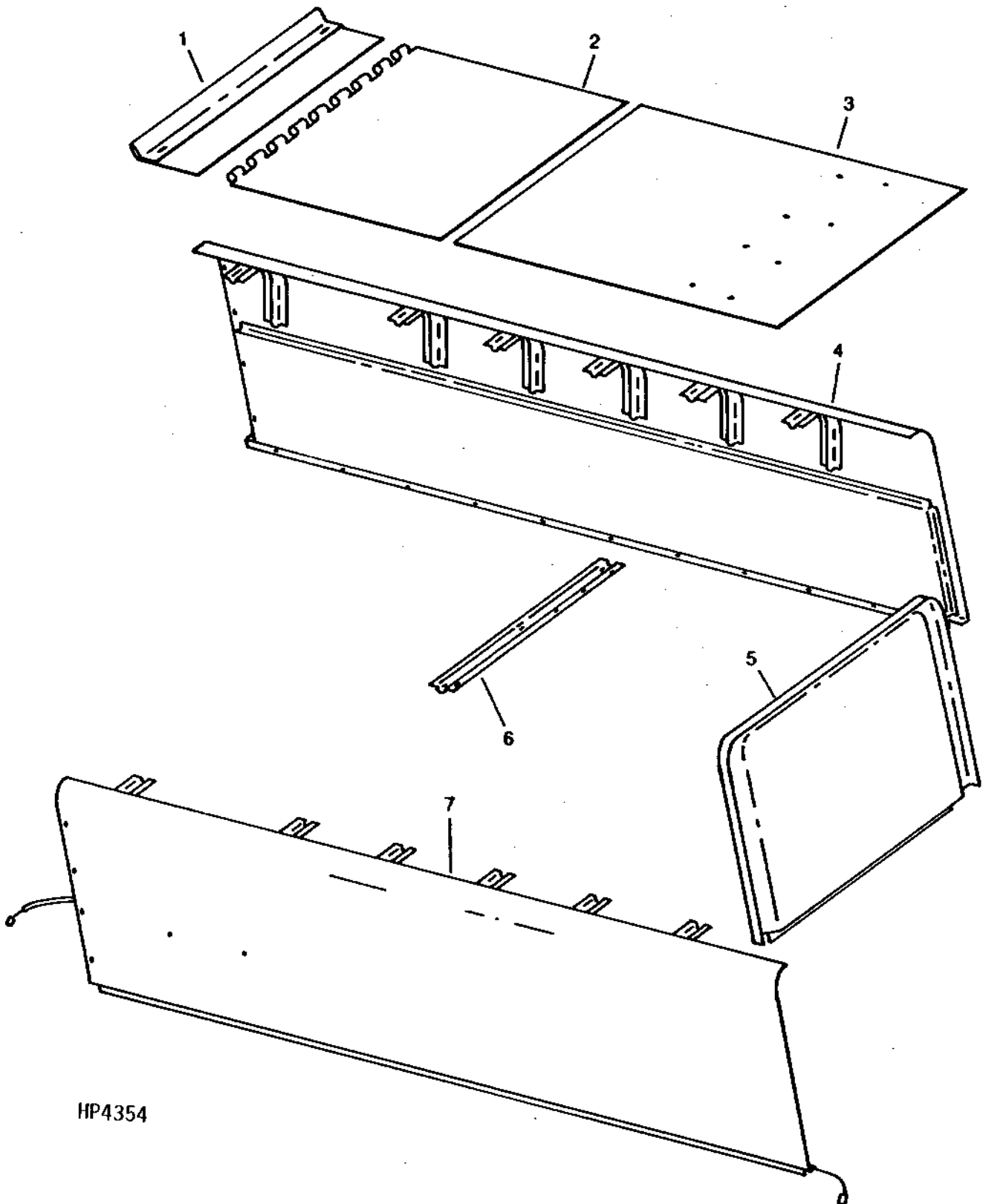
4F21

SEPARATOR SHELL

HP4354

-UN-01JAN94

REAR TOP HOOD
(1990-)



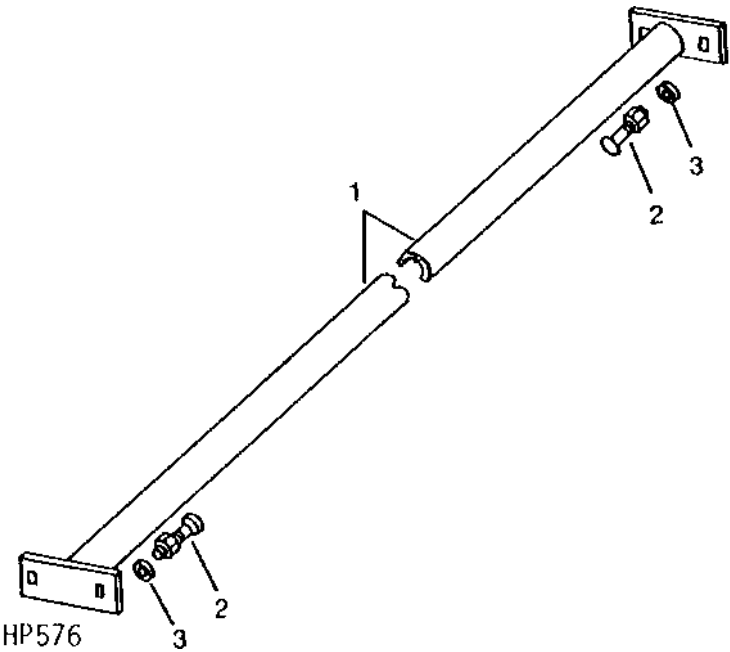
HP4354

REAR TOP HOOD - CONTINUED
(1990-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99263	SHEET	1		
2	H98260	SHEET	1		
3	H98257	HINGE	1		
4	AH96355	HOOD	1		R.H.
5	H99667	SHEET	1		R.H., REAR, BOTTOM
6	H100738	REINFORCEMENT	6		
7	AH96356	HOOD	1		L.H.

HP576 -UN-01JAN94

SEPARATOR CROSS BRACES



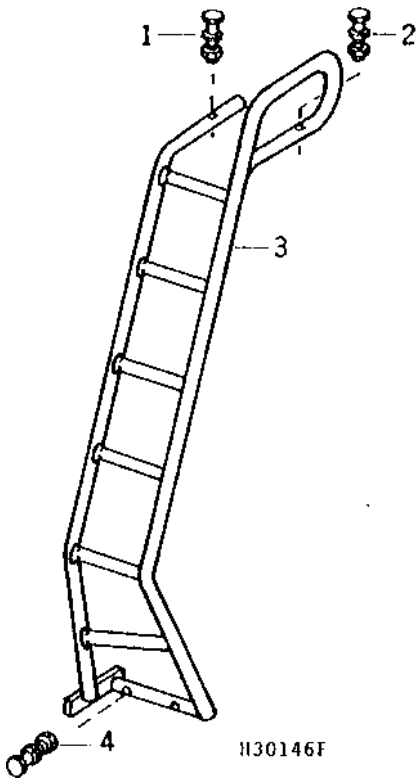
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96709	SPACER	1	REAR	
2	03H1557	BOLT	4	3/8" X 1-1/4"	
	14H812	NUT	4	3/8"	
3	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	

4F24

SEPARATOR SHELL

H30146F -UN-01JAN94

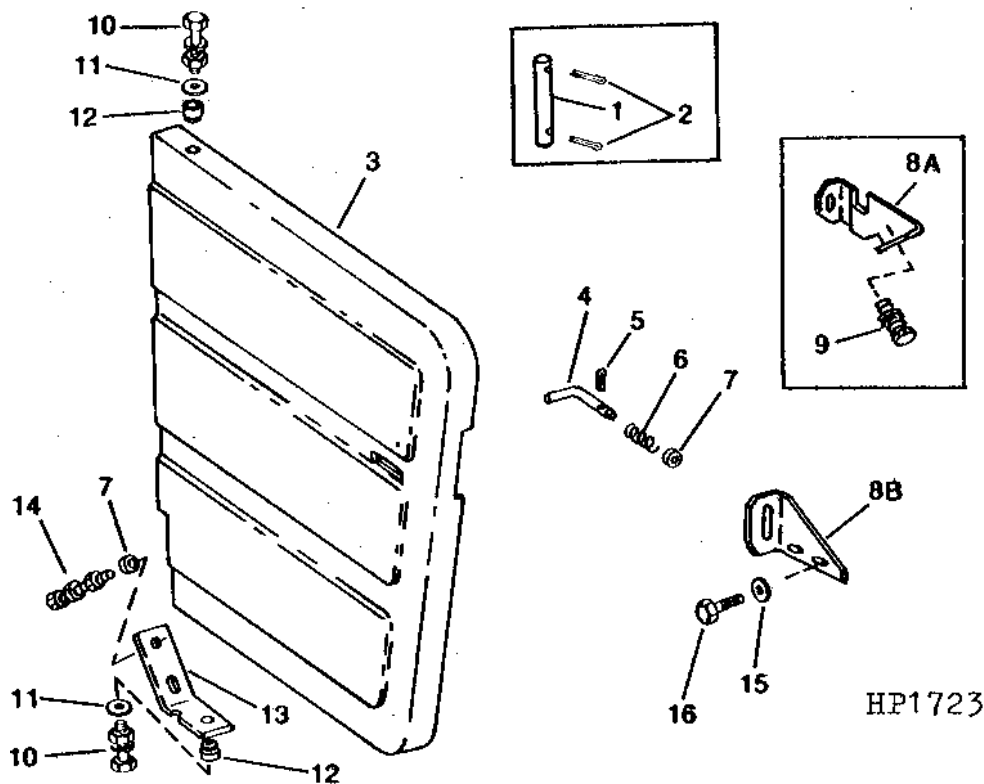
REAR LADDER



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
2	19H1801	CAP SCREW	1	3/8" X 2"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
3	AH99645	LADDER	1		
4	19H1708	CAP SCREW	4	5/8" X 1-3/4"	
	12H294	LOCK WASHER	4	5/8"	
	14H1039	NUT	4	5/8"	

HP1723 -UN-01JAN94

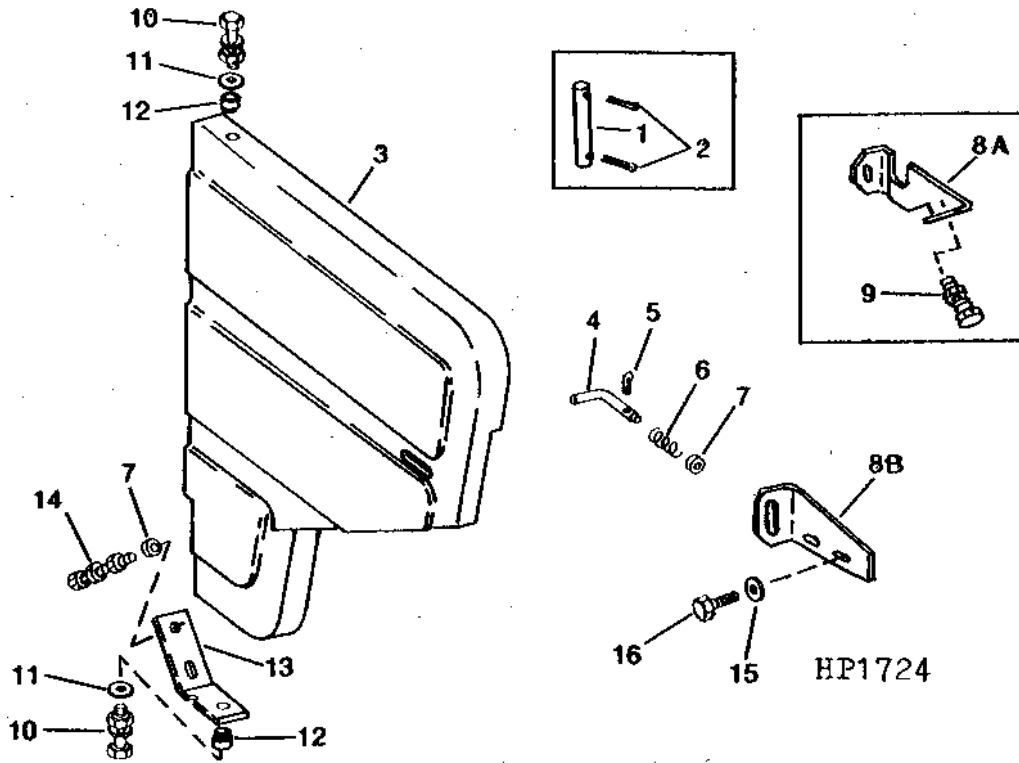
SEPARATOR RIGHT-HAND SHIELD (USE WITH TIRES)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82065	PIN	1	-415848	
2	11H218	COTTER PIN	2	-415848	3/16" X 1-1/2", (SUB 11M7030)
	11M7030	COTTER PIN	2		3/16" X 1-1/2"
3	AH96648	SHIELD	1	-415848	
	AH102063	SHIELD	1	415849-564100	(SUB AH111441)
	AH111441	SHIELD	1		(WITH DECAL)
4	H78557	PIN	1		
5	11H211	COTTER PIN	1		1/8" X 3/4"
6	HZ5621H	SPRING	1		
7	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
8A	H97126	LATCH	1	-564100	
8B	H112961	BRACKET	1	564101-	
9	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	19H1905	CAP SCREW	2	415849-	5/16" X 1"
	12H303	LOCK WASHER	2	415849-	5/16"
	14H785	NUT	2	415849-	5/16"
11	24H1122	WASHER	4	415849-	3/8" X 7/8" X 0.083"
12	H102217	SPACER	1	415849-	
13	H78549	BRACKET	1	-415848	
	H102172	BRACKET	1	415849-	
14	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	24H1305	WASHER	2	564101-	13/32" X 13/16" X 0.065"
16	N14822	SELF-LOCKING SCREW	2	564101-	

HP1724

-UN-01JAN94

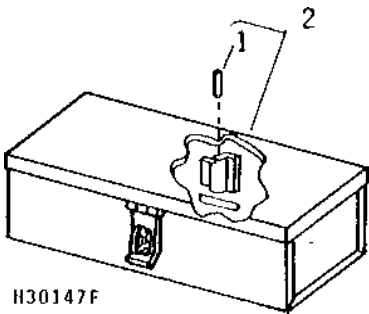
SEPARATOR RIGHT-HAND SHIELD
(USE WITH TRACKS)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82065	PIN	1	-415848	
2	11H218	COTTER PIN	2	-415848	3/16" X 1-1/2", (SUB 11M7030)
	11M7030	COTTER PIN	2		3/16" X 1-1/2"
3	AH96654	SHIELD	1	-415848	
	AH102062	SHIELD	1	415849-564100	(SUB AH111440)
	AH111440	SHIELD	1		(WITH DECAL)
4	H78557	PIN	1		
5	11H211	COTTER PIN	1		1/8" X 3/4"
6	HZ5621H	SPRING	1		
7	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
8A	H97126	LATCH	1	-564100	
8B	H112961	BRACKET	1	564101-	
9	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	19H1905	CAP SCREW	2	415849-	5/16" X 1"
	12H303	LOCK WASHER	2	415849-	5/16"
	14H785	NUT	2	415849-	5/16"
11	24H1122	WASHER	4	415849-	3/8" X 7/8" X 0.083"
12	H102217	SPACER	1	415849-	
13	H78549	BRACKET	1	-415848	
	H102172	BRACKET	1	415849-	
14	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	24H1305	WASHER	2	564101-	
16	N14822	SELF-LOCKING SCREW	2	564101-	

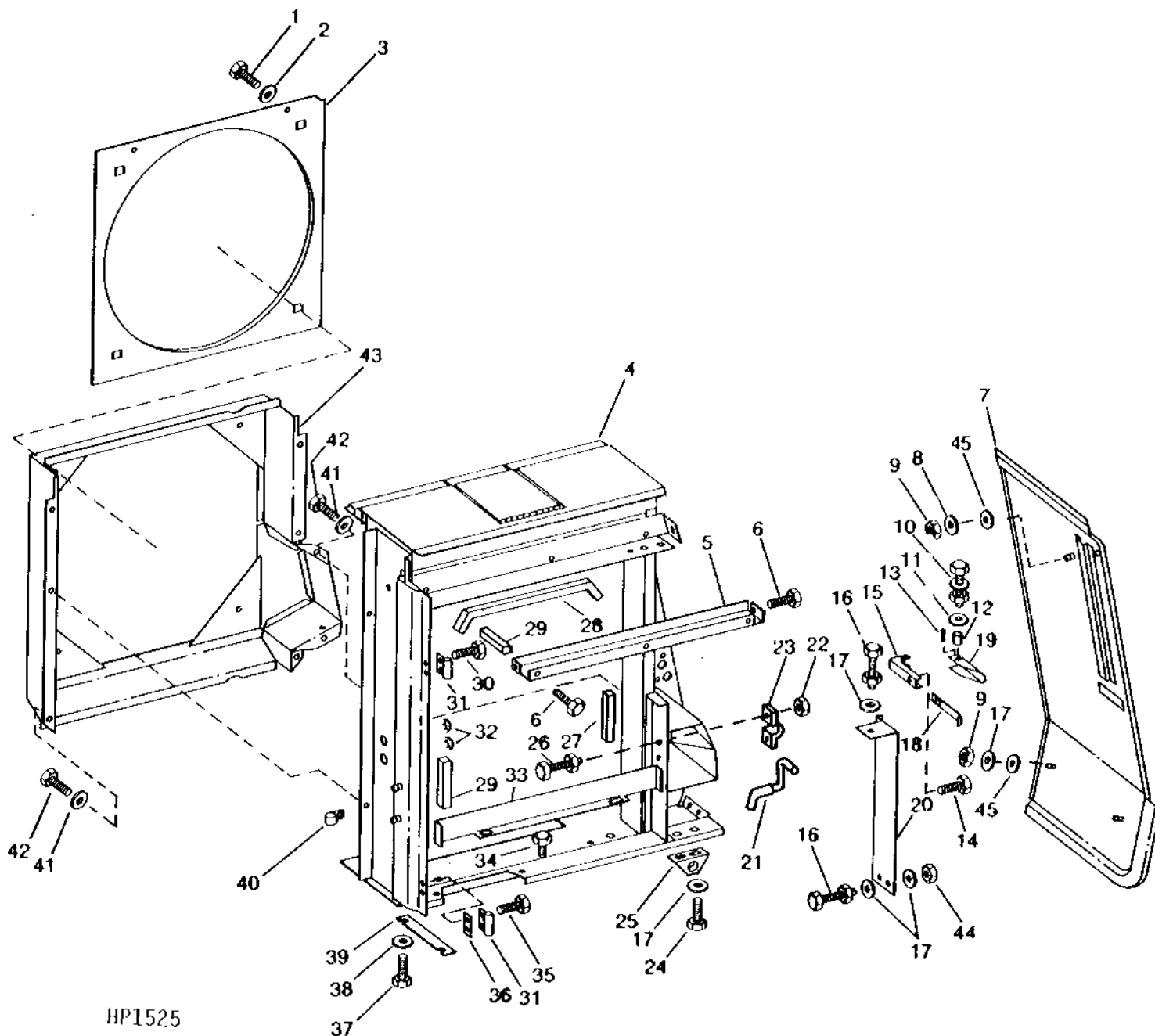
MEMORANDA

H30147F -UN-01JAN94

TOOL BOX



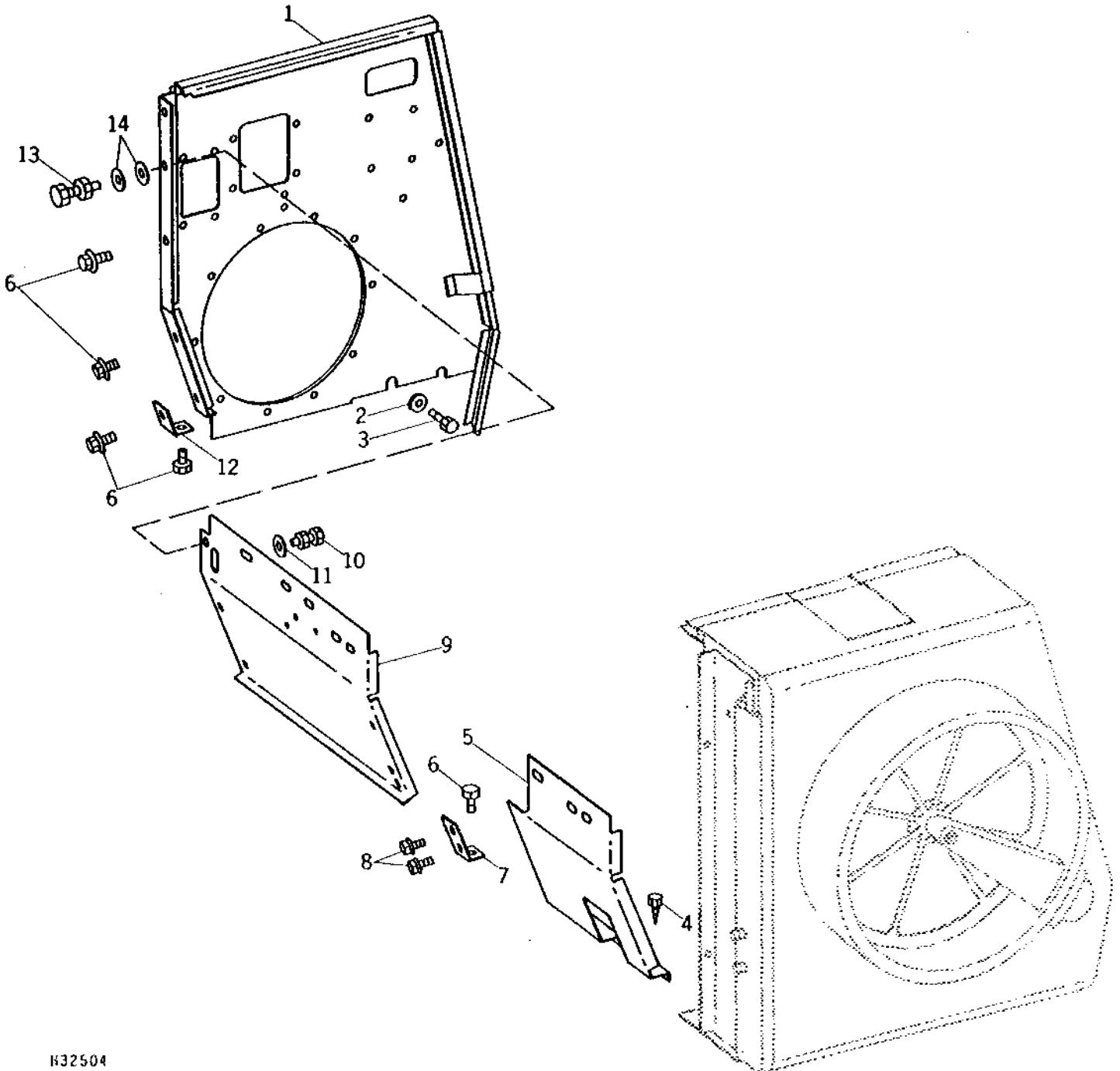
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H94	SPRING PIN	1	7/32" X 1-3/4"	
2	AH84966	TOOLBOX	1		



HP1525

CORNER FRAME AND FAN SHROUD - CONTINUED

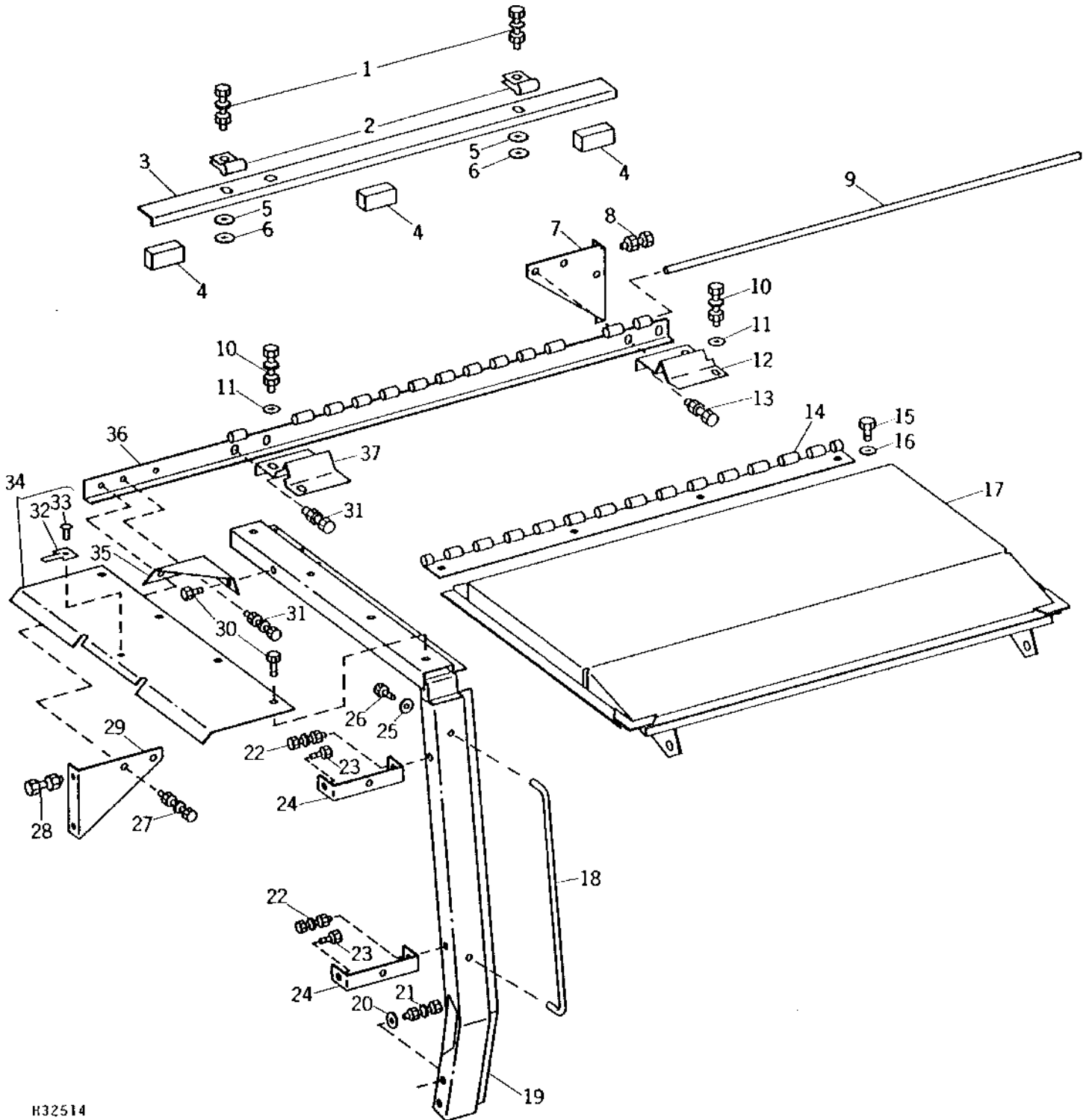
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76139	SCREW	4		SELF-TAPPING
2	24H1300	WASHER	4		25/64" X 2" X 0.220"
3	H98097	SHROUD	1		FAN
4	AH91277	FRAME	1		CORNER
5	H86477	REINFORCEMENT	1		TOP
6	H65108	SCREW	11		SELF-TAPPING
7	AH95348	PANEL	1		
8	24H1822	WASHER	1	-514418	11/32" X 7/8" X 1/16"
	24H1136	WASHER	1	514419-	11/32" X 11/16" X 0.065"
9	N10213	LOCK NUT	3	-514418	
	BP12232	LOCK NUT	3	514419-564100	(SUB T16464)
	T16464	LOCK NUT	3		
10	21H1045	SCREW	1		1/4" X 2"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
11	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
12	28H1955	BUSHING	1		
13	34H64	SPRING PIN	1		5/32" X 1-1/2"
14	03H1416	BOLT	1		5/16" X 3/4"
15	H89313	BRACKET	1		
16	19H1813	CAP SCREW	3		5/16" X 5/8"
	N10213	LOCK NUT	3		
17	24H1136	WASHER	7		11/32" X 11/16" X 0.065"
18	H89312	HOOK	1		
19	H86493	HANDLE	1		
20	H101017	COVER	1		FRONT (WITHOUT AIR CONDITIONER)
21	AH99676	QUICK LOCK PIN	1	-514310	(SUB AH110420)
	AH110420	PIN	1		
22	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
23	H100730	CLAMP	1		
24	N71292	SELF-LOCKING SCREW	2		
25	H99937	BRACKET	1		
26	21H1347	SCREW	2		5/16" X 5/8"
	N10213	LOCK NUT	2		
27		SEAL	1		6", (CUT FROM H88842)
28		SEAL	1		29-5/8", (CUT FROM H88769)
29		SEAL	2		1-1/16" X 1-1/16" X 3", (CUT FROM H88770)
30	N71292	SELF-LOCKING SCREW	2		
31	H94605	HINGE	2		
32	H86832	PLUG	1		(AUTOMATIC HEADER HEIGHT CONTROL)
33	H86453	REINFORCEMENT	1		
34	H65108	SCREW	2		
35	N10212	SELF-LOCKING SCREW	2		
36	H86523	STRAP	1	-620575	
37	N10214	SELF-LOCKING SCREW	2		
38	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
39	H85345	STRAP	AR	-620575	(NO LONGER AVAILABLE)
40	AH83545	CLIP	1		(SUB R72659)
	R72659	CLAMP	1		
41	24H1307	WASHER	8		13/32" X 1" X 1/16"
42	N10214	SELF-LOCKING SCREW	8		
43	AH96600	SHROUD	1	-600000	(SUB AH112234)
	AH112234	SHROUD	1		
44	N10213	LOCK NUT	2		
45	T12191	WASHER	3	514419-	



H32504

ENGINE COMPARTMENT FIREWALL AND REAR SHEETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101522	FIREWALL	1		
2	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
3	24H1309	WASHER	1		13/32" X 1-1/16" X 0.120"
4	H76139	SCREW	3		SELF-TAPPING
5	H89521	SHEET	1		
6	H76139	SCREW	1		SELF-TAPPING
7	H96673	STRAP	1		
8	H65108	SCREW	1		SELF-TAPPING
9	AH95353	SHEET	1		
10	19H1914	CAP SCREW	5		1/4" X 1"
	12H302	LOCK WASHER	5		1/4"
	14H786	NUT	5		1/4"
11	24H1288	WASHER	1		9/32" X 1" X 1/16"
12	H101519	STRAP	1		
13	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
14	24H1136	WASHER	6		11/32" X 11/16" X 0.065"



H32514

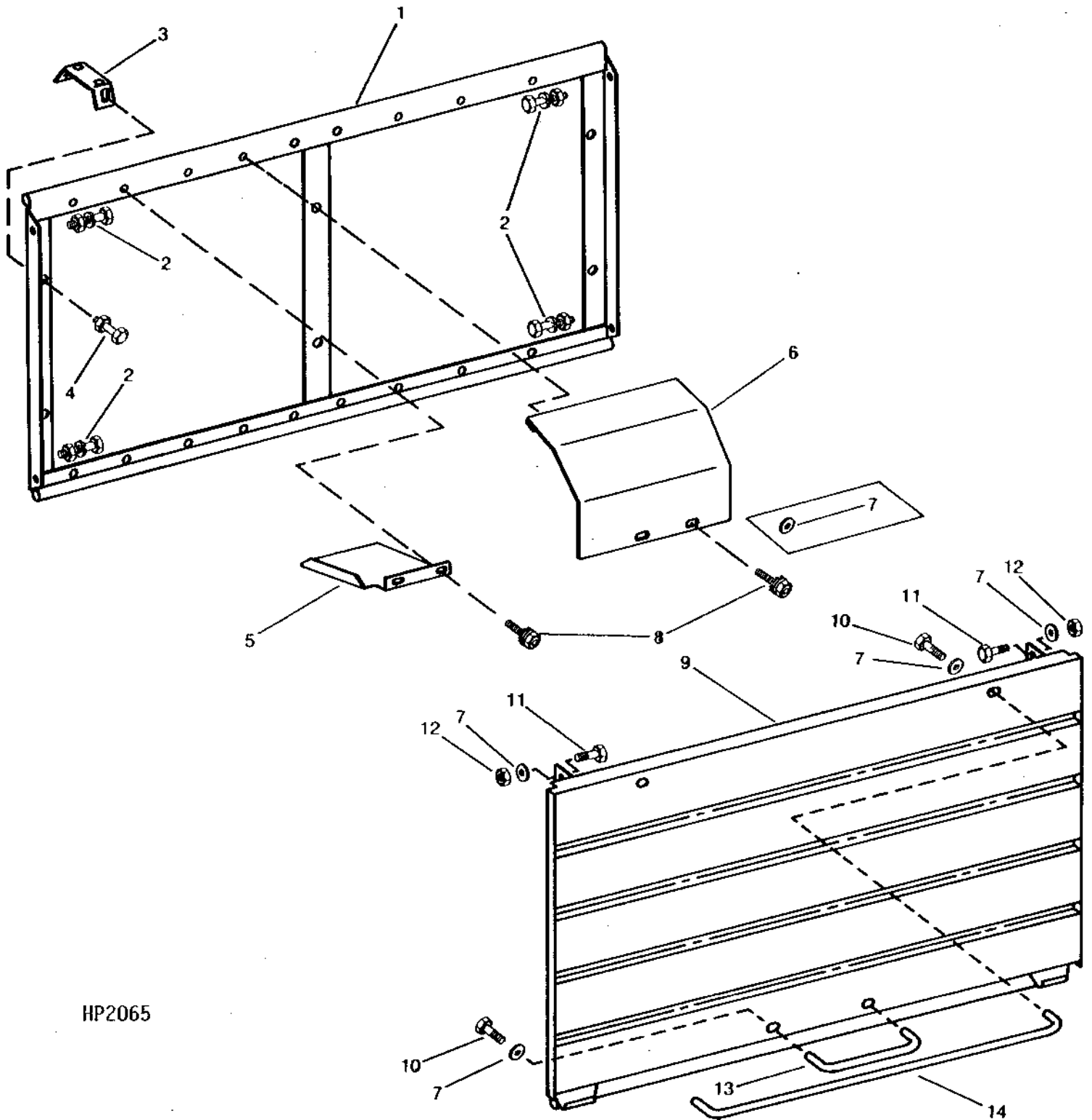
ENGINE COMPARTMENT UPPER DOOR AND HINGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	H86847	CLIP	2		
3	H92947	SEAL	1		
4		SEAL	3		27 MM X 27 MM X 76 MM (1" X 1" X 3") LONG, (MAKE FROM H88770)
5	24H1309	WASHER	2		13/32" X 1-1/16" X 0.120"
6	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
7	H96591	GUSSET	1		
8	H76139	SCREW	2		SELF-TAPPING
9	H86290	PIN	1		
10	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
11	24H1224	WASHER	2		11/32" X 1" X 1/16"
12	H87453	STOP	1		L.H.
13	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	AH87580	HINGE	1		
15	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
16	24H1136	WASHER	5		11/32" X 11/16" X 0.065"
17	AH92110	DOOR	1		TOP
18	H86347	HANDRAIL	1		
19	AH90799	CHANNEL	1	-600000	
	AH112201	SUPPORT	1	600001-610700	(SUB AH120515)
	AH120515	SUPPORT	1		
20	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
21	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
22	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
23	19H1900	CAP SCREW	2		5/16" X 3/4"
24	H96592	SUPPORT	2		
25	24H1136	WASHER	1		11/32" X 11/16" X .060"
26	19H1849	CAP SCREW	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
27	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
28	N14822	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		
29	H86289	GUSSET	1		
30	H65108	SCREW	4		
31	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
32	AP23835	LATCH	1		
33	H62547	RIVET	1		
34	AH95346	PANEL	1		
35	H89562	GUSSET	1		
36	H97337	HINGE	1		
37	H87454	STOP	1		R.H.

ENGINE COMPARTMENT MIDDLE DOOR AND FRAME (6466AH-01)

HP2065

-UN-01JAN94



HP2065

4G10

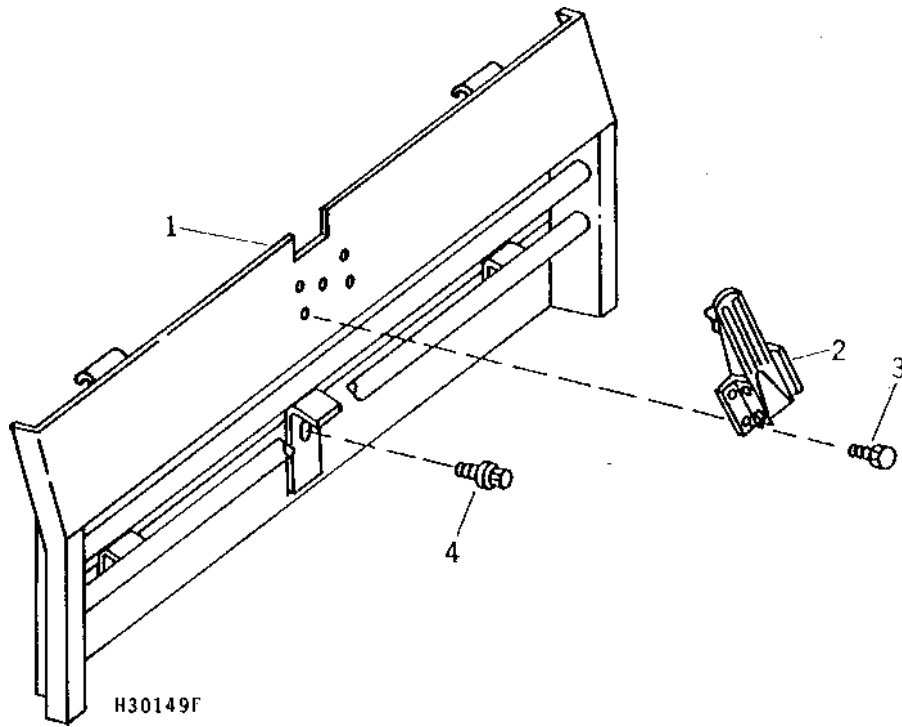
SEPARATOR SHELL

ENGINE COMPARTMENT MIDDLE DOOR AND FRAME - CONTINUED (6466AH-01)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98157	FRAME	1	-600000	(SUB AH113369)
	AH113369	FRAME	1		
2	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
3	H116068	STRAP	1	600001-	
4	N10212	SELF-LOCKING SCREW	2	600001-	
	N10213	LOCK NUT	2	600001-	
5	H114616	DEFLECTOR	1	600001-	(USE WITH H114613)
6	H97922	SHIELD	1		
7	24H1136	WASHER	8	-515248	11/32" X 11/16" X 0.065"
	24H1136	WASHER	6	515249-	
8	H76139	SCREW	2	-600000	SELF-TAPPING
	H76139	SCREW	4	600001-	SELF-TAPPING
9	AH93565	DOOR	1		
10	19H1849	CAP SCREW	4		5/16" X 1-1/4"
	12H303	LOCK WASHER	4		5/16"
11	19H2127	CAP SCREW	2		5/16" X 7/8"
12	BP12232	LOCK NUT	2	-564100	(SUB T16464)
	T16464	LOCK NUT	2		
13	H86349	HANDRAIL	1		LOWER
14	H86348	HANDRAIL	1		UPPER

H30149F -UN-01JAN94

FRONT ENGINE COMPARTMENT PANEL

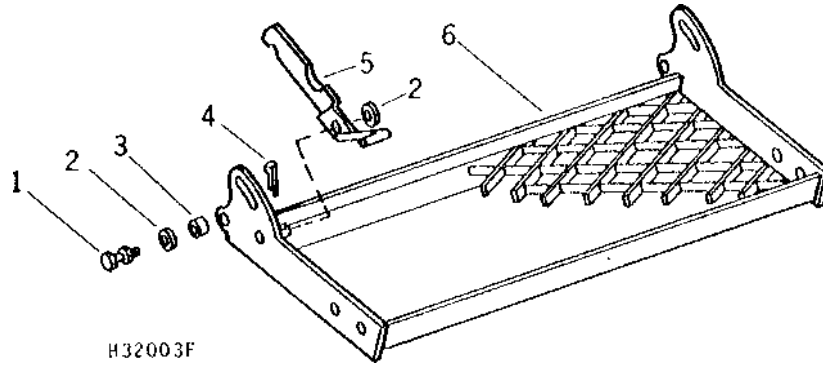


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91709	PANEL	1		
2	AH87272	LATCH	1		
3	H85092	SCREW	4		SELF-TAPPING
4	H65108	SCREW	3		SELF-TAPPING

H32003F

-UN-01JAN94

ENGINE COMPARTMENT WALKWAY



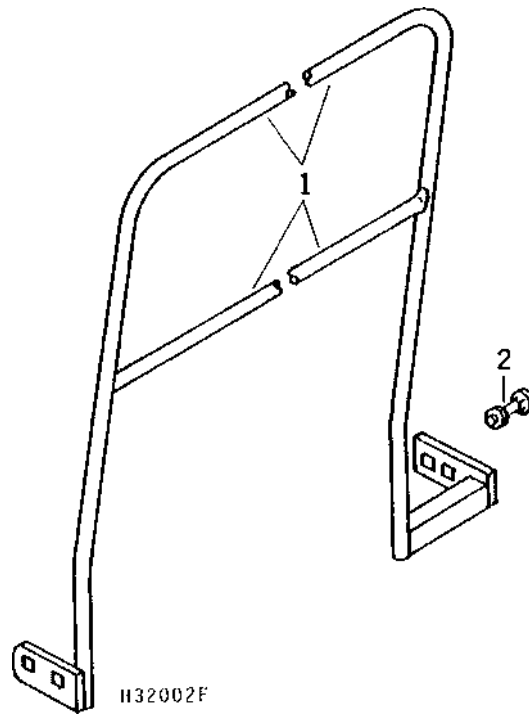
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1815	CAP SCREW	4	1/2" X 1-1/4"	
	E54809	LOCK NUT	4		
2	24H1111	WASHER	5	17/32" X 1-1/16" X 0.090"	
3	28H935	SPACER	4	1/2" X 7/16"	
4	11H206	COTTER PIN	1	3/32" X 3/4"	
5	AH90998	LATCH	1		
6	AH92467	STEP	1		

4G13

SEPARATOR SHELL

H32002F -UN-01JAN94

SAFETY RAILING



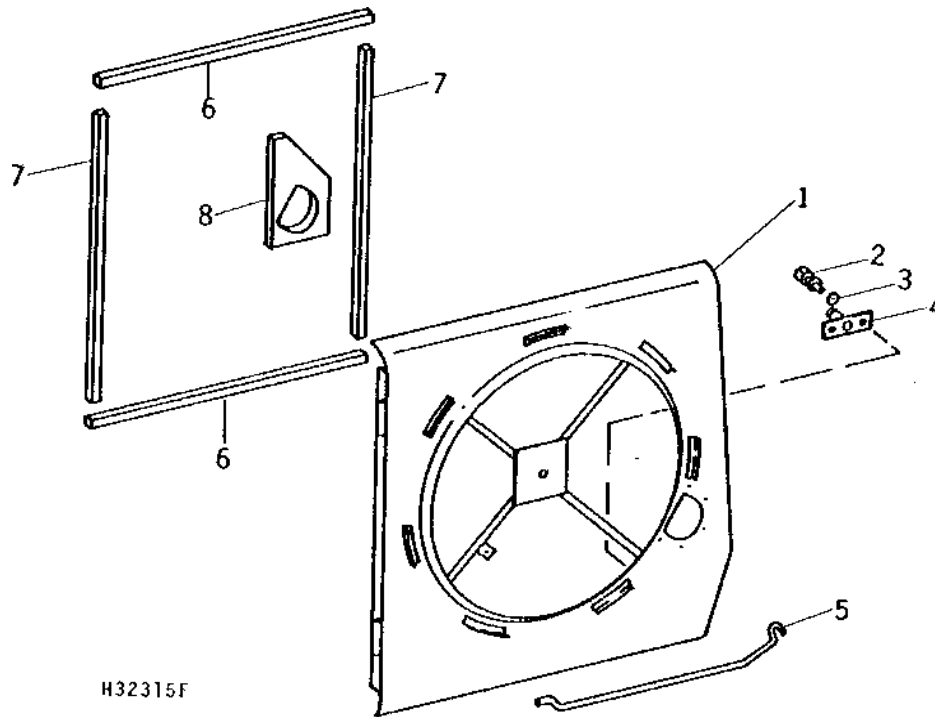
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92468	HANDRAIL	1		
2	03H1707	BOLT	4	3/8" X 1"	
	N10215	LOCK NUT	4		

4G14

SEPARATOR SHELL

H32315F -UN-01JAN94

ROTARY SCREEN DOOR AND SEALS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93925	DOOR	1		(WITH H23124 BUTTON PLUG)
2	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
3	24H1685	WASHER	2		11/32" X 47/64" X 0.083"
4	AH87612	SUPPORT	1	-600465	(SUB AH113908)
	AH113908	SUPPORT	1		
5	H99961	ROD	1		
6		SEAL	2		737 MM (29") LONG (CUT FROM H88842)
7		SEAL	2		889 MM (35") LONG (CUT FROM H88842)
8	H93421	SEAL	1		(VACUUM DUCT)
..	AR31790	ADHESIVE	1		

MEMORANDA

MEMORANDA

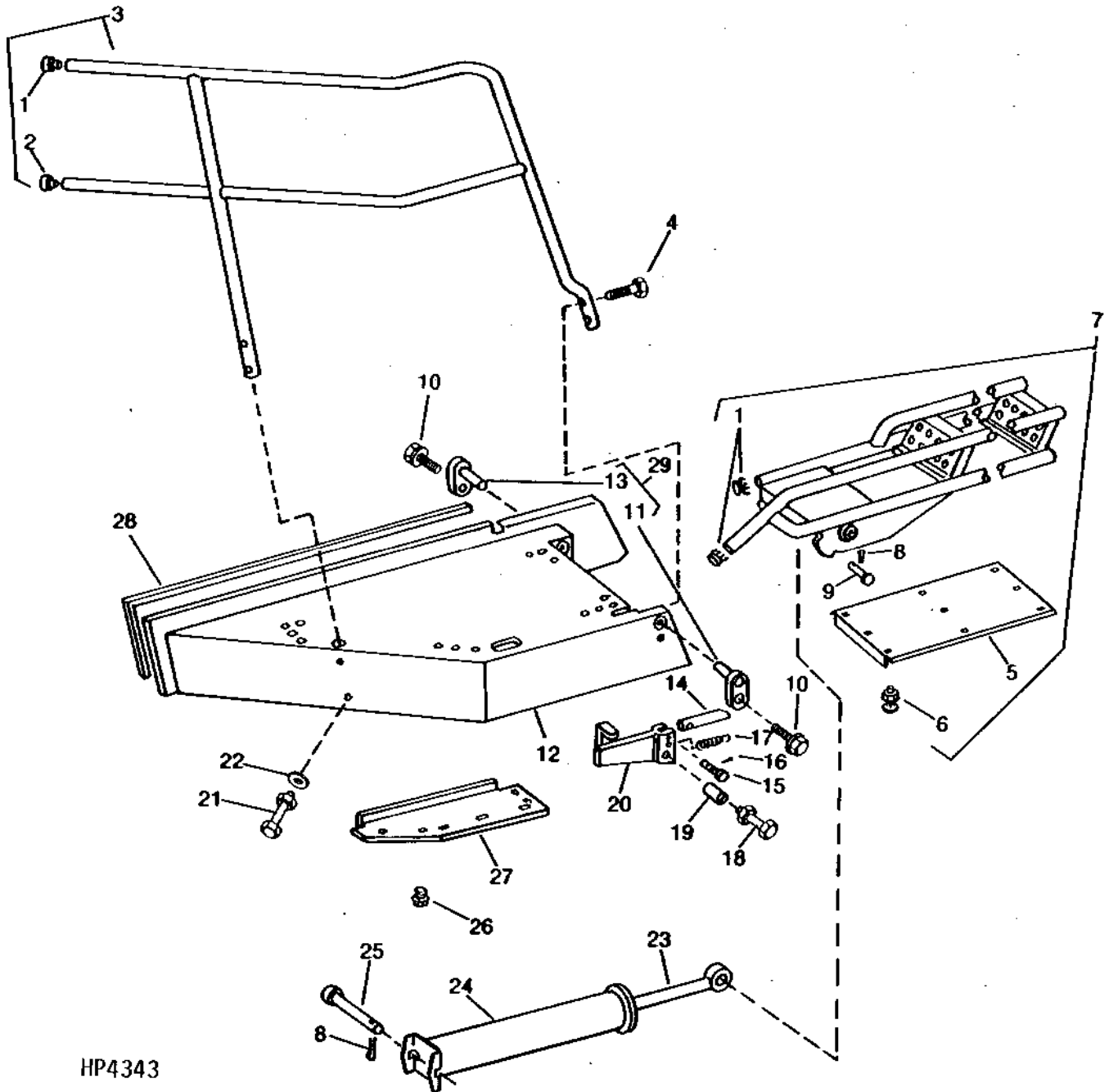
4G18

OPERATOR'S STATION

HP4343

-UN-01JAN94

OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAIL



HP4343

OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAIL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H62218	PLUG	3	-415175	(SUB H106000)
	H106000	PLUG	3		
2	T19408T	PLUG	1	-415175	
	H105999	PLUG	1	415176-	
3	AH93063	HANDRAIL	1	-564100	(SUB AH113270)
	AH113270	HANDRAIL	1		
4	19H1801	CAP SCREW	2		3/8" X 2"
	12H304	LOCK WASHER	2		3/8"
5	H132032	SHEET	1	615936-	(BOLTED)
	H132033	SHEET	1	615936-	(RICE) (BOLTED)
6	03H1774	BOLT	12	615936-	5/16" X 5/8"
	A22698	NUT	12	615936-	7.925 MM (5/16")
7	AH92961	LADDER	1	-465100	(SUB AH108070)
	AH108070	LADDER	1	-564100	(SUB AH113269)
	AH113269	LADDER	1	-615935	(WELDED)
	AH113269	LADDER	1	615936-	(BOLTED)
	AH99641	LADDER	1	-465100	(SUB AH108072)
	AH108072	LADDER	1	-564100	(RICE) (SUB AH113268)
	AH113268	LADDER	1	-615935	(RICE) (WELDED)
	AH113268	LADDER	1	615936-	(RICE) (BOLTED)
8	11H218	COTTER PIN	2		3/16" X 1-1/2", (SUB 11M7030)
	11M7030	COTTER PIN	2		3/16" X 1-1/2"
9	RV685A	PIN	1		
10	N10214	SELF-LOCKING SCREW	2		
11	AH93084	PIN	1	-1990	L.H.
12	AH93044	PLATFORM	1		
13	AH93083	PIN	1	-1990	R.H.
14	H93772	PIN	1	-465100	(SUB AH108226)
	AH108226	LOCK	1		
15	H26275	PIN	1		
16	11H206	COTTER PIN	1		3/32" X 3/4"
17	P31827	SPRING	1		
18	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
19	B3675R	BUSHING	1		
20	AH92450	LEVER	1		
21	19H1801	CAP SCREW	2		3/8" X 2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
22	24H1237	WASHER	2		25/64" X 7/8" X 0.060"
23	H96968	EYEBOLT	1		
24	AH90765	SPRING	1		
25	H77349	PIN	1		
26	H76139	SCREW	7	414851-	
27	H102557	REINFORCEMENT	1	414851-	
28		MOLDING	1	-415815	1524 MM (60") LONG (CUT FROM T50819) (SUB T58056)
29		MOLDING	1		1524 MM (60") LONG (CUT FROM T58056)
	AH138726	KIT	1		

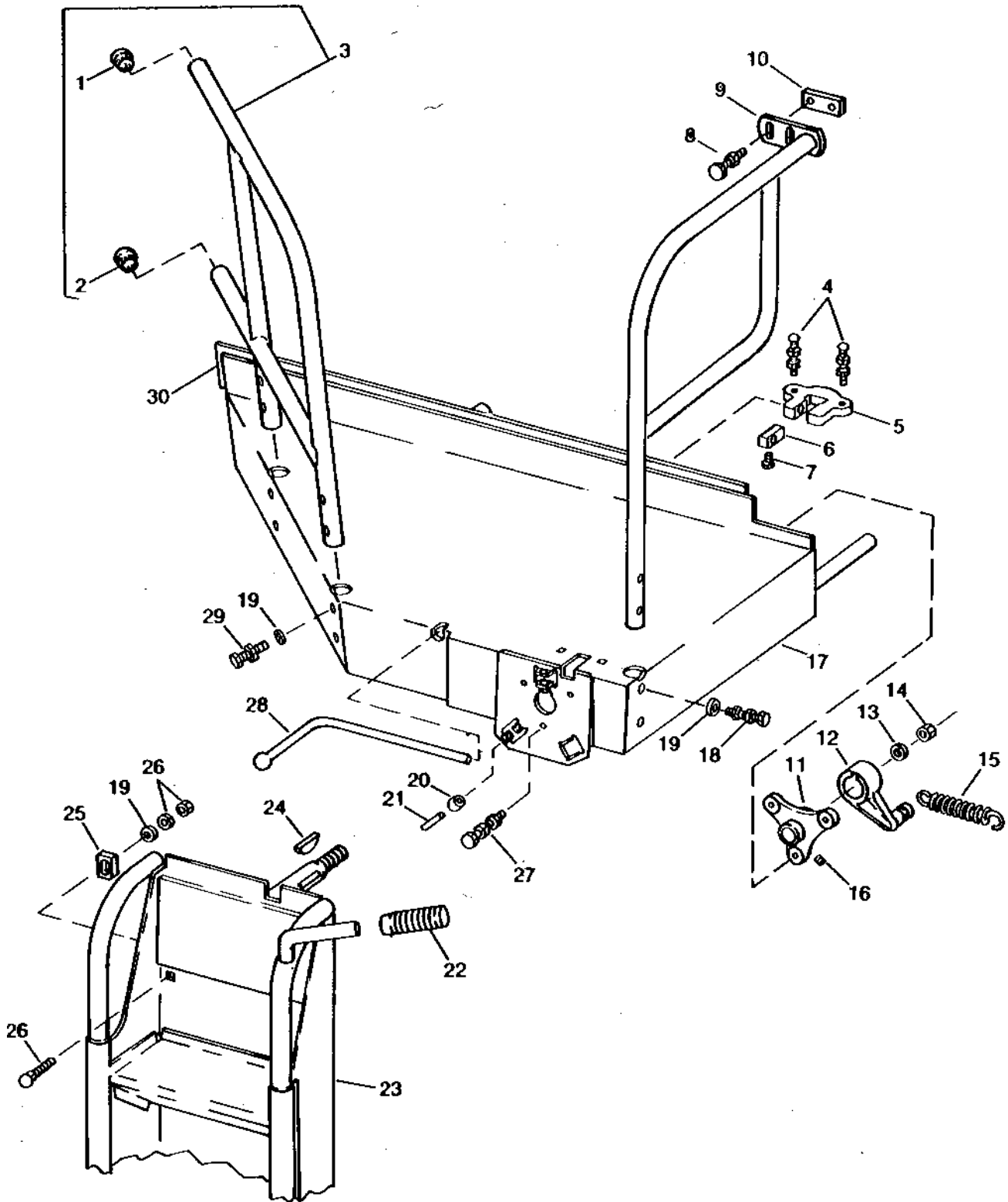
4G20

OPERATOR'S STATION

OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAILS
(USE WITH TRACKS)

HP2287

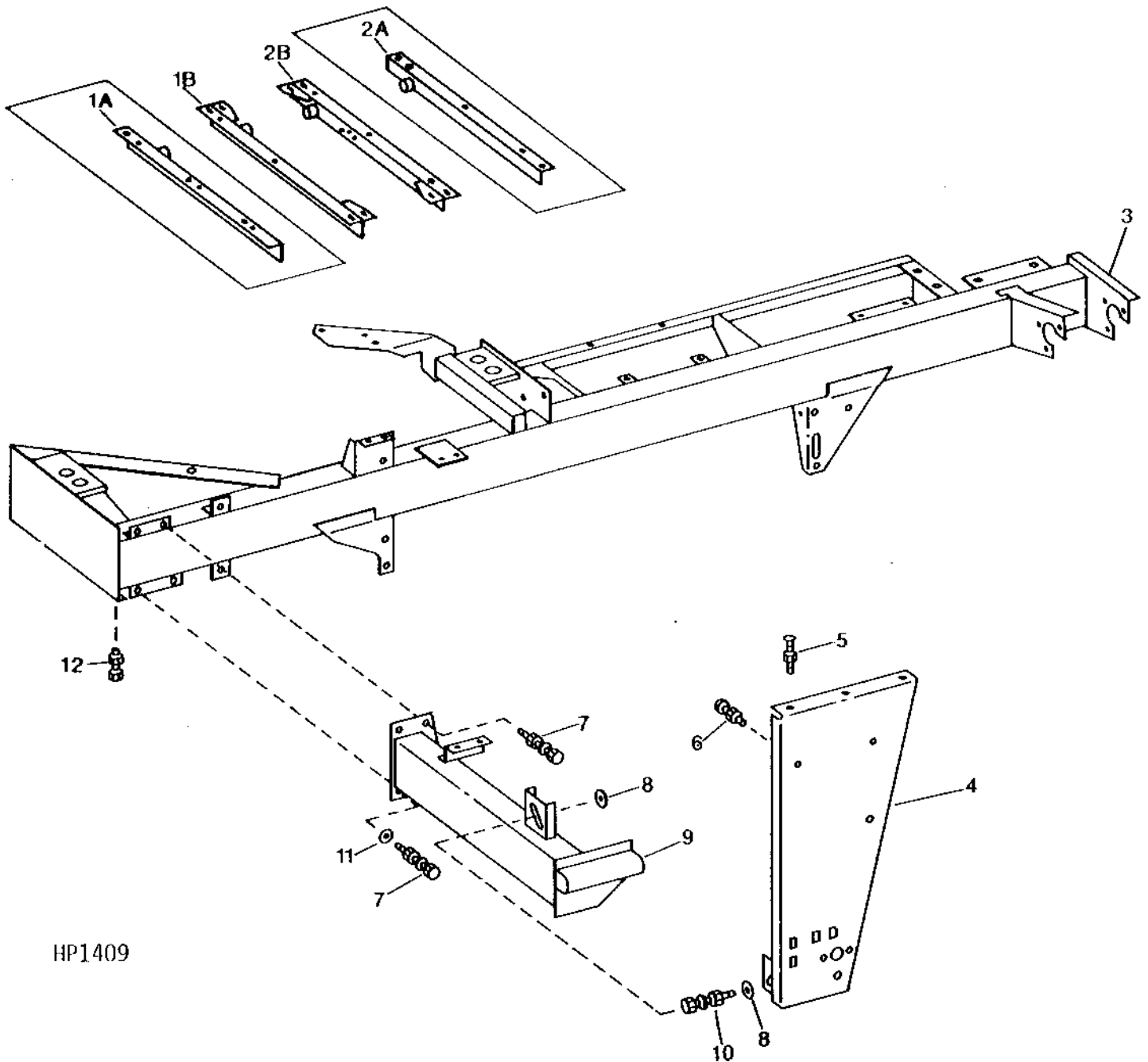
-UN-01JAN94



HP2287

OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAILS - CONTINUED
(USE WITH TRACKS)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H62218	PLUG	1	-415175	(SUB H106000)
	H106000	PLUG	1		
2	T19408T	PLUG	1	-415175	
	H105999	PLUG	1	415176-	
3	AH92953	HANDRAIL	1	-564100	FRONT, (SUB AH113271)
	AH113271	HANDRAIL	1		
4	03H1560	BOLT	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
5	H81252	BEARING	1		
6	H81246	LOCK	1		
7	22H844	SET SCREW	1		3/8" X 1/2"
8	N10214	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		
9	AH92954	HANDRAIL	1	-600000	(SUB AH113692)
	AH113692	HANDRAIL	1		REAR
10	H84475	STRAP	1		
11	H82069	SUPPORT	1		
12	H81253	ARM	1		
13	24H1662	WASHER	1		49/64" X 1-1/2" X 0.075"
14	H34753	LOCK NUT	1		
15	S2827M	EXTENSION SPRING	1		
16	JD7788	LUBRICATION FITTING	1		
17	AH92952	PLATFORM	1		
18	19H1801	CAP SCREW	2		3/8" X 2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	24H1237	WASHER	7		25/64" X 7/8" X 0.060"
20	H79962	ROLLER	3		
21	H97316	DOWEL PIN	3		
22	C3203E	GRIP	1		
23	AH90588	LADDER	1	-464860	(SUB AH108049)
	AH108049	LADDER	1		
24	26H22	SHAFT KEY	1		1/4" X 1"
25	H81342	STOP	1		
26	03H1558	BOLT	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
27	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
28	H97317	LEVER	1		
29	19H1801	CAP SCREW	4		3/8" X 2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
30		MOLDING	1	-415815	1524 MM (60") LONG (CUT FROM T50819) (SUB T58056)
		MOLDING	1		1524 MM (60") LONG (CUT FROM T58056)

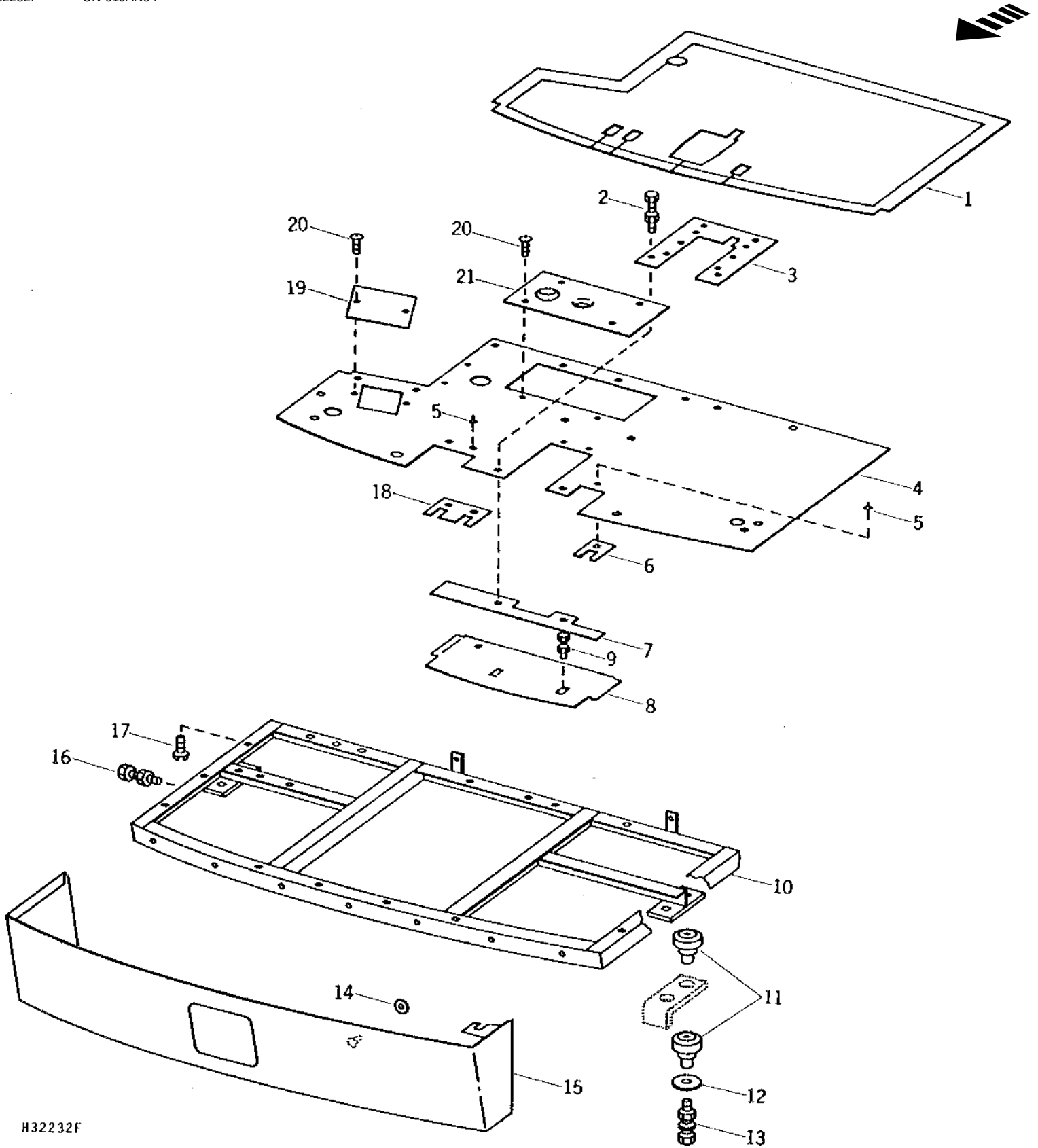


HP1409

OPERATOR'S PLATFORM, LANDING, AND CHANNEL SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	AH98857	SUPPORT	1	-513950	
1B	AH108899	SUPPORT	1	513951-600000	(HYDROSTATIC) (SUB AH112025)
	AH112025	SUPPORT	1		(POSI-TORQ)
2A	AH98855	SUPPORT	1	-513950	
2B	AH108898	SUPPORT	1	513951-	
	AH112024	SUPPORT	1	600001-	(FRANCE)
3	AH95970	SUPPORT	1	-564100	(SUB AH109656)
	AH109656	SUPPORT	1		
4	AH94596	SUPPORT	1		
5	N112200	SELF-LOCKING SCREW	3		
	N10213	LOCK NUT	3		
6	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
7	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
8	24H1663	WASHER	2		49/64" X 1-1/2" X 0.134"
9	AH94597	SUPPORT	1		
10	19H1768	CAP SCREW	1		3/4" X 2"
	12H236	LOCK WASHER	1		3/4"
	14H794	NUT	1		3/4"
11	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
12	19H1731	CAP SCREW	2		3/8" X 1"
	14H732	NUT	2		3/8"

OPERATOR'S PLATFORM FRAME, SHIELD, FLOORBOARD, AND FLOORMAT



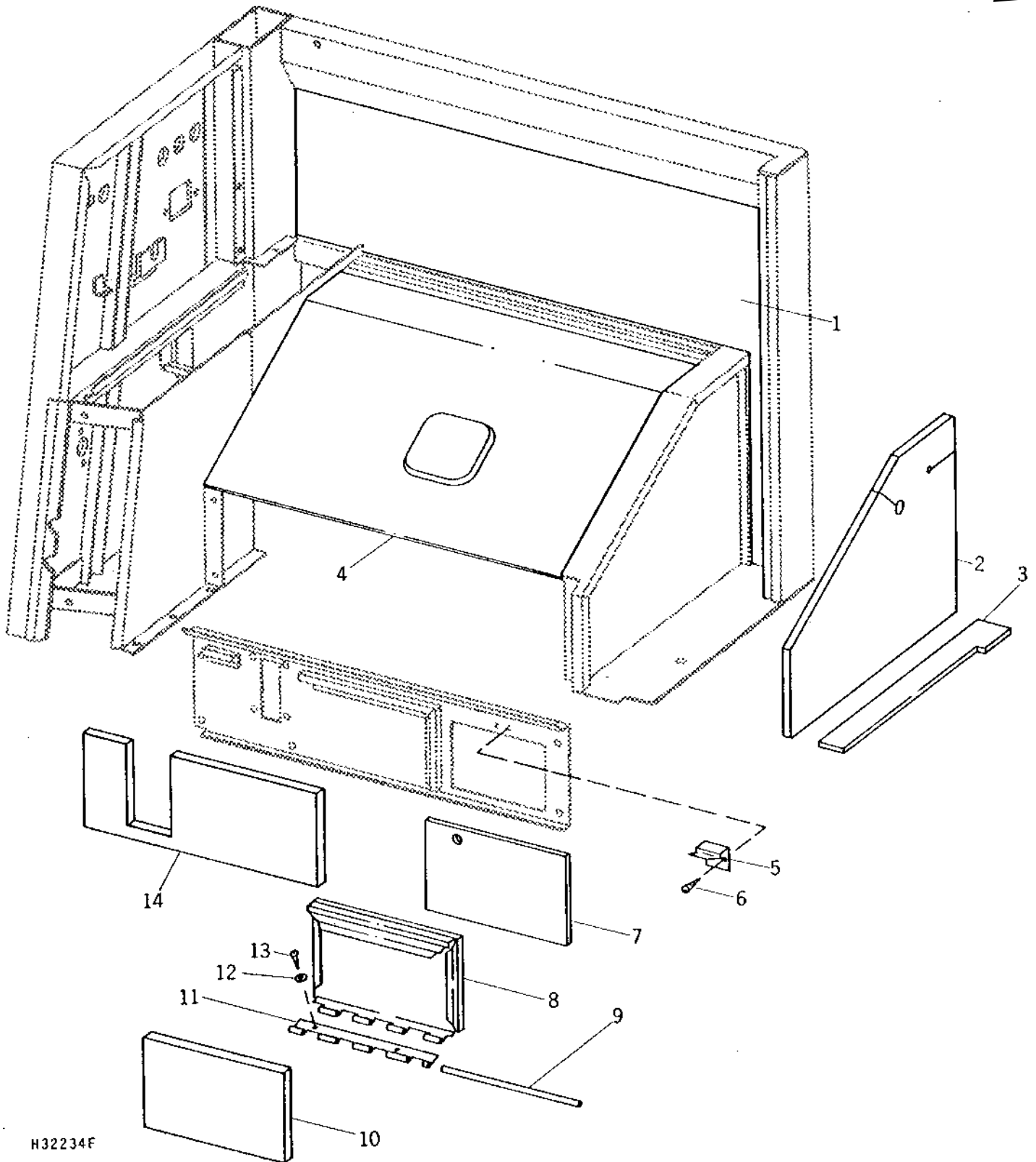
H32232F

4G25

OPERATOR'S STATION

OPERATOR'S PLATFORM FRAME, SHIELD, FLOORBOARD, AND FLOORMAT--CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97491	MAT	1	-513950	(SUB H109902)
	H109902	MAT	1		
2	N10212	SELF-LOCKING SCREW	4	-513950	
	N112200	SELF-LOCKING SCREW	4	513951-	
	N10213	LOCK NUT	4		
3	H98179	PLATE	1		
4	H91839	BOARD	1	-513950	(SUB H110452)
	H110452	PLATFORM	1		
5	H85233	RIVET	3		
6	H97094	CLUTCH PLATE	1		
7	H97090	STRAP	1		
8	H97091	COVER	1	-513950	(SUB H110451)
	H110451	PLATE	1		
9	03H1709	BOLT	2		5/16" X 1"
	N10213	LOCK NUT	2		
10	AH95954	FRAME	1	-513950	(SUB AH108897)
	AH108897	FRAME	1		
11	AE29490	ISOLATOR	4		
12	C18608	WASHER	4		
13	19H1781	CAP SCREW	4		1/2" X 3-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
14	N10217	LOCK NUT	7		
15	AH95987	SHIELD	1		PLATFORM
16	21H1016	SCREW	1		1/4" X 1/2"
	N10217	LOCK NUT	1		
17	H76139	SCREW	2		
18	H97088	PLATE	1		BRAKE
19	H97081	DOOR	1		INSPECTION
20	37H105	SCREW	6		NO. 10 X 3/8"
21	H97082	DOOR	1		INSPECTION



H32234F

TAILINGS ELEVATOR DOOR, SEAT CONSOLE INSULATION, AND L.H. FLOORMAT
--CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90978	INSULATOR	1		REAR SEAT
2	AH95457	INSULATOR	1		L.H. SEAT CONSOLE
3	H97492	MAT	1		L.H. REAR
4	AH95414	DOOR	1	-464350	SEAT CONSOLE
	AH107422	DOOR	1	464351-	SEAT CONSOLE
5	H93423	RETAINER	1		TAILINGS ELEVATOR DOOR
6	37H105	SCREW	2		NO. 10 X 3/8"
7	AH91067	INSULATOR	1		INNER
8	AH95318	DOOR	1		
9	H96774	DOWEL PIN	1		
10	AH95454	INSULATOR	1		TAILINGS ELEVATOR DOOR
11	H89998	HINGE	1		
12	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
13	H76139	SCREW	2		
14	AH90977	INSULATOR	1		FRONT SEAT

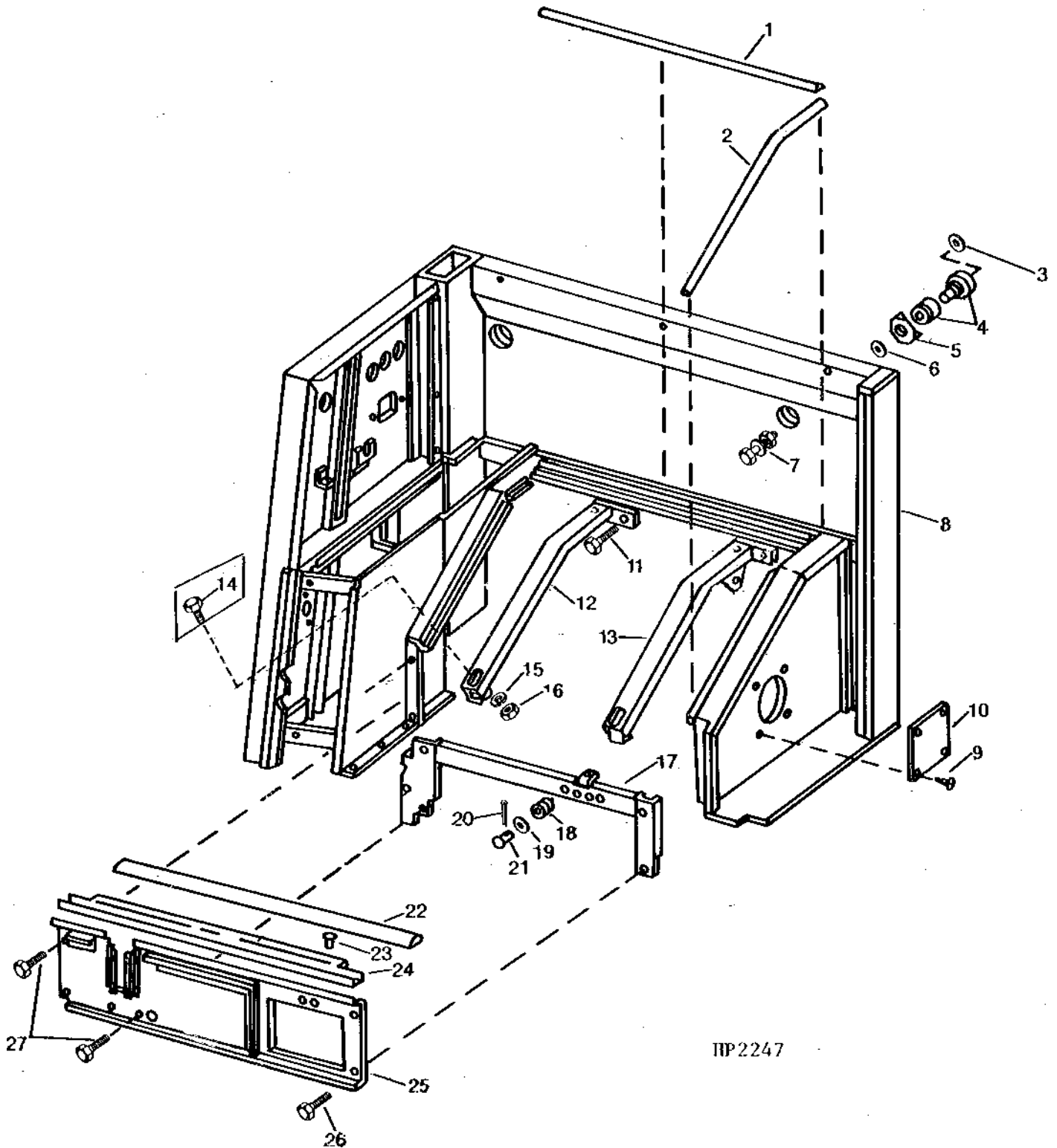
4H3

OPERATOR'S STATION

HP2247

-UN-01JAN94

SEAT CONSOLE, FRAME, AND SEALS



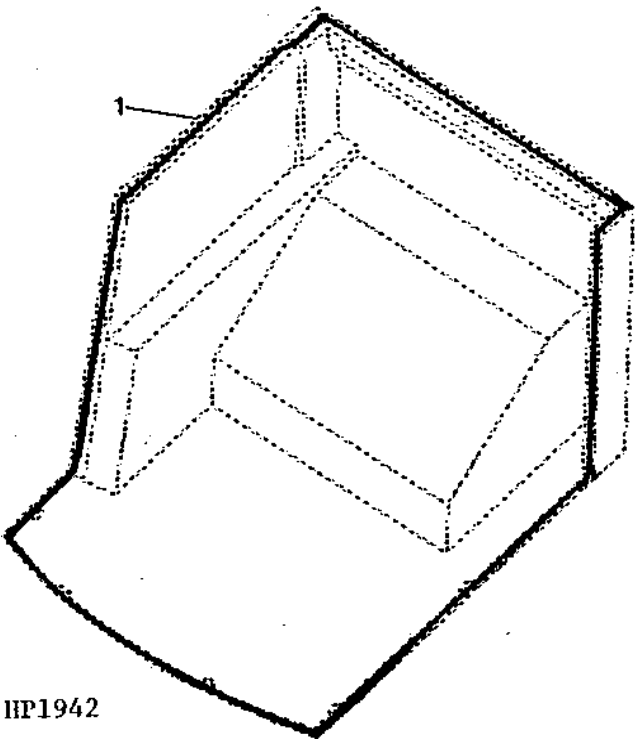
HP2247

SEAT CONSOLE, FRAME, AND SEALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96213	ISOLATOR	2	-414850	(CUT FROM H118398)
	H105369	SEAL	1	414851-565111	(CUT FROM H118985)
		SEAL	1	565112-	(CUT FROM H118985)
2		SEAL	2	-565111	(CUT FROM H96213)
		SEAL	2	565112-	(CUT FROM H118398)
3	C18608	WASHER	2		
4	AE29490	ISOLATOR	2		
5	H96778	WASHER	2		
6	24H1222	WASHER	2		17/32" X 1-3/8" X 0.120"
7	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
8	AH90619	SEAT	1	-513950	(SUB AH108498)
	AH108498	SEAT	1		
9	37H105	SCREW	4		NO. 10 X 3/8"
10	H96775	PANEL	1		ACCESS
11	H76139	SCREW	4		
12	AH92342	SUPPORT	1	-600004	R.H.
	AH112239	SUPPORT	1	600005-	R.H.
13	AH92341	SUPPORT	1	-600004	L.H.
	AH112240	SUPPORT	1	600005-	L.H.
14	19H1731	CAP SCREW	2	-600000	3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
15	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
16	14H812	NUT	2		3/8"
17	AH94520	FRAME	1	-464350	
	AH106515	CHANNEL	1	464351-515974	(SUB AH113160)
	AH113160	CHANNEL	1	-600004	
	AH112241	CHANNEL	1	600005-	
18	F1463R	SPRING	1		
19	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
20	11H211	COTTER PIN	1		1/8" X 3/4"
21	N6704DN	PIN	1		
22		SEAL	1	-565111	(CUT FROM H96213)
		SEAL	1	565112-	(CUT FROM H118398)
23	H62547	RIVET	4		
24	H102473	CHANNEL	1		
25	AH94473	PANEL	1	-414850	(SUB AH101678)
	AH101678	PANEL	1	-464350	FRONT
	AH106514	PANEL	1	464351-	FRONT
26	H88188	SCREW	5	-600470	(SUB H83567, THIS APPLICATION)
	H83567	SCREW	5		
27	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	4		

HP1942 -UN-01JAN94

CAB SEAL



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88769	ISOLATOR	1		

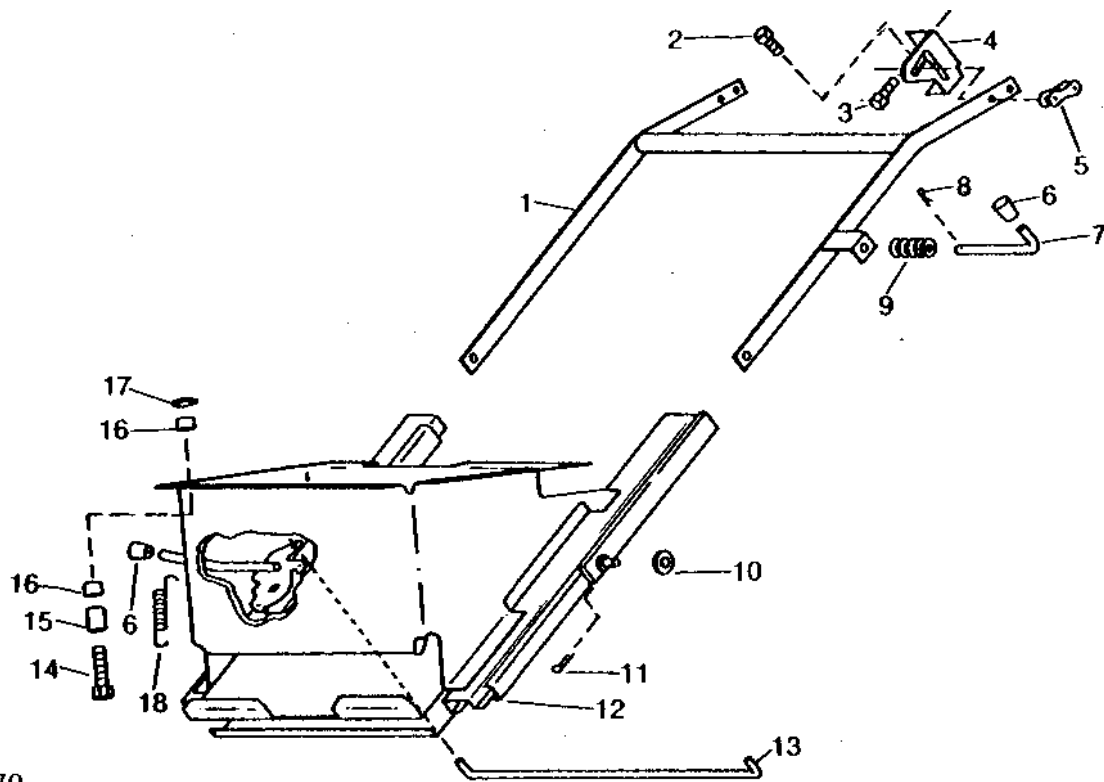
4H6

OPERATOR'S STATION

HP2079

-UN-01JAN94

SEAT MOUNTING
(SERIAL NO. -600000)

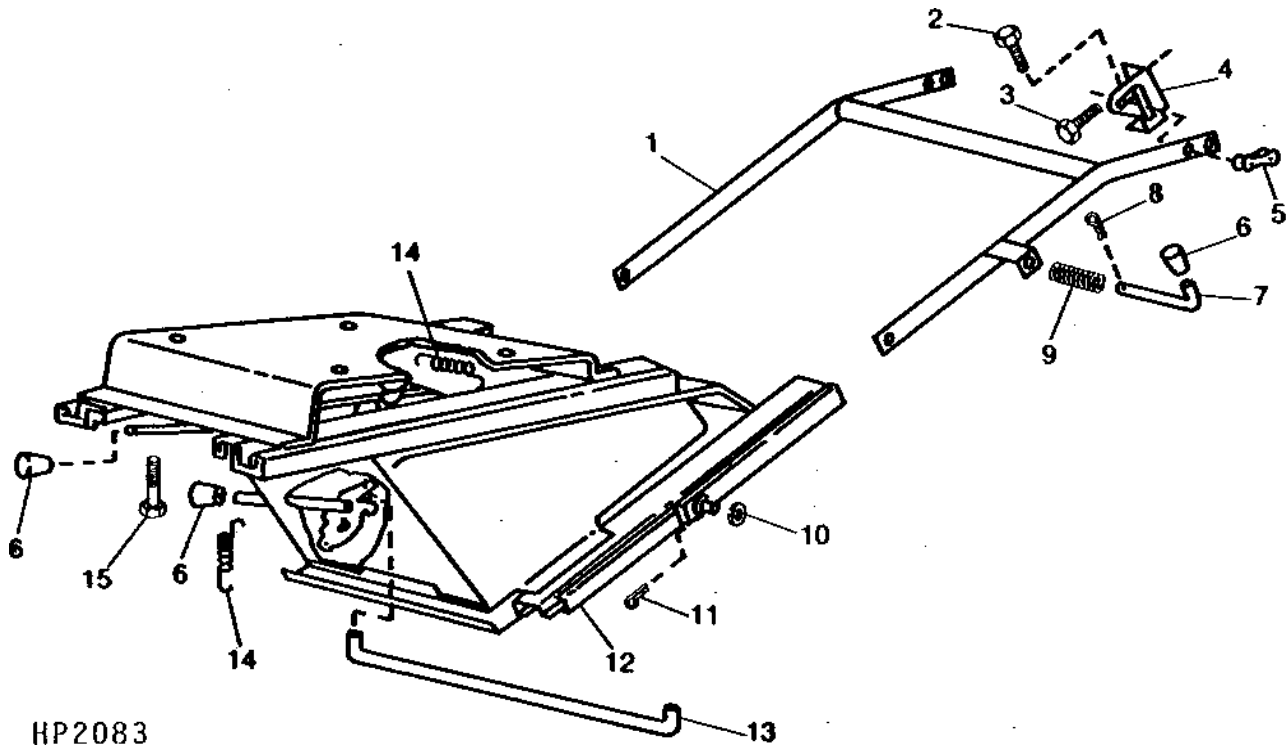


HP2079

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92891	PIVOT	1		
2	H89266	SCREW	2		
3	N10212	SELF-LOCKING SCREW	2		
4	H96392	BRACKET	2		
5	AE23791	CHAIN LINK	2		
6	H83055	KNOB	2		
7	H93597	PIN	1		
8	34H79	SPRING PIN	1		3/16" X 1-1/4"
9	H98347	SPRING	1		
10	R53665	WASHER	2		
11	11H206	COTTER PIN	2		3/32" X 3/4"
12	AH92888	SUPPORT	1	-600000	(SUB AH112152)
13	H96391	PIN	1		
14	19H3410	CAP SCREW	4		5/16" X 2-3/4"
15	B13986	BUSHING	4		
16	28H1883	SPACER	8		1/4" X 1/2"
17	R43456	WASHER	4		
18	H114637	SPRING	2		

HP2083

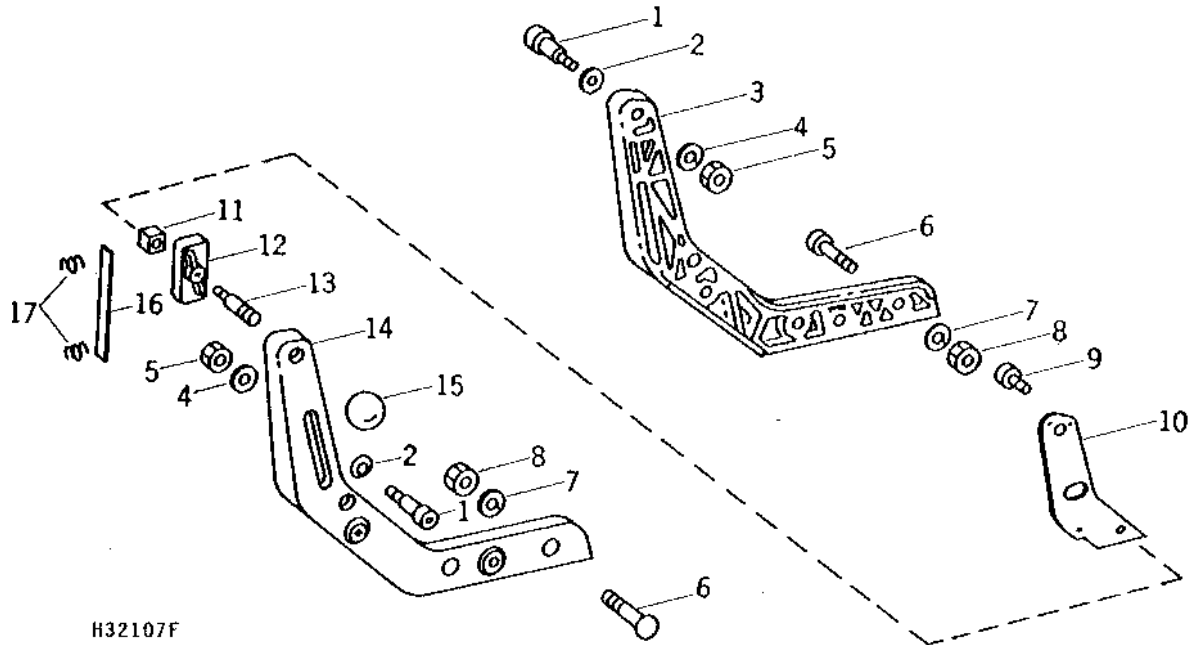
-UN-01JAN94

SEAT MOUNTING
(SERIAL NO. 600001-)

HP2083

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92891	PIVOT	1		
2	H89266	SCREW	2		
3	N10212	SELF-LOCKING SCREW	2		
4	H96392	BRACKET	2		
5	AE23791	CHAIN LINK	2		
6	H83055	KNOB	3		
7	H93597	PIN	1		
8	34H79	SPRING PIN	1		3/16" X 1-1/4"
9	H98347	SPRING	1		
10	R53665	WASHER	2		
11	11H206	COTTER PIN	2		3/32" X 3/4"
12	AH112152	SUPPORT	1		
13	H96391	PIN	1		
14	H114637	SPRING	2		
15	19H1900	CAP SCREW	4		5/16" X 3/4"

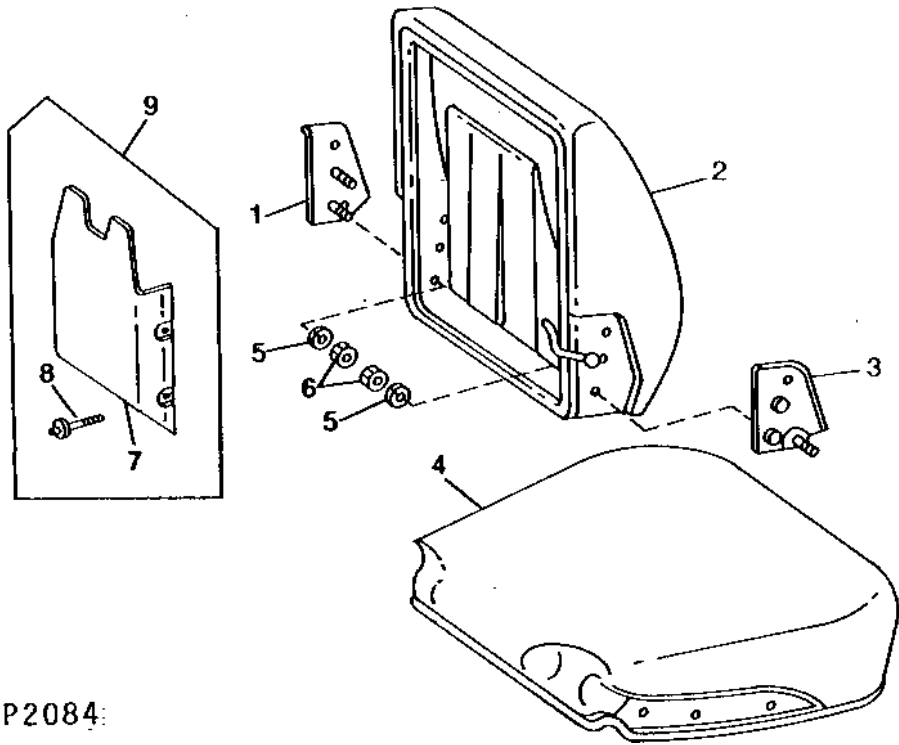
H32107F -UN-01JAN94

SEAT BACKREST SUPPORTS
(PERSONAL POSTURE SEAT)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R59019	SCREW	2		
2	T519T	WASHER	2		12.700 X 19.050 X 0.381 MM (1/2" X 3/4" X 0.015")
3	R58814	SUPPORT	1	-631000	BACKREST, L.H. (SUB R89143)
	R89143	SUPPORT	1		BACKREST, L.H.
4	R53668	THRUST WASHER	2		9.525 MM (3/8")
5	R53670	WELD NUT	2		9.525 MM (3/8") (SUB 14H1087)
	14H1087	NUT	2		3/8"
6	R59015	GANG BOLT	4		9.525 X 31.750 MM (3/8" X 1-1/4")
7	R53668	THRUST WASHER	4		9.525 MM (3/8")
8	R53670	WELD NUT	4		9.525 MM (3/8") (SUB 14H1087)
	14H1087	NUT	4		3/8"
9	37H78	SCREW	3		0.164" X 3/4"
10	R59011	PLATE	1		BACKREST, TILT ADJUSTER
11	R59018	BUSHING	1		
12	R59010	ADJUSTER	1	-631000	BACKREST, TILT ADJUSTER, (SUB R105581)
	R105581	ADJUSTER	1		BACKREST, TILT ADJUSTER
13	R59012	WELD STUD	1		
14	R58813	SUPPORT	1	-631000	BACKREST, R.H. (SUB R89142)
	R89142	SUPPORT	1		BACKREST, R.H.
15	R60458	KNOB	1		
16	R59009	REINFORCEMENT	1		
17	R31890	SPRING	2		

HP2084 -UN-01JAN94

SEAT CUSHIONS
(PERSONAL POSTURE SEAT)



HP2084:

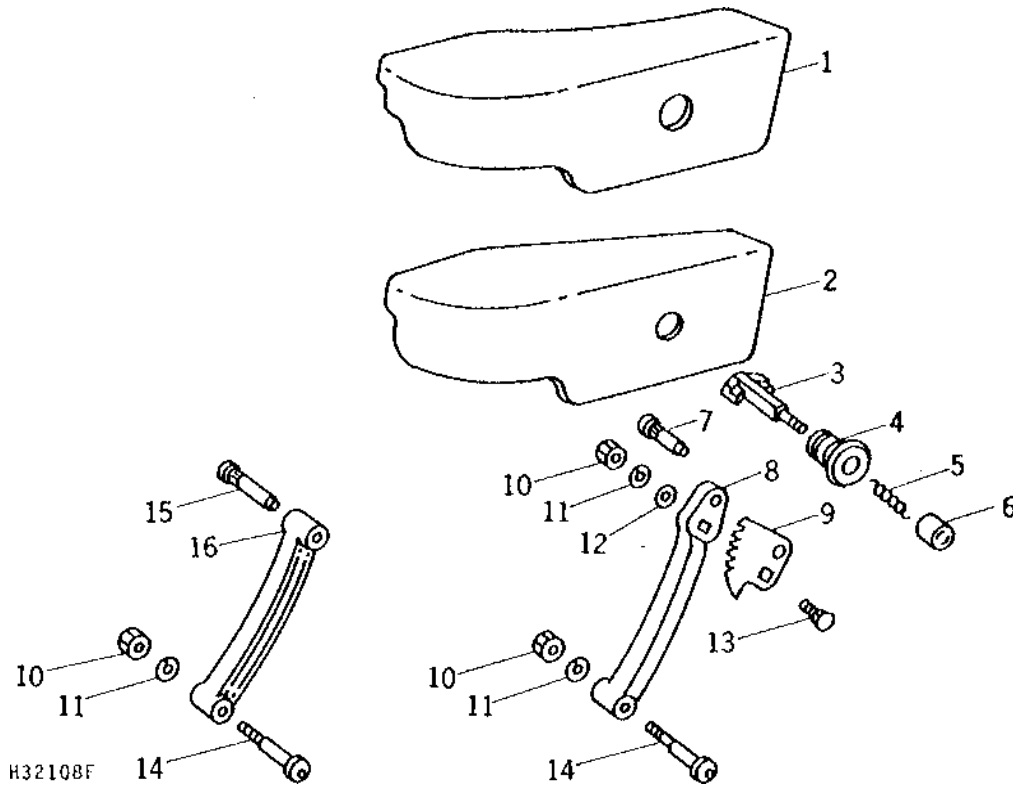
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR71109	PLATE	1		BACKREST, PIVOT, L.H.
2	AR71107	CUSHION	1		BACKREST
3	AR71108	PLATE	1		BACKREST, PIVOT, R.H.
4	AR71106	CUSHION	1	-610700	(SUB AT74219)
	AT74219	CUSHION	1		
5	R53668	THRUST WASHER	4		
6	R53670	WELD NUT	4		9.525 MM (3/8") (SUB 14H1087)
	14H1087	NUT	4		3/8"
7		HOLDER	1		
8		RIVET	6		
9	RE13541	KIT	1		MANUAL HOLDER

4H10

OPERATOR'S STATION

H32108F -UN-01JAN94

ARMREST (PERSONAL POSTURE SEAT)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R59024	CUSHION	1		ARMREST, R.H.
	R59025	CUSHION	1		ARMREST, L.H.
2	R58815	ARMREST	1		R.H.
	R58816	ARMREST	1		L.H.
3	R59070	SHAFT KEY	2		
4	R59028	BUSHING	2		
5	A4741R	SPRING	2		
6	R59029	KNOB	2		
7	R59021	PIN	2		
8	R59020	LINK	2		FRONT
9	R59026	PLATE	2		
10	R53670	WELD NUT	6		9.525 MM (3/8") (SUB 14H1087)
	14H1087	NUT	6		3/8"
11	R53668	THRUST WASHER	6		
12	R53665	WASHER	2		
13	03H1765	BOLT	2		3/8" X 3/4"
14	R59022	SCREW	4		SPECIAL
15	R59023	PIN	2		
16	R59013	LINK	2		REAR

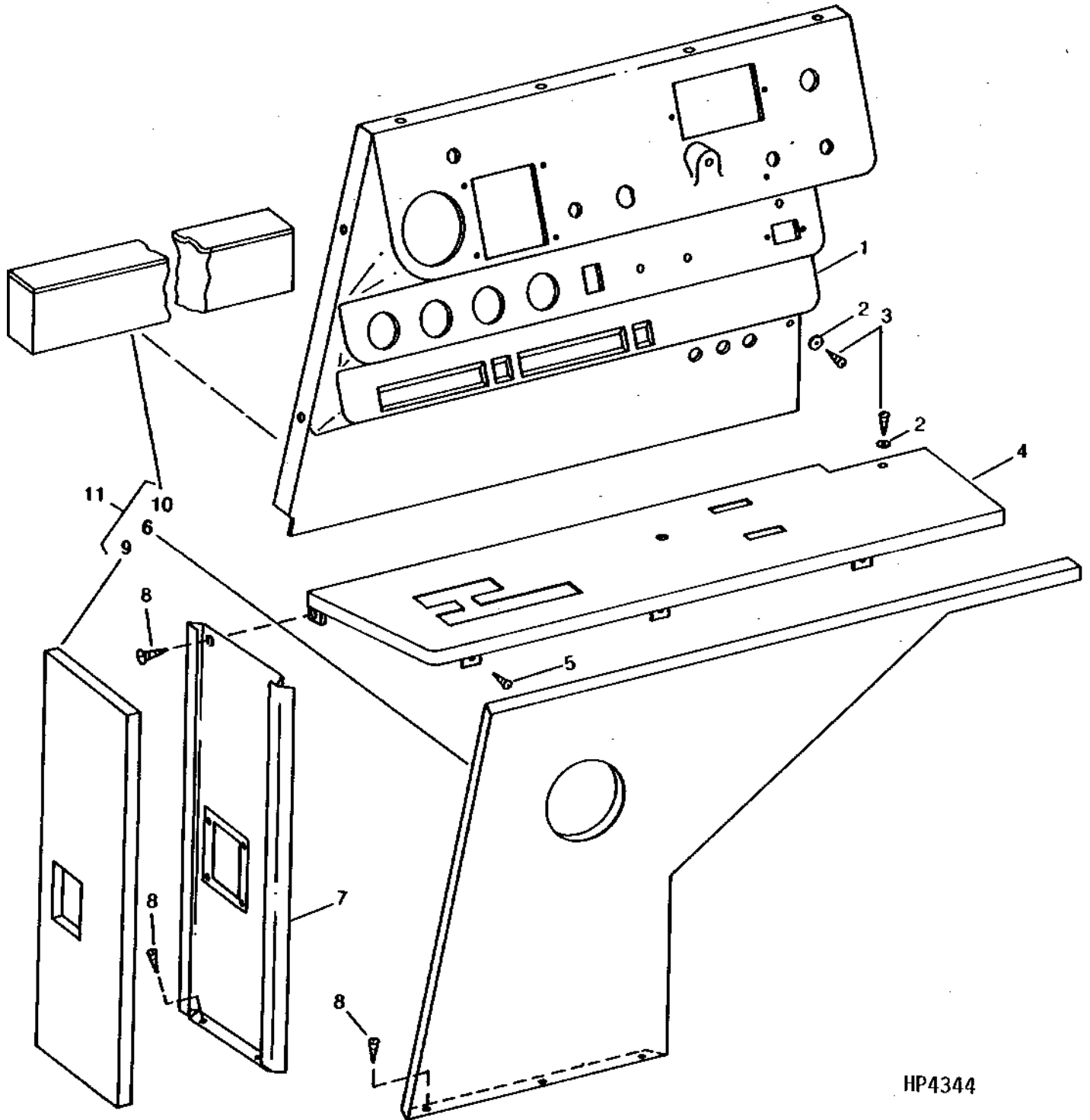
4H11

OPERATOR'S STATION

HP4344

-UN-01JAN94

INSTRUMENT PANEL AND CONSOLE COVERS



HP4344

4H12

OPERATOR'S STATION

INSTRUMENT PANEL AND CONSOLE COVERS - CONTINUED

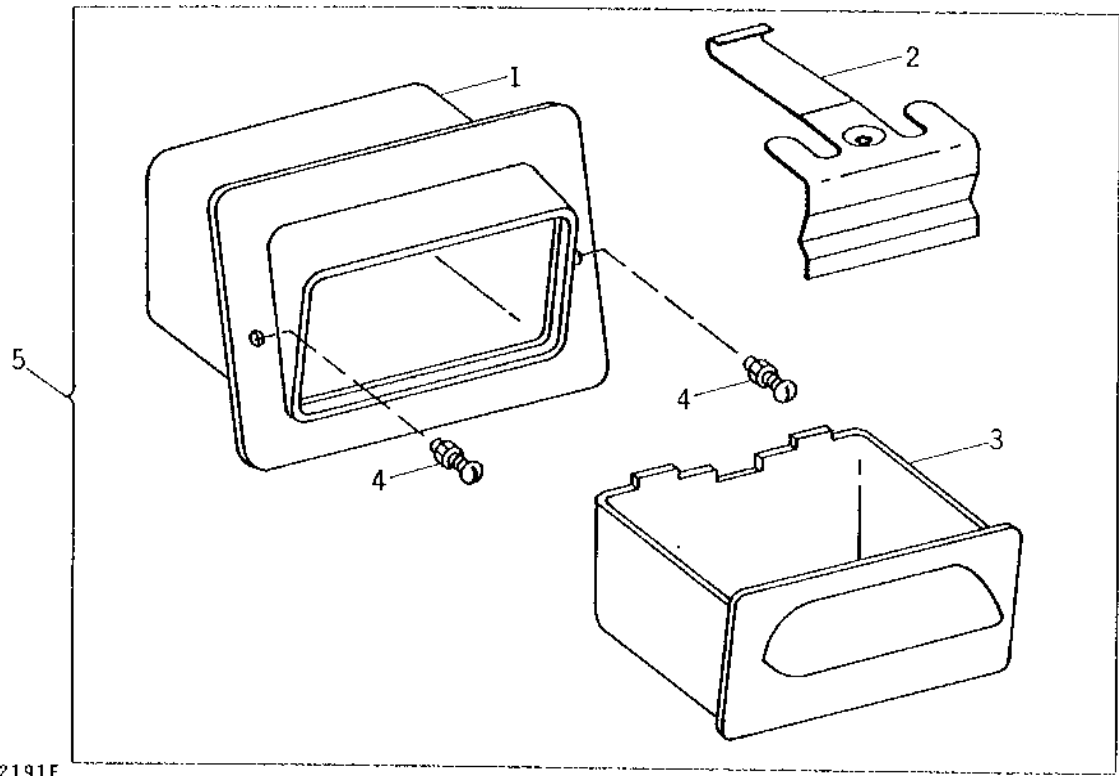
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99982	INSTRUMENT PANEL	1	-513950	
	H109963	PANEL	1	513951-	
2	H91315	WASHER	9		
3	H93461	SCREW	9		NO. 10, BLACK
4	AH94759	COVER	1		(HYDROSTATIC)
5	21H1310	SCREW	4		1/4" X 1/2"
6	AH95455	INSULATOR	1	-1990	
7	AH95433	DOOR	1		
8	H76139	SCREW	6		
9	AH95456	INSULATOR	1	-1990	
10	AH95434	INSULATOR	1	-1990	
11	AH138727	KIT	1		

4H13

OPERATOR'S STATION

H32191F -UN-01JAN94

ASH TRAY



H32191F

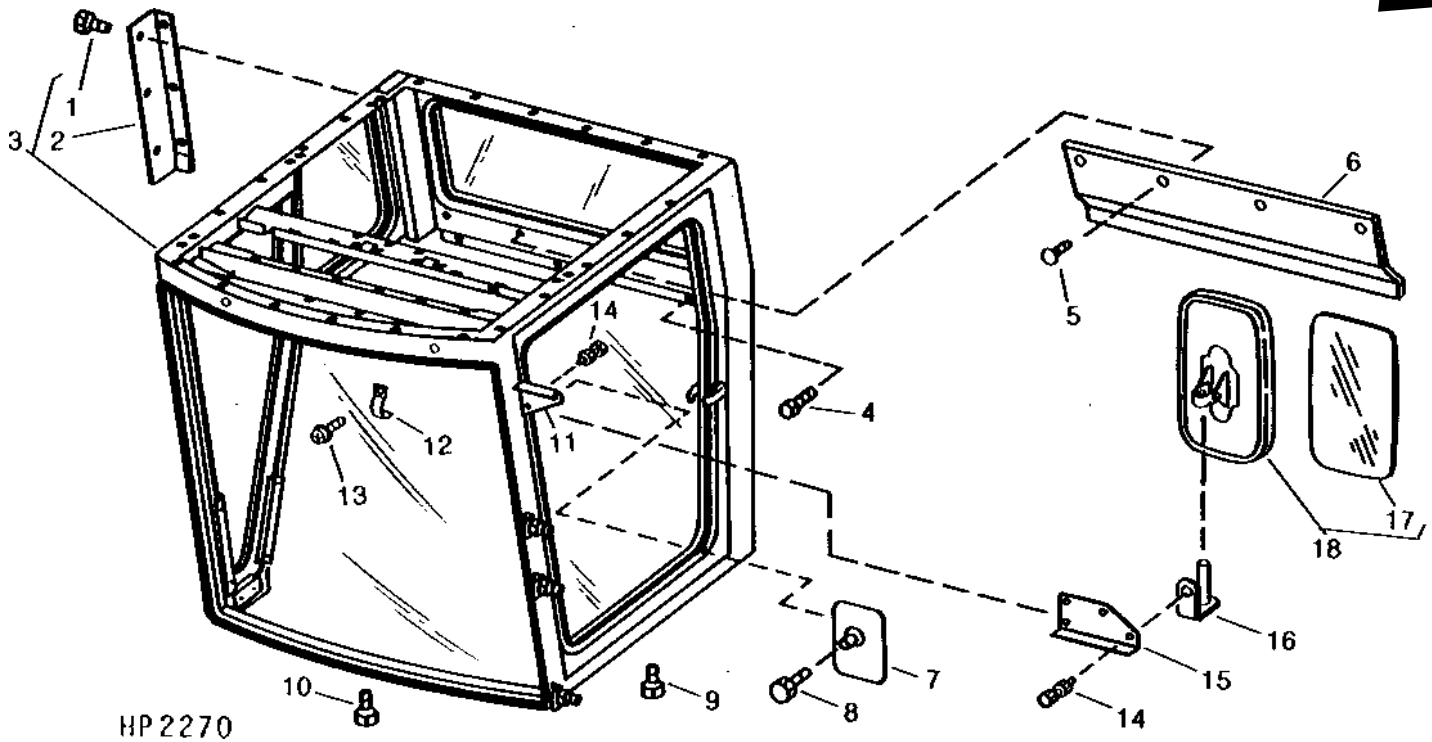
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		HOUSING	1		(SERVICED IN AH96177)
2		SPRING	1		(SERVICED IN AH96177)
3		ASHTRAY	1		(SERVICED IN AH96177)
4	21H1406	SCREW	1		0.190" X 3/4"
	H98111	NUT	1		
5	AH96177	ASHTRAY	1		

4H14

OPERATOR'S STATION

HP2270 -UN-01JAN94

CAB AND MIRROR



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R52938	CAP SCREW	6	-513950	(SUB H112550, THIS APPLICATION)
	H112550	SCREW	6	-610700	
	37H51	SCREW	6	610701-	
2	H100509	PANEL	1		
3	AH99365	CAB	1		(ROOF NOT INCLUDED)
4	N14822	SELF-LOCKING SCREW	3		
5	R54748	STUD	8		
6	H97223	COVER	1		
7	AH99409	REAR VIEW MIRROR	1		
8	19H2651	CAP SCREW	1		1/4" X 3/4"
9	E57351	SELF-LOCKING SCREW	1	-414850	
	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
10	N10214	SELF-LOCKING SCREW	1		
11	H100472	BRACKET	1		(WELDING REQUIRED)
12	H102540	CLIP	2	465766-	
13	N10212	SELF-LOCKING SCREW	2	465766-	
14	N10212	SELF-LOCKING SCREW	4	600001-	(EXPORT)
	N10213	LOCK NUT	4	600001-	(EXPORT)
15	H122777	BRACKET	1	600001-	(EXPORT)
16	AH119110	BRACKET	1	600001-	(EXPORT)
17	Z39369	REAR VIEW MIRROR	1	600001-	(EXPORT)
18	AZ31008	REAR VIEW MIRROR	1	600001-	(EXPORT)

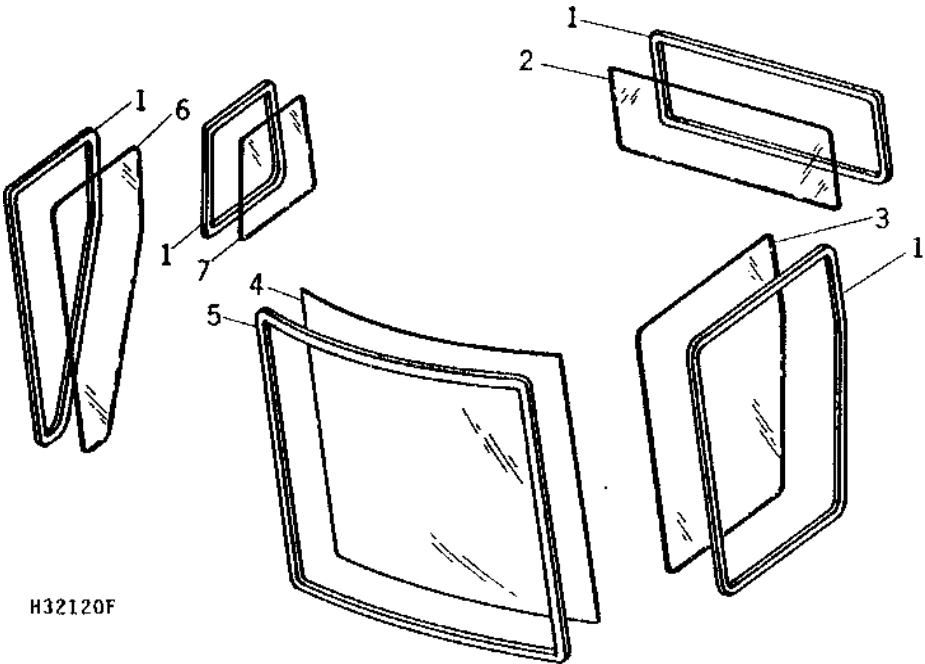
MEMORANDA

4H15

OPERATOR'S STATION

H32120F -UN-01JAN94

CAB WINDOWS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		MOLDING	1		(MAKE FROM H100460)
2	H100466	WINDOWPANE	1		REAR
3	H100465	WINDOWPANE	1		DOOR, L.H.
4	H100464	WINDSHIELD	1		
	H134840	WINDSHIELD	1		(EXPORT ONLY)
5	H100459	ISOLATOR	1		WINDSHIELD
6	H100468	WINDOWPANE	1		DOOR, R.H.
7	H100467	WINDOWPANE	1		UPPER, R.H.

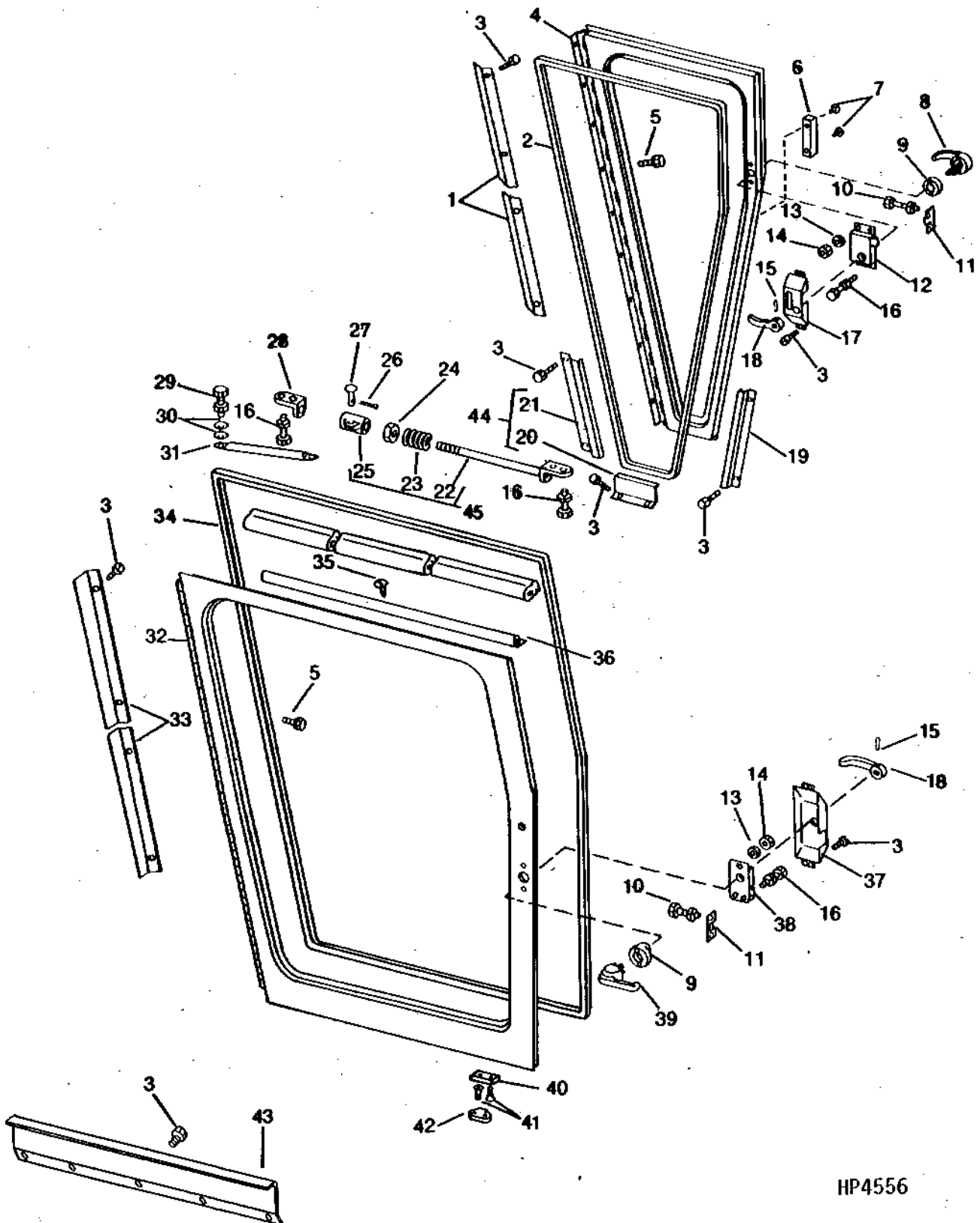
4H16

OPERATOR'S STATION

HP4556

-UN-01JAN94

CAB DOORS



HP4556

4H17

OPERATOR'S STATION

CAB DOORS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97623	COVER	1	-513950	(SUB H109905)
	H109905	PANEL	1		R.H.
2		SEAL	1		(MAKE FROM AH80335)
3	R52708	SCREW	27		
4	AH99378	DOOR	1		R.H.
5	H100672	SCREW	26	-600470	(SUB M83244) SELF-LOCKING
	M83244	SCREW, WITH WASHER	26		
6	AH105090	BUMPER	1	464351-	
7	R52708	SCREW	2	464351-	PAN HEAD
8	AH96672	HANDLE	1		OUTER, (WITHOUT KEY LOCK)
9	R63760	SPACER	2		
10	21H1026	SCREW	4		1/4" X 3/4"
	12H322	LOCK WASHER	4		1/4"
11	H100286	LATCH	2		
	H102268	STRAP	1		
12	AH99387	LOCK	1		R.H.
13	12H296	WASHER	4		0.216"
14	14H608	NUT	4		0.216"
15	34H264	SPRING PIN	2		5/32" X 7/8"
16	19H3072	CAP SCREW	8		0.190" X 1/2"
	12H340	LOCK WASHER	8		0.190"
17	H99837	COVER	1		
18	H98298	HANDLE	2		
19	H98375	SHIELD	1		
20	H100504	SHIELD	1	-1990	
21	H96314	SHIELD	1	-1990	
22	AH99374	STRAP	1	-1990	
23	H99842	SPRING	1	-1990	
24	H99923	LOCK NUT	1		
25	AH99373	GUIDE	1	-1990	
26	11H206	COTTER PIN	1		3/32" X 3/4"
27	KK5090B	PIN	1		
28	H100485	BRACKET	1		
29	R50639	SCREW	1	-610700	MACHINE
	21H1287	SCREW	1	610701-	1/4" X 1-1/4"
	14H786	NUT	1		1/4"
30	H80335	WASHER	2		
31	H100486	ROD	1		
32	AH99366	DOOR	1		L.H.
33	H97624	COVER	1		L.H.
34	AH80335	WEATHERSTRIP	1		
35	R52708	SCREW	3		PAN HEAD
36	H118741	RAIL	1		
37	H100337	COVER	1		
38	AH99386	LOCK	1		L.H.
39	AH96673	HANDLE	1		OUTER, (WITH KEY LOCK)
	AR51481	KEY	1		
40	H100487	STRAP	1	-415847	(SUB H103747 AND H103748)
	H103747	STRAP	1		
	H103748	STRAP	1		
41	H93461	SCREW	4		
42	H99833	WEDGE	2		
43	H100477	SILL	1		DOOR, L.H.
44	AH138728	KIT	1		
45	AH138729	KIT	1		

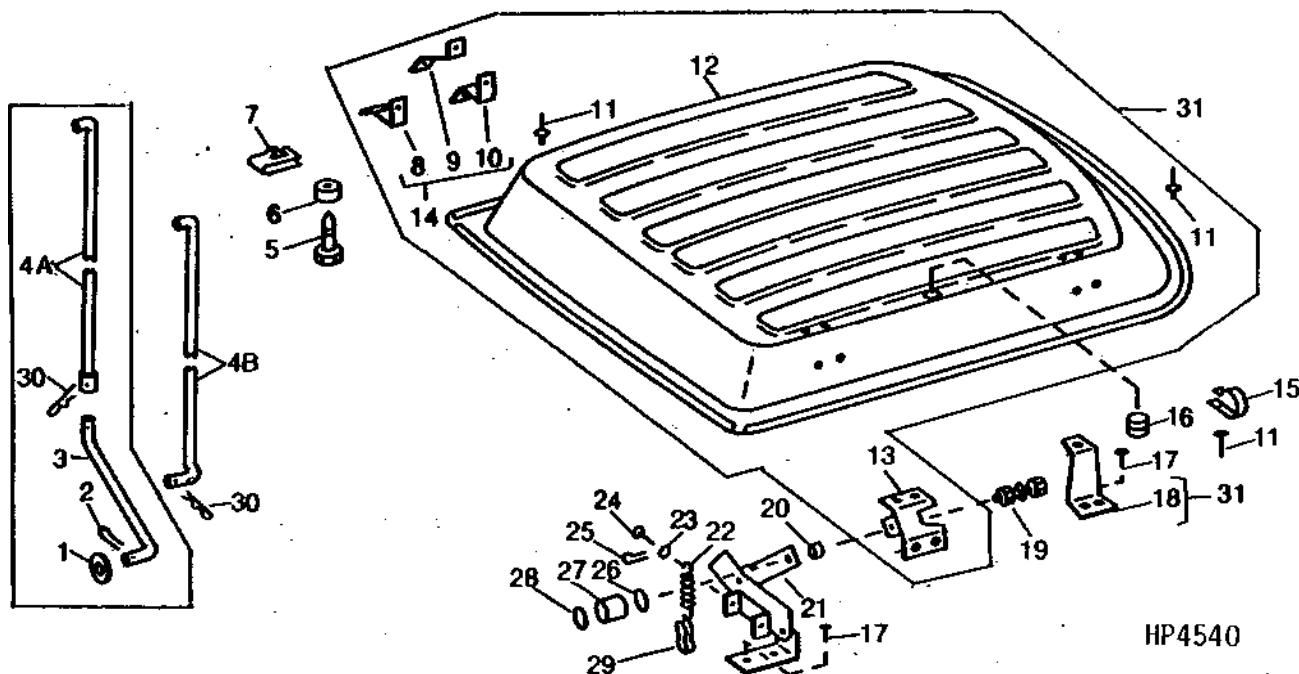
4H18

OPERATOR'S STATION

HP4540

-UN-01JAN94

CAB ROOF AND SUPPORTS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	1	-600359	13/32" X 13/16" X 0.065"
2	11H234	COTTER PIN	1	-600359	3/32" X 1"
3	H98287	ROD	1	-600359	(SUB H120190)
4A	AH91655	SUPPORT	1	-600359	
4B	H120190	PIN	1		
5	AR54437	KNOB	1	-414850	
	AH103515	KNOB	1	414851-	
6	R43661	RETAINER	1		
7	R50198	NUT	1	-610700	
	H125318	NUT	1	610701-	
8	H102518	BRACKET	1	-1990	(NO LONGER AVAILABLE)
9	H97619	SUPPORT	1	-1990	(NO LONGER AVAILABLE)
10	H97620	SUPPORT	1	-1990	(NO LONGER AVAILABLE)
11	R55326	RIVET	13		
12	H93358	ROOF	1	-416198	(SUB AH94475)
13	H97622	SUPPORT	2		
14	AH138730	KIT	1		
15	H97168	CLIP	1		
16	H97618	PLUG	2		
17	19H1731	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
18	AH95499	BRACKET	2	-1990	LIFT (NO LONGER AVAILABLE)
19	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
20	R51590	WASHER	1		
21	AH108757	SUPPORT	1		REAR (ILLUSTRATED) (SUB FOR AH92086)
	AH108756	SUPPORT	1		FRONT, (SUB FOR AH92085)
22	H97169	SPRING	2	-414850	(SUB H105055)
	H124114	SPRING	2	-610700	(SUB FOR H105055, THIS APPLICATION)
23	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
24	H123920	PIN	2		(SUB FOR N7055DN)
25	11H206	COTTER PIN	2		3/32" X 3/4"
26	R67694	WASHER	2		(SUB FOR A5659R)
27	28H102	SPACER	2		1/4" X 1"
28	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
29	AP19994	LINK	2	-610700	
	AH120712	CHAIN LINK	2	610701-	
30	P43660	SPRING LOCKING PIN	1		
31	AH119309	ROOF	1		(GREEN) (SUB FOR AH94475)

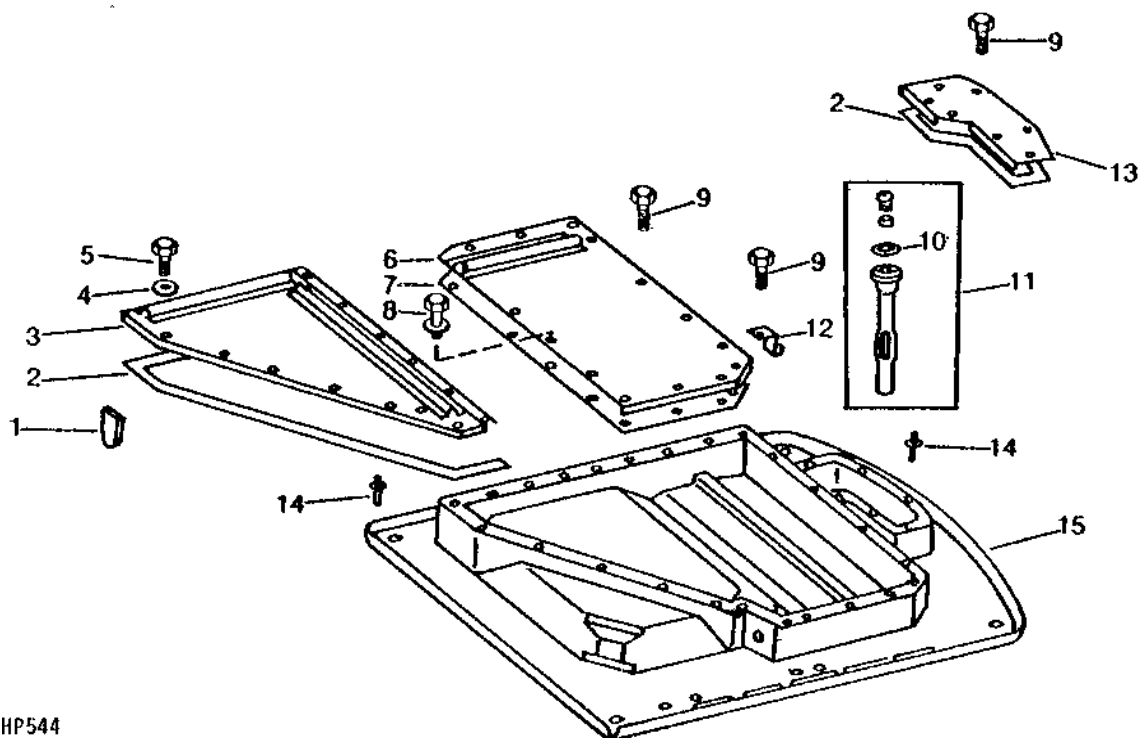
4H19

OPERATOR'S STATION

HP544

-UN-01JAN94

INNER ROOF AND COVERS

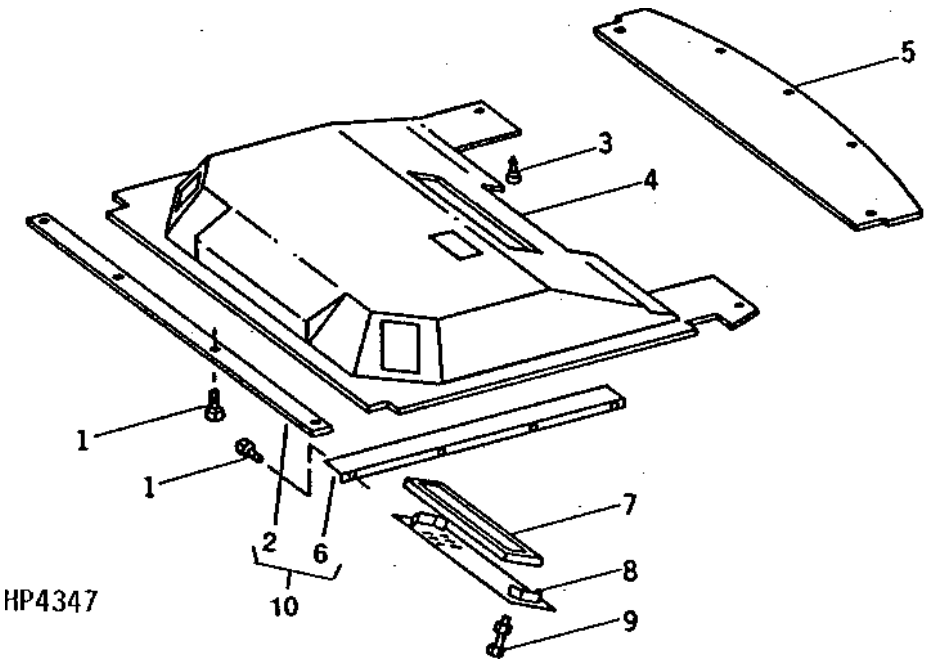


HP544

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97149	COVER	1		(WITHOUT AIR CONDITIONER)
2		SEAL	1		(CUT FROM H88773)
3	AH96741	COVER	1	-600896	(SUB H122258)
	H122258	COVER	1		REAR
4	R52130	LOCK NUT	5		
5	37H137	SCREW	5		0.190" X 5/8"
6	AH96743	COVER	1	-600896	FRONT, (SUB H122259)
	H122259	COVER	1		FRONT
7	H98286	INSULATOR	1		COVER
8	37H69	SCREW	3		1/4" X 5/8"
	12H356	LOCK WASHER	3		1/4"
9	37H24	SCREW	26		1/4" X 3/4"
10	24H1282	WASHER	6		5/32" X 3/4" X 0.120"
11	AR94073	ANCHOR	1		REPAIR (PKG. OF 6)
12	R62978	CLIP	2		
13	H97146	COVER	1		WIPER
14	R68332	RIVET	21		
15	AH95988	ROOF	1		

HP4347 -UN-01JAN94

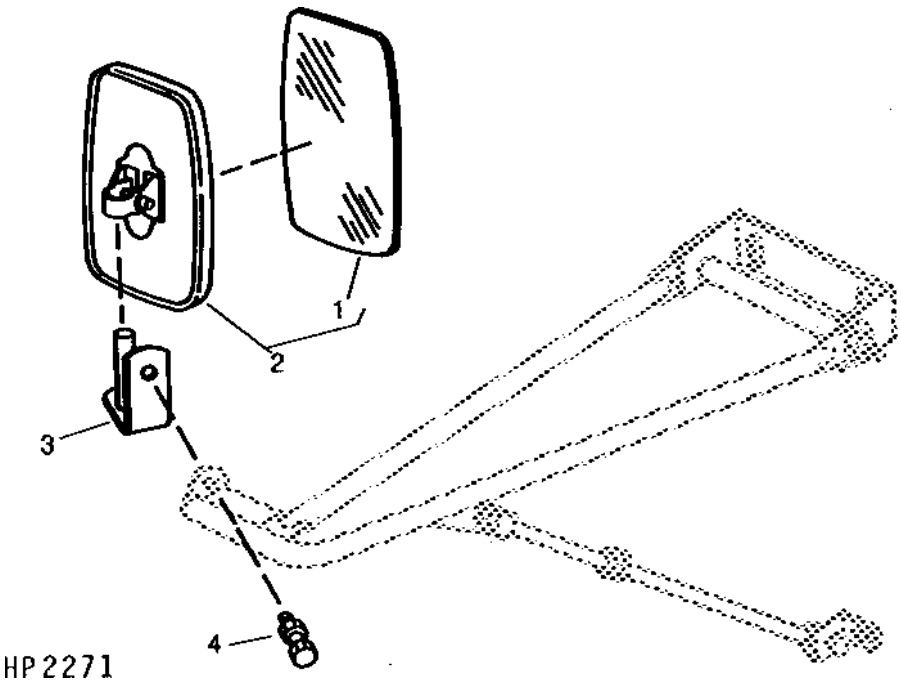
CAB ROOF HEADLINER



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R52708	SCREW	8		TAPPING, NO. 8 X 3/8"
2	H97625	RETAINER	1	-1990	
3	R54748	STUD	7		
4	H96824	HEADLINER	1		REAR
5	H97222	HEADLINER	1		FRONT
6	H97626	RETAINER	1	-1990	
7	AH92463	FILTER	1		
8	H97493	BEZEL	1		
9	21H1398	SCREW	2		1/4" X 1-3/4"
	P43893	LOCK NUT	2		
10	AH138731	KIT	1		

HP2271 -UN-01JAN94

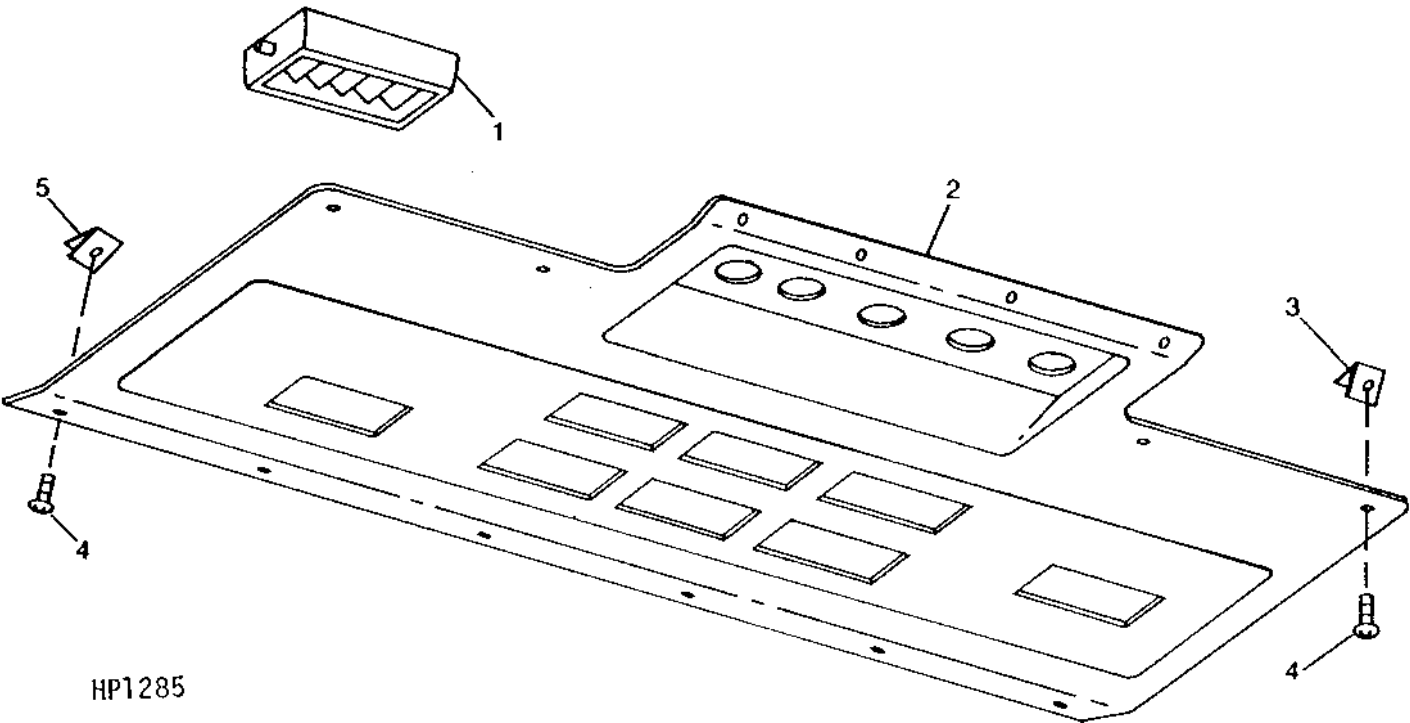
RIGHT HAND MIRROR (EXPORT)
(SERIAL NO. 600001-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	Z39369	REAR VIEW MIRROR	1		
2	AZ31008	REAR VIEW MIRROR	1		
3	AH119110	BRACKET	1		
4	N10212	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		

HP1285 -UN-01JAN94

AIR LOUVER AND PANEL

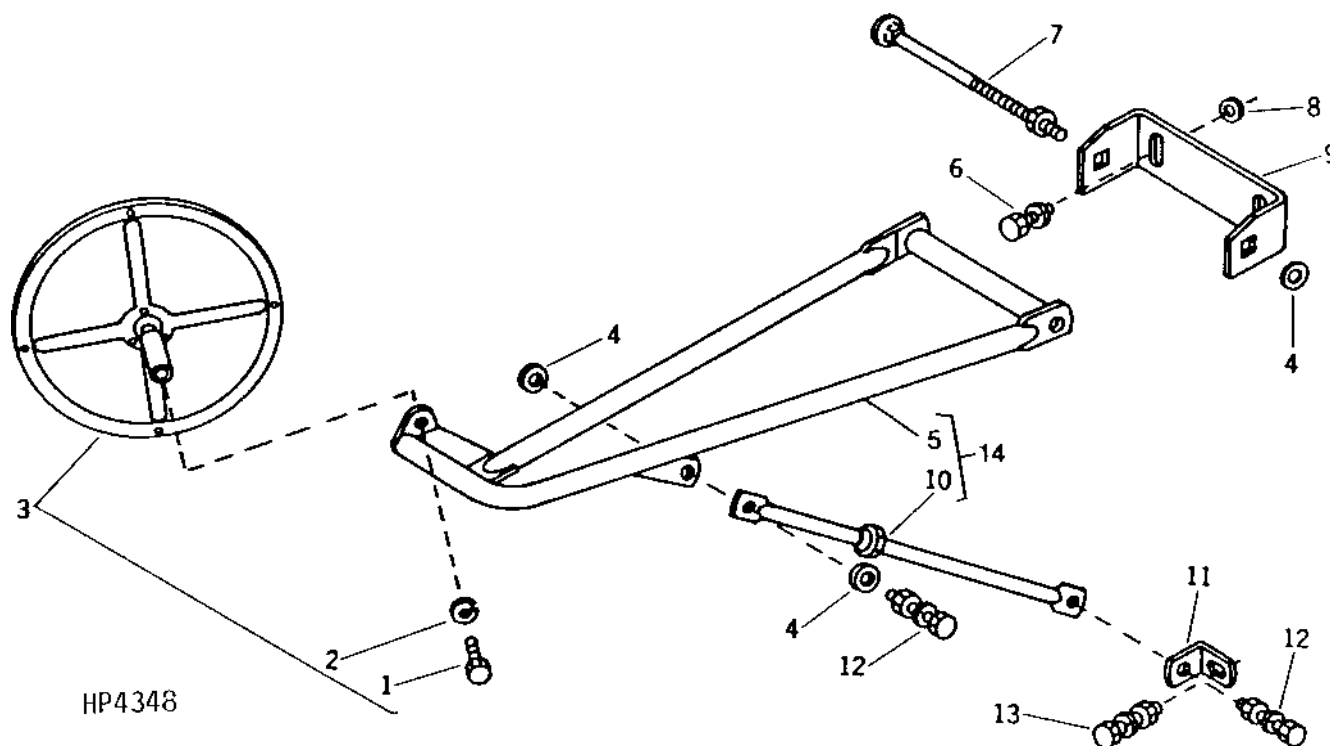


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR69697	LOUVER	4	-465100	
	AR93533	AIR DUCT	8	465101-	
2	R58003	PANEL	1	-465100	
	AR97616	PANEL	1	465101-600000	(INCLUDES (8) AR93533) (SUB AH118028)
	AH118028	BEZEL	1		(INCLUDES (8) AR93533)
3	R52130	LOCK NUT	8		(REAR)
4	R52931	SCREW	14		TAPPING
5	R50500	NUT	6		(FRONT)

HP4348

-UN-01JAN94

RIGHT-HAND REAR VIEW MIRROR



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1919	CAP SCREW	1		1/4" X 5/8"
2	12H302	LOCK WASHER	1		1/4"
3	AH99408	REAR VIEW MIRROR	1		
4	24H1122	WASHER	3		3/8" X 7/8" X 0.083"
5	AH99410	SUPPORT	1	-1990	
6	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
7	03H2299	BOLT	1		5/16" X 6-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	H100673	BRACKET	1		
10	AH99411	ARM	1	-1990	
11	H86390	ANGLE	1		INNER
12	19H2127	CAP SCREW	2		5/16" X 7/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
13	19H2284	CAP SCREW	1		3/8" X 7/8"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	AH138732	KIT	1	1990-	CONSISTS OF AH99410 AND AH99411

MEMORANDA

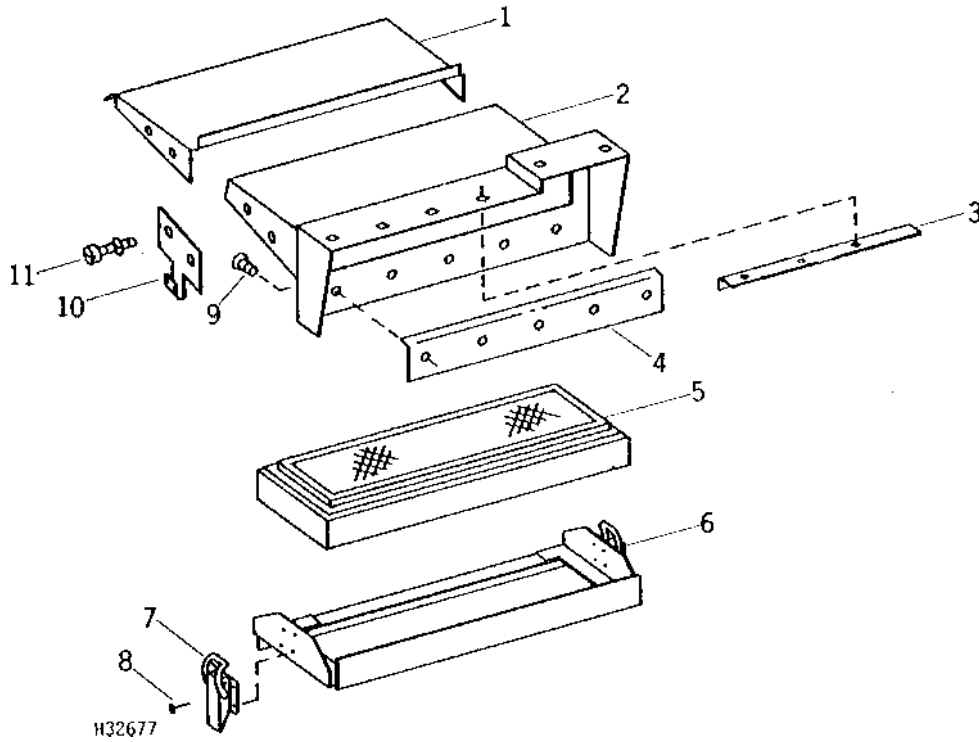
4H24

OPERATOR'S STATION

H32677

-UN-01JAN94

CAB AIR FILTER AND HOUSING

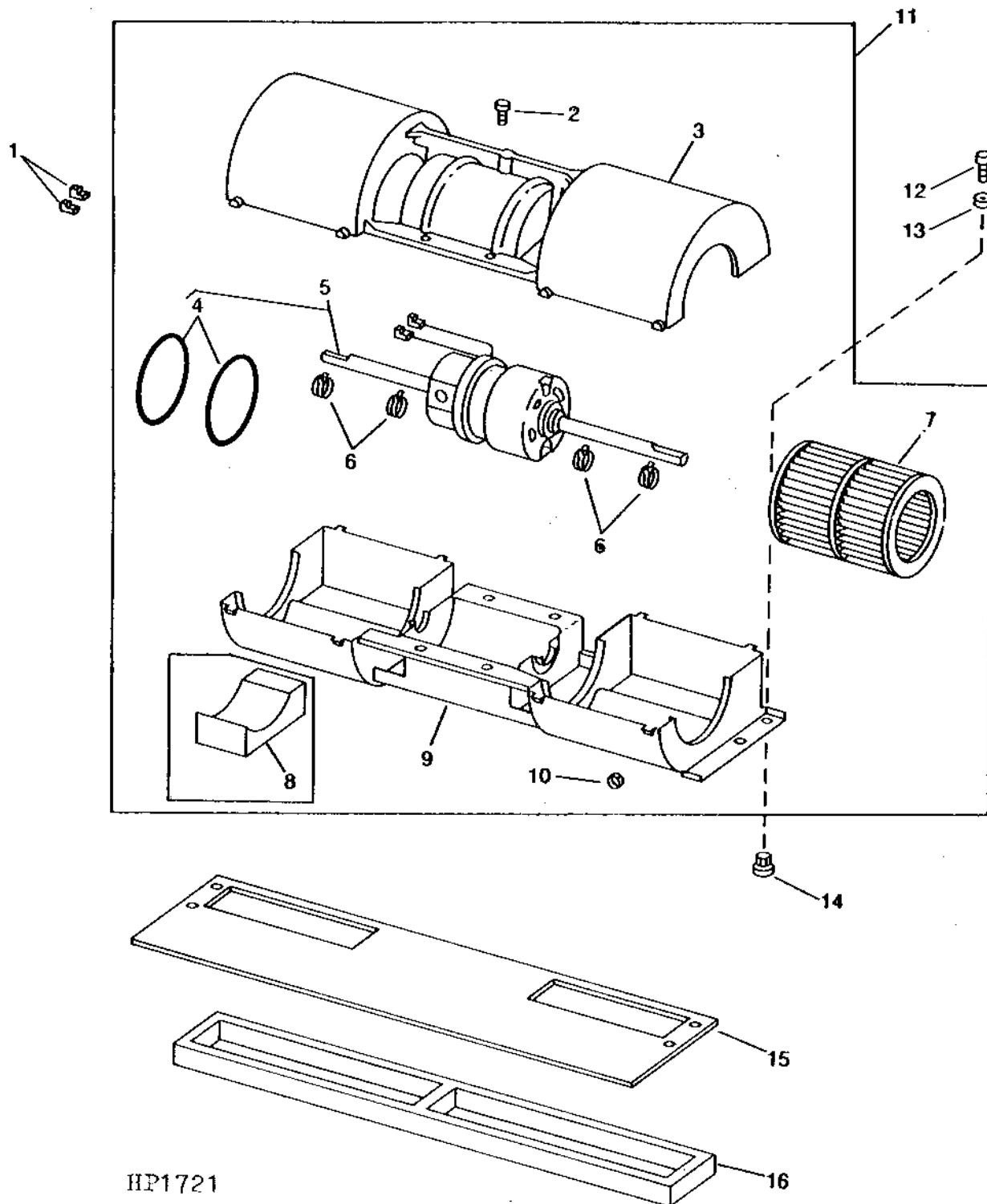


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101655	SUPPORT	1		
2	H93983	HOUSING	1		
3	H101656	REINFORCEMENT	1		
4	H102299	REINFORCEMENT	1	363601-	
5	AR61903	AIR FILTER	1		
6	AH96291	FRAME	1		
7	H97643	LATCH	2		
8	H64584	RIVET	8		
9	R68332	RIVET	1	363601-	
10	H97646	SUPPORT	2		
11	21H1019	SCREW	4		0.190" X 1/2"
	12H246	LOCK WASHER	4		0.190"
	14H778	NUT	4		0.190"

HP1721

-UN-01JAN94

PRESSURIZER BLOWER



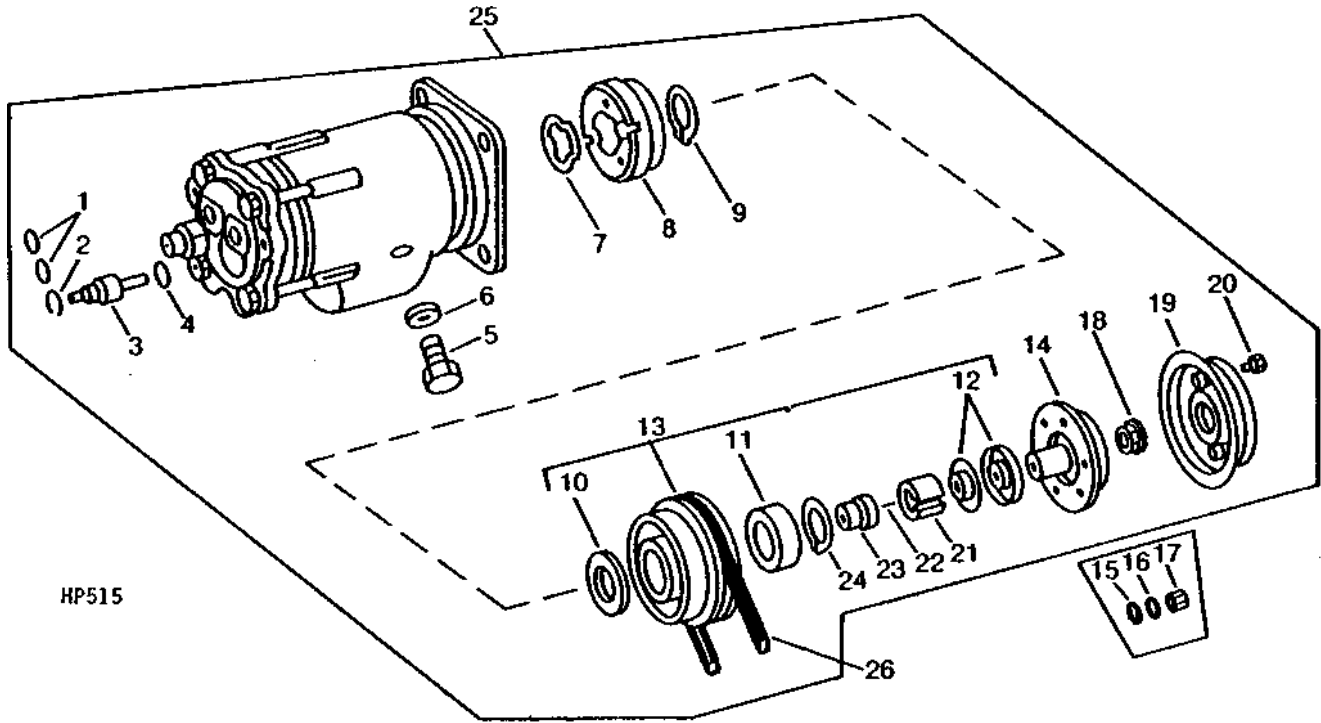
PRESSURIZER BLOWER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T28583	RECEPTACLE CONNECTOR BODY	2		
2	37H94	SCREW	4	-565400	0.216" X 1/2"
	R54388	SCREW	4	565401-610700	
	21H1348	SCREW	4	610701-	0.138" X 1-1/8"
	14H1026	NUT	4	565401-	0.138"
	24H1281	WASHER	4	565401-	5/32" X 3/8" X 0.049"
3	R65147	HOUSING	1	-565400	UPPER HALF, (SUB R77618)
	R77618	HOUSING	1		UPPER HALF
4	R85234	RING	2		(SUB FOR F1430R)
5	AR82005	MOTOR	1	-565400	(SUB RE13882)
	RE10999	MOTOR	1	-565101	(SUB RE13882) (NO LONGER AVAILABLE)
	RE13882	MOTOR	1	-610700	(SUB AR82005)
	AR82005	MOTOR	1	-625400	BLOWER, (SUB RE25160)
	RE25160	MOTOR	1		
6	R56101	CLIP	4		
7	R65832	IMPELLER	2	-610700	
	R81111	IMPELLER	1	610701-	
8	R65150	FILTER	1	-565400	
9	R65148	HOUSING	1	-565400	LOWER HALF, (SUB R77619)
	R77619	HOUSING	1		LOWER HALF
10	R67054	RING	8		
11	AR82006	BLOWER	1	-565400	(SUB AH112500, THIS APPLICATION)
	AH112500	BLOWER	1		
12	37H49	SCREW	4		NO. 10 X 1/2"
13	24H1283	WASHER	1	-565400	13/32" X 13/16" X .120"
	24H1283	WASHER	4	565401-	7/32" X 1/2" X 0.049"
14	H99918	INSERT	4		
15	R69301	INSULATOR	1		
16	H96940	SEAL	1	-465100	(SUB H109456)
	H109456	ISOLATOR	1		

HP515

-UN-01JAN94

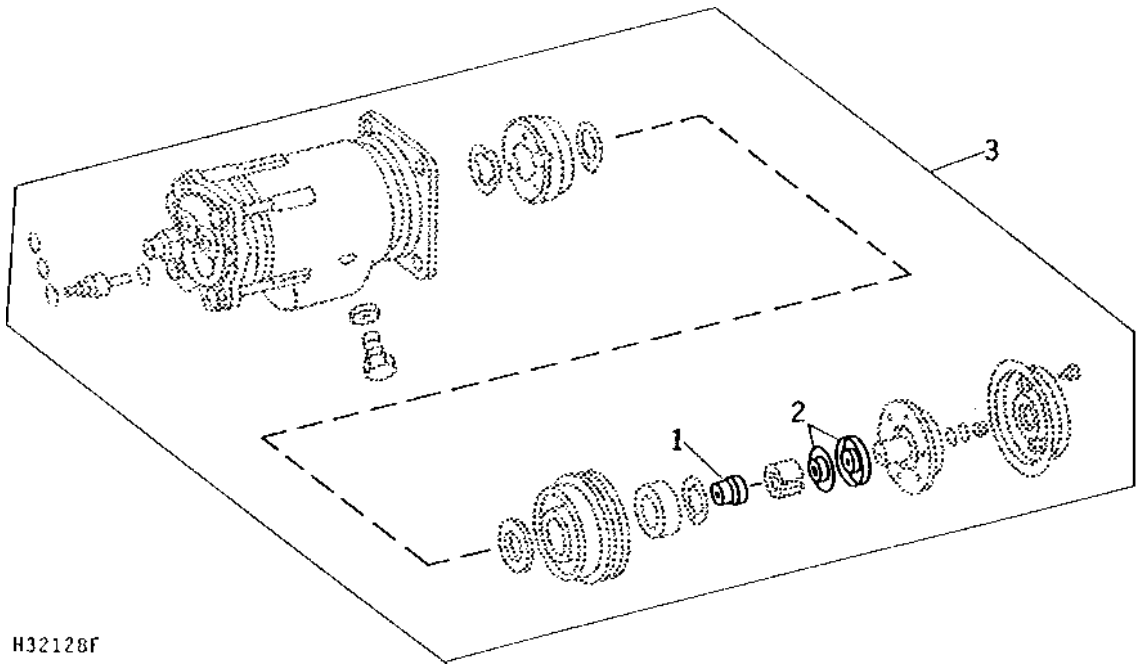
AIR CONDITIONING COMPRESSOR
SERIAL NO. (- 615400)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47235	O-RING	2	-631000	(KIT AR78501) (SUB R74210)
2	R74210	O-RING	2		
3	R63571	SNAP RING	1		(KIT AR78501)
4	32240	SWITCH	1		SUPER HEAT, (KIT AR78501)
5	R47233	O-RING	1		(KIT AR78501)
6	R47234	PLUG	1		
7	R56246	WASHER	1		
8	AR49803	GASKET	1		(ALSO ORDER AR71289)
9	R47224	ELECTRICAL COIL	1		(ALSO ORDER AR71289)
10	R54766	SNAP RING	1		(ALSO ORDER AR71289)
11	AR71288	WASHER	1		(ALSO ORDER AR71289)
12	AR71289	BALL BEARING	1		
13	AR71287	SHIELD	1		FRONT, (KIT AR71285)
14	AH119050	PULLEY	1		(INCLUDES R54766, AR71288 AND AR71289)
15	AR71286	ROTOR	1		ROTOR-MAGNET CLUTCH
16	R47230	CLUTCH	1		(INCLUDES AR71290)
17	R47231	WASHER	1	-414850	
18	R47232	SNAP RING	1	-414850	(SUB R69297)
19	R69297	NUT	1	-414850	(SUB R69297)
20	AR71290	FLANGE NUT	1	414851-	
21	37H32	COVER	1		
22	R47227	SCREW	3		0.190" X 3/8"
23	R47229	SEAL	1		(ALSO ORDER AR71289)
24	AR71285	SHAFT KEY	1		
25	R47226	KIT	1		SHAFT SEAL WITH BEARING SHIELD
26	TY6665	SNAP RING	1		(ALSO ORDER AR71289)
	TY6626	COMPRESSOR	1	-600000	(REMANUFACTURED)
	R46098	COMPRESSOR	1	600001-	(REMANUFACTURED)
	R69562	BELT	1	-414850	
	R71603	BELT	1	414851-415847	(SUB R71603)

H32128F -UN-01JAN94

KIT, SEAL

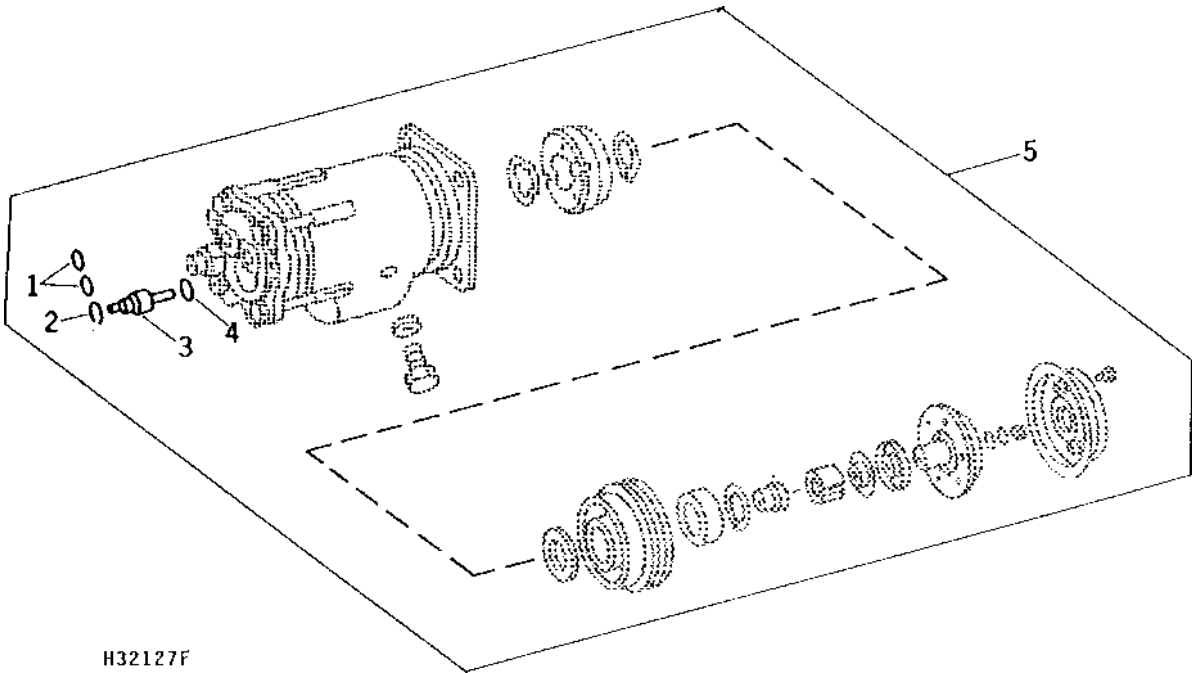


H32128F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1		
2	AR71289	SHIELD	1	FRONT	
3	AR71285	KIT	1		

H32127F -UN-01JAN94

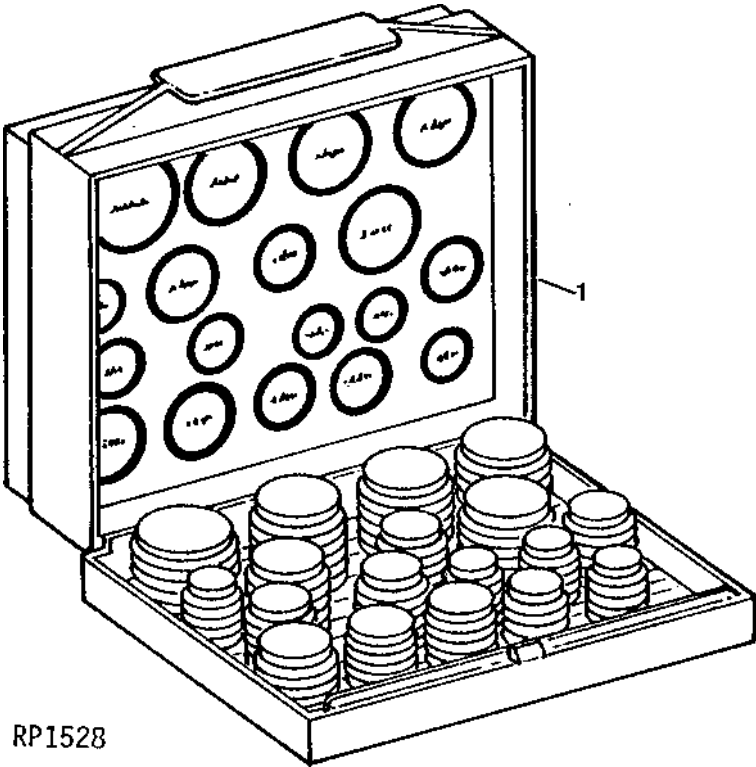
KIT, SUPER HEAT



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47235	O-RING	1	-631000	(SUB R74210)
	R74210	O-RING	1		
2	R63571	SNAP RING	1		
3		SWITCH	1		
4	32240	O-RING	1		
5	AR78501	KIT	1		

KIT, O-RING - AIR CONDITIONING

RP1528 -UN-01JAN94



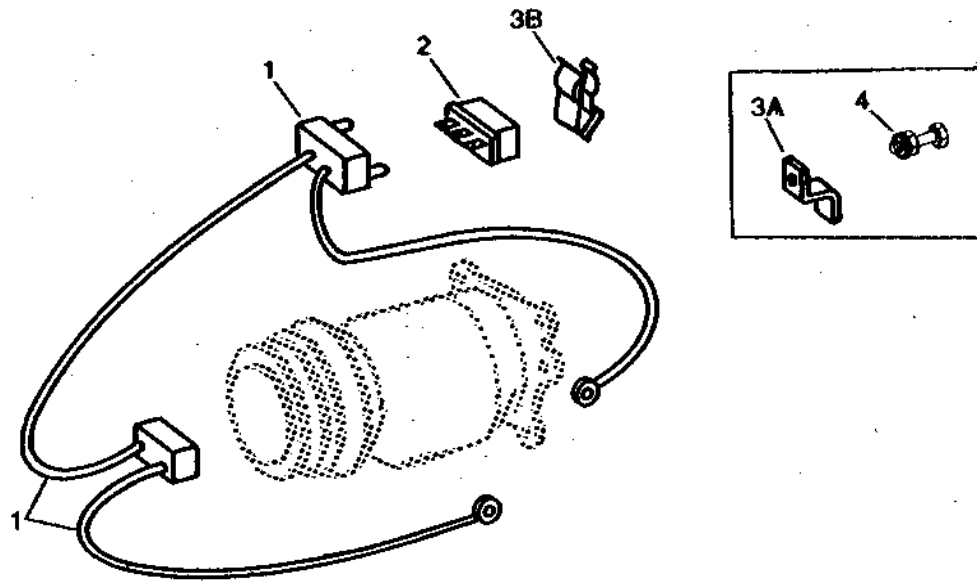
RP1528

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT66632	KIT	1		

HP1649

-UN-01JAN94

COMPRESSOR HARNESS AND RELAY

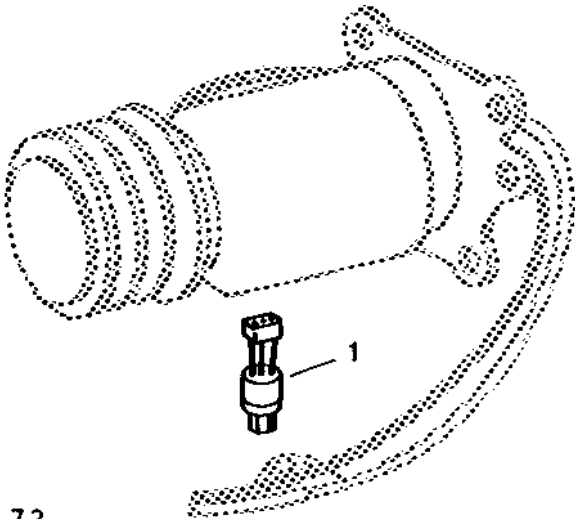


HP1649

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR77345	WIRING HARNESS	1	-600000	
2	AR77344	FUSE	1	-600000	RELAY, THERMAL
3A	H93362	BRACKET	1	-564100	(SUB R77405)
3B	R77405	CLIP	1	-600000	
4	21H1295	SCREW	1	-564100	0.190" X 5/8"
	R32176	NUT	1	-564100	WITH LOCK WASHER

AIR CONDITIONER HI PRESSURE SWITCH
(SERIAL NO. 600001-)

HP2173 -UN-01JAN94



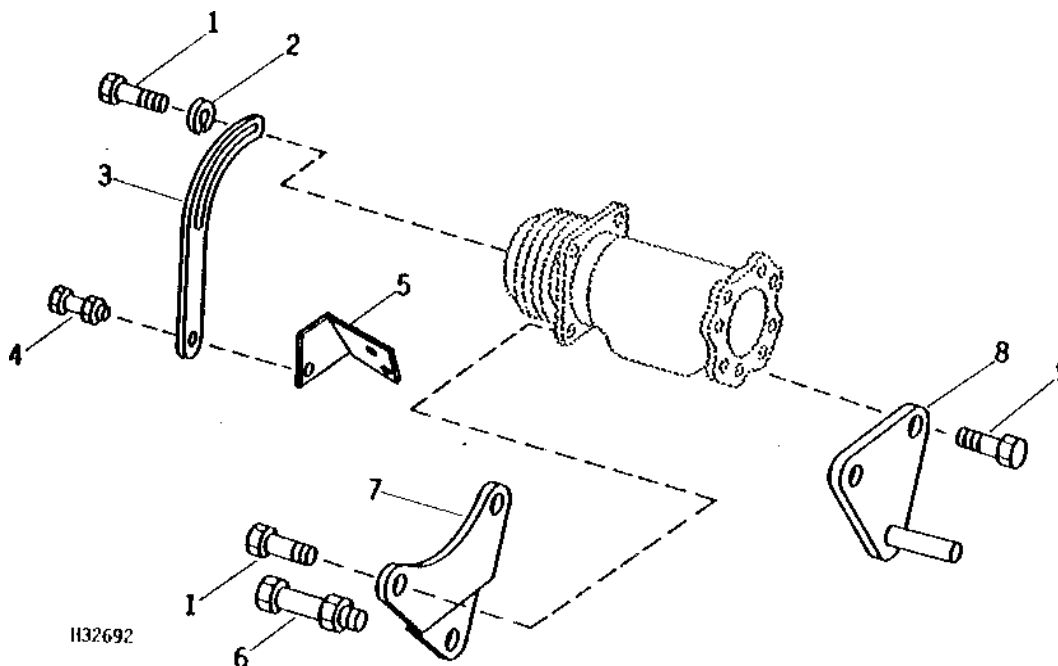
HP2173

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT63265	SWITCH	1		

H32692

-UN-01JAN94

COMPRESSOR MOUNTING AND SUPPORTS
SERIAL NO. (- 615400)

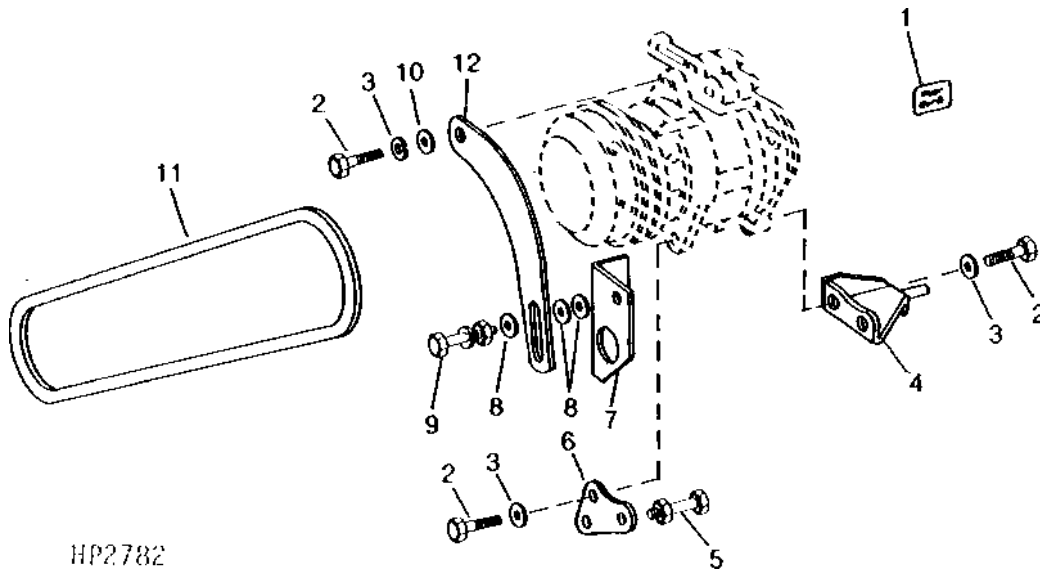


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2551	CAP SCREW	3	-414850	5/16" X 3/4"
	12H303	LOCK WASHER	3	-414850	5/16"
	19M7163	CAP SCREW	3	414851-	M8 X 25
2	12M7065	LOCK WASHER	3	414851-	8.100 MM
	24H1292	WASHER	1		11/32" X 3/4" X 0.120"
	T32853	STRAP	1		
4	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
5	H99510	STRAP	1	-464350	
	H107985	SUPPORT	1	464351-	
6	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	R45981	BRACKET	1		FRONT
8	AR77342	SUPPORT	1		REAR
9	19H1731	CAP SCREW	2	-414850	3/8" X 1"
	12H304	LOCK WASHER	2	-414850	3/8"
	19M7662	CAP SCREW	2	414851-	M10 X 30
	12M7066	LOCK WASHER	2	414851-	10.200 MM

HP2782

-UN-01JAN94

COMPRESSOR MOUNTING AND SUPPORTS
SERIAL NO. (615401-)



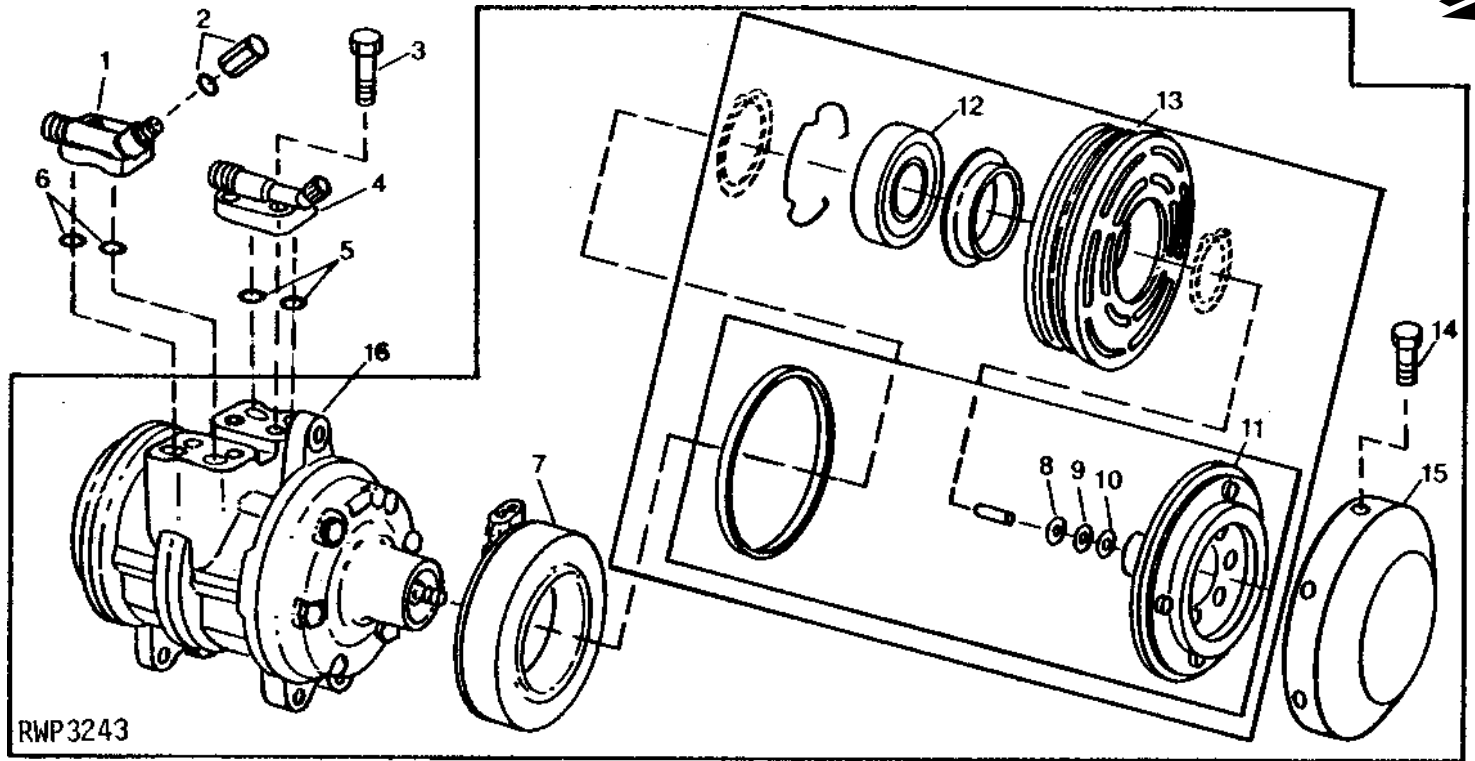
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115067	LABEL	1	-615716	
2	19M8007	CAP SCREW	5		
3	12M7066	LOCK WASHER	5		
4	AH116744	BRACKET	1		
5	19H1805	CAP SCREW	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H809	NUT	1		1/2"
6	E74160	BRACKET	1		
7	H107985	SUPPORT	1		
8	24H1652	WASHER	3		13/32" X 11/16" X 7/64"
9	19H1936	CAP SCREW	1		
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
10	24M7239	WASHER	1		
11	H122189	BELT	1		
12	H120273	STRAP	1		

MEMORANDA

COMPRESSOR CLUTCH AND SERVICE VALVES
(SERIAL NO. 615401-)

RWP3243

-UN-01JAN94

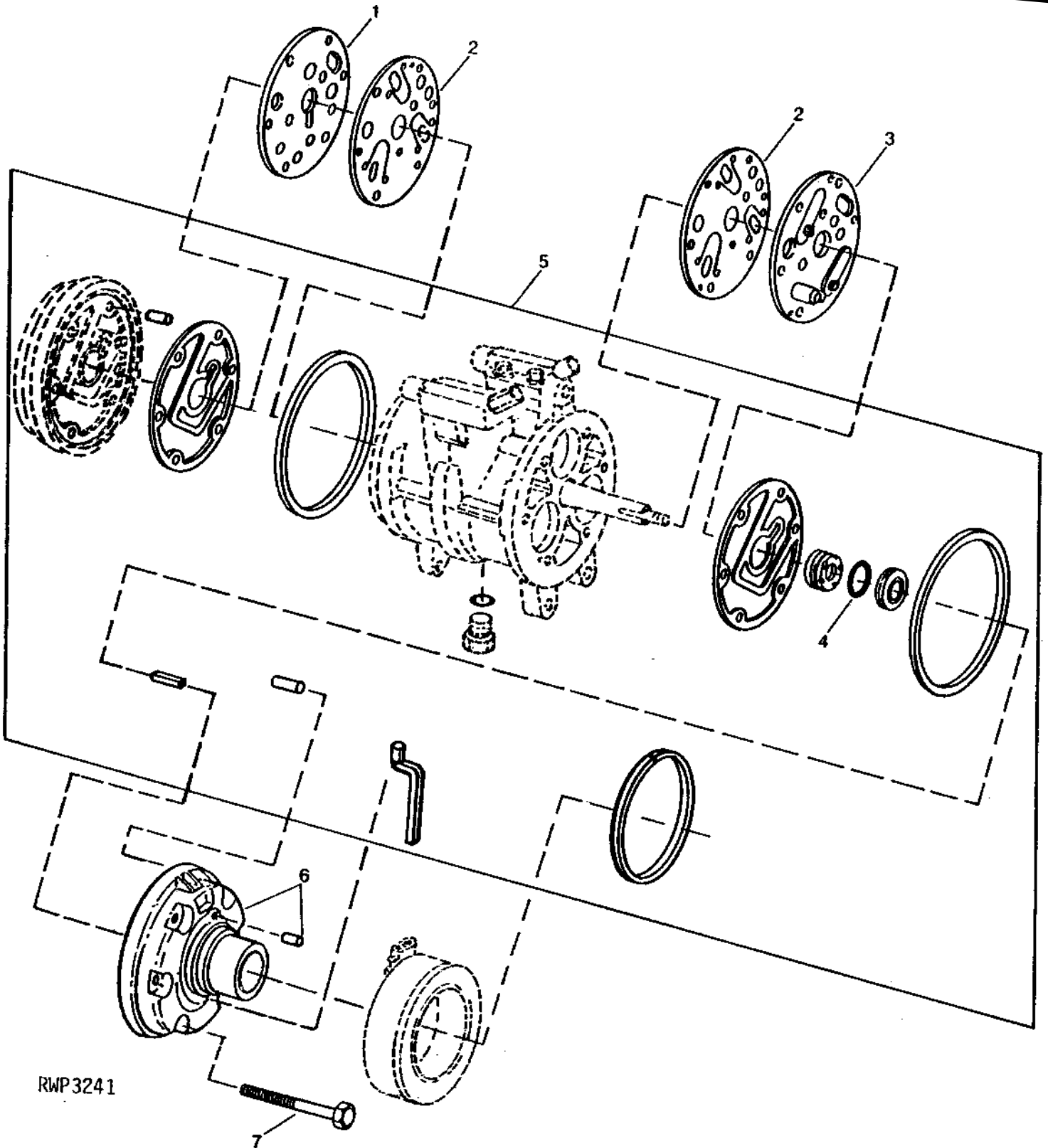


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	RE10981	MANIFOLD	1		
2	RE10982	VALVE	1		
3	R77398	SCREW	4		
4	RE10980	MANIFOLD	1		
5	R77401	PACKING	2		
6	R77400	PACKING	2		
7	H122522	ELECTRICAL COIL	1	(SUB R85688)	
	R85688	STATOR	1		
8	R77391	SHIM	AR		
9	R77392	SHIM	AR		
10	R77393	SHIM	AR		
11	AH119047	KIT	1		MAGNET CLUTCH HUB SUBASSEMBLY
	AH119050	ROTOR	1		
12	R77394	BEARING	1		
13	AH119048	KIT	1		
14	R77390	SCREW	6		
15	H122534	COVER	1		
16	AH121578	COMPRESSOR	1	(SUB TY6745) (WITH CLUTCH)	
	TY6745	COMPRESSOR	1	REMANUFACTURED	
..	RE10976	KIT	1		

RWP3241

-UN-01JAN94

COMPRESSOR PARTS (SERIAL NO. 615401-)



RWP3241

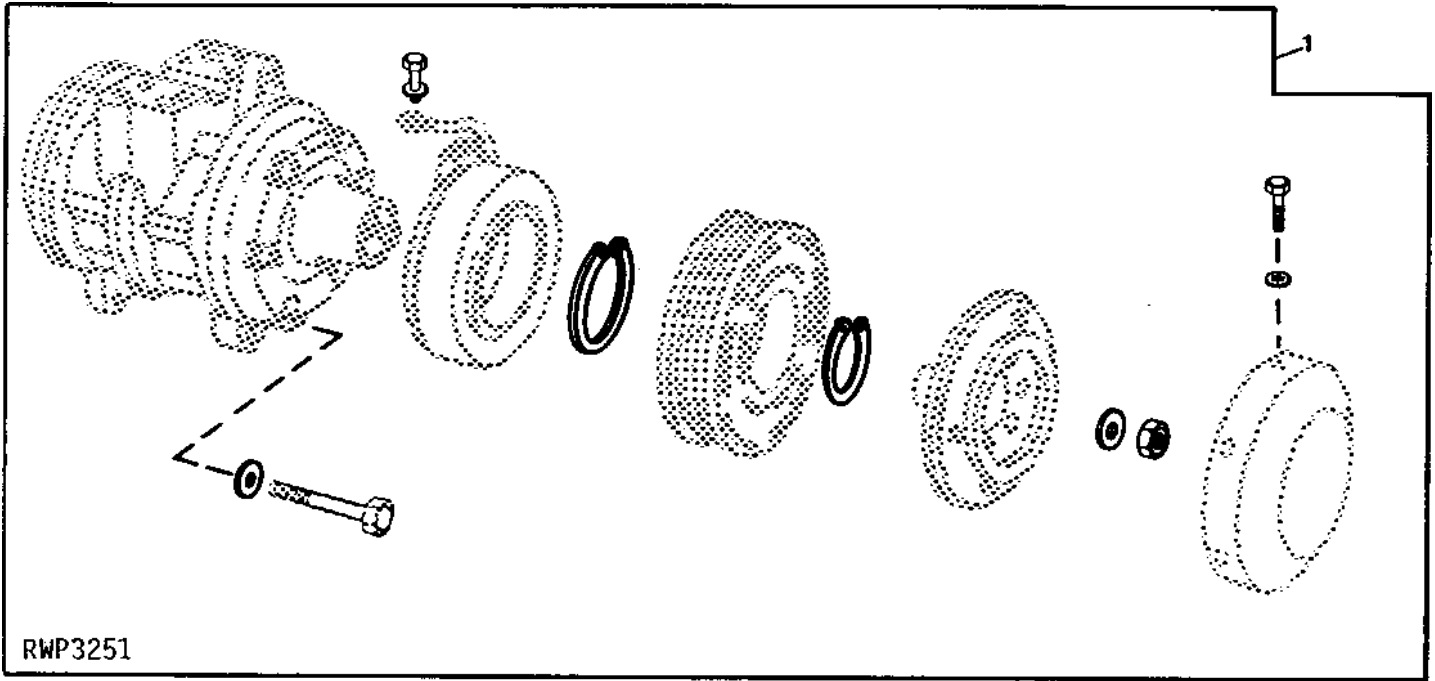
COMPRESSOR PARTS - CONTINUED
(SERIAL NO. 615401-)

KEY	PART NO.	PART NAME	QTY	TRACTOR SERIAL NO.	REMARKS
1	RE10979	PLATE	1		
2	R77397	VALVE	2		
3	RE10978	PLATE	1		
4	R77399	PACKING	1		
5	RE10973	KIT	1	SEAL	
6	RE10977	SUPERCHARGER	1		
7	R77396	BOLT	6		

MEMORANDA

RWP3251 -UN-01JAN94

COMPRESSOR HARDWARE KIT
(SERIAL NO. 615401-)

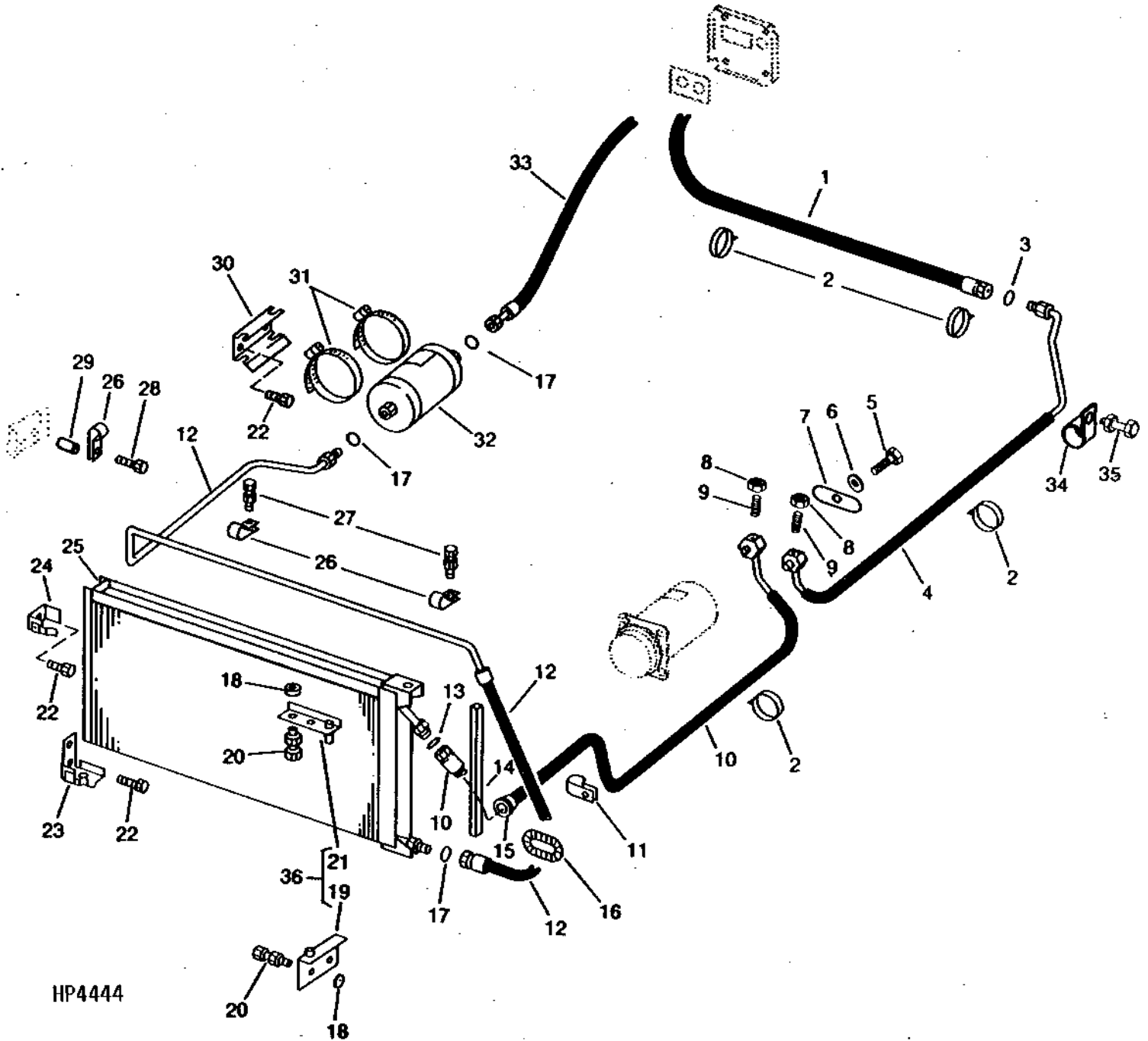


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	RE10976	KIT	1		

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES
(SERIAL NO. -600000)

HP4444

-UN-01JAN94



HP4444

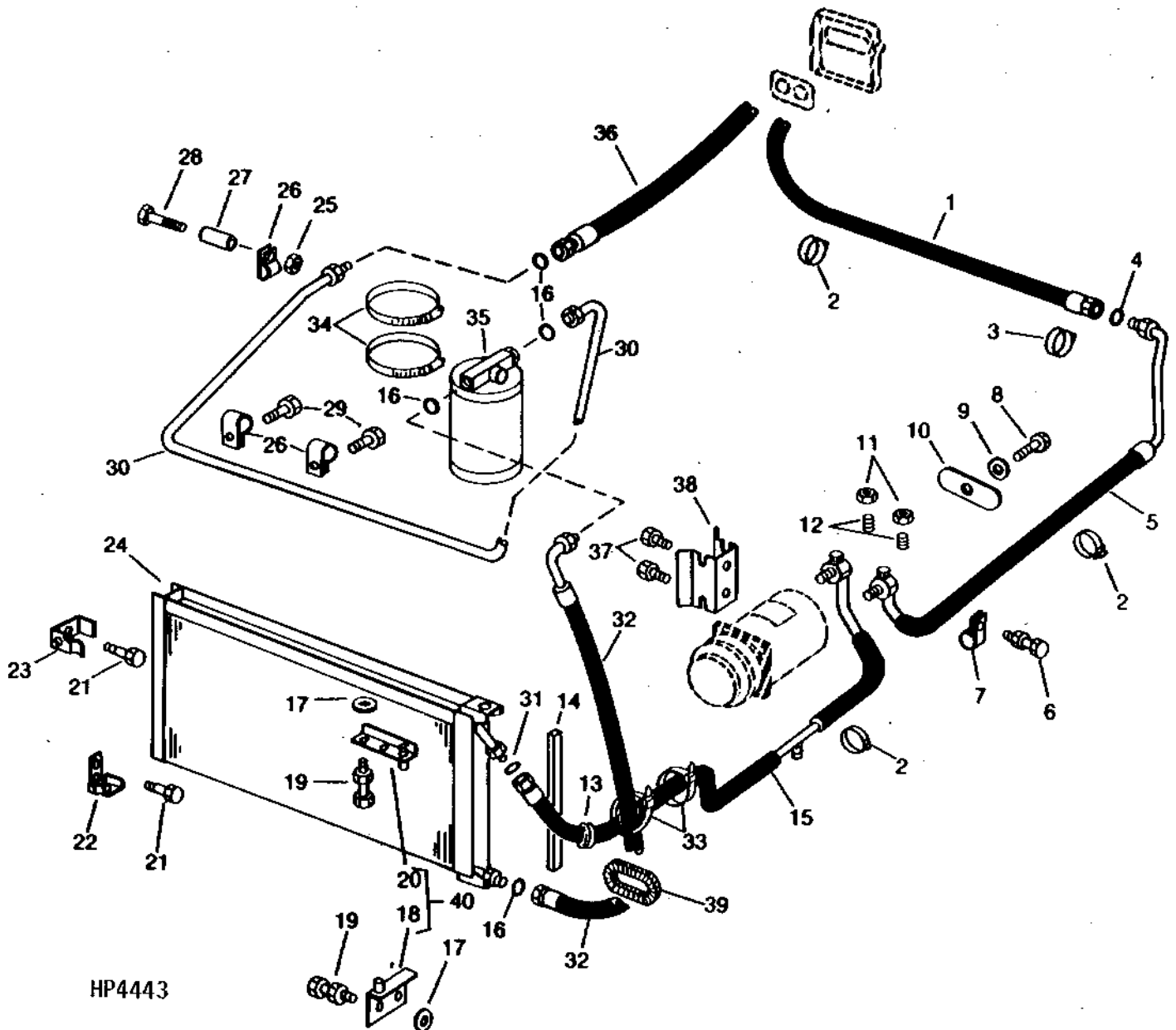
CONDENSER, RECEIVER, AND AIR CONDITIONER LINES - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92943	HOSE	1	-600000	(SUB AH110916)
	AH110916	HOSE	1		SUCTION
2	H91298	CLIP	5		
3	R33259	O-RING	1		
4	AH91604	LINE	1	-600000	(SUB AH110918)
	AH110918	LINE	1		SUCTION
5	19H2522	CAP SCREW	1	-414850	3/8" X 2"
	12H304	LOCK WASHER	1	-414850	3/8"
	19M7170	CAP SCREW	1	414851-	M10 X 50
	12M7066	LOCK WASHER	1	414851-	10.200 MM
6	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
7	R60171	STRAP	1		
8	R60172	NUT	2	415848-	
9	R60170	VALVE	2	415848-	
10	AH91610	HOSE	1		PRESSURE
11	AH83545	CLIP	1		(SUB R72659)
	R72659	CLAMP	1		
12	AH96501	LINE	1		PRESSURE
13	P51212	O-RING	1		
14		SEAL	1		(CUT FROM H88769)
15	H87091	GROMMET	1		
16		CONDUIT	1		241 MM (9-1/2") (CUT FROM H88857)
17	R10093	O-RING	3		
18	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
19	AH100082	PIVOT	1	-1990	LOWER
20	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
21	AH87960	PIVOT	1	-1990	UPPER
22	H65108	SCREW	5		SELF-TAPPING
23	AH87961	PIVOT	1		
24	AH87979	SUPPORT	1		
25	AH87966	VAPOR CONDENSER	1		
26	AH76882	CLIP	3		
27	19H1900	CAP SCREW	2		5/16" X 3/4"
	14H785	NUT	2		5/16"
28	19H1800	CAP SCREW	1		3/8" X 1-1/2"
29	28H1522	SPACER	1		3/8" X 11/16"
30	H87092	SUPPORT	1		RECEIVER
31	AR21842	CLAMP	2		
32	AR59780	RECEIVER-DRYER	1		
33	AH96504	HOSE	1		
34	T27550	CLIP	1		
35	19H1948	CAP SCREW	1		1/4" X 3/4"
	N10217	LOCK NUT	1		
36	AH138733	KIT	1		

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES
(SERIAL NO. 600001 - 615400)

HP4443

-UN-01JAN94



HP4443

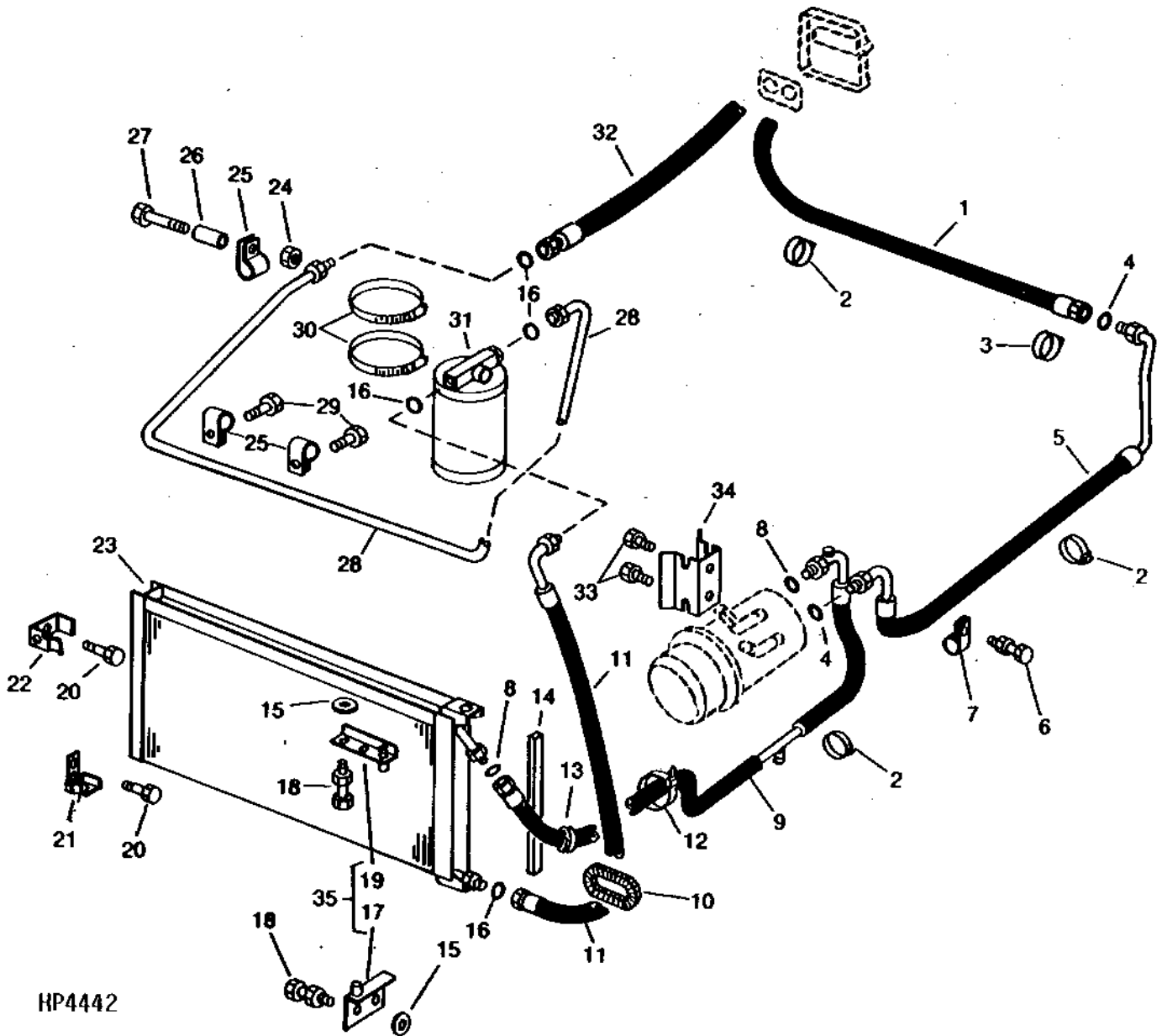
CONDENSER, RECEIVER, AND AIR CONDITIONER LINES - CONTINUED
(SERIAL NO. 600001 - 615400)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH110916	HOSE	1		SUCTION
2	H91298	CLIP	4		
3	H100879	CLAMP	1		
4	R33259	O-RING	1		
5	AH110918	LINE	1		SUCTION
6	19H1948	CAP SCREW	1		1/4" X 3/4"
	N10217	LOCK NUT	1		
7	T27550	CLIP	1		
8	19M7170	CAP SCREW	1		M10 X 50
	12M7066	LOCK WASHER	1		10.200 MM
9	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
10	R60171	STRAP	1		
11	R60172	NUT	2		
12	R60170	VALVE	2		
13	H87091	GROMMET	1		
14		SEAL	1		(CUT FROM H88769)
15	AH115020	HOSE	1		PRESSURE
16	R10093	O-RING	3		
17	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
18	AH100082	PIVOT	1	-1990	LOWER
19	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
20	AH87960	PIVOT	1	-1990	UPPER
21	H65108	SCREW	5		SELF-TAPPING
22	AH87961	PIVOT	1		
23	AH87979	SUPPORT	1		
24	AH87966	VAPOR CONDENSER	1		
25	N10217	LOCK NUT	1		
26	AH76882	CLIP	3		
27	B13986	BUSHING	1		
28	19H2102	CAP SCREW	1		1/4" X 1-3/4"
29	19H1900	CAP SCREW	2		5/16" X 3/4"
30	AH112237	LINE	1		
31	P51212	O-RING	1		
32	AH111050	HOSE	1	-600000	5/8" X 914 MM (36") X 5/8", PRESSURE
	AT58260	HOSE	1	600001-	5/8" X 775 MM (30-1/2") X 5/8"
33	M66044	TIE BAND	2		
34	AR21842	CLAMP	2		
35	AT63170	RECEIVER-DRYER	1	-631000	(SUB AT125596)
	AT125596	RECEIVER-DRYER	1		
36	AH96504	HOSE	1		
37	19M7865	SCREW	2		M8 X 16
38	H87092	SUPPORT	1		RECEIVER
39		CONDUIT	1		241 MM (9-1/2") (CUT FROM H88857)
40	AH138733	KIT	1		

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES
(SERIAL NO. 615401 -)

HP4442

-UN-01JAN94



HP4442

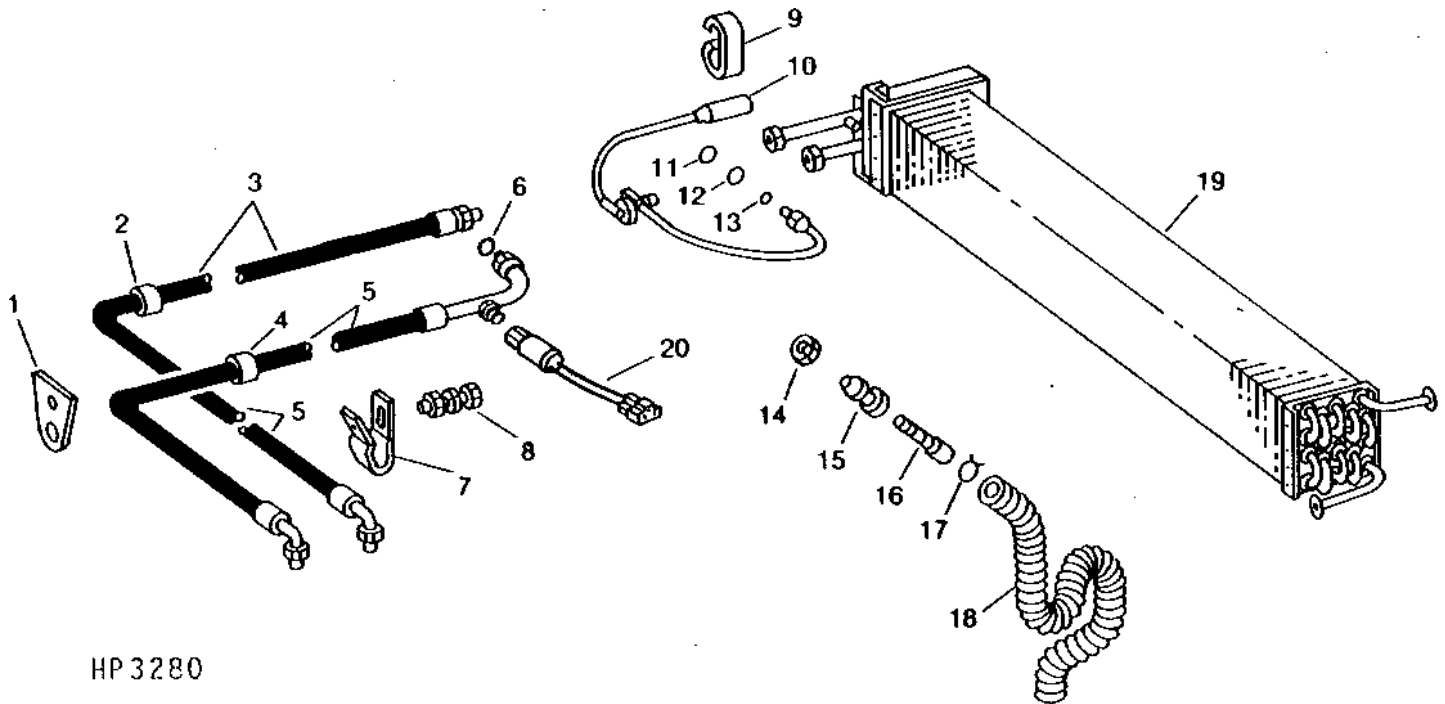
CONDENSER, RECEIVER, AND AIR CONDITIONER LINES - CONTINUED
(SERIAL NO. 615401 -)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH110916	HOSE	1		SUCTION
2	H91298	CLIP	4		
3	H100879	CLAMP	1		
4	R33259	O-RING	2		
5	AH116707	LINE	1		SUCTION
6	19H1948	CAP SCREW	1		1/4" X 3/4"
	N10217	LOCK NUT	1		
7	T27550	CLIP	1		
8	P51212	O-RING	2		
9	AH112231	HOSE	1		PRESSURE
10		CONDUIT	1		241 MM (9-1/2") (CUT FROM H88857)
11	AH111050	HOSE	1	-600000	5/8" X 914 MM (36") X 5/8", PRESSURE
	AT58260	HOSE	1	600001-	5/8" X 775 MM (30-1/2") X 5/8"
12	M66044	TIE BAND	1		
13	H87091	GROMMET	1		
14		SEAL	1		(CUT FROM H88769)
15	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
16	R10093	O-RING	4		
17	AH100082	PIVOT	1	-1990	LOWER
18	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
19	AH87960	PIVOT	1	-1990	UPPER
20	H65108	SCREW	5		SELF-TAPPING
21	AH87961	PIVOT	1		
22	AH87979	SUPPORT	1		
23	AH87966	VAPOR CONDENSER	1		
24	N10217	LOCK NUT	1		
25	AH76882	CLIP	3		
26	B13986	BUSHING	1		
27	19H2102	CAP SCREW	1		1/4" X 1-3/4"
28	AH112237	LINE	1		
29	19H1900	CAP SCREW	2		5/16" X 3/4"
30	AR21842	CLAMP	2		
31	AT63170	RECEIVER-DRYER	1	-631000	(SUB AT125596)
	AT125596	RECEIVER-DRYER	1		
32	AH96504	HOSE	1		
33	19M7865	SCREW	2		M8 X 16
34	H87092	SUPPORT	1		RECEIVER
35	AH138733	KIT	1		

HP3280

-UN-01JAN94

EVAPORATOR/HEATER CORE AND AIR CONDITIONER LINES



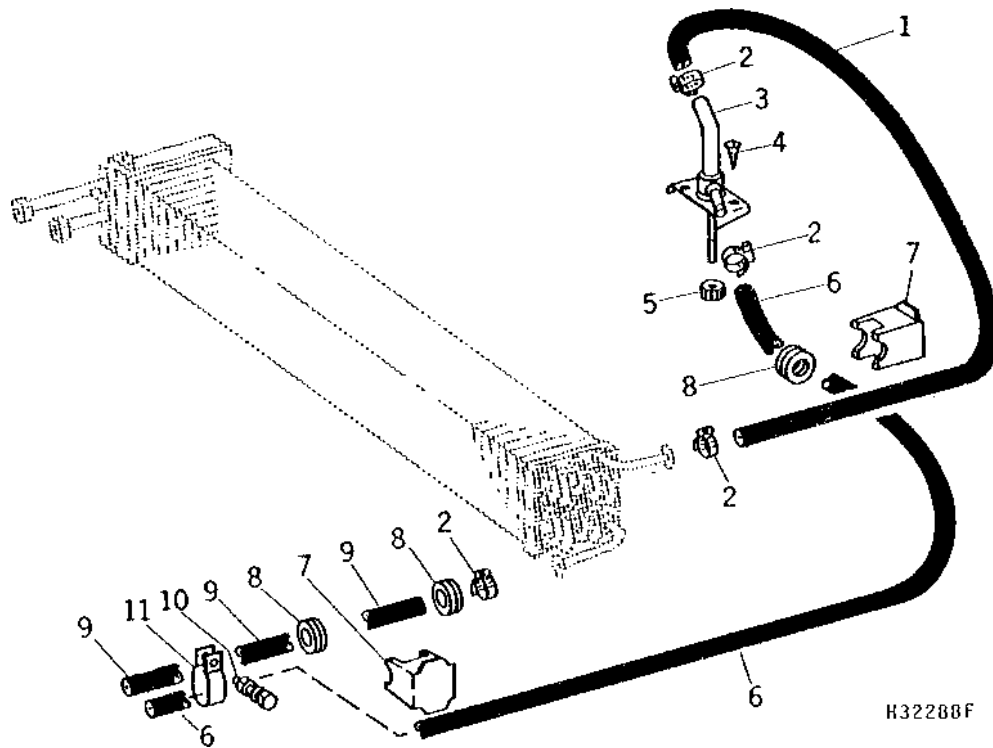
HP 3280

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96822	RETAINER	1		
2	H96823	GROMMET	1	-600000	
	H114603	GROMMET	1	600001-	
3	AH92941	HOSE	1	-600000	SUCTION, 13 MM X 1651 MM (1/2" I.D. X 65") LONG, (SUB AH111152)
	AH111152	HOSE	1		15 MM X 1651 MM (5/8" I.D. X 65") LONG
4	H65107	GROMMET	1		
5	AH112469	HOSE	1		LIQUID, 8 MM X 1676 MM (5/16" I.D. X 66") LONG
6	R10093	O-RING	2		
7	AH77869	CLIP	1		
8	21H1030	SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
9	R66645	CLIP	1		
10	AR58482	VALVE	1		EXPANSION
11	R33259	O-RING	2		
12	P51212	O-RING	1		
13	R34812	O-RING	1		
14	F2741R	PACKING	2		
15	R60263	BUSHING	2		
16	R60264	HOSE	2		10 MM X 4572 MM (13/32" I.D. X 180") LONG
17	R34766	CLAMP	2	-414850	
	AR48236	CLAMP	2	414851-	
18	H97644	CONDUIT	2		
19	AR88076	EVAPORATOR	1		
20	AT63266	SWITCH	1	600001-	LO PRESSURE

H32288F

-UN-01JAN94

HEATER CONTROL VALVE AND HOSES

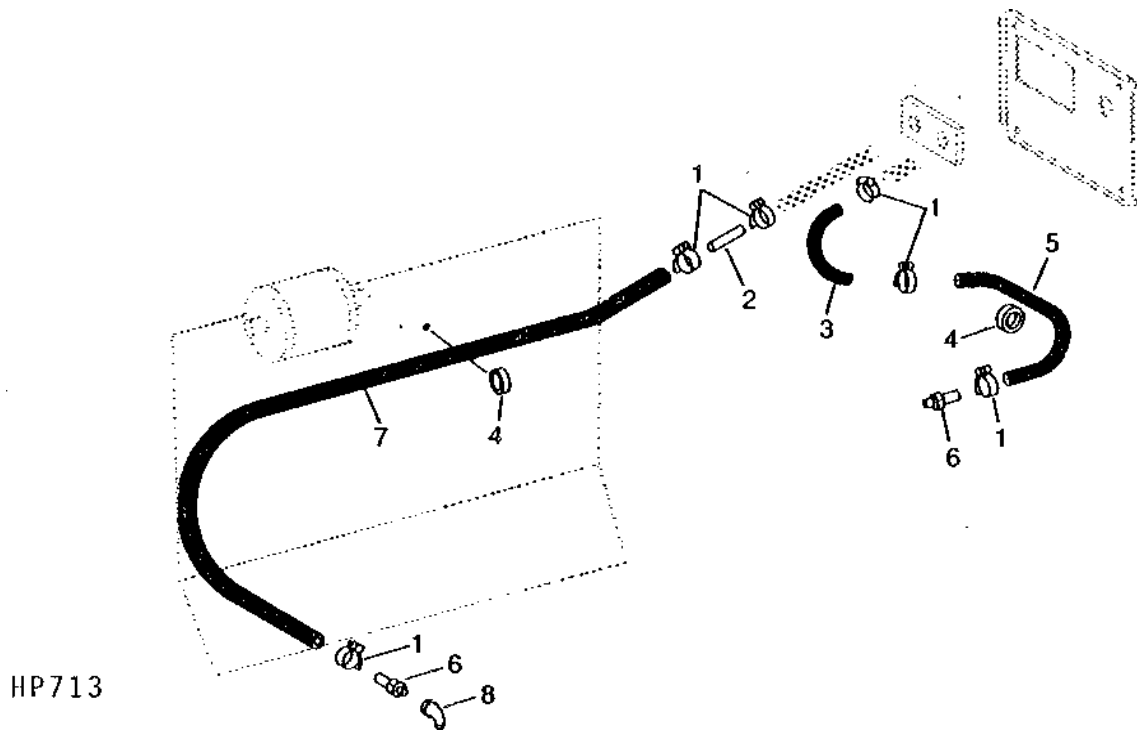


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		HOSE	1	-414850	16 MM X 787 MM (5/8" I.D. X 31") LONG (CUT FROM R45847)
	H102711	HOSE	1	414851-	16 MM (5/8") I.D.
2	AR21837	CLAMP	4	-414850	
	AH105953	CLAMP	4	414851-	
3	AR70418	REGULATOR	1	-414850	
	AR89913	VALVE	1	414851-465100	
	AR100056	CONTROL VALVE	1	465101-	
4	37H49	SCREW	2		NO. 10 X 1/2"
5	AR69370	KNOB	1		
6		HOSE	1		16 MM X 2667 MM (5/8" I.D. X 105") LONG (CUT FROM R45847)
7	R65472	PANEL	2		
8	R65475	GROMMET	3		
9		HOSE	1		16 MM X 2083 MM (5/8" I.D. X 105") LONG (CUT FROM R45847)
10	21H1030	SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
11	AH77869	CLIP	1		

HP713

-UN-01JAN94

HEATER HOSES

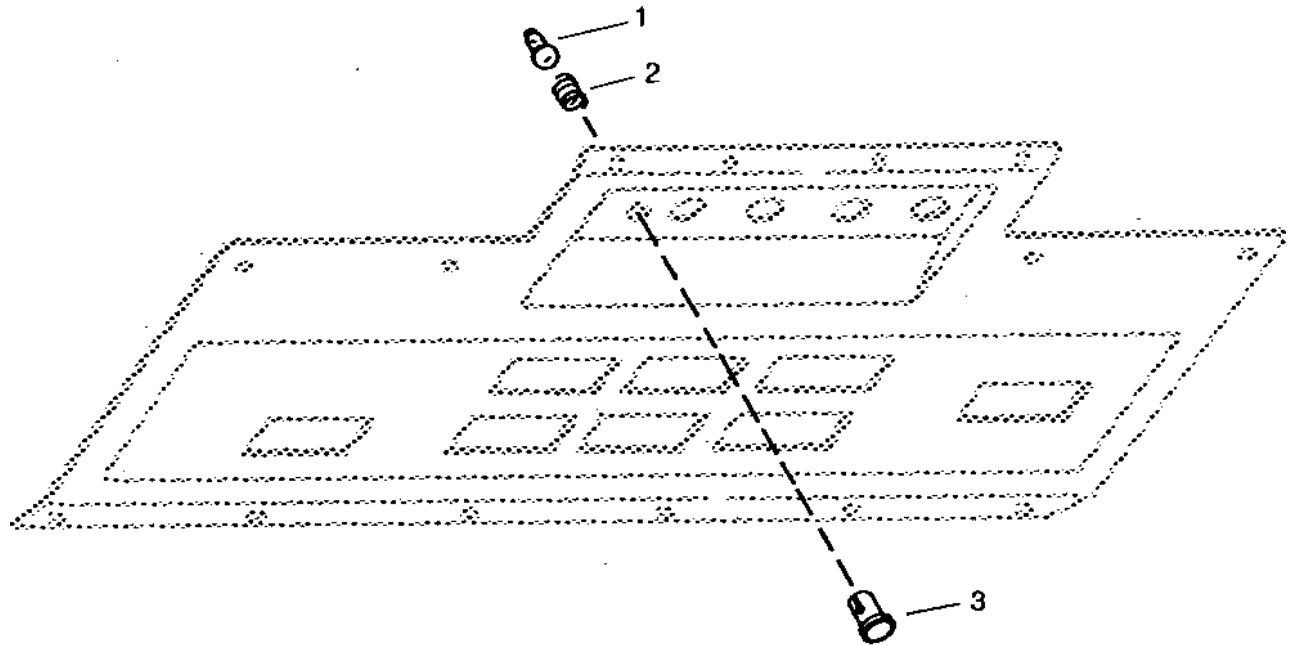


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR21837	CLAMP	6		
2	H81010	BUSHING	2	-464350	
	H81010	BUSHING	1	464351-	
3	H106018	TUBE	1	464351-	
4	H91298	CLIP	2		
5		HOSE	1		16 MM X 558 MM (5/8" I.D. X 22") LONG (CUT FROM R45847)
6	H23196	FITTING	2		
7		HOSE	1		16 MM X 1473 MM (5/8" I.D. X 58") LONG, (CUT FROM R45847)
8	15H200	ELBOW FITTING	1		STRAIGHT, 1/2"

AIR CONDITIONING HI PRESSURE SWITCH INDICATOR LIGHT ASSEMBLY
(SERIAL NO. 600001-)

HP2172

-UN-01JAN94



HP2172

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM31284	BULB	1		
2	R30378	SPRING	1		
3	AH114765	LENS	1		

MEMORANDA

FOR INDIVIDUAL HEADER PARTS CATALOGS REFER TO:

PC-1558 - PARTS CATALOG FOR JOHN DEERE 200 SERIES PLATFORMS

PC-1223 - PARTS CATALOG FOR JOHN DEERE 40 SERIES CORN HEADS

PC-1549 - PARTS CATALOG FOR JOHN DEERE 50 SERIES ROW-CROP HEADS

PC-1747 - PARTS CATALOG FOR JOHN DEERE 50A SERIES ROW-CROP HEADS

PC-1189 - PARTS CATALOG FOR JOHN DEERE THREE-ROLLER BELT PICKUPS (200 SERIES)

PC-2104 - PARTS CATALOG FOR JOHN DEERE 900-SERIES PLATFORMS

PC-2210 - PARTS CATALOG FOR JOHN DEERE THREE-ROLLER BELT PICKUPS (900 SERIES)

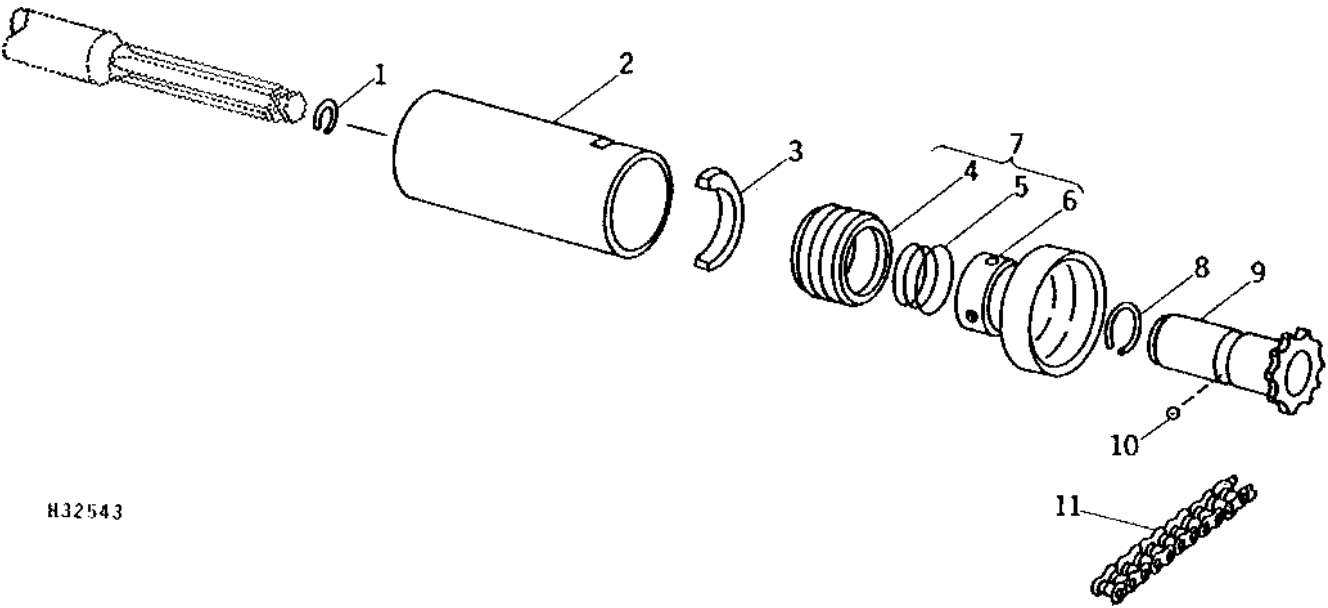
MEMORANDA

5B6

FEEDER HOUSE

H32543 -UN-01JAN94

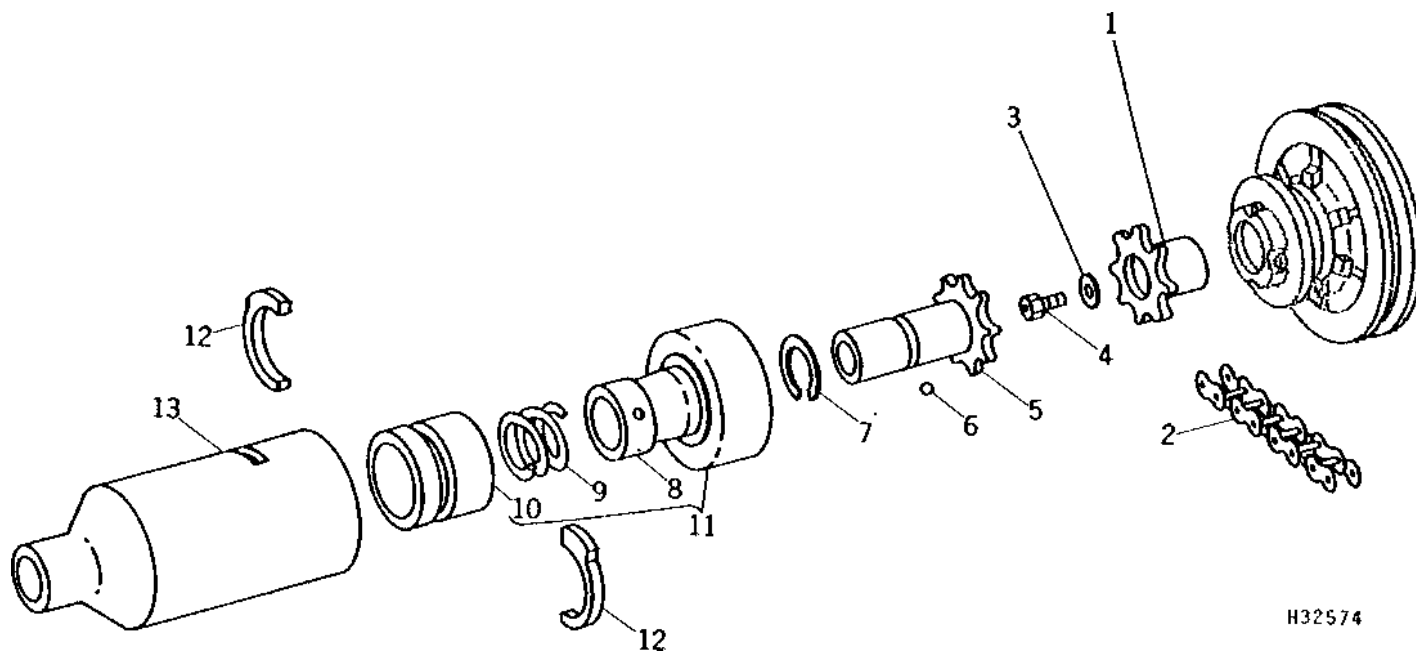
QUIK-TATCH COUPLER AND SHIELD (RIGHT-HAND SIDE)



H32543

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80926	SNAP RING	1		
2	H99036	SHIELD	1	-414850	
3	H22039	UNIVERSAL JOINT BEARING	2	-415847	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	2		
4		SLEEVE	1		(SUB AH89038)
5		SPRING	1		(SUB AH89038)
6		RETAINER	1		(SUB AH89038)
7	AH89038	QUICK COUPLER	1		
8	H25360	SNAP RING	1		
9	AN102382	CHAIN SPROCKET	1		14 TEETH
10	N104243	BALL	3		
11	AN102383	LINK CHAIN	1		

H32574 -UN-01JAN94 QUIK-TATCH COUPLER AND SHIELD (VARIABLE DRIVE) (LEFT-HAND SIDE)



H32574

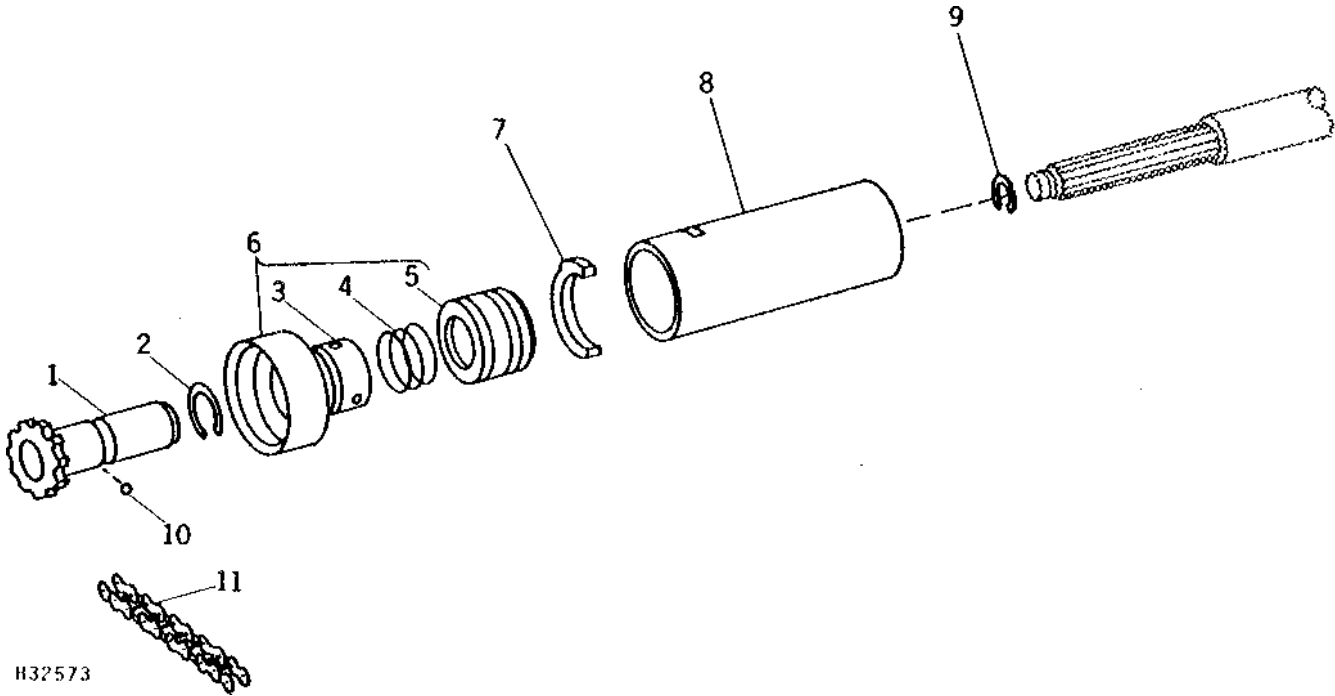
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96938	CHAIN SPROCKET	1		14 TEETH
2	AN102383	LINK CHAIN	1		
3	24H1794	WASHER	1		21/32" X 1-1/2" X 0.120"
4	19H1708	CAP SCREW	1		5/8" X 1-3/4"
	12H294	LOCK WASHER	1		5/8"
5	AN102382	CHAIN SPROCKET	1		14 TEETH
6	N104243	BALL	3		
7	H25360	SNAP RING	1		
8		RETAINER	1		(SUB AH89038)
9		SPRING	1		(SUB AH89038)
10		SLEEVE	1		(SUB AH89038)
11	AH89038	QUICK COUPLER	1		
12	H22039	UNIVERSAL JOINT BEARING	2	-415847	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	2		
13	H93438	SHIELD	1		

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FEEDER HOUSE

QUIK-TATCH COUPLER AND SHIELD (LONG)(LEFT-HAND SIDE)

H32573 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN102382	CHAIN SPROCKET	1		14 TEETH
2	H25360	SNAP RING	1		
3		RETAINER	1		(SUB AH89038)
4		SPRING	1		(SUB AH89038)
5		SLEEVE	1		(SUB AH89038)
6	AH89038	QUICK COUPLER	1		
7	H22039	UNIVERSAL JOINT BEARING	2	-415847	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	2		
8	H99036	SHIELD	1	-414850	
9	H80926	SNAP RING	1		
10	N104243	BALL	3		3/64" DIA.
11	AN102383	LINK CHAIN	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE COUPLER ASSEMBLY.

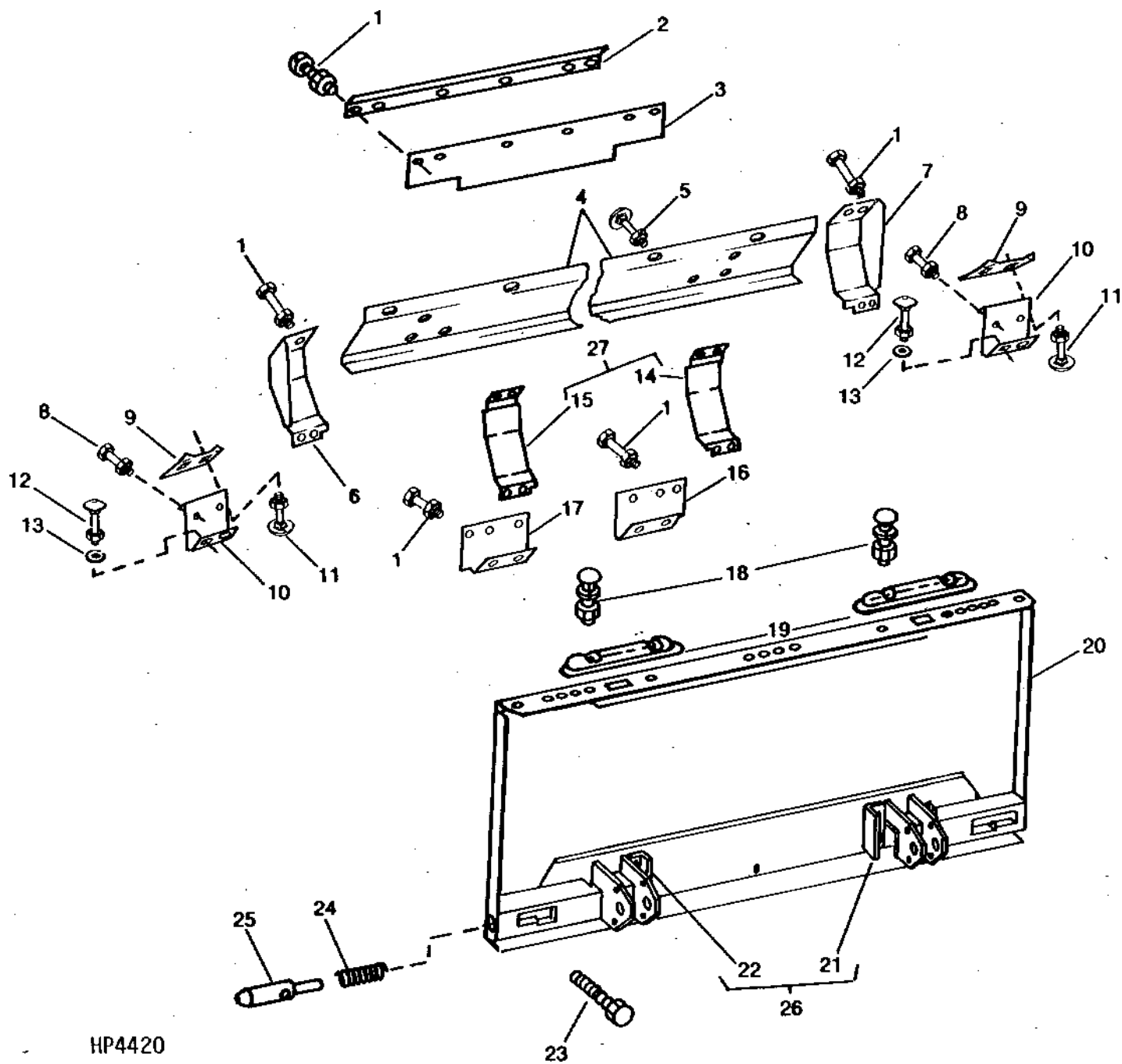
5B9

FEEDER HOUSE

HP4420

-UN-01JAN94

FEEDER HOUSE FRONT SHEETS



HP4420

5B10

FEEDER HOUSE

FEEDER HOUSE FRONT SHEETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1030	SCREW	30		3/8" X 3/4"
	N10215	LOCK NUT	30		
2	H99030	STRIP	1		
3	H99031	DEFLECTOR	1		
4	H99032	SHIELD	1		
5	21H1029	SCREW	5		5/16" X 3/4"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
6	AH91331	SHIELD	1		L.H.
7	AH91330	SHIELD	1		R.H.
8	21H1030	SCREW	4		3/8" X 3/4"
	N10215	LOCK NUT	4		
9	H99035	STRIPPER	2		
10	H99034	SUPPORT	2		
11	03H1765	BOLT	4		3/8" X 3/4"
	N10215	LOCK NUT	4		
12	03H1519	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
13	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
14	H83577	EXTENSION	1	-1990	R.H. CONVEYOR SHIELD (NO LONGER AVAILABLE)
15	H83578	EXTENSION	1	-1990	L.H. CONVEYOR SHIELD (NO LONGER AVAILABLE)
16	H85937	EXTENSION	1		R.H. CLOSURE STRIP
17	H85938	EXTENSION	1		L.H. CLOSURE STRIP
18	03H1439	BOLT	4		1/2" X 1-3/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
19	H93556	CLAMP	2		
20	AH91337	SUPPORT	1		FRONT
21	H80772	REINFORCEMENT	1	515249-1990	R.H. (USE WITH HEADERS PRIOR TO HEADER SERIAL NO. 365601)
22	H80773	REINFORCEMENT	1	515249-1990	L.H. (USE WITH HEADERS PRIOR TO HEADER SERIAL NO. 365601)
23	19H3189	CAP SCREW	2		1/2" X 3"
24	124424	SPRING	2		
25	H89360	PIN	2		
26	AH139153	KIT	1		
27	AH138735	KIT	1		

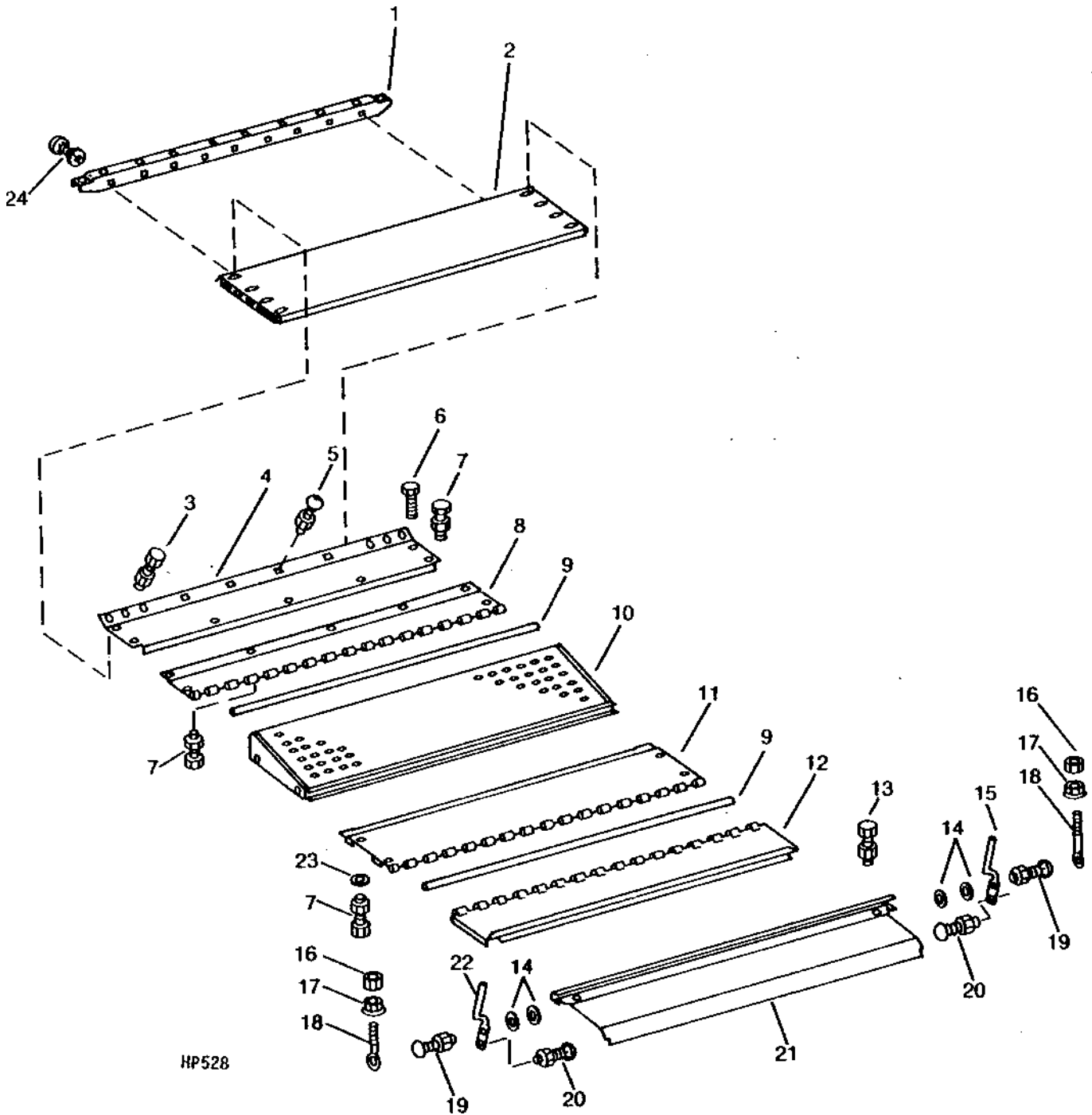
5B11

FEEDER HOUSE

HP528

-UN-01JAN94

FEEDER HOUSE TOP SHEETS



HP528

FEEDER HOUSE TOP SHEETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99156	CHANNEL	1		(LONG)
2	H99157	PLATE	1		(LONG)
3	03H1659	BOLT	2		1/2" X 1", (REGULAR)
	12H301	LOCK WASHER	2		1/2", (REGULAR)
	14H1040	NUT	2		1/2", (REGULAR)
4	H99027	SUPPORT	1		(REGULAR)
5	10H1026	BOLT	AR		3/8" X 1", (14 USED, REGULAR; 12 USED, LONG)
	14H812	NUT	AR		3/8", (14 USED, REGULAR; 12 USED, LONG)
6	21H1029	SCREW	2	-415175	5/16" X 3/4", (SUB M66314, THIS APPLICATION)
	M66314	SCREW	2		
7	19H1900	CAP SCREW	AR		5/16" X 3/4", (10 USED, REGULAR; 12 USED, LONG)
	12H303	LOCK WASHER	AR		5/16", (10 USED, REGULAR; 12 USED, LONG)
	14H785	NUT	AR		5/16", (10 USED, REGULAR; 12 USED, LONG)
8	AH91377	SHEET	1		FRONT (REGULAR)
	H101219	SHEET	1		FRONT (LONG)
9	H99028	PIN	2		
10	AH97047	DOOR	1		FRONT
11	AH91401	SHEET	1		REAR
12	AH97044	DOOR	1		MIDDLE
13	19H2021	CAP SCREW	2		3/8" X 5/8"
	14H812	NUT	2		3/8"
14	24H1136	WASHER	6		11/32" X 11/16" X 0.065"
15	H78624	LEVER	1		R.H.
16	14H611	NUT	2		5/16"
17	N10213	LOCK NUT	2		
18	H76683	EYEBOLT	2		
19	09H1696	BOLT	2		5/16" X 1-1/4"
	H76696	LOCK NUT	2		
20	03H1524	BOLT	2		5/16" X 1"
	H76696	LOCK NUT	2		
21	AH97045	DOOR	1	-464350	(SUB AH105289)
	AH105289	DOOR	1	-564100	REAR
	AH111640	DOOR	1	564101-	
22	H76701	LEVER	1		L.H.
23	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
24	03H1463	BOLT	11		3/8" X 3/4"
	12H304	LOCK WASHER	11		3/8"
	14H812	NUT	11		3/8"

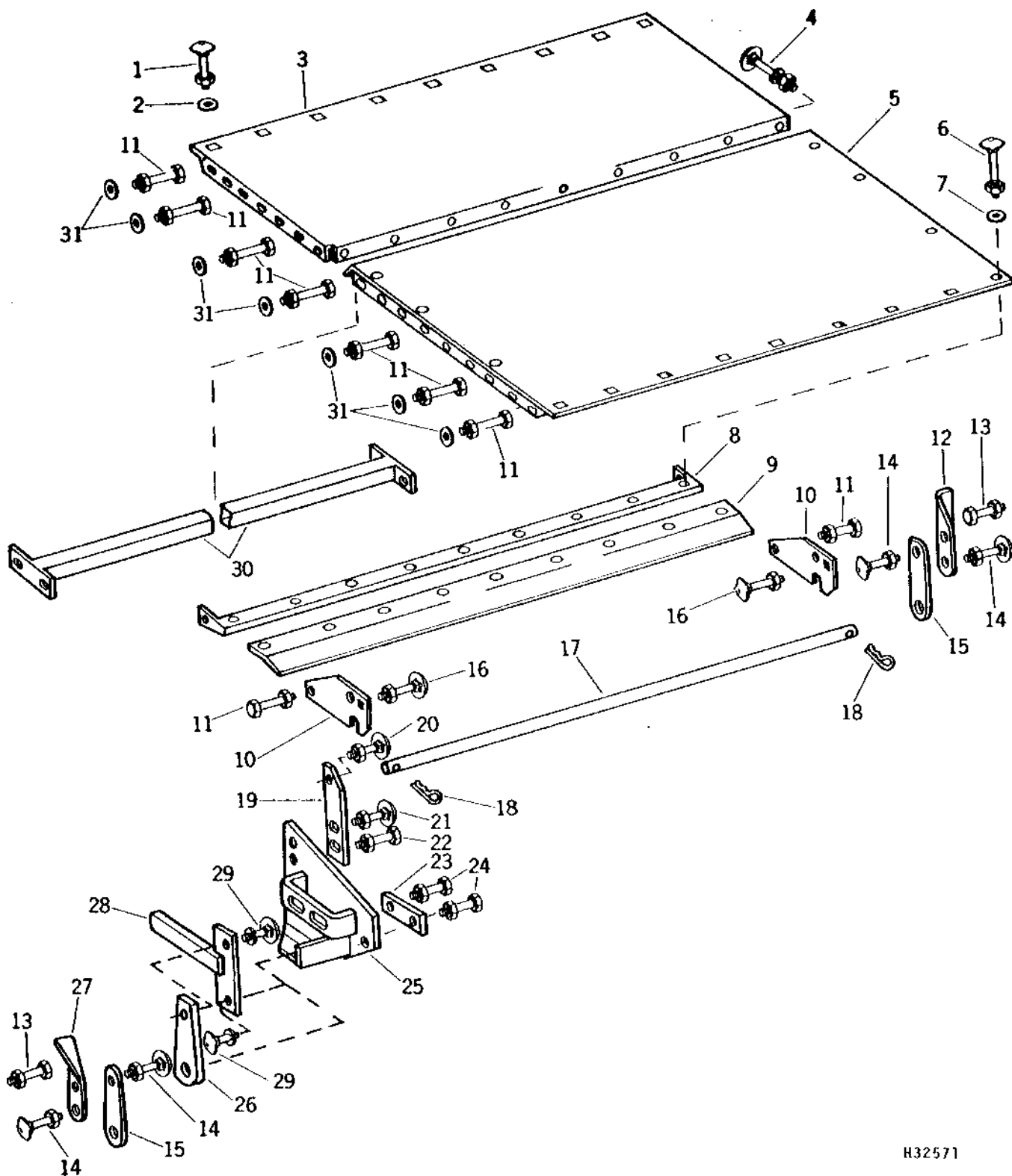
5B13

FEEDER HOUSE

H32571

-UN-01JAN94

FEEDER HOUSE BOTTOM SHEETS



H32571

FEEDER HOUSE BOTTOM SHEETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1519	BOLT	13	3/8" X 1"	
	12H304	LOCK WASHER	13	3/8"	
	14H812	NUT	13	3/8"	
2	24H1305	WASHER	13	13/32" X 13/16" X 0.065"	
3	AH96439	PLATE	1	(LOWER)	
4	03H1765	BOLT	11	3/8" X 3/4"	
	12H304	LOCK WASHER	11	3/8"	
	14H812	NUT	11	3/8"	
5	AH96541	SHIELD	1	(VARIABLE DRIVE)	
	AH97814	SHEET	1	(LONG)	
6	09H1649	BOLT	13	5/16" X 3/4"	
	12H303	LOCK WASHER	13	5/16"	
	14H785	NUT	13	5/16"	
7	24H1136	WASHER	13	11/32" X 11/16" X 0.065"	
8	AH96542	REINFORCEMENT	1	(VARIABLE DRIVE)	
	AH96543	REINFORCEMENT	1	(LONG)	
9	H98003	COVER	1		
10	H93170	BRACKET	AR	(1 USED, VARIABLE DRIVE; 2 USED, LONG)	
11	19H1732	CAP SCREW	AR	3/8" X 1-1/4", (22 USED, VARIABLE DRIVE; 26 USED, LONG)	
	12H304	LOCK WASHER	AR	3/8", (22 USED, VARIABLE DRIVE; 26 USED, LONG)	
	14H812	NUT	AR	3/8", (22 USED, VARIABLE DRIVE; 26 USED, LONG)	
12	H76690	HANDLE	1	R.H.	
13	19H1900	CAP SCREW	AR	5/16" X 3/4", (1 USED, VARIABLE DRIVE; 2 USED, LONG)	
	14H785	NUT	AR	5/16", (1 USED, VARIABLE DRIVE; 2 USED, LONG)	
14	21H1226	SCREW	AR	5/16" X 7/8", (2 USED, VARIABLE DRIVE; 4 USED, LONG)	
	H76696	LOCK NUT	AR	(2 USED, VARIABLE DRIVE; 4 USED, LONG)	
15	H93166	LATCH	AR	(1 USED, VARIABLE DRIVE; 2 USED, LONG)	
16	03H1463	BOLT	2	3/8" X 3/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
17	H93169	TUBE	1		
18	11H213	COTTER PIN	2	3/16" X 1-3/4"	
19	H100063	STRAP	1	(VARIABLE DRIVE)	
20	03H1495	BOLT	1	3/8" X 1-1/2", (VARIABLE DRIVE)	
	N10215	LOCK NUT	2	(VARIABLE DRIVE)	
21	03H1500	BOLT	1	3/8" X 1", (VARIABLE DRIVE)	
	N10215	LOCK NUT	1	(VARIABLE DRIVE)	
22	19H1731	CAP SCREW	1	3/8" X 1", (VARIABLE DRIVE)	
	N10215	LOCK NUT	1	(VARIABLE DRIVE)	
23	H100064	STRAP	1	(VARIABLE DRIVE)	
24	19H1732	CAP SCREW	2	3/8" X 1-1/4", (VARIABLE DRIVE)	
	N10215	LOCK NUT	2	(VARIABLE DRIVE)	
25	AH101140	SUPPORT	1	(VARIABLE DRIVE)	
26	H98008	LATCH	1	(VARIABLE DRIVE)	
27	H76700	HANDLE	1	L.H. (LONG)	
28	AH96551	HANDLE	1	(VARIABLE DRIVE)	
29	21H1062	SCREW	2	5/16" X 1", (VARIABLE DRIVE)	
	H76696	LOCK NUT	2	VARIABLE DRIVE	
30	AH97046	REINFORCEMENT	2	(VARIABLE DRIVE)	
	AH92419	REINFORCEMENT	3	(LONG)	
31	24H1305	WASHER	AR	13/32" X 13/16" X 0.065", (20 USED, VARIABLE DRIVE; 24 USED, LONG)	

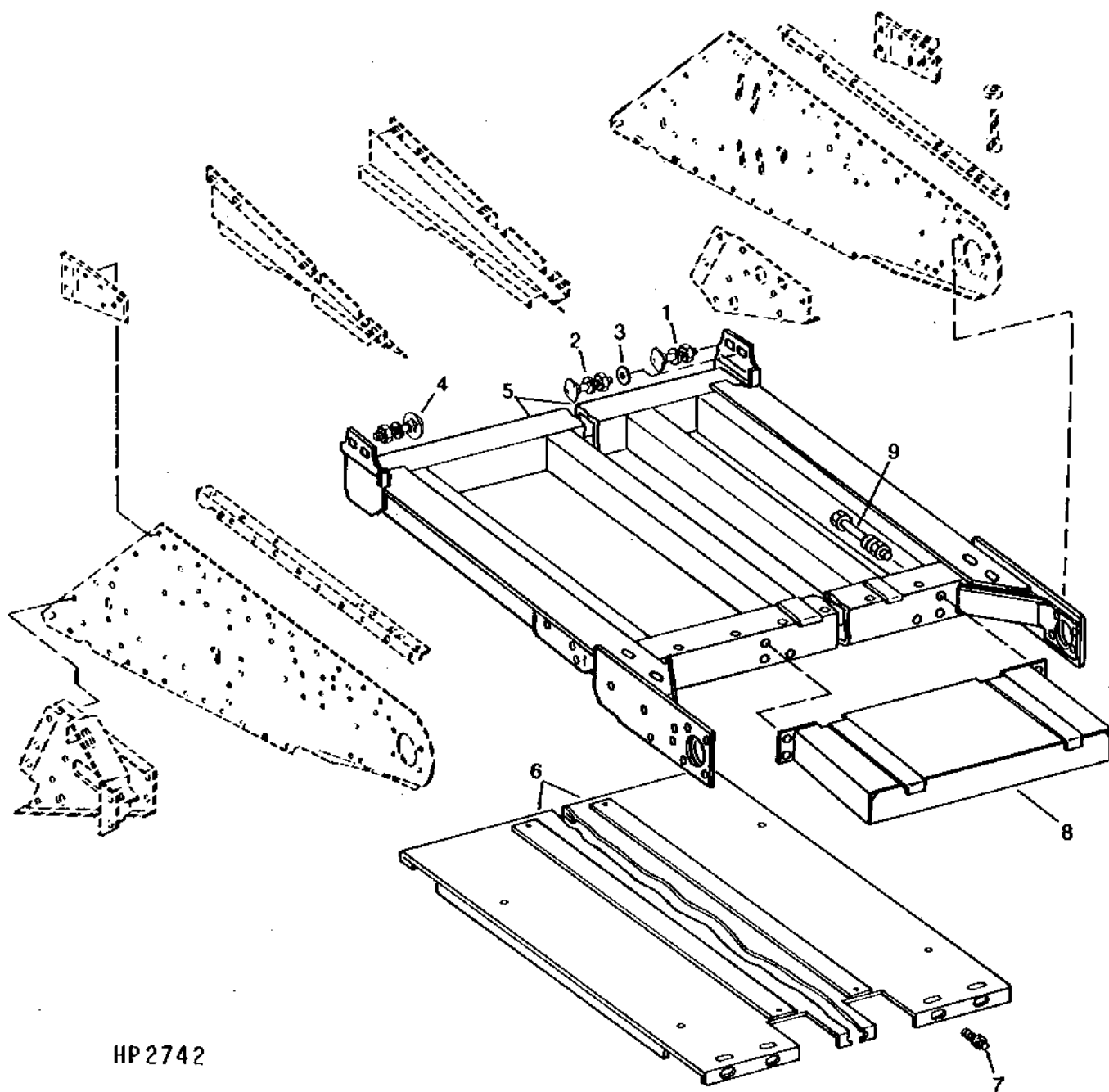
5B15

FEEDER HOUSE

HP2742

-UN-01JAN94

FEEDER HOUSE FRAME AND FALSE BOTTOM



HP2742

FEEDER HOUSE FRAME AND FALSE BOTTOM - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1522	BOLT	3	-414850	1/2" X 1-1/4"
	12H301	LOCK WASHER	3	-414850	1/2"
	14H1040	NUT	3	-414850	1/2"
	03H1603	BOLT	1	414851-	5/8" X 2"
	12H294	LOCK WASHER	1	414851-	5/8"
	14H1039	NUT	1	414851-	5/8"
2	03H1439	BOLT	1	-414850	1/2" X 1-3/4"
	12H301	LOCK WASHER	1	-414850	1/2"
	14H1040	NUT	1	-414850	1/2"
	03H1801	BOLT	1	414851-	5/8" X 1-3/4"
	12H294	LOCK WASHER	1	414851-	5/8"
	14H1039	NUT	1	414851-	5/8"
3	24H1111	WASHER	3	-414850	17/32" X 1-1/16" X 0.090"
	24H1371	WASHER	1	414851-	
4	03H1522	BOLT	4	-414850	1/2" X 1-1/4"
	12H301	LOCK WASHER	4	-414850	1/2"
	14H1040	NUT	4	-414850	1/2"
	03H1801	BOLT	2	414851-	5/8" X 1-3/4"
	12H294	LOCK WASHER	2	414851-	5/8"
	14H1040	NUT	2	414851-	1/2"
5	AH96419	FRAME	1	-414850	(SUB AH101154)
	AH101154	FRAME	1	-464350	(SUB AH105296)
	AH105296	FRAME	1	-564100	
	AH111142	FRAME	1	564101-620572	(SUB AH126558)
	AH126558	FRAME	1	564101-	
	AH96430	FRAME	1	-414850	(SUB AH101155)
	AH101155	FRAME	1	-464350	(SUB AH105297)
	AH105297	FRAME	1	-564100	LONG
	AH111143	FRAME	1	564101-615947	LONG, (SUB AH126559)
6	AH126559	FRAME	1	564101-	LONG
	AH94035	SHEET	1	-564100	
	AH111182	BOTTOM	1	564101-	(SUB AH126560)
	AH126560	BOTTOM	1	564101-	
	AH94036	SHEET	1	-564100	LONG
	AH111183	BOTTOM	1	564101-620572	LONG, (SUB AH126561)
	AH126561	BOTTOM	1	564101-	LONG
7	H65108	SCREW	9		SELF-TAPPING
8	AH123679	BOTTOM	1	564101-	(BOTTOM SHEET) (DEALER INSTALLED)
9	19H2205	CAP SCREW	6	564101-	3/8" X 6"
	H128541	STRAP	2	564101-1990	(NO LONGER AVAILABLE)
	12H304	LOCK WASHER	6	564101-	3/8"
	14H812	NUT	6	564101-	3/8"

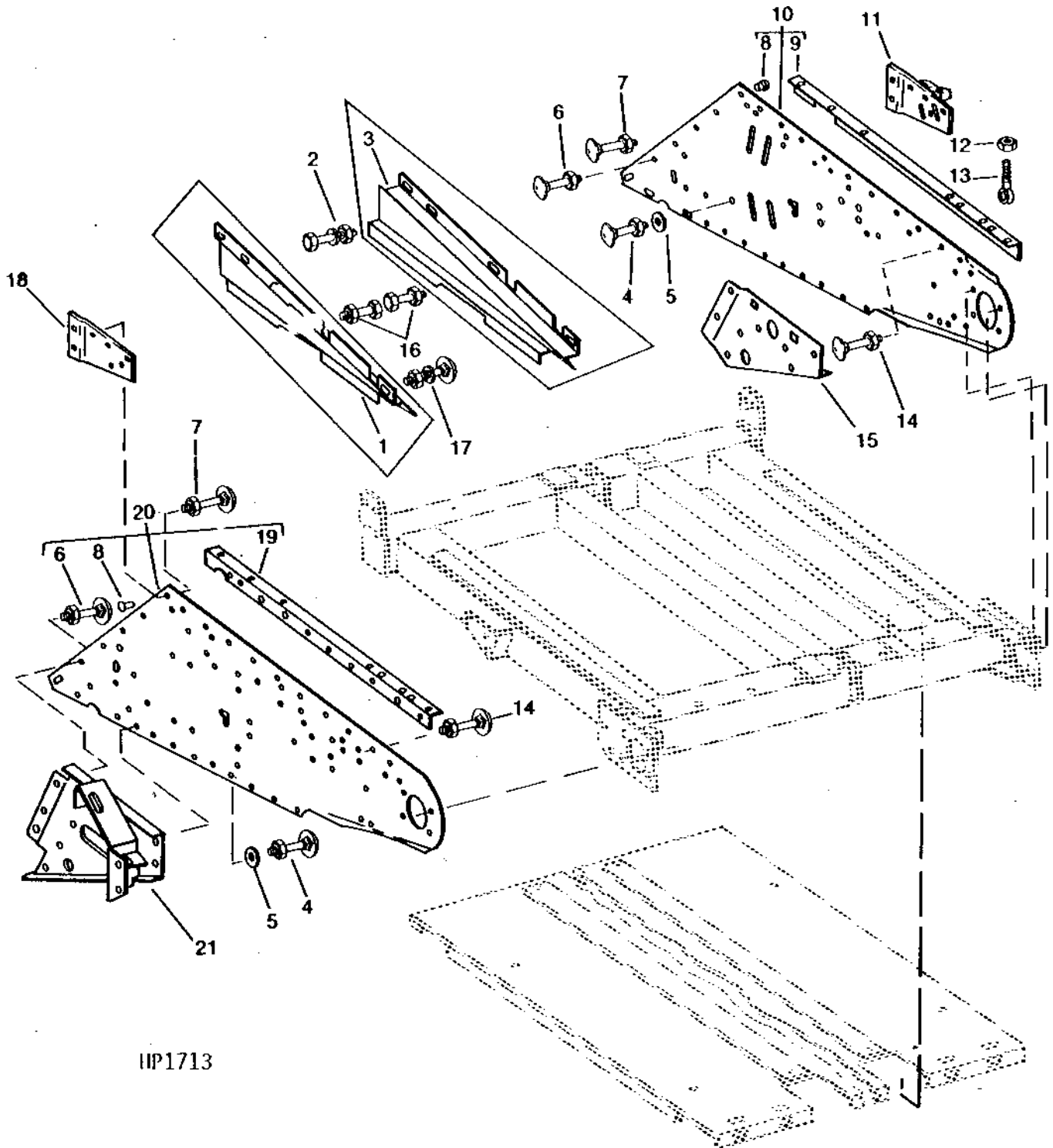
5B17

FEEDER HOUSE

HP1713

-UN-01JAN94

FEEDER HOUSE SIDE SHEETS AND SHIELDS (VARIABLE)



HP1713

**FEEDER HOUSE SIDE SHEETS AND SHIELDS - CONTINUED
(VARIABLE)**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83824	SHIELD	1	-464350	INNER, L.H.
	H108420	SHIELD	1	464351-564100	INNER, L.H.
2	21H1029	SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
3	H83823	SHIELD	1	-464350	INNER, R.H.
	H108419	SHIELD	1	464351-564100	INNER, R.H.
4	03H1522	BOLT	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
5	24H1312	WASHER	2		13/32" X 1-3/8" X 0.105"
6	03H1268	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
7	03H1463	BOLT	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
8	16H658	RIVET	16		1/4" X 5/8"
	16H697	RIVET	2		1/4" X 1"
9	H98042	ANGLE	1		R.H.
10	AH95280	SHEET	1	-414850	R.H.
	AH101608	SHEET	1	414851-464350	(SUB AH105292)
	AH105292	SHEET	1	-564100	R.H.
	AH111700	SHEET	1	564101-610700	R.H.
	AH117525	SHEET	1	610701-	
11	AH97048	BRACE	1	-414850	(SUB AH102707)
	AH102707	BRACE	1		R.H.
12	14H1040	NUT	1	-414850	1/2"
	14H1039	NUT	1	414851-	5/8"
13	H25438	EYEBOLT	1	-414850	
	H102690	EYEBOLT	1	414851-	
14	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
15	H101717	REINFORCEMENT	1		R.H.
16	21H1029	SCREW	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
17	21H1137	SCREW	1	-513950	5/16" X 1-1/4"
	21H1235	SCREW	1	513951-	5/16" X 1-3/4"
18	H99029	BRACE	1	-414850	(SUB H102683)
	H102683	BRACE	1	-515248	(SUB AH111226, THIS APPLICATION)
	AH111226	BRACE	1		L.H.
19	H98043	ANGLE	1		L.H.
20	AH91750	SHEET	1	-414850	(SUB AH102726)
	AH102726	SHEET	1	-464350	(SUB AH105293)
	AH105293	SHEET	1	-564100	L.H., WITH ANGLE
	AH111701	SHEET	1	564101-610700	
	AH117526	SHEET	1	610701-	
21	AH96138	SUPPORT	1		L.H.

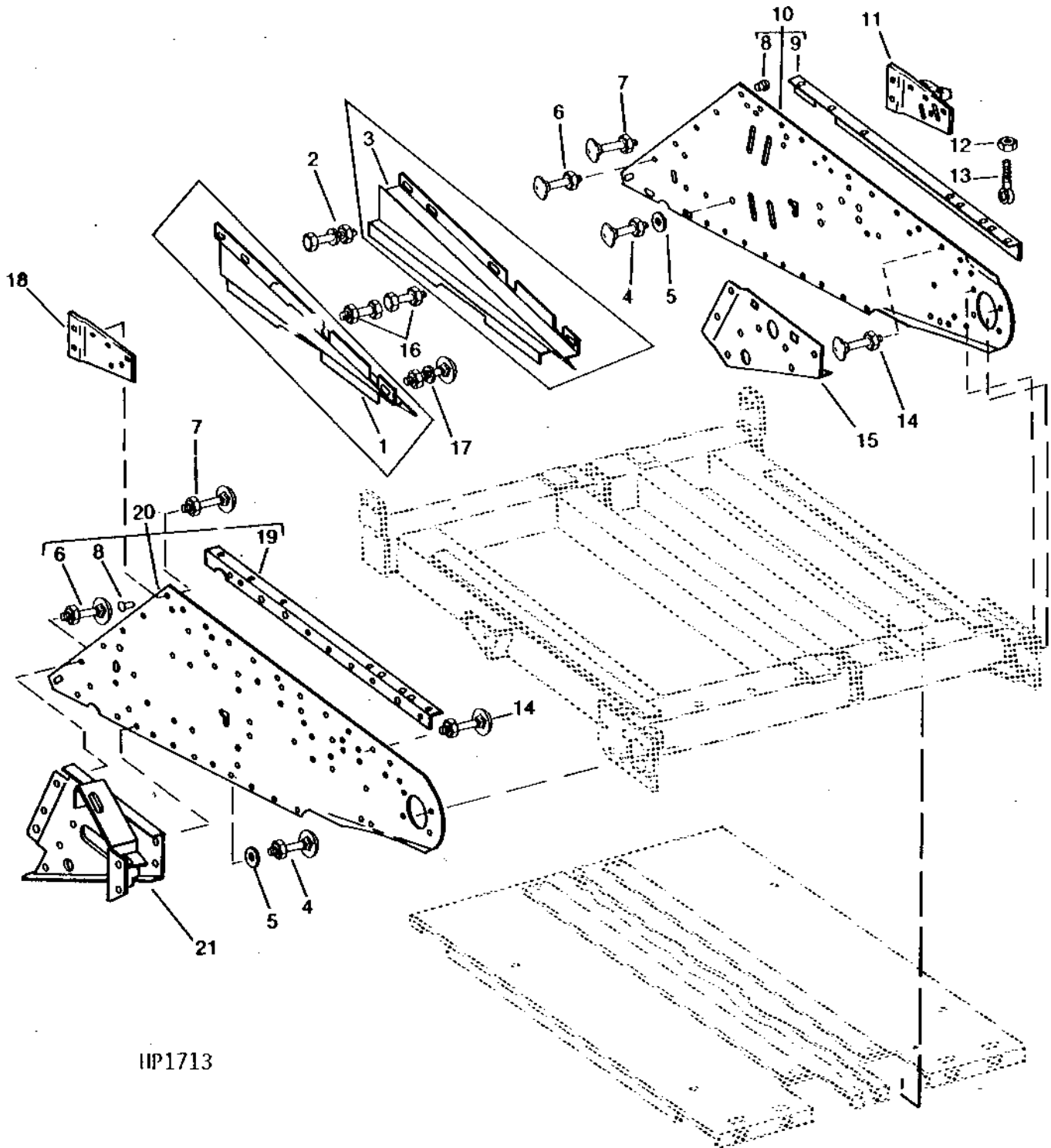
5B19

FEEDER HOUSE

HP1713

-UN-01JAN94

FEEDER HOUSE SIDE SHEETS AND SHIELDS (LONG)



HP1713

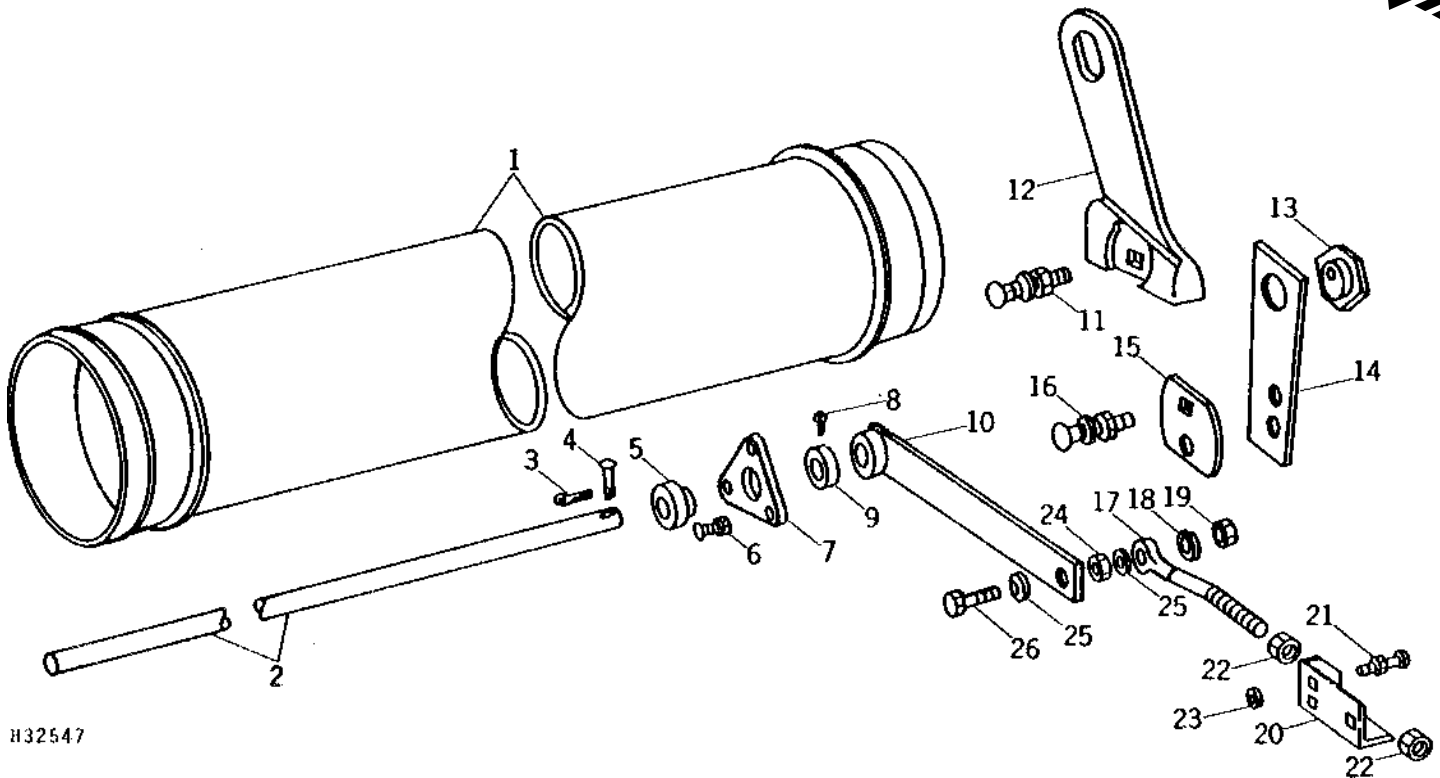
FEEDER HOUSE SIDE SHEETS AND SHIELDS - CONTINUED
(LONG)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83826	SHIELD	1	-464350	INNER, L.H.
	H108616	SHIELD	1	464351-564100	INNER, L.H.
2	21H1030	SCREW	7		3/8" X 3/4"
	12H304	LOCK WASHER	7		3/8"
	14H812	NUT	7		3/8"
3	H83825	SHIELD	1	-464350	INNER, R.H.
	H108615	SHIELD	1	464351-564100	INNER, R.H.
4	03H1522	BOLT	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
5	24H1312	WASHER	2		13/32" X 1-3/8" X 0.105"
6	03H1268	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
7	03H1463	BOLT	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
8	16H658	RIVET	16		1/4" X 5/8"
	16H697	RIVET	2		1/4" X 1"
9	H98624	ANGLE	1		R.H.
10	AH97090	SHEET	1	-414850	R.H.
	AH111975	SHEET	1	-610700	R.H., WITH ANGLE, (SUB FOR AH101609 AND AH105294) (SUB AH117527)
	AH117527	SHEET	1		R.H.
11	AH97815	BRACE	1	-414850	(SUB AH102709)
	AH102709	BRACE	1		R.H.
12	14H1040	NUT	1	-414850	1/2"
	14H1039	NUT	1	414851-	5/8"
13	H79822	EYEBOLT	1	-414850	
	H102689	EYEBOLT	1	414851-	
14	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
15	H92192	REINFORCEMENT	1		R.H.
16	21H1029	SCREW	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
17	21H1030	SCREW	1	-513950	3/8" X 3/4"
	21H1139	SCREW	1	513951-	3/8" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H812	NUT	1		3/8"
18	H99417	BRACE	1	-414850	(SUB H102685)
	H102685	BRACE	1		L.H.
19	H98625	ANGLE	1		L.H.
20	AH111976	SHEET	1	564101-610700	L.H. (SUB FOR AH97091, AH102729 AND AH105295)
	AH117528	SHEET	1	610701-	L.H.
21	H92193	REINFORCEMENT	1	-414850	L.H. (NO LONGER AVAILABLE)
	AH96406	SUPPORT	1	414851-	

H32547

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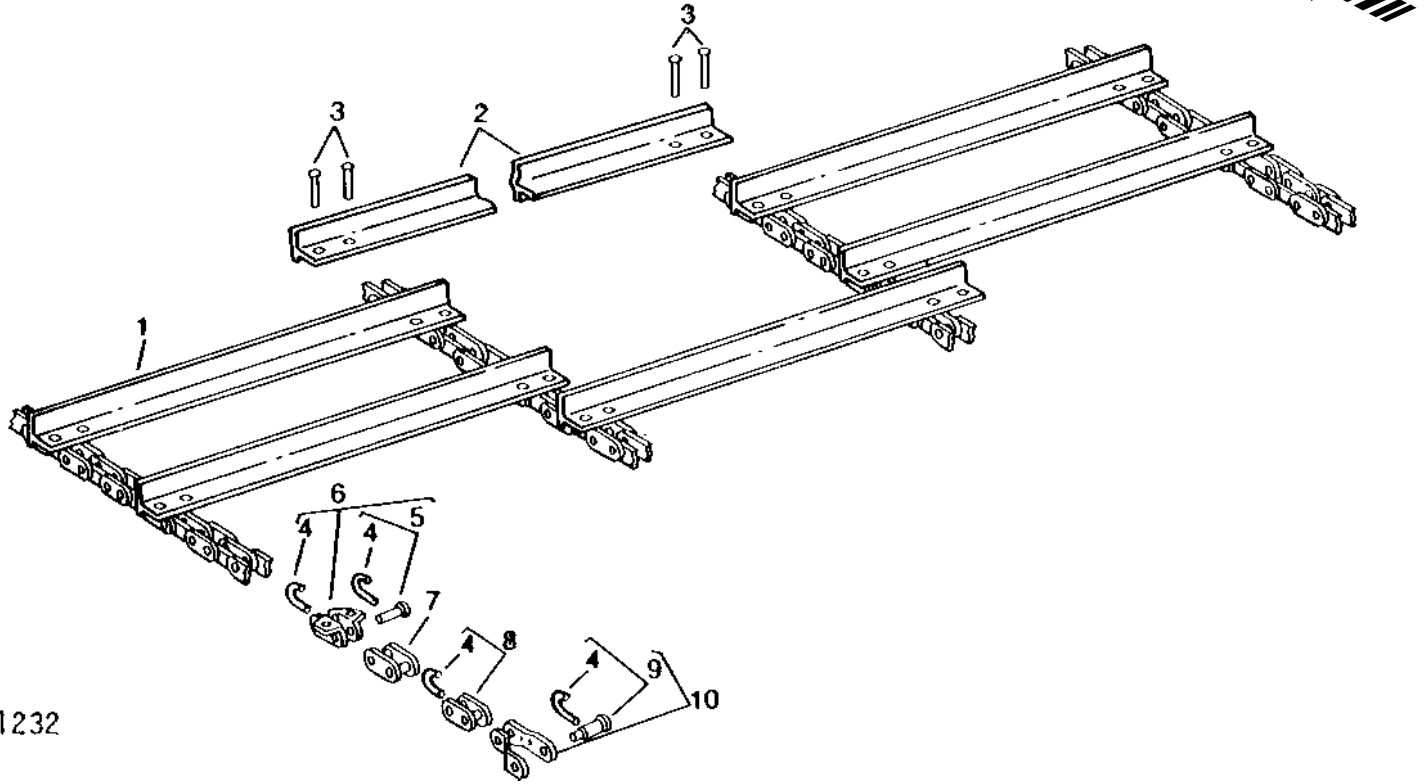
FEEDER CONVEYOR IDLER SHAFT AND FEEDER DRUM



H32547

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97042	DRUM	1	-514349	(SUB AH109818)
	AH109818	DRUM	1		
2	H98558	SHAFT	1		
3	11H211	COTTER PIN	2		1/8" X 3/4"
4	H81710	PIN	2		
5	JD8552	BALL BEARING	2		
6	19H1731	CAP SCREW	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
7	H97919	HOUSING	2		
8	22H897	SET SCREW	2		1/4" X 1/4"
9	JD8551	ECCENTRIC LOCKING COLLAR	2		
10	AH79728	ARM	2	-610700	
	AH116698	ARM	2	610701-	
11	03H1439	BOLT	2		1/2" X 1-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
12	H84945	STOP	1		R.H.
	H84946	STOP	1		L.H.
13	H97322	CAM	2		
14	H84942	PLATE	2		
15	H84944	STOP	2		
16	H84943	BOLT	2		
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
17	H76694	EYEBOLT	2	-610700	(SUB H118582, THIS APPLICATION)
	H118582	EYEBOLT	2		
18	12H301	LOCK WASHER	2		1/2"
19	14H1040	NUT	2		1/2"
20	AH96641	BRACKET	2		
21	03H1709	BOLT	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
22	14H1039	NUT	4		5/8"
23	24H1293	WASHER	3		11/32" X 1-1/16" X 0.120"
24	H81277	BUSHING	2		
25	24H1162	WASHER	4		17/32" X 1-1/4" X 0.060"
26	H31381	BOLT	2		

FEEDER CONVEYOR CHAIN



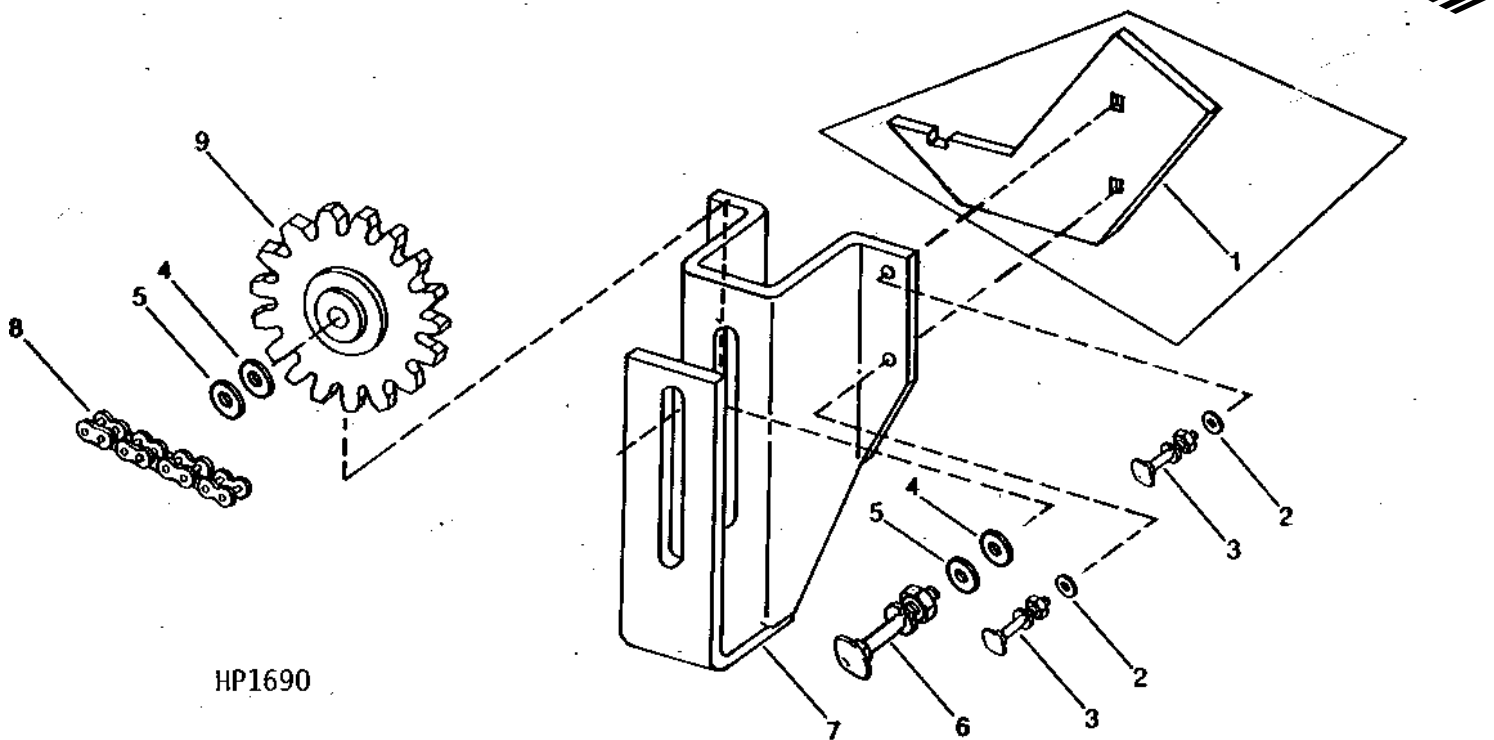
HP1232

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92857	CONVEYOR	1	-464350	(63 SLATS) (SUB AH94570)
	AH94570	CONVEYOR	1	-600470	(42 SLATS) (SUB AH112328)
	AH112328	CONVEYOR	1	-610700	(42 SLATS) (SUB AH116718, (4) AH84241, (4) C10233)
	AH116718	CONVEYOR	1	-615556	(42 SLATS) (REGULAR) (WIDE-SPACED)
	AH123452	CONVEYOR	1		(63 SLATS) (REGULAR) (CLOSED-SPACED)
	AH116718	CONVEYOR	1		(42 SLATS) (REGULAR) (WIDE-SPACED)
	AH92860	CONVEYOR	1	-464350	(77 SLATS) (SUB AH94573)
	AH94573	CONVEYOR	1	-600470	(51 SLATS) (SUB AH112329)
	AH112329	CONVEYOR	1	-610700	(51 SLATS) (SUB AH116719, (4) AH84241, (4) C10233)
	AH116719	CONVEYOR	1	-615556	(51 SLATS) (LONG) (RICE) (WIDE-SPACED)
2	AH123537	CONVEYOR	1		(77 SLATS) (LONG) (RICE) (CLOSED-SPACED)
	AH116719	CONVEYOR	1		(51 SLATS) (LONG) (WIDE-SPACED)
	H93558	SLAT	63	-464350	(REGULAR)
	H95652	SLAT	42	464351-600470	(REGULAR)
	H93558	SLAT	42	600471-615400	(REGULAR)
	H93558	SLAT	63	615401-	(REGULAR)
	H93558	SLAT	42		(REGULAR)
	H93558	SLAT	77	-464350	(LONG)
	H95652	SLAT	51	464351-600470	(LONG)
	H93558	SLAT	51	600471-615400	(LONG)
3	H93558	SLAT	77	615401-	(LONG)
	H93558	SLAT	51		(LONG)
	16H1083	RIVET	AR		5/16" X 5/8", (4 USED PER SLAT)
	H84026	HOOK	1		
	AC14974	PIN	1	-464350	
	AH83426	CHAIN LINK	1	-464350	ATTACHMENT (CORN)
	AH110740	CHAIN LINK	1	464351-564100	ATTACHMENT
	AH83426	CHAIN LINK	1	564101-	ATTACHMENT
	C10232	LINK	1		ROLLER
	AH84241	CHAIN LINK	1		COUPLER
9	AC11779	PIN	1		
10	C10233	CHAIN LINK	1		OFFSET

HP1690

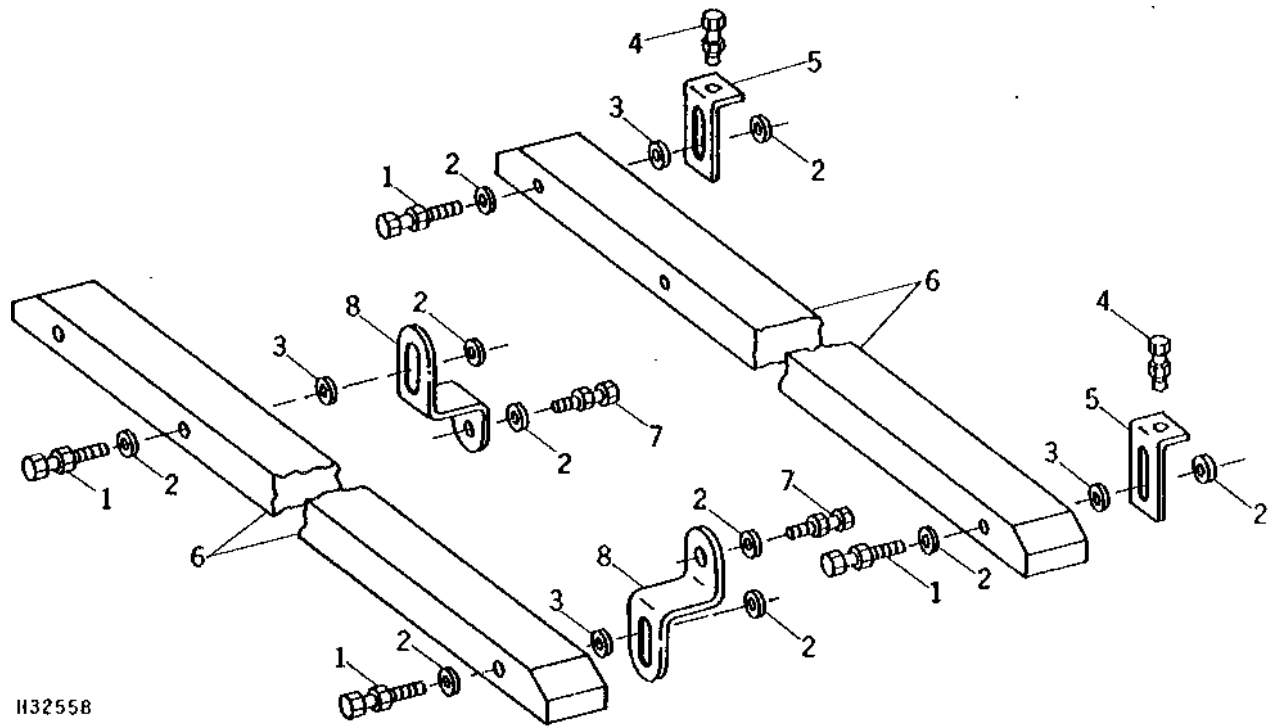
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FEEDER CONVEYOR DRIVE CHAIN, IDLER, AND BRACKET



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99037	PLATE	1	-564100	
2	24H1305	WASHER	3	564101-	13/32" X 13/16" X 0.065"
3	03H1500	BOLT	3	-564100	3/8" X 1"
	12H304	LOCK WASHER	3	-564100	3/8"
	14H812	NUT	3	-564100	3/8"
	19H1731	CAP SCREW	3	564101-	3/8" X 1"
	12H304	LOCK WASHER	3	564101-	3/8"
	14H812	NUT	3	564101-	3/8"
4	H87121	SPACER	2		
5	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
6	03H1503	BOLT	1		1/2" X 2-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	AH96759	BRACKET	1		
8		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 187 LINKS (VARIABLE DRIVE) (ASSEMBLE FROM (3) AB1288H, AB1289H, AB1290H, B5234H AND AN151830)
		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 225 LINKS (LONG) (ASSEMBLE FROM (4) AB1288H AND AB1289H)
9	AN31211	CHAIN SPROCKET	1		15 TEETH

FEEDER CONVEYOR DRIVE CHAIN GUIDES



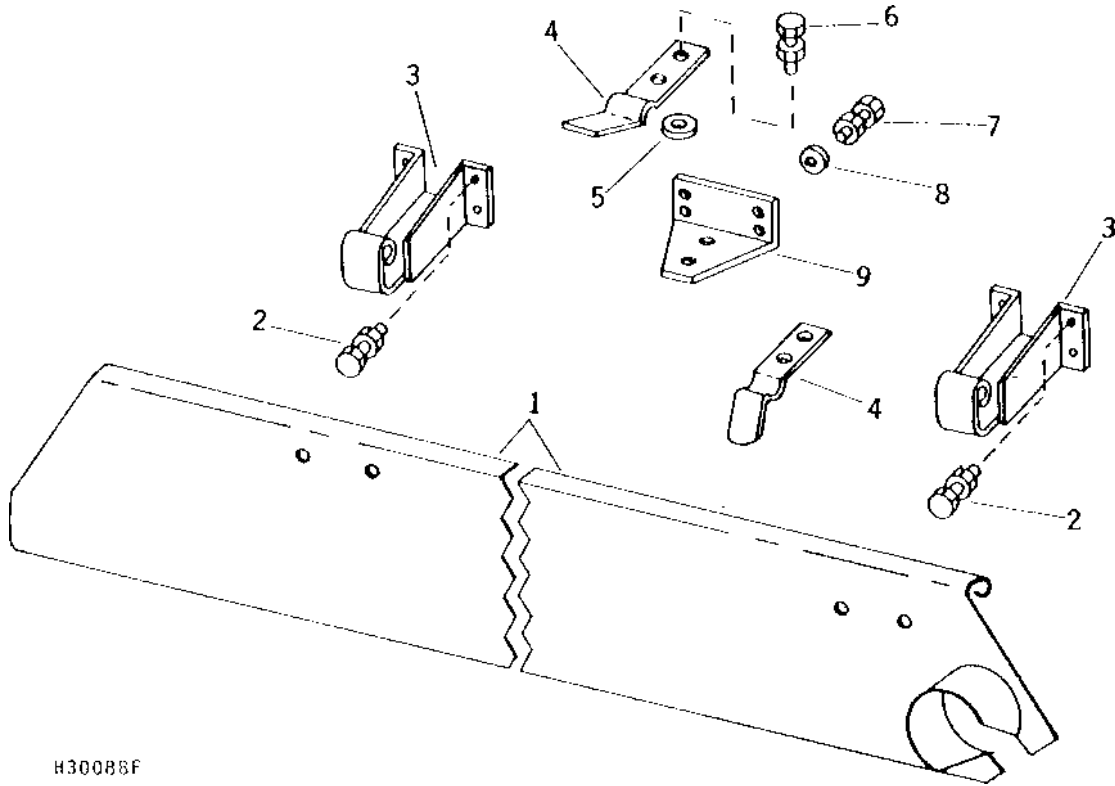
H32558

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2128	CAP SCREW	AR		3/8" X 3", (4 USED, VARIABLE DRIVE; 6 USED, LONG)
	12H304	LOCK WASHER	AR		3/8", (4 USED, VARIABLE DRIVE; 6 USED, LONG)
	14H812	NUT	AR		3/8", (4 USED, VARIABLE DRIVE; 6 USED, LONG)
2	24H1305	WASHER	AR		13/32" X 13/16" X 0.065", (10 USED, VARIABLE DRIVE; 16 USED, LONG)
3	24H1308	WASHER	AR		13/32" X 1" X 0.134", (4 USED, VARIABLE DRIVE; 6 USED, LONG)
4	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
5	H80843	ANGLE	2		
6	H95464	GUIDE	2		(VARIABLE DRIVE)
	H95443	GUIDE	2		(LONG)
7	19H1732	CAP SCREW	AR		3/8" X 1-1/4", (2 USED, VARIABLE DRIVE; 4 USED, LONG)
	12H304	LOCK WASHER	AR		3/8", (2 USED, VARIABLE DRIVE; 4 USED, LONG)
	14H812	NUT	AR		3/8", (2 USED, VARIABLE DRIVE; 4 USED, LONG)
8	H82530	BRACKET	AR		(2 USED, VARIABLE DRIVE; 4 USED, LONG)

H30088F

-UN-01JAN94

FEEDER HOUSE SHIELD (RIGHT-HAND)



H30088F

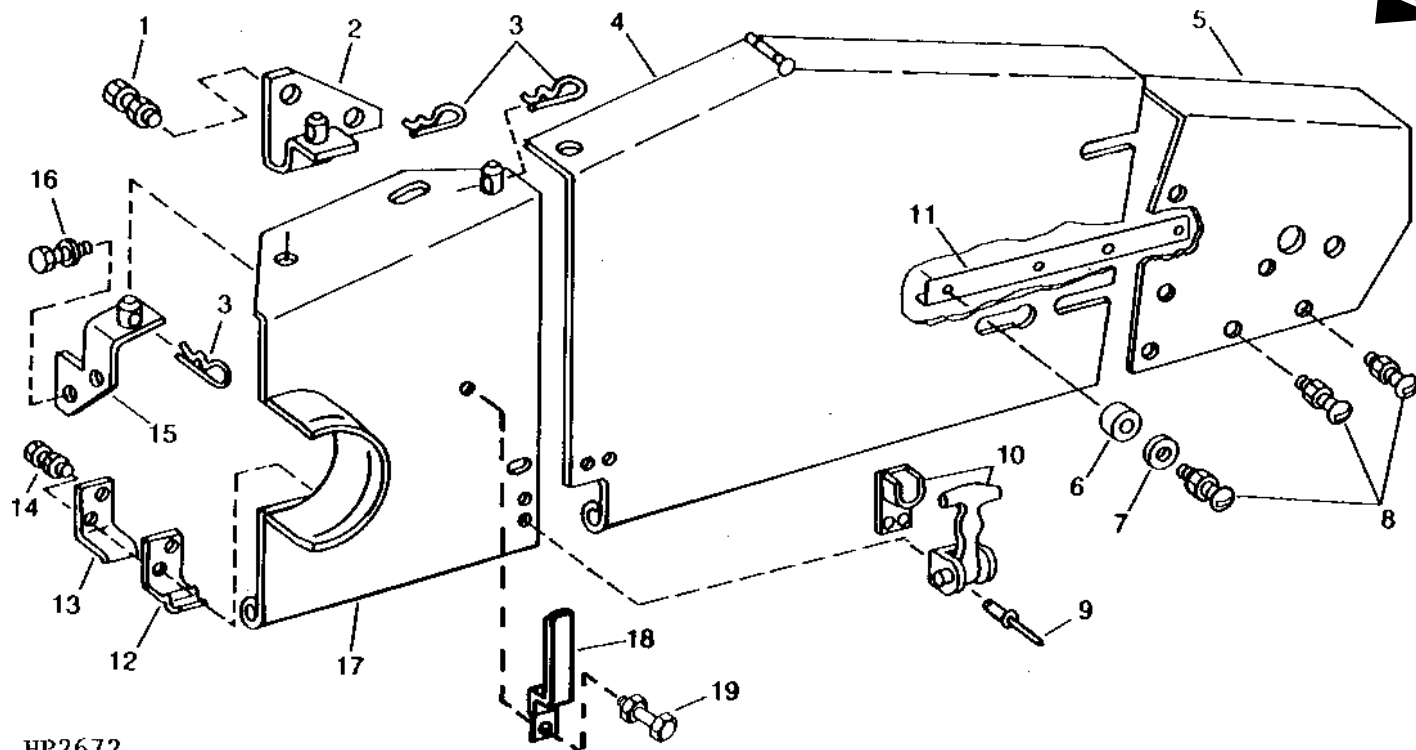
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98891	SHIELD	1	-610700	(VARIABLE DRIVE)
	AH115249	SHIELD	1	610701-	(VARIABLE DRIVE)
	AH94171	SHIELD	1		(LONG)
2	03H1268	BOLT	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
3	H88055	BRACKET	2		
4	H78884	LATCH	2		
5	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
6	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
7	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
8	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
9	H88057	BRACKET	1		(VARIABLE DRIVE)
	H95442	BRACKET	1		(LONG)

5C1

FEEDER HOUSE

HP2672 -UN-01JAN94

FEEDER HOUSE SHIELDS (LEFT-HAND) (VARIABLE DRIVE)



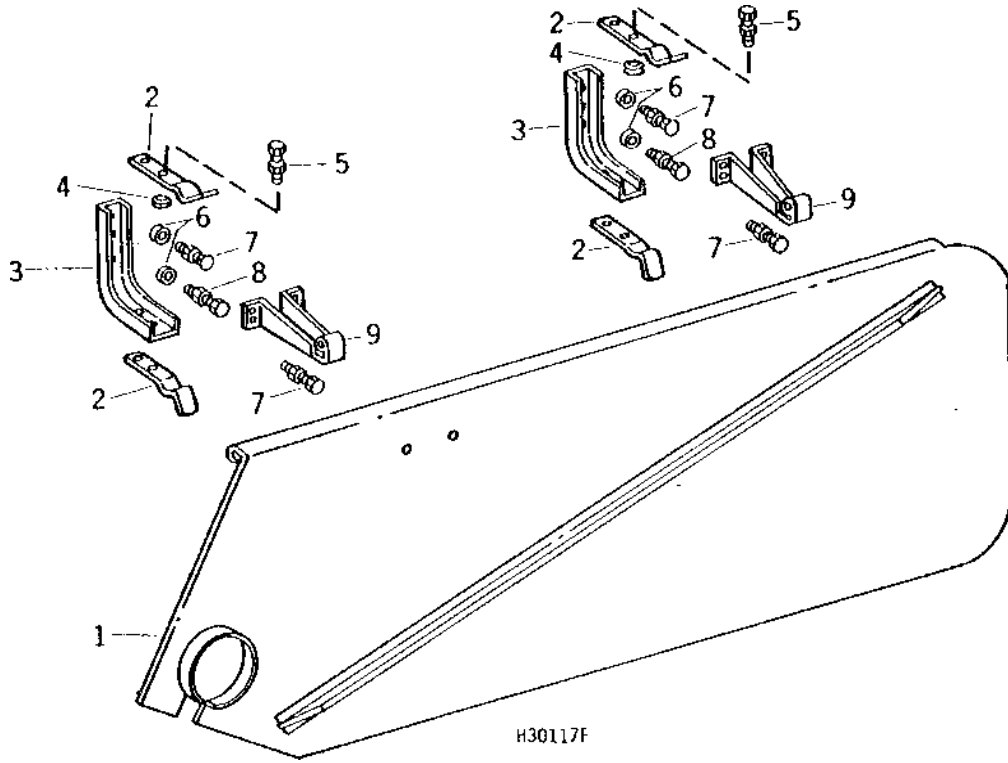
HP2672

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1652	BOLT	2		5/8" X 1-1/2"
	E62875	LOCK NUT	2		
2	AH97997	BRACKET	1		
3	A3581R	SPRING LOCKING PIN	3		
4	AH102395	SHIELD	1		MIDDLE
5	AH102394	SHIELD	1		REAR
6	T12898	WASHER	1		
7	24H1224	WASHER	1		11/32" X 1" X 1/16"
8	21H1075	SCREW	3		5/16" X 1"
	N10213	LOCK NUT	3		
9	21H1019	SCREW	2	-513950	0.190" X 1/2"
	12H246	LOCK WASHER	2	-513950	0.190"
	14H778	NUT	2	-513950	0.190"
	H85233	RIVET	4	513951-	
10	AH96473	LATCH	1		
11	H102352	SUPPORT	1		
12	H97912	LATCH	1		
13	H97911	BRACKET	1		
14	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
15	AH96471	BRACKET	1		
16	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
17	AH96469	SHIELD	1	-415175	FRONT
	AH106424	SHIELD	1	415176-464350	FRONT
	AH108423	SHIELD	1	464351-465101	FRONT
	AH110183	SHIELD	1	465102-600000	(SUB AH114778)
	AH114778	SHIELD	1		FRONT
18	AH78124	CLIP	2		
19	21H1069	SCREW	2	600001-	3/8" X 1"
	12H304	LOCK WASHER	2	600001-	3/8"
	14H812	NUT	2	600001-	3/8"

MEMORANDA

FEEDER HOUSE SHIELD (LEFT-HAND) (LONG FEEDER HOUSE)
(SERIAL NO. -414850)

H30117F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94699	SHIELD	1		
2	H78884	LATCH	4		
3	H82536	BRACKET	2		
4	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
5	19H1900	CAP SCREW	4	5/16" X 3/4"	
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
6	24H1305	WASHER	4	13/32" X 13/16" X 0.065"	
7	03H1765	BOLT	9	3/8" X 3/4"	
	12H304	LOCK WASHER	9	3/8"	
	14H812	NUT	9	3/8"	
8	19H1731	CAP SCREW	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
9	H83776	BRACKET	2	FRONT	

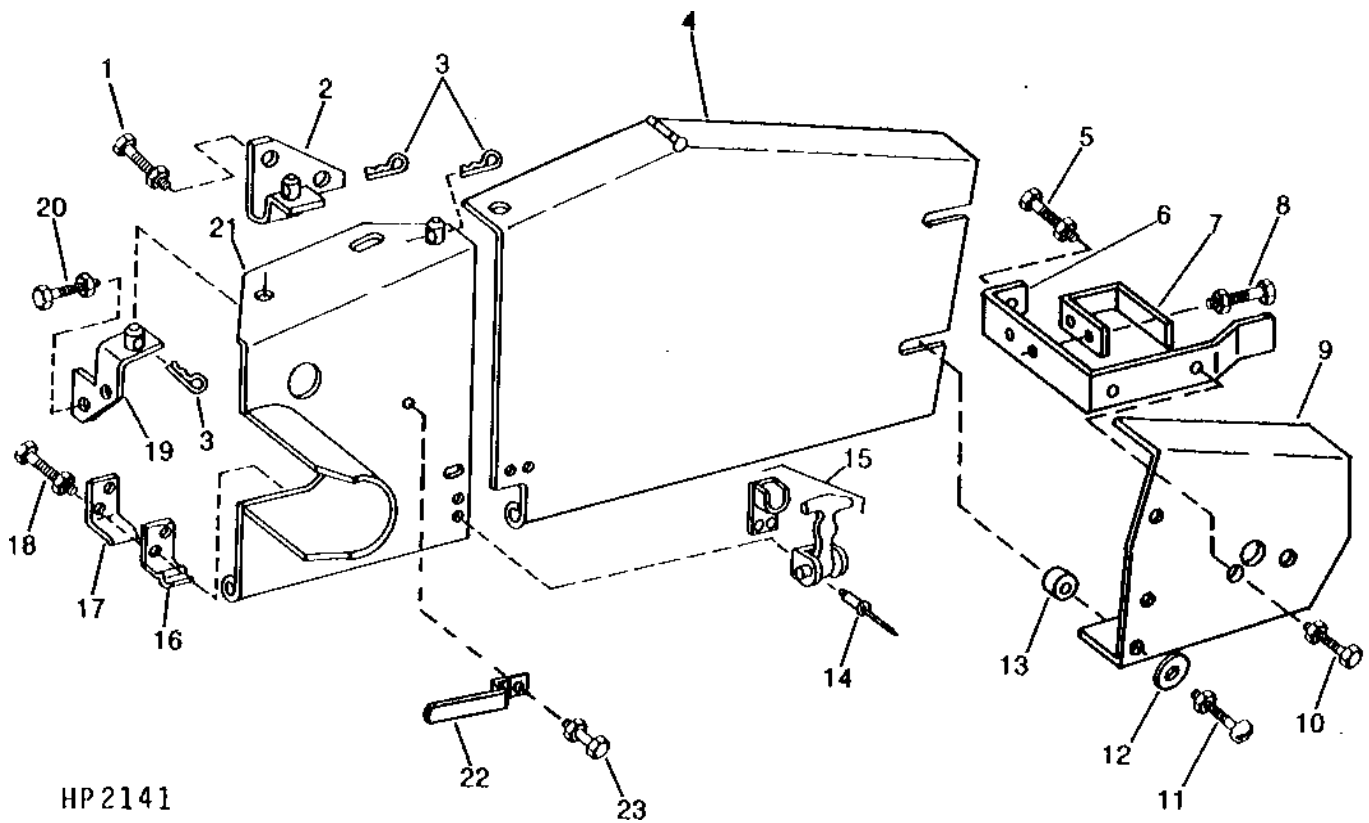
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FEEDER HOUSE

FEEDER HOUSE SHIELDS (LEFT-HAND) (FIXED DRIVE) (LONG RICE)
(SERIAL NO. 414851-)

HP2141

-UN-01JAN94



HP 2141

FEEDER HOUSE SHIELDS (LEFT-HAND) (FIXED DRIVE) (LONG RICE) - CONTINUED
(SERIAL NO. 414851-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1652	BOLT	2		5/8" X 1-1/2"
	E62875	LOCK NUT	2		
2	AH97997	BRACKET	1		
3	A3581R	SPRING LOCKING PIN	3		
4	AH96752	SHIELD	1		MIDDLE
5	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
6	H95459	STRAP	1		
7	H97821	SCRAPER	1		
8	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	2		
9	AH102394	SHIELD	1		REAR
10	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10215	LOCK NUT	1		
11	21H1075	SCREW	2		5/16" X 1"
	N10213	LOCK NUT	2		
12	24H1224	WASHER	2		11/32" X 1" X 1/16"
13	T12898	WASHER	2		
14	21H1019	SCREW	2	-513950	0.190" X 1/2"
	12H246	LOCK WASHER	2	-513950	0.190"
	14H778	NUT	2	-513950	0.190"
	H85233	RIVET	4	513951-	
15	AH96473	LATCH	1		
16	H97912	LATCH	1		
17	H97911	BRACKET	1		
18	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
19	AH96471	BRACKET	1		
20	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
21	AH106424	SHIELD	1	-465101	FRONT
	AH110183	SHIELD	1	465102-600000	(SUB AH114778)
	AH114778	SHIELD	1		FRONT
22	AH78124	CLIP	2		
23	21H1069	SCREW	2	600001-	3/8" X 1"
	12H304	LOCK WASHER	2	600001-	3/8"
	14H812	NUT	2	600001-	3/8"

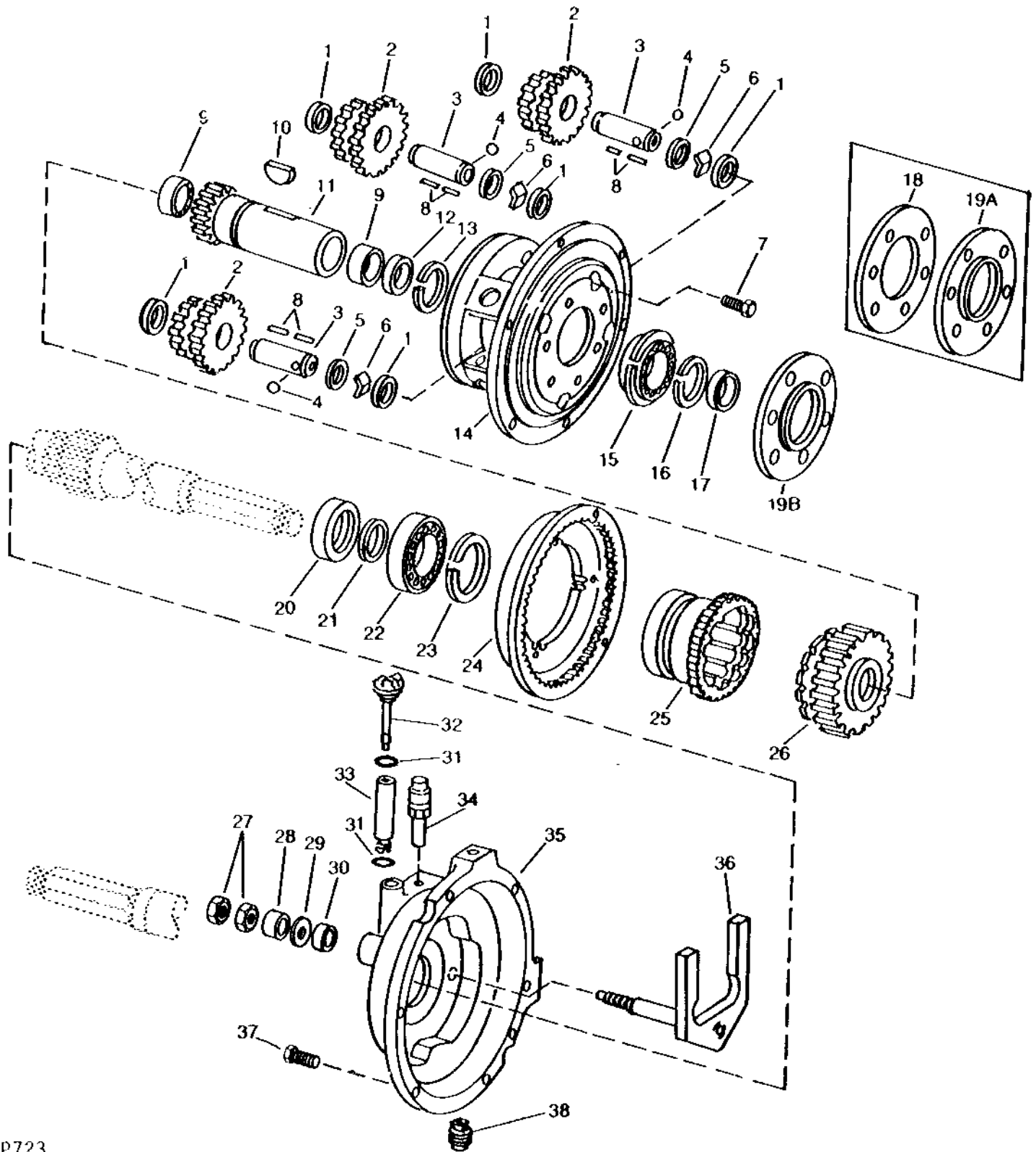
5C5

FEEDER HOUSE

HP723

-UN-01JAN94

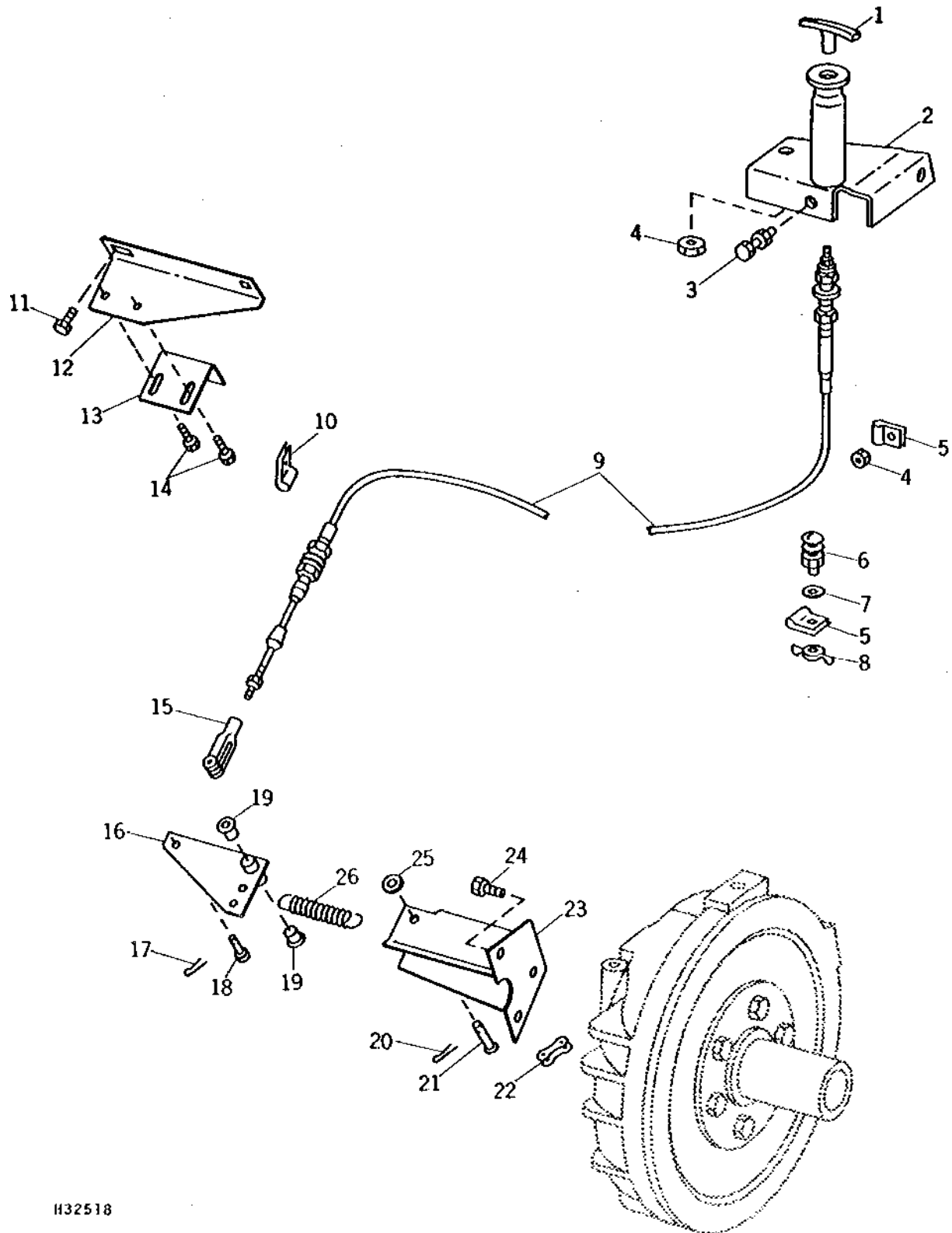
REVERSER GEAR BOX



HP723

REVERSER GEAR BOX - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R66197	THRUST WASHER	6		
2	AR55423	PINION	1	-464350	(PACKAGE OF (3)
	AH106618	PINION	1	464351-625704	(PACKAGE OF (3) H105912) (SUB (3) H105912)
	H105912	PINION	3		
3	R33079	PIN	3		
4	H871R	BALL	3		
5	R33088	WASHER	3		
6	H89617	SPACER	3		
7	19H1936	CAP SCREW	6		3/8" X 3/4"
8	R33058	NEEDLE ROLLER	186		(6 SETS OF 31)
9	JD8819	NEEDLE BEARING	2		
10	26H41	SHAFT KEY	2		5/16" X 2-1/8"
11	H98902	GEAR	1	-464350	INPUT
	H105909	GEAR	1	464351-	INPUT
12	E53699	SEAL	1		
13	B3118R	SNAP RING	1		
14	H98906	COVER	1		
15	JD10010	BALL BEARING	1		(WITH SNAP RING)
16	R39081	SNAP RING	1		
17	R35643	SEAL	1		
18	H101162	GASKET	1	-415815	
19A	H98411	PRESSED FLANGED HOUSING	1	-415310	(SUB H105353)
19B	H105353	BEARING HOUSING W/O BEARING	1		
20	AN12151	SEAL	1		
21	H98418	SNAP RING	1	-610700	
	N71922	SNAP RING	1	610701-	
22	JD10011	BALL BEARING	1		
23	BP13620	SNAP RING	1		
24	AH97644	GEAR	1	-464350	RING
	AH105040	GEAR	1	404351-	RING
25	H98905	SHIFT COLLAR	1	-626300	
	H132328	SHIFT COLLAR	1		
26	H98903	GEAR	1	-464350	OUTPUT
	H106073	GEAR	1	464351-	OUTPUT
27	14H832	NUT	2		9/16"
28	28H2499	BUSHING	1		3/4" X 3/8"
29	24H1378	WASHER	1		11/16" X 1-15/32" X 0.134"
30	AN113330	SEAL	1		
31	R26906	O-RING	2		
32	AH96299	DIPSTICK	1	-630838	(SUB AH134599)
	AH134599	DIPSTICK	1		
33	H97651	SPACER	1	-630838	(SUB H140195)
	H140195	SPACER	1		
34	U14273	BREATHER	1		
35	H98907	HOUSING	1		
36	AH93110	SHIFTER	1		
37	19H1731	CAP SCREW	6		3/8" X 1"
38	AN31004	PIPE PLUG	1		
..	AH112813	GEAR CASE	1		(SUB FOR AH104508)



H32518

REVERSER CONTROL CABLE AND LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H91809	HANDLE	1		
2	AH98828	SUPPORT	1		
3	N14822	SELF-LOCKING SCREW	1		
	N10215	LOCK NUT	1		
4	N10213	LOCK NUT	2		
5	AH76882	CLIP	2	-564100	
	AH107416	CLIP	2	564101-615729	
	AH107416	CLIP	2	615730-	(GRAIN)
	R46414	CLAMP	2	615730-	(CORN, RICE)
6	19H1765	CAP SCREW	1		3/8" X 1-3/4"
	12H304	LOCK WASHER	1		3/8", (REGULAR)
	14H812	NUT	1		3/8", (REGULAR)
	N10215	LOCK NUT	2		(LONG)
7	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100", (REGULAR)
8	14H827	WING NUT	1		3/8", (REGULAR)
9	AH98833	PUSH PULL CABLE	1		(REGULAR)
	AH101357	CABLE	1		(LONG)
10	AH97280	CLIP	1		
11	03H1500	BOLT	2		3/8" X 1"
12	H96269	BRACKET	1		
13	H100077	BRACKET	1		
14	H76139	SCREW	2		
15	H97507	YOKE	1		(REGULAR)
	AR52085	BALL JOINT	1		(LONG)
	14H860	NUT	1		1/4", (LONG)
16	AH98827	LEVER	1	-414850	(SUB AH104826)
	AH104826	LEVER	1		
17	11H266	COTTER PIN	1		1/16" X 1/2", (REGULAR)
18	U42845	PIN	1		(REGULAR)
19	H91823	BUSHING	2		
20	11H211	COTTER PIN	1		1/8" X 3/4"
21	U44016	PIN	1		
22	AE23791	CHAIN LINK	1		
23	AH98826	SUPPORT	1		
24	N10212	SELF-LOCKING SCREW	3		
25	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
26	H97169	SPRING	1	-414850	(SUB H105055)
	H105055	SPRING	1		

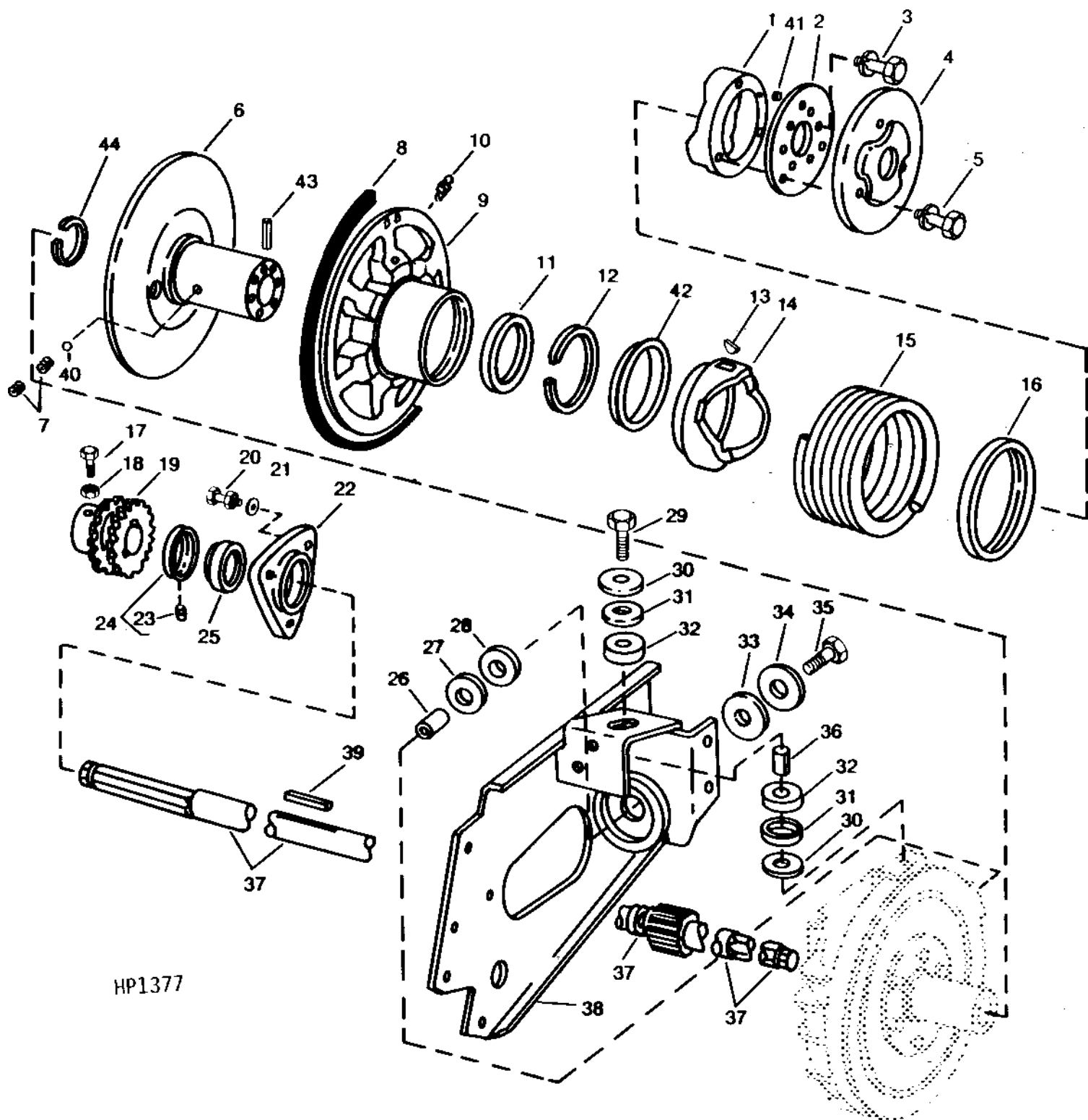
5C9

FEEDER HOUSE

FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS (VARIABLE DRIVE)

HP1377

-UN-01JAN94



HP1377

**FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS - CONTINUED
(VARIABLE DRIVE)**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97327	CAM	1	-464350	(SUB H107734)
	H107734	CAM	1		OUTER
2	H93369	WASHER	1	-464350	(SUB H107793)
	H107793	WASHER	1		
3	19H1936	CAP SCREW	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
4	H93368	RETAINER	1		
5	19H3034	CAP SCREW	3		3/8" X 3"
	12H304	LOCK WASHER	3		3/8"
6	H93189	HALF SHEAVE	1	-464350	(SUB H108673 WITH 34H305)
	H108673	SHEAVE	1		INNER, 318 MM (12-1/2") DIA.
7	22H998	SET SCREW	2	-415175	5/16" X 5/16", (BOTTOM)
	22H975	SET SCREW	2	415176-	5/16" X 5/16", (BOTTOM)
	22H975	SET SCREW	2	-415175	5/16" X 5/16", (TOP)
	22H775	SET SCREW	2	415176-464350	5/16" X 1/4", (TOP)
	22H775	SET SCREW	2	464351-	5/16" X 1/4"
8	H91814	BELT	1	-464350	(SUB H110921)
	H110921	BELT	1		
9	H97329	SHEAVE	1	-464350	(SUB H107735)
	H107735	SHEAVE	1		OUTER, 318 MM (12-1/2") DIA.
10	JD7759	LUBRICATION FITTING	2	-464350	
	JD7798	LUBRICATION FITTING	2		
11	T53732	SEAL	1	-464350	(SUB AH108161)
	AH108161	SEAL	1		
12	H97308	SNAP RING	1		
13	26H41	SHAFT KEY	1		5/16" X 2-1/8"
14	H97326	CAM	1	-464350	(SUB H107733 AND H110728)
	H107733	CAM	1		INNER
15	H92260	SPRING	1		
16	AH96345	SEAL	1		
17	H82306	SCREW	2		
18	14H732	NUT	2		3/8"
19	AH92645	CHAIN SPROCKET	1		15 AND 20 TEETH
20	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
21	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
22	H93927	HOUSING	1		
23	22H979	SET SCREW	1		3/8" X 3/8"
24	JD9201	ECCENTRIC LOCKING COLLAR	1		
25	JD9202	BALL BEARING	1		
26	H95417	SPACER	1		
27	H97410	WASHER	1		
28	R62502	SUPPORT	1		
29	19H1863	CAP SCREW	1		5/8" X 3"
30	P50456	WASHER	2		
31	H78856	RETAINER	2		
32	H80197	BUSHING	2		
33	T55761	SUPPORT	1		
34	R20136	WASHER	1		
35	19H1950	CAP SCREW	1		5/8" X 3-3/4"
36	H85482	BUSHING	1		
37	AH97643	SHAFT	1		
38	AH96138	SUPPORT	1		
39		KEY	1		(3/8" X 3/8" X 1-7/8") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
40	H871R	BALL	2	-464350	
	L33368	BALL	1	464351-	
41	32243	PLUG	1	464351-	
42	H110728	RETAINER	1	464351-	
43	34H305	SPRING PIN	1	464351-	7/32" X 2"
44	B3118R	SNAP RING	1		
..	TY6281	LUBRICANT	1		(SUB TY6333)
..	TY6333	GREASE	1		
..	T43511	PRIMER	1	464351-564100	(SUB TY6305) LOCTITE (NO LONGER AVAILABLE)
..	TY6305	PRIMER	1		

MEMORANDA

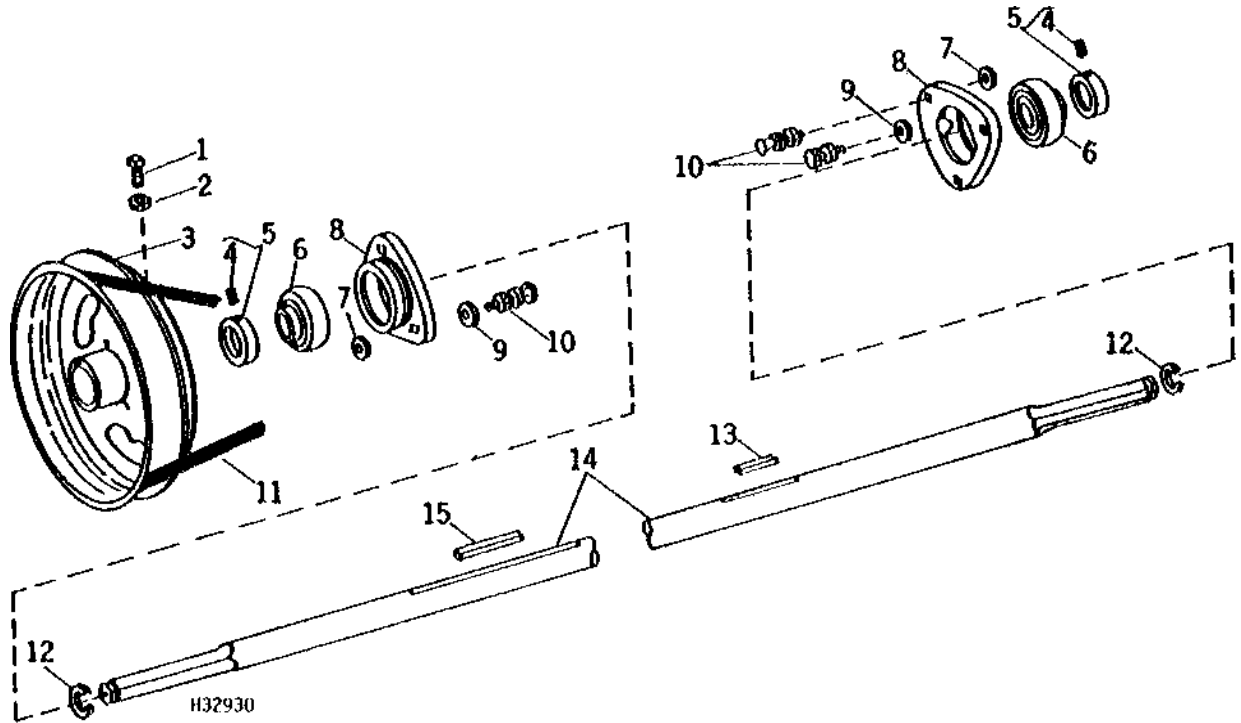
5C11

FEEDER HOUSE

FEEDER HOUSE LOWER SHAFT AND SHEAVE (LONG) (SERIAL NO. -414850)

H32930

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82306	SCREW	2		
2	14H732	NUT	2	3/8"	
3	H75888	SHEAVE	1	223 MM AND 323 MM (8-49/64" AND 12-23/32")	
4	22H979	SET SCREW	2	DIAS.	
5	JD9201	ECCENTRIC LOCKING COLLAR	2	3/8" X 3/8"	
6	JD9202	BALL BEARING	2		
7	24H1305	WASHER	6	13/32" X 13/16" X 0.065"	
8	H93927	HOUSING	2		
9	24H1682	WASHER	2	13/32" X 7/8" X 0.120"	
10	03H1557	BOLT	6	3/8" X 1-1/4"	
	12H304	LOCK WASHER	6	3/8"	
	14H812	NUT	6	3/8"	
11	H79796	BELT	1	(LONG)	
12	H80926	SNAP RING	2		
13		KEY	1	(3/8" X 3/8" X 1-7/8") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)	
14	H115230	SHAFT	1	(SUB FOR H99779)	
15		KEY	1	(3/8" X 3/8" X 3-3/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)	

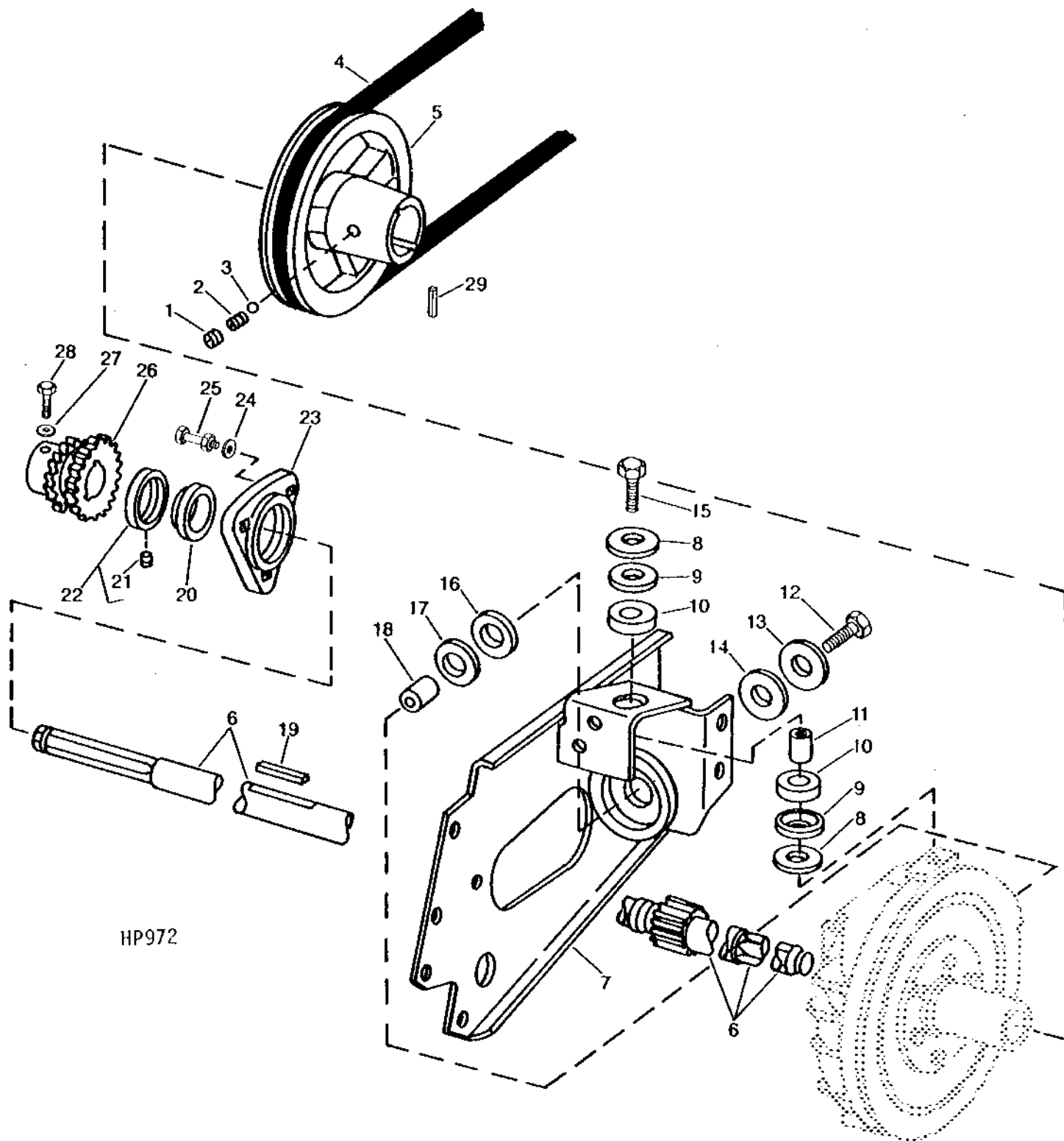
5C12

FEEDER HOUSE

FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS (FIXED DRIVE) (LONG RICE) (SERIAL NO. 414851-)

HP972

-UN-01JAN94



HP972

FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS - CONTINUED
(FIXED DRIVE) (LONG RICE)
(SERIAL NO. 414851-)

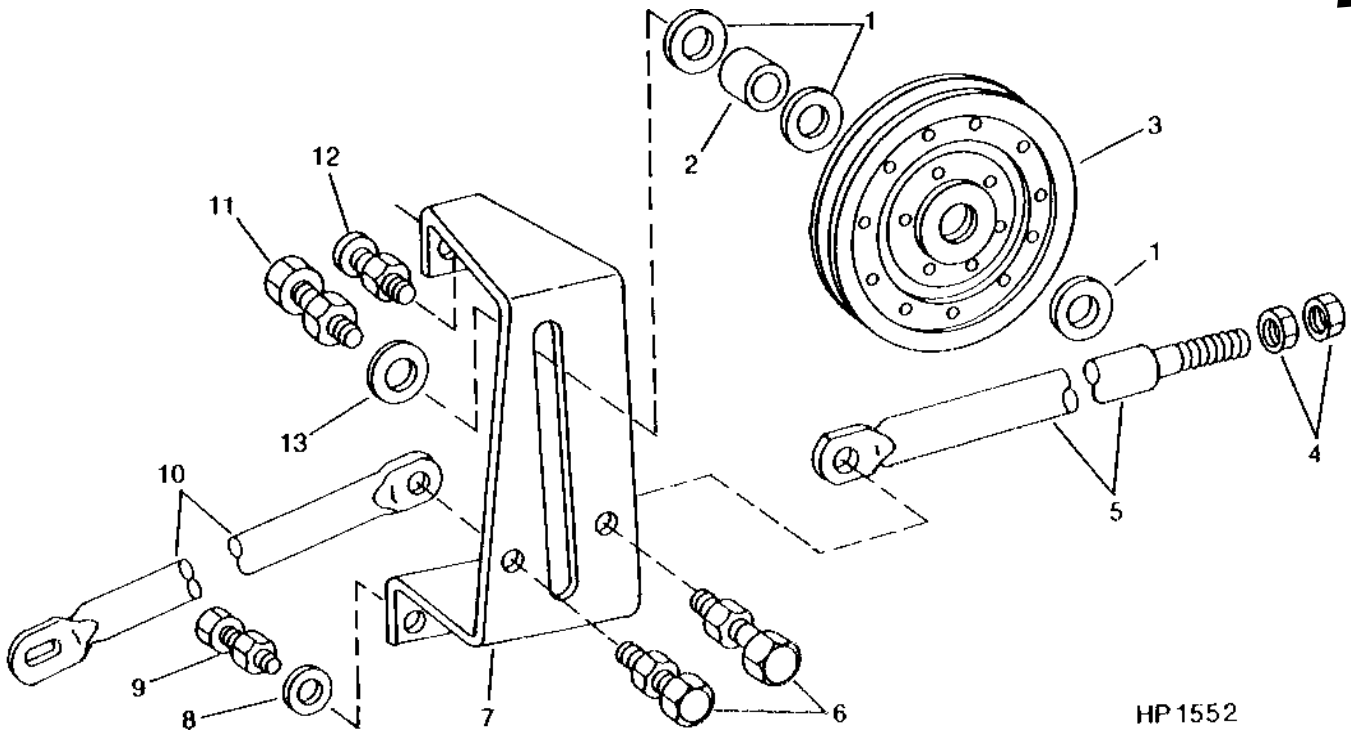
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H775	SET SCREW	2	-464350	5/16" X 1/4"
	22H775	SET SCREW	2	464351-	5/16" X 1/4"
2	22H975	SET SCREW	2	-464350	5/16" X 5/16"
	22H775	SET SCREW	2	464351-	5/16" X 1/4"
3	H871R	BALL	2	-464350	
	L33368	BALL	1	464351-	
4	H97929	BELT	1		
5	H97970	SHEAVE	1	-464350	(SUB H108889)
	H108889	SHEAVE	1		292 MM (11-3/32") DIA.
6	AH97643	SHAFT	1		
7	AH96406	SUPPORT	1		
8	P50456H	WASHER	2		
9	H78856	RETAINER	2		
10	H80197	BUSHING	1		
11	H85482	BUSHING	1		
12	19H1950	CAP SCREW	1		5/8" X 3-3/4"
13	R20136	WASHER	1		
14	T55761	SUPPORT	1		
15	19H1863	CAP SCREW	1		5/8" X 3"
16	R62502	SUPPORT	1		
17	H97410	WASHER	1		
18	H95417	SPACER	1		
19		KEY	1		(3/8" X 3/8" X 1-7/8") (CUT FROM H64378 IN AH64587 KEY STOCK KIT)
20	JD9202	BALL BEARING	1		
21	22H979	SET SCREW	1		3/8" X 3/8"
22	JD9201	ECCENTRIC LOCKING COLLAR	1		
23	H93927	HOUSING	1		
24	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
25	08H4452	BOLT	3		3/4" X 7"
26	AH92645	CHAIN SPROCKET	1		
27	14H732	NUT	1		3/8"
28	H82306	SCREW	1		
29	34H305	SPRING PIN	1	464351-	7/32" X 2"

5C14

FEEDER HOUSE

HP1552 -UN-01JAN94

FEEDER HOUSE MIDDLE BELT IDLER AND BRACES (VARIABLE DRIVE)



HP 1552

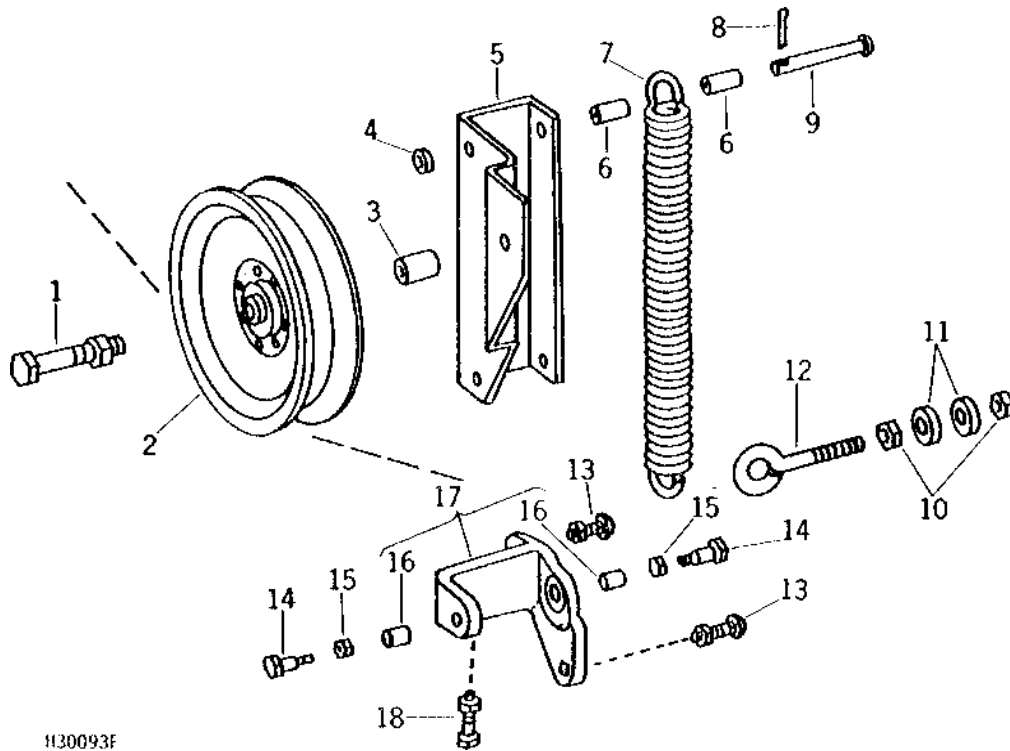
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1368	WASHER	3	-564100	21/32" X 1-5/16" X 0.090"
	24H1368	WASHER	1	564101-	21/32" X 1-5/16" X 0.090"
2	28H2515	BUSHING	1	-564100	3/4" X 3/4"
	H113892	SHIFT COLLAR	1	564101-	
3	AH94450	IDLER	1		
4	14H793	NUT	2		3/4"
5	AH92412	BRACE	1		REAR
6	19H1792	CAP SCREW	2		1/2" X 1"
	A11455	NUT	2		
7	AH91749	BRACKET	1	-465765	(SUB AH108769)
	AH108769	BRACKET	1	-600000	(SUB AH113649)
	AH113649	BRACKET	1		
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
10	H97484	BRACE	1		FORWARD
11	19H2072	CAP SCREW	1		5/8" X 3-1/4"
	M2023T	LOCK NUT	1	-564100	(SUB N101344)
	N101344	LOCK NUT	1		
12	03H1540	BOLT	1		5/16" X 3/4"
	N10213	LOCK NUT	1		
13	24H1794	WASHER	1	-564100	21/32" X 1-1/2" X 0.120"
	24H1698	WASHER	1	564101-	21/32" X 1-5/8" X 1/4"

5C15

FEEDER HOUSE

FEEDER HOUSE LOWER BELT TIGHTENER (LONG) (SERIAL NO. -414850)

H30093F -UN-01JAN94



H30093F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1863	CAP SCREW	1	5/8" X 3"	
	12H294	LOCK WASHER	1	5/8"	
	14H1039	NUT	1	5/8"	
2	AH94450	IDLER	1	222 MM (8-3/4") DIA.	
3	28H2524	BUSHING	1	1" X 1-1/8"	
4	24H1325	WASHER	1	15/32" X 59/64" X 0.065"	
5	H77764	BRACKET	1		
6	28H187	BUSHING	2	3/8" X 15/16"	
7	H77763	SPRING	1		
8	11H216	COTTER PIN	1	3/16" X 1"	
9	P41492	PIN	1	DRILLED	
10	14H1040	NUT	2	1/2"	
11	24H1789	WASHER	2	17/32" X 1-1/4" X 0.105"	
12	H35459	EYEBOLT	1		
13	03H1557	BOLT	2	3/8" X 1-1/4"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
14	H77325	BOLT	2		
15	14H732	NUT	2	3/8"	
16	BP11232	BUSHING	2		
17	AH76177	BRACKET	1	(MARKED H76632)	
18	19H2471	CAP SCREW	1	3/8" X 1-1/2"	
	14H812	NUT	1	3/8"	

MEMORANDA

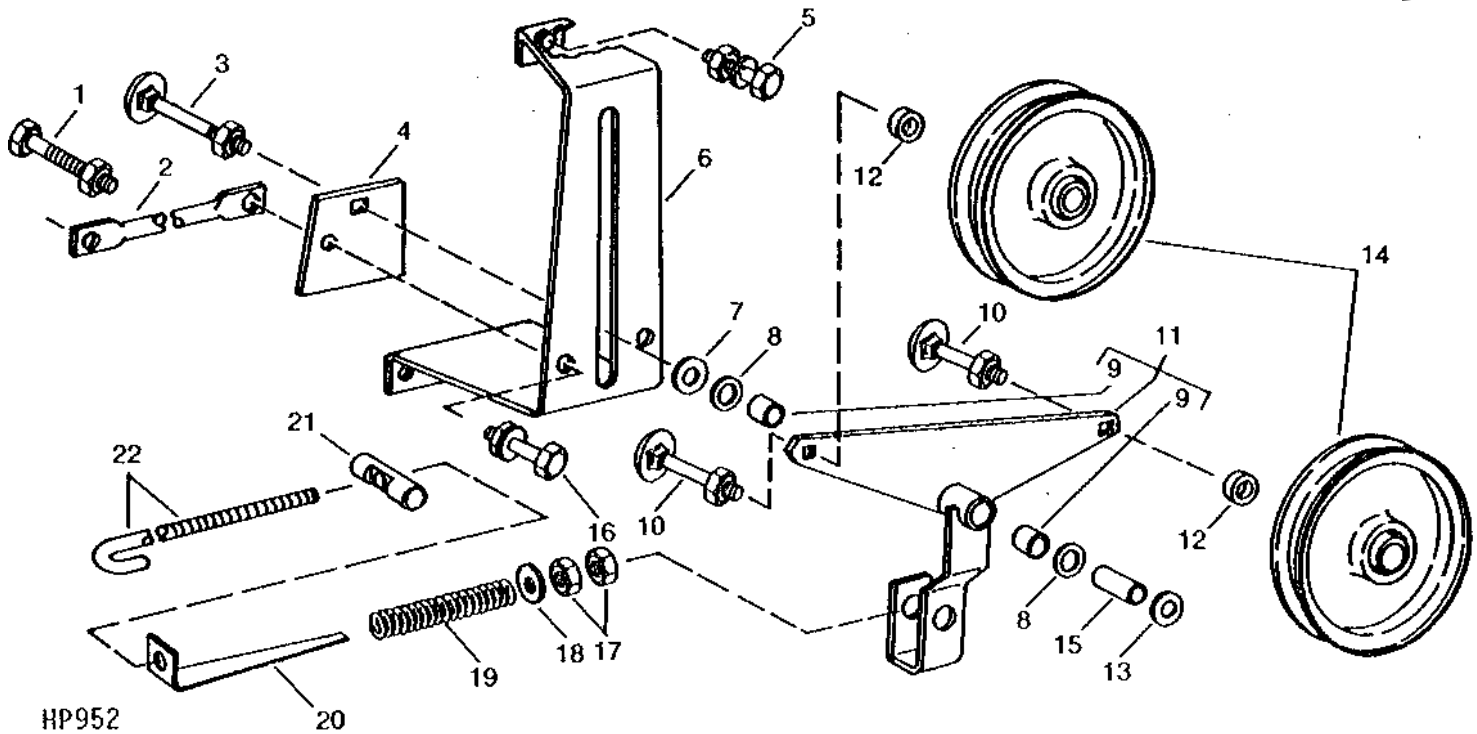
5C16

FEEDER HOUSE

FEEDER HOUSE MIDDLE BELT IDLERS AND BRACE (LONG FEEDER HOUSE FIXED DRIVE) (SERIAL NO. 414851-)

HP952

-UN-01JAN94

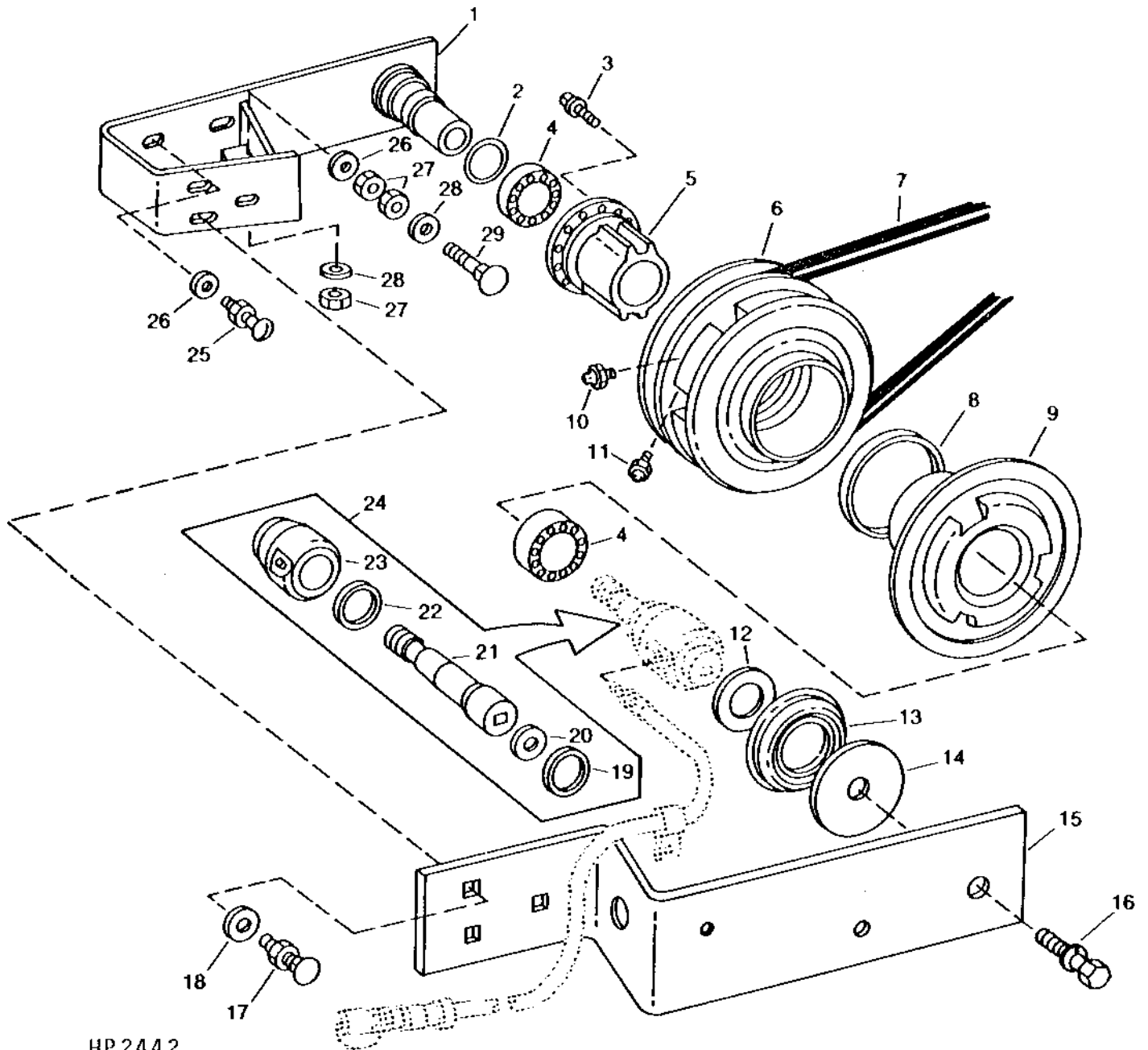


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
2	H97484	BRACE	1		
3	03H2082	BOLT	1		1/2" X 3-3/4"
	BP12214	LOCK NUT	1		
4	H103858	REINFORCEMENT	1		
5	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
6	AH91749	BRACKET	1	-464350	(THIS APPLICATION ONLY)
	H108809	BRACKET	1	464351-	
7	24H1790	WASHER	1		17/32" X 1-1/2" X 0.164"
8	24H1413	WASHER	2		57/64" X 1-3/8" X 0.048"
9	H98655	BUSHING	2		
10	03H2073	BOLT	2		5/8" X 2-3/4"
	M2023T	LOCK NUT	2	-564100	(SUB N101344)
	N101344	LOCK NUT	1		
11	AH97340	ARM	1		
12	M2952DN	SPACER	2		
13	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
14	AH94450	IDLER	2		222 MM (8-3/4") DIA.
15	H89297	BUSHING	1		
16	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	A11455	NUT	1		SELF-LOCKING
17	14H1040	NUT	2		1/2"
18	24H1789	WASHER	1		17/32" X 1-1/4" X 0.105"
19	A25695	SPRING	1		
20	H95499	GAUGE	1		
21	H89127	PIN	1	-621030	(SUB H132825)
	H132825	PIVOT	1		
22	H95503	BOLT	1		

5C17

FEEDER HOUSE

HP2442 -UN-01JAN94 VARIABLE DRIVE UPPER COUNTERSHAFT, SHEAVES, AND SUPPORTS



HP 2442

VARIABLE DRIVE UPPER COUNTERSHAFT, SHEAVES, AND SUPPORTS
--CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96092	SUPPORT	1		
2	R31378	O-RING	1		
3	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
4	JD10018	BEARING	2		
5	H97378	HUB	1		INNER
6	H97407	SHEAVE	1		360 MM (14-15/64" DIA.
7	H23927	BELT	1		
8	AH94854	SEAL	1		(SUB AH136497)
	AH136497	SEAL	1		
9	H97377	SHEAVE	1		318 MM (12-35/64") DIA.
10	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
11	JD7813	LUBRICATION FITTING	1		STRAIGHT, 1/4"
12	H101448	WASHER	AR		
13	H93084	BOOT	1		
14	H98409	WASHER	1		
15	H93027	STRAP	1	-610700	
	H118438	STRAP	1	610701-	
16	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
17	03H1557	BOLT	3		3/8" X 1-1/4"
	N10215	LOCK NUT	3		
18	24H1682	WASHER	3		13/32" X 7/8" X 0.120"
19	H100247	SEAL	1		
20	24H1342	WASHER	1		17/32" X 1-1/4" X 0.036"
21	H100244	PISTON	1		
22	H100246	SEAL	1		
23	H100245	HYDRAULIC CYLINDER BARREL	1		
24	AH96091	CYLINDER	1		(NEW COMPONENT)
25	03H1731	BOLT	2		1/2" X 1-1/2"
	A11455	NUT	2		
26	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
27	14H821	NUT	3		5/8"
28	24H1368	WASHER	3		21/32" X 1-5/16" X 0.090"
29	03H2308	BOLT	1		5/8" X 3-1/4"

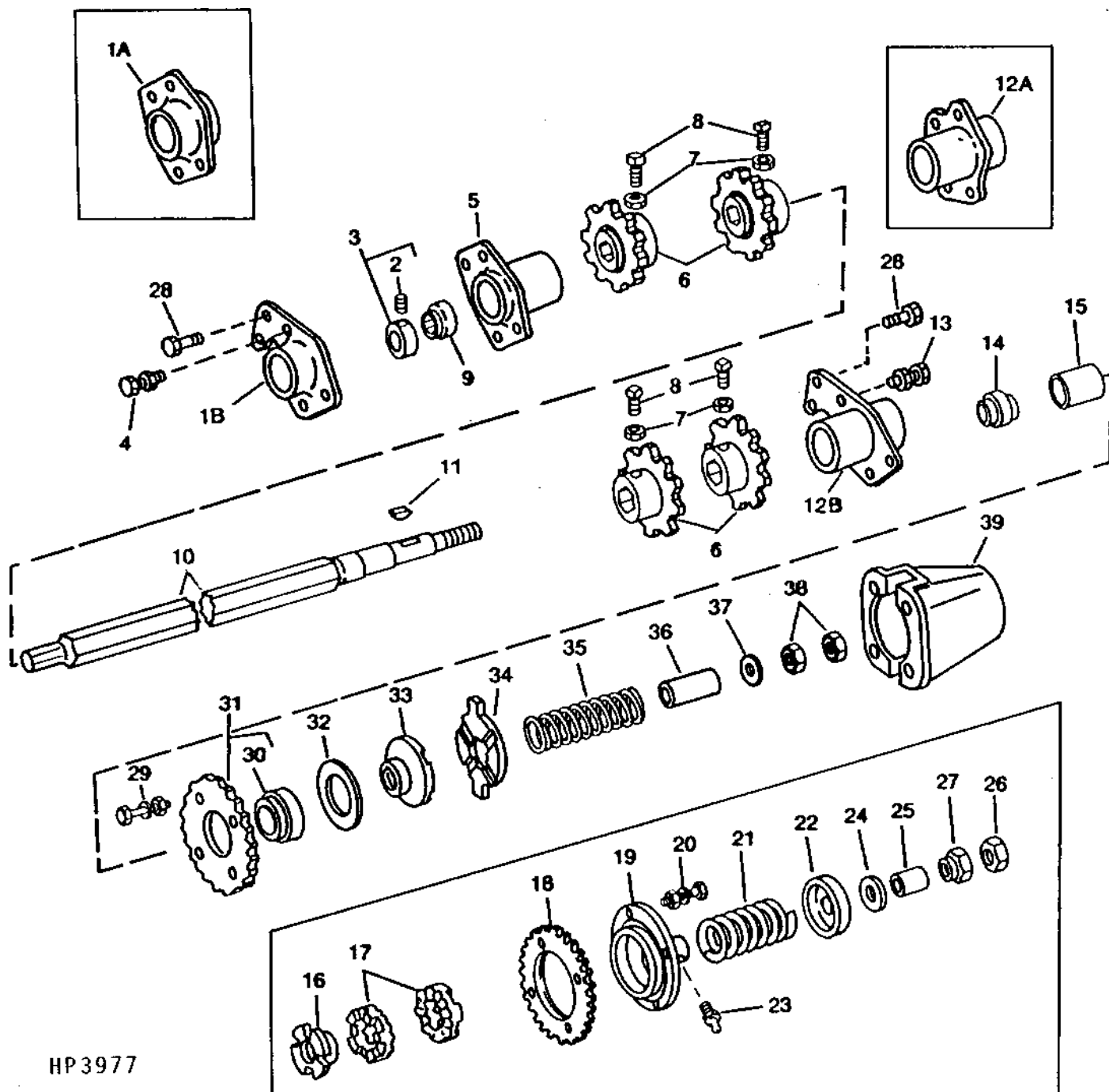
5C19

FEEDER HOUSE

FEEDER HOUSE UPPER SHAFT AND SPROCKETS (VARIABLE DRIVE)

HP3977

-UN-01JAN94



HP3977

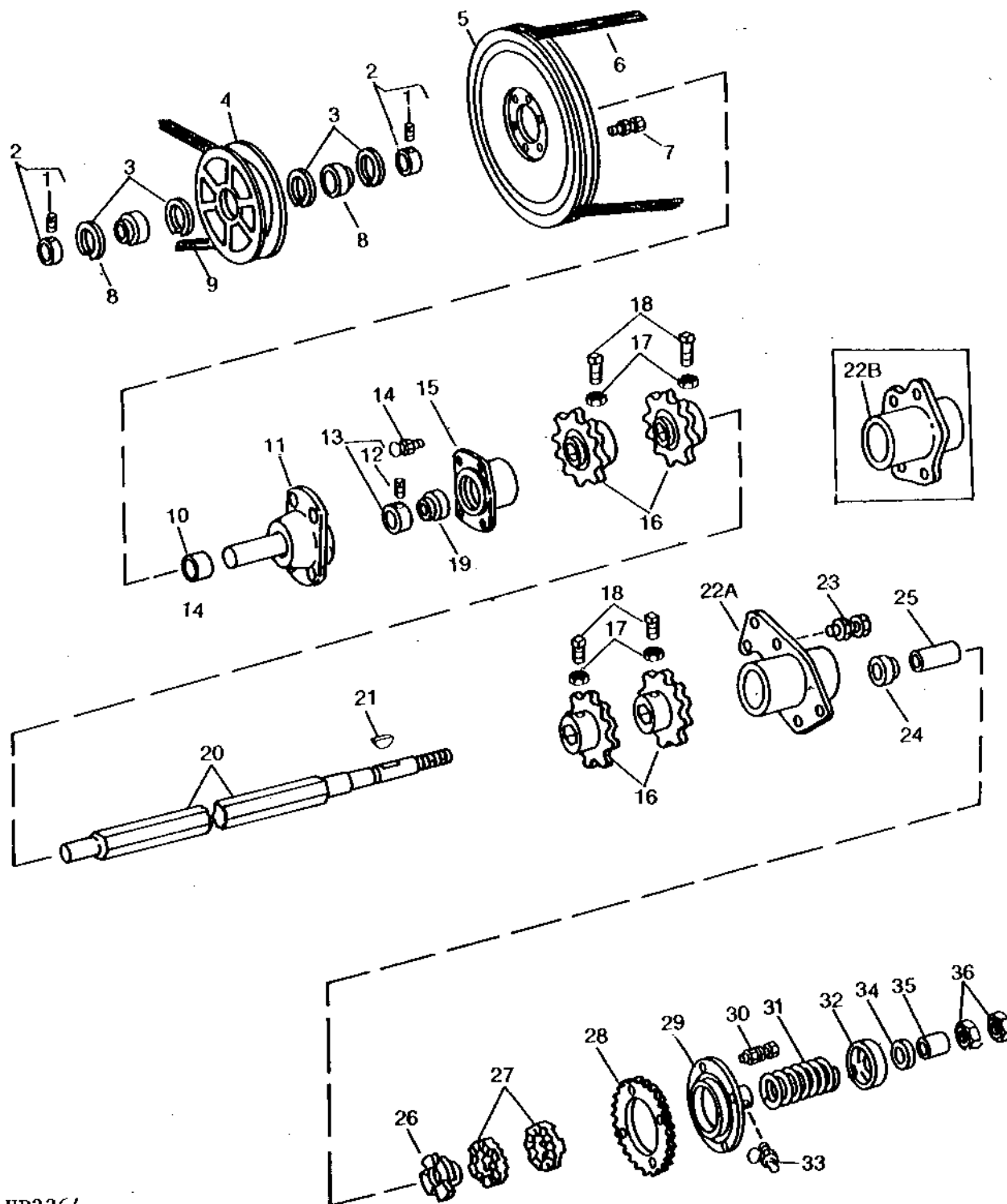
**FEEDER HOUSE UPPER SHAFT AND SPROCKETS - CONTINUED
(VARIABLE DRIVE)**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	AH94706	SUPPORT	1	-464350	
1B	H106127	PIVOT	1	464351-564100	
	H113390	PIVOT	1	564101-	
2	22H899	SET SCREW	1	-564100	3/8" X 1/2"
3	JD8544	ECCENTRIC LOCKING COLLAR	1	-564100	
4	H95783	SCREW	4	-564100	
	H95783	SCREW	2	564101-	
	T49269	SCREW	2	564101-	
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
5	H96867	HOUSING	1	-414850	(SUB H102505)
	H102505	HOUSING	1	-464350	
	H107041	HOUSING	1	464351-564100	
6	H94166	CHAIN SPROCKET	4	-610700	(SUB H118583 AND (2) H118776) 10 TEETH
	H118583	CHAIN SPROCKET	4	610701-	10 TEETH, 45 MM (1-3/4") HEX BORE
7	14H732	NUT	8		3/8"
8	H84158	SCREW	8	-610700	
	H118776	SET SCREW	8	610701-	
9	JD9452	BALL BEARING	1	-564100	
	JD9373	BALL BEARING	1	564101-	
10	H98560	SHAFT	1	-564100	
	H113406	SHAFT	1	564101-	
11	26H82	SHAFT KEY	1	-564100	1/4" X 7/8"
	26H103	SHAFT KEY	1	564101-	1/4" X 2-1/8"
12A	H95785	HOUSING	1	-464350	(SUB H106126)
12B	H106126	HOUSING	1		
13	H100562	SCREW	4	-564100	
	H95783	SCREW	2	564101-	
	T49269	SCREW	2	564101-	
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
14	JD10020	BALL BEARING	1		
15	H99033	BUSHING	1	-414850	(SUB H108799)
	H108799	SPACER	1		
16	H85015	HUB	1	-513950	
17	Z699H	SLIP CLUTCH	2	-513950	
18	H93394	CHAIN SPROCKET	1	-513950	30 TEETH
19	H93736	HUB	1	-513950	
20	19H1800	CAP SCREW	4	-513950	3/8" X 1-1/2"
	12H304	LOCK WASHER	4	-513950	3/8"
	14H812	NUT	4	-513950	3/8"
21	H101244	SPRING	1	-513950	
22	H22216	CAP	1	-513950	
23	JD7788	LUBRICATION FITTING	1	-414850	45°
	JD7797	LUBRICATION FITTING	1	414851-513950	STRAIGHT, 1/4"
24	J4489H	WASHER	1	-513950	
25	28H1576	BUSHING	1	-513950	3/4" X 7/8"
26	H77978	NUT	2	-414850	(SUB H105936)
	14H793	NUT	2	-414850	3/4"
	14H793	NUT	2	414851-513950	3/4", (USE WITH H105936)
27	H105936	NUT	1	-513950	(USE WITH 14H793)
28	19H1815	CAP SCREW	4	464351-	1/2" X 1-1/4"
	12H301	LOCK WASHER	4	464351-	1/2"
29	19H1777	CAP SCREW	4	513951-	1/2" X 1-3/4"
	12H301	LOCK WASHER	4	513951-	1/2"
	14H1040	NUT	4	513951-	1/2"
30	H105584	BUSHING	1		
31	AH104438	CHAIN SPROCKET	1	513951-	
32	H99303	WASHER	1	513951-	
33	H105590	HUB	1	513951-	
34	H101677	JAW	1	513951-	
35	H102497	SPRING	1	513951-	
36	H105587	SPACER	1	513951-	
37	24H1400	WASHER	1	513951-	25/32" X 1-5/8" X 1/4"
38	14H794	NUT	1	513951-	3/4"
39	H102477	HOUSING	1	513951-	

FEEDER HOUSE UPPER SHAFT, SHEAVES, AND SPROCKETS (LONG)
(SERIAL NO. -414850)

HP2264

-UN-01JAN94



HP2264

FEEDER HOUSE UPPER SHAFT, SHEAVES, AND SPROCKETS (LONG) - CONTINUED
(SERIAL NO. -414850)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD9220	ECCENTRIC LOCKING COLLAR	2		
3	P42232	SNAP RING	4		
4	H75886	SHEAVE	1		188 MM (7-13/32") DIA.
5	AH75979	SHEAVE	1		440 MM (17-5/16") DIA.
6	H76030	BELT	1		
7	19H1936	CAP SCREW	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
8	JD9221	BALL BEARING	2		
9	H79796	BELT	1		
10	E31845	BUSHING	1		
11	AH94705	SHAFT	1		
12	22H899	SET SCREW	1		3/8" X 1/2"
13	JD8544	ECCENTRIC LOCKING COLLAR	1		
14	H95783	SCREW	4		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
15	H96867	HOUSING	1		
16	H94166	CHAIN SPROCKET	4		(SUB H118583 AND (2) H118776) 10 TEETH
17	14H732	NUT	8		3/8"
18	H84158	SCREW	8		
19	JD9452	BALL BEARING	1		
20	H98560	SHAFT	1		
21	26H82	SHAFT KEY	1		1/4" X 7/8"
22A	H95785	HOUSING	1	-600470	(SUB H106126)
22B	H106126	HOUSING	1		
23	H100562	SCREW	4		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
24	JD10020	BALL BEARING	1		
25	H99033	BUSHING	1	-414850	(SUB H108799)
	H108799	SPACER	1		
26	H85015	HUB	1		
27	Z699H	SLIP CLUTCH	2		
28	H93394	CHAIN SPROCKET	1		30 TEETH
29	H93736	HUB	1		
30	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
31	H101244	SPRING	1		
32	H22216	CAP	1		
33	JD7788	LUBRICATION FITTING	1		45°
34	J4489H	WASHER	1		
35	M18105	SPACER	1		
36	14H793	NUT	2		3/4"

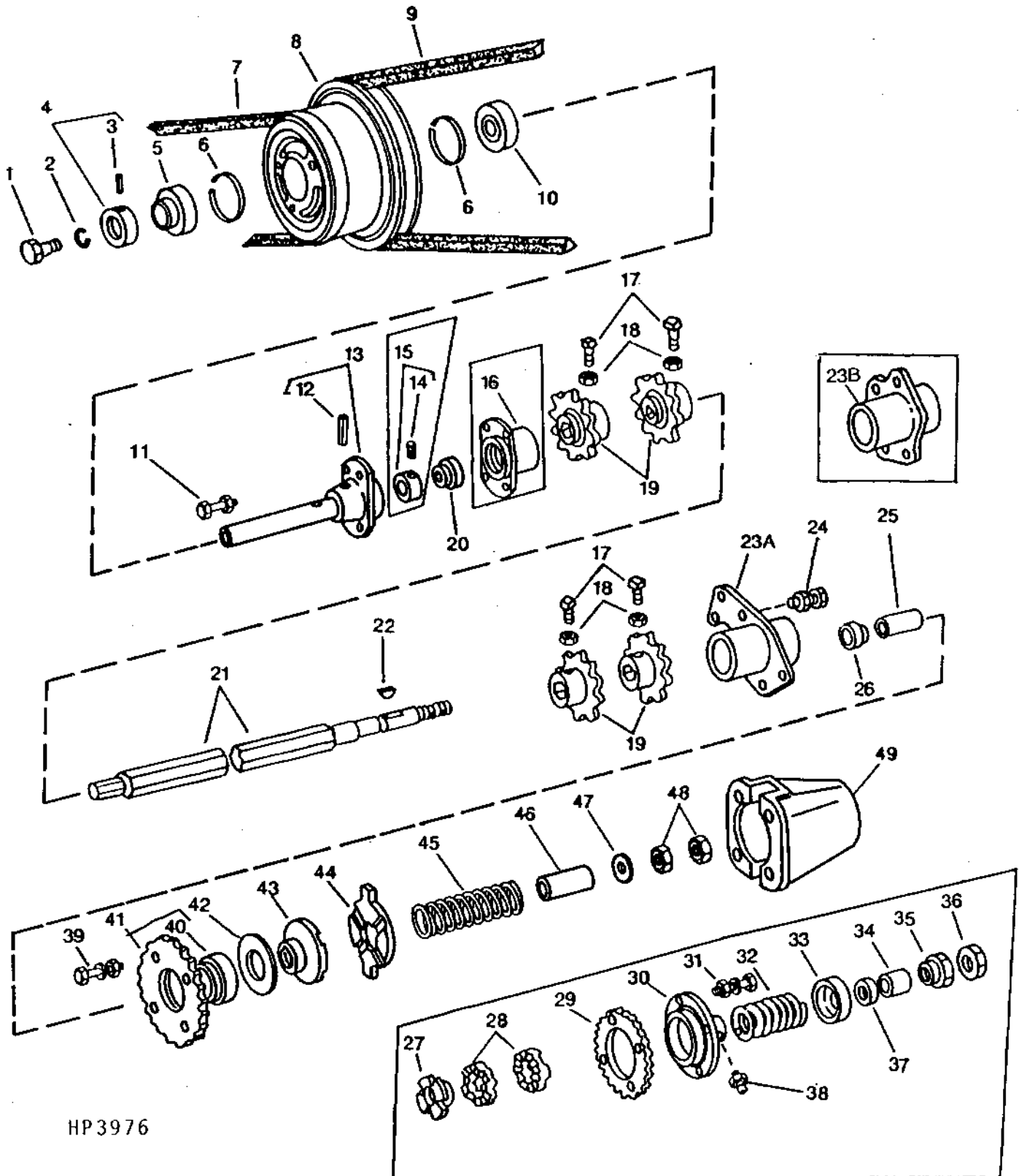
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FEEDER HOUSE

FEEDER HOUSE UPPER SHAFT, SHEAVES, AND SPROCKETS (LONG) (SERIAL NO. 414851-)

HP3976

-UN-01JAN94



HP3976

FEEDER HOUSE UPPER SHAFT, SHEAVES, AND SPROCKETS (LONG)

--CONTINUED
(SERIAL NO. 414851-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1835	CAP SCREW	1		3/4" X 1-1/2"
2	12H236	LOCK WASHER	1		3/4"
3	22H979	SET SCREW	1		3/8" X 3/8"
4	JD8576	ECCENTRIC LOCKING COLLAR	1		
5	JD9356	BALL BEARING	1		
6	P46874	SNAP RING	2		
7	H97929	BELT	1		
8	H97969	SHEAVE	1		243 MM AND 348 MM (9-9/16" AND 13-3/4") DIAS.
9	H23927	BELT	1		
10	JD9301	BALL BEARING	1		
11	H95783	SCREW	4	-564100	
	H95783	SCREW	2	564101-	
	T49269	SCREW	2	564101-	
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
12	34H216	SPRING PIN	1	464351-564100	5/64" X 7/8"
	34H321	SPRING PIN	1	564101-	1/4" X 2-1/2"
13	AH94706	SUPPORT	1	-464350	
	AH105291	SHAFT	1	464351-564100	
	AH111100	SHAFT	1	564101-	
14	22H899	SET SCREW	1	-564100	3/8" X 1/2"
15	JD8544	ECCENTRIC LOCKING COLLAR	1	-564100	
16	H102505	HOUSING	1	-464350	
	H107041	HOUSING	1	464351-564100	
17	H84158	SCREW	8	-610700	
	H118776	SET SCREW	8	610701-	
18	14H732	NUT	8		3/8"
19	H94166	CHAIN SPROCKET	4	-610700	(SUB H118583 AND (2) H118776) 10 TEETH
	H118583	CHAIN SPROCKET	4	610701-	10 TEETH, 45 MM (1-3/4") HEX BORE
20	JD9452	BALL BEARING	1	-564100	
	JD9373	BALL BEARING	1	564101-	
21	H98560	SHAFT	1	-564100	
	H113406	SHAFT	1	564101-	
22	26H82	SHAFT KEY	1	-564100	1/4" X 7/8"
	26H103	SHAFT KEY	1	564101-	1/4" X 2-1/8"
23A	H95785	HOUSING	1	-600000	(SUB H106126)
23B	H106126	HOUSING	1		
24	H100562	SCREW	4	-564100	
	H95783	SCREW	2	564101-	
	T49269	SCREW	2	564101-	
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
25	H108799	SPACER	1		
26	JD10020	BALL BEARING	1		
27	H85015	HUB	1	-513950	
28	Z699H	SLIP CLUTCH	2	-513950	
29	H93394	CHAIN SPROCKET	1	-513950	30 TEETH
30	H93736	HUB	1	-513950	
31	19H1732	CAP SCREW	4	-513950	3/8" X 1-1/4"
	12H304	LOCK WASHER	4	-513950	3/8"
	14H812	NUT	4	-513950	3/8"
32	H101244	SPRING	1	-513950	
33	H22216	CAP	1	-513950	
34	M18105	SPACER	1	-513950	
35	H105936	NUT	1	-513950	
36	14H793	NUT	1	-513950	3/4"
37	J4489H	WASHER	1	-513950	
38	JD7797	LUBRICATION FITTING	1	-513950	STRAIGHT, 1/4"
39	19H1777	CAP SCREW	4	513951-	1/2" X 1-3/4"
	12H301	LOCK WASHER	4	513951-	1/2"
	14H1040	NUT	4	513951-	1/2"
40	H105584	BUSHING	1	513951-	
41	AH104438	CHAIN SPROCKET	1	513951-	
42	H99303	WASHER	1	513951-	
43	H105590	HUB	1	513951-	
44	H101677	JAW	1	513951-	
45	H102497	SPRING	1	513951-	
46	H105587	SPACER	1	513951-	
47	24H1400	WASHER	1	513951-	25/32" X 1-5/8" X 1/4"
48	14H794	NUT	2	513951-	3/4"
49	H102477	HOUSING	1	513951-	

MEMORANDA

MEMORANDA

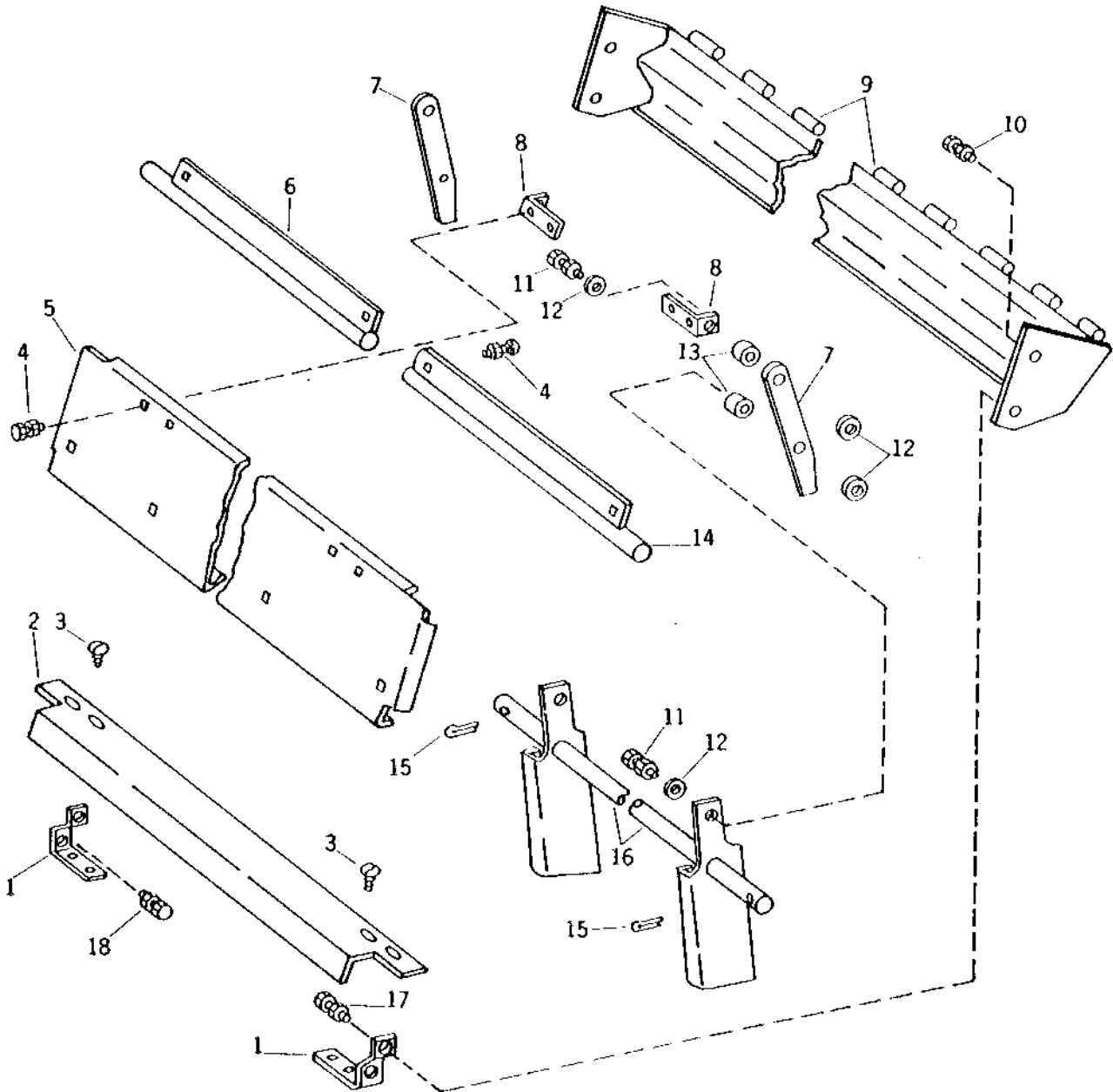
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SEPARATOR

H30107F

-UN-01JAN94

STONE TRAP DOOR



H30107F

5D6

SEPARATOR

STONE TRAP DOOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89654	SUPPORT	2		
2	H100220	DEFLECTOR	1		
3	H76139	SCREW	4		SELF-TAPPING
4	03H1268	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
5	AH98928	DOOR	1		
6	AH96024	SUPPORT	1		DOOR, PIVOT, R.H.
7	H89653	LINK	2		
8	H89649	BRACKET	2		
9	AH98927	SUPPORT	1		
10	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
11	19H1849	CAP SCREW	4		5/16" X 1-1/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	4		5/16"
12	24H1822	WASHER	8		11/32" X 7/8" X 1/16"
13	28H1883	SPACER	4		1/4" X 1/2"
14	AH96025	SUPPORT	1		DOOR, PIVOT, L.H.
15	11H218	COTTER PIN	2		3/16" X 1-1/2", (SUB 11M7030)
	11M7030	COTTER PIN	2		3/16" X 1-1/2"
16	AH90699	SHAFT	1		
17	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
18	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

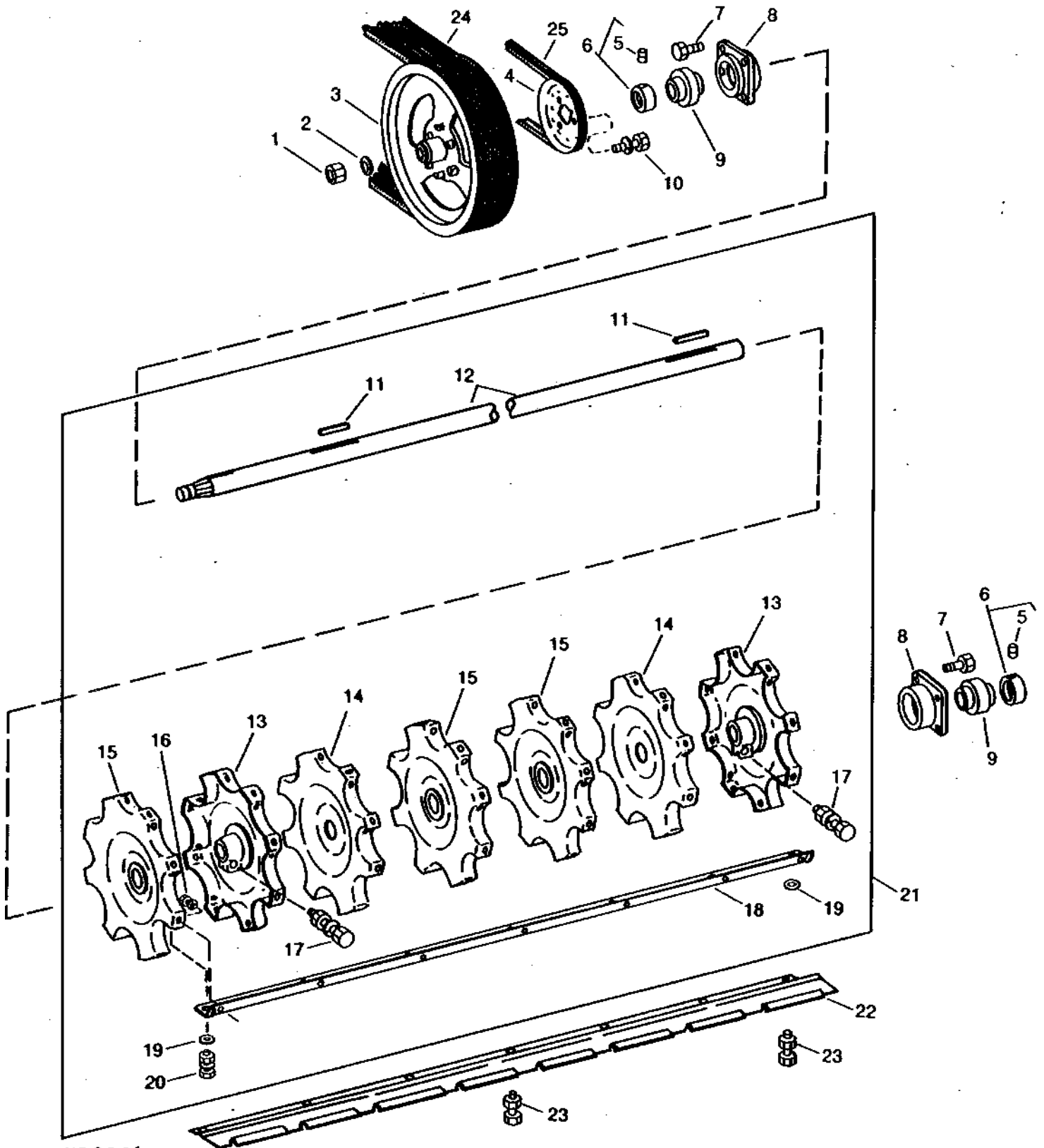
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SEPARATOR

HP2861

-UN-01JAN94

RASP-BAR CYLINDER
(SERIAL NO. -564100)



HP 2861

RASP-BAR CYLINDER - CONTINUED
(SERIAL NO. -564100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		
2	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194"
3	H93645	SHEAVE	1		569 MM (22-13/32") DIA.
4	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED)
	AH101245	SHEAVE	1		318 MM (12-1/2") DIA. (150 PER CENT BEATER SPEED)
5	22H982	SET SCREW	2		7/16" X 7/16"
6	JD9365	ECCENTRIC LOCKING COLLAR	2		
7	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
8	H99149	HOUSING	2		
9	JD9431	BALL BEARING	2		
10	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
11		KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
12	H99888	SHAFT	1		
13	AH96531	CYLINDER HEAD	2	-564100	(SUB AH114501 AND/OR AH114502)
	AH114501	THRESHING CYL HEAD (W/HUB)	1		R.H.
	AH114502	THRESHING CYL HEAD (W/HUB)	1		L.H.
14	H75324	CYLINDER HEAD	2	-564100	(SUB (2) H117614, (56) 19H2676, (56) H99923 AND (56) 12H304)
	H117614	THRESHING CYLINDER HEAD	2		
15	AH75101	THRESHING CYL HEAD (W/HUB)	3	-564100	(SUB AH114503)
	AH114503	THRESHING CYLINDER HEAD	3		
16	19H2554	CAP SCREW	56		3/8" X 5/8"
	12H304	LOCK WASHER	56		3/8"
17	19H1820	CAP SCREW	2		1/2" X 3"
	P3629H	LOCK WASHER	2	-610700	(SUB 12H301)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
18	AH101168	RASP BAR	2	-626300	R.H. (HARDENED) (NON-CHROMED) (SET OF 2) (SUB AH132980)
	AH132980	RASP BAR	2		R.H. (HARDENED) (NON-CHROMED) (SET OF 2)
	AH101167	RASP BAR	2	-626300	L.H. (HARDENED) (NON-CHROMED) (SET OF 2) (SUB AH132981)
	AH132981	RASP BAR	2		L.H. (HARDENED) (NON-CHROMED) (SET OF 2)
	AH117654	RASP BAR	2	-615935	R.H. (CHROMED) (SET OF 2) (SUB AH126549)
	AH126549	RASP BAR	2	-626300	R.H. (HARDENED) (CHROMED) (SET OF 2) (SUB AH132982)
	AH132982	RASP BAR	2		R.H. (HARDENED) (CHROMED) (SET OF 2)
	AH117653	RASP BAR	2	-615935	L.H. (CHROMED) (SET OF 2) (SUB AH126548)
	AH126548	RASP BAR	2	-626300	L.H. (HARDENED) (CHROMED) (SET OF 2) (SUB AH132983)
	AH132983	RASP BAR	2		L.H. (HARDENED) (CHROMED) (SET OF 2)
19	24H1303	WASHER	2		13/32" X 11/16" X 0.065", (UNDER HEAD OF SCREWS, ON EACH END OF ANY ONE RASP BAR FOR LEVELING CONCAVE)
20	19H3239	CAP SCREW	56		3/8" X 1-1/4"
	R42729	WASHER	56		HARDENED
	H99923	LOCK NUT	56		
21	AH96972	CYLINDER	1		(HARDENED RASP BARS)
	AH117627	RASP-BAR CYLINDER	1		(CHROMED RASP BARS)
22	H99889	PLATE	8	-564100	R.H. (SUB H117623)
	H99890	PLATE	8	-564100	L.H. (SUB H117624)
23	19H2676	CAP SCREW	56	-564100	3/8" X 1", (SUB 19H3239)
	19H3239	CAP SCREW	56		3/8" X 1-1/4"
	H99923	LOCK NUT	56		
24	H96422	BELT	1		(390 TO 1030 RPM OR 450 TO 1200 RPM)
	H96421	BELT	1		(300 TO 860 RPM)
25	H96414	BELT	1		

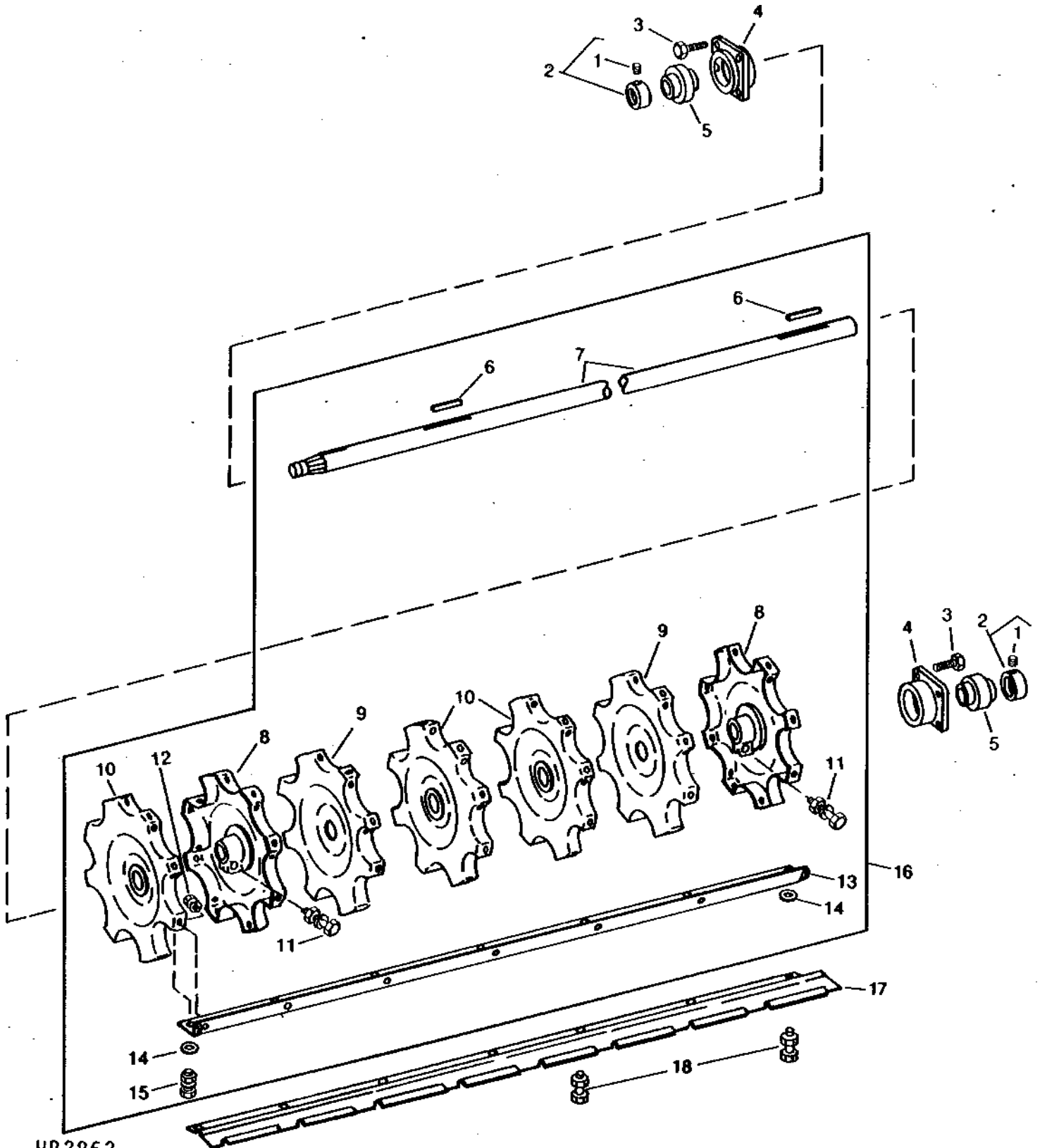
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SEPARATOR

HP2862

-UN-01JAN94

RASP-BAR CYLINDER (DUAL-RANGE CYLINDER DRIVE)
(SERIAL NO. 564101-)



HP2862

RASP-BAR CYLINDER (DUAL-RANGE CYLINDER DRIVE) - CONTINUED
(SERIAL NO. 564101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H982	SET SCREW	2		7/16" X 7/16"
2	AH108767	ECCENTRIC LOCKING COLLAR	2		
3	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
4	H99149	HOUSING	2		
5	AH108768	BALL BEARING	2		
6		KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
7	H117565	DRIVE SHAFT	1		
8	AH114631	THRESHING CYL HEAD (W/HUB)	1		R.H. (WITH KEYED HUB)
	AH114632	THRESHING CYL HEAD (W/HUB)	1		L.H. (WITH KEYED HUB)
9	H117614	THRESHING CYLINDER HEAD	2		(WITHOUT HUB)
10	AH114630	THRESHING CYL HEAD (W/HUB)	3		
11	19H1820	CAP SCREW	2		1/2" X 3"
	P3629H	LOCK WASHER	2	-610200	(SUB 12H301)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
12	19H2554	CAP SCREW	56		3/8" X 5/8"
	12H304	LOCK WASHER	56		3/8"
13	AH101168	RASP BAR	2	-626300	R.H. (HARDENED) (NON-CHROMED) (SET OF 2) (SUB AH132980)
	AH132980	RASP BAR	2		R.H. (HARDENED) (NON-CHROMED) (SET OF 2)
	AH101167	RASP BAR	2	-626300	L.H. (HARDENED) (NON-CHROMED) (SET OF 2) (SUB AH132981)
	AH132981	RASP BAR	2		L.H. (HARDENED) (NON-CHROMED) (SET OF 2)
	AH117654	RASP BAR	2	-615935	R.H. (CHROMED) (SET OF 2) (SUB AH126549)
	AH126549	RASP BAR	2	-626300	R.H. (HARDENED) (CHROMED) (SET OF 2) (SUB AH132982)
	AH132982	RASP BAR	2		R.H. (HARDENED) (CHROMED) (SET OF 2)
	AH117653	RASP BAR	2	-615935	L.H. (CHROMED) (SET OF 2) (SUB AH126548)
	AH126548	RASP BAR	2	-626300	L.H. (HARDENED) (CHROMED) (SET OF 2) (SUB AH132983)
	AH132983	RASP BAR	2		L.H. (HARDENED) (CHROMED) (SET OF 2)
14	24H1303	WASHER	2		13/32" X 11/16" X 0.065", (UNDER HEAD OF SCREWS, ON EACH END OF ANY ONE RASP BAR FOR LEVELING CONCAVE)
15	19H3239	CAP SCREW	56		3/8" X 1-1/4"
	R42729	WASHER	56		HARDENED
	H99923	LOCK NUT	56		
16	AH114626	RASP-BAR CYLINDER	1		(HARDENED RASP BARS)
	AH117628	RASP-BAR CYLINDER	1		(CHROMED RASP BARS)
17	H117623	PLATE	8		R.H. (VIEW FACING CYLINDER)
	H117624	PLATE	8		L.H. (VIEW FACING CYLINDER)
18	19H2676	CAP SCREW	56	-565059	3/8" X 1", (SUB 19H3239)
	19H3239	CAP SCREW	56		3/8" X 1-1/4"
	H99923	LOCK NUT	56		

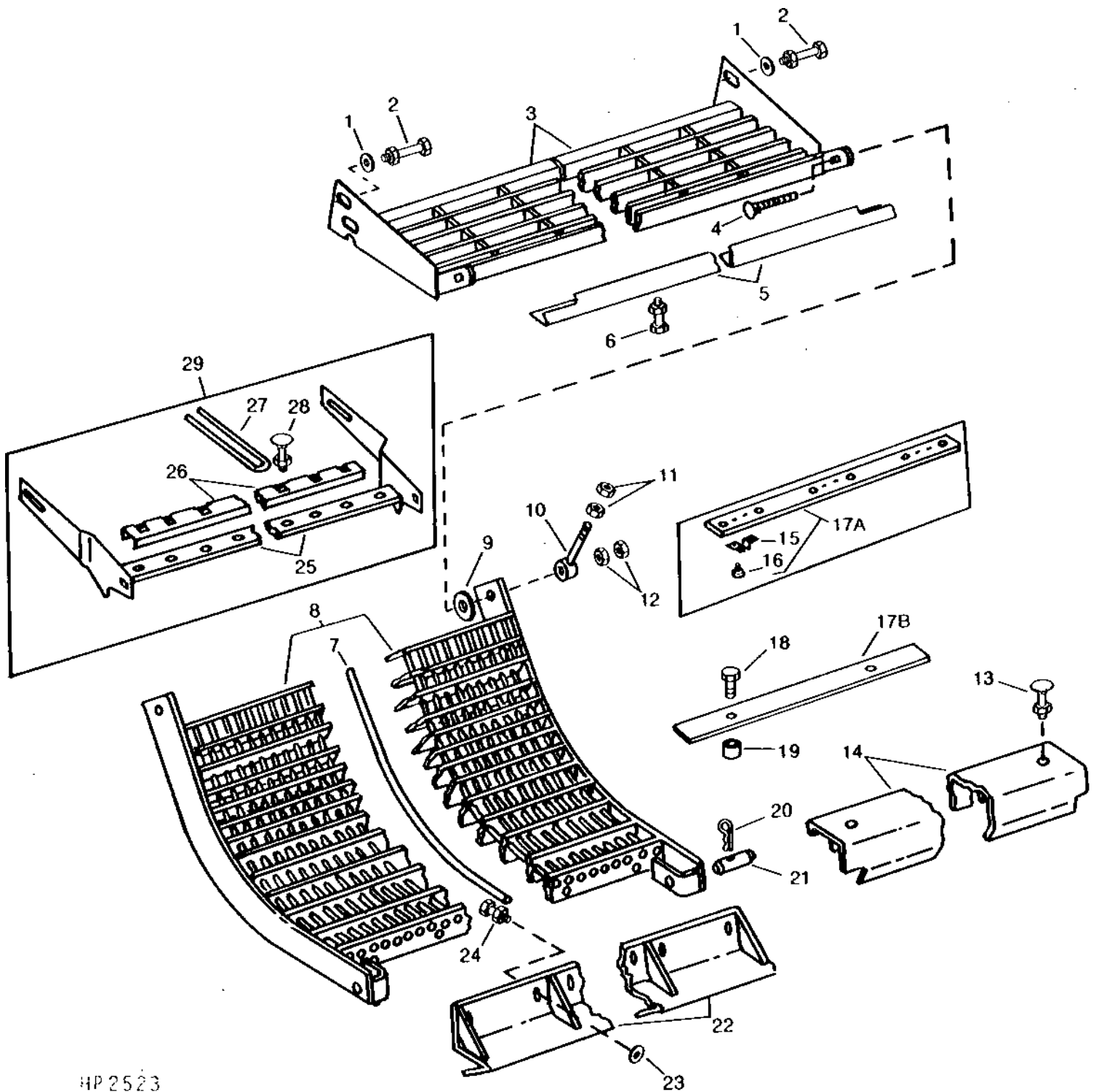
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SEPARATOR

HP2523

-UN-01JAN94

OPEN-BAR CONCAVE, BEATER GRATE, STONE TRAP, AND DOOR



HP 2523

OPEN-BAR CONCAVE, BEATER GRATE, STONE TRAP, AND DOOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
2	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
3	AH96370	GRATE	1	-464350	(GRAIN AND RICE) (SUB AH106724)
	AH106724	GRATE	1		
4	03H2240	BOLT	2		3/4" X 3"
5	AH106281	RETAINER	1	-464350	(SUB AH108736)
	AH108736	RETAINER	1	-600004	
	H116276	RETAINER	1	600005-	(USE WITH AH113444)
6	19H1732	CAP SCREW	9		3/8" X 1-1/4"
	12H304	LOCK WASHER	9		3/8"
	14H812	NUT	9		3/8"
7	H97824	PIN	60	-600004	
	H84857	DOWEL PIN	60	600005-	
8	AH96414	CONCAVE	1	-464350	(SUB AH108866)
	AH108866	CONCAVE	1	-600004	(SUB AH113444)
	AH113444	CONCAVE	1		(USE WITH H116276)
9	H84869	BUSHING	2		
10	H84292	EYEBOLT	2		
11	14H821	NUT	4		5/8"
12	14H794	NUT	2		3/4"
13	03H2120	BOLT	6		3/8" X 3-3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
14	AH90838	COVER	1		
15	P45427	CLIP	8	-615400	(PER PLATE) (USE WITH AH98203)
16	16H235	RIVET	16	-615400	3/16" X 1/4", (PER PLATE) (USE WITH AH98203)
17A	AH98203	PLATE	10	-615400	(SUB (3) AH118989, H119097 AND (3) 19H1732)
17B	H119097	PLATE	10	615401-	
18	19H1732	CAP SCREW	3		3/8" X 1-1/4", (PER PLATE)
19	AH118989	ISOLATOR	3		(PER PLATE) (USE WITH H119097)
20	11H218	COTTER PIN	2		3/16" X 1-1/2", (SUB 11M7030)
	11M7030	COTTER PIN	2		3/16" X 1-1/2"
21	H84867	PIN	2		
22	AH96930	HOLDER	1		
23	24H1305	WASHER	10		13/32" X 13/16" X 0.065"
24	19H2552	CAP SCREW	10		3/8" X 1-1/8"
	12H304	LOCK WASHER	10		3/8"
	14H812	NUT	10		3/8"
25	AH107065	GRATE	1		
26	H108116	CHANNEL	1		
27	H87132	FINGER	30		
28	03H1937	BOLT	30		5/16" X 1-1/4"
	12H303	LOCK WASHER	30		5/16"
	14H785	NUT	30		5/16"
29	AH106819	FINGER GRATE	1		(CORN AND BEAN)

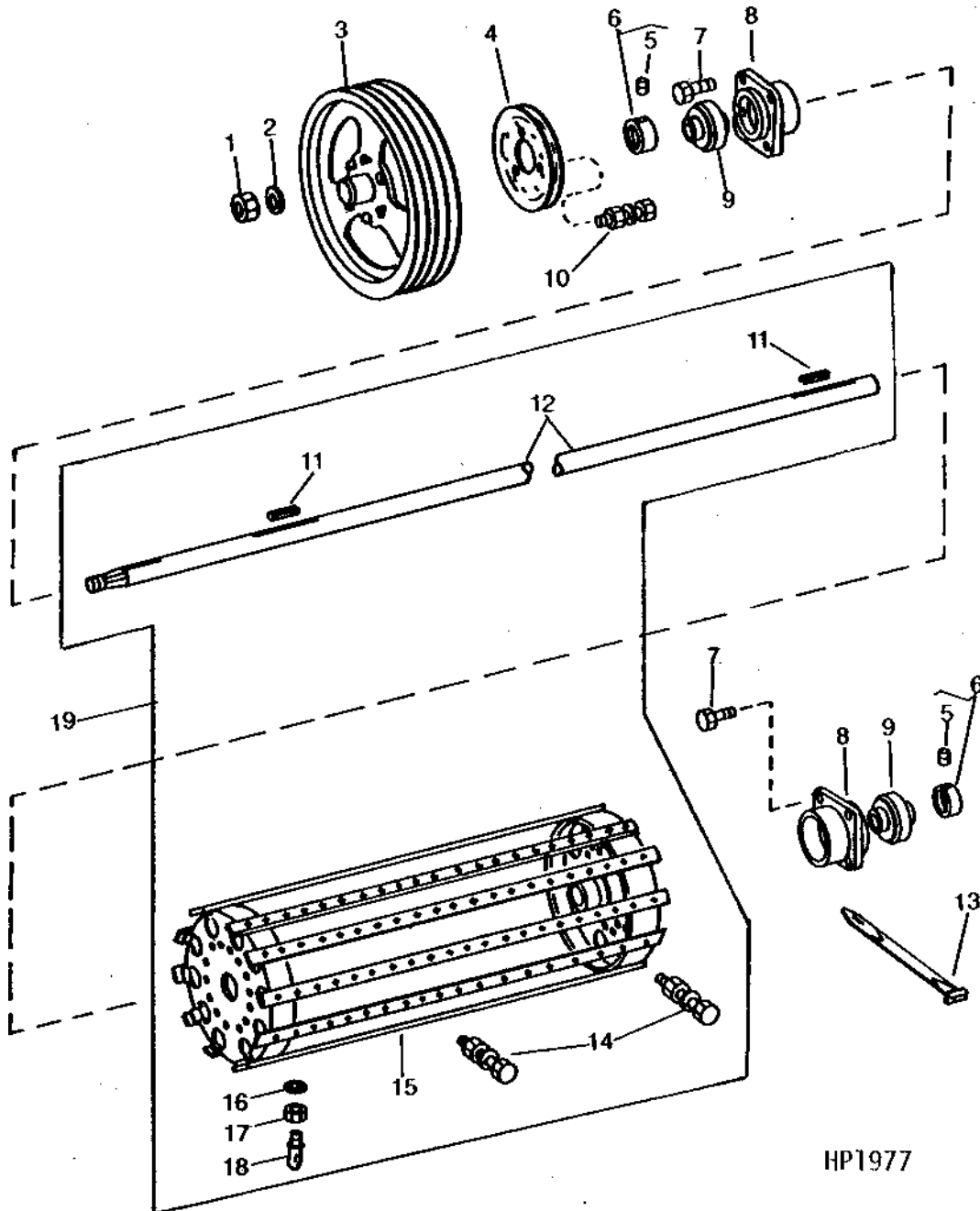
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SEPARATOR

HP1977

-UN-01JAN94

SPIKE-TOOTH CYLINDER
(SERIAL NO. -564100)



HP1977

5D14

SEPARATOR

SPIKE-TOOTH CYLINDER - CONTINUED (SERIAL NO. -564100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		
2	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194"
3	H93645	SHEAVE	1		569 MM (22-13/32") DIA.
4	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED)
	AH101245	SHEAVE	1		318 MM (12-1/2") DIA. (150 PER CENT BEATER SPEED)
5	22H982	SET SCREW	2		7/16" X 7/16"
6	JD9365	ECCENTRIC LOCKING COLLAR	2		
7	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	14H812	NUT	8		3/8"
8	H99149	HOUSING	2		
9	JD9431	BALL BEARING	2		
10	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
11		KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
12	H99888	SHAFT	1		
13	P5403H	TOOL	1		(TOOTH STRAIGHTENER)
14	19H1820	CAP SCREW	2		1/2" X 3"
	14H1040	NUT	2		1/2"
	P3629H	LOCK WASHER	2	-610700	(SUB 12H301)
	12H301	LOCK WASHER	2		
15		CYLINDER	1		(LESS SHAFT)
16	14H865	NUT	AR		1/2"
17	12H301	LOCK WASHER	AR		1/2"
18	P44H	TOOTH	AR	-630800	(SUB H132057)
	H132057	TOOTH	AR		
19	AH93981	SPIKE-TOOTH CYLINDER	1		(WITH SHAFT)

MEMORANDA

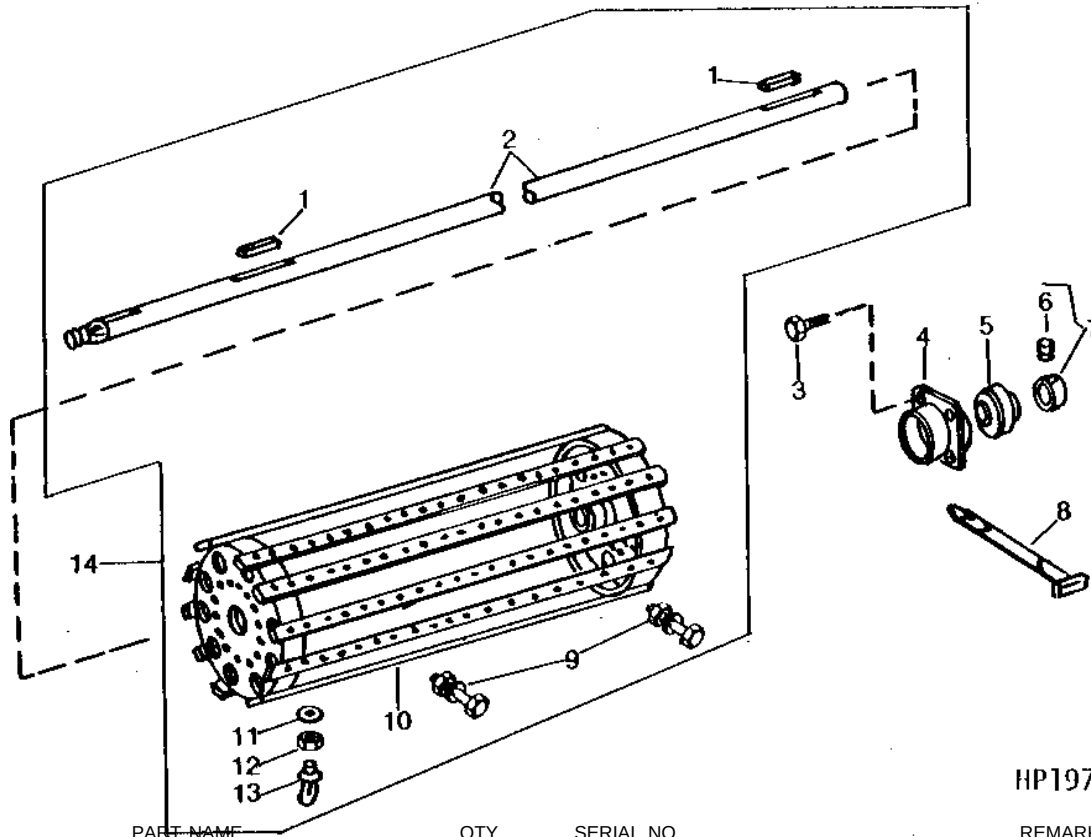
5D15

SEPARATOR

HP1978

-UN-01JAN94

SPIKE-TOOTH CYLINDER (DUAL-RANGE CYLINDER DRIVE) (SERIAL NO. 564101-)



HP1978

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
2	H117565	DRIVE SHAFT	1		
3	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	14H812	NUT	4		3/8"
4	H99149	HOUSING	1		
5	AH108768	BALL BEARING	2		
6	22H982	SET SCREW	1		7/16" X 7/16"
7	JD9365	ECCENTRIC LOCKING COLLAR	1		
8	P5403H	TOOL	1		(TOOTH STRAIGHTENER)
9	19H1820	CAP SCREW	2		1/2" X 3"
	14H1040	NUT	2		1/2"
	P3629H	LOCK WASHER	2	-610700	(SUB 12H301)
	12H301	LOCK WASHER	2		
10		CYLINDER	1		(LESS SHAFT)
11	14H865	NUT	AR		1/2"
12	12H301	LOCK WASHER	AR		1/2"
13	P44H	TOOTH	AR	-630800	(SUB H132057)
	H132057	TOOTH	AR		
14	AH114629	SPIKE-TOOTH CYLINDER	1		(WITH SHAFT)

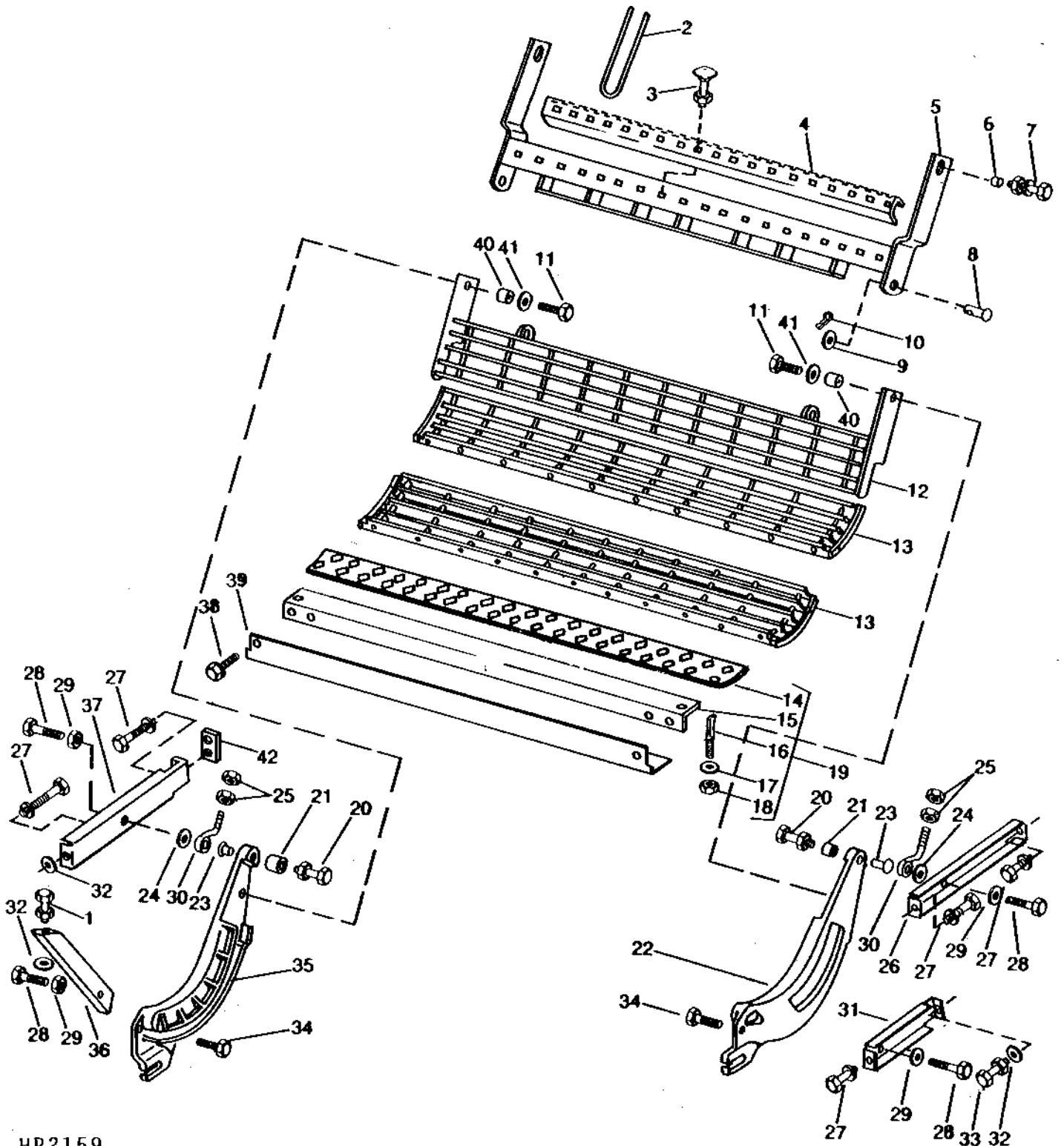
5D16

SEPARATOR

HP2159

-UN-01JAN94

SPIKE-TOOTH CONCAVE



HP2159

SPIKE-TOOTH CONCAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	H87132	FINGER	28		
3	03H1544	BOLT	23		5/16" X 1-1/4"
	14H785	NUT	23		5/16"
4	H100310	RETAINER	1		
5	AH95029	SUPPORT	1		
6	28H2482	BUSHING	2		
7	19H1721	CAP SCREW	2		1/2" X 1-1/2"
	12H301	LOCK WASHER	2		1/2"
	24H1211	WASHER	2		9/16" X 1-3/8" X 0.105"
	14H1040	NUT	2		1/2"
8	N104051	PIN	2		
9	24H1211	WASHER	2		9/16" X 1-3/8" X 0.105"
10	11H213	COTTER PIN	2		3/16" X 1-3/4"
11	19H1895	CAP SCREW	1	-363730	1/2" X 3/4", (SUB 19H1792)
	19H1792	CAP SCREW	2	363731-	1/2" X 1"
12	AH95263	GRATE	AR	-363730	(SUB AH101529, (2) 28H1597, (2) 24H1111 AND (2) 19H1792)
	AH101529	GRATE	1		REAR
13	AH98976	GRATE	2		FRONT
14	H100303	PLATE	1		
15	AH98981	SEAL	1		
16	P44H	TOOTH	AR	-630800	(SUB H132057)
	H132057	TOOTH	AR		
17	12H301	LOCK WASHER	AR		1/2"
18	14H865	NUT	AR		1/2"
19	AH98980	CONCAVE	1		(TOOTH, WITH SEAL)
20	19H1945	CAP SCREW	2		1/2" X 3-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
21	28H1676	BUSHING	2		1/2" X 1-5/8"
22	H85905	CONCAVE	1		L.H.
23	H84295	BUSHING	2		
24	24H1351	WASHER	2		9/16" X 1-1/2" X 0.164"
25	14H821	NUT	4		5/8"
26	AH77912	BRACKET	1		REAR, L.H.
27	19H2128	CAP SCREW	10		3/8" X 3"
	14H812	NUT	10		3/8"
28	19H2471	CAP SCREW	4		3/8" X 1-1/2"
29	14H812	NUT	4		3/8"
30	H84292	EYEBOLT	2		
31	AH77910	BRACKET	1		FRONT, L.H.
32	27H1305	WASHER	4		13/32" X 13/16" X .060"
33	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	14H812	NUT	1		3/8"
34	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		
	28H1511	WASHER	2		
35	H85906	CONCAVE	1		R.H.
36	AH100263	BRACKET	1		FRONT, R.H.
37	AH91488	BRACKET	1	-564100	(SUB AH111645 AND A14873)
	AH111645	BRACKET	1		REAR, R.H.
38	H77931	SCREW	6		SELF-TAPPING
39	H100307	SEAL	1		
40	28H1597	WASHER	2	363731-	0.546" X 0.840" X 3/8"
41	24H1111	WASHER	2	363731-	17/32" X 1-1/16" X 0.090"
42	A14873	STRAP	1		

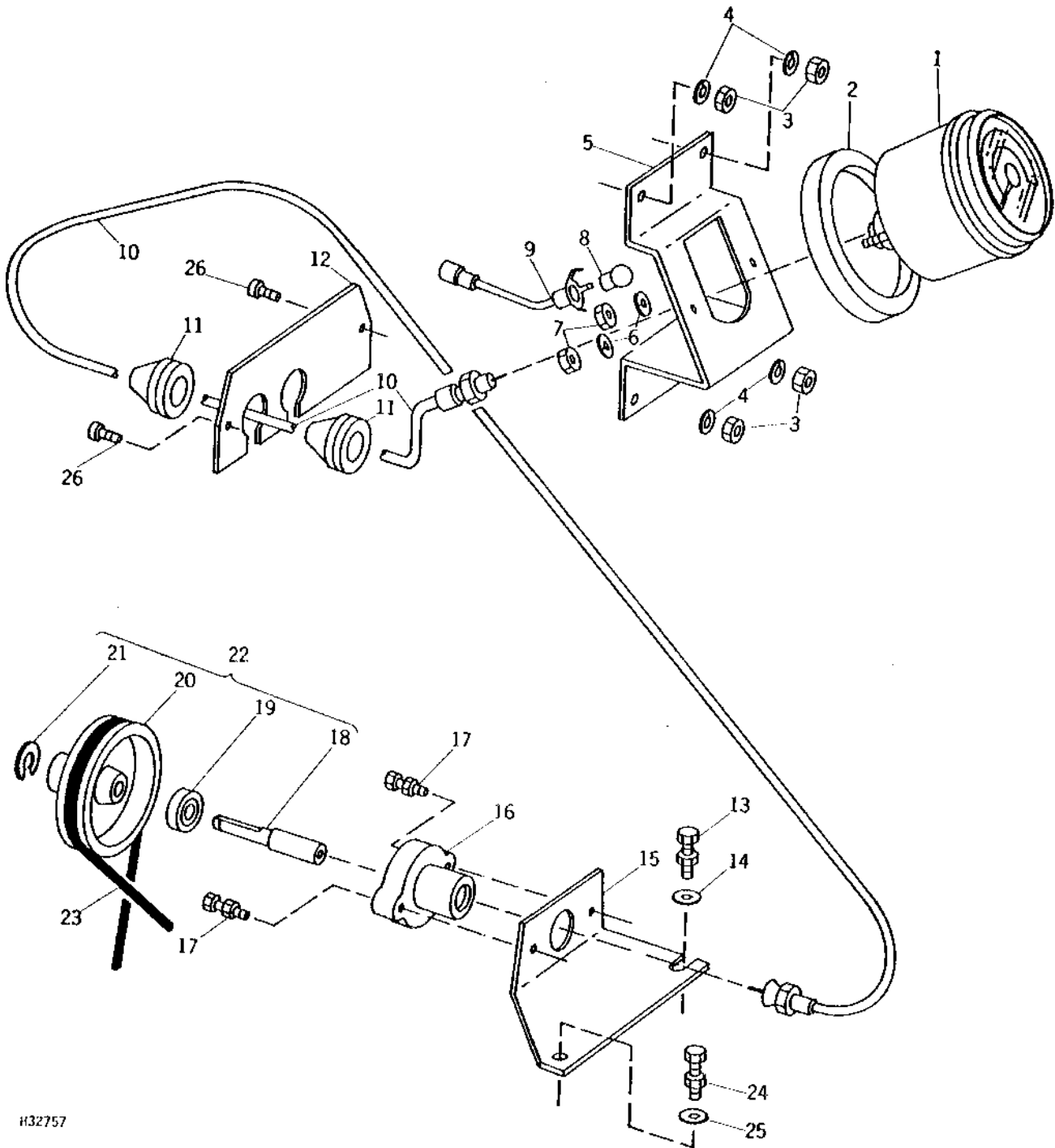
5D18

SEPARATOR

H32757

-UN-01JAN94

CYLINDER SPEED TACHOMETER



H32757

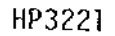
CYLINDER SPEED TACHOMETER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91002	TACHOMETER	1		
2	AH91258	SEAL	1		
3	14H786	NUT	4	1/4"	
4	12H302	LOCK WASHER	4	1/4"	
5	H100777	BRACKET	1		
6	12H295	LOCK WASHER	2	0.190"	
7	14H631	NUT	2	0.190"	
8	AH75662	BULB	1	-465100	(SUB AM31284)
	AM31284	BULB	1	465101-	
9	AH77200	SOCKET	1		
10	AH75615	CABLE	1		
11	H94433	GROMMET	2	-464860	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	2		
12	H100851	PLATE	1	-610700	(SUB H123609)
	H123609	PLATE	1		
13	19H1732	CAP SCREW	1	3/8" X 1-1/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
14	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
15	H101282	BRACKET	1		
16	H100586	HUB	1		
17	21H1044	SCREW	2	1/4" X 1-1/4"	
	12H302	LOCK WASHER	2	1/4"	
	14H786	NUT	2	1/4"	
18	H100584	SHAFT	1		
19	JD9399	BALL BEARING	1	-565231	(SUB AT23189)
	AT23189	BALL BEARING	1		
20	H100585	SHEAVE	1		
21	R11026	SNAP RING	1		
22	AH99422	SHAFT	1		
23	H83077	O-RING	1		
24	19H1721	CAP SCREW	1	1/2" X 1-1/2"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
25	24H1340	WASHER	1	33/64" X 7/8" X 0.075"	
26	37H49	SCREW	2	NO. 10 X 1/2"	

MEMORANDA

SEPARATOR

CONCAVE ADJUSTING SHAFT



120-19
PN=751

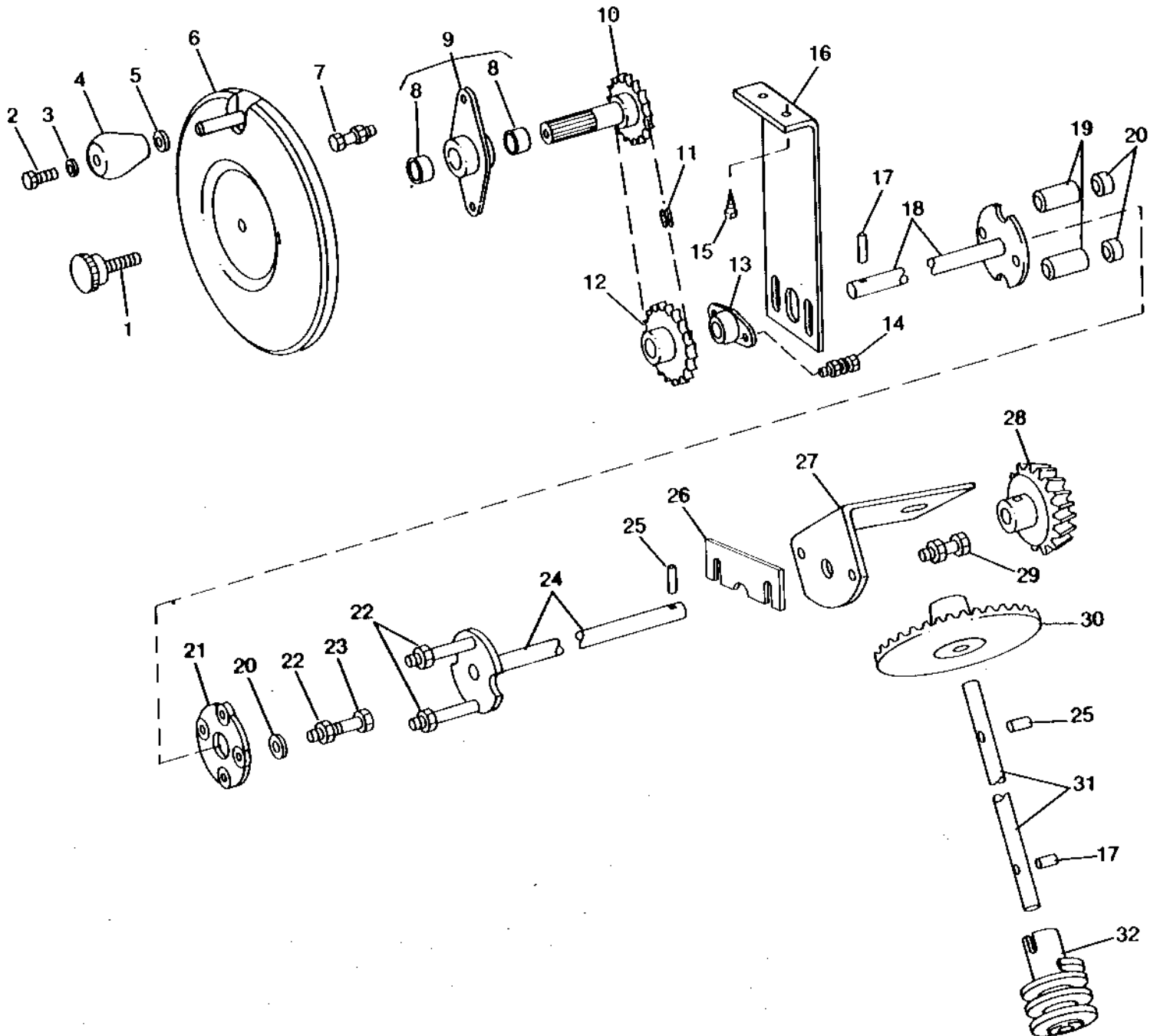
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SEPARATOR

HP2077

-UN-01JAN94

CONCAVE ADJUSTING CONTROLS



HP2077

CONCAVE ADJUSTING CONTROLS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95018	KNOB	1		
2	19H2948	SCREW	1		1/4" X 0.380"
3	24H1286	WASHER	1		9/32" X 1/2" X 1/16"
4	H76517	KNOB	1		
5	H82448	WASHER	1		
6	AH95020	CRANK	1		
7	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	H96455	BUSHING	2	600001-	
9	H76502	BEARING	1	-600000	
	AH112198	BEARING	1	600001-	
10	H100016	SHAFT	1		
11		LINK CHAIN	1		100 LINKS, 13 MM (1/2") PITCH ROLLER CHAIN (ASSEMBLE FROM 99 LINKS OF AB18594 AND ONE AB14025)
12	H94274	CHAIN SPROCKET	1		22 TEETH
13	AH97781	BEARING	1		
14	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	H76139	SCREW	2		SELF-TAPPING
16	H96499	ANGLE	1		
17	34H78	SPRING PIN	2		3/16" X 1-1/8"
18	AH90567	SHAFT	1		L.H. CONCAVE
19	28H2547	SPACER	2		3/8" X 1"
20	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
21	H89230	DISK	1		
22	E50102	LOCK NUT	4		
23	19H1731	CAP SCREW	2		3/8" X 1"
24	AH90562	SHAFT	1		R.H. CONCAVE
25	34H77	SPRING PIN	2		3/16" X 1"
26	H80686	STRAP	3	415849-	
27	H76505	BRACKET	1		
28	H76503	SUN GEAR	1		13 TEETH
29	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
30	H76504	GEAR	1		26 TEETH
31	H76516	PIN	1		
32	H100400	GEAR	1		

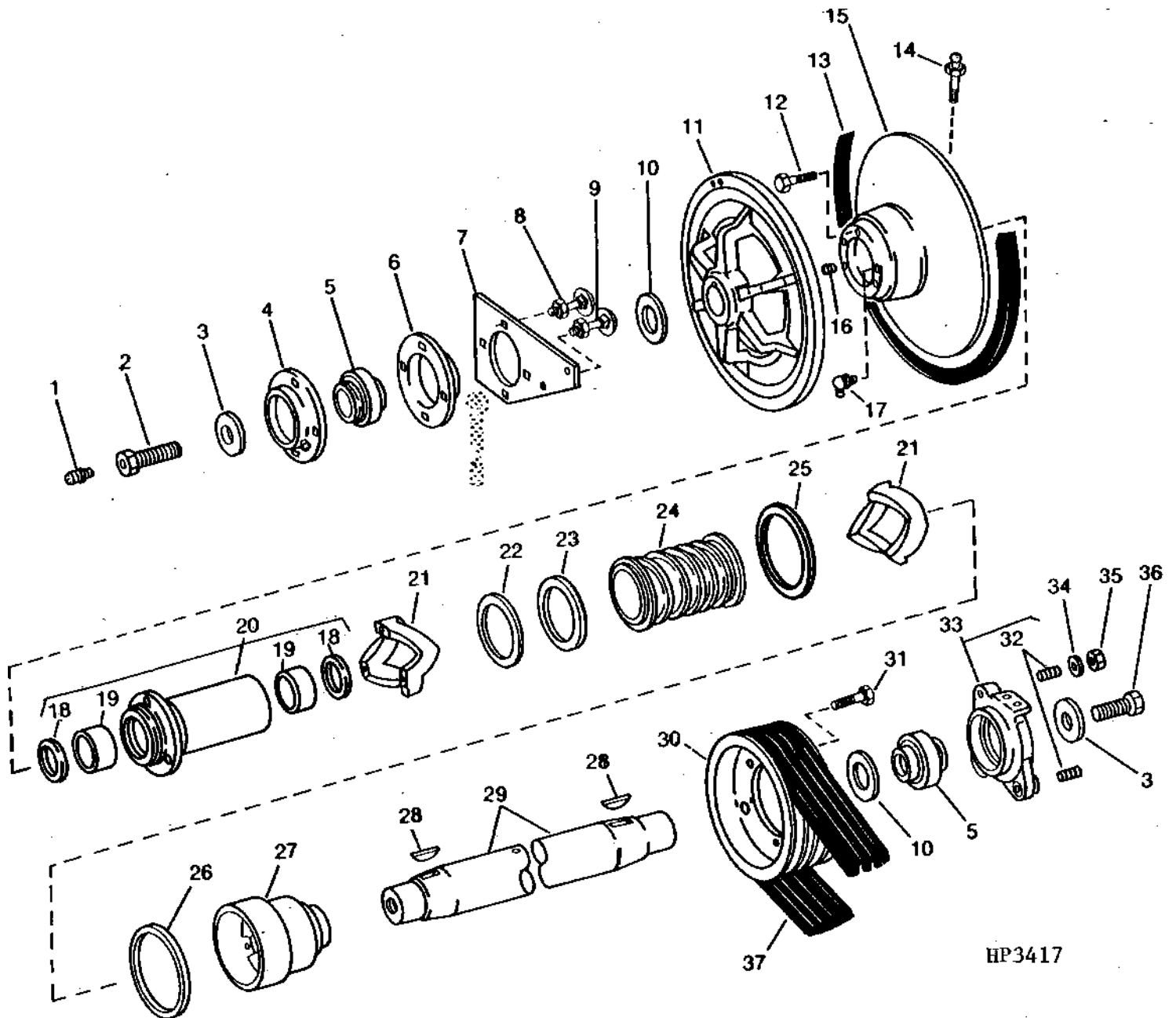
5D23

SEPARATOR

HP3417

-UN-01JAN94

CYLINDER DRIVE INTERMEDIATE SHAFT
(SERIAL NO. -564100)



HP3417

CYLINDER DRIVE INTERMEDIATE SHAFT - CONTINUED
(SERIAL NO. -564100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
2	H96228	SCREW	1		HOLLOW
3	R20135	WASHER	2		
4	AE30794	PRESSED FLANGED HOUSING	1		
5	JD9434	BEARING	2		
6	E50822	PRESSED FLANGED HOUSING	1		
7	H94243	PLATE	1		
8	03H1746	BOLT	3		1/2" X 1-1/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
9	03H1764	BOLT	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
10	E18993	WASHER	2		
11	H96051	SHEAVE	1		413 MM (16-1/4") DIA.
12	19H3239	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
13	H113749	BELT	1		
14	JD7819	LUBRICATION FITTING	1	465766-	STRAIGHT, 1/4"
15	H107391	SHEAVE	1	-415847	(SUB H107689)
	H107689	SHEAVE	1	-464920	(SUB H110112)
	H110112	SHEAVE	1		413 MM (16-1/4") DIA.
16	AH106296	BREATHER	1	414851-	
17	JD7806	LUBRICATION FITTING	1	414851-	90°, 1/4"
18	AH94850	SEAL	2		
19	H75777	BUSHING	2		
	AH94850	SEAL	2	415848-	
20	AH106431	HUB	1		
21	H93637	CAM	2		
22	H96227	WASHER	1		
23	H96232	WASHER	1		
24	AH101632	SPRING ASSEMBLY	1	-415847	(SUB AH105371)
	AH105371	SPRING	1	-465101	(SUB AH110307)
	AH110307	SPRING	1		
25	AH94854	SEAL	1	-1990	(SUB AH136497)
	AH136497	SEAL	1		
26	H107389	RING	1	415849-	
27	H93635	HUB	1	-415847	(SUB H105359)
	H105359	HUB	1		
28	26H104	SHAFT KEY	2		5/16" X 2-1/8"
29	H93655	SHAFT	1		
30	H93643	SHEAVE	1		273 MM (10-3/4") DIA. (450 TO 1200 RPM)
	H93641	SHEAVE	1		229 MM (9") DIA. (390 TO 1030 RPM)
	H93646	SHEAVE	1		191 MM (7-1/2") DIA. (315 TO 830 RPM)
31	19H2458	CAP SCREW	3		3/8" X 3"
	12H304	LOCK WASHER	3		3/8"
32	H93639	STUD	3		
33	AH90589	HOUSING	1		
34	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
35	14H1040	NUT	3		1/2"
	12H301	LOCK WASHER	3		1/2"
36	19H1756	CAP SCREW	1		5/8" X 1-1/2"
37	H96422	BELT	1		(390 TO 1030 RPM OR 450 TO 1200 RPM)
	H96421	BELT	1		(315 TO 830 RPM) (SLOW SPEED)

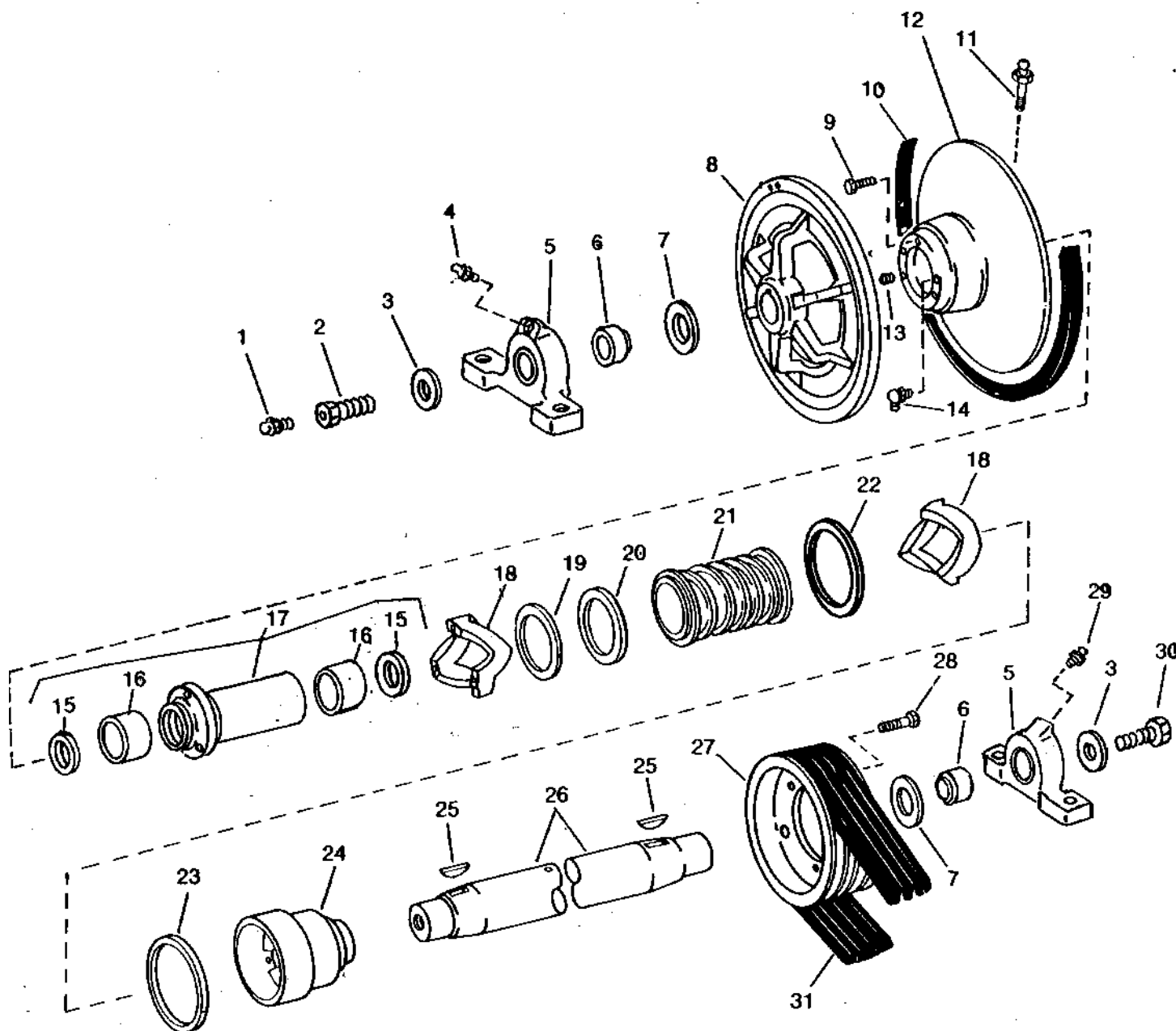
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SEPARATOR

CYLINDER DRIVE INTERMEDIATE SHAFT (DUAL-RANGE CYLINDER DRIVE) (SERIAL NO. 564101-)

HP3416

-UN-01JAN94



HP3416

CYLINDER DRIVE INTERMEDIATE SHAFT (DUAL-RANGE CYLINDER DRIVE)-CONTINUED
(SERIAL NO. 564101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
2	H96228	SCREW	1		
3	R20135	WASHER	2		
4	JD7759	LUBRICATION FITTING	1		STRAIGHT, 1/8"
5	H110290	HOUSING	1	-600844	
	H119210	HOUSING	2	600845-	
6	AH108813	BALL BEARING	2		
7	E18993	WASHER	2		
8	H96051	SHEAVE	1		413 MM (16-1/4") DIA.
9	19H3239	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
10	H113749	BELT	1		
11	JD7819	LUBRICATION FITTING	1		STRAIGHT, 1/4"
12	H110112	SHEAVE	1		413 MM (16-1/4") DIA.
13	AH106296	BREATHER	1		
14	JD7806	LUBRICATION FITTING	2		90°, 1/4"
15	AH94850	SEAL	1	-600636	
16	H106866	BUSHING	2		
17	AH111135	HUB	1		
18	H93637	CAM	2		
19	H96227	WASHER	1		
20	H96232	WASHER	1		
21	AH110307	SPRING	1		
22	AH94854	SEAL	1	-1990	(SUB AH136497)
	AH136497	SEAL	1		
23	H107389	RING	1		
24	H105359	HUB	1		
25	26H104	SHAFT KEY	2		5/16" X 2-1/8"
26	H93655	SHAFT	1		
27	H110253	SHEAVE	1		295 MM (11-21/32") DIA. (4-GROOVE) (STANDARD)
	H93641	SHEAVE	1		(350 TO 700 RPM AND 620 TO 1240 RPM)
	H119189	SHEAVE	1	600001-	229 MM (9") DIA. (4-GROOVE) (OPTIONAL) (280 TO 560 RPM AND 500 TO 1000 RPM)
28	19H2458	CAP SCREW	3		152 MM (178") DIA.(4 GROOVE)(OPTIONAL)(160 TO 320 RPM AND 285 TO 570 RPM)
	19H3581	SCREW	3	600001-	3/8" X 3"
	12H304	LOCK WASHER	3		3/8" X 3-1/4", (USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
29	JD7839	LUBRICATION FITTING	1		3/8"
30	19H1756	CAP SCREW	1		90°
31	H110375	BELT	1		5/8" X 1-1/2"
	H96422	BELT	1		(4-BANDED) (STANDARD) (350 TO 700 RPM AND 620 TO 1240 RPM)
	H96421	BELT	1	600001-	(4-BANDED) (OPTIONAL) (280 TO 560 RPM AND 500 TO 1000 RPM)
					(4-BANDED) (OPTIONAL) (160 TO 320 RPM AND 285 TO 570 RPM)

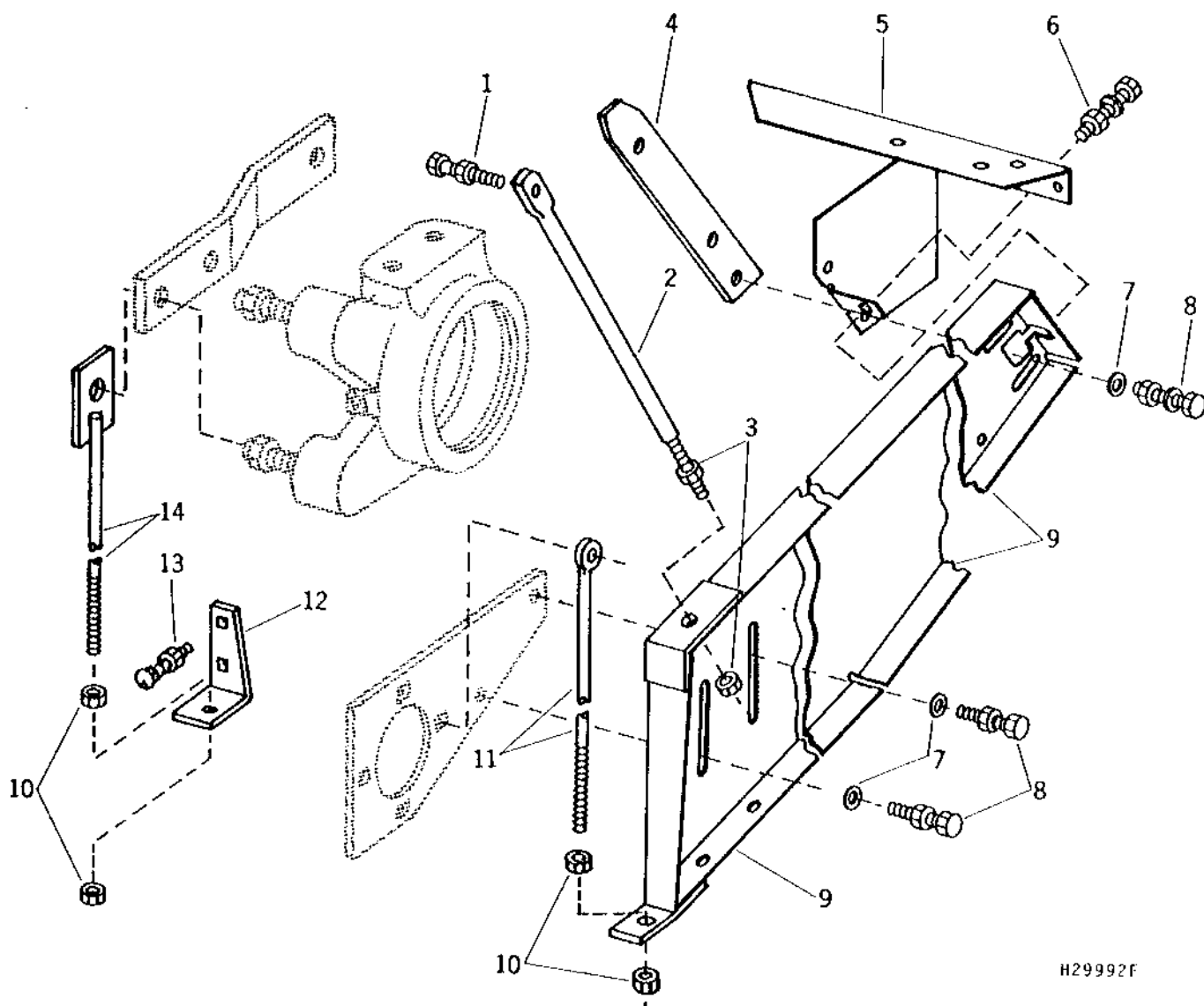
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SEPARATOR

H29992F

-UN-01JAN94

CYLINDER DRIVE SUPPORT BRACES (SERIAL NO. -564100)



H29992F

CYLINDER DRIVE SUPPORT BRACES - CONTINUED
(SERIAL NO. -564100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1792	CAP SCREW	1		1/2" X 1"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
2	AH94957	BRACE	1		
3	14H794	NUT	2		3/4"
4	H99834	STRAP	1		
5	AH92610	ANGLE	1		
6	19H2805	CAP SCREW	1		1/2" X 3-1/4"
	14H826	NUT	2		1/2"
7	24H1682	WASHER	4		13/32" X 7/8" X 0.120"
8	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
9	AH95966	SUPPORT	1		
10	14H826	NUT	4		1/2"
11	N100981	EYEBOLT	1		
12	H96396	BRACKET	1		
13	03H1565	BOLT	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
14	AH94958	STUD	1		

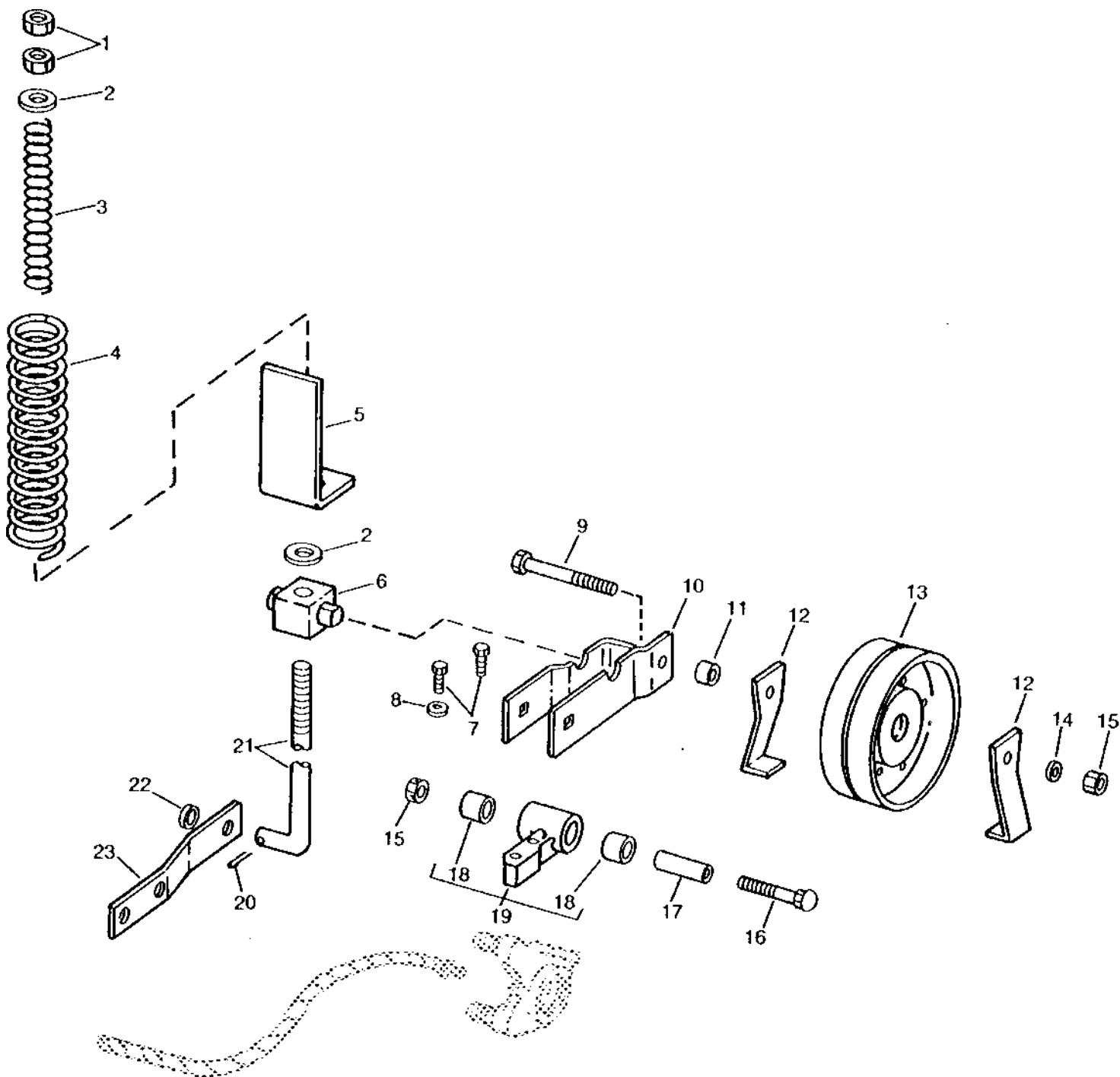
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SEPARATOR

HP608

-UN-01JAN94

CYLINDER DRIVE TIGHTENER
(SERIAL NO. -564100)



HP608

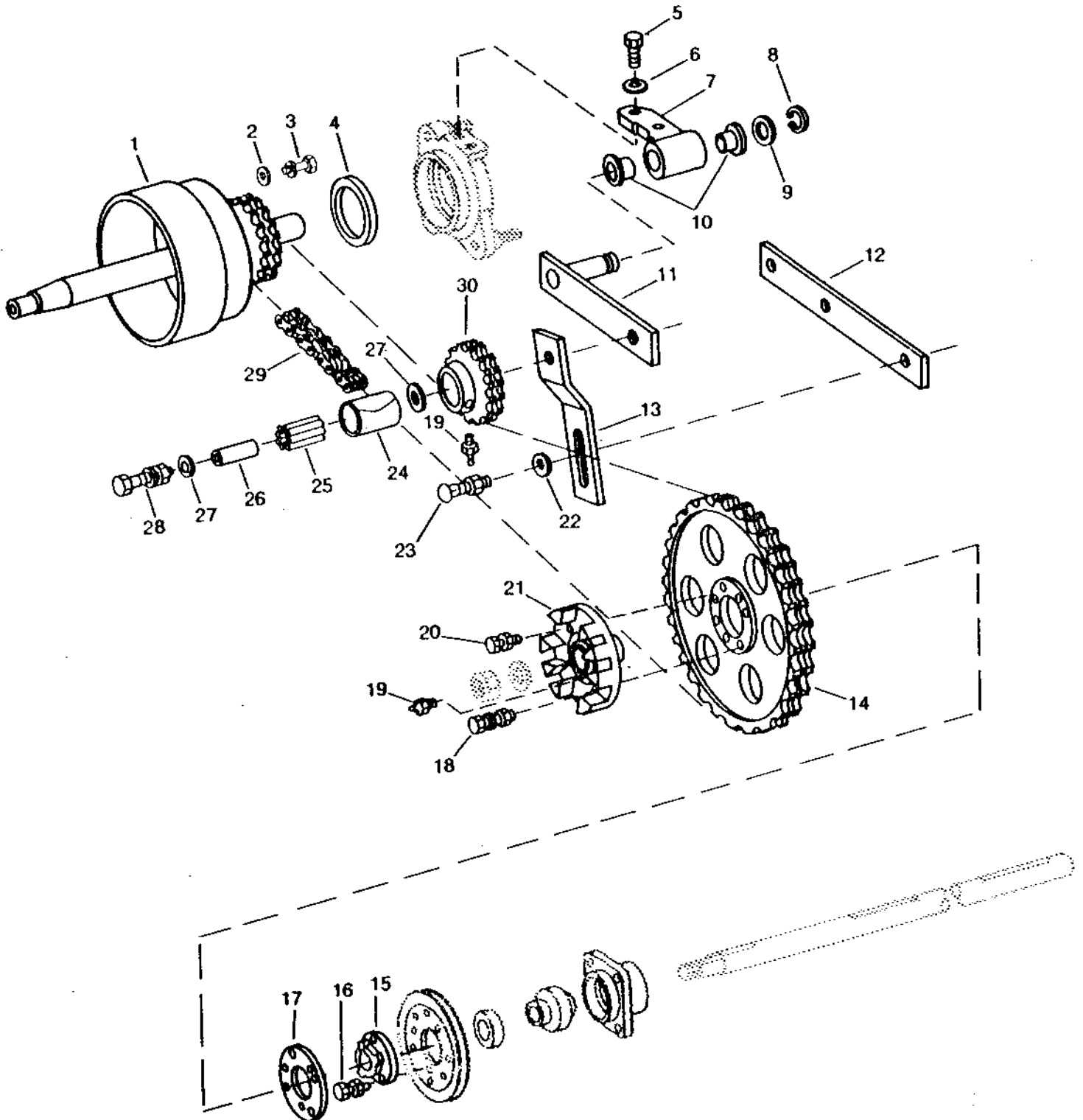
CYLINDER DRIVE TIGHTENER - CONTINUED
(SERIAL NO. -564100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1039	NUT	2		5/8"
2	24H1106	WASHER	2		11/16" X 1-3/4" X 0.134"
3	H94509	SPRING	1		
4	H94510	SPRING	1		
5	H96399	ANGLE	1		
6	H96403	SWIVEL	1		
7	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
8	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
9	19H1945	CAP SCREW	1		1/2" X 3-1/4"
10	AH90663	ARM	1		
11	H94353	BUSHING	1		
12	H94386	BRACKET	2		
13	AH93316	IDLER	1	-515974	(SUB AH111447)
	AH111447	IDLER	1		165 MM (6-1/2") DIA.
14	24H1340	WASHER	1		33/64" X 7/8" X 0.075"
15	H79449	LOCK NUT	2	-615400	
	K40014	LOCK NUT	2	615401-	
16	03H2121	BOLT	1		1/2" X 3-1/4"
17	H89297	BUSHING	1		
18	H98655	BUSHING	2		
19	AH97341	SUPPORT	1		
20	11H229	COTTER PIN	1		3/32" X 2"
21	H96401	BOLT	1		
22	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
23	H96400	STRAP	1		

HP1311

-UN-01JAN94

SLOW SPEED CYLINDER DRIVE
(SERIAL NO. -564100)



HP1311

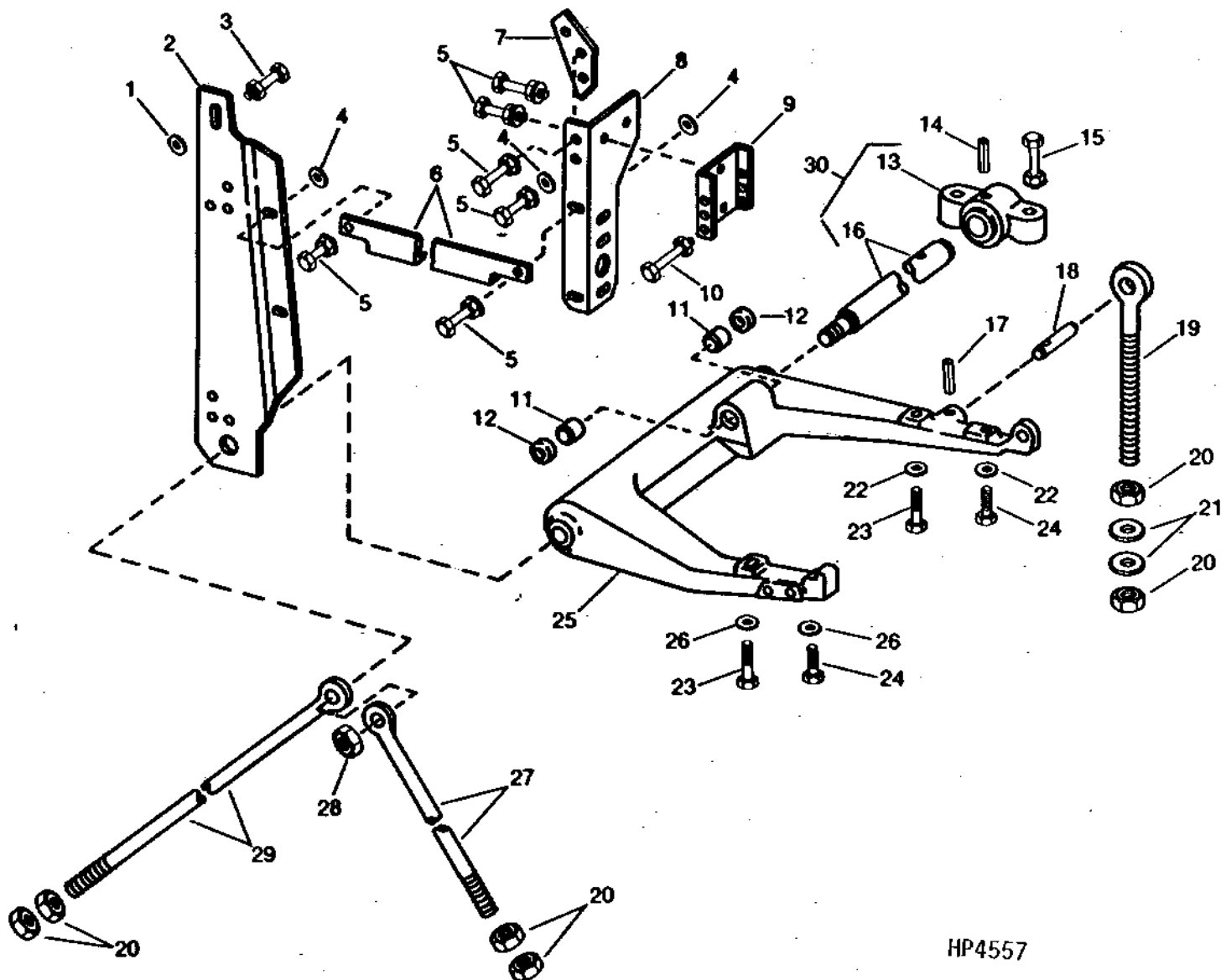
SLOW SPEED CYLINDER DRIVE - CONTINUED
(SERIAL NO. -564100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96283	SHAFT	1	-564100	WITH SPROCKET
2	AH110322	SHAFT	1	564101-	WITH SPROCKET
	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
3	19H3239	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
4	E18993	WASHER	1		
5	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
6	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
7	H93640	PIVOT	1		
8	P46614	SNAP RING	1		
9	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
10	H85857	BUSHING	2		
11	AH96348	ARM	1		
12	H96400	STRAP	1		
13	H97712	STRAP	1		
14	H97713	CHAIN SPROCKET	1		97 TEETH
15	H82312	HUB	1		
16	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
17	H92418	PLATE	1		
18	19H2335	CAP SCREW	2		1/4" X 2-3/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
19	JD7797	LUBRICATION FITTING	2		STRAIGHT, 1/4"
20	19H1733	CAP SCREW	3		3/8" X 2-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
21	H97161	HUB	1		
22	24H1625	WASHER	1		17/32" X 1" X 0.120"
23	03H1731	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
24	JD7455	BEARING RACE	1		
25	JD7911	ROLLER BEARING	1		
26	P40153	BUSHING	1		
27	24H1626	WASHER	AR		21/32" X 2" X 0.060"
28	19H2133	CAP SCREW	1		5/8" X 4-1/2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
29		LINK CHAIN	1		DRIVE, ROLLER, TYPE 60-2, DOUBLE WIDTH, 19 MM (3/4") PITCH, 128 LINKS (ASSEMBLE FROM (2) AP21962, AP21963, (2) B5234H, AND AP10589)
30	H64208	CHAIN SPROCKET	1		18 TEETH

CYLINDER INTERMEDIATE DRIVE SUPPORT BRACES
(SERIAL NO. 564101-)

HP4557

-UN-01JAN94



HP4557

CYLINDER INTERMEDIATE DRIVE SUPPORT BRACES - CONTINUED
(SERIAL NO. 564101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
2	AH111439	CHANNEL	1		
3	19H1792	CAP SCREW	1		1/2" X 1"
4	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
5	19H1900	CAP SCREW	6		5/16" X 3/4"
	N10213	LOCK NUT	6		
6	H111071	ANGLE	1		
7	H110432	PLATE	1	-600894	(SUB H118655)
	H118655	PLATE	1		
8	H111072	BRACKET	1		
9	H113210	CHANNEL	1		
10	19H1969	CAP SCREW	3		1/4" X 3", (B GRADE SHEAR BOLT)
	H120490	BOLT	3	600001-	(USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
	M40333	LOCK NUT	3		
	H99147	BUSHING	2		
12	AA5607R	SEAL	2		
13	H110341	SUPPORT	1	-1990	(NO LONGER AVAILABLE)
14	W30317	SPRING PIN	1		
15	19H3136	CAP SCREW	2		1/2" X 5-3/4"
	E54809	LOCK NUT	2		
16	H110725	STUD	1	-1990	(NO LONGER AVAILABLE)
17	34M7036	SPRING PIN	1		5 X 45 MM
18	H113392	PIN	1		
19	H110435	EYEBOLT	1		
20	14H794	NUT	6		3/4"
21	24H1400	WASHER	2		25/32" X 1-5/8" X 1/4"
22	T29342	WASHER	2		
23	19H3520	CAP SCREW	2		1/2" X 3-1/4"
24	19H2644	CAP SCREW	2		1/2" X 2-1/2"
25	AH108934	SUPPORT	1		(MARKED H110493)
26	T20217	WASHER	2		
27	H112875	EYEBOLT	1		
28	14H805	NUT	1		1"
29	H112876	EYEBOLT	1		
30	AH138775	KIT	1		

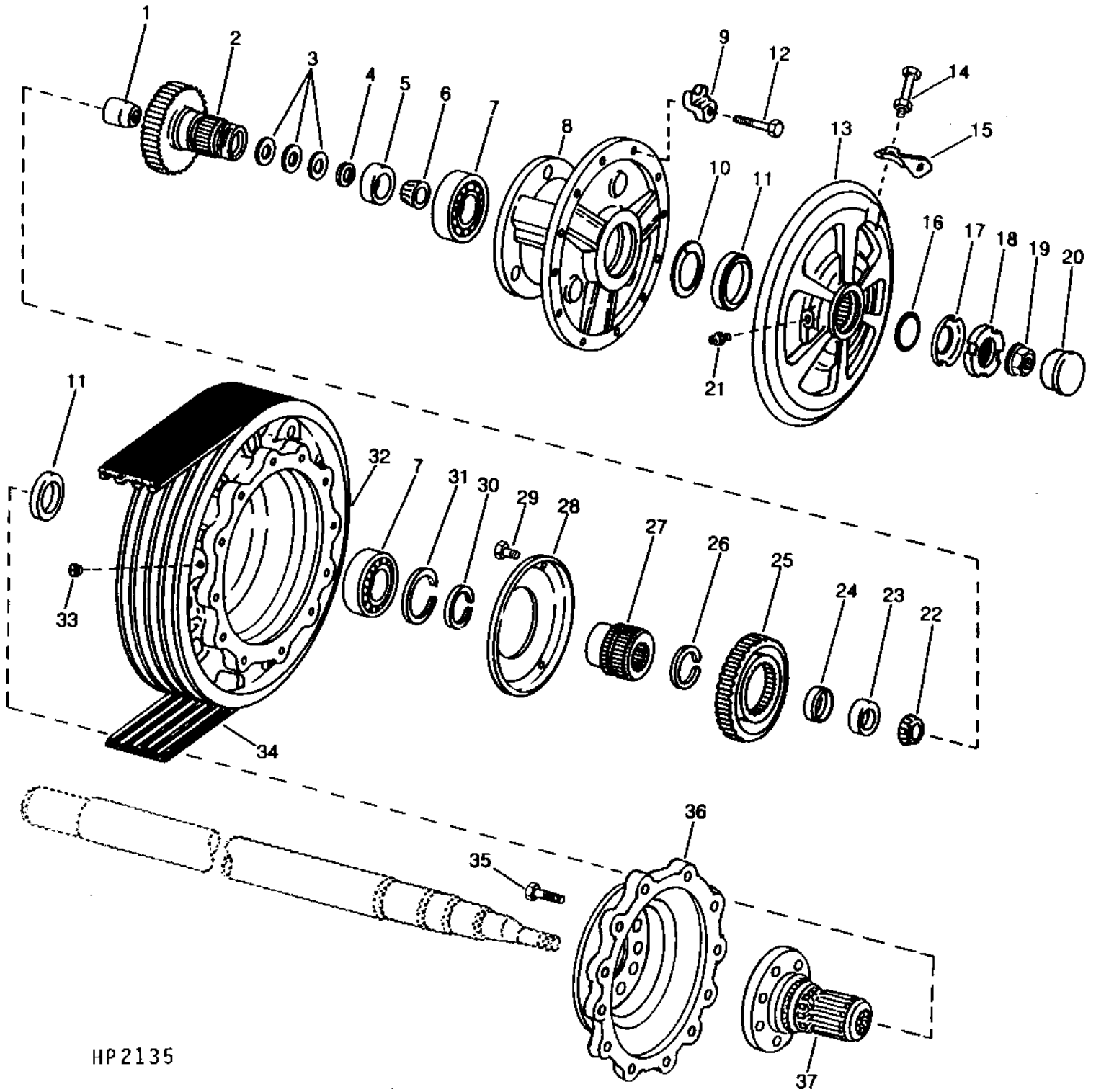
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SEPARATOR

HP2135

-UN-01JAN94

DUAL-RANGE CYLINDER DRIVE GEAR CASE (SERIAL NO. 564101-)



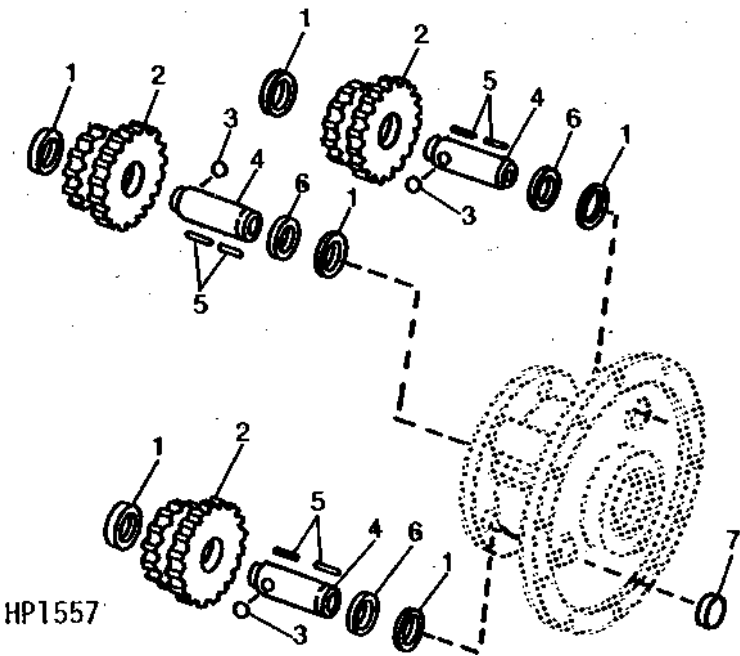
HP2135

DUAL-RANGE CYLINDER DRIVE GEAR CASE - CONTINUED
(SERIAL NO. 564101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H111042	SPACER	1		
2	H113063	GEAR	1		
3	H111260	SHIM	AR	.002"	
	H111261	SHIM	AR	.004"	
	H111262	SHIM	AR	.010"	
4	H111041	WASHER	1		
5	JD8239	BEARING CUP	1		
6	JD8960	BEARING CONE	1		
7	AH108801	BALL BEARING	2		
8	H110336	COVER	1	-600004	(SUB H118082)
	H118082	COVER	1		
9	H113841	RETAINER	3	-630800	(SUB H127855)
	H127855	RETAINER	3		
10	H117703	SHIM	1		
11	AH14218	PACKING	2	-567224	
	AH112883	SEAL	1	567225-	
12	19H1800	CAP SCREW	12		3/8" X 1-1/2"
	12H304	LOCK WASHER	9	-630800	3/8"
	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
13	H113208	WHEEL	1		
14	19H1969	CAP SCREW	1		1/4" X 3", (B GRADE SHEAR BOLT)
	H120490	BOLT	1	600001-	(USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
	M40333	LOCK NUT	1	-630800	
	M63707	LOCK NUT	1		1/4"
15	H113949	LUG	1	-630800	(SUB H127590)
	H127590	LUG	1		
16	U10063	O-RING	1		
17	H112877	LOCK WASHER	1		
18	E12305	NUT	1		
19	H113238	FLANGE NUT	1		
20	H110521	CAP	1		
21	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
22	JD10214	BEARING CONE	1		
23	JD7441	BEARING	1		
24	AH110887	SEAL	1		
25	H113064	GEAR	1		
26	T14323	SNAP RING	1		
27	H110288	BEARING HOUSING W/O BEARING	1		
28	H110337	RING	1		
29	R38131	CAP SCREW	3		
30	R26246	SNAP RING	1		
31	BP13615	SNAP RING	1		
32	H110374	SHEAVE	1		(STANDARD)
33	AH109056	PIPE PLUG	1		
34	H110375	BELT	1		(STANDARD)
	H96421	BELT	1	600001-	(OPTIONAL) (USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
35	19H2676	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
36	H113826	SHEAVE	1		250 MM (9-7/8" DIA. (100 PER CENT BEATER SPEED)
	H113837	SHEAVE	1		325 MM (12-13/16") DIA. (150 PER CENT BEATER SPEED)
37	H110296	HUB	1		
..	AH112731	GEAR CASE	1		
..	T43515	ANTI-SEIZE COMPOUND	1		

HP1557 -UN-01JAN94

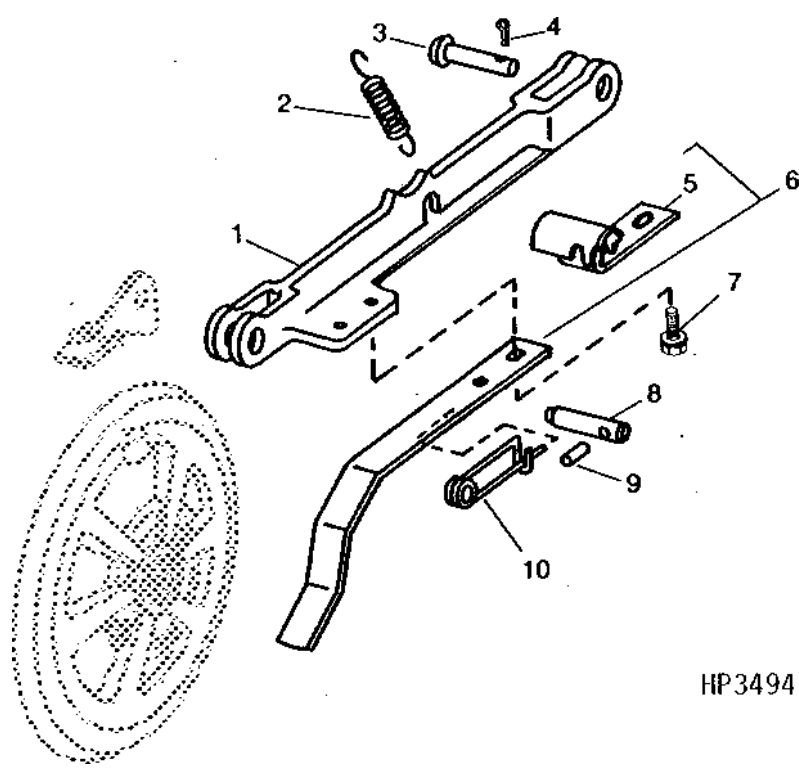
DUAL-RANGE CYLINDER DRIVE PINION GEARS
(SERIAL NO. 564101-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R71758	THRUST WASHER	6		
2	R71580	PLANET PINION	3		
3	H871R	BALL	3		
4	H113627	PINION SHAFT	3		
5	R66195	NEEDLE ROLLER	132	-620400	(6 SETS OF 22)
	R84261	PIN	132	620401-	(6 SETS OF 22)
6	R71756	WASHER	3		
7	H110462	PLUG	3		

HP3494 -UN-01JAN94

DUAL-RANGE CYLINDER DRIVE LOCKOUT ARM
(SERIAL NO. 564101-)



HP3494

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H113853	LINK	1		
2	H113209	SPRING	1		
3	45M7070	PIN	1		20 X 70 MM
4	11M7028	COTTER PIN	1		5 X 32 MM
5	H113852	RETAINER	1	-631000	(SUB H139709)
	H139709	RETAINER	1		
6	AH111452	HANDLE	1		
7	N10212	SELF-LOCKING SCREW	2		
8	H110542	PIN	1		
9	34M7036	SPRING PIN	1		5 X 45 MM
10	H114001	QUICK LOCK PIN	1		

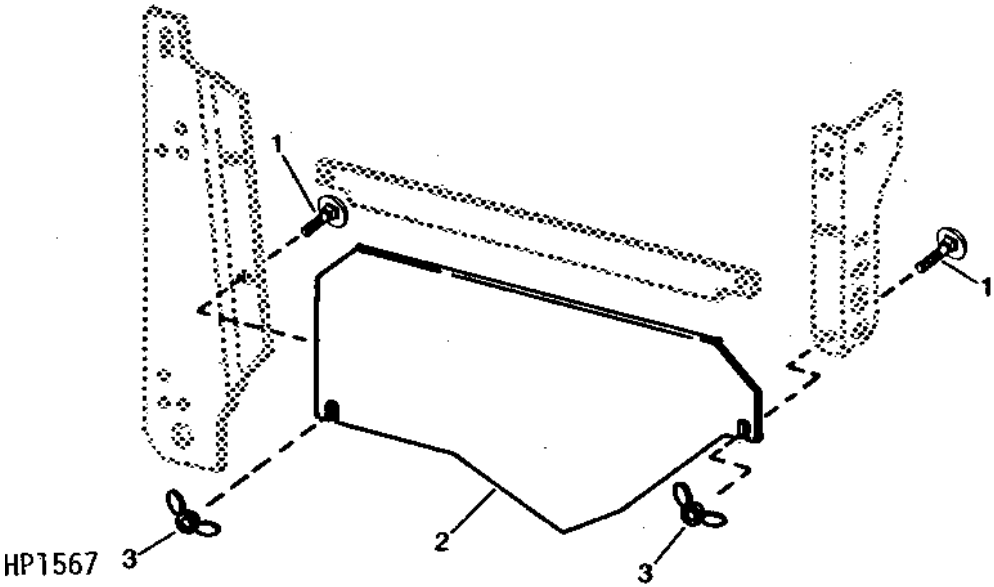
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SEPARATOR

HP1567 -UN-01JAN94

DUAL-RANGE CYLINDER DRIVE GEAR CASE SHIELD
(SERIAL NO. 564101-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1765	BOLT	2	3/8" X 3/4"	
2	H111073	SHIELD	1		
3	14H827	WING NUT	2	3/8"	

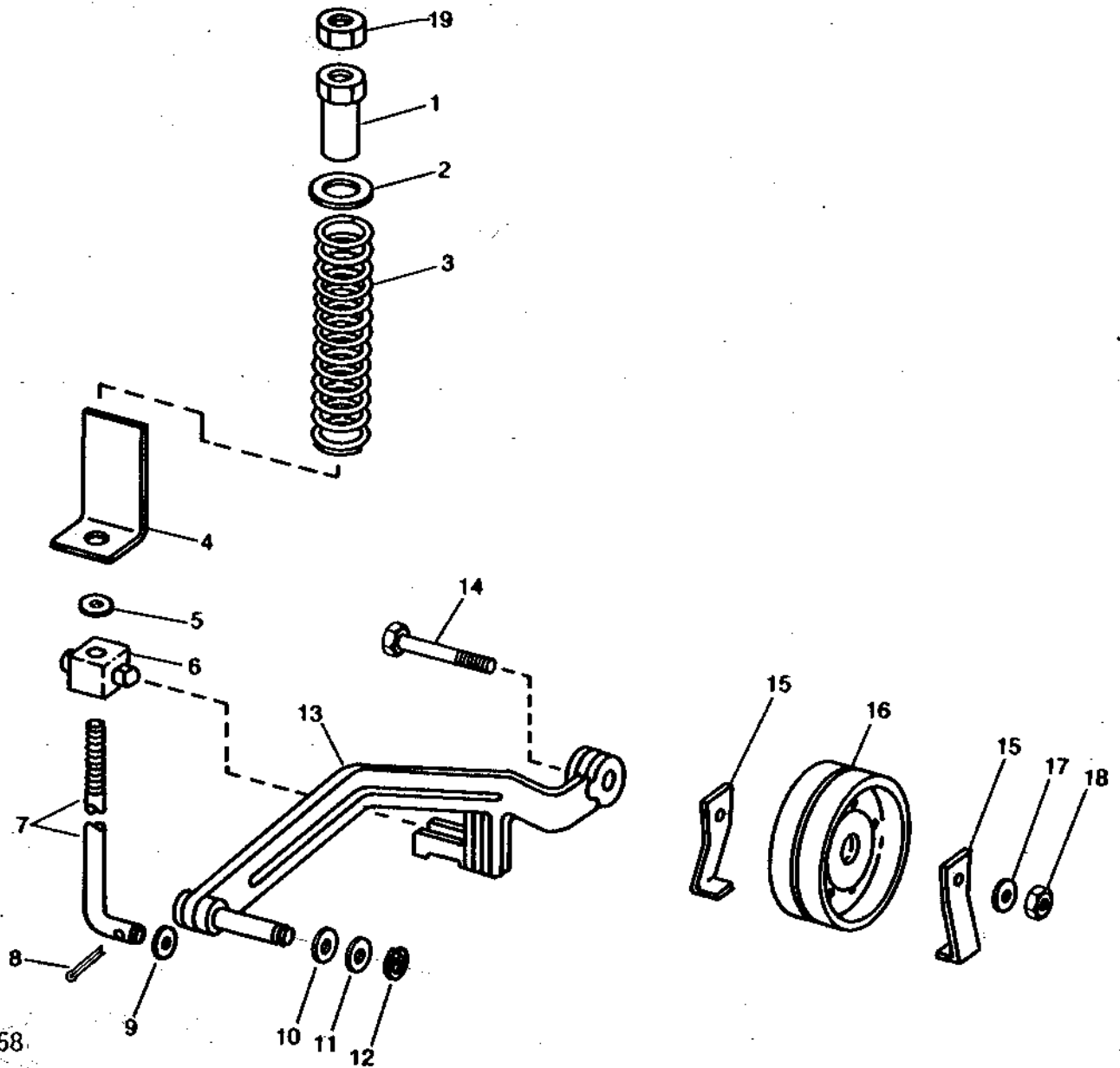
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SEPARATOR

HP1558

-UN-01JAN94

DUAL-RANGE CYLINDER DRIVE TIGHTENER
(SERIAL NO. 564101-)



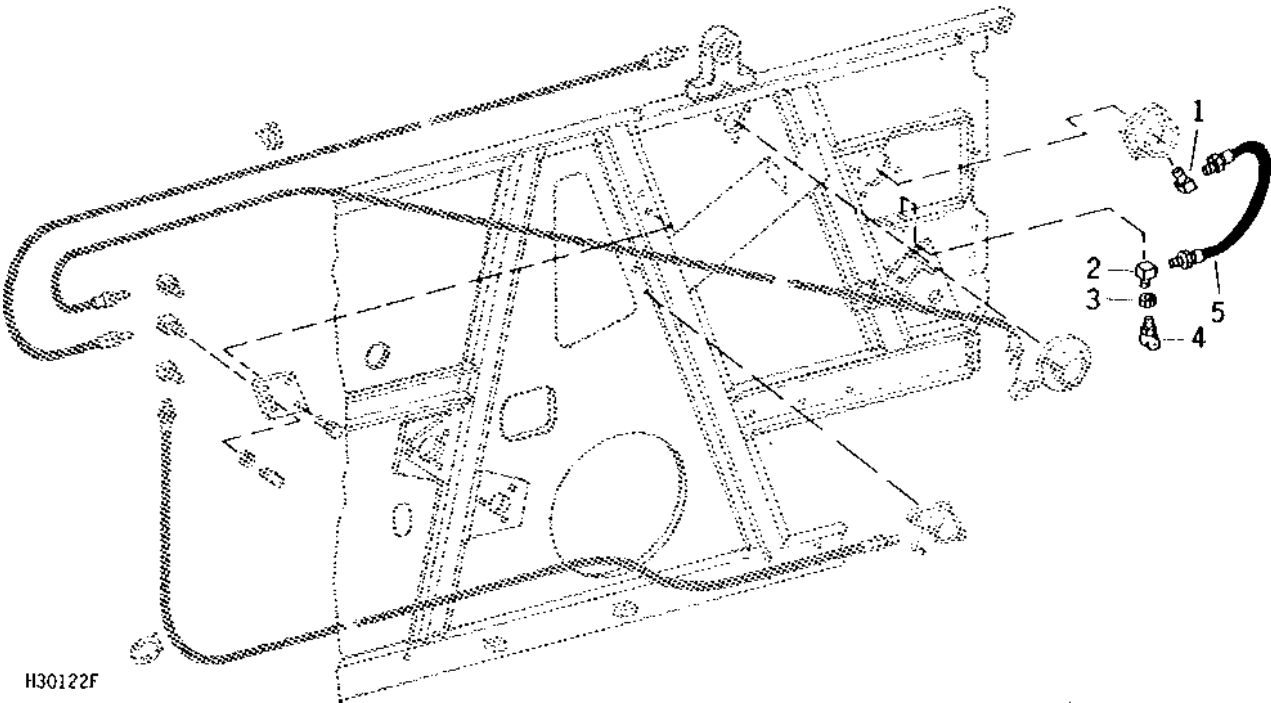
HP1558

DUAL-RANGE CYLINDER DRIVE TIGHTENER - CONTINUED
(SERIAL NO. 564101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H113923	NUT	1	-566112	(SUB H117598)
	H117598	NUT	1		
2	24H1471	WASHER	1		1-9/64" X 1-3/4" X 0.134"
3	H94510	SPRING	1		
4	H96399	ANGLE	1		
5	24H1106	WASHER	1		11/16" X 1-3/4" X 0.134"
6	H96403	SWIVEL	1		
7	H110724	HOOK BOLT	1		
8	11H218	COTTER PIN	1		3/16" X 1-1/2", (SUB 11M7030)
	11M7030	COTTER PIN	1		3/16" X 1-1/2"
9	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
10	24H1447	WASHER	AR		1-1/32" X 1-1/2" X 0.036", (4 OR LESS)
11	24H1448	WASHER	1		1-1/32" X 1-1/2" X 0.120"
12	P46402	SNAP RING	1		
13	AH108947	ARM	1		(MARKED H110564)
14	19H1945	CAP SCREW	1		1/2" X 3-1/4"
15	H94386	BRACKET	2		
16	AH111447	IDLER	1		
17	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
18	H79449	LOCK NUT	1	-615400	
	K40014	LOCK NUT	1	615401-	
19	14H1039	NUT	1		5/8"

CYLINDER SHAFT BEARING HOUSING LUBE BANK SYSTEM
(RIGHT-HAND SIDE)
(SERIAL NO. -513950)

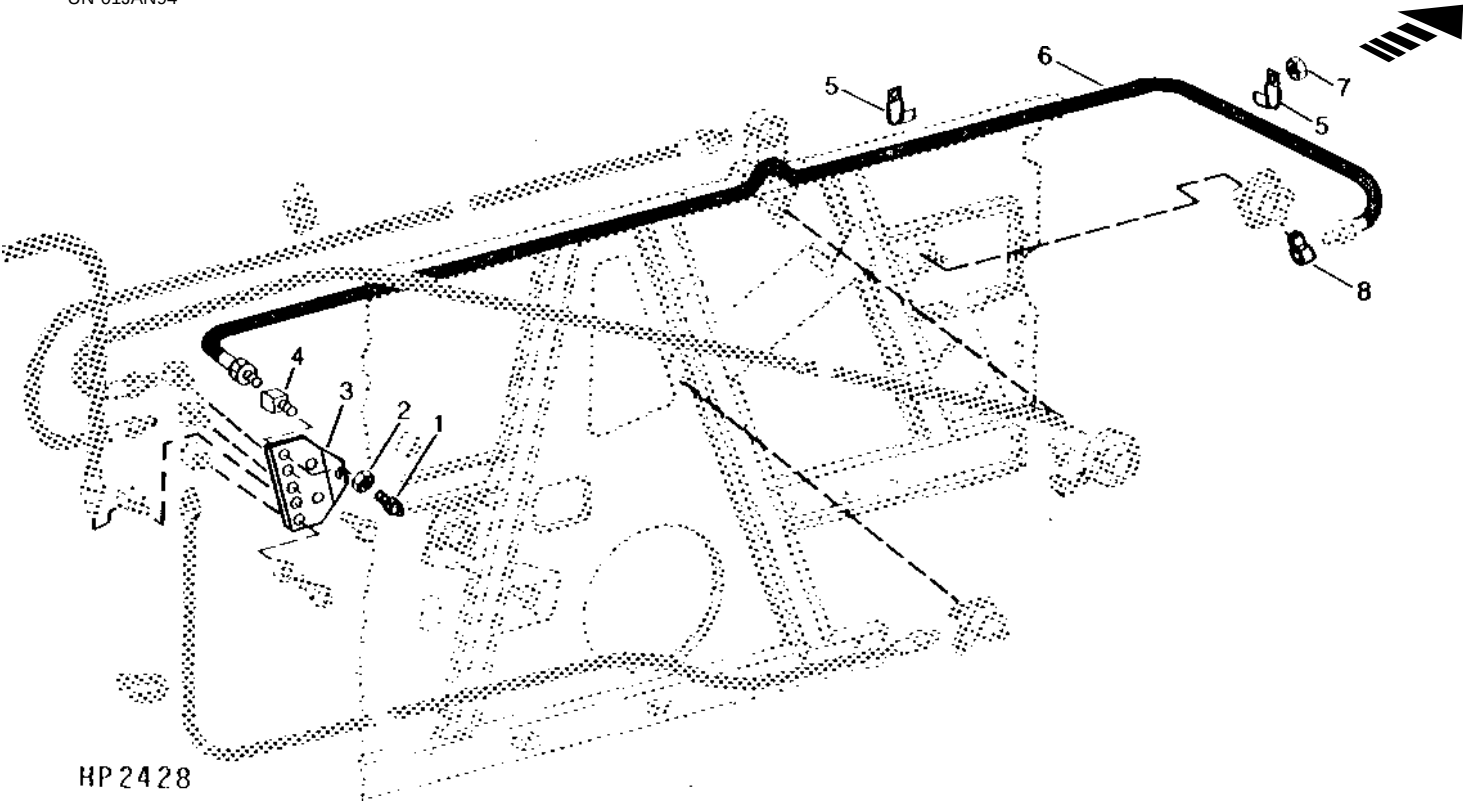
H30122F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7845	ELBOW FITTING	1		REDUCING, 90°
2	E12378	ELBOW FITTING	1		90°
3	E12379	NUT	1		
4	JD7806	LUBRICATION FITTING	1	-414850	90°
	JD7773	LUBRICATION FITTING	1	414851-	45°
5	H98301	HYDRAULIC HOSE	1		150 MM (6") LONG

CYLINDER SHAFT BEARING HOUSING
LUBE BANK SYSTEM (RIGHT-HAND SIDE)
(SERIAL NO. 513951-)

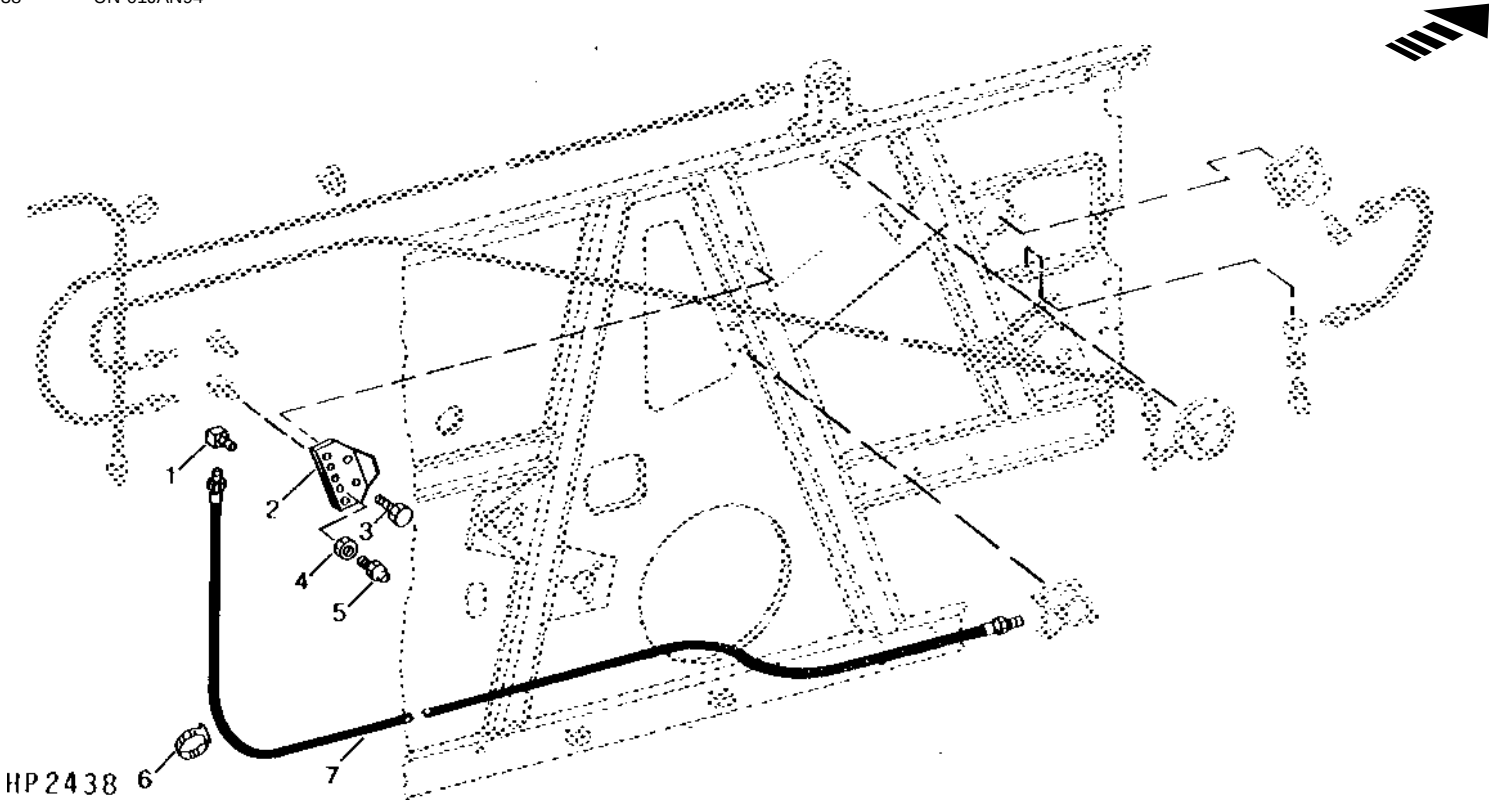
HP2428 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
2	E12379	NUT	1		
3	H109523	SUPPORT	1	-610700	(SUB H101262)
	H101262	SUPPORT	1		
4	E12378	ELBOW FITTING	1		
5	AH89557	CLIP	2		
6	H111472	HOSE	1		1600 MM (43") LONG
7	14H732	NUT	1		3/8"
8	JD7845	ELBOW FITTING	1		REDUCING, 90°

CYLINDER DRIVE COUNTERSHAFT BEARING HOUSING LUBE BANK SYSTEM
(RIGHT-HAND SIDE)

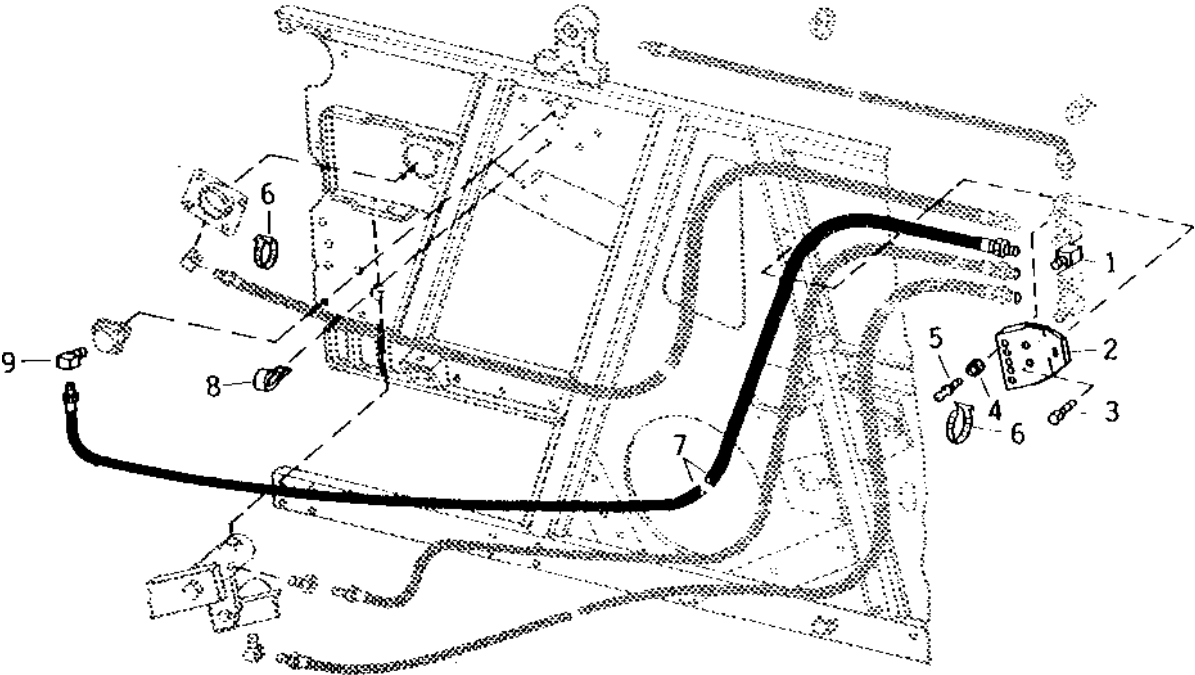
HP2438 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	1		90°
2	H98089	SUPPORT	1	-513950	(SUB H109523)
	H109523	SUPPORT	1	-610700	(SUB H101262)
	H101262	SUPPORT	1		
3	H76139	SCREW	2		SELF-TAPPING
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
6	M66044	TIE BAND	1		
7	H99212	HYDRAULIC HOSE	1		475 MM (19") LONG

CYLINDER SHAFT BEARING LUBE BANK SYSTEM
(LEFT-HAND SIDE) (HYDROSTATIC DRIVE)

H30138F -UN-01JAN94



H30138F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	1	90°	
2	H101262	SUPPORT	1		
3	H76139	SCREW	2	SELF-TAPPING	
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1	STRAIGHT, 1/4"	
6	M66044	TIE BAND	2		
7	H98306	HOSE	1	-615400	(SUB H111472)
	H111472	HOSE	1		
8	AH89486	CLIP	1		
9	JD7845	ELBOW FITTING	1	REDUCING, 90°	

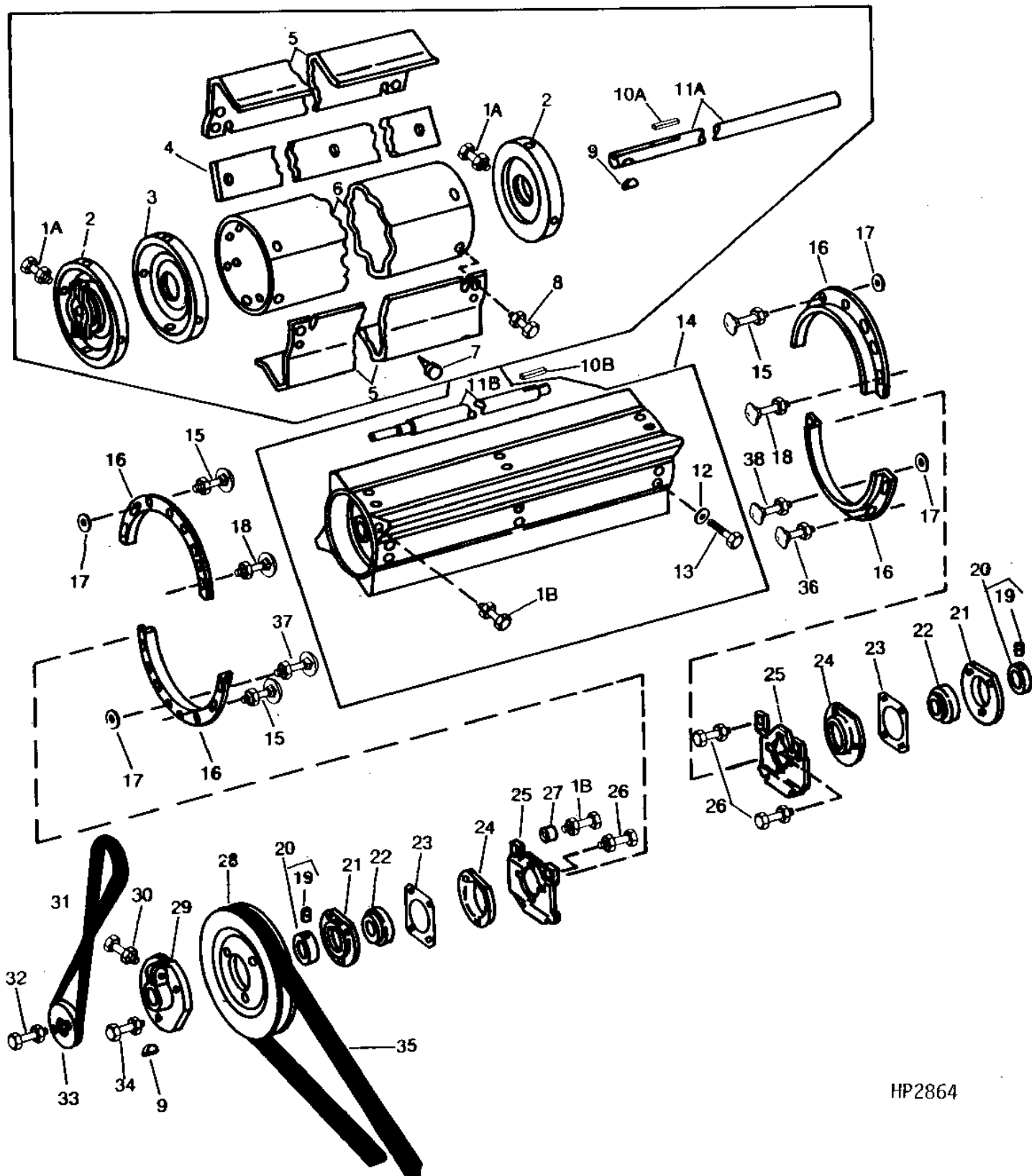
5E22

SEPARATOR

HP2864

-UN-01JAN94

BEATER AND DRIVE FOR CYLINDER TACHOMETER
(SERIAL NO. -600000)



HP2864

BEATER AND DRIVE FOR CYLINDER TACHOMETER - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	03H1439	BOLT	4	-415847	1/2" X 1-3/4"
	12H301	LOCK WASHER	4	-415847	1/2"
	14H1040	NUT	4	-415847	1/2"
1B	03H1439	BOLT	3		1/2" X 1-3/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
2	AH92070	CYLINDER HEAD	2		
3	AH101474	CYLINDER HEAD	2	-415847	(SUB AH108531) (SUB AH114802 FOR AH108531)
4	H109248	STRAP	1	-415847	(SUB AH108531) (SUB AH114802 FOR AH108531)
5	H101797	DEFLECTOR	4		
6	H101796	DRUM	1		
7	H77931	SCREW	4	-415847	(150 PER CENT BEATER SPEED) (GRAIN AND RICE)
8	19H1731	CAP SCREW	12	-364200	3/8" X 1"
	19H1732	CAP SCREW	24	364201-415847	3/8" X 1-1/4"
	12H304	LOCK WASHER	24	-415847	3/8"
9	26H42	SHAFT KEY	1		3/8" X 2-1/8"
10A		KEY	1	-415847	(3/8"X3/8"X1-1/2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
10B		KEY	1		(3/8"X3/8"X2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
11A	H101841	SHAFT	1	-415847	(SUB H110002)
11B	H110002	SHAFT	1		
12	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
13	19H1732	CAP SCREW	24		3/8" X 1-1/4"
	12H304	LOCK WASHER	24		3/8"
14	AH108531	BEATER	1	-600000	(SUB AH114802)
15	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
16	H98955	SEAL	4		
17	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
18	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	22H775	SET SCREW	1		5/16" X 1/4"
20	JD9201	ECCENTRIC LOCKING COLLAR	2		
21	H97606	PRESSED FLANGED HOUSING	2		
22	JD9334	BALL BEARING	2	-464911	(SUB JD9434, THIS APPLICATION)
	JD9434	BEARING	2		
23	H112869	SHIM	2		
24	H97602	PRESSED FLANGED HOUSING	2		
25	H109983	BRACKET	2		
26	03H1522	BOLT	10		1/2" X 1-1/4"
27	C13097	WASHER	2		
28	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	AH101244	SHEAVE	1		216 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
29	H100830	HUB	1	-564100	(SUB H113889)
	H113889	HUB	1		
30	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
31	H83077	O-RING	1		
32	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
33	H97506	SHEAVE	1		(100 PER CENT BEATER SPEED)(CORN AND BEAN)
	H101529	SHEAVE	1		(150 PER CENT BEATER SPEED)(GRAIN-RICE)
34	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
35	H96414	BELT	1		(100 PER CENT BEATER SPEED)(CORN AND BEAN)
	H101469	BELT	1		(150 PER CENT BEATER SPEED) (GRAIN AND RICE)
36	03H2321	BOLT	4	464351-	5/16" X 1-1/4"
	12H303	LOCK WASHER	4	464351-	5/16"
	14H785	NUT	4	464351-	5/16"
37	03H2321	BOLT	4		5/16" X 1-1/4", (USE WITH 12H303 AND 14H785)
38	03H2139	BOLT	1		5/16" X 1-1/4"

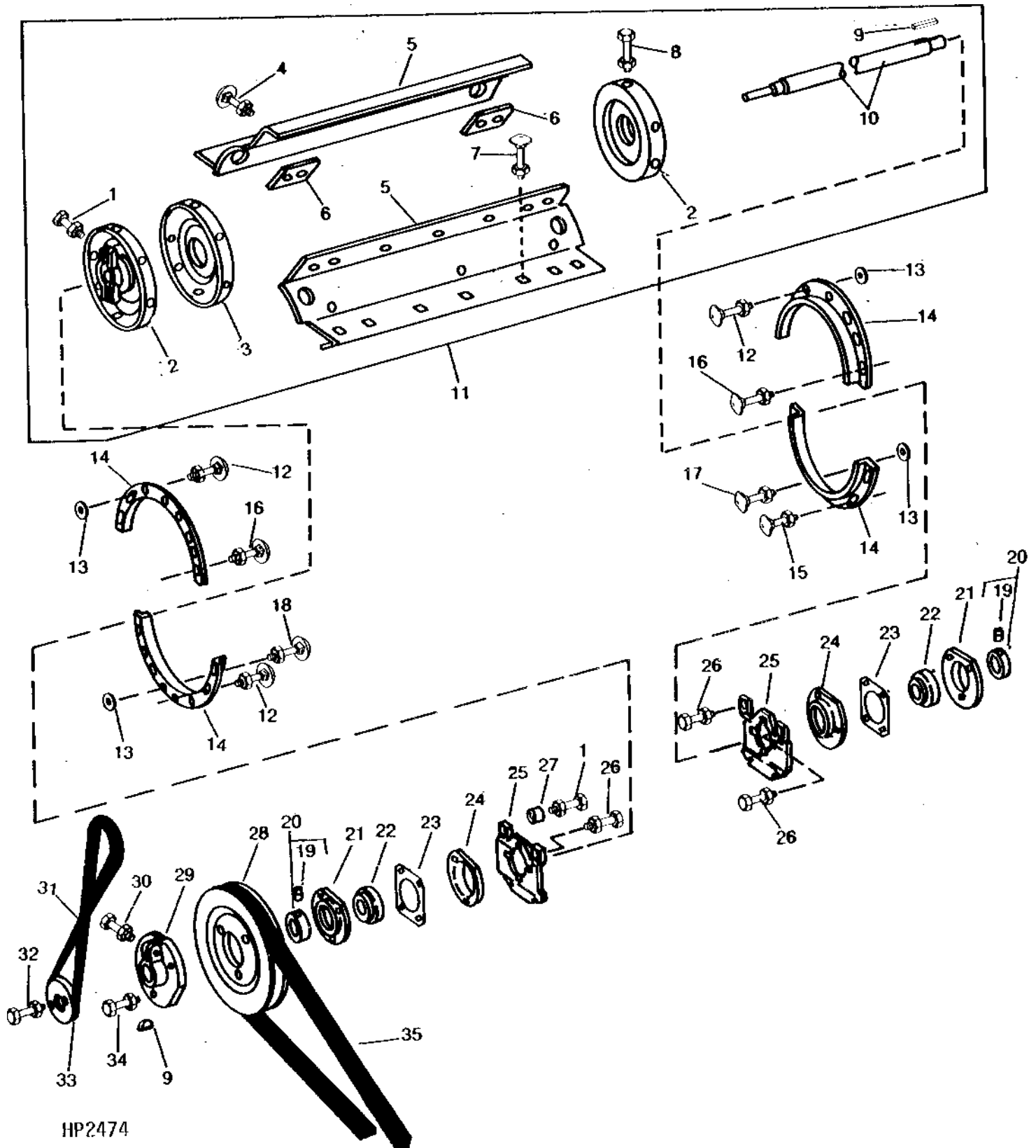
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SEPARATOR

HP2474

-UN-01JAN94

BEATER AND DRIVE FOR CYLINDER TACHOMETER (SERIAL NO. 600001 -)



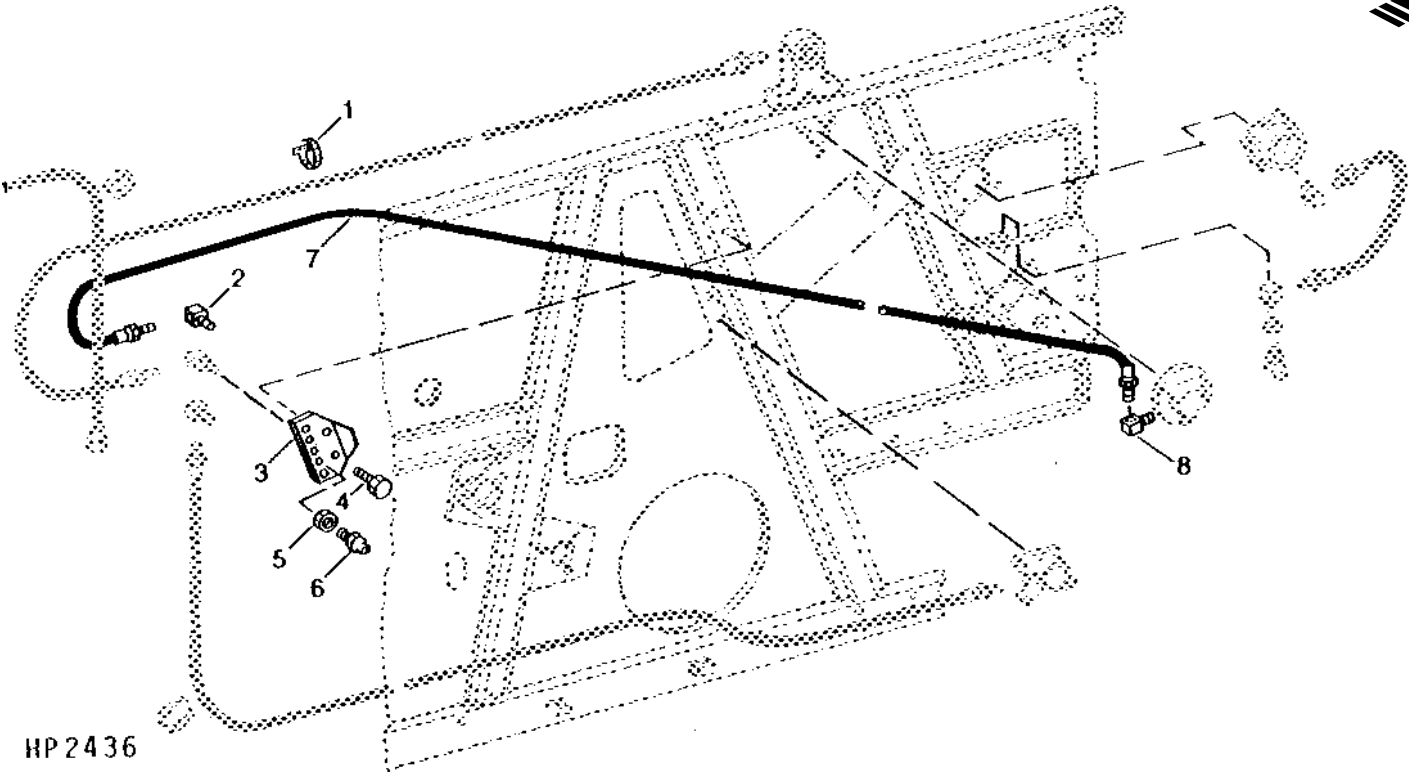
HP2474

BEATER AND DRIVE FOR CYLINDER TACHOMETER - CONTINUED
(SERIAL NO. 600001 -)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1439	BOLT	3	1/2" X 1-3/4"	
	12H301	LOCK WASHER	3	1/2"	
	14H1040	NUT	3	1/2"	
2	AH113361	CYLINDER HEAD	2		
3	AH113359	CYLINDER HEAD	2		
4	03H1480	BOLT	AR	3/8" X 1-1/4"	
	12H304	LOCK WASHER	AR	3/8"	
	14H812	NUT	AR	3/8"	
5	H117552	BEATER	6		
6	H110734	STRAP	AR		
	H110736	STRAP	AR		
	24H1781	WASHER	AR	13/32" X 7/8" X 1/4", (USE WITH H110734)	
	24H1307	WASHER	AR	13/32" X 1" X 1/16", (USE WITH H110736)	
7	03H1519	BOLT	48	3/8" X 1"	
	12H304	LOCK WASHER	48	3/8"	
	14H812	NUT	48	3/8"	
8	19H1936	CAP SCREW	24	3/8" X 3/4"	
	12H304	LOCK WASHER	24	3/8"	
9		KEY	1	(3/8" X 3/8" X 2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)	
10	H110002	SHAFT	1		
11	AH114802	BEATER	1		
12	03H1540	BOLT	8	5/16" X 3/4"	
	12H303	LOCK WASHER	8	5/16"	
	14H785	NUT	8	5/16"	
13	24H1136	WASHER	8	11/32" X 11/16" X 0.065"	
14	H98955	SEAL	4		
15	03H2321	BOLT	4	5/16" X 1-1/4")	
	12H303	LOCK WASHER	4	5/16"	
	14H785	NUT	4	5/16"	
16	03H1709	BOLT	2	5/16" X 1"	
	12H303	LOCK WASHER	2	5/16"	
	14H785	NUT	2	5/16"	
17	03H2139	BOLT	1	5/16" X 1-1/4"	
18	03H2321	BOLT	4	5/16" X 1-1/4", (USE WITH 12H303 AND 14H785)	
19	22H775	SET SCREW	1		
20	JD9201	ECCENTRIC LOCKING COLLAR	2		
21	H97606	PRESSED FLANGED HOUSING	2		
22	JD9434	BEARING	2		
23	H112869	SHIM	2		
24	H97602	PRESSED FLANGED HOUSING	2		
25	H109983	BRACKET	2		
26	03H1522	BOLT	10	1/2" X 1-1/4"	
27	C13097	WASHER	1		
28	AH94959	SHEAVE	1	241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)	
	AH101244	SHEAVE	1	216 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)	
29	H113889	HUB	1		
30	19H1831	CAP SCREW	1	1/2" X 2"	
	12H304	LOCK WASHER	1	3/8"	
	14H1040	NUT	1	1/2"	
31	H83077	O-RING	1		
32	19H1731	CAP SCREW	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	24H1305	WASHER	1	13/32" X 13/16" X 0.065"	
33	H97506	SHEAVE	1	(100 PER CENT BEATER SPEED) (CORN AND BEAN)	
	H101529	SHEAVE	1	(150 PER CENT BEATER SPEED) (GRAIN AND RICE)	
34	19H1731	CAP SCREW	3	3/8" X 1"	
	12H304	LOCK WASHER	3	3/8"	
	14H812	NUT	3	3/8"	
35	H96414	BELT	1	(100 PER CENT BEATER SPEED) (CORN AND BEAN)	
	H101469	BELT	1	(150 PER CENT BEATER SPEED) (GRAIN AND RICE)	

BEATER BEARING LUBE BANK SYSTEM
(RIGHT-HAND SIDE)

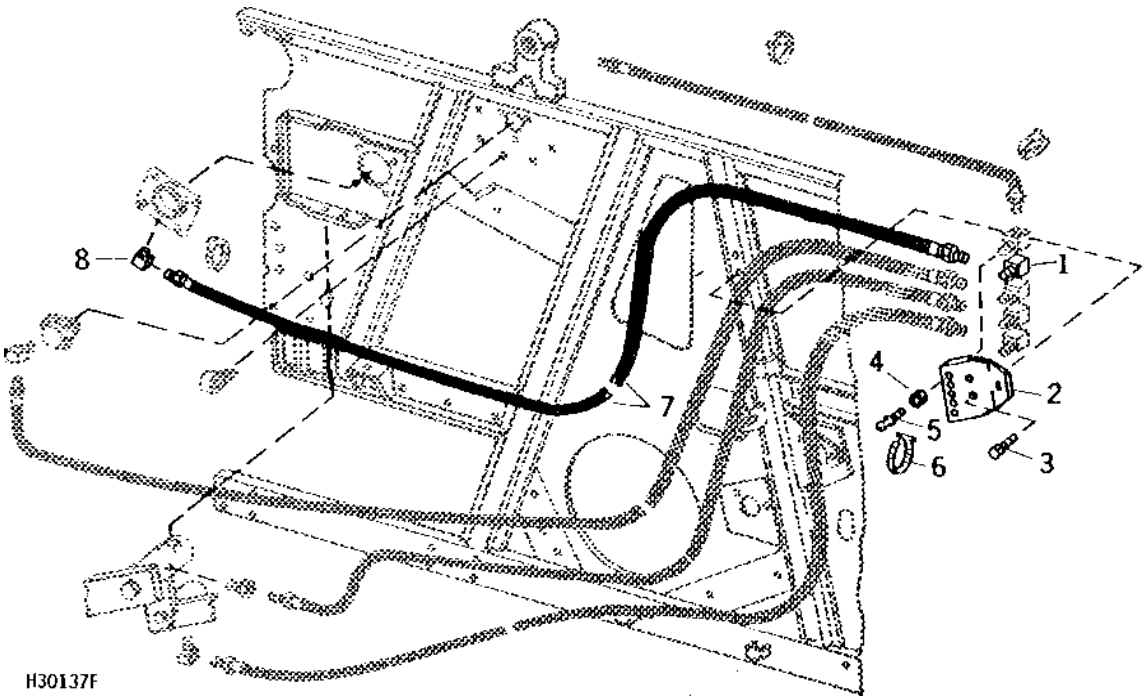
HP2436 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	1		
2	E12378	ELBOW FITTING	1		90°
3	H98089	SUPPORT	1	-513950	(SUB H109523)
	H109523	SUPPORT	1	-610700	(SUB H101262)
	H101262	SUPPORT	1		
4	H76139	SCREW	2		SELF-TAPPING
5	E12379	NUT	1		
6	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
7	H94728	HYDRAULIC HOSE	1		550 MM (22") LONG
8	JD7845	ELBOW FITTING	1		REDUCING, 90°

BEATER BEARING LUBE BANK SYSTEM
(LEFT-HAND SIDE) (HYDROSTATIC DRIVE)

H30137F -UN-01JAN94



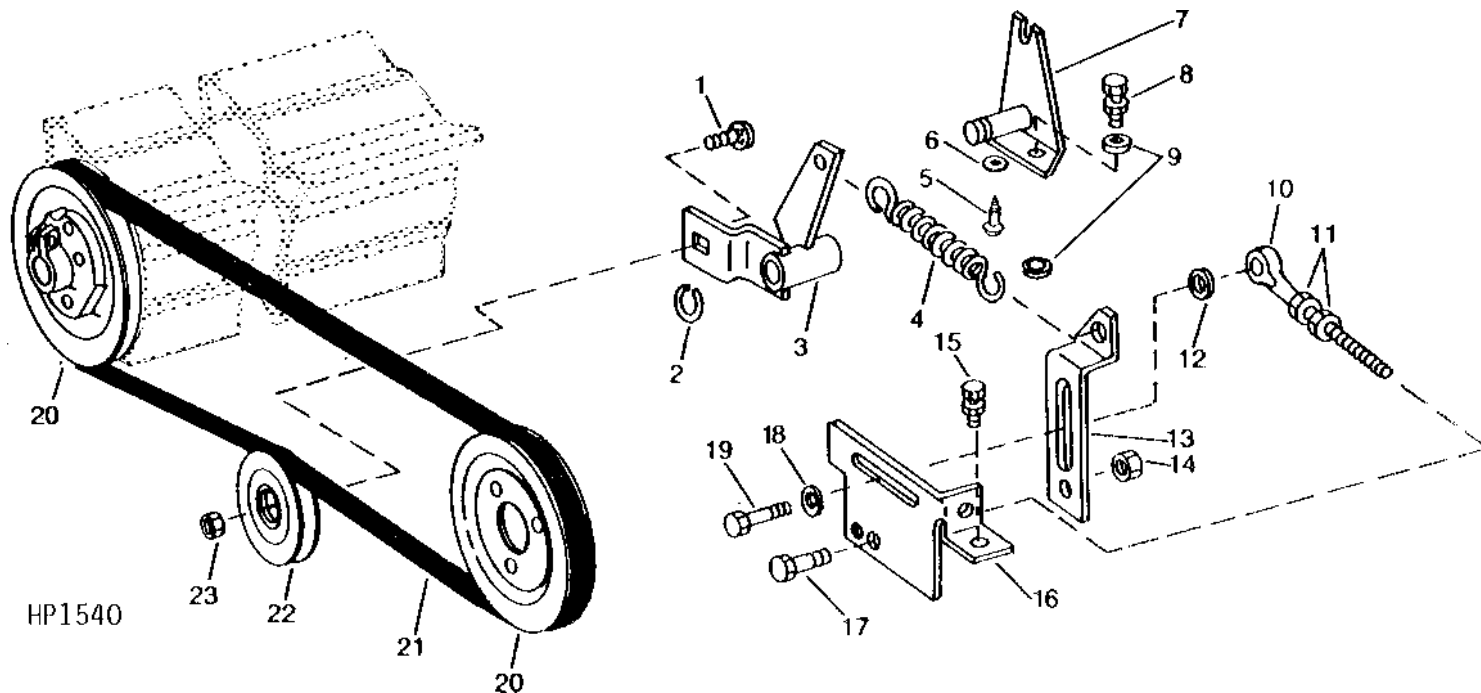
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	1	90°	
2	H101262	SUPPORT	1		
3	H76139	SCREW	2	SELF-TAPPING	
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1	STRAIGHT, 1/4"	
6	M66044	TIE BAND	1		
7	H94729	HYDRAULIC HOSE	1	850 MM (34") LONG	
8	JD7845	ELBOW FITTING	1	REDUCING, 90°	

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SEPARATOR

BEATER DRIVE (100 PER CENT BEATER SPEED) (CORN AND BEAN) (SERIAL NO. -564100)

HP1540 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1731	BOLT	1		1/2" X 1-1/2"
2	U17408	RING	1		
3	AH93154	ARM	1	-464350	(SUB AH101397, AH107809, 24H1136 AND 37H29)
	AH101397	ARM	1		
4	H100681	SPRING	1		
5	37H29	SCREW	1	464351-	5/16" X 5/8"
6	24H1136	WASHER	1	464351-	11/32" X 11/16" X 0.065"
7	AH93181	BRACKET	1	-464350	(SUB AH101397, AH107809, 24H1136 AND 37H29)
	AH107809	BRACKET	1		
8	19H1732	CAP SCREW	1	-515248	3/8" X 1-1/4"
	12H304	LOCK WASHER	1	-515248	3/8"
	14H812	NUT	1	-515248	3/8"
	19H1849	CAP SCREW	1	515249-	5/16" X 1-1/4"
	12H303	LOCK WASHER	1	515249-	5/16"
	14H785	NUT	1	515249-	5/16"
9	24H1682	WASHER	2	-464350	13/32" X 7/8" X 0.120"
	24H1682	WASHER	1	464351-515248	13/32" X 7/8" X 0.120"
	24H1136	WASHER	2	515249-	11/32" X 11/16" X 0.065"
10	H96410	EYEBOLT	1		
11	14H812	NUT	2		3/8"
12	24H1308	WASHER	1		13/32" X 1" X 0.134"
13	H96411	ARM	1		
14	H95174	LOCK NUT	1		
15	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	H96409	BRACKET	1	-414850	(SUB H103646)
	H103646	BRACKET	1		
17	19H1731	CAP SCREW	1		3/8" X 1"
18	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
19	N15234	BOLT	1		
20	AH94959	SHEAVE	2		241 MM (9-1/2") DIA.
21	H96414	BELT	1		
22	AH93171	IDLER	1		140 MM (5-3/4") DIA.
23	H79449	LOCK NUT	1	-615400	
	K40014	LOCK NUT	1	615401-	

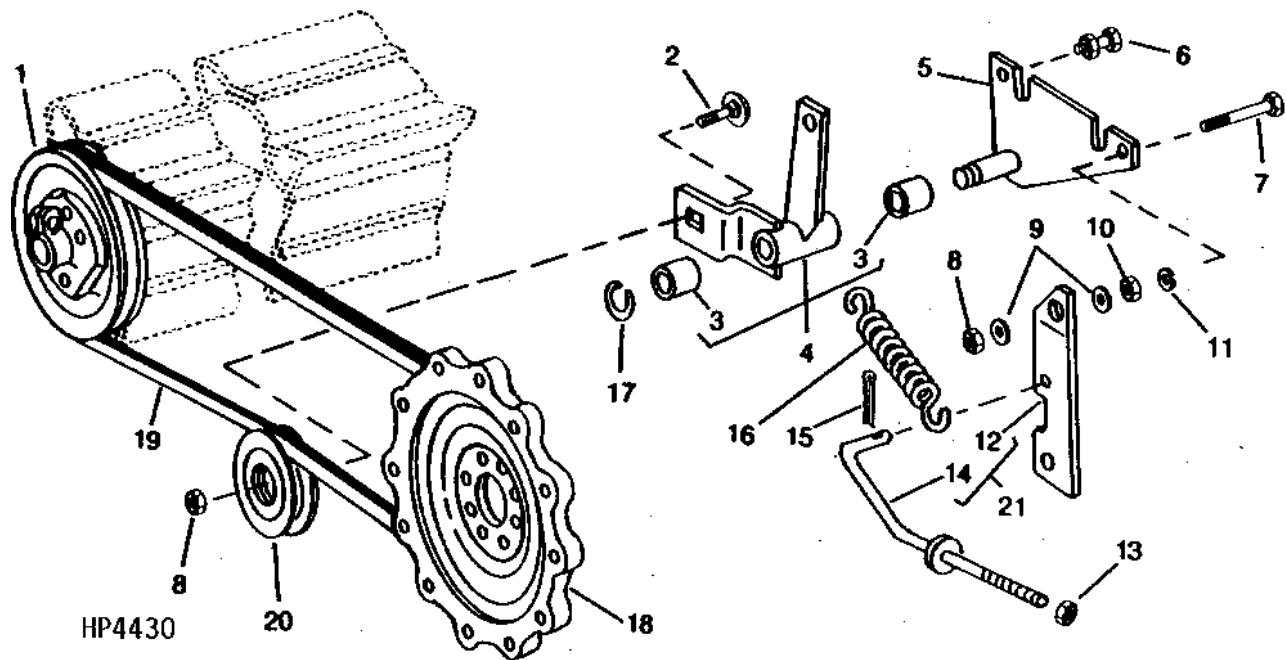
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SEPARATOR

BEATER DRIVE
(100 PER CENT BEATER SPEED) (CORN AND BEAN)
(SERIAL NO. 564101-)

HP4430

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94959	SHEAVE	1		241 MM (9-1/2") DIA.
2	03H1731	BOLT	1		1/2" X 1-1/2"
3	H94114	BUSHING	2		
4	AH111475	ARM	1		
5	AH111474	PIVOT	1		
6	19H1974	CAP SCREW	1		1/2" X 2-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	19H2420	CAP SCREW	1		1/2" X 2-1/2"
8	H79449	LOCK NUT	1	-615400	
	K40014	LOCK NUT	1	615401-	
9	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
10	14H1040	NUT	1		1/2"
11	12H301	LOCK WASHER	1		1/2"
12	H113914	LINK	1	-1990	
13	14H812	NUT	1		3/8"
14	AH111473	ROD	1	-1990	
15	11H211	COTTER PIN	1		1/8" X 3/4"
16	H100681	SPRING	1		
17	U17408	RING	1		
18	H113826	SHEAVE	1		250 MM (9-7/8") DIA.
19	H96414	BELT	1		
20	AH93171	IDLER	1		140 MM (5-3/4")
21	AH138777	KIT	1		

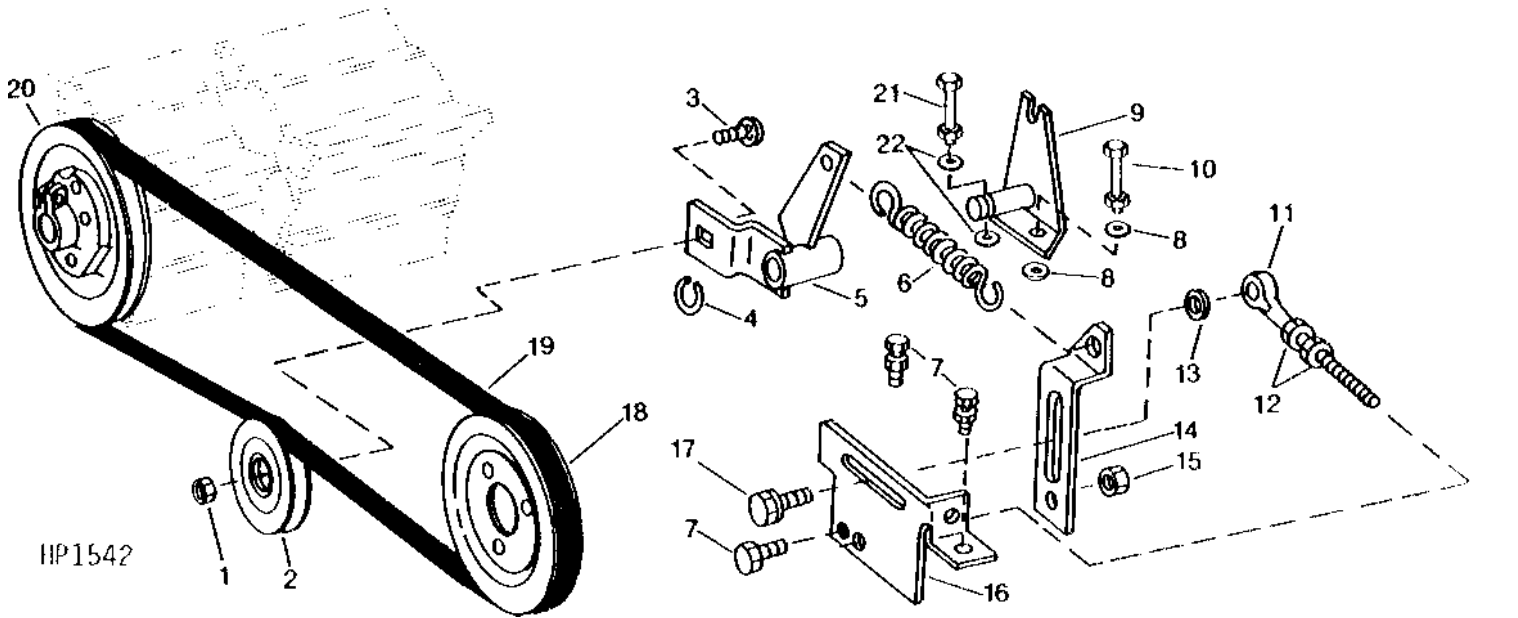
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SEPARATOR

BEATER DRIVE (150 PER CENT BEATER SPEED) (GRAIN AND RICE) (SERIAL NO. -564100)

HP1542

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H79449	LOCK NUT	1	-615400	
	K40014	LOCK NUT	1	615401-	
2	AH93171	IDLER	1		140 MM (5-3/4") DIA.
3	03H1731	BOLT	1		1/2" X 1-1/2"
4	U17408	RING	1		
5	AH101397	ARM	1		
6	H100681	SPRING	1		
7	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
8	24H1682	WASHER	1	-515248	13/32" X 7/8" X 0.120"
	24H1136	WASHER	2	515249-	11/32" X 11/16" X 0.065"
9	AH101424	BRACKET	1		
10	19H1732	CAP SCREW	2	-464350	3/8" X 1-1/4"
	19H1732	CAP SCREW	1	464351-515248	3/8" X 1-1/4"
	12H304	LOCK WASHER	2	-464350	3/8"
	12H304	LOCK WASHER	1	464351-515248	3/8"
	14H812	NUT	2	-464350	3/8"
	14H812	NUT	1	464351-515248	3/8"
	19H1849	CAP SCREW	1	515249-	5/16" X 1-1/4"
	12H303	LOCK WASHER	1	515249-	5/16"
	14H785	NUT	1	515249-	5/16"
11	H96410	EYEBOLT	1		
12	14H812	NUT	2		3/8"
13	24H1308	WASHER	1		13/32" X 1" X 0.134"
14	H96411	ARM	1		
15	H95174	LOCK NUT	1		
16	H103646	BRACKET	1		
17	N15234	BOLT	1		
18	AH101245	SHEAVE	1		318 MM (12-1/2") DIA.
19	H101469	BELT	1		
20	AH101244	SHEAVE	1		216 MM (8-1/2") DIA.
21	19H1849	CAP SCREW	1	464351-	5/16" X 1-1/4"
	12H303	LOCK WASHER	1	464351-	5/16"
	14H785	NUT	1	464351-	5/16"
22	24H1136	WASHER	2	464351-	11/32" X 11/16" X 0.065"

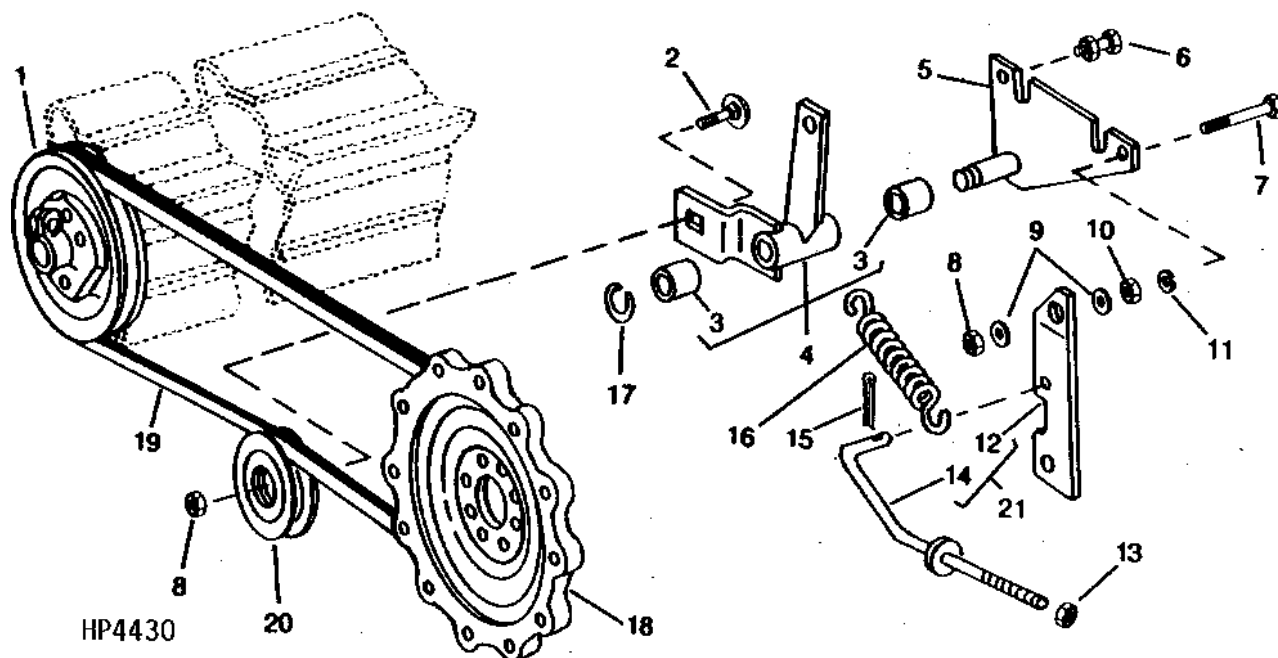
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SEPARATOR

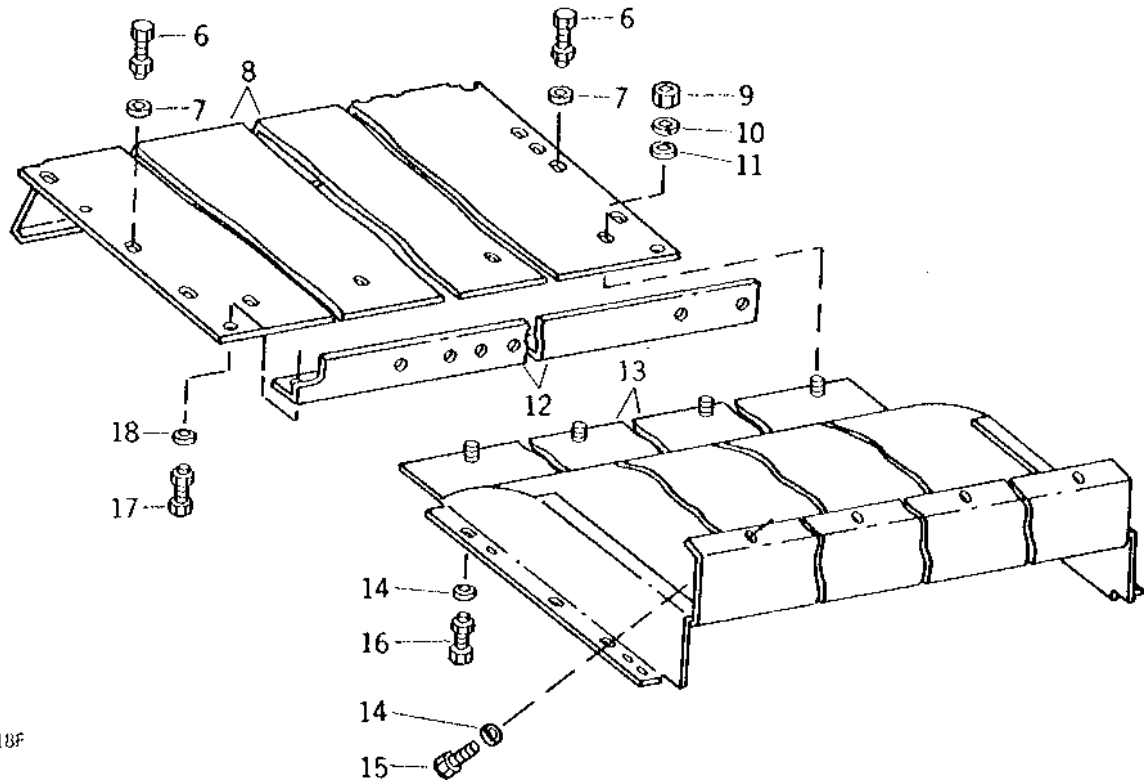
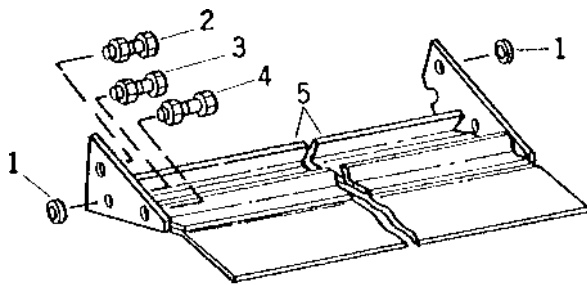
HP4430

-UN-01JAN94

DUAL-RANGE BEATER DRIVE (150 PER CENT BEATER SPEED) (GRAIN AND RICE) (SERIAL NO. 564101-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101244	SHEAVE	1		216 MM (8-1/2") DIA.
2	03H1731	BOLT	1		1/2" X 1-1/2"
3	H94114	BUSHING	2		
4	AH111477	ARM	1		
5	AH111474	PIVOT	1		
6	03H1522	BOLT	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	19H2420	CAP SCREW	1		1/2" X 2-1/2"
8	H79449	LOCK NUT	2	-615400	
	K40014	LOCK NUT	2	615401-	
9	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
10	14H1040	NUT	1		1/2"
11	12H301	LOCK WASHER	1		1/2"
12	H113914	LINK	1	-1990	
13	14H812	NUT	1		3/8"
14	AH111473	ROD	1	-1990	
15	11H211	COTTER PIN	1		1/8" X 3/4"
16	H100681	SPRING	1		
17	U17408	RING	1		
18	H113837	SHEAVE	1		325 MM (12-13/16") DIA.
19	H101469	BELT	1		
20	AH93171	IDLER	1		140 MM (5-3/4") DIA.
21	AH138777	KIT	1		



H30118F

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SEPARATOR

CYLINDER COVERS - CONTINUED

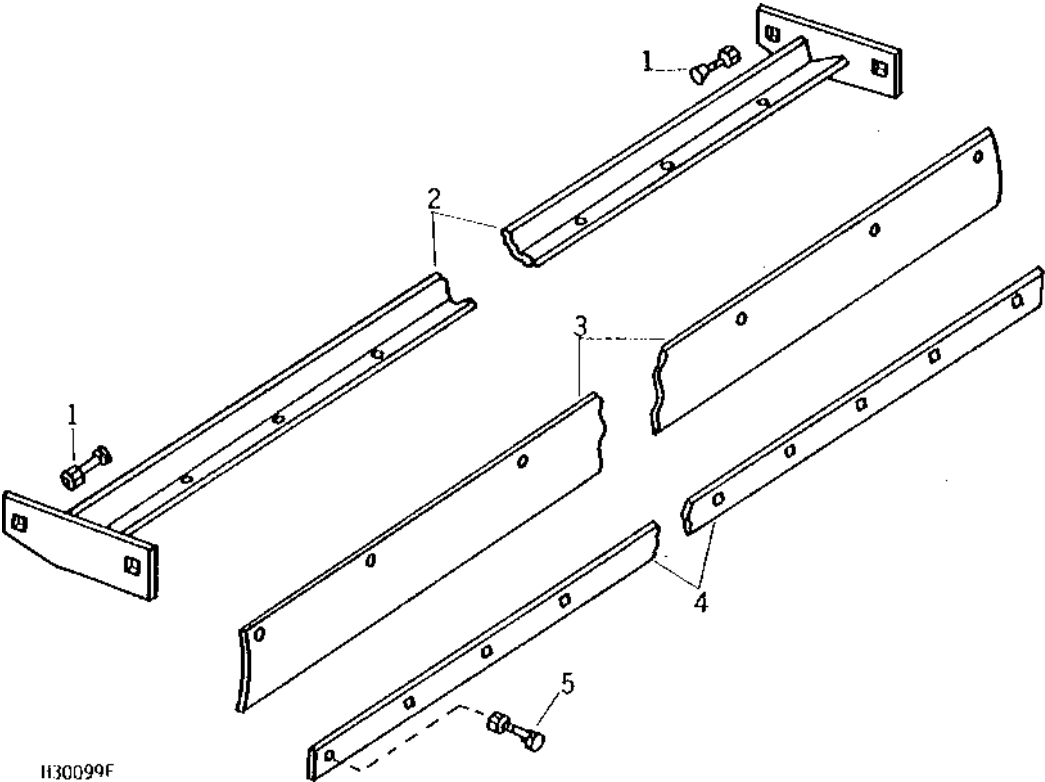
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1308	WASHER	2	13/32" X 1" X 0.134"	
2	19H1777	CAP SCREW	2	1/2" X 1-3/4"	
	12H301	LOCK WASHER	2	1/2"	
	14H1040	NUT	2	1/2"	
3	19H1731	CAP SCREW	2	3/8" X 1"	
	12H304	LOCK WASHER	2	3/8"	
	14H812	NUT	2	3/8"	
4	19H1831	CAP SCREW	1	1/2" X 2"	
	19H1815	CAP SCREW	1	1/2" X 1-1/4"	
	12H301	LOCK WASHER	1	1/2"	
	14H1040	NUT	1	1/2"	
5	AH96645	COVER	1	FRONT	
6	19H1731	CAP SCREW	4	3/8" X 1"	
	N10215	LOCK NUT	4		
	19H1900	CAP SCREW	1	5/16" X 3/4"	
	N10213	LOCK NUT	1		
7	24H1682	WASHER	16	13/32" X 7/8" X 0.120"	
8	AH98929	COVER	1	REAR	
9	14H785	NUT	5	5/16"	
10	12H303	LOCK WASHER	5	5/16"	
11	24H1136	WASHER	AR	11/32" X 11/16" X 0.065"	
12	H98886	ANGLE	1	(HYDROSTATIC DRIVE)	
13	AH96700	DEFLECTOR	1		
14	24H1224	WASHER	AR	11/32" X 1" X 1/16"	
15	H65108	SCREW	6	SELF-TAPPING	
16	19H1732	CAP SCREW	3	3/8" X 1-1/4"	
	24H1305	WASHER	3	13/32" X 13/16" X 0.065"	
	N10215	LOCK NUT	3		
17	19H1732	CAP SCREW	2	3/8" X 1-1/4"	
	N10215	LOCK NUT	3		
18	24H1305	WASHER	16	13/32" X 13/16" X 0.065"	

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SEPARATOR

H30099F -UN-01JAN94

CYLINDER SHEAR BAR



H30099F

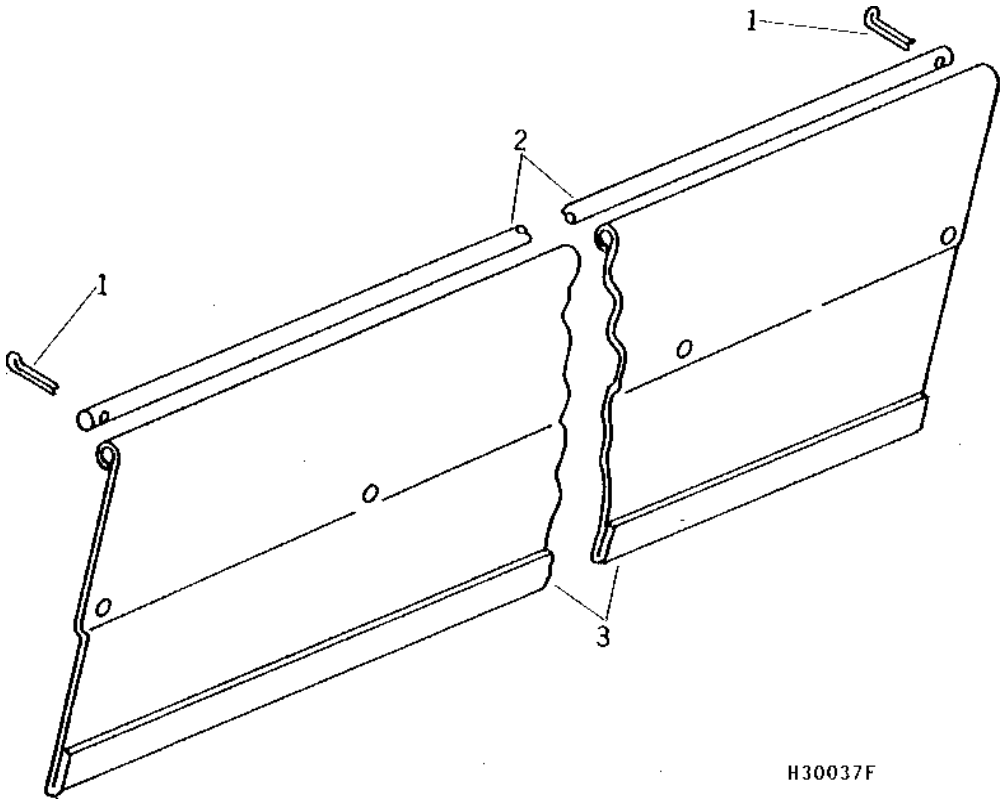
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1522	BOLT	4	1/2" X 1-1/4"	
	12H301	LOCK WASHER	4	1/2"	
	14H1040	NUT	4	1/2"	
2	AH90896	BAR	1		
3	H89752	SEAL	1		
4	H100067	STRIP	1		
5	03H1825	BOLT	8	5/16" X 1-1/2"	
	14H785	NUT	8	5/16"	

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SEPARATOR

H30037F -UN-01JAN94

SEPARATOR CURTAINS



H30037F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H211	COTTER PIN	4	1/8" X 3/4"	
2	H100211	PIN	2		
3	AH91680	LIMIT CURTAIN	2		

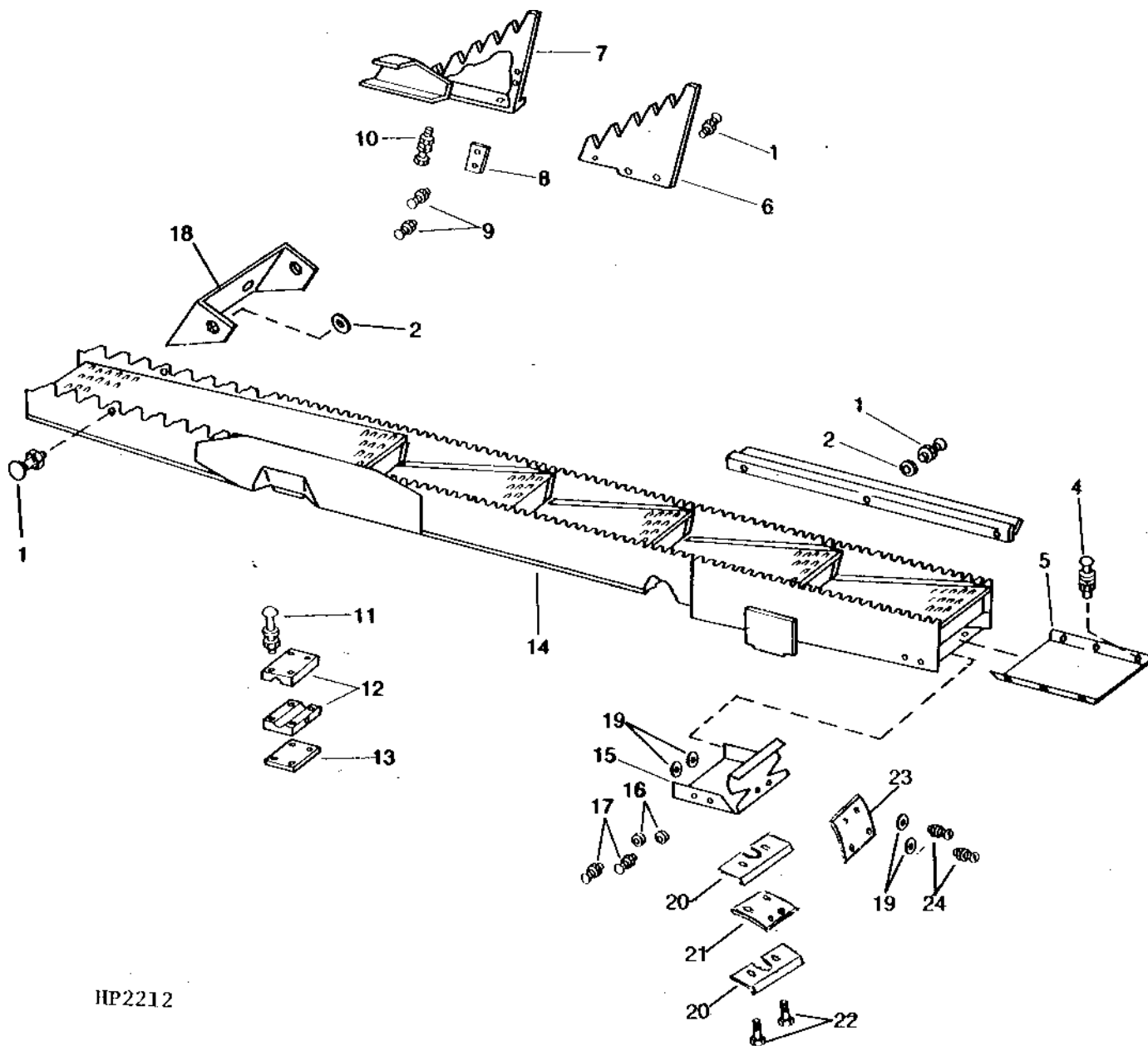
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SEPARATOR

HP2212

-UN-01JAN94

STRAW WALKER



HP2212

5F12

SEPARATOR

STRAW WALKER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1016	SCREW	3		1/4" X 1/2", (PER RISER)
	21H1016	SCREW	8		1/4" X 1/2"
	21H1016	SCREW	16		1/4" X 1/2", (RICE CRAWLER)
	12H302	LOCK WASHER	AR		1/4"
	14H786	NUT	AR		1/4"
2	24H1287	WASHER	24		9/32" X 5/8" X 0.065"
3	AH84698	SEAL	4		SIDE, (PER MACHINE) (RICE CRAWLER)
	AH95963	SEAL	AR		REAR (2 USED) (4 USED, RICE) (OUTSIDE WALKERS ONLY)
4	21H1311	SCREW	2		5/16" X 1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
5	H97115	PAN	1		
6	H94669	RISER	1		(BETWEEN EACH WALKER)
7	AH99755	RISER	1		(SPECIAL)
8	H100869	CLIP	1		
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	N10212	SELF-LOCKING SCREW	1		
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
11	03H1565	BOLT	8		3/8" X 3"
	H99923	LOCK NUT	8		
12	AH92589	BEARING	1	-600000	(MATCHED HALVES) (SUB (2) H119614)
	H119614	BEARING	2		(SINGLE HALF)
13	H93554	PLATE	1		
14	AH94468	STRAW WALKER	1		(RECTANGULAR HOLE)
	AH94469	STRAW WALKER	1		(LIP TYPE)
15	H99509	SHIELD	1		(USE WITH CORN STRAW CHOPPER AND SUNFLOWER ATTACHMENT)
16	24H1136	WASHER	4	-464860	11/32" X 11/16" X 0.065"
17	21H1311	SCREW	4		5/16" X 1/2"
	14H785	NUT	4	-464860	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	4		
18	H108875	DEFLECTOR	1	465101-	
19	24H1294	WASHER	4	565612-	11/32" X 1-1/8" X 1/16", (CORN, GRAIN STRAW CHOPPER)
20	H118816	REINFORCEMENT	2	565612-	(HARVESTRAK MONITOR)
21	H118702	FLAP	1	565612-	(RUBBER) (HARVESTRAK MONITOR)
22	N112200	SELF-LOCKING SCREW	2	565612-	(HARVESTRAK MONITOR)
23	H118702	FLAP	1	565612-	(RUBBER) (CORN, GRAIN STRAW CHOPPER)
24	21H1075	SCREW	2	565612-	(CORN, GRAIN STRAW CHOPPER)
	12H302	LOCK WASHER	2	565612-	(CORN, GRAIN STRAW CHOPPER)
	14H785	NUT	2	565612-	(CORN, GRAIN STRAW CHOPPER)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. SIX UNITS USED PER MACHINE.

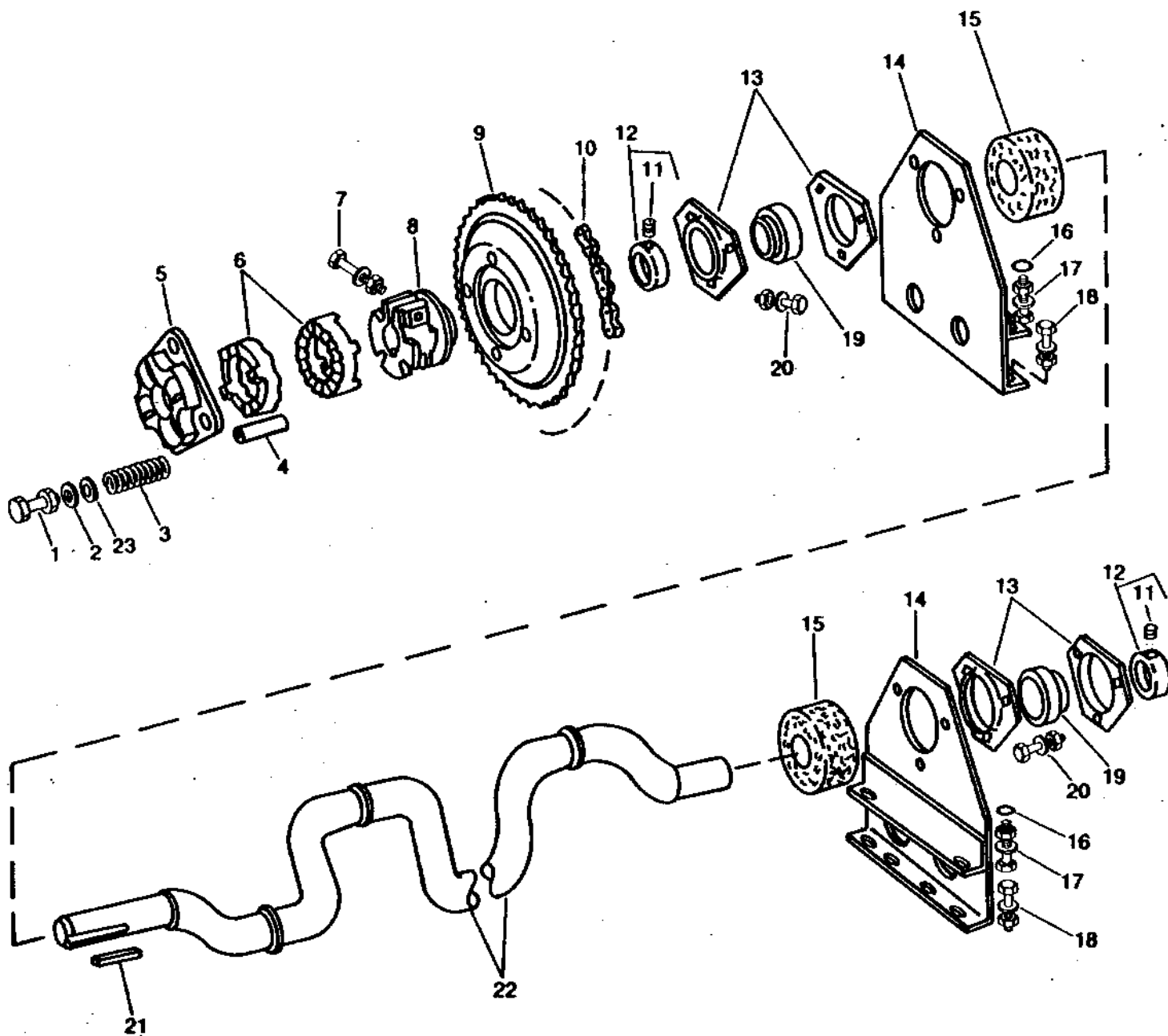
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SEPARATOR

HP3021

-UN-01JAN94

STRAW WALKER FRONT CRANKSHAFT



HP 3021

STRAW WALKER FRONT CRANKSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2007	CAP SCREW	4		3/8" X 4-1/2"
	H99923	LOCK NUT	4		
2	24H1312	WASHER	4		13/32" X 1-3/8" X 0.105"
3	R56724	SPRING	4		
4	H93462	BUSHING	4		
5	N100101	RETAINER	1	-610700	
	H89525	RETAINER	1	610701-	
6	Z699H	SLIP CLUTCH	2		
7	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	H93999	HUB	1		
9	H93463	CHAIN SPROCKET	1		49 TEETH
10		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 99 LINKS, (ASSEMBLE FROM (2) AB1290H, AB1289H, AB1288H, (2) B5234H, (2) B5235H AND (2) AN151830)
11	22H897	SET SCREW	2		1/4" X 1/4"
12	JD8594	ECCENTRIC LOCKING COLLAR	2		
13	C3994E	PRESSED FLANGED HOUSING	4	-515974	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
14	AH93868	SUPPORT	2		
15	H76431	ISOLATOR	2		
16	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
17	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
18	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	JD8593	BALL BEARING	2		
20	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
21		KEY	1		(5/16" X 5/16" X 2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
22	AH91790	CRANKSHAFT	1		
23	24H1368	WASHER	4	620866-	21/32" X 1-5/16" X 0.090"

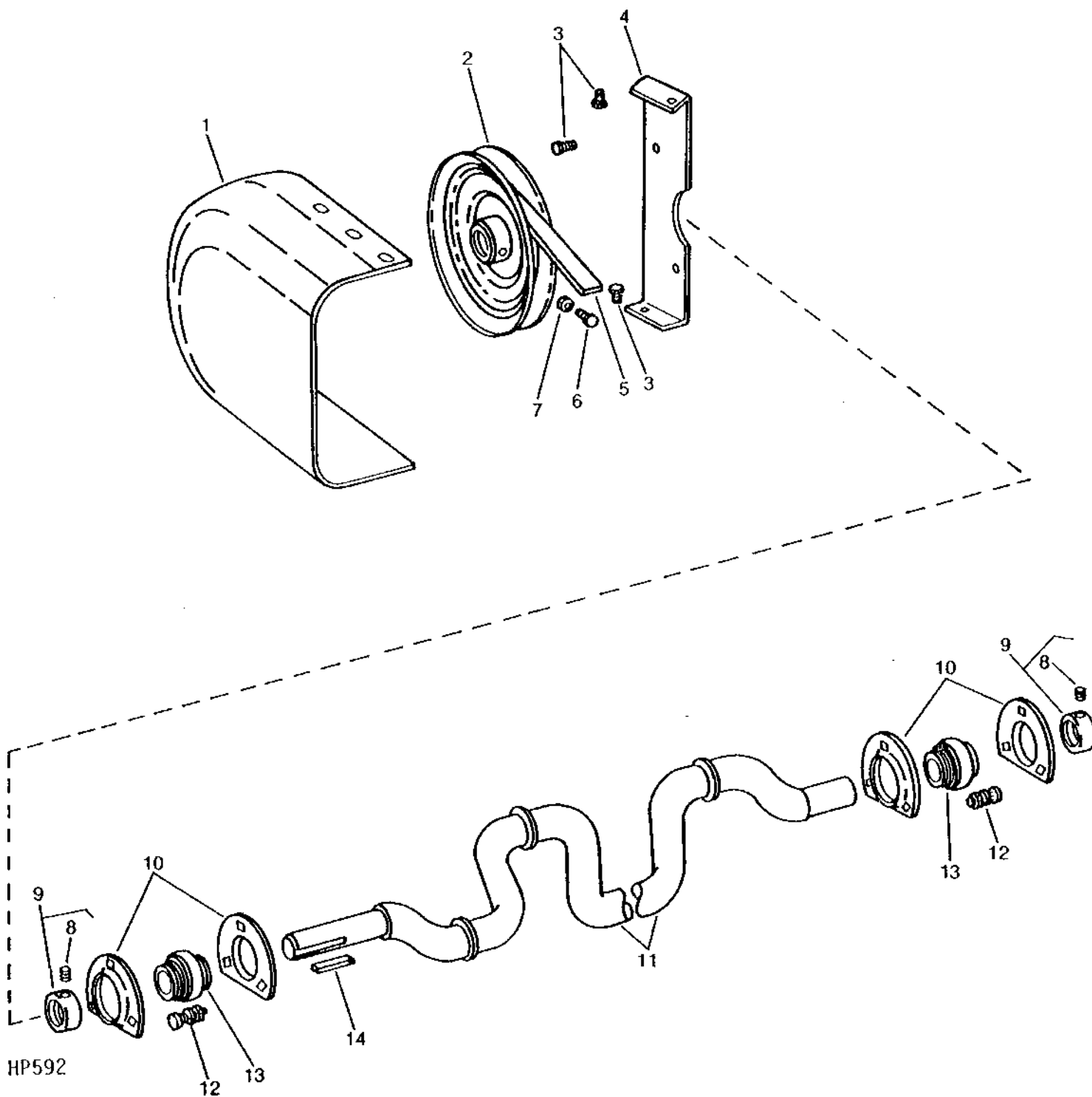
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SEPARATOR

HP592

-UN-01JAN94

STRAW WALKER REAR CRANKSHAFT AND STRAW SPREADER DRIVE SHEAVE AND SHIELD



HP592

5F16

SEPARATOR

STRAW WALKER REAR CRANKSHAFT AND STRAW SPREADER DRIVE SHEAVE AND SHIELD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98221	SHIELD	1		
2	AH93058	SHEAVE	1		229 MM (9") DIA. (STRAW SPREADER DRIVE)
3	H65108	SCREW	4		SELF-TAPPING
4	H83469	BRACKET	1		
5	H94254	BELT	1		
6	22H817	SET SCREW	2		3/8" X 3/4"
7	14H732	NUT	2		3/8"
8	22H775	SET SCREW	2		5/16" X 1/4"
9	JD8544	ECCENTRIC LOCKING COLLAR	2		
10	C3056E	PRESSED FLANGED HOUSING	4		
11	AH91790	CRANKSHAFT	1		
12	03H1765	BOLT	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
13	JD9274	BALL BEARING	2		
14		KEY	1		(5/16" X 5/16" X 1-1/4) (CUT FROM H64375 IN AH64587 KEY STOCK KIT)

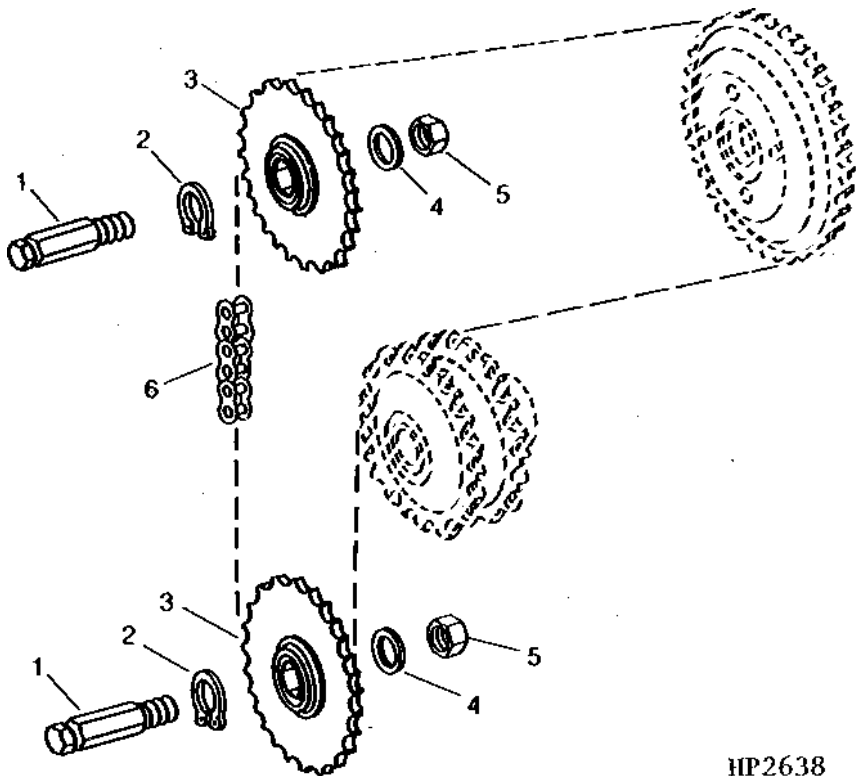
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SEPARATOR

HP2638 -UN-01JAN94

STRAW WALKER DRIVE TIGHTENER



HP2638

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88070	SHAFT	2		
2	H75588	SNAP RING	2		
3	AH89429	CHAIN SPROCKET	2		15 TEETH
4	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
5	E54809	LOCK NUT	2		
6		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 99 LINKS, (ASSEMBLE FROM (2) AB1290H, AB1289H, AB1288H, (2) B5234H AND (2) AN151830)

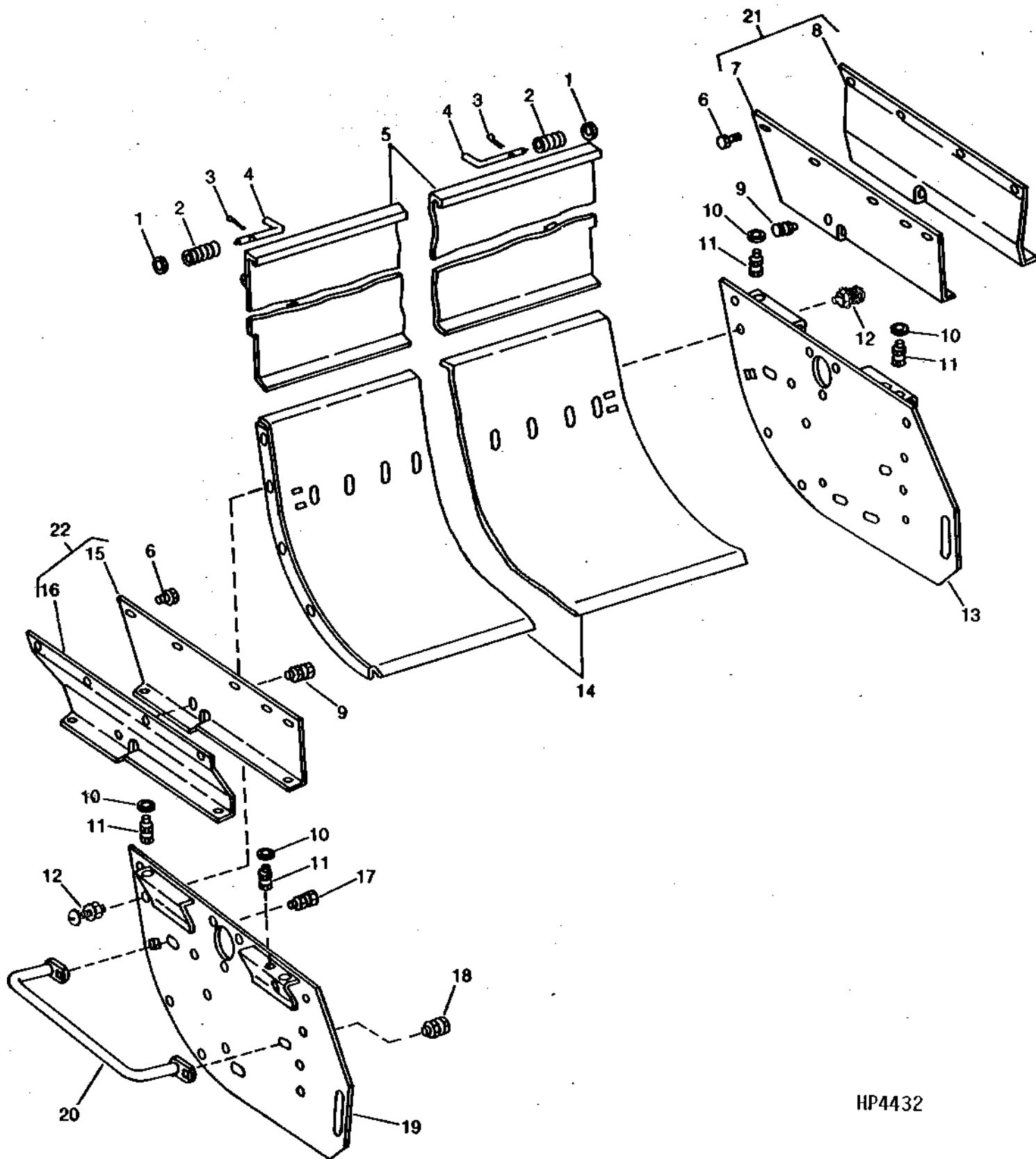
5F18

SEPARATOR

HP4432

-UN-01JAN94

STRAW CHOPPER HOUSING
(SERIAL NO. -515248)



HP4432

5F19

SEPARATOR

STRAW CHOPPER HOUSING - CONTINUED (SERIAL NO. -515248)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
2	T12274	SPRING	2		
3	34H43	SPRING PIN	2		1/8" X 7/8"
4	H85156	PIN	2		
5	AH99304	EXTENSION	1		
6	N71292	SELF-LOCKING SCREW	10		
7	H85174	HANGER	1	-1990	R.H. INNER
8	AH92251	SUPPORT	1	-1990	R.H. OUTER
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	24H1305	WASHER	8	-464860	13/32" X 13/16" X 0.065"
	24H1305	WASHER	6	464861-	13/32" X 13/16" X 0.065"
11	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
12	N10212	SELF-LOCKING SCREW	8		
	N10213	LOCK NUT	8		
13	AH99306	SHEET	1	-515248	(SUB AH112162, AH111646 AND H113983 OR BH77683)
14	H100418	SHEET	1	-515248	(SUB H113078) (ALSO REPLACES AH99435)
15	H85175	HANGER	1	-1990	L.H. INNER
16	AH92252	HANGER	1	-1990	L.H. OUTER
17	03H1500	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2	-464860	3/8"
	14H812	NUT	2	-464860	3/8", (SUB N10215, THIS APPLICATION)
	N10215	LOCK NUT	2		
18	03H1557	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2	-464860	3/8"
	14H812	NUT	2	-464860	3/8", (SUB N10215, THIS APPLICATION)
	N10215	LOCK NUT	2		
19	AH99307	SHEET	1	-515248	(SUB AH112163, AH111647 AND H113984 OR BH77683)
20	AH94598	HANDLE	2		
21	AH138796	KIT	1		
22	AH138797	KIT	1		

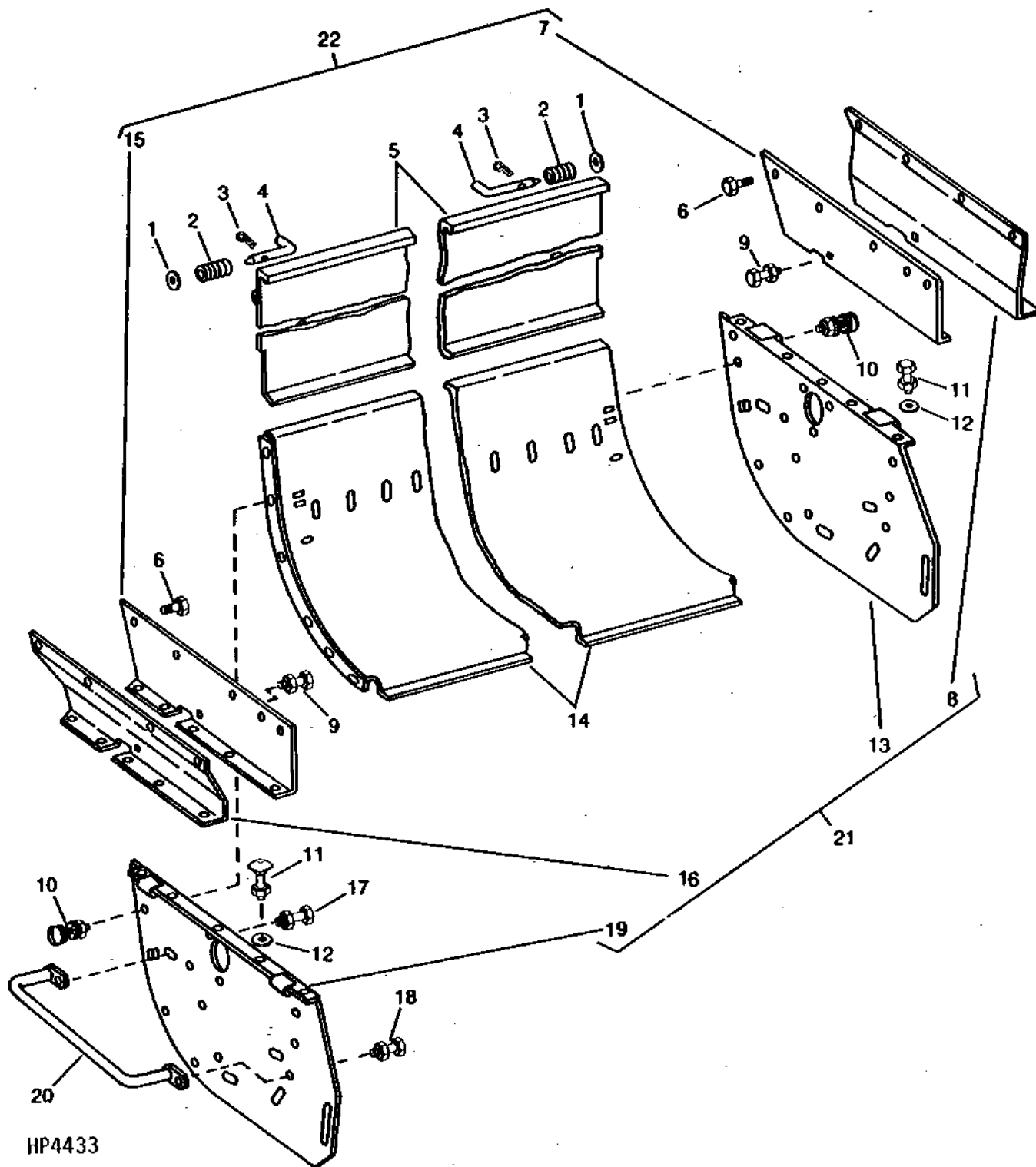
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SEPARATOR

HP4433

-UN-01JAN94

STRAW CHOPPER HOUSING
(SERIAL NO. 515249-)



HP4433

STRAW CHOPPER HOUSING - CONTINUED
(SERIAL NO. 515249-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
2	T12274	SPRING	2		
3	34H43	SPRING PIN	2		1/8" X 7/8"
4	H85156	PIN	2		
5	AH99304	EXTENSION	1		
6	N71292	SELF-LOCKING SCREW	10		
7	H113983	HANGER	1	-1990	R.H., INNER
8	AH111646	HANGER	1	-1990	R.H., OUTER
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	N10212	SELF-LOCKING SCREW	10		
	N10213	LOCK NUT	10		
11	03H1557	BOLT	10		3/8" X 1-1/4"
	12H304	LOCK WASHER	10		3/8"
	14H812	NUT	10		3/8"
12	24H1305	WASHER	10		13/32" X 13/16" X 0.065"
13	AH112162	SHEET	1	-611718	(SUB AH112271)
	AH112271	SHEET	1	-1990	R.H.
14	H100418	SHEET	1	-564138	(SUB H113078)
	H113078	SHEET	1		(REPLACES H100418 AND AH99435)
15	H113984	HANGER	1	-1990	L.H., INNER
16	AH111647	HANGER	1	-1990	L.H., OUTER
17	03H1500	BOLT	2		3/8" X 1"
	N10215	LOCK NUT	2		
18	03H1557	BOLT	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
19	AH112163	SHEET	1	-611718	(SUB AH112272)
	AH112272	SHEET	1	-1990	L.H.
20	AH94598	HANDLE	2		
21	AH138798	KIT	1		
22	AH138799	KIT	1		

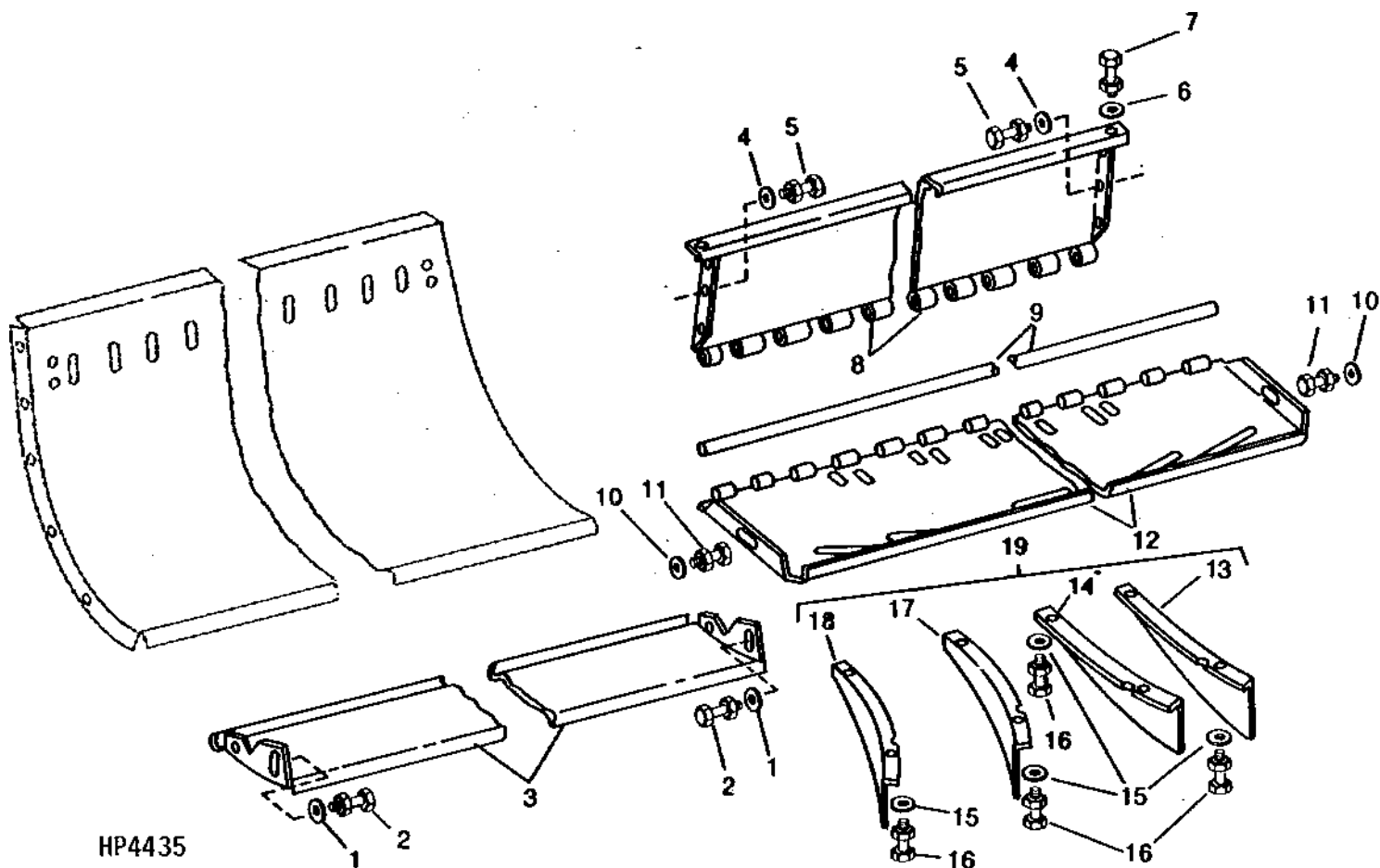
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SEPARATOR

HP4435

-UN-01JAN94

STRAW CHOPPER PLATE AND FINS
(SERIAL NO. -564100)



STRAW CHOPPER PLATE AND FINS - CONTINUED
(SERIAL NO. -564100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
2	03H1268	BOLT	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
3	AH99435	ISOLATOR	1		LOWER
4	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
5	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
6	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
7	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
8	H100417	SHEET	1		
9	H100416	DOWEL PIN	1	-1990	MAKE FROM H99025 CUT (1641 MM) 64.62 " (NO LONGER AVAILABLE)
10	24H1219	WASHER	2		7/16" X 1" X 0.083"
11	03H1463	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	H100420	ISOLATOR	1		UPPER
13	H85013	DEFLECTOR	2	-1990	R.H. OUTER (NO LONGER AVAILABLE)
14	H84983	DEFLECTOR	3	-1990	R.H. INNER
15	24H1136	WASHER	20	-464860	11/32" X 11/16" X 0.065"
16	21H1029	SCREW	20		5/16" X 3/4"
	12H303	LOCK WASHER	20	-464860	5/16"
	14H785	NUT	20	-464860	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	20		
17	H84984	DEFLECTOR	3	-1990	L.H. INNER (NO LONGER AVAILABLE)
18	H85014	DEFLECTOR	2	-1990	L.H. OUTER (NO LONGER AVAILABLE)
19	AH138801	KIT	1		

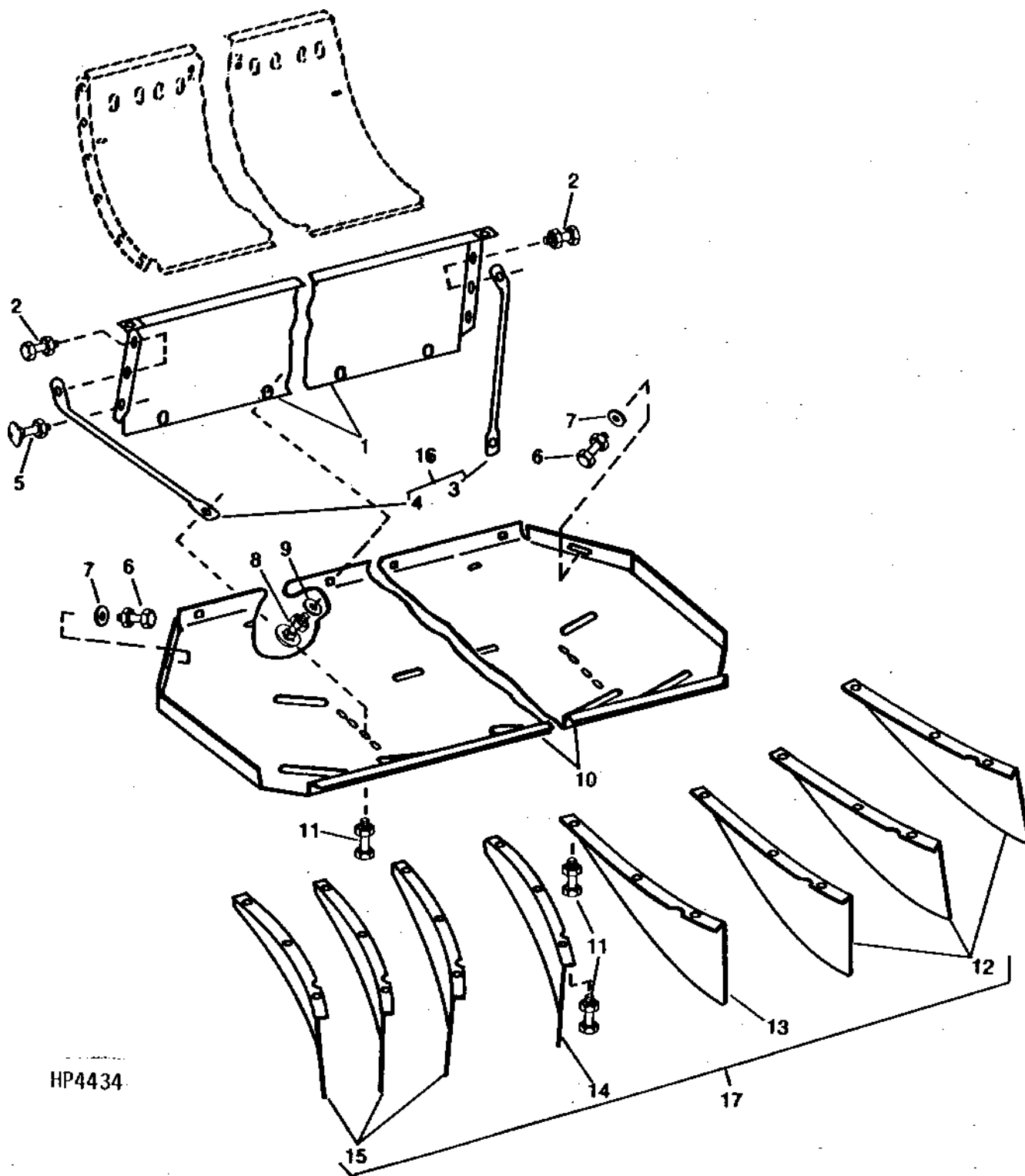
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HP4434

-UN-01JAN94

STRAW CHOPPER PLATE AND FINS
(SERIAL NO. 564101-)



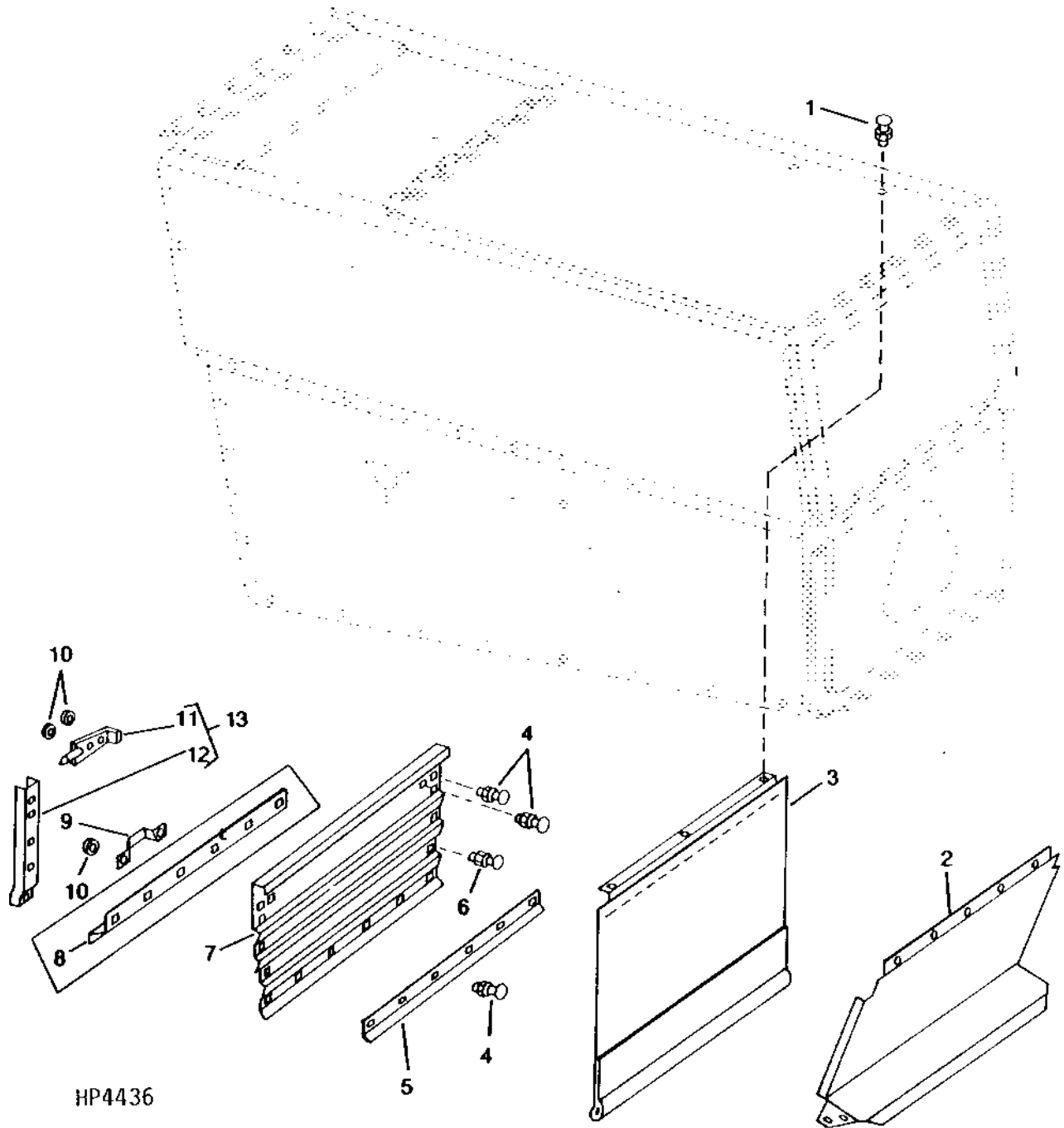
HP4434

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SEPARATOR

STRAW CHOPPER PLATE AND FINS - CONTINUED (SERIAL NO. 564101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112396	SHEET	1	-600636	(SUB H113333)
	H113333	SHEET	1		
2	19H1731	CAP SCREW	4		3/8" X 1"
	N10215	LOCK NUT	4		
3	H114465	PIPE	1	-1990	R.H. (NO LONGER AVAILABLE)
4	H114466	PIPE	1	-1990	L.H. (NO LONGER AVAILABLE)
5	03H1500	BOLT	2		3/8" X 1"
	N10215	LOCK NUT	2		
6	03H1463	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	24H1219	WASHER	2		7/16" X 1" X 0.083"
8	03H1524	BOLT	5		5/16" X 1"
	T16464	LOCK NUT	5		
9	24H1136	WASHER	5		11/32" X 11/16" X 0.065"
10	AH112221	DEFLECTOR	1	-615400	(SUB AH125074)
	AH125074	DEFLECTOR	1		
11	03H1540	BOLT	24		5/16" X 3/4"
	N10213	LOCK NUT	24		5/16"
12	H114535	VANE	3	-1990	R.H., OUTER, (NO LONGER AVAILABLE)
13	H114537	VANE	1	-1990	R.H., INNER, (NO LONGER AVAILABLE)
14	H114538	VANE	1	-1990	L.H., INNER, (NO LONGER AVAILABLE)
15	H114536	VANE	3	-1990	L.H., OUTER, (NO LONGER AVAILABLE)
16	AH138800	KIT	1		
17	AH138803	KIT	1		



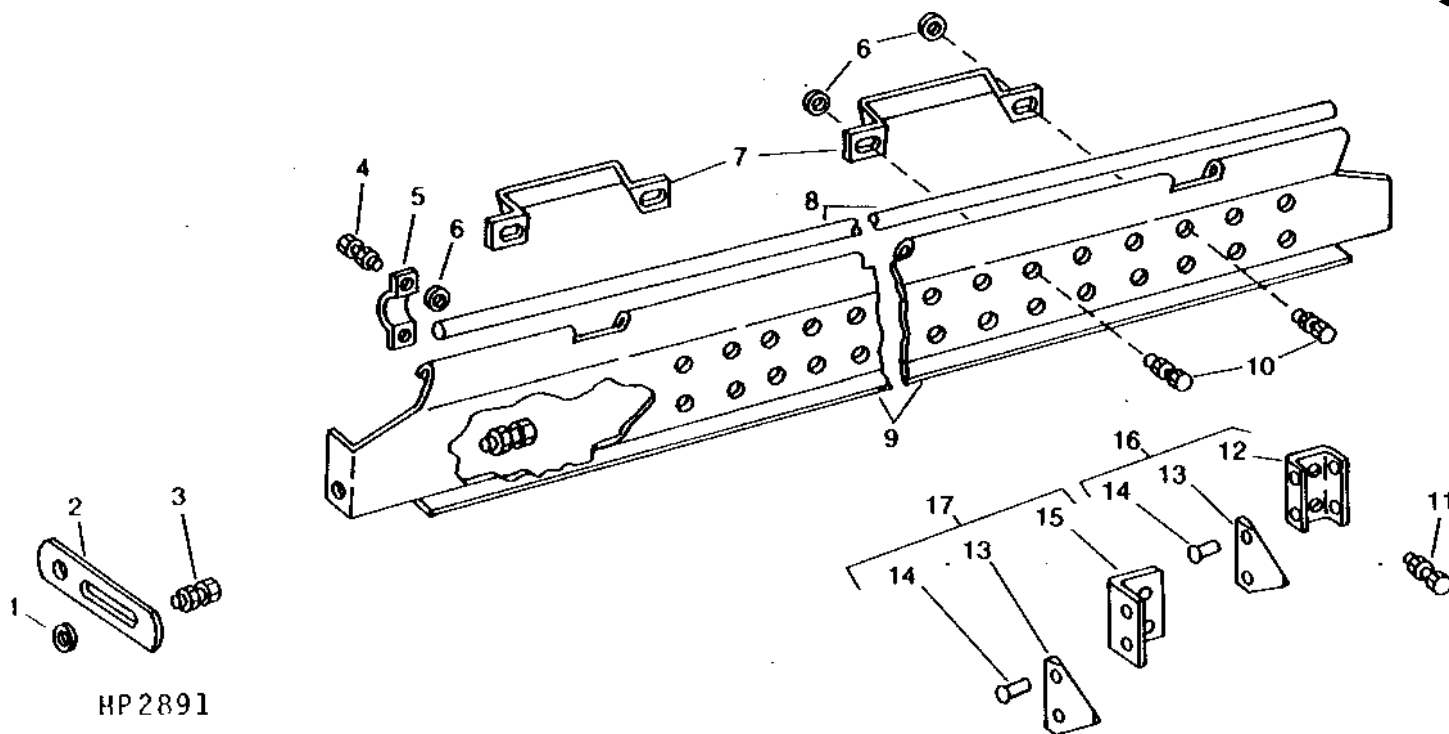
STRAW CHOPPER CURTAIN (CORN) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76139	SCREW	6		SELF-TAPPING
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
2	H100421	ISOLATOR	1		
3	AH96385	SHADE CURTAIN	1	-564100	(SUB AH111433)
	AH111433	SUPPORT	1		
4	03H1500	BOLT	13		3/8" X 1"
	12H304	LOCK WASHER	13		3/8"
	14H812	NUT	13		3/8"
5	H100414	REINFORCEMENT	1	-564100	(SUB H112673)
	H112673	REINFORCEMENT	1		
6	03H1765	BOLT	12		3/8" X 3/4"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
7	H100413	EXTENSION	1	-564100	(SUB H112675)
	H112675	EXTENSION	1		
8	H100415	REINFORCEMENT	1	-564100	
9	H85184	HANDLE	2		
10	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
11	AH86590	BRACKET	1	-1990	R.H.
	AH86591	BRACKET	1	-1990	L.H.
12	H85162	BRACKET	3	-564100	(SUB H112672)
	H112672	BRACKET	3	-1990	
13	AH138804	KIT	1		R.H.
	AH138805	KIT	1		L.H.

HP2891

-UN-01JAN94

STRAW CHOPPER KNIFE AND SUPPORT



HP2891

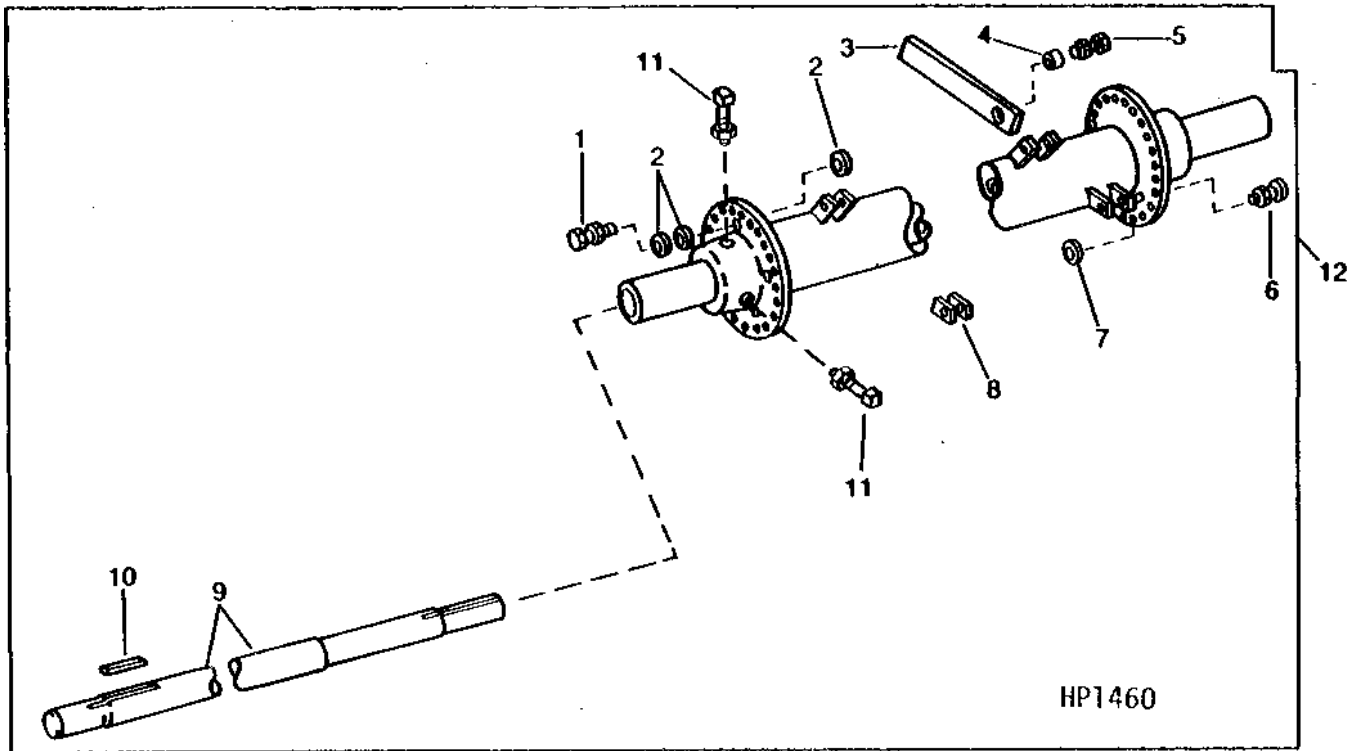
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
2	H84992	STRAP	2		
3	03H1500	BOLT	4		3/8" X 1"
4	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8	-464860	5/16"
5	14H785	NUT	8	-464860	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	8		
	H84990	CLAMP	4		
6	24H1136	WASHER	12	-464860	11/32" X 11/16" X 0.065"
7	H85184	HANDLE	2		
8	H100416	DOWEL PIN	1	-1990	(NO LONGER AVAILABLE) MAKE FROM H99025 (CUT TO 1641 MM 64.62")
9	H100419	SUPPORT	1		
10	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4	-464860	5/16"
	14H785	NUT	4	-464860	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	4		
11	19H1813	CAP SCREW	32	-464860	5/16" X 5/8", (SUB N10212, THIS APPLICATION)
	12H303	LOCK WASHER	32	-464860	5/16"
	14H785	NUT	32	-464860	5/16", (SUB N10213, THIS APPLICATION)
	N10212	SELF-LOCKING SCREW	32		
	N10213	LOCK NUT	32		
12	H88800	CHANNEL	17		
13	Z6451H	SECTION	35	-615935	(SUB E76372)
	E76372	SECTION	35		
14	AH84096	RIVET	70	-600000	(SUB AH116874, THIS APPLICATION)
	AH116874	RIVET	1		(CTN. OF 100 PCS. Z8946H)
15	P48067	BRACKET	1		
16	AH89918	BRACKET	17		
17	AP23601	BRACKET	1		

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STRAW CHOPPER ROTOR AND BLADES
(SERIAL NO. -620961)

HP1460

-UN-01JAN94



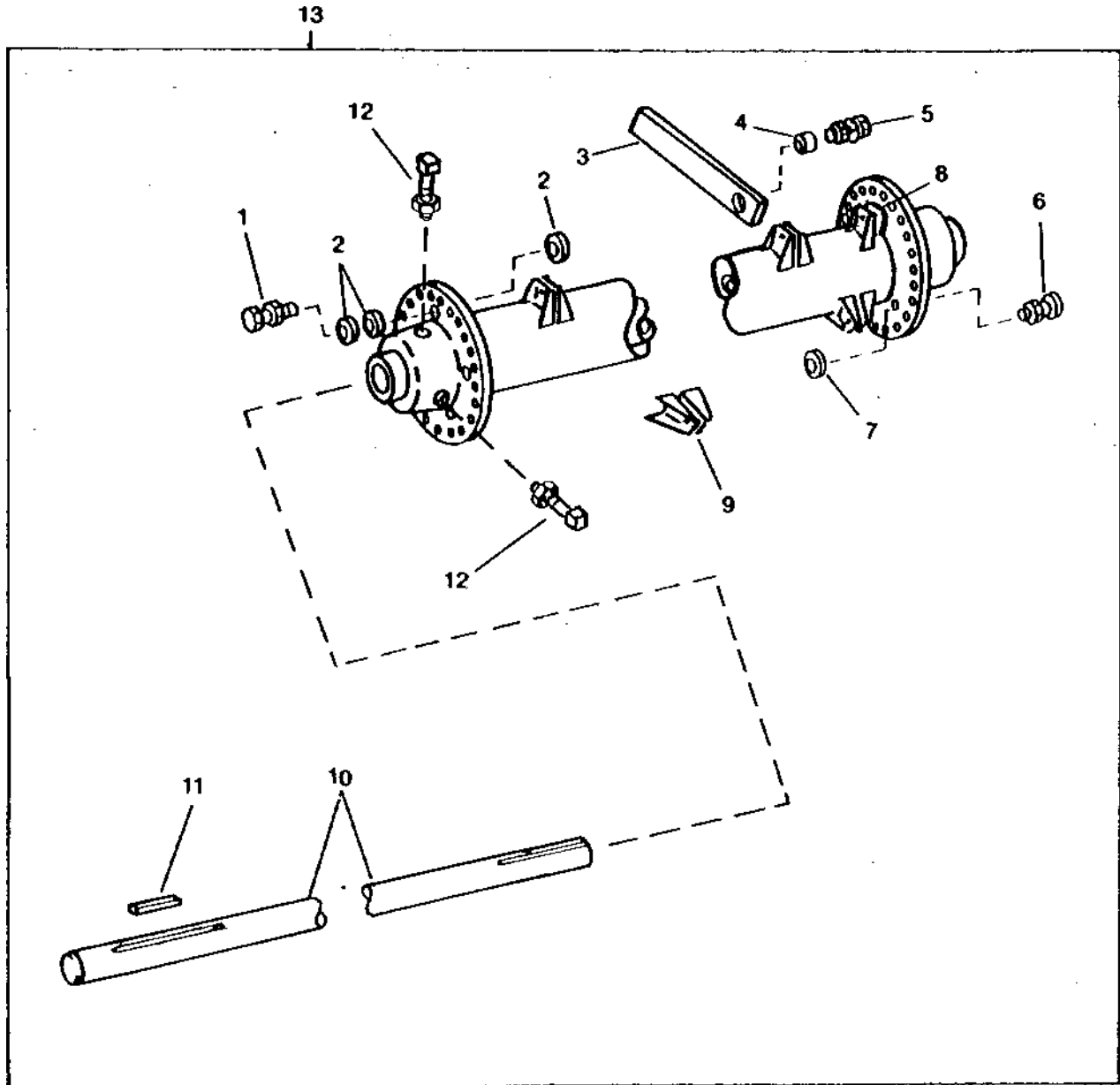
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	2	3/8" X 1-1/2"	
	H99923	LOCK NUT	2		
2	24H1623	WASHER	6	7/16" X 3" X 0.220"	
3	H88809	STRAP	36	(SUB AH124635 OR AH128359)	
4	H88783	WASHER	36		
5	03H2304	BOLT	34	3/8" X 1"	
	03H2305	BOLT	2	3/8" X 1-1/4"	
	H32147	LOCK NUT	36		
6	19H1849	CAP SCREW	AR	5/16" X 1-1/4"	
	19H1905	CAP SCREW	AR	5/16" X 1"	
	19H1906	CAP SCREW	AR	5/16" X 1-1/2"	
	H76696	LOCK NUT	AR		
7	24H1136	WASHER	AR	11/32" X 11/16" X 0.065"	
	24H1296	WASHER	AR	11/32" X 1-3/8" X 0.134"	
	24H1299	WASHER	AR	3/8" X 1-1/4" X 0.065"	
	24H1300	WASHER	AR	25/64" X 2" X 0.220"	
8	H88807	GUSSET	1	(WELDING REQUIRED)	
9	H98647	SHAFT	1		
10	H98896	SHAFT KEY	1		
11	22H748	SET SCREW	2	1/2" X 1"	
	14H826	NUT	2	1/2"	
12	AH93117	ROTOR	1		

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HP3978

-UN-01JAN94

STRAW CHOPPER ROTOR AND BLADES (SERIAL NO. 620962-)

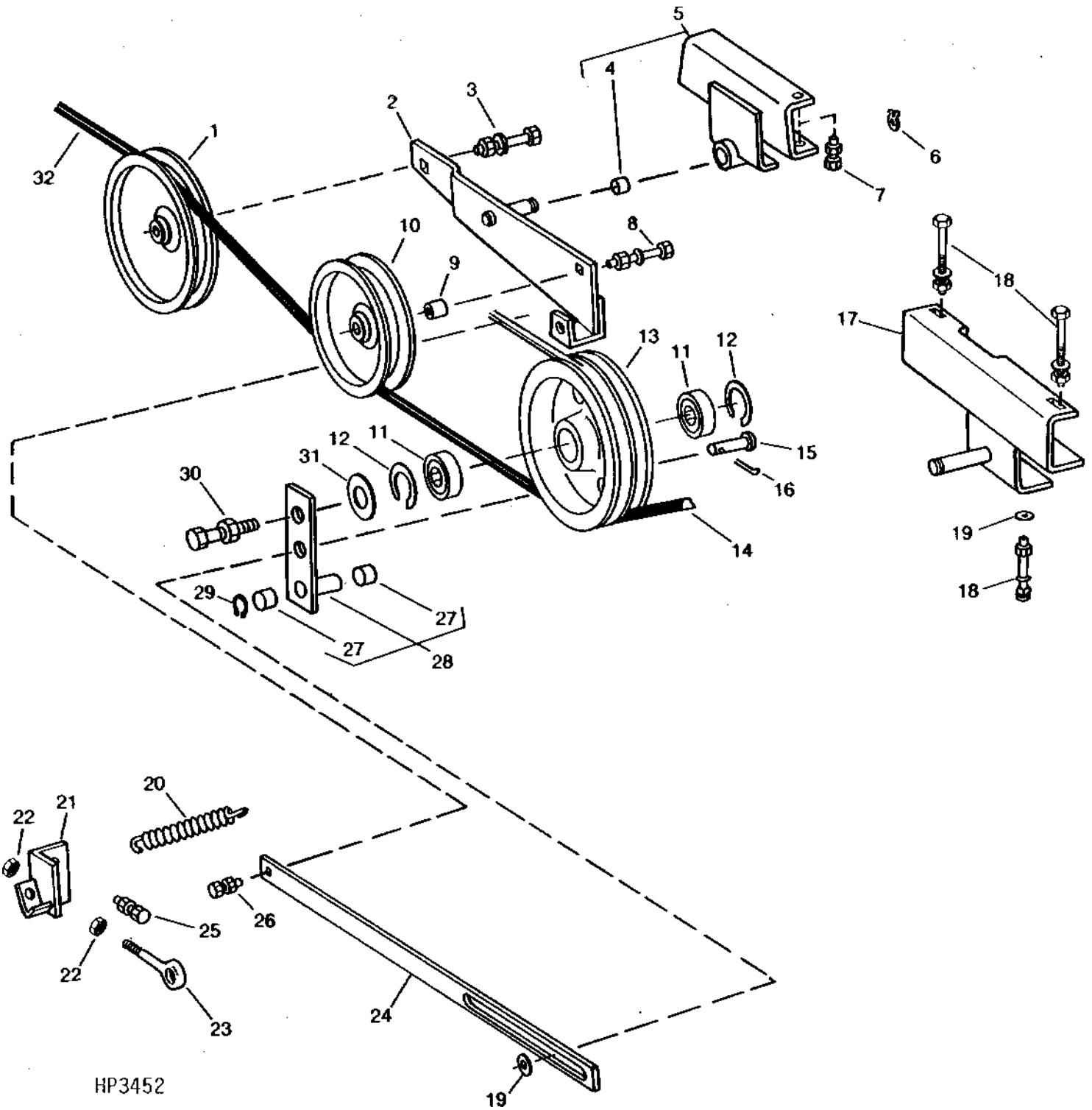


HP 3978

STRAW CHOPPER ROTOR AND BLADES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H128360	CAP SCREW	2		
	H129201	LOCK NUT	2		
2	H128084	WASHER	6		
3	AH124635	BLADE	1		(USE WHEN REPLACING 1 BLADE) (CONSISTS OF 6 BALANCED BLADES, H88809, AND DIRECTIONS)
	AH128359	BLADE	1		(USE WHEN REPLACING 1 SET OF BLADES) (CONSISTS OF 36 BALANCED BLADES, H88809, AND DIRECTIONS)
4	H88783	WASHER	36		
5	03H2305	BOLT	36		3/8" X 1-1/4"
	R42729	WASHER	34		10.312 X 20.980 X 2.286 MM (13/32" X 0.826" X 0.090")
6	H32147	LOCK NUT	36		(USE AS NEEDED FOR BALANCING)
	H128358	CAP SCREW	AR		(USE AS NEEDED FOR BALANCING)
	H128357	CAP SCREW	AR		(USE AS NEEDED FOR BALANCING)
	H128359	CAP SCREW	AR		(USE AS NEEDED FOR BALANCING)
	H143332	LOCK NUT	AR		(USE AS NEEDED FOR BALANCING) (SUB FOR H128361)
7	H128080	WASHER	AR		(USE AS NEEDED FOR BALANCING)
	H128082	WASHER	AR		(USE AS NEEDED FOR BALANCING)
	H128081	WASHER	AR		(USE AS NEEDED FOR BALANCING)
	H128083	WASHER	AR		(USE AS NEEDED FOR BALANCING)
8	H88807	GUSSET	2		(WELDING REQUIRED) (END GUSSET)
9	H132998	BRACKET	70		(WELDING REQUIRED) (MIDDLE GUSSETS)
10	H98647	SHAFT	1	-631000	(SUB H141582)
	H145275	SHAFT	1		(SUB FOR H141582)
11	H98896	SHAFT KEY	1		
12	22H748	SET SCREW	2		1/2" X 1"
	14H826	NUT	2		1/2"
13	AH128251	ROTOR	1	-631000	WITH BLADES, (SUB AH136020)
	AH139292	ROTOR	1		WITH BLADES, (SUB FOR AH136020)

STRAW CHOPPER DRIVE IDLER AND TIGHTENER



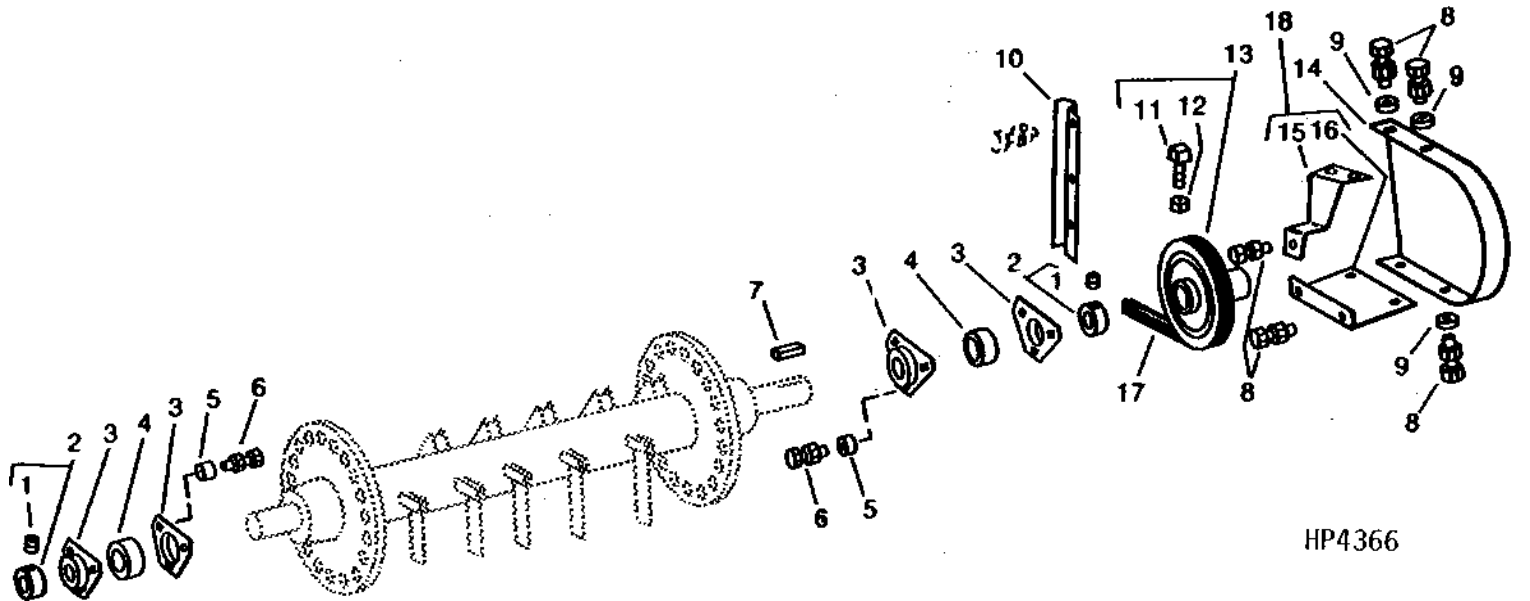
HP3452

STRAW CHOPPER DRIVE IDLER AND TIGHTENER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97031	IDLER	1		222 MM (8-3/4") DIA.
2	AH95969	ARM	1		
3	03H1604	BOLT	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
4	H98654	BUSHING	1		
5	AH95967	SUPPORT	1		
6	R26223	SNAP RING	AR		
7	03H1709	BOLT	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
8	03H1628	BOLT	1		5/8" X 2-1/2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
9	28H2515	BUSHING	1		3/4" X 3/4"
10	AN15237	IDLER	1		202 MM (7-15/16") DIA.
11	JD8662	BALL BEARING	2		
12	J13683	SNAP RING	2		
13	H91834	SHEAVE	1		242 MM AND 308 MM (9-1/2" AND 12") DIAS.
14	H101436	BELT	1		DRIVE, STRAW CHOPPER
15	H4211H	PIN	1		DRILLED
16	11H211	COTTER PIN	1		1/8" X 3/4"
17	AH96321	PIVOT	1		
18	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
19	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
20	H86646	SPRING	1		
21	AH96176	SUPPORT	1		
22	14H1040	NUT	2		1/2"
23	N13359	EYEBOLT	1		
24	H97420	STRAP	1		
25	19H1907	CAP SCREW	2		5/16" X 2-3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
26	19H1731	CAP SCREW	1		3/8" X 1"
	H99923	LOCK NUT	1		
27	H98655	BUSHING	2		
28	AH91676	ARM	1		
29	P46614	SNAP RING	1		
30	19H2279	CAP SCREW	1		7/8" X 4-1/2"
	U14554	LOCK NUT	1		
31	24H1429	WASHER	1		29/32" X 1-3/4" X 0.194"
32	H92080	BELT	1	-414850	(SUB H103344)
	H103344	BELT	1		DRIVE, REAR, STRAW CHOPPER

MEMORANDA

STRAW CHOPPER ROTOR SHEAVE AND SHIELD



HP4366

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H979	SET SCREW	2		3/8" X 3/8"
2	JD8576	ECCENTRIC LOCKING COLLAR	2		
3	H23581	PRESSED FLANGED HOUSING	4	-616069	(SUB H103265)
	H103265	PRESSED FLANGED HOUSING	4		
4	JD9275	BALL BEARING	2		
5	H20042	BUSHING	6		
6	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
7		KEY	1		(1/4" X 1/4" X 2-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
8	19H1813	CAP SCREW	9	-514426	5/16" X 5/8"
	19H1813	CAP SCREW	7	514427-	5/16" X 5/8"
	12H303	LOCK WASHER	9	-514426	5/16"
	14H785	NUT	9	-514426	5/16"
	N10213	LOCK NUT	7	514427-	
9	24H1136	WASHER	7	-514426	11/32" X 11/16" X 0.065"
10	H95674	GUIDE	1		
11	22H836	SET SCREW	2		3/8" X 1"
12	14H732	NUT	2		3/8"
13	AH95486	SHEAVE	1		
14	H98221	SHIELD	1		
15	H98222	BRACKET	1	-1990	UPPER
16	H76209	BRACKET	1	-1990	LOWER
17	H92080	BELT	1	-414850	(SUB H103344)
	H103344	BELT	1		
18	AH138807	KIT	1		

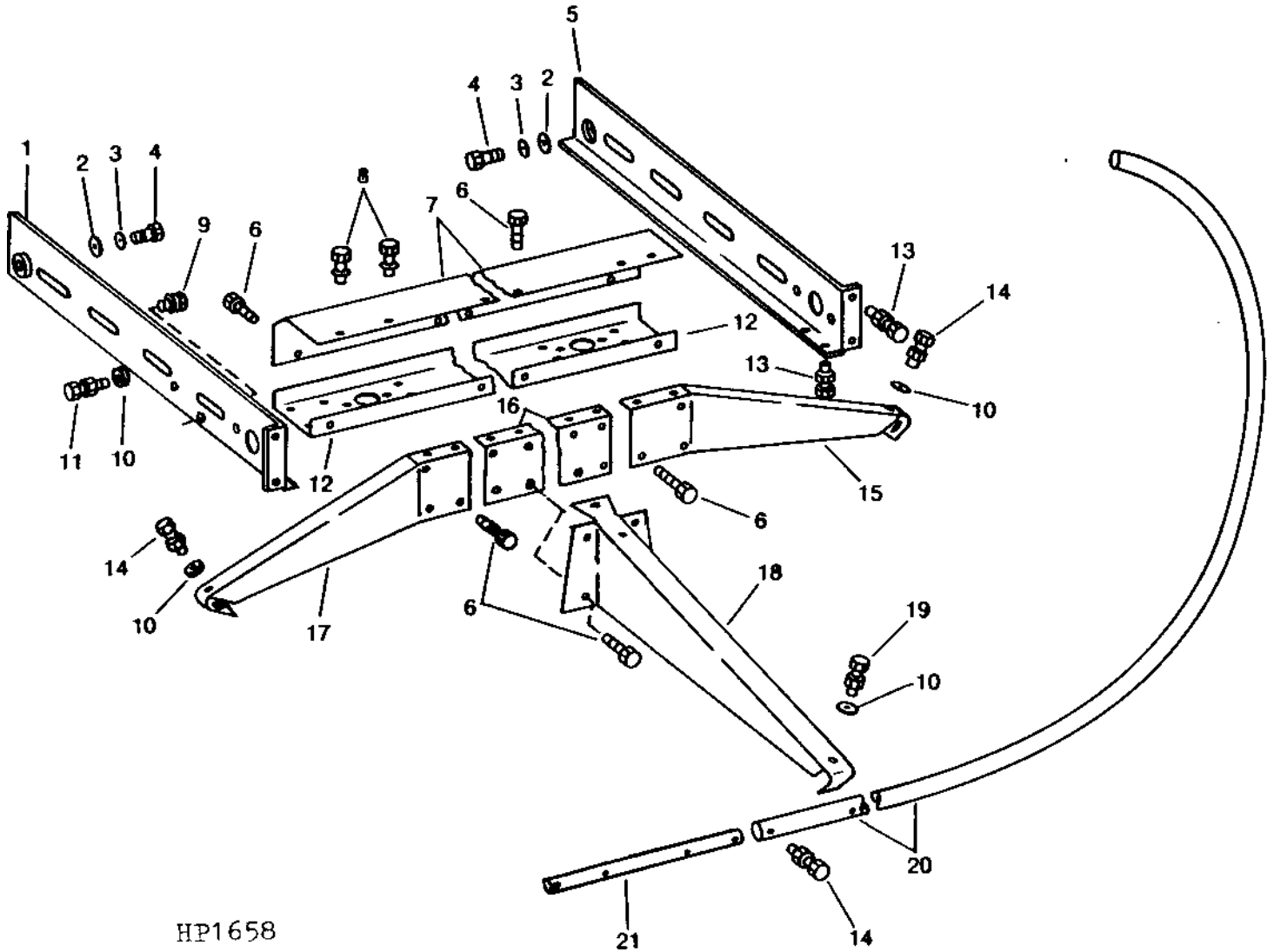
5G10

SEPARATOR

HP1658

-UN-01JAN94

STRAW SPREADER MOUNTING AND GUARD



HP1658

STRAW SPREADER MOUNTING AND GUARD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76925	BRACKET	1	-564107	L.H.
	H112395	SHEET	1	564108-	L.H.
2	24H1789	WASHER	2		17/32" X 1-1/4" X 0.105"
3	12H301	LOCK WASHER	2		1/2"
4	19H1792	CAP SCREW	2		1/2" X 1"
5	H76924	BRACKET	1		R.H.
6	H65108	SCREW	18		SELF-TAPPING
7	H100299	COVER	1		
8	H76139	SCREW	2		SELF-TAPPING
9	03H1765	BOLT	2	564108-	3/8" X 3/4"
	N10215	LOCK NUT	2	564108-	
10	24H1136	WASHER	11		11/32" X 11/16" X 0.065"
11	N10212	SELF-LOCKING SCREW	8		
	N10213	LOCK NUT	8		
12	H94043	SUPPORT	1	-515248	(SUB H113763)
	H113763	SUPPORT	1		
13	19H1936	CAP SCREW	8		3/8" X 3/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
14	19H1901	CAP SCREW	4		5/16" X 2"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
15	H100963	SUPPORT	1		R.H.
16	H94026	SUPPORT	1		CENTER
17	H100964	SUPPORT	1		L.H.
18	H94023	SUPPORT	1		
19	19H1913	CAP SCREW	1		5/16" X 2-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
20	AH85415	GUARD	2		
21	H95203	TUBE	1		

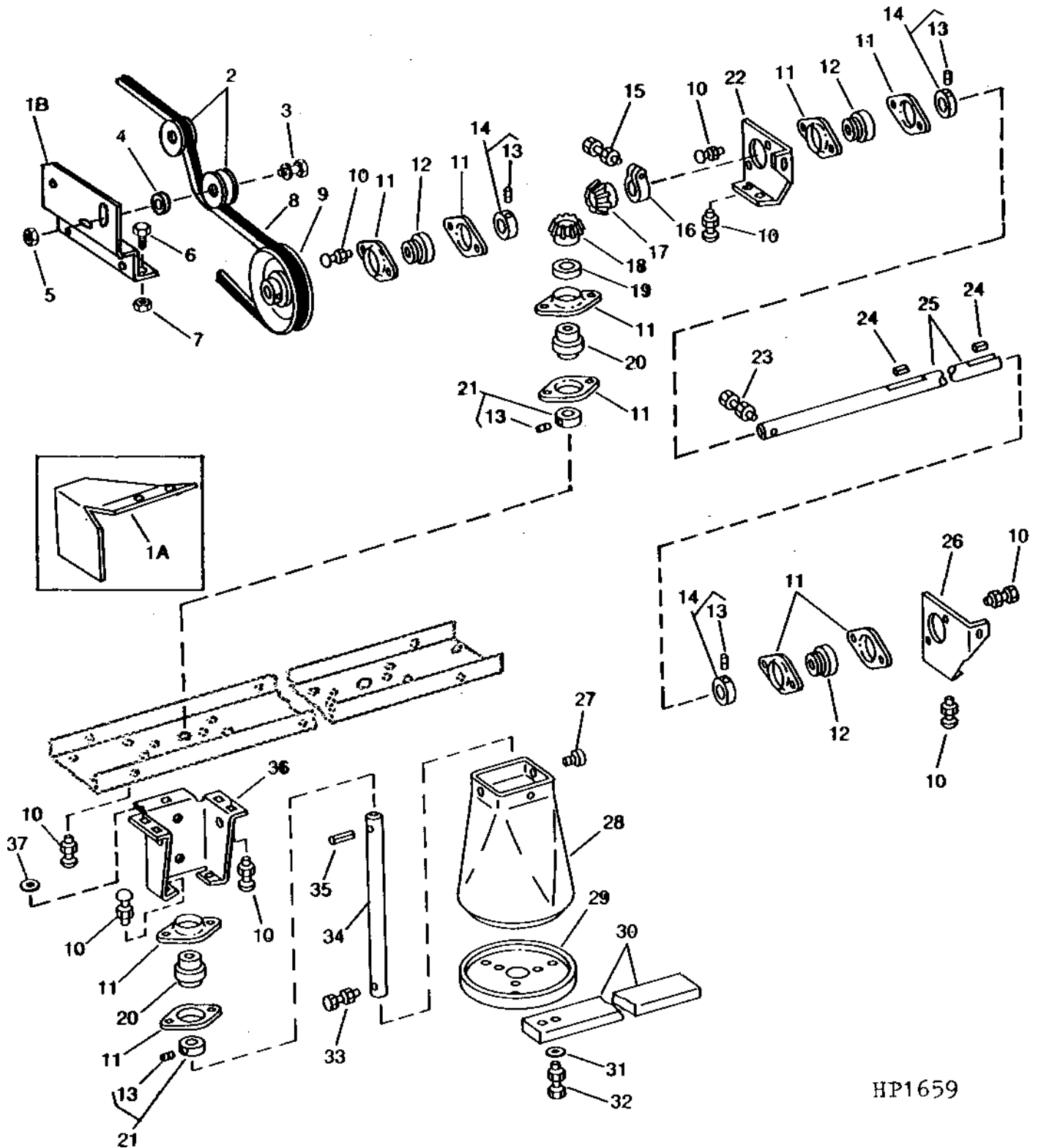
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SEPARATOR

HP1659

-UN-01JAN94

STRAW SPREADER



HP1659

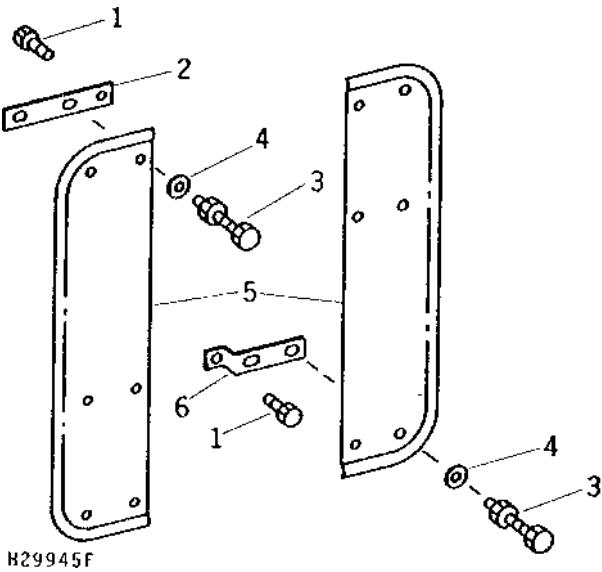
STRAW SPREADER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H83796	SHIELD	1	-564107	
1B	H113715	BRACKET	1	564108-	
2	AH110224	IDLER	2	564108-	114 MM (4-33/64") DIA.
3	19H1930	CAP SCREW	2	564108-	1/2" X 2-1/2"
	12H301	LOCK WASHER	2	564108-	1/2"
	14H1040	NUT	2	564108-	1/2"
4	28H935	SPACER	2	564108-	1/2" X 7/16"
5	24H1111	WASHER	1	564108-	17/32" X 1-1/16" X 0.090"
6	03H1765	BOLT	2	564108-	3/8" X 3/4"
7	N10215	LOCK NUT	2	564108-	
8	H94254	BELT	1	-564107	
	H112421	BELT	1	564108-	
9	AH93057	SHEAVE	1		152 MM (6") DIA.
10	03H1540	BOLT	24		5/16" X 3/4"
	12H303	LOCK WASHER	24		5/16"
	14H785	NUT	24		5/16"
11	P44439	PRESSED FLANGED HOUSING	14		
12	JD8665	BALL BEARING	3		
13	22H897	SET SCREW	7		1/4" X 1/4"
14	JD8554	ECCENTRIC LOCKING COLLAR	3		
15	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	M2300T	CLAMP	2		
17	H91796	GEAR	2		13 TEETH
18	H91228	GEAR	2		13 TEETH
19	24H1433	WASHER	2		29/32" X 2-1/4" X 1/4"
20	JD9442	BALL BEARING	4		
21	JD8563	ECCENTRIC LOCKING COLLAR	4		
22	H96250	SUPPORT	1		
23	19H1913	CAP SCREW	1		5/16" X 2-1/4"
	H76696	LOCK NUT	1		
24		KEY	2		6 MM X 6 MM X 19 MM (1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
25	H94028	SHAFT	1		
26	H96249	SUPPORT	1		
27	H83132	SCREW	6	-631000	
	H78354	SCREW	6		5/16" X 0.560"
28	H83795	GUARD	2		
29	AH90738	PLATE	2		
30	H76933	BLADE	6		
31	24H1296	WASHER	12		11/32" X 1-3/8" X 0.134"
32	21H1172	SCREW	12		5/16" X 1-1/2"
	12H303	LOCK WASHER	12		5/16"
	14H785	NUT	12		5/16"
33	19H1875	CAP SCREW	2		5/16" X 1-3/4"
	H76696	LOCK NUT	2		
34	H27332	PIN	2		
35	34H118	SPRING PIN	2		5/16" X 1-1/2"
36	H83798	SUPPORT	2	-515248	(SUB H113743)
	H113743	SUPPORT	2		
37	24H1136	WASHER	4		11/32" X 11/16" X 0.065"

MEMORANDA

H29945F -UN-01JAN94

STRAW SPREADER SHIELDS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76139	SCREW	4		SELF-TAPPING
2	H91664	BRACKET	2		L.H.
3	21H1029	SCREW	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
4	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
5	H91665	SHIELD	2		
6	H91663	BRACKET	2		R.H.

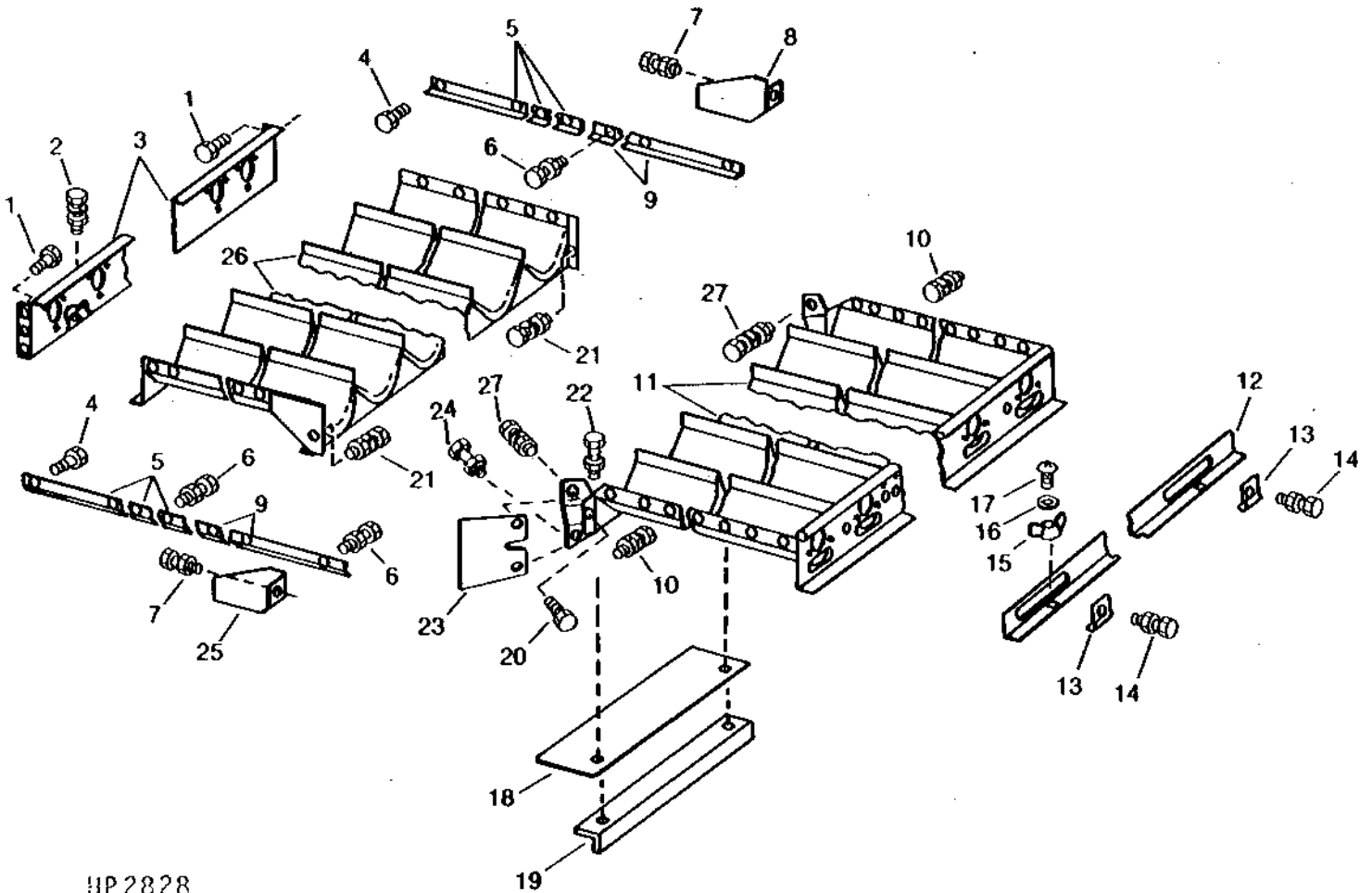
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SEPARATOR

HP2828

-UN-01JAN94

SHOE GRAIN SUPPLY AUGERS HOUSING



HP 2828

SHOE GRAIN SUPPLY AUGERS HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10212	SELF-LOCKING SCREW	6		
2	N10212	SELF-LOCKING SCREW	6		
	N10213	LOCK NUT	6		
3	H97965	PLATE	1		REAR
4	H65108	SCREW	4		SELF-TAPPING
5	H98249	SEAL	2		REAR
6	N71292	SELF-LOCKING SCREW	12		
	N10213	LOCK NUT	12		
7	T23876	CAP SCREW	14		
	N10217	LOCK NUT	14		
8	H81937	PARTITION	3	-600000	L.H.
	H113922	PARTITION	3	600001-620834	L.H. (SUB H135584)
	H135584	PARTITION	3		L.H.
9	H76061	SEAL	2		FRONT
10	N10212	SELF-LOCKING SCREW	18	-600000	
	N112200	SELF-LOCKING SCREW	16	600001-	
	12H303	LOCK WASHER	16	600001-	5/16"
	14H812	NUT	16	600001-	3/8"
11	AH96506	HOUSING	1	-564100	FRONT
	AH113234	HOUSING	1	564101-620834	FRONT, (SUB AH131236)
	AH131236	HOUSING	1		FRONT
12	H99638	DOOR	1		
13	H94167	CLAMP	2		
14	19H1813	CAP SCREW	2		5/16" X 5/8"
	12H303	LOCK WASHER	2	-464350	5/16"
	14H785	NUT	2	-464350	5/16"
	N10213	LOCK NUT	2	464351-	
15	14H952	WING NUT	2		1/4"
16	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
17	03H1778	BOLT	2	-564100	1/4" X 5/8"
	03H2119	BOLT	2	564101-	1/4" X 5/8"
18	H99309	STRAP	1		
19	H99312	ANGLE	1		
20	H76139	SCREW	2	-564100	SELF-TAPPING
	H79578	SCREW	2	564101-	SELF-TAPPING
21	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H812	NUT	4		3/8"
22	19H1813	CAP SCREW	7	-414850	5/16" X 5/8"
	14H785	NUT	7	-414850	5/16"
	12H303	LOCK WASHER	7	-414850	5/16"
	19H2020	CAP SCREW	7	414851-	5/16" X 1/2"
	N10213	LOCK NUT	7	414851-	
23	H115628	SEAL	2	564101-	
24	N10212	SELF-LOCKING SCREW	2	564101-	
	N10213	LOCK NUT	2	564101-	
	24H1224	WASHER	2	564101-	
25	H81936	PARTITION	3	-600000	R.H.
	H113921	PARTITION	3	600001-620834	R.H. (SUB H135583)
	H135583	PARTITION	3		R.H.
26	AH96509	HOUSING	1		REAR
27	N10219	SELF-LOCKING SCREW	2	600001-	
	24H1224	WASHER	2	600001-	11/32" X 1" X 1/16"
	12H303	LOCK WASHER	2	600001-	5/16"
	14H812	NUT	2	600001-	3/8"

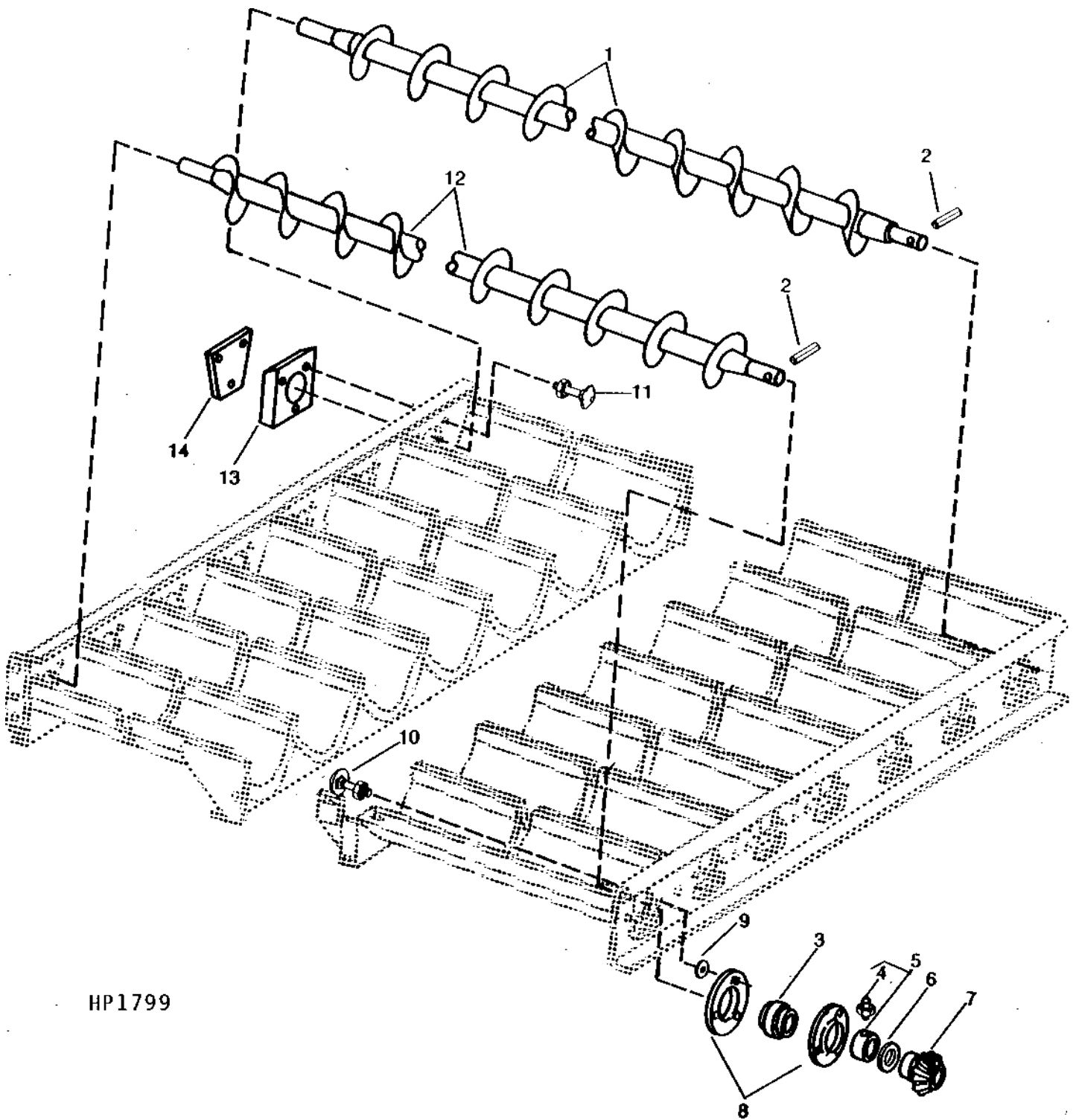
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SEPARATOR

HP1799

-UN-01JAN94

SHOE GRAIN SUPPLY AUGERS



HP1799

SHOE GRAIN SUPPLY AUGERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95944	AUGER	3		L.H.
	AH95942	AUGER	3		L.H. (RICE CRAWLER)
2	34H188	SPRING PIN	7		5/16" X 1-3/4"
3	JD9273	BALL BEARING	7		
4	22H897	SET SCREW	7		1/4" X 1/4"
5	JD8554	ECCENTRIC LOCKING COLLAR	7		
6	24H1449	WASHER	7		
7	H75406	GEAR	7		13 TEETH
8	H87472	PRESSED FLANGED HOUSING	14	-600636	
	H103264	PRESSED FLANGED HOUSING	14	600637-	
9	28H1720	BUSHING	21		0.423" X 0.675" X 27/32"
10	03H1790	BOLT	21		5/16" X 1-1/2"
	12H303	LOCK WASHER	21		5/16"
	14H785	NUT	21		5/16"
11	03H2125	BOLT	21		5/16" X 2"
	12H303	LOCK WASHER	21	-620834	5/16"
	14H785	NUT	21	-620834	5/16"
	T16464	LOCK NUT	21		5/16"
12	AH95943	AUGER	4		R.H.
	AH95941	AUGER	4		R.H. (RICE CRAWLER)
13	H84838	BEARING	7		
14	H84839	PLATE	6		

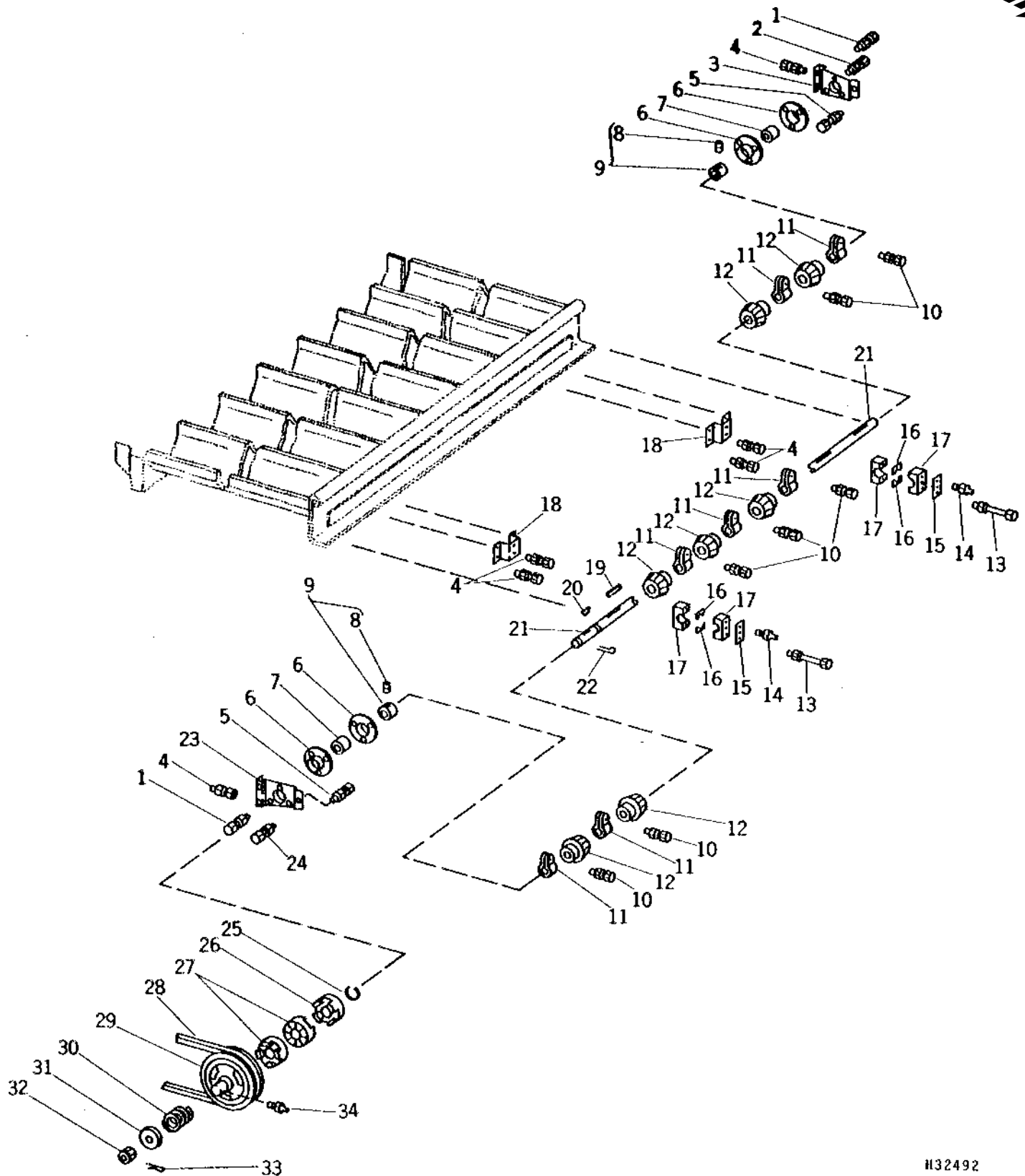
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SEPARATOR

H32492

-UN-01JAN94

SHOE GRAIN SUPPLY AUGERS DRIVE SHAFT AND SHEAVE



H32492

SHOE GRAIN SUPPLY AUGERS DRIVE SHAFT AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76139	SCREW	2		
2	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
3	H98248	BRACKET	1		L.H.
4	19H1900	CAP SCREW	12		5/16" X 3/4"
	12H303	LOCK WASHER	12		5/16"
	14H785	NUT	12		5/16"
5	N112200	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
6	H87472	PRESSED FLANGED HOUSING	4	-600636	
	H103264	PRESSED FLANGED HOUSING	4	600637-	
7	JD9273	BALL BEARING	2	-415847	
	JD8665	BALL BEARING	2	415848-	
8	22H897	SET SCREW	2		1/4" X 1/4"
9	JD8554	ECCENTRIC LOCKING COLLAR	2		
10	19H1765	CAP SCREW	7		3/8" X 1-3/4"
	12H304	LOCK WASHER	7		3/8"
	14H812	NUT	7		3/8"
11	M2300T	CLAMP	7		
12	H75406	GEAR	7		13 TEETH
13	19H1944	CAP SCREW	4		3/8" X 2-3/4"
	H99923	LOCK NUT	4		
14	JD7768	LUBRICATION FITTING	2		STRAIGHT, 7/16"
15	H83089	PLATE	2		
16	P16643	SHIM	AR		(8 USED)
17	AH15397	BEARING	2	-620400	(MATCHED PAIR) (SUB AH17997 AND (8) P16643)
	AH17997	BEARING	2		
18	H91205	BRACKET	2		CENTER
19		KEY	7		(1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
20	26H14	SHAFT KEY	1		3/16" X 3/4"
21	H99635	SHAFT	1		
22	11H215	COTTER PIN	1		1/4" X 1-1/2"
23	H98247	BRACKET	1		R.H.
24	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
25	H80714	SNAP RING	1		
26	H87019	DRIVER	1		
27	Z699H	SLIP CLUTCH	2		
28	H77010	BELT	1		
29	H83084	SHEAVE	1		241 MM (9-1/2") DIA.
30	J21022	SPRING	1		
31	H97542	CAP	1		
32	14H872	NUT	1		1"
33	11H215	COTTER PIN	1		1/4" X 1-1/2"
34	JD7797	LUBRICATION FITTING	1	-564100	STRAIGHT, 1/4"
	JD7806	LUBRICATION FITTING	1	564101-	90°

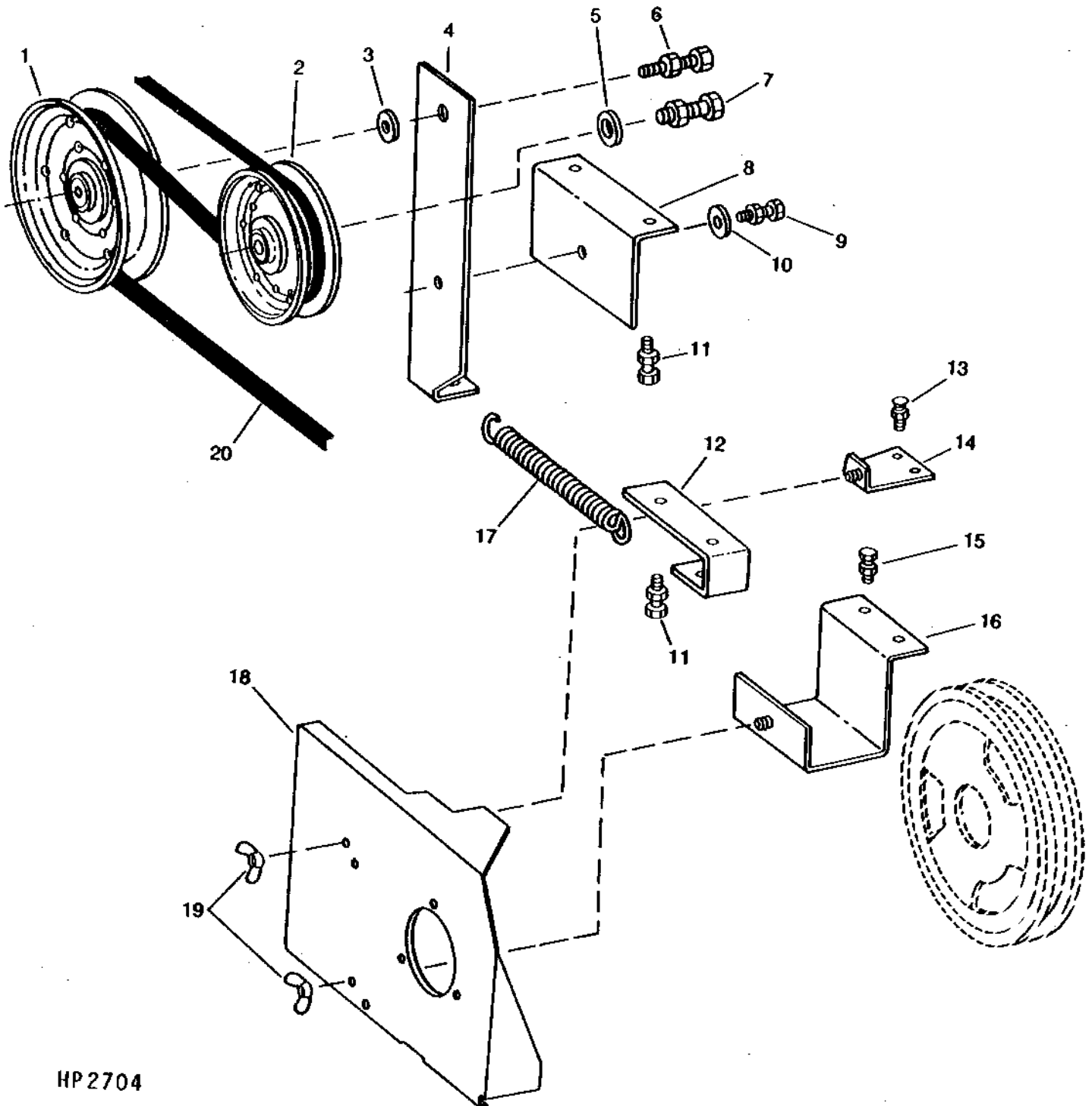
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SEPARATOR

HP2704

-UN-01JAN94

SHOE GRAIN SUPPLY AUGERS DRIVE TIGHTENERS, IDLER,
AND FRONT DRIVEN SHEAVE SHIELD



HP2704

SHOE GRAIN SUPPLY AUGERS DRIVE TIGHTENER, IDLER,
AND FRONT DRIVEN SHEAVE SHIELD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH14097	SHEAVE	1		178 MM (7") DIA.
2	AH65015	SHEAVE	1		133 MM (5-1/4") DIA.
3	24H1111	WASHER	4		17/32" X 1-1/16" X 0.090"
4	H99182	ARM	1		
5	24H1362	WASHER	1		41/64" X 1" X 0.075"
6	19H1805	CAP SCREW	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	19H1734	CAP SCREW	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
8	H99181	BRACKET	1		
9	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	H99923	LOCK NUT	1		
10	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
11	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
12	H77004	SUPPORT	1		
13	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
14	AH76979	BRACKET	1		UPPER
15	19H2127	CAP SCREW	2		5/16" X 7/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
16	AH76978	BRACKET	1		LOWER
17	H77002	SPRING	1		
18	AH94079	SHIELD	1	-615947	
	H131778	SHIELD	1	615948-	
19	14H819	WING NUT	2		5/16"
20	H77010	BELT	1		

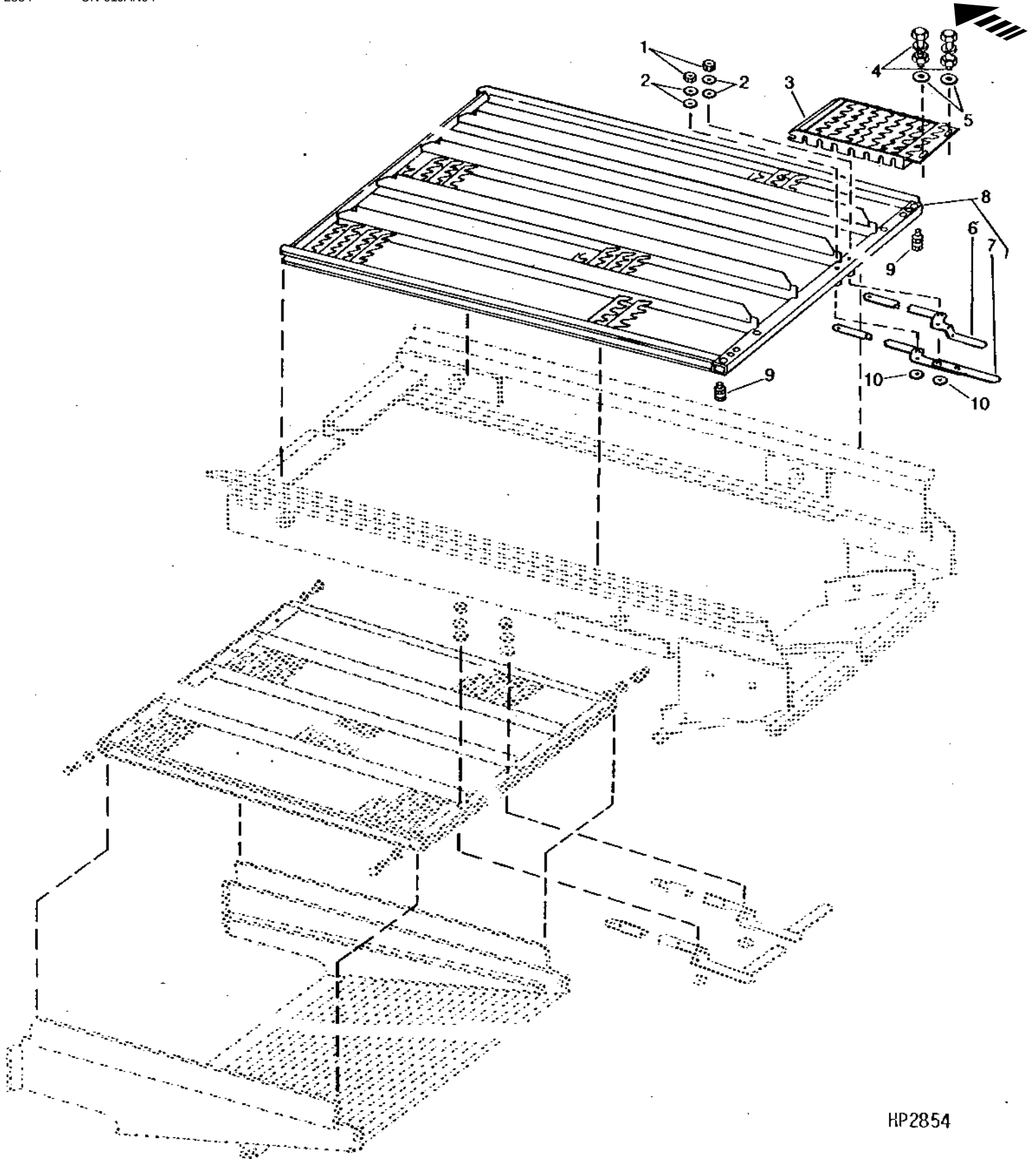
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SEPARATOR

HP2854

-UN-01JAN94

CHAFFER



HP2854

CHAFFER - CONTINUED

KEY	PART NO.	PART NAME	QTY	YEAR	REMARKS
1	H32147	LOCK NUT	4	615935-	
2	H126934	WASHER	AR		(4 USED, CHAFFER; 4 USED, SIEVE)
3	AH117077	SECTION	2	610701-	(USE WITH AH130384)
	AH117769	SECTION	2	610701-	(USE WITH AH130385)
	AH117083	SECTION	2	610701-	(USE WITH AH130386)
4	19H1913	CAP SCREW	4	610701-	5/16" X 2-1/4", (LESS HARVESTRAK-ADJ)
	19H1949	CAP SCREW	4	610701-	5/16" X 2-1/2" (WITH HARVESTRAK-ADJ)
	19H1901	CAP SCREW	4	620401-	5/16" X 2" (NON-ADJUSTABLE AIRFOIL)
	12H303	LOCK WASHER	4	610701-	5/16"
	14H785	NUT	4	610701-	5/16"
5	24H1136	WASHER	4	610701-	11/32" X 11/16" X 0.065"
6	AH128681	HANDLE	1	615935-	CHAFFER
7	AH128679	HANDLE	1	615935-	(USE WITH AH128676 OR AH130384)
	AH128680	HANDLE	1	615935-	(USE WITH AH128677 AND AH128678 OR AH130385 AND AH130386)
8	AH96770	CHAFFER	1	-610700	29 MM (1-1/8") SPACING (REGULAR TOOTH)
	AH117086	CHAFFER	1	610701-615936	(USE WITH AH117077) (SUB AH128676)
	AH128676	CHAFFER	1	610701-620400	1-1/8" (REG TOOTH) (USE WITH AH117077) (SUB AH130384)
	AH130384	CHAFFER	1	610701-	29MM (1-1/8") (REG TOOTH) (USE WITH AH117077)
	AH98869	CHAFFER	1	-610700	41 MM (1-5/8") SPACING (REGULAR TOOTH)
	AH117766	CHAFFER	1	610701-615936	(USE WITH AH117769) (SUB AH128677)
	AH128677	CHAFFER	1	610701-620400	1-5/8" (REG TOOTH) (USE WITH AH117769) (SUB AH130385)
	AH130385	CHAFFER	1	610701-	41MM (1-5/8") (REG TOOTH) (USE WITH AH117769)
	AH97998	CHAFFER	1	-610700	41 MM (1-5/8") SPACING (DEEP TOOTH)
	AH117089	CHAFFER	1	610701-615936	(USE WITH AH117083) (SUB AH128678)
	AH128678	CHAFFER	1	610701-620400	1-5/8" (DEEP TOOTH) (USE WITH AH117083) (SUB AH130386)
	AH130386	CHAFFER	1	610701-	41MM (1-5/8")(DEEP TOOTH) (USE WITH AH117083)
	AH128756	CHAFFER	1	620494-	(NON-ADJUSTABLE AIRFOIL)
9	19H1726	CAP SCREW	2	-610700	3/8" X 2-1/4"
	12H304	LOCK WASHER	2	-610700	3/8"
	14H812	NUT	2	-610700	3/8"
	19H1930	CAP SCREW	2	610701-620400	1/2" X 2-1/2"
	19H1974	CAP SCREW	2	620401-	1/2" X 2-3/4" (ADJUSTABLE)
	19H1805	CAP SCREW	2	620401-	1/2" X 2-1/4", (NON-ADJUSTABLE AIRFOIL)
	12H301	LOCK WASHER	2	610701-	1/2"
	14H809	NUT	AR	610701-	1/2" (4-USED, ADJ; 2-USED, NON-ADJ AIRFOIL)
10	H126933	WASHER	AR		(2 USED, CHAFFER; 2 USED, SIEVE)

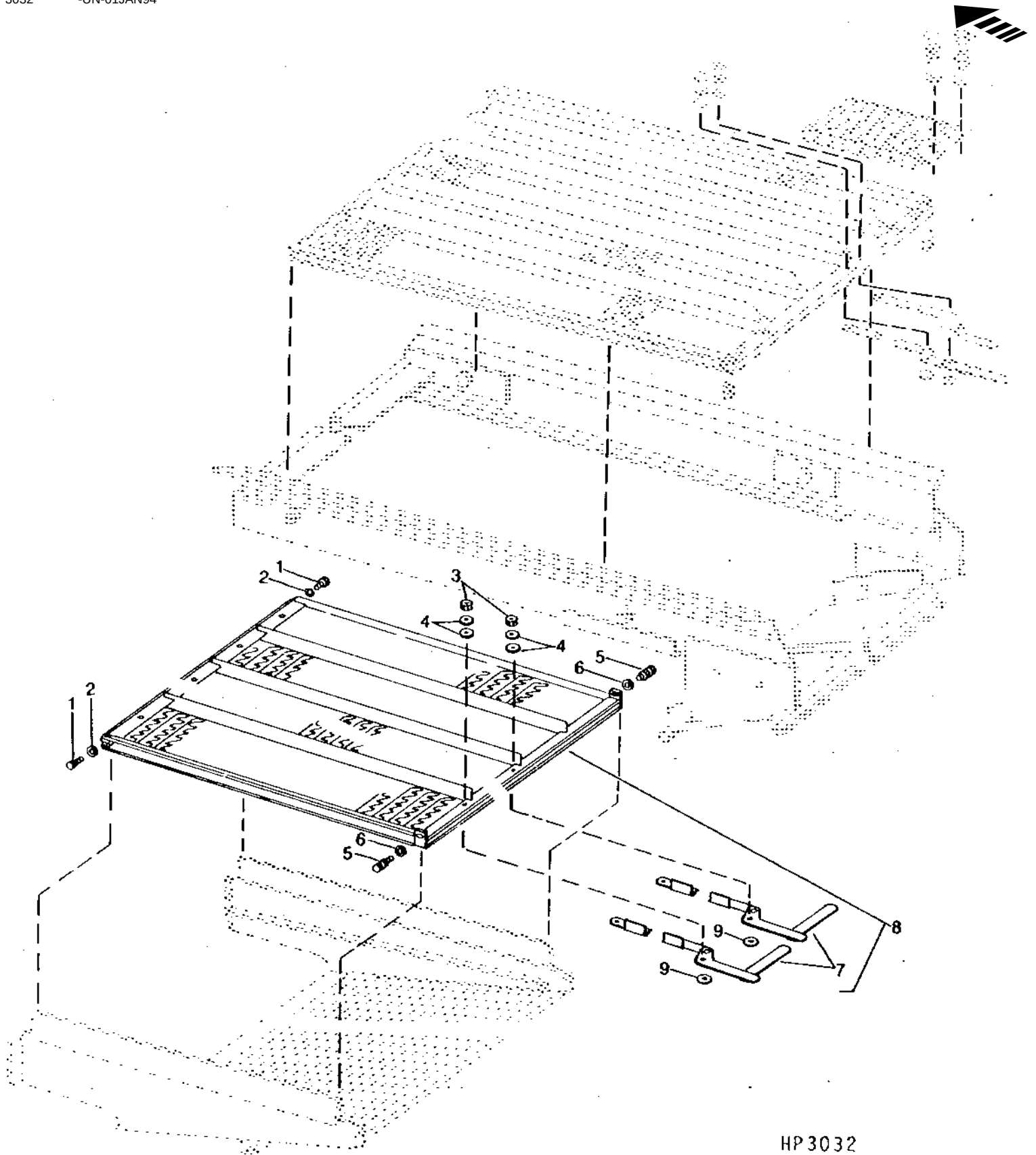
5H1

SEPARATOR

HP3032

-UN-01JAN94

SIEVE



HP 3032

5H2

SEPARATOR

SIEVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	YEAR	REMARKS
1	19H2548	CAP SCREW	2		1/2" X 7/8", (SUB 19H3530) (USE WITH ADJUSTABLE SIEVE)
	12H301	LOCK WASHER	2		1/2", (USE WITH ADJUSTABLE SIEVE)
	19H1900	CAP SCREW	2		5/16" X 3/4", (USE WITH RD. HOLE SIEVE)
	12H303	LOCK WASHER	2		5/16", (USE WITH RD. HOLE SIEVE)
	14H785	NUT	2		5/16", (USE WITH RD. HOLE SIEVE)
	19H3530	CAP SCREW	2		
2	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090", (USE WITH ADJUSTABLE SIEVE)
	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (U/W RD. HOLE SIEVE)
3	H32147	LOCK NUT	4	615935-	
4	H126934	WASHER	AR		(4 USED, CHAFFER; 4 USED, SIEVE)
5	19H1900	CAP SCREW	2	-610700	5/16" X 3/4", (USE WITH ADJUSTABLE SIEVE)
	12H303	LOCK WASHER	2	-610700	5/16", (USE WITH ADJUSTABLE SIEVE)
	14H785	NUT	2	-610700	5/16", (USE WITH ADJUSTABLE SIEVE)
	19H3530	CAP SCREW	2	610701-	1/2" X 7/8", (SUB FOR 19H2548) (USE WITH ADJUSTABLE SIEVE)
	12H301	LOCK WASHER	2	610701-	1/2", (USE WITH ADJUSTABLE SIEVE)
	19H1900	CAP SCREW	2	610701-	5/16" X 3/4", (USE WITH ROUND HOLE SIEVE)
	12H303	LOCK WASHER	2	610701-	5/16", (USE WITH ROUND HOLE SIEVE)
	14H785	NUT	2	610701-	5/16", (USE WITH ROUND HOLE SIEVE)
6	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090", (U/W ADJ. SIEVE)
	24H1136	WASHER	4		11/32" X 11/16" X 0.065", (U/W RD. HOLE SIEVE)
7	AH130877	HANDLE	2	620835-	SIEVE
8	AH96772	SIEVE	1	-610700	ADJUSTABLE (REGULAR)
	AH115214	SIEVE	1	610701-616735	(SUB AH125846)
	AH125846	SIEVE	1	610701-616736	(SUB AH127287)
	AH127287	SIEVE	1	610701-620493	ADJUSTABLE (REGULAR) (SUB AH130391)
	AH130391	SIEVE	1	610701-	ADJUSTABLE (REGULAR TOOTH)
	AH98000	SIEVE	1	-610700	ADJUSTABLE (DEEP TOOTH)
	AH125847	SIEVE	1	610701-616301	(SUB AH127288)
	AH127288	SIEVE	1	610701-621007	ADJUSTABLE (DEEP TOOTH) (SUB AH130392)
	AH130392	SIEVE	1	610701-	ADJUSTABLE (DEEP TOOTH)
	AH99697	SIEVE	1	-610700	FIXED, 7 MM (9/32") RD. HOLES
	AH118985	SIEVE	1	610701-	FIXED, 7 MM (9/32") RD. HOLES
	AH99698	SIEVE	1	-610700	FIXED, 10 MM (3/8") RD. HOLES
	AH118988	SIEVE	1	610701-	FIXED, 10 MM (3/8") RD. HOLES
	AH99699	SIEVE	1	-610700	FIXED, 3 MM (1/10") RD. HOLES, (SUB AH98007)
	AH98007	SIEVE	1	-610700	FIXED, 3 MM (1/10") RD. HOLES
	AH118982	SIEVE	1	610701-	FIXED, 3 MM (1/10") RD. HOLES
9	H126933	WASHER	AR		(2 USED, CHAFFER; 2 USED, SIEVE)

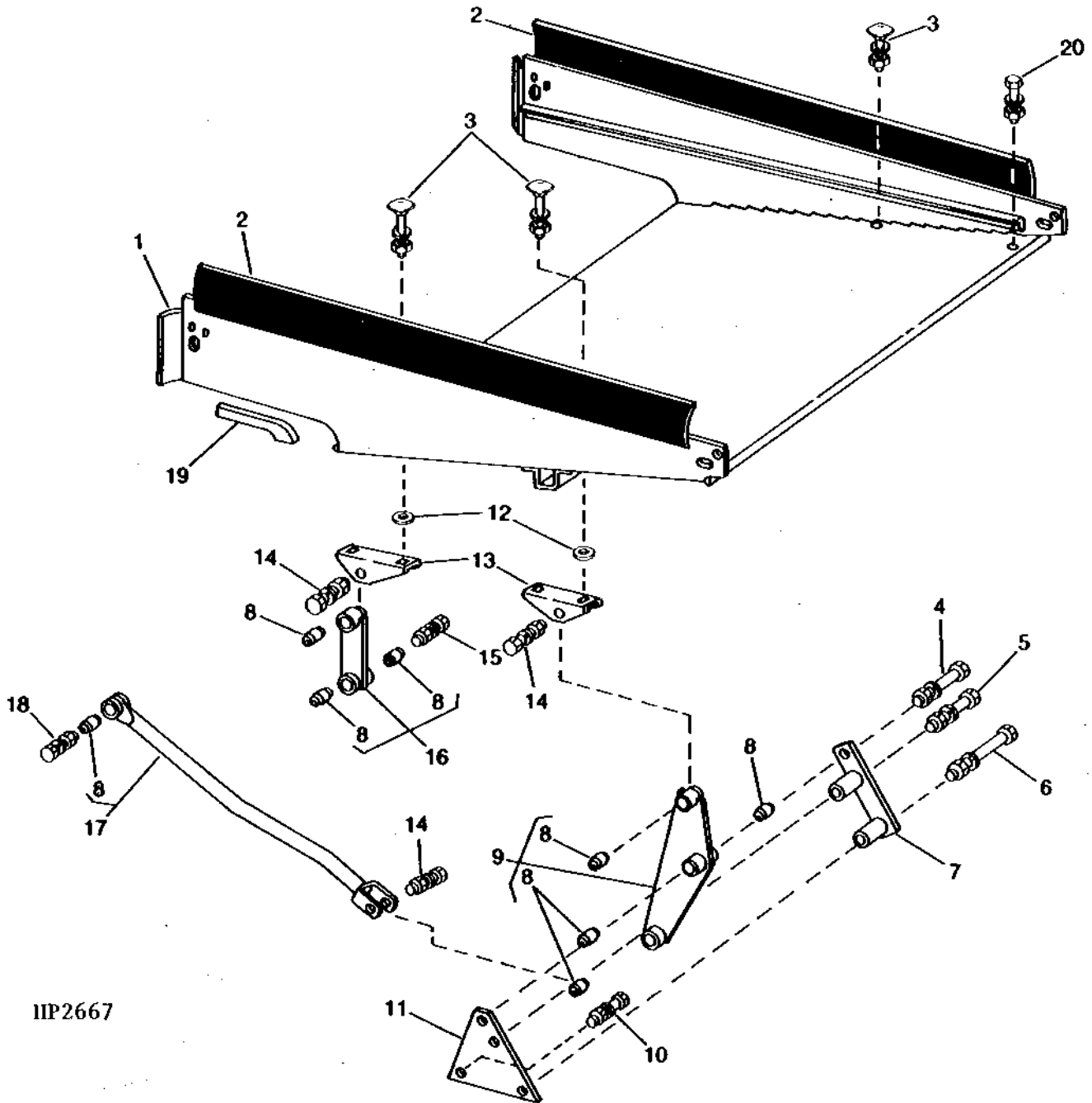
5H3

SEPARATOR

HP2667

-UN-01JAN94

SIEVE FRAME



HP2667

5H4

SEPARATOR

SIEVE FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96367	FRAME	1	-564100	(SUB AH112545)
	AH112545	FRAME	1	-610700	
	AH116661	FRAME	1	610701-	
2	H76560	SEAL	2	-610700	
	H117666	SEAL	2	610701-	
3	03H1709	BOLT	12		5/16" X 1"
	12H303	LOCK WASHER	12		5/16"
	14H785	NUT	12		5/16"
4	19H2076	CAP SCREW	2	-610700	5/8" X 5"
	19H2212	CAP SCREW	2	610701-	5/8" X 5-1/4"
	14H1039	NUT	4		5/8"
5	19H2007	CAP SCREW	2		3/8" X 4-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
6	08H4451	CAP SCREW	2	-610700	3/8" X 6-1/2"
	12H304	LOCK WASHER	2	-610700	3/8"
	14H812	NUT	2	-610700	3/8"
	08H4300	CAP SCREW	2	610701-	1/2" X 6-3/4"
	12H301	LOCK WASHER	2	610701-	1/2"
	14H1040	NUT	2	610701-	1/2"
	24H1850	WASHER	2	610701-	17/32" X 1-1/4" X 0.180"
7	AH75762	BRACE	2	-610700	(SUB AH116147)
	AH116147	BRACE	2		
8	AH80384	ISOLATOR	16		
9	AH93808	ARM	1	-610700	R.H. REAR
	AH116251	ARM	1	610701-	R.H. REAR
	AH93809	ARM	1	-610700	L.H. REAR
	AH116252	ARM	1	610701-	L.H. REAR
10	19H2128	CAP SCREW	2	-610700	3/8" X 3"
	12H304	LOCK WASHER	2	-610700	3/8"
	14H812	NUT	2	-610700	3/8"
	19H1781	CAP SCREW	1	610701-	1/2" X 3-1/2", R.H.
	19H1945	CAP SCREW	1	610701-	1/2" X 3-1/4", L.H.
	12H301	LOCK WASHER	2	610701-	1/2"
	14H1040	NUT	2	610701-	1/2"
	24H1850	WASHER	1	610701-	17/32" X 1-1/4" X 0.180"
11	H99313	SUPPORT	1	-610700	L.H.
	H119656	SUPPORT	1	610701-	L.H.
	AH97930	SUPPORT	1	-610700	R.H.
	AH116146	SUPPORT	1	610701-	R.H.
12	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
13	H98342	SUPPORT	4		
14	19H1890	CAP SCREW	6		5/8" X 2-3/4"
	12H294	LOCK WASHER	6		5/8"
	14H1039	NUT	6		5/8"
15	19H2076	CAP SCREW	2		5/8" X 5"
	14H1039	NUT	4		5/8"
16	AH96763	ARM	2		FRONT
17	AH98273	PITMAN ARM	2		
18	19H1847	CAP SCREW	2		5/8" X 2-1/2"
	12H247	LOCK WASHER	2		5/8"
	14H821	NUT	2		5/8"
19		SEAL	2	-610700	457 MM (18") LONG, (CUT FROM AH80335)
		SEAL	2	610701-	330 MM (13") LONG, (CUT FROM AH80335)
20	19H1900	CAP SCREW	2	610701-	5/16" X 3/4"
	12H303	LOCK WASHER	2	610701-	5/16"
	14H785	NUT	2	610701-	5/16"

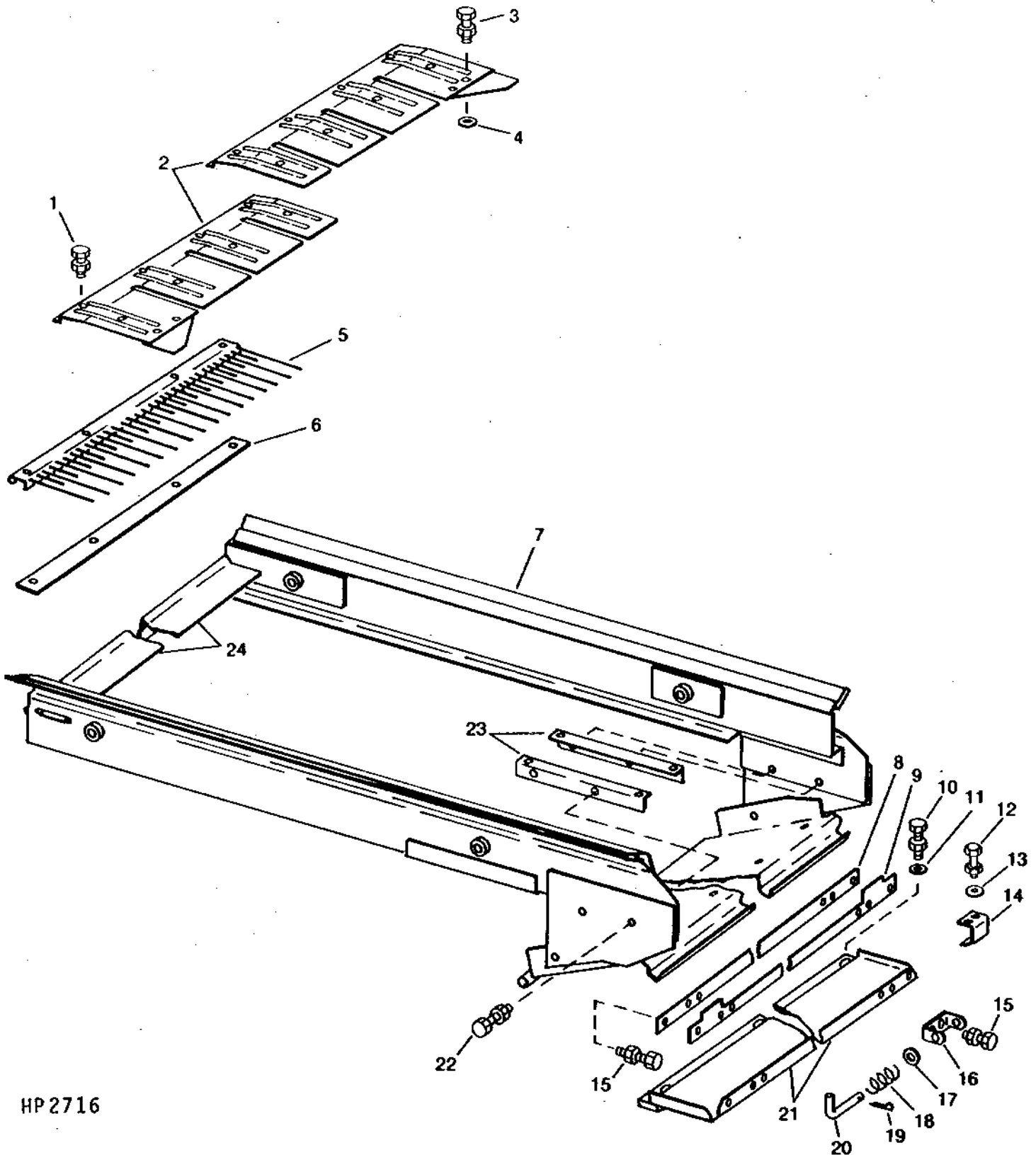
5H5

SEPARATOR

HP2716

-UN-01JAN94

CHAFER FRAME AND COVER



HP 2716

5H6

SEPARATOR

CHAFFER FRAME AND COVER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2127	CAP SCREW	8	-610700	5/16" X 7/8"
	19H1849	CAP SCREW	8	610701-	5/16" X 1-1/4"
	12H303	LOCK WASHER	8	-464860	5/16"
	14H785	NUT	8	-464860	5/16"
	N10213	LOCK NUT	8	464861-	
2	AH99297	COVER	1	-610700	L.H.
	AH126343	COVER	1	610701-	L.H. (USE WITH AH126339)
	AH99296	COVER	1	-610700	R.H.
	AH126342	COVER	1	610701-	R.H. (USE WITH AH126339)
3	21H1347	SCREW	14	-610700	5/16" X 5/8"
	N10213	LOCK NUT	14	-610700	
	21H1347	SCREW	12	610701-	5/16" X 5/8"
	N10213	LOCK NUT	12	610701-	
4	24H1224	WASHER	14	-610700	11/32" X 1" X 1/16"
	24H1224	WASHER	4	610701-	11/32" X 1" X 1/16"
	24H1297	WASHER	8	610701-	11/32" X 2" X 0.065"
5	AH92406	FINGER	2	-615784	(SUB AH126339)
	AH126339	FINGER	2		
6	H121838	STRIP	1	610701-	
7	H76534	SEAL	2	-1990	(SUB H117605)
	H117605	PAD	2		
8	H100717	STRIP	1	-610700	(SUB H122224)
	H122224	STRIP	1		
9	H100716	SEAL	1	-610700	(SUB H122223)
	H122223	SEAL	1		
10	19H1919	CAP SCREW	13	-464860	1/4" X 5/8"
	12H302	LOCK WASHER	13	-464860	1/4"
	37H51	SCREW	13	464861-	1/4" X 1/2"
	24H1287	WASHER	13		9/32" X 5/8" X 0.065"
11	19H1901	CAP SCREW	4		5/16" X 2" (ADJUSTABLE CHAFFERS)
12	19H1875	CAP SCREW	4		5/16" X 1-3/4" (NON-ADJUSTABLE AIRFOIL)
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
13	24H1292	WASHER	2		11/32" X 3/4" X 0.120", (USE WITH H130177)
14	H86868	LATCH	2		
15	19H2036	CAP SCREW	13	-610700	1/4" X 7/8"
	12H302	LOCK WASHER	13	-464860	1/4"
	14H786	NUT	13	-464860	1/4"
	N10217	LOCK NUT	13	464861-	
	19H2036	CAP SCREW	15	610701-	1/4" X 7/8"
	N10217	LOCK NUT	15	610701-	
16	P39723	BRACKET	2		
17	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
18	HZ5621H	SPRING	2		
19	11H211	COTTER PIN	2		1/8" X 3/4"
20	P39705	PIN	2		
21	AH97716	DOOR	1	-610700	(SUB AH118722)
	AH118722	HINGE	1		
22	19H1731	CAP SCREW	6	-610700	3/8" X 1"
	12H304	LOCK WASHER	6	-610700	3/8"
	14H812	NUT	6	-610700	3/8"
	19H2676	CAP SCREW	6	610701-	3/8" X 1"
	12H304	LOCK WASHER	6	610701-620400	3/8"
	14H1076	NUT	6	610701-620400	3/8"
	H95174	LOCK NUT	6	620401-	
23	H99003	ANGLE	1	-610700	L.H.
	H118666	ANGLE	1	610701-620834	L.H. (SUB H135953)
	H135953	ANGLE	1	620835-	L.H.
	H122292	CHANNEL	1	620401-620834	L.H.(USE WITH NON-ADJUSTABLE AIRFOIL CHAFFER) (SUB H135951)
	H135951	CHANNEL	1	620835-	L.H. (USE WITH NON-ADJUSTABLE AIRFOIL CHAFFER)
	H99002	ANGLE	1	-610700	R.H.
	H118665	ANGLE	1	610701-620834	R.H. (SUB H135952)
	H135952	ANGLE	1	620835-	R.H.
	H122291	CHANNEL	1	620401-620834	R.H.(USE WITH NON-ADJUSTABLE AIRFOIL CHAFFER) (SUB H135950)
	H135950	CHANNEL	1	620835-	R.H. (USE WITH NON ADJUSTABLE AIRFOIL CHAFFER)
24	AH97715	FRAME	1	-610700	
	AH114417	FRAME	1	610701-	

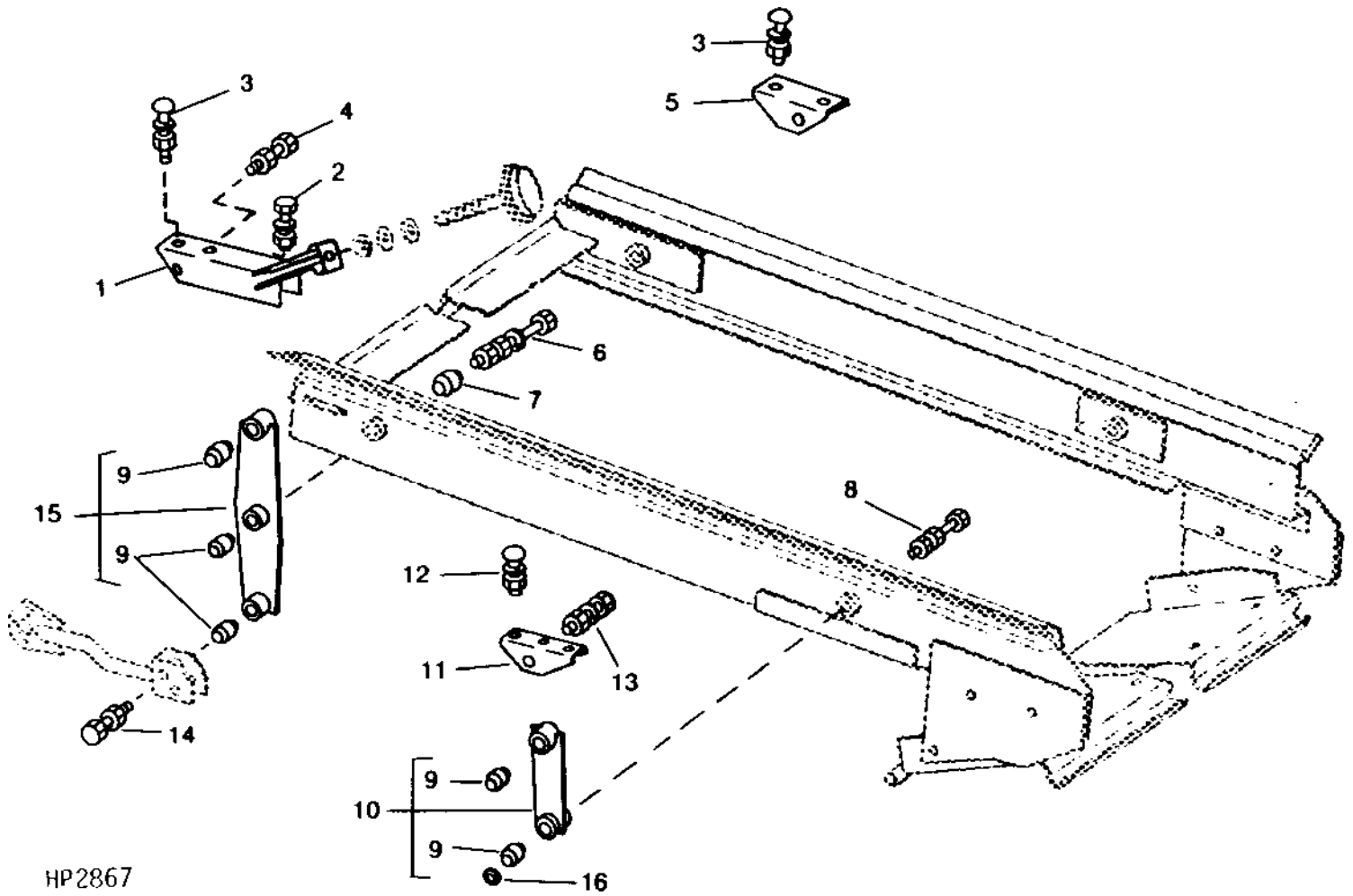
5H7

SEPARATOR

HP2867

-UN-01JAN94

CHAFFER FRAME BRACKETS AND SWINGERS



HP2867

CHAFFER FRAME BRACKETS AND SWINGERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96946	SUPPORT	1		L.H.
2	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	03H1709	BOLT	5		5/16" X 1"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
4	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
5	H98427	SUPPORT	1		R.H.
6	19H3147	SCREW	2	-610700	5/8" X 4-1/2"
	19H1872	CAP SCREW	2	610701-620834	5/8" X 6"
	19H3256	CAP SCREW	2	620835-	5/8" X 6"
	E13874	WASHER	4	620835-	16.662 X 34.925 X 3 MM (21/32" X 1-3/8" X 0.118")
	14H1039	NUT	4		5/8"
7	H76650	BUSHING	2	-610700	
	H124261	SPACER	2	610701-	
8	19H3144	SCREW	2	-610700	5/8" X 3-1/2"
	19H3143	SCREW	2	610701-	5/8" X 4"
	14H821	NUT	4	-610700	5/8"
	14H760	NUT	2	610701-	5/8"
9	AH80384	ISOLATOR	10	-610700	
	AH80384	ISOLATOR	12	610701-	
10	AH75758	ARM	2		REAR
11	H99113	SUPPORT	1		REAR, L.H.
	H99112	SUPPORT	1		REAR, R.H.
12	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
13	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
14	19H1847	CAP SCREW	2		5/8" X 2-1/2"
	12H247	LOCK WASHER	2		5/8"
	14H821	NUT	2		5/8"
15	AH78541	ARM	1	-610700	FRONT, L.H.
	AH120641	ARM	1	610701-	L.H. FRONT
	AH78540	ARM	1	-610700	FRONT, R.H.
	AH120640	ARM	1	610701-	R.H. FRONT
16	R28695	WASHER	2	610701-	

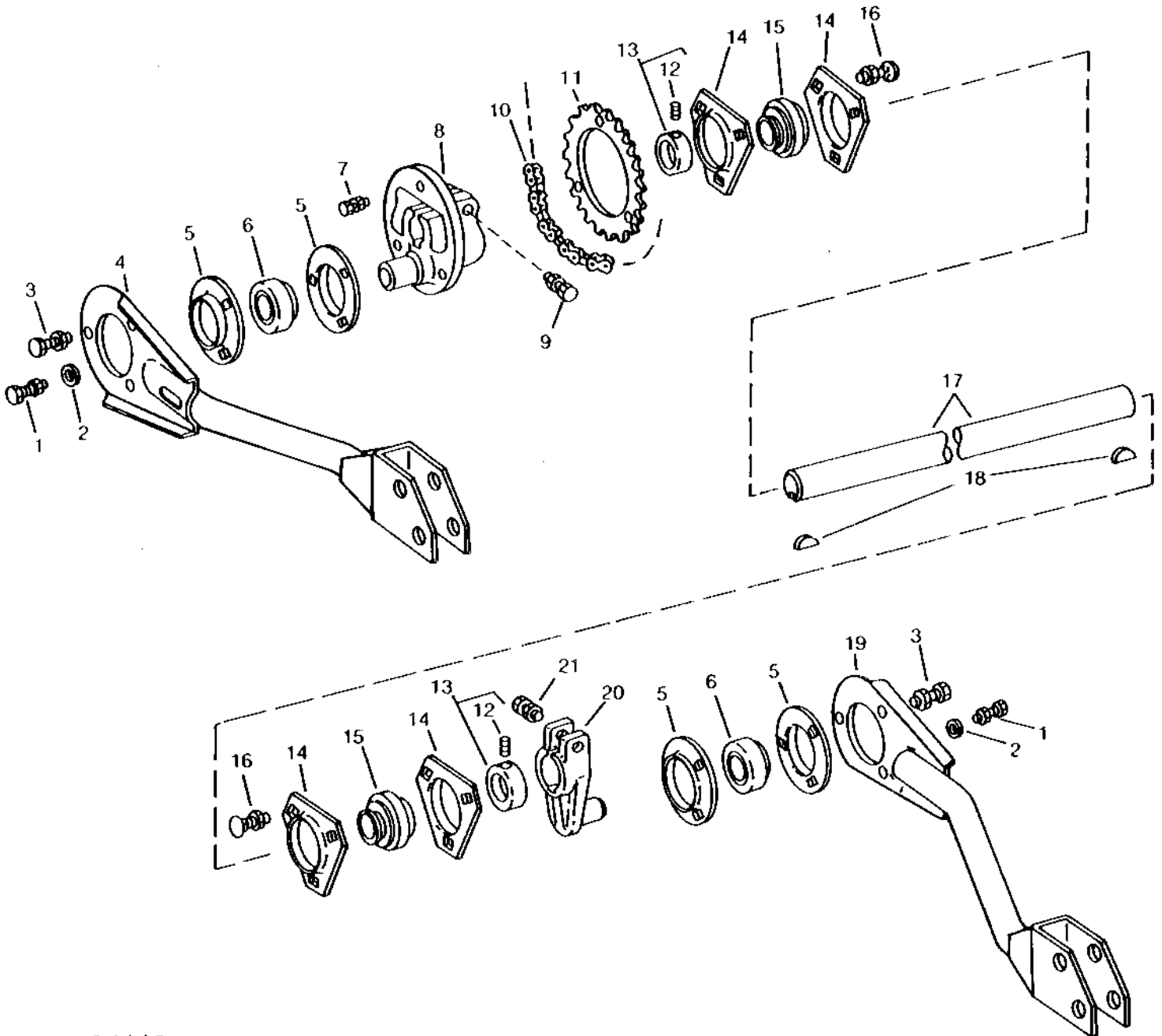
5H9

SEPARATOR

HP2445

-UN-01JAN94

SHOE PITMAN AND SHAFT



HP2445

5H10

SEPARATOR

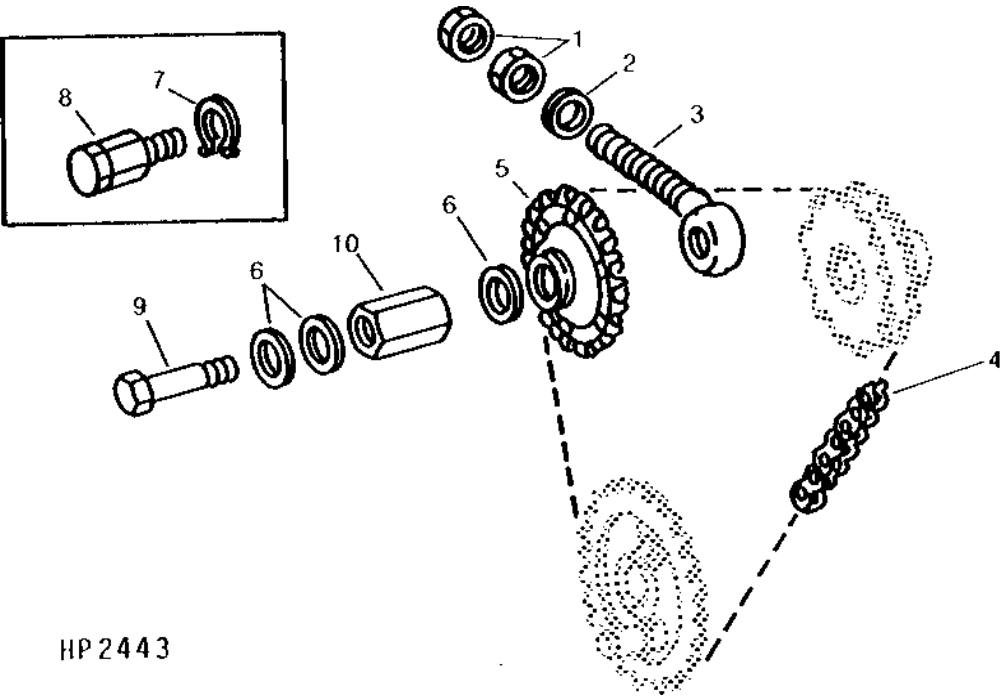
SHOE PITMAN AND SHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
2	24H1311	WASHER	2	-564100	13/32" X 1-1/4" X 0.220"
	R60671	WASHER	2	564101-	
3	19H2127	CAP SCREW	6	-610700	5/16" X 7/8"
	19H1905	CAP SCREW	6	610700-	
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
4	AH97809	PITMAN	1	-610700	(SUB AH116966)
	AH116966	PITMAN	1		L.H.
5	H76654	PRESSED FLANGED HOUSING	4		
6	JD9273	BALL BEARING	2		
7	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
8	H93476	HUB	1		
9	19H1726	CAP SCREW	1		3/8" X 2-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
10		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 57 LINKS, (ASSEMBLE FROM (3) AB1290H, AB1289H, B5234H, AN151830 AND B5321H)
11	H93477	CHAIN SPROCKET	1		28 TEETH
12	22H775	SET SCREW	2		5/16" X 1/4"
13	JD8594	ECCENTRIC LOCKING COLLAR	2		
14	C3994E	PRESSED FLANGED HOUSING	4	-515974	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
15	JD8593	BALL BEARING	2		
16	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
17	H98833	CRANKSHAFT	1		
18	26H31	SHAFT KEY	2		5/16" X 1-1/4"
19	AH97810	PITMAN	1	-610700	(SUB AH116965)
	AH116965	PITMAN	1		R.H.
20	H97546	CRANK	1		R.H.
21	19H1733	CAP SCREW	1		3/8" X 2-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"

MEMORANDA

HP2443 -UN-01JAN94

SHOE CRANKSHAFT DRIVE TIGHTENER



HP2443

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1040	NUT	2		1/2"
2	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
3	H93562	EYEBOLT	1		
4		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 57 LINKS, (ASSEMBLE FROM (3) AB1290H, AB1289H, B5234H, AN151830 AND B5321H)
5	AH89429	CHAIN SPROCKET	1		15 TEETH
6	24H1850	WASHER	1	-610700	17/32" X 1-1/4" X 0.180"
	24H1850	WASHER	3	610701-	17/32" X 1-1/4" X 0.180"
7	H75588	SNAP RING	1	-610700	
8	H88070	SHAFT	1	-610700	
9	19H1820	CAP SCREW	1	610701-	1/2" X 3"
	12H301	LOCK WASHER	1	610701-	1/2"
10	H117855	SPACER	1	610701-	

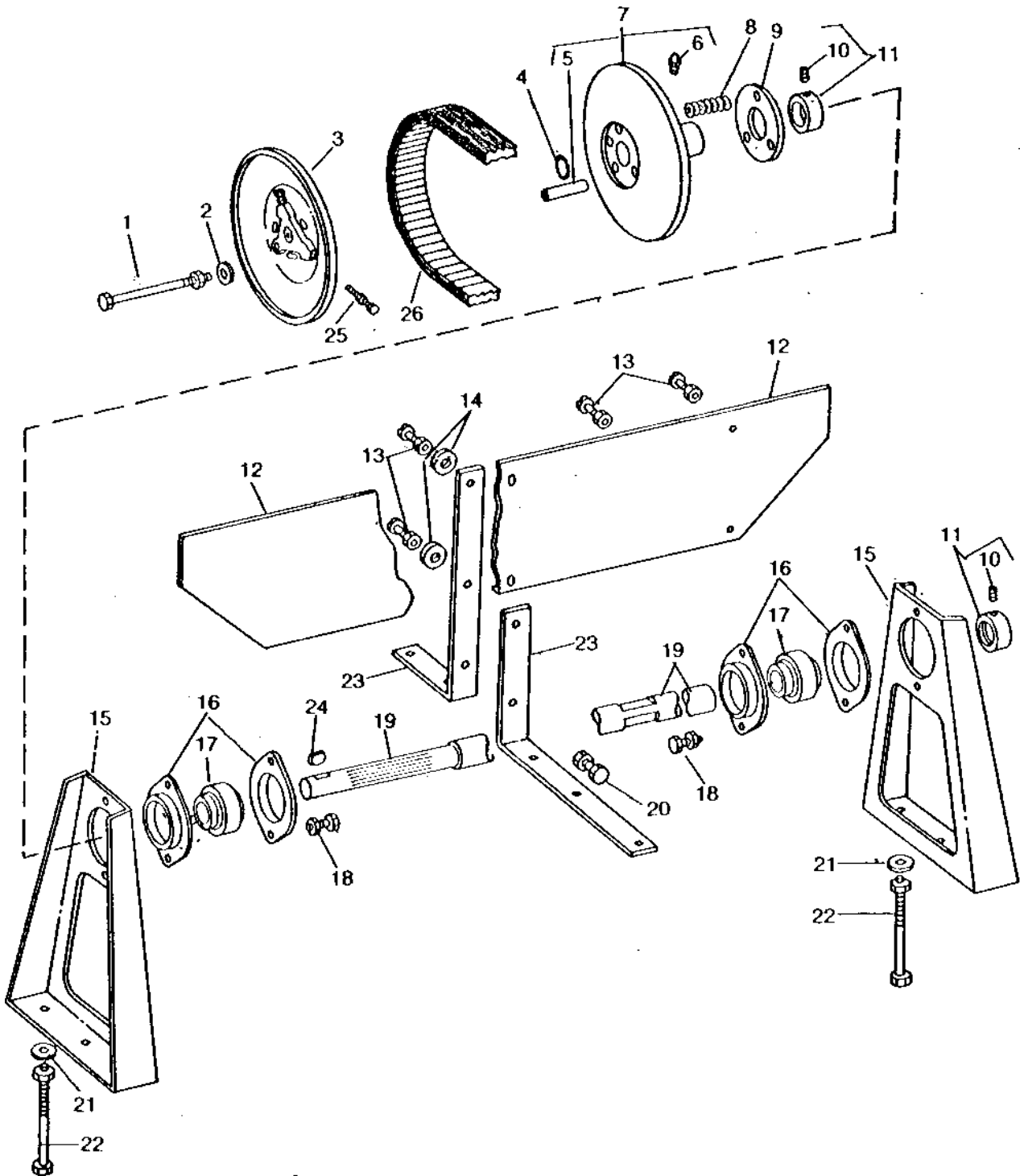
5H12

SEPARATOR

HP2392

-UN-01JAN94

CLEANING FAN



HP2392

5H13

SEPARATOR

CLEANING FAN - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2342	CAP SCREW	3		5/16" X 4-1/2"
	T16464	LOCK NUT	3		
2	24H1243	WASHER	3	-1990	11/32" X 5/8" X 1/16", (SUB 24H1136)
	24H1136	WASHER	3		11/32" X 5/8" X 1/16"
3	H97600	SHEAVE	1		FIXED, 213 MM (8-3/8") DIA.
	AH106900	DOOR	1		
4	A4730R	O-RING	1		
5	H100795	SPRING PIN	1		
6	JD7798	LUBRICATION FITTING	1		STRAIGHT, 1/8"
7	AH100009	SHEAVE	1		213 MM (8-3/8") DIA. (MARKED H100793)
8	H93399	SPRING	3		
9	H75535	WASHER	1		
10	22H775	SET SCREW	2		5/16" X 1/4"
11	JD8576	ECCENTRIC LOCKING COLLAR	2		
12	H100610	FAN BLADE	4	-600000	
	H116534	FAN BLADE	4	600001-	
13	19H1905	CAP SCREW	32		5/16" X 1"
	12H303	LOCK WASHER	32		5/16"
	14H785	NUT	32		5/16"
14	24H1136	WASHER	16		11/32" X 11/16" X 0.065"
15	H100583	SUPPORT	2		
16	H76961	PRESSED FLANGED HOUSING	4		
17	JD9275	BALL BEARING	2		
18	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
19	H100582	SHAFT	1	-414850	(SUB H108612)
	H108612	SHAFT	1		
20	E60315	SELF-LOCKING SCREW	16		
	14H812	NUT	32		3/8"
21	24H1310	WASHER	8		13/32" X 1-1/8" X 7/64"
22	19H2007	CAP SCREW	4		3/8" X 4-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
23	H100581	ANGLE	16	-600000	
	H115758	ANGLE	16	600001-	
24	26H19	SHAFT KEY	1		1/4" X 7/8"
25	22H91	SET SCREW	1		3/8" X 1-1/2"
	14H732	NUT	1		3/8"
26	H96248	BELT	1	-415847	(SUB H108669)
	H108669	BELT	1		

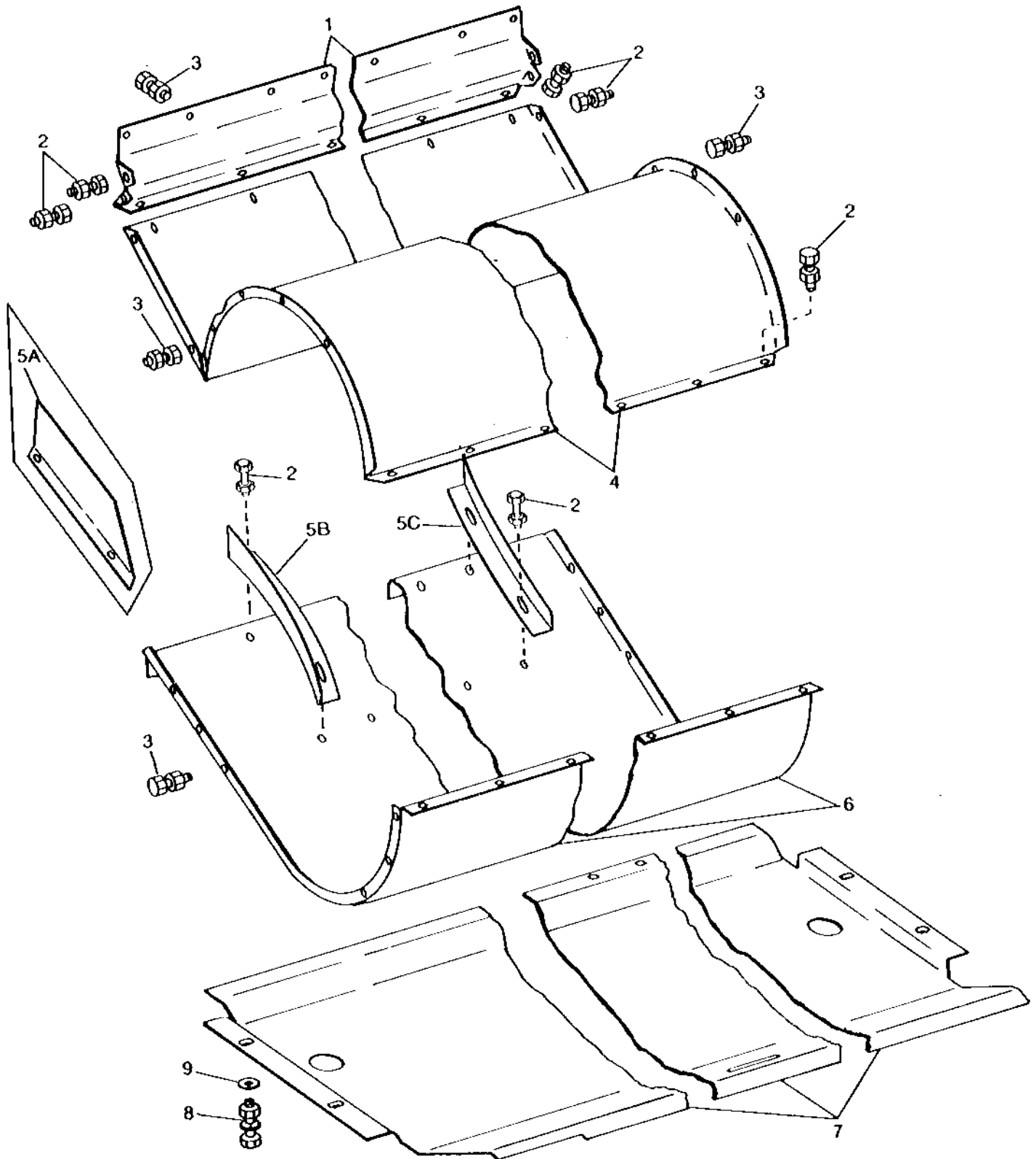
5H14

SEPARATOR

HP2664

-UN-01JAN94

CLEANING FAN HOUSING AND PROTECTOR SHIELD



HP2664

5H15

SEPARATOR

CLEANING FAN HOUSING AND PROTECTOR SHIELD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97964	SEAL	1		
2	N71292	SELF-LOCKING SCREW	36		
	N10213	LOCK NUT	36		
3	N10212	SELF-LOCKING SCREW	16		
	N10213	LOCK NUT	16		
4	H98676	HOUSING	1		UPPER
5A	H96828	DEFLECTOR	4	-600000	
5B	H115775	DEFLECTOR	2	600001-	R.H.
5C	H115774	DEFLECTOR	2	600001-	L.H.
6	H98545	HOUSING	1	-600000	(SUB H116743)
	H116743	HOUSING	1		LOWER
7	H98041	SHEET	1		
8	19H2007	CAP SCREW	4		3/8" X 4-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
9	24H1310	WASHER	4		13/32" X 1-1/8" X 7/64"

MEMORANDA

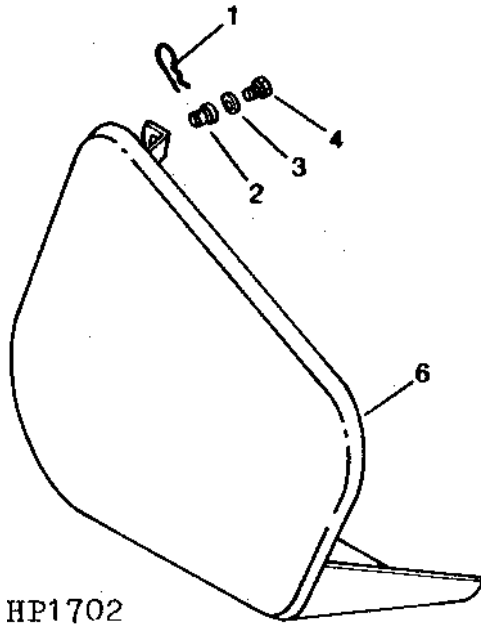
5H16

SEPARATOR

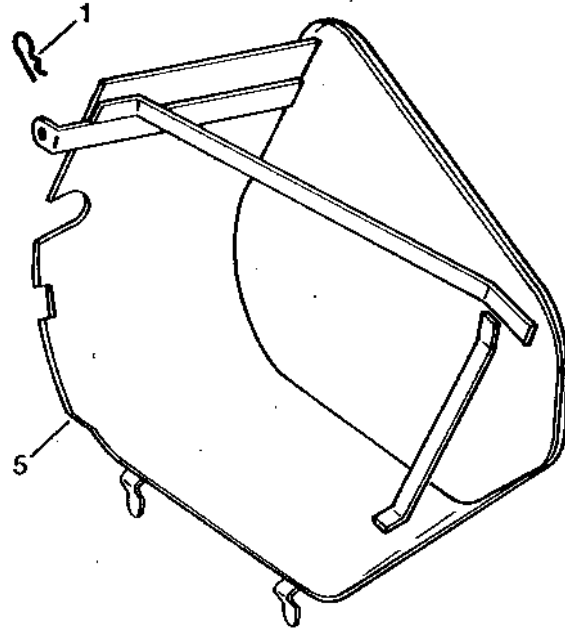
HP1702

-UN-01JAN94

CLEANING FAN AIR DUCTS



HP1702



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3581R	SPRING LOCKING PIN	2	-564100	
	A3581R	SPRING LOCKING PIN	1	564101-	
2	H76989	PIN	2	-564100	
	H76989	PIN	1	564101-	
3	24H1136	WASHER	2	-564100	11/32" X 11/16" X 0.065"
	24H1136	WASHER	1	564101-	
4	19H2020	CAP SCREW	2	-564100	5/16" X 1/2"
	12H303	LOCK WASHER	2	-564100	5/16"
	19H2020	CAP SCREW	1	564101-	
	12H303	LOCK WASHER	1	564101-	
5	AH87741	AIR DUCT	1	-414850	(SUB AH102733)
	AH102733	AIR DUCT	1	-564100	R.H.
	AH108896	SHIELD	1	564101-565310	(SUB AH114384)
	AH114384	SHIELD	1		R.H.
6	AH87740	AIR DUCT	1	-414850	(SUB AH102734)
	AH102734	AIR DUCT	1	-565310	(SUB AH114385)
	AH114385	SHIELD	1		L.H.

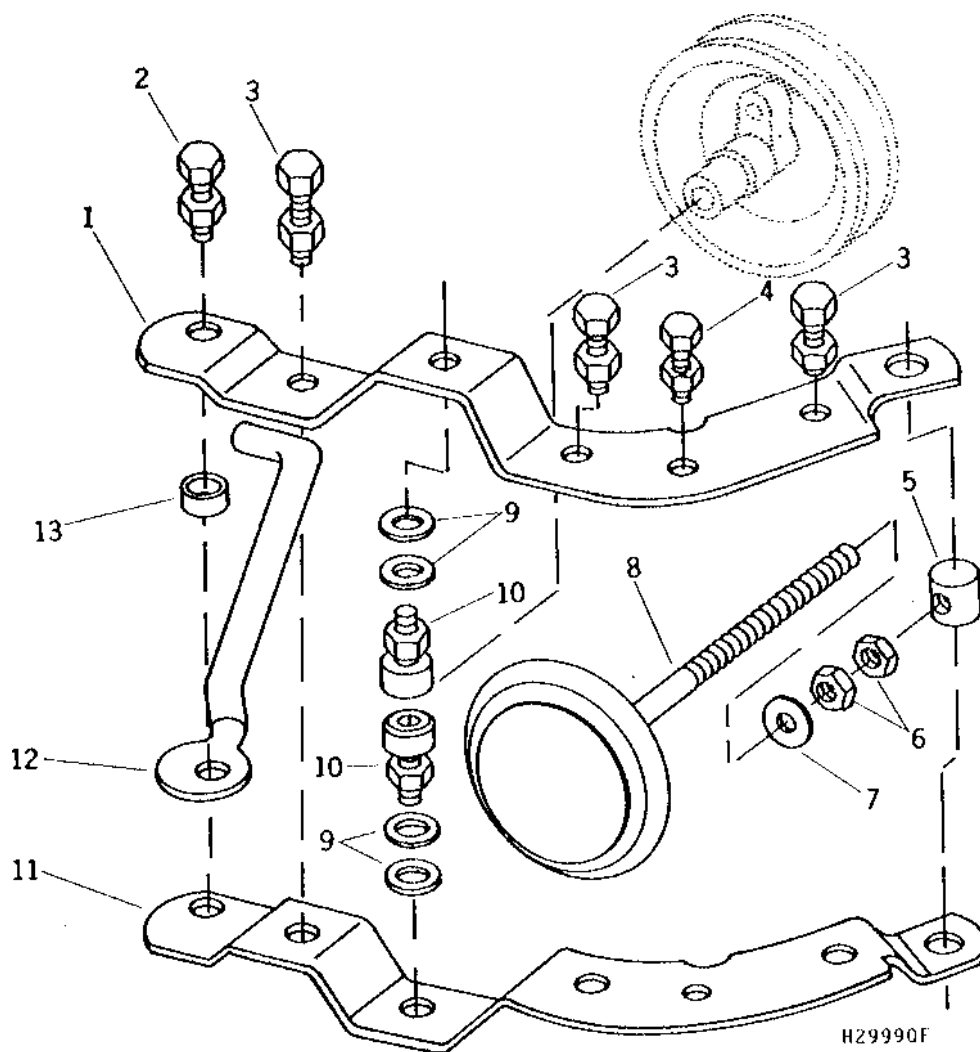
5H17

SEPARATOR

H29990F

-UN-01JAN94

CLEANING FAN SPEED CONTROL LINKAGE



5H18

SEPARATOR

CLEANING FAN SPEED CONTROL LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97503	ARM	1		UPPER
2	19H1849	CAP SCREW	1		5/16" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	19H1792	CAP SCREW	3		1/2" X 1"
	14H1040	NUT	3		1/2"
4	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
5	H76282	PIN	1		
6	14H1008	NUT	2		3/8"
7	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
8	AH75577	BOLT	1		
9	24H1882	WASHER	4		17/32" X 3/4" X 0.060"
10	19H2926	SCREW	2		1/2" X 1"
	14H1040	NUT	2		1/2"
11	H97502	ARM	1		LOWER
12	H93561	ROD	1		
13	28H1511	WASHER	1		0.364" X 0.540" X 1/4"

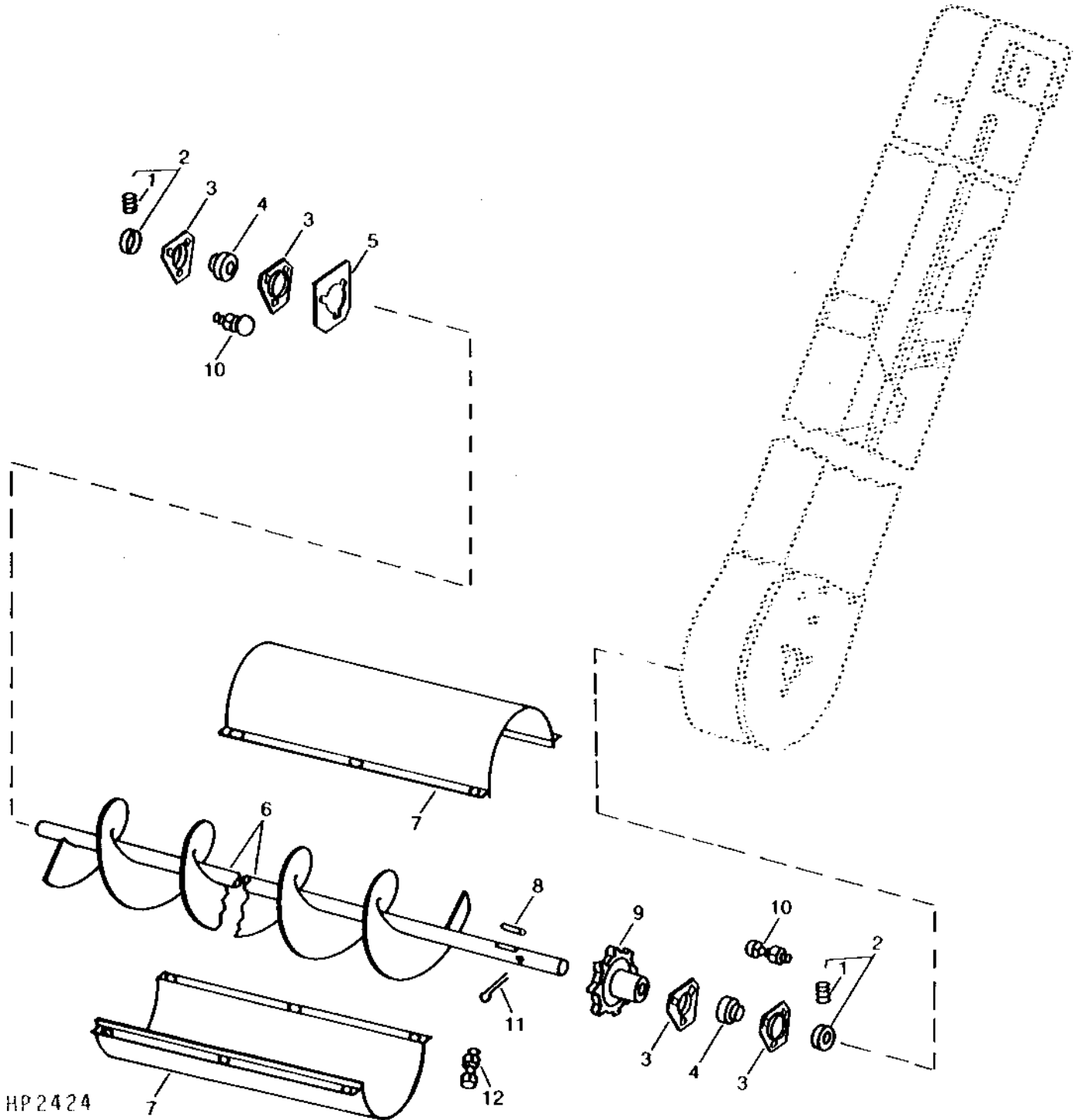
5H19

SEPARATOR

HP2424

-UN-01JAN94

CLEAN GRAIN LOWER AUGER AND HOUSING



HP2424

5H20

SEPARATOR

CLEAN GRAIN LOWER AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8594	ECCENTRIC LOCKING COLLAR	2		
3	C3994E	PRESSED FLANGED HOUSING	4	-515974	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
4	JD8593	BALL BEARING	2		
5	H97961	COVER	1	-515974	(SUB H113839)
	H113839	COVER	1	-610700	(SUB H125875)
	H125875	COVER	1		
6	AH91285	AUGER	1	-415847	(SUB AH107400)
	AH107400	AUGER	1	-464350	
	AH105856	AUGER	1	464351-	
7	H77058	ARCH	2		HALF, SOLID
	H78929	ARCH	2		HALF, PERFORATED
8	P5424H	SHAFT KEY	1		
9	H91334	CHAIN SPROCKET	1		8 TEETH
10	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6	-416198	3/8"
	14H812	NUT	6	-416198	3/8"
	N10215	LOCK NUT	6	416199-	
11	11H244	COTTER PIN	1		3/16" X 2-1/2"
12	19H2915	CAP SCREW	6		5/16" X 1-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"

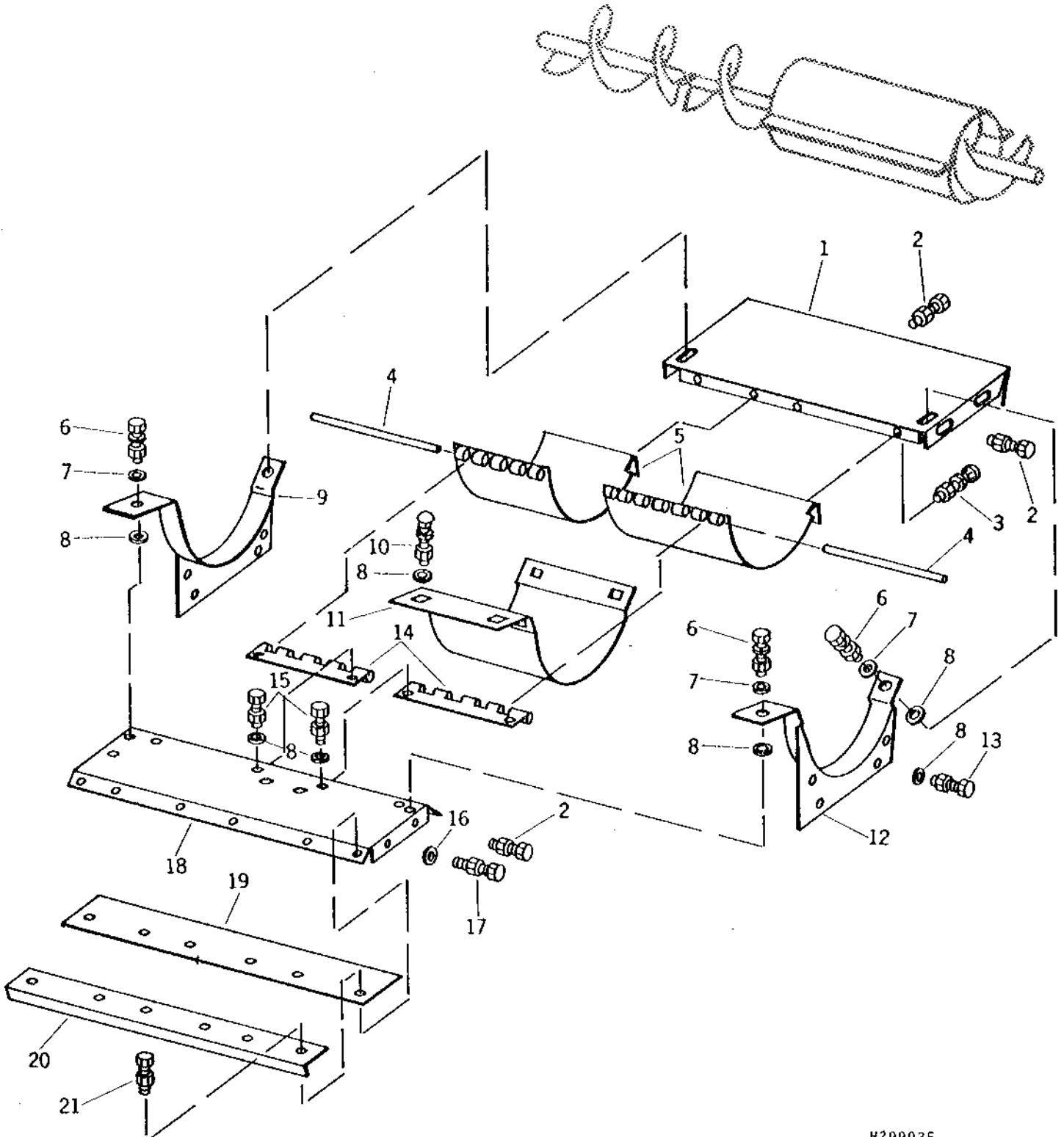
5H21

SEPARATOR

H29993F

-UN-01JAN94

CLEAN GRAIN LOWER AUGER HOUSING



H29993F

CLEAN GRAIN LOWER AUGER HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97001	HOUSING	1		
2	N71292	SELF-LOCKING SCREW	16		
	N10213	LOCK NUT	1		
3	03H2280	BOLT	5		5/16" X 2"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
4	H95103	DOWEL PIN	1	-1990	MAKE FROM H75290, CUT TO 858 MM (34")
	H75293	DOWEL PIN	1	-1990	MAKE FROM P39977, CUT TO 592 MM (23")
5	H98488	DOOR	1		R.H. (SOLID)
	H98487	DOOR	1		L.H. (SOLID)
	H98491	DOOR	1		R.H. (PERFORATED)
	H98490	DOOR	1		L.H. (PERFORATED)
6	21H1029	SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
7	24H1224	WASHER	4		11/32" X 1" X 1/16"
8	24H1136	WASHER	23		11/32" X 11/16" X 0.065"
9	AH96992	FLANGE	1		
10	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
11	H98485	SEAL	1		
12	AH96991	FLANGE	1		
13	19H1907	CAP SCREW	8		5/16" X 2-3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
14	H95106	HINGE	1		
	H95105	HINGE	1		
15	N10212	SELF-LOCKING SCREW	5		
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
16	28H81	WASHER	2		0.364" X 0.540" X 3/16"
17	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
18	AH94063	HOUSING	1		
19	H98547	STRAP	1		
20	H98546	REINFORCEMENT	1		
21	19H1900	CAP SCREW	10		5/16" X 3/4"
	12H303	LOCK WASHER	10		5/16"
	14H785	NUT	10		5/16"

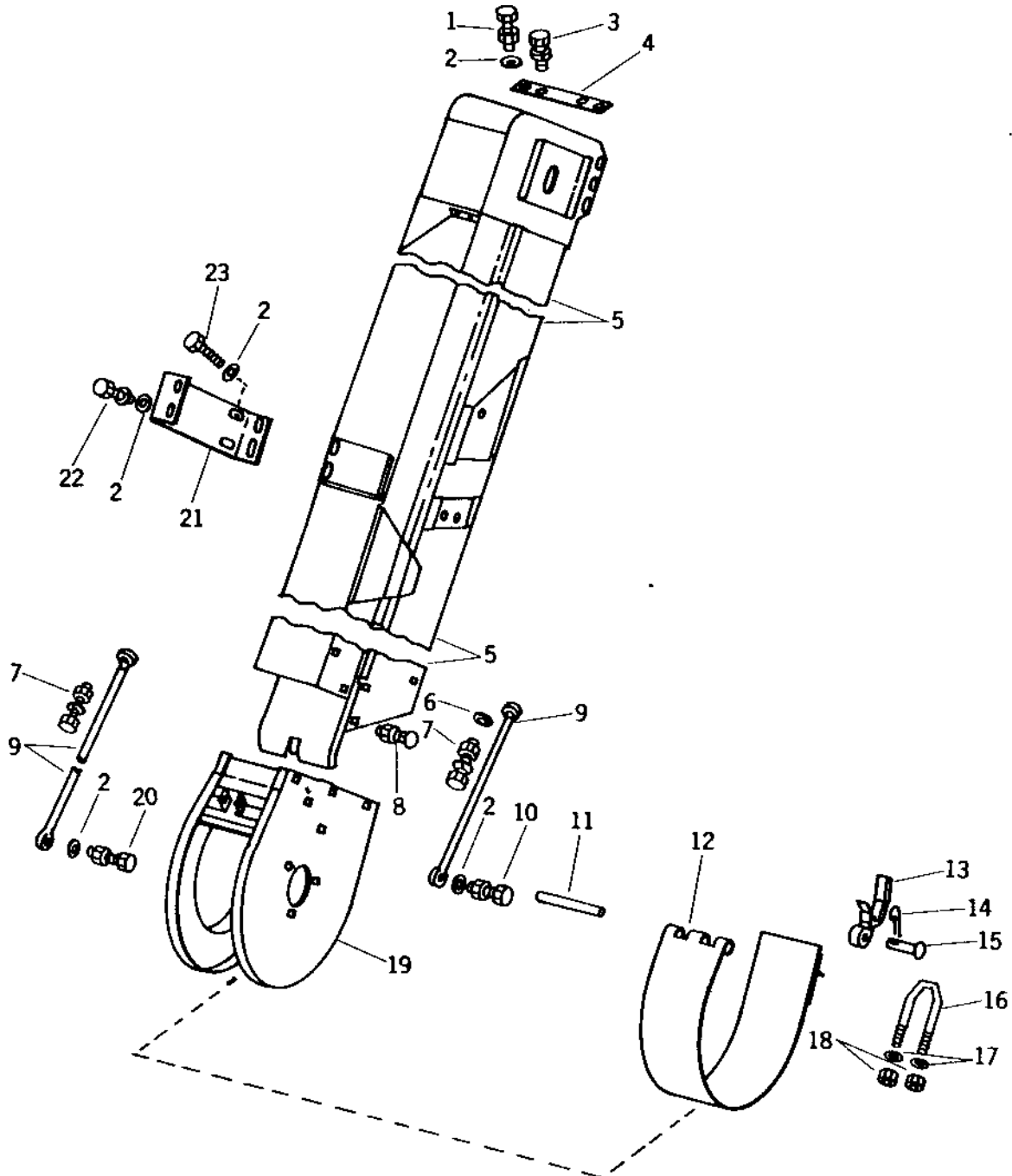
5H23

SEPARATOR

H29981F

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CLEAN GRAIN ELEVATOR HOUSING
(SERIAL NO. -464350)



H29981F

5H24

SEPARATOR

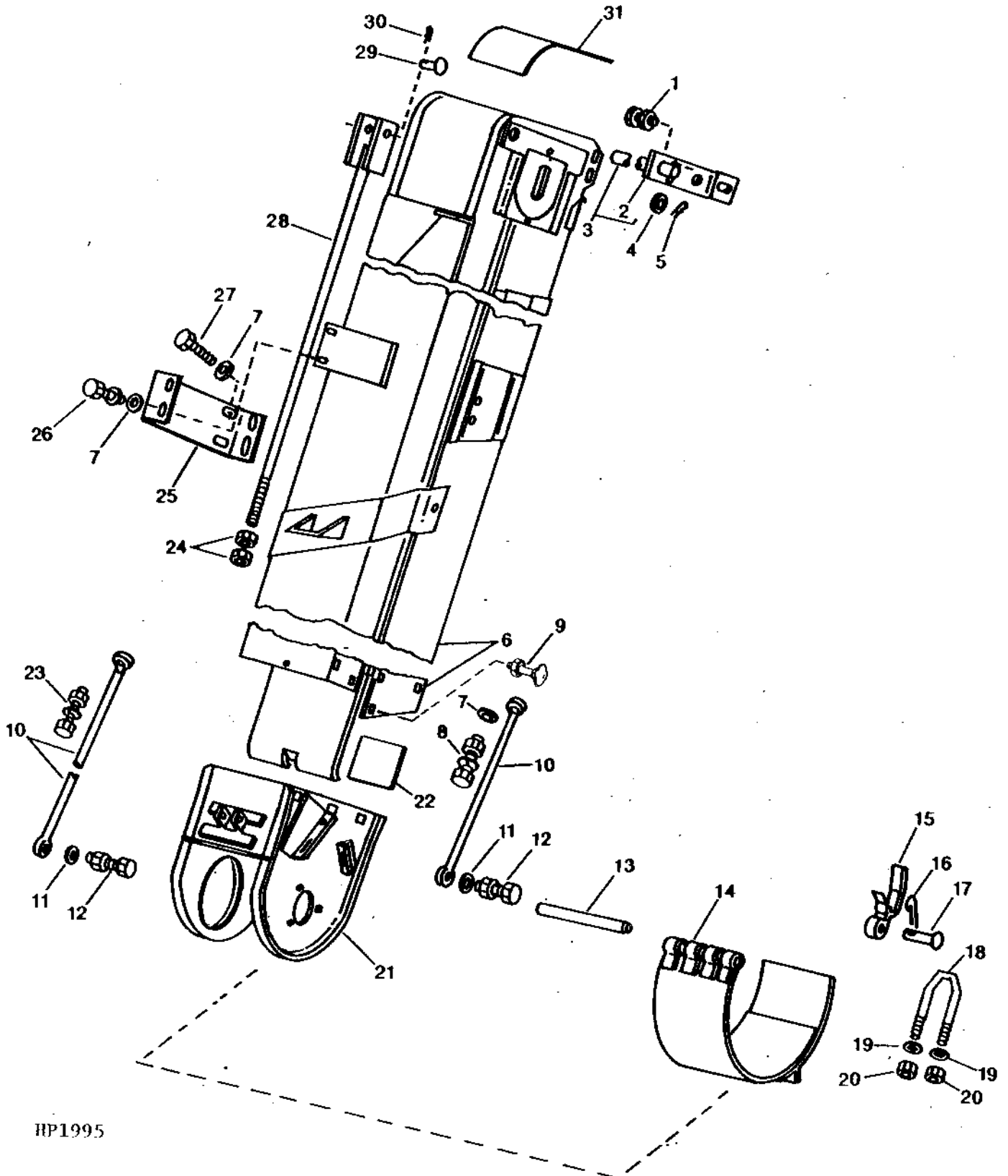
CLEAN GRAIN ELEVATOR HOUSING - CONTINUED (SERIAL NO. -464350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2462	CAP SCREW	1		3/8" X 3-1/4"
	14H732	NUT	1		3/8"
2	24H1305	WASHER	14		13/32" X 13/16" X 0.065"
3	21H1029	SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
4	H83103	STRAP	1		
5	AH96610	ELEVATOR	1		(SUB AH112164)
	AH112164	ELEVATOR	1		
6	24H1790	WASHER	1		17/32" X 1-1/2" X 0.164"
7	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
8	03H1893	BOLT	1		1/4" X 1/2"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
9	H77056	BRACE	2		(SUB H112959)
	H112959	BRACE	2		
10	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
11	H75985	DOWEL PIN	1	-1990	MAKE FROM H103318, CUT TO 175 MM (6.8")
12	AH77062	DOOR	1		(SOLID)
	AH77069	DOOR	1		(PERFORATED)
13	H101297	LEVER	1		
14	11H211	COTTER PIN	1		1/8" X 3/4"
15	RV810A	PIN	1		
16	H35688	U-BOLT	1		
17	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
18	T16464	LOCK NUT	2		
19	AH93242	BOOT	1		
20	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
21	H98091	BRACKET	1		
22	19H2284	CAP SCREW	4		3/8" X 7/8"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
23	03H1765	BOLT	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"

HP1995

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CLEAN GRAIN ELEVATOR HOUSING
(SERIAL NO. 464351-)



HP1995

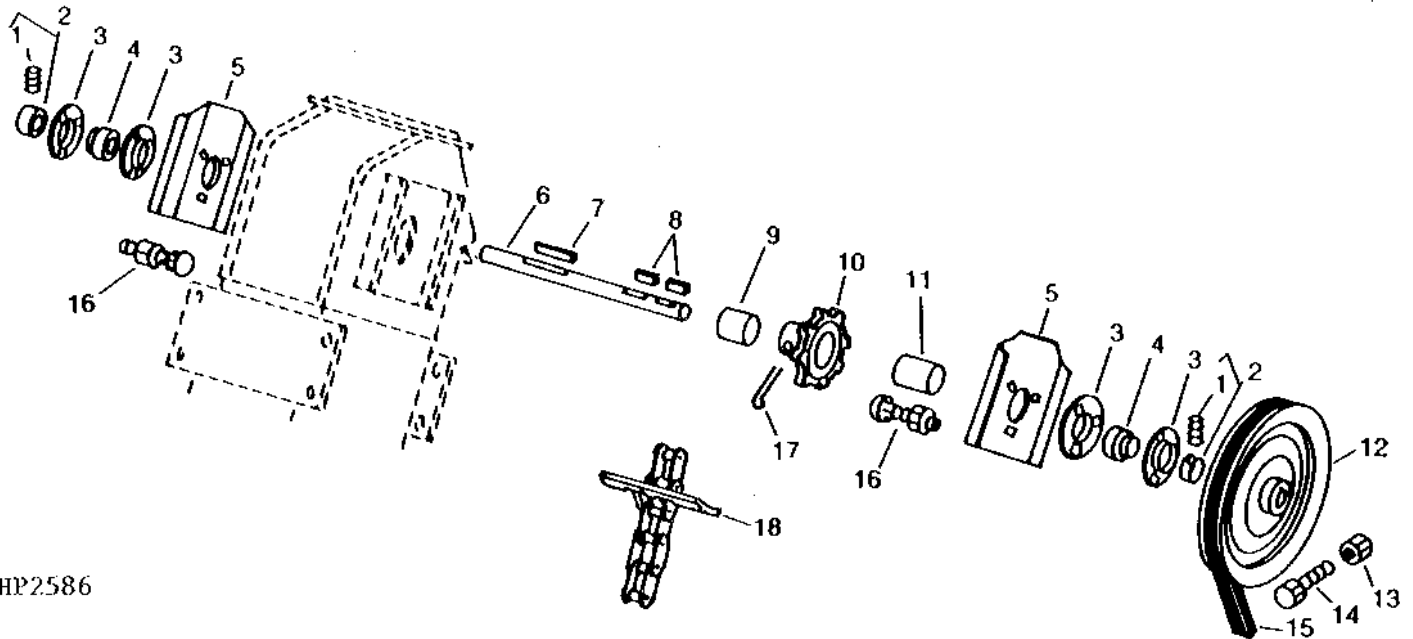
CLEAN GRAIN ELEVATOR HOUSING - CONTINUED
(SERIAL NO. 464351-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	H106315	LEVER	1		
3	AH105502	LEVER	1		
4	24H1454	WASHER	2		1-1/32" X 2" X 0.060"
5	11H237	COTTER PIN	2	-1990	1/8" X 2", (SUB 11M7083)
	11M7083	COTTER PIN	2		
6	AH105850	ELEVATOR	1		
7	24H1305	WASHER	10		13/32" X 13/16" X 0.065"
8	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
9	03H1893	BOLT	10		1/4" X 1/2"
	12H302	LOCK WASHER	10		1/4"
	14H786	NUT	10		1/4"
10	H77056	BRACE	2	-564100	(SUB H112959)
	H112959	BRACE	2		
11	24H1351	WASHER	2		9/16" X 1-1/2" X 0.164"
12	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
13	H103318	PIN	1		
14	AH105855	DOOR	1		(SOLID)
	AH107900	DOOR	1		(PERFORATED)
15	H101297	LEVER	1		
16	11H211	COTTER PIN	1		1/8" X 3/4"
17	RV810A	PIN	1		
18	H35688	U-BOLT	1		
19	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
20	T16464	LOCK NUT	2		
21	AH105854	BOOT	1		
22	T37851	REINFORCEMENT	1		
23	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
24	N10215	LOCK NUT	2		
25	H98091	BRACKET	1		
26	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
27	03H1765	BOLT	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
28	AH105503	YOKE	1		
29	H79676	PIN	1		
30	11H216	COTTER PIN	1		3/16" X 1"
31	H114129	REINFORCEMENT	1	515249-	

CLEAN GRAIN ELEVATOR, CONVEYOR CHAIN, SHAFT, SHEAVE, AND SPROCKET
(SERIAL NO. -464350)

HP2586

-UN-01JAN94



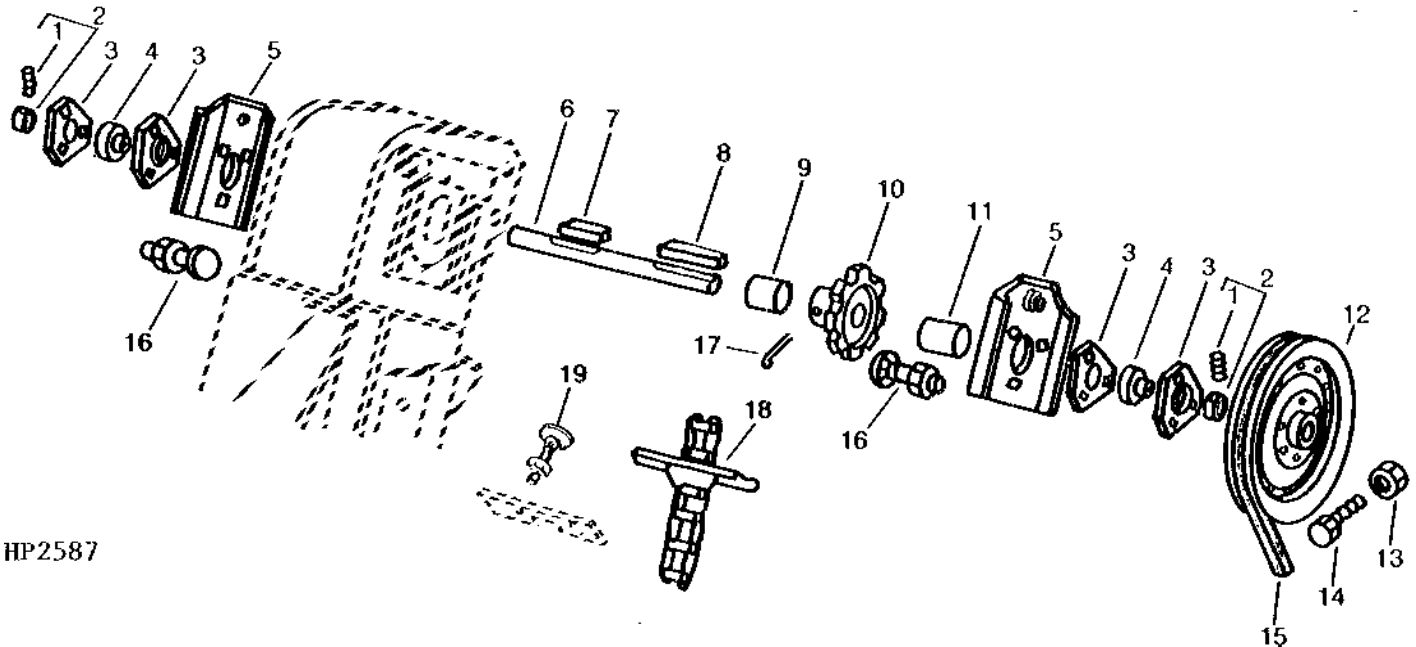
HP2586

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H987	SET SCREW	2	1/4" X 1/4"	
2	JD8554	ECCENTRIC LOCKING COLLAR	2		
3	H103264	PRESSED FLANGED HOUSING	4	(SUB FOR H87472)	
4	JD9273	BALL BEARING	2		
5	AH80508	BRACKET	2	-610700	
6	H82948	SHAFT	1		
7		KEY	1	(5/16" X 5/16" X 1-1/2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)	
8		KEY	2	(1/4" X 1/4" X 1-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)	
9	H95028	BUSHING	1		
10	H108576	CHAIN SPROCKET	1	(SUB FOR H11340, THIS APPLICATION) 8 TEETH	
11	H95029	BUSHING	1		
12	AH75986	PULLEY	1	270 MM (10-5/8") DIA.	
13	14H732	NUT	2	3/8"	
14	22H853	SET SCREW	2	3/8" X 7/8"	
15	H77766	BELT	1		
16	03H1540	BOLT	6	5/16" X 3/4"	
	12H303	LOCK WASHER	6	5/16"	
	14H785	NUT	6	5/16"	
17	11H244	COTTER PIN	1	3/16" X 2-1/2"	
18	AH87747	LINK CHAIN	1	(CA-550 ROLLER CHAIN) (27 PADDLES)	
	AH77067	LINK CHAIN	1	(CA-550 ROLLER CHAIN) (27 BUCKETS)	
	C10232	LINK	1	(ROLLER)	
	C10233	CHAIN LINK	1	(OFFSET) (WITH PIN)	
	AC11779	PIN	1		
	C10263	TRACK CHAIN W/O SHOES	1	(FOR OFFSET LINK)	
	AC14974	PIN	1		
	H86758	PADDLE	27	(RUBBER)	
	AH77055	CONVEYOR	27	(BUCKET)	
	H86760	PADDLE	1	(STEEL CLEANING)	
	AH86897	BOLT	54	(PADDLE) (REPLACES RIVETS)	
	19H1948	CAP SCREW	AR	1/4" X 3/4", (STEEL CLEANING PADDLE, 2 USED; BUCKET, 54 USED)	
	14H786	NUT	AR	1/4", (STEEL CLEANING PADDLE, 2 USED; BUCKET 54 USED)	
	24H1286	WASHER	54	9/32" X 1/2" X 0.060", (BUCKET)	
	AH87765	CHAIN LINK	27	(FOR PADDLES)	
	AH106958	CHAIN LINK	1	(FOR BUCKETS)	

CLEAN GRAIN ELEVATOR, CONVEYOR CHAIN, SHAFT, SHEAVE, AND SPROCKET (SERIAL NO. 464351-)

HP2587

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HP2587

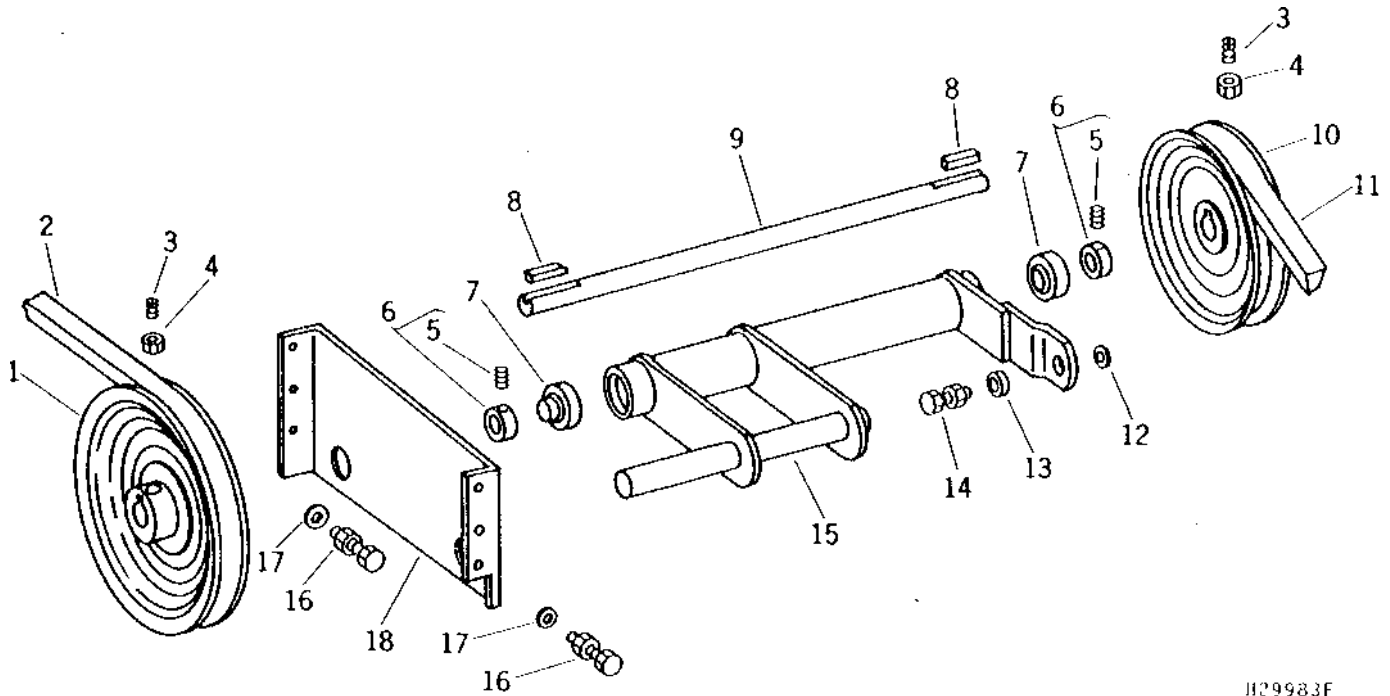
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H899	SET SCREW	2		3/8" X 1/2"
2	JD8544	ECCENTRIC LOCKING COLLAR	2		
3	E10018	PRESSED FLANGED HOUSING	4		
4	JD8545	BALL BEARING	2		
5	AH105501	BRACKET	2	-610700	
	AH112084	BRACKET	2	610701-	
6	H106314	SHAFT	1		
7		KEY	1		(5/16" X 5/16" X 2") (CUT FROM H64375)
8		KEY	1		(1/4" X 1/4" X 1-3/8") (CUT FROM H64374)
9	H109226	SPACER	1		
10	H91334	CHAIN SPROCKET	1		8 TEETH
11	H109225	SPACER	1		
12	AH84894	SHEAVE	1		268 MM (10-1/2") DIA.
13	14H732	NUT	2		3/8"
14	22H853	SET SCREW	2		3/8" X 7/8"
15	H77766	BELT	1		
16	03H1765	BOLT	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
17	11H244	COTTER PIN	1		3/16" X 2-1/2"
18	AH118287	LINK CHAIN	1	-620574	(CA-550 ROLLER CHAIN) (27 PADDLES) (SUB FOR AH105505) (SUB AH123789)
	AH123789	LINK CHAIN	1	620575-630800	(SUB AH134818)
	AH134818	LINK CHAIN	1		
	C10232	LINK	1		(ROLLER)
	C10233	CHAIN LINK	1		(OFFSET)(WITH PIN)
	AC11779	PIN	1		
	C10263	TRACK CHAIN W/O SHOES	1		(FOR OFFSET LINK)
	AC14974	PIN	1		
	H106323	PADDLE	27		(RUBBER)
	H106324	PADDLE	27		(STEEL CLEANING)
	AH86897	BOLT	54		W/NUT (RUBBER PADDLE) (REPLACES RIVETS) (USE AH86897 OR H121890 AND M40333 FOR SERVICE)
	19H1948	CAP SCREW	54		1/4" X 3/4", (STEEL CLEANING PADDLE)
	14H786	NUT	54		1/4", (STEEL CLEANING PADDLE)
	AH87765	CHAIN LINK	27		(FOR PADDLES)
19	H121890	BOLT	54		(RUBBER PADDLE) (USE H121890 AND M40333 OR AH86897 FOR SERVICE)
	M40333	LOCK NUT	54		(RUBBER PADDLE)

MEMORANDA

H29983F

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CLEAN GRAIN ELEVATOR DRIVE COUNTERSHAFT



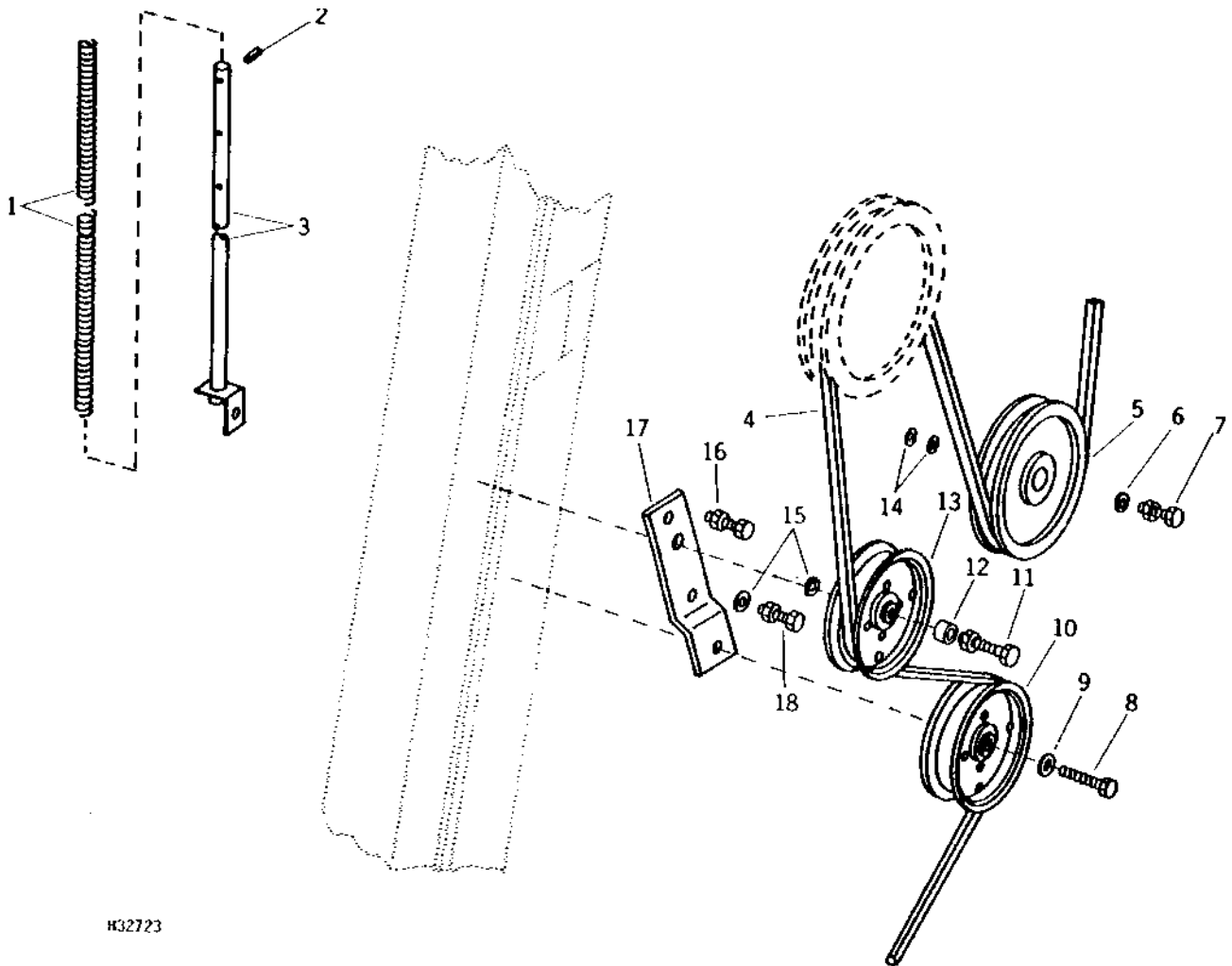
H29983F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75987	PULLEY	1	-415847	292 MM (11-1/2") DIA.
2	AH75986	PULLEY	1	415848-	270 MM (10-5/8") DIA.
	H27433	BELT	1		
3	22H853	SET SCREW	4		3/8" X 7/8"
4	14H732	NUT	4		3/8"
5	22H897	SET SCREW	2		1/4" X 1/4"
6	JD8554	ECCENTRIC LOCKING COLLAR	2		
7	JD8597	BALL BEARING	2		
8		KEY	2		(1/4" X 1/4" X 1-1/8") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
9	H77032	COUNTERSHAFT	1	-464350	
	H103288	COUNTERSHAFT	1	464351-	
10	AH75984	PULLEY	1		245 MM (9-5/8") DIA.
11	H77766	BELT	1		
12	24H1783	WASHER	1		13/32" X 1" X 7/64"
13	H76781	WASHER	1	-625704	(SUB N85515)
	N85515	WASHER	1		
14	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	AH77065	SUPPORT	1	-464350	
	AH105857	SUPPORT	1	464351-	
16	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
17	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
18	H98581	BRACKET	1		

H32723

-UN-01JAN94

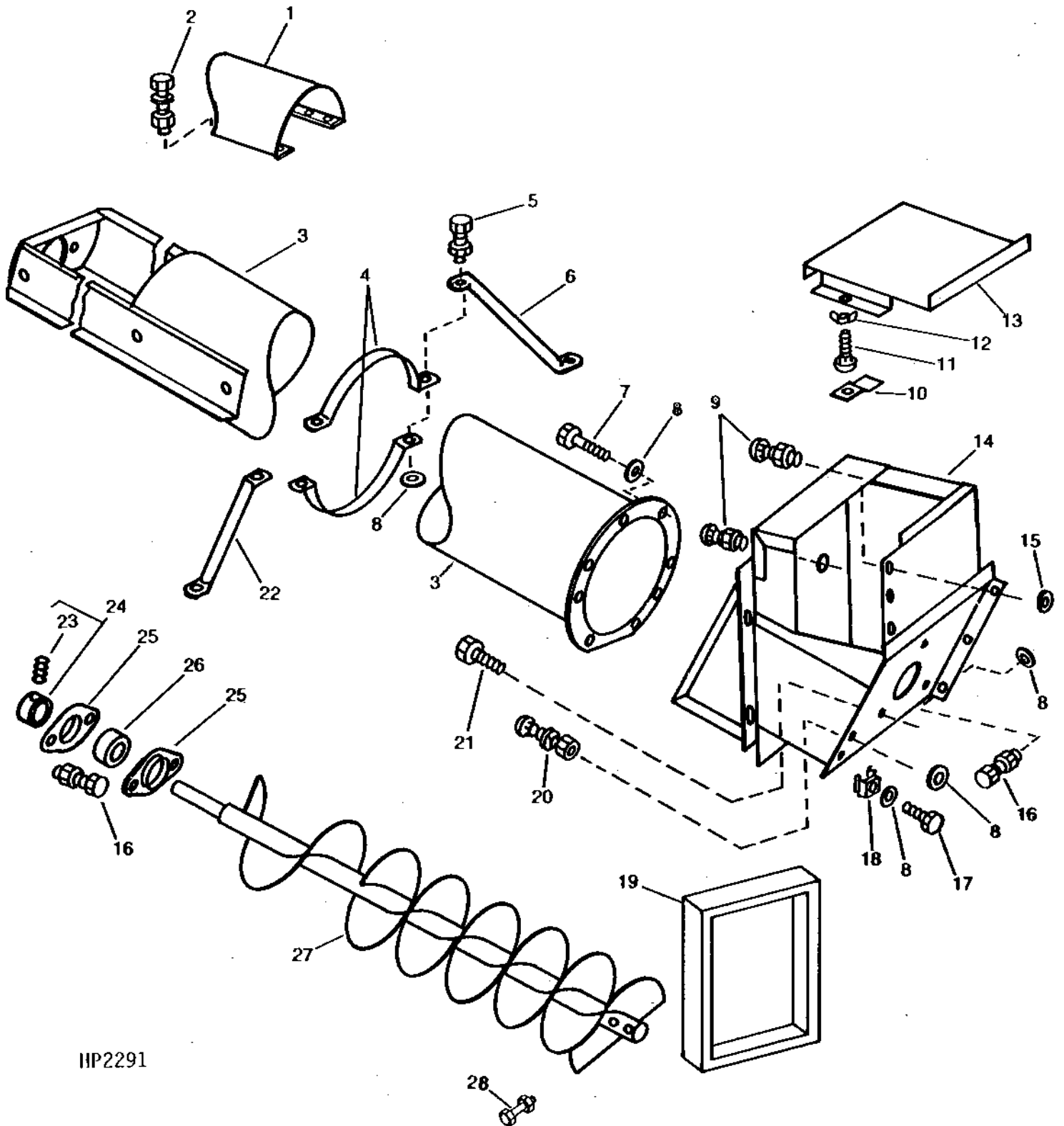
CLEAN GRAIN ELEVATOR DRIVE TIGHTENER AND IDLER



H32723

CLEAN GRAIN ELEVATOR DRIVE TIGHTENER AND IDLER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H103500	SPRING	1		
2	34H77	SPRING PIN	1		3/16" X 1"
3	AH103544	RETAINER	1		
4	H77766	BELT	1		
5	AH94450	IDLER	1		222 MM (8-3/4") DIA.
6	24H1368	WASHER	1	-464350	21/32" X 1-5/16" X 0.090"
	24H1373	WASHER	1	464351-	21/32" X 1-9/16" X 0.180"
7	19H1847	CAP SCREW	1		5/8" X 2-1/2"
	M2023T	LOCK NUT	1	-464350	(SUB N101344)
	N101344	LOCK NUT	1		
	12H294	LOCK WASHER	1	464351-	5/8"
8	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
9	24H1341	WASHER	1		17/32" X 15/16" X 0.060"
10	AH14097	SHEAVE	1		178 MM (7") DIA.
11	19H1805	CAP SCREW	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
12	U40538	BUSHING	1		
13	AH65015	SHEAVE	1		133 MM (5-1/4") DIA.
14	24H1373	WASHER	2		21/32" X 1-9/16" X 0.180"
15	24H1111	WASHER	5		17/32" X 1-1/16" X 0.090"
16	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	H99923	LOCK NUT	1		
17	H87070	ARM	1		
18	19H1721	CAP SCREW	1	-464350	1/2" X 1-1/2"
	U16721	LOCK NUT	1	-464350	
	19H1792	CAP SCREW	1	464351-	1/2" X 1"
	H32811	LOCK NUT	1	464351-	

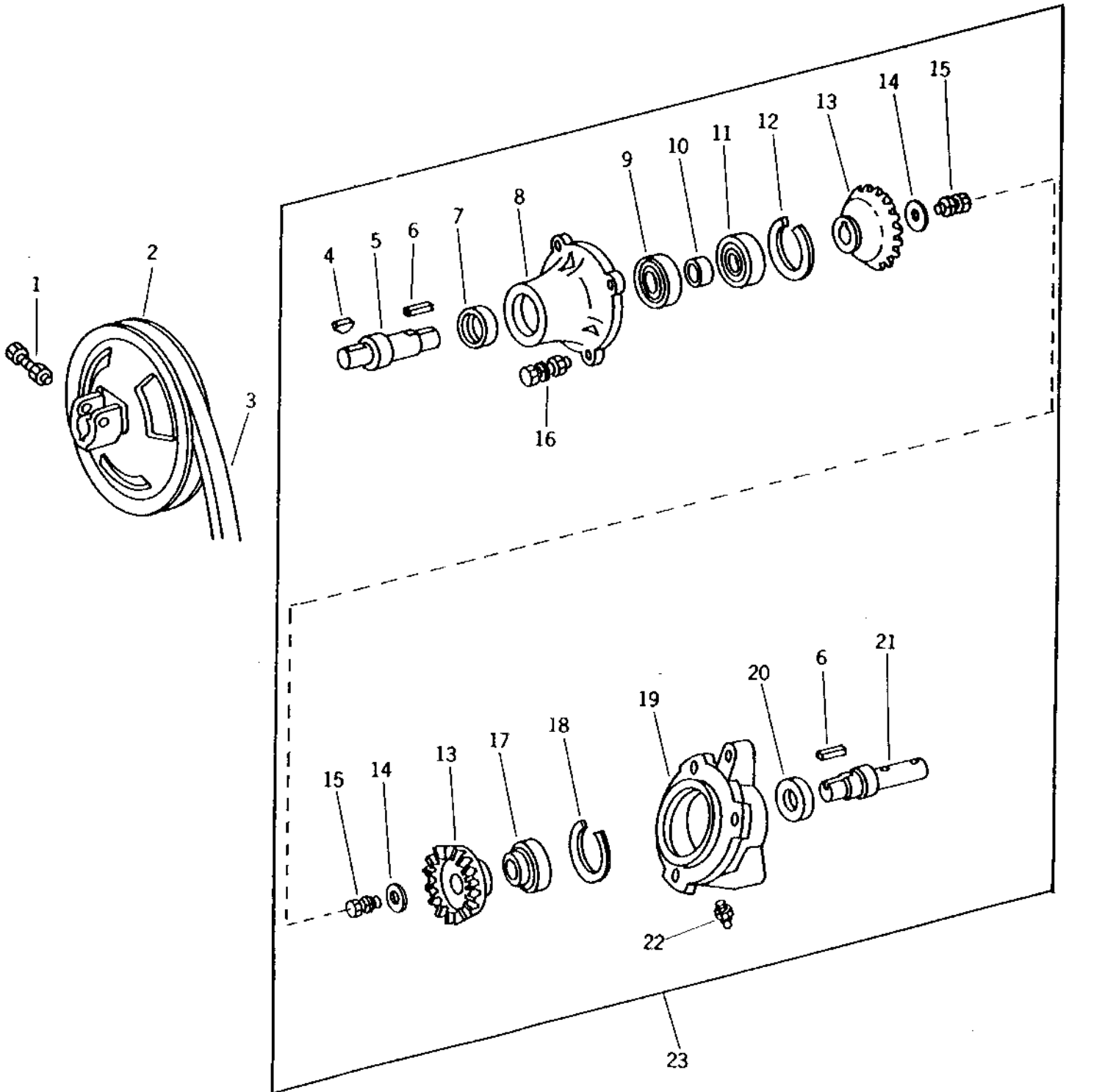


HP2291

LOADING AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100877	DEFLECTOR	1		
2	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
3	AH98300	HOUSING	1		
4	H98146	CLAMP	2		
5	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
6	H97783	PIPE	1		REAR BRACE
7	H65108	SCREW	8		SELF-TAPPING
8	24H1136	WASHER	14		11/32" X 11/16" X 0.065"
9	03H2119	BOLT	6		1/4" X 5/8"
	12H302	LOCK WASHER	6		1/4"
	14H786	NUT	6		1/4"
10	P47159	CLAMP	1		
11	03H1524	BOLT	1		5/16" X 1"
12	14H819	WING NUT	1		5/16"
13	H93420	DOOR	1	-464350	
	H106326	DOOR	1	464351-	
14	AH97856	SPOUT	1	-464350	
	AH105498	SPOUT	1	464351-	
15	24H1287	WASHER	6		9/32" X 5/8" X 0.065"
16	19H1900	CAP SCREW	5		5/16" X 3/4"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
17	19H1905	CAP SCREW	8		5/16" X 1"
	12H303	LOCK WASHER	8		5/16"
18	M41139	NUT	8		SPEED
19		SEAL	1		(CUT FROM H81330)
20	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
21	19H2284	CAP SCREW	3		3/8" X 7/8"
	12H304	LOCK WASHER	3		3/8"
22	H97782	PIPE	1		FRONT BRACE
23	22H897	SET SCREW	1		1/4" X 1/4"
24	JD8554	ECCENTRIC LOCKING COLLAR	1		
25	P44439	PRESSED FLANGED HOUSING	2		
26	JD9273	BALL BEARING	1		
27	AH98302	AUGER	1	-415847	(SUB AH106608)
	AH106608	AUGER	1	-464350	(SUB AH108171)
	AH108171	AUGER	1	-600000	(SUB AH113813)
	AH113813	AUGER	1	-620834	(SUB AH127730)
	AH127730	AUGER	1	620835-	
28	19H3131	CAP SCREW	2	-620400	5/16" X 2", (SUB 19H3636, THIS APPL.)
	19H3636	CAP SCREW	2	620401-620834	5/16" X 2-1/2"
	19H1733	CAP SCREW	2	620835-	3/8" X 2-1/2", (USE WITH AH127730)
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
	H99923	LOCK NUT	2	620835-	9.525 MM (3/8") (USE WITH AH127730)

LOADING AUGER GEAR CASE AND SHEAVE



H29982F

LOADING AUGER GEAR CASE AND SHEAVE - CONTINUED

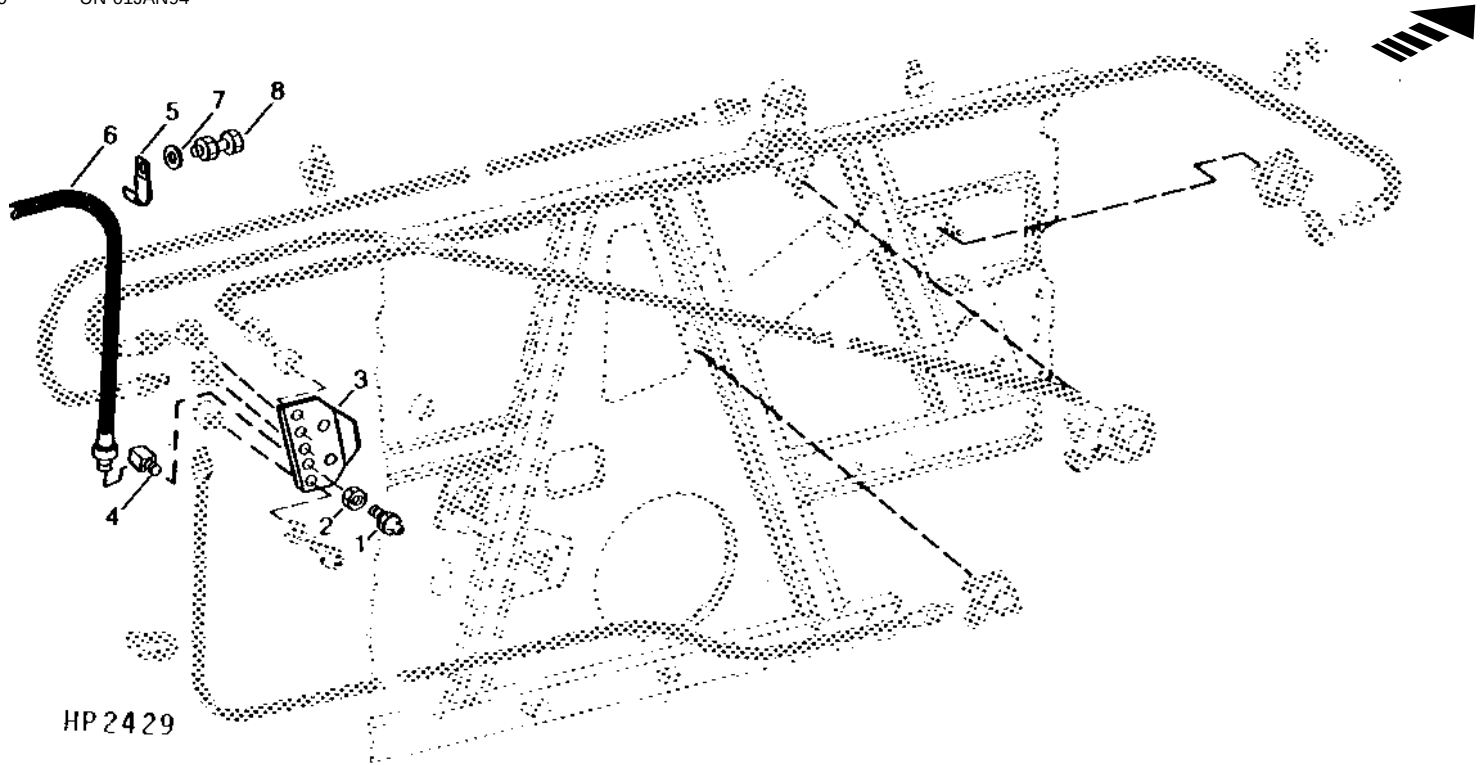
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1726	CAP SCREW	1		3/8" X 2-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
2	H89084	HALF SHEAVE	1		267 MM (10-1/2") DIA.
3	H77766	BELT	1		
4	26H22	SHAFT KEY	1		1/4" X 1"
5	H94703	SHAFT	1		
6		KEY	2		(1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
7	AH21815	SEAL	1		
8	H86914	HOUSING	1		OUTER
9	JD7681	BALL BEARING	1		
10	J17823	BUSHING	1		
11	JD7689	BALL BEARING	1		
12	P46874	SNAP RING	1		
13	H86912	GEAR	2		17 TEETH
14	24H1312	WASHER	2		13/32" X 1-3/8" X 0.105"
15	19H2676	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
16	19H1801	CAP SCREW	3		3/8" X 2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
17	AH88893	BALL BEARING	1		
18	P42232	SNAP RING	1		
19	H86913	HOUSING	1		INNER
20	M2848DN	WASHER	1		
21	H94702	SHAFT	1	-620834	(SUB H132607)
	H132607	SHAFT	1	620835-	
22	JD7759	LUBRICATION FITTING	1		STRAIGHT, 1/8"
23	AH96760	GEAR CASE	1	-620834	(SUB AH129277)
	AH129277	GEAR CASE	1	620835-	(DRILLED OUT BOX)

MEMORANDA

GRAIN TANK LOADING AUGER GEAR CASE
LUBE BANK SYSTEM (RIGHT-HAND SIDE)
(SERIAL NO. 610701-)

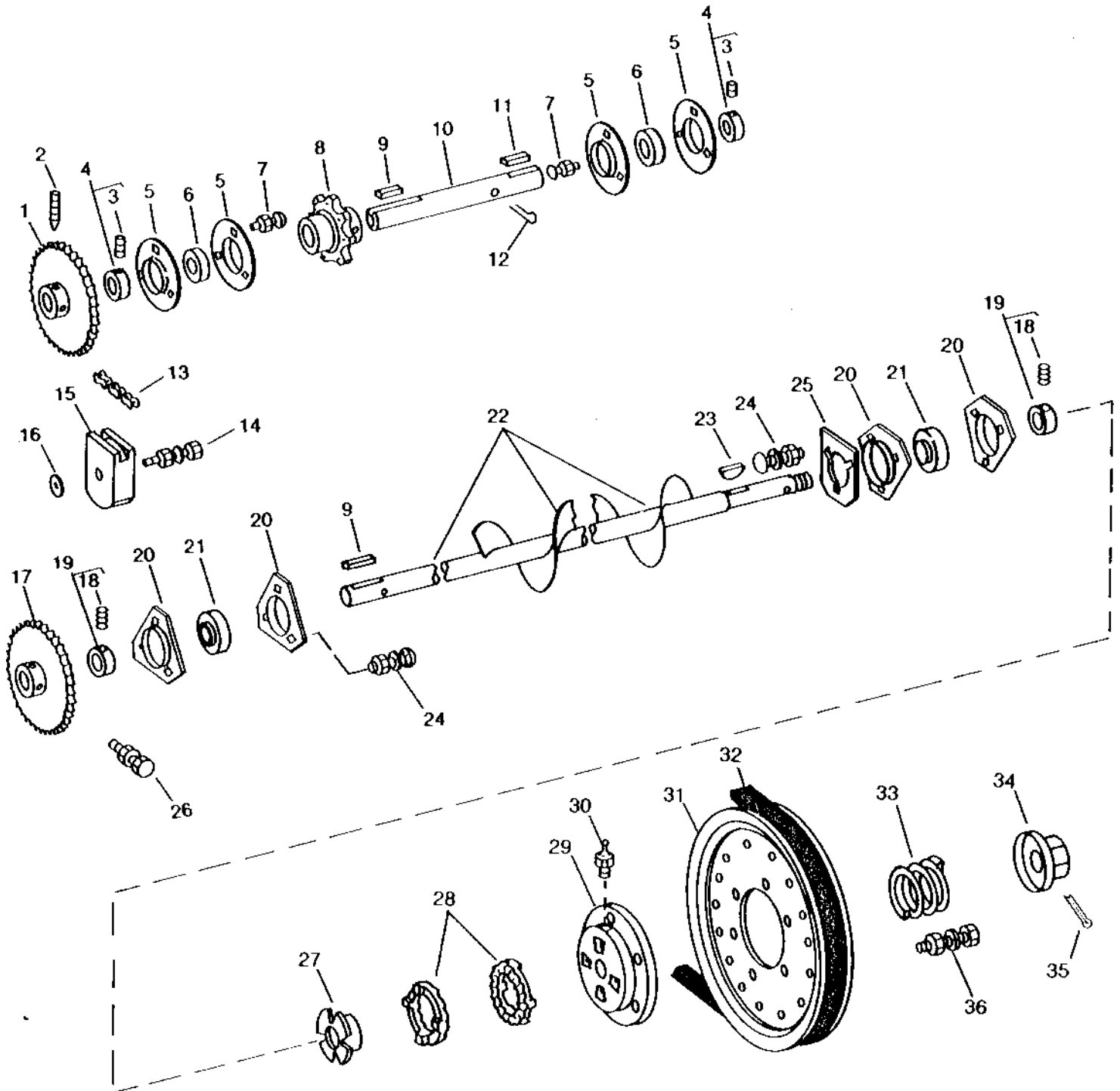
HP2429

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KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
2	E12379	NUT	1		
3	H101262	SUPPORT	1		
4	E12378	ELBOW FITTING	1		
5	AH89557	CLIP	2		
6	H98306	HOSE	1	-615400	(SUB H111472)
	H111472	HOSE	1		
7	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
8	03H1540	BOLT	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"

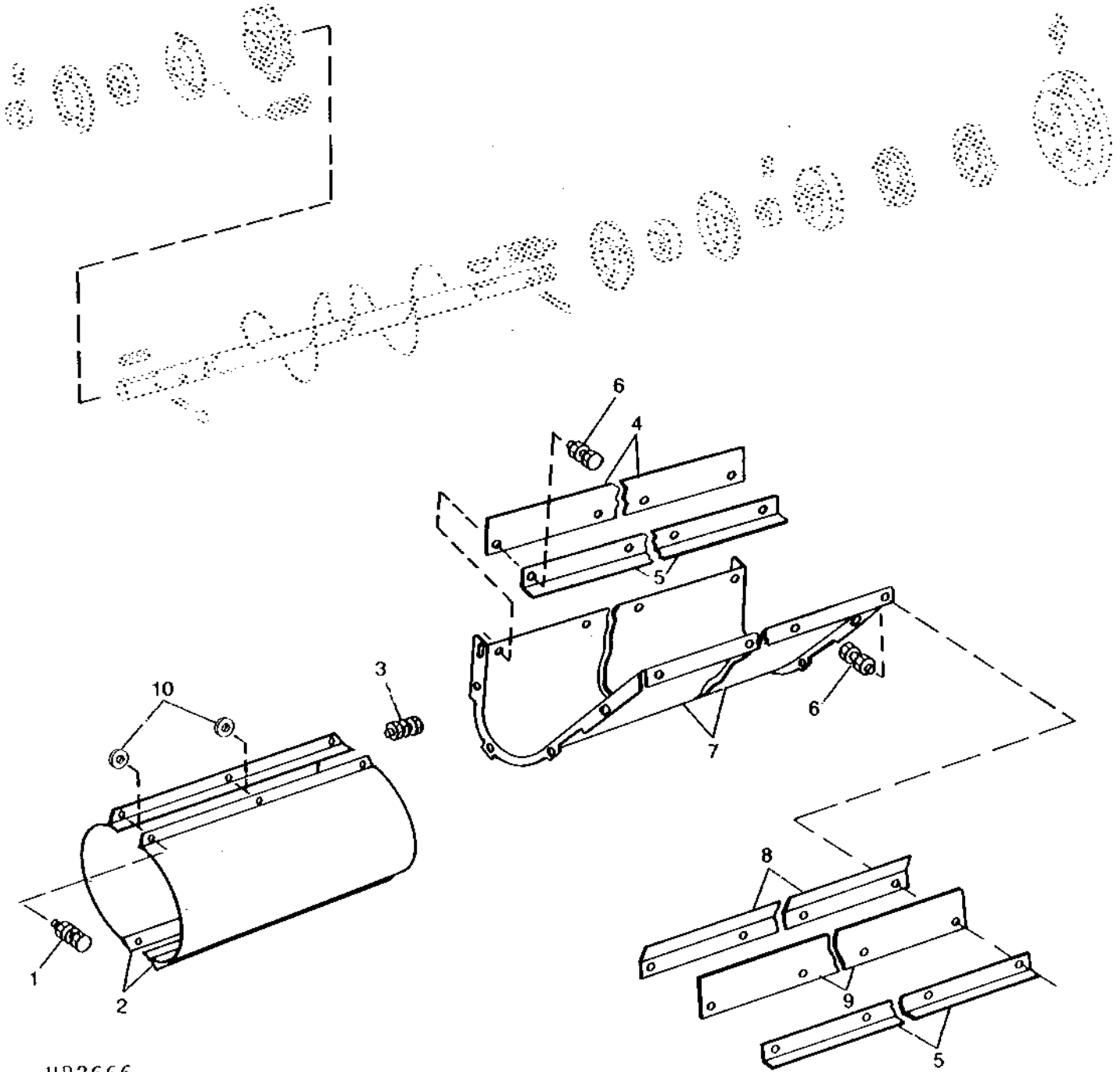
LOWER TAILINGS AUGER, SHAFT, AND TIGHTENER



HP2417

LOWER TAILINGS AUGER, SHAFT, AND TIGHTENER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH84244	DRIVE SPROCKET	1		18 TEETH
2	22H817	SET SCREW	2		3/8" X 3/4"
	14H732	NUT	2		3/8"
3	22H897	SET SCREW	2		1/4" X 1/4"
4	JD8554	ECCENTRIC LOCKING COLLAR	2		
5	H76654	PRESSED FLANGED HOUSING	4		
6	JD9273	BALL BEARING	2		
7	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
8	H11340	CHAIN SPROCKET	1	-415847	(SUB H108576, THIS APPLICATION)
	H108576	CHAIN SPROCKET	1		8 TEETH
9		KEY	2		(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
10	H89517	SHAFT	1		
11	P5424H	SHAFT KEY	1		
12	11H244	COTTER PIN	1		3/16" X 2-1/2"
13		LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 41 LINKS, (ASSEMBLE FROM (4) AP6095H AND P20352)
14	03H1791	BOLT	1		5/16" X 2-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
15	H94311	GUIDE	1	-513950	(SUB H109735)
	H109735	TIGHTENER	1		
16	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
17	AH96257	CHAIN SPROCKET	1		18 TEETH
18	22H897	SET SCREW	2		1/4" X 1/4"
19	JD8594	ECCENTRIC LOCKING COLLAR	2		
20	H23581	PRESSED FLANGED HOUSING	2	-515974	(SUB H103265)
	C3994E	PRESSED FLANGED HOUSING	2	-515974	1/4" X 2", (SUB H103265 AND H113839, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
21	JD8593	BALL BEARING	2		
22	AH96279	AUGER	1	-610700	
	AH122337	AUGER	1	610701-	
23	26H19	SHAFT KEY	1		1/4" X 7/8"
24	03H1765	BOLT	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
25	H113839	COVER	1	-610700	(SUB H125875)
	H125875	COVER	1		
26	22H818	SET SCREW	2		5/16" X 3/4"
	14H611	NUT	2		5/16"
27	H85015	HUB	1		
28	Z699H	SLIP CLUTCH	2		
29	H97574	HUB	1		
30	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
31	AH75988	SHEAVE	1	-610700	299 MM (11-3/4") DIA.
	AH118447	SHEAVE	1	610701-	279 MM (11") DIA.
32	N110085	BELT	1	-610700	
	H118730	BELTING	1	610701-	
33	J21022	SPRING	1		
34	AH97146	NUT	1		
35	11H249	COTTER PIN	1		1/4" X 2"
36	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"



HP2666

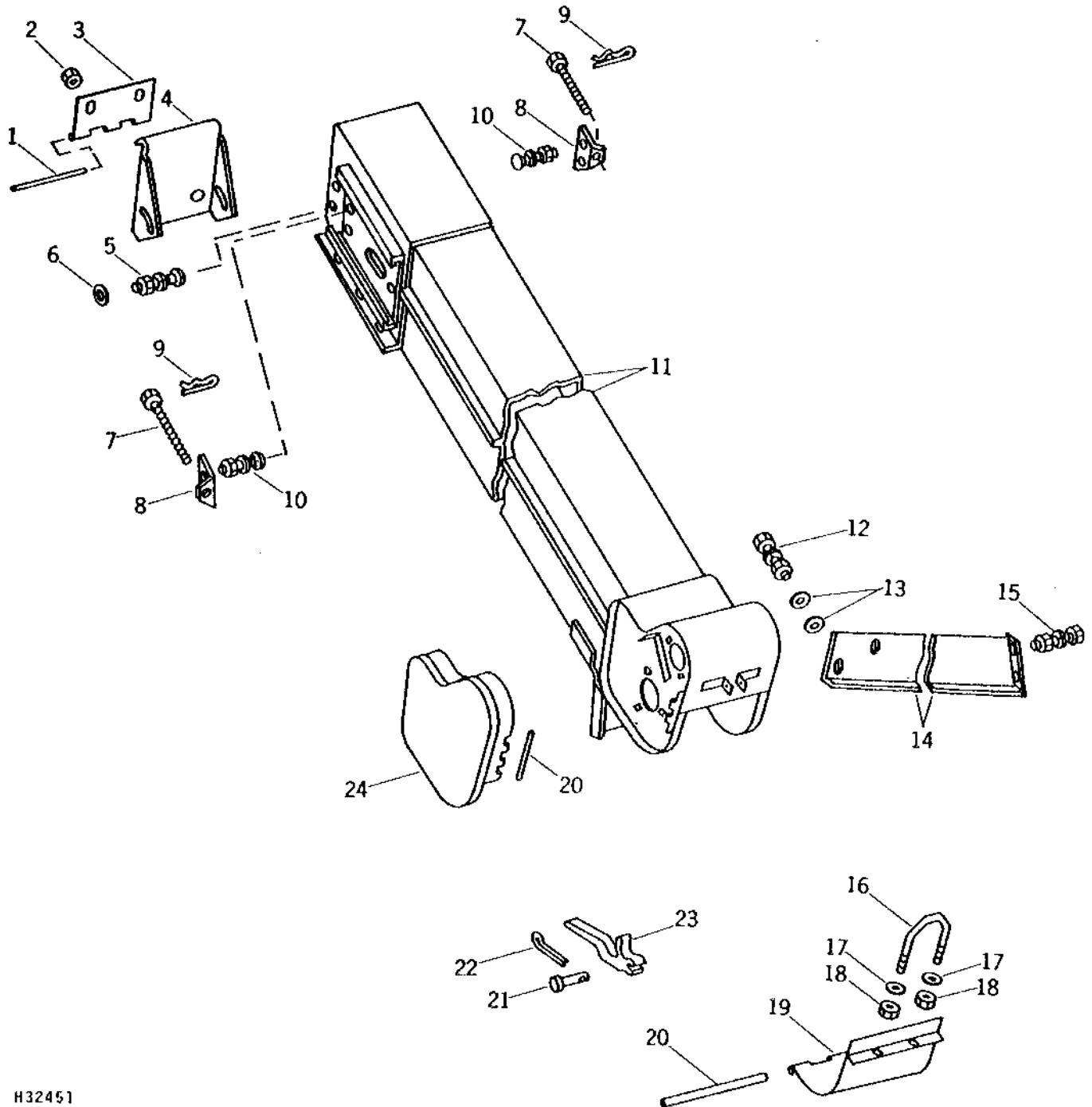
LOWER TAILINGS HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2915	CAP SCREW	6		5/16" X 1-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
2	H99488	HOUSING	2	-610700	HALF, SOLID
	H118676	HOUSING	2	610701-	HALF, SOLID
	H99493	HOUSING	2	-610700	HALF, PERFORATED
	H118677	HOUSING	2	610701-	HALF, PERFORATED
3	N10212	SELF-LOCKING SCREW	10		
	N10213	LOCK NUT	10		
4	H98547	STRAP	1	610701-	
5	H98546	REINFORCEMENT	1	-610700	
	H98546	REINFORCEMENT	2	610701-	
6	19H1900	CAP SCREW	10	-610700	5/16" X 3/4"
	19H1900	CAP SCREW	20	610701-	5/16" X 3/4"
	12H303	LOCK WASHER	10	-513950	5/16"
	14H785	NUT	10	-513950	5/16"
	N10213	LOCK NUT	10	513951-610700	
	N10213	LOCK NUT	20	610701-	
7	H98675	HOUSING	1	-610700	
	H117611	HOUSING	1	610701-	
8	H99479	DEFLECTOR	1		
9	H98547	STRAP	1	-610700	
	H126164	STRAP	1	610701-	
10	24H1781	WASHER	4	610701-	13/32" X 7/8" X 1/4"

H32451

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TAILINGS ELEVATOR HOUSING
(SERIAL NO. -610700)



H32451

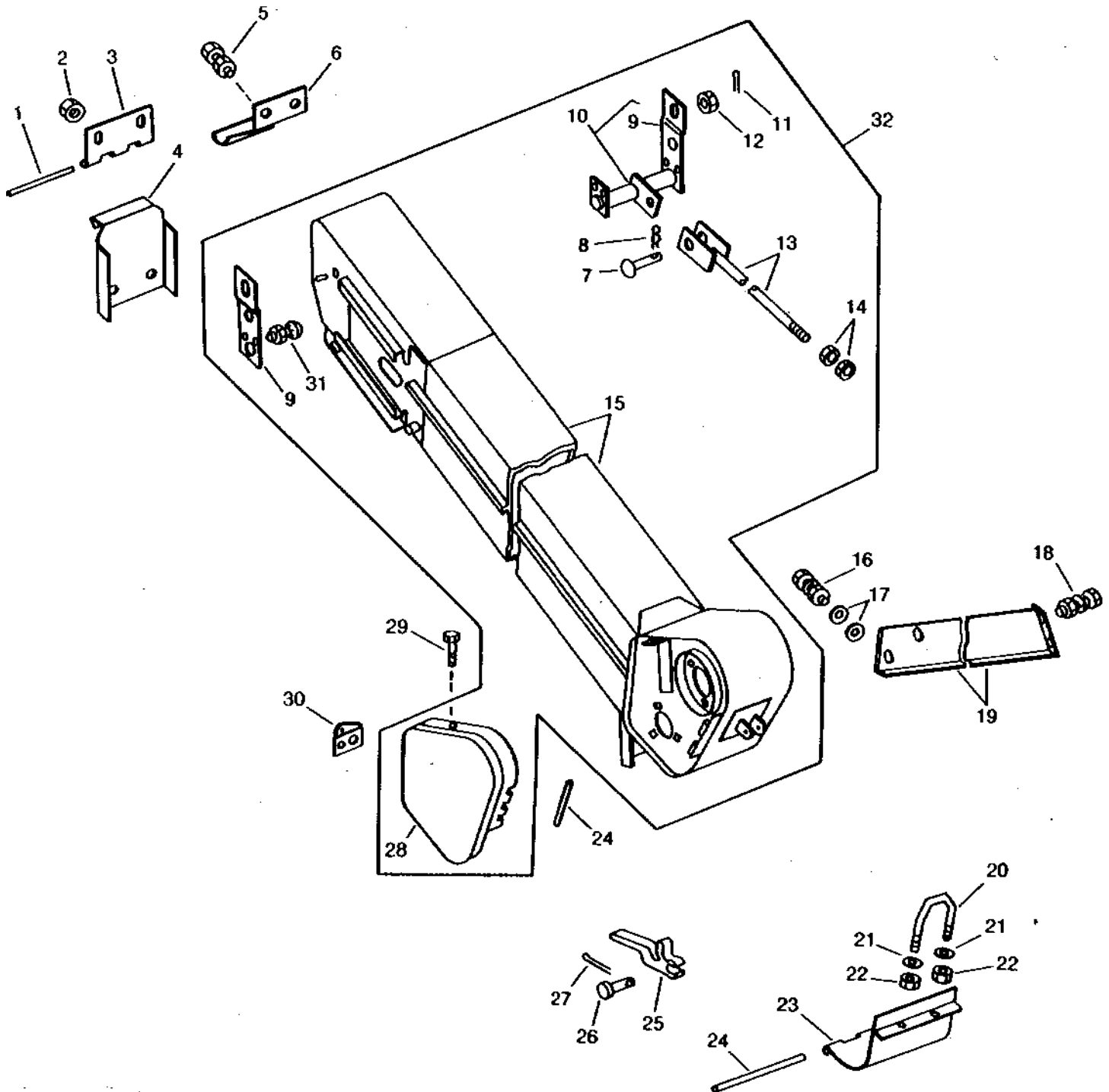
TAILINGS ELEVATOR HOUSING - CONTINUED
(SERIAL NO. -610700)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P42406	DOWEL PIN	1	-1990	CUT TO 152 MM (6") MAKE FROM H103318 (NO LONGER AVAILABLE)
2	N10213	LOCK NUT	1		
3	H102466	HINGE	1		
4	AH102544	DOOR	1		
5	21H1027	SCREW	2		1/4" X 3/4"
	14H786	NUT	4		1/4"
6	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
7	H78294	BOLT	2		ADJUSTING
8	H99491	BRACKET	2		
9	J16931	SPRING LOCKING PIN	2		
10	03H1540	BOLT	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
11	AH93312	ELEVATOR	1	-610700	(SUB AH116988)
	AH116988	ELEVATOR	1		(ALSO ORDER H123940, (2) 19H1227, (2) 12H302 AND (2) 14H786)
12	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
13	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
14	H99490	SUPPORT	1		
15	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	H35688	U-BOLT	1		
17	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
18	T16464	LOCK NUT	2		
19	AH98029	DOOR	1		(SOLID)
	AH98030	DOOR	1		(PERFORATED)
20	H75985	DOWEL PIN	1	-1990	CUT TO 175 MM (6.8") MAKE FROM H103318
21	RV810A	PIN	1		DRILLED
22	11H206	COTTER PIN	1		3/32" X 3/4"
23	H101297	LEVER	1		
24	AH90762	SHIELD	1	-610700	(SUB AH118954 AND AH118953)
	AH118954	SHIELD	1		

HP2483

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TAILINGS ELEVATOR HOUSING
(SERIAL NO. 610701-)



HP2483

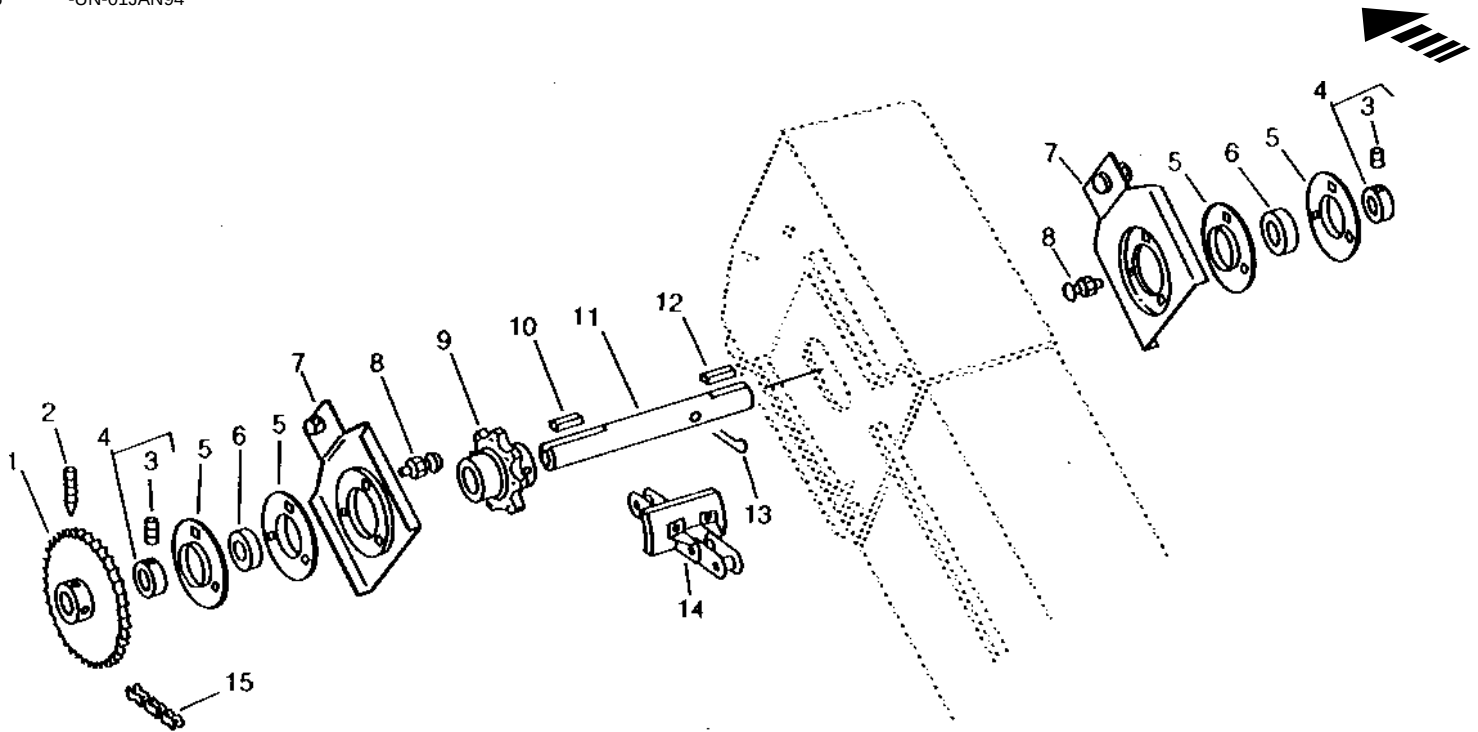
TAILINGS ELEVATOR HOUSING - CONTINUED
(SERIAL NO. 610701-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P42406	DOWEL PIN	1		(MAKE FROM H103318), CUT TO 152 MM (6") (NO LONGER AVAILABLE)
2	N10213	LOCK NUT	2		
3	H102466	HINGE	1		
4	AH120519	DOOR	1	-611252	(SUB AH123367)
	AH123367	DOOR	1		
5	19H1227	CAP SCREW	2		1/4" X 1/2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
6	H123940	HOLD-DOWN CLIP	1		
7	H79676	PIN	1		
8	11H216	COTTER PIN	1		3/16" X 1"
9	H106315	LEVER	1		
10	AH108935	LEVER	1		
11	11H237	COTTER PIN	2		1/8" X 2", (SUB 11M7083)
	11M7083	COTTER PIN	2		
12	24H1454	WASHER	2		
13	AH105503	YOKE	1		
14	14H812	NUT	2		3/8"
15	AH112077	ELEVATOR	1		
16	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
18	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	H120167	SUPPORT	1		
20	H35688	U-BOLT	1		
21	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
22	T16464	LOCK NUT	2		
23	AH98029	DOOR	1		SOLID
	AH98030	DOOR	1		PERFORATED
24	H75985	DOWEL PIN	2		(MAKE FROM H103318), CUT TO 175 MM (6.8")
25	H101297	LEVER	1		
26	RV810A	PIN	1		DRILLED
27	11H206	COTTER PIN	1		3/32" X 3/4"
28	AH118954	SHIELD	1		
29	N71292	SELF-LOCKING SCREW	1		
30	AH118953	CLIP	1		
31	N10214	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		
32	AH116988	ELEVATOR	1		

TAILINGS ELEVATOR CONVEYOR CHAIN, SPROCKETS, AND BEARINGS

HP2455

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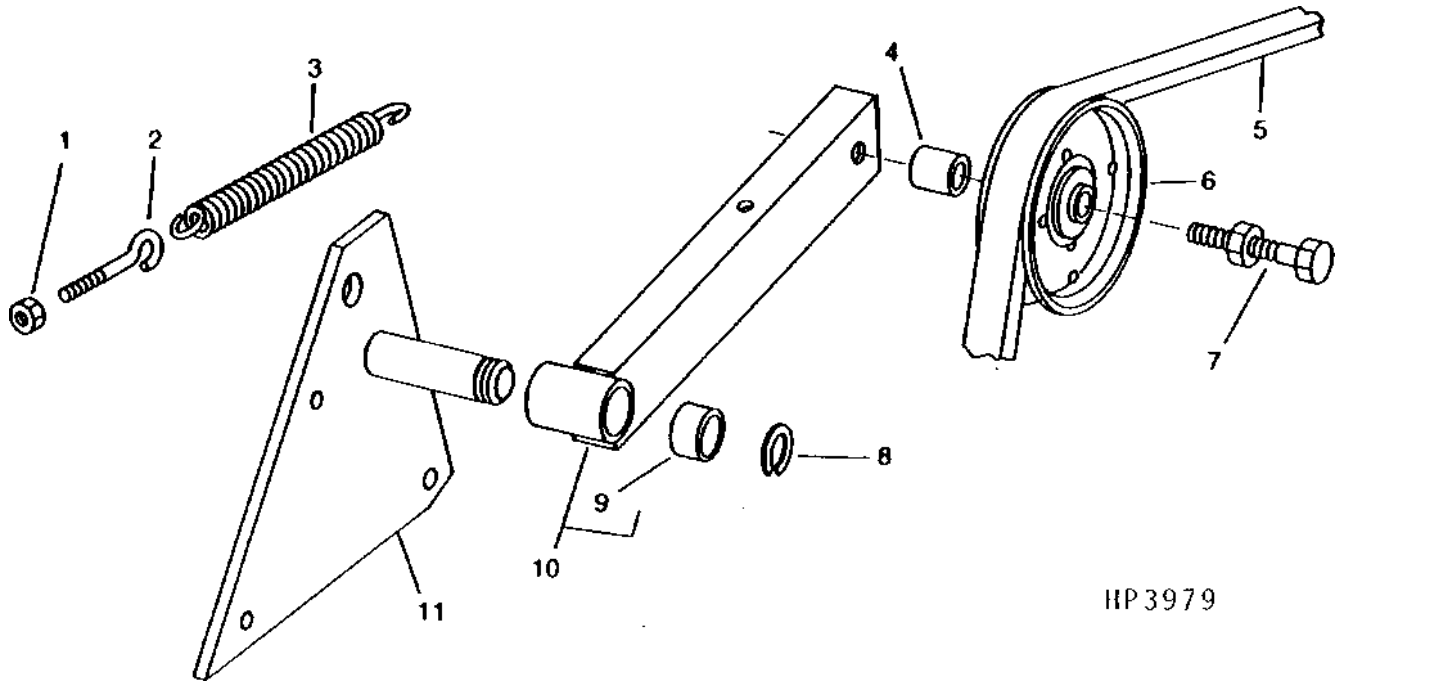
HP2455

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87146	CHAIN SPROCKET	1		26 TEETH
2	22H836	SET SCREW	2		3/8" X 1"
	14H732	NUT	2		3/8"
3	22H897	SET SCREW	2		1/4" X 1/4"
4	JD8554	ECCENTRIC LOCKING COLLAR	2		
5	H76654	PRESSED FLANGED HOUSING	4		
6	JD9273	BALL BEARING	2		
7	AH80508	BRACKET	2	-610700	
	AH112084	BRACKET	2	610701-	
8	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
9	H11340	CHAIN SPROCKET	1	-415847	(SUB H108576)
	H108576	CHAIN SPROCKET	1		8 TEETH
10		KEY	1		(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
11	H89517	SHAFT	1		
12	P5424H	SHAFT KEY	1		
13	11H244	COTTER PIN	1		3/16" X 2-1/2"
14	AH98032	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (23 PADDLES)
	C10232	LINK	1		
	C10233	CHAIN LINK	1		
	AC11779	PIN	1		
	C10263	TRACK CHAIN W/O SHOES	1		
	AC14974	PIN	1		
	H86758	PADDLE	23		(RUBBER)
	H28550	RIVET	46		(PADDLE)
	AH87765	CHAIN LINK	23		
15		LINK CHAIN	1	-610700	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 52 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
		LINK CHAIN	1	610701-	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 50 LINKS, (ASSEMBLE FROM AP6093H)

HP3979

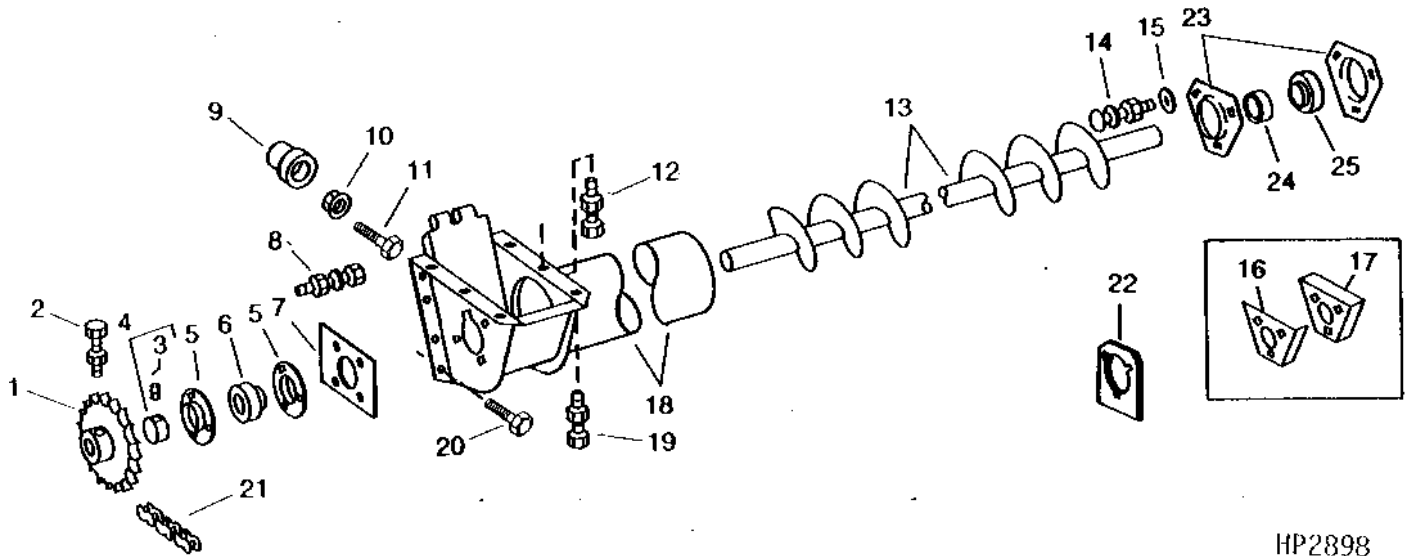
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LOWER TAILINGS AUGER DRIVE TIGHTENER



HP 3979

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H785	NUT	1		5/16"
2	M40283	EYEBOLT	1		
3	H82072	SPRING	1		
4	28H1741	SPACER	1		1/2" X 1-3/16"
5	N110085	BELT	1	-610700	
	H118730	BELTING	1	610701-	
6	AH14097	SHEAVE	1		178 MM (7") DIA.
7	19H1945	CAP SCREW	1		1/2" X 3-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
8	P46614	SNAP RING	1		
9	H98655	BUSHING	2		
10	AH97984	PIVOT	1		
11	AH97930	SUPPORT	1		



HP2898

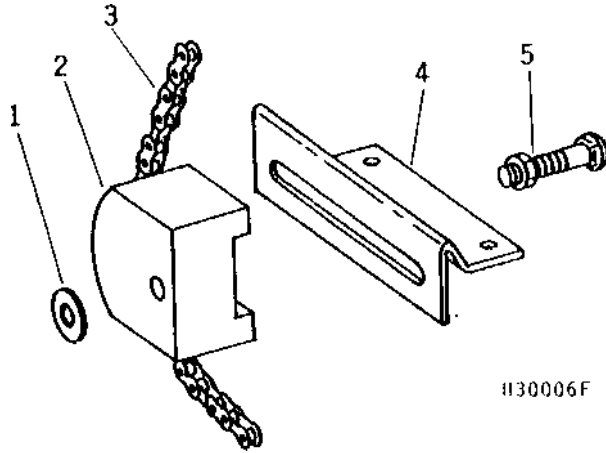
UPPER TAILINGS AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93250	CHAIN SPROCKET	1	-610700	22 TEETH
	AH115317	CHAIN SPROCKET	1	610701-	18 TEETH
2	22H817	SET SCREW	2		3/8" X 3/4"
	14H732	NUT	2		3/8"
3	22H897	SET SCREW	1		1/4" X 1/4"
4	JD8554	ECCENTRIC LOCKING COLLAR	1		
5	H76654	PRESSED FLANGED HOUSING	2		
6	JD9273	BALL BEARING	1		
7	H28563	PLATE	1		
8	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
9	AH98873	ISOLATOR	2		
10	A22698	NUT	1	414851-	
11	19H1732	CAP SCREW	1	-414850	3/8" X 1-1/4"
	19H1875	CAP SCREW	1	414851-610700	5/16" X 1-3/4"
	19H1732	CAP SCREW	1	610701-	3/8" X 1-1/4"
12	N71292	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		
13	AH98031	AUGER	1	-610700	(SUB AH127652)
	AH117426	AUGER	1	610701-620400	(SUB AH127652)
	AH127652	FLIGHT	1	620401-	
14	03H1549	BOLT	3	-620400	5/16" X 2-1/4"
	03H1709	BOLT	3	620401-	
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
15	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
16	H83787	PLATE	1	-620400	(SUB H134054)
17	H99480	BEARING	1	-620400	(WOOD) (SUB H134054)
18	AH93299	SPOUT	1	-414850	(SUB AH102396)
	AH102396	SPOUT	1	-610700	
	AH123371	SPOUT	1	610701-	
19	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	4		
20	19H1732	CAP SCREW	1		3/8" X 1-1/4"
21		LINK CHAIN	1	-610700	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 51
		LINK CHAIN	1	610701-	LINKS, (ASSEMBLE FROM AP6093H AND P20352)
					ROLLER, TYPE 50, 16 MM (5/8") PITCH, 50
					LINKS, (ASSEMBLE FROM AP6093H)
22	H134054	PLATE	1	620401-	(BEARING SPACER) (USE WITH (1) JD8554, (1) JD8665, (2) H103264, AND (3) 03H1937, INSTEAD OF H83787 AND H99480, WHEN USED FOR SERVICE FOR AH117426)
23	H103264	PRESSED FLANGED HOUSING	1	620401-	
24	JD8554	ECCENTRIC LOCKING COLLAR	1	620401-	
25	JD8665	BALL BEARING	1	620401-	

H30006F

-UN-01JAN94

UPPER TAILINGS AUGER DRIVE TIGHTENER



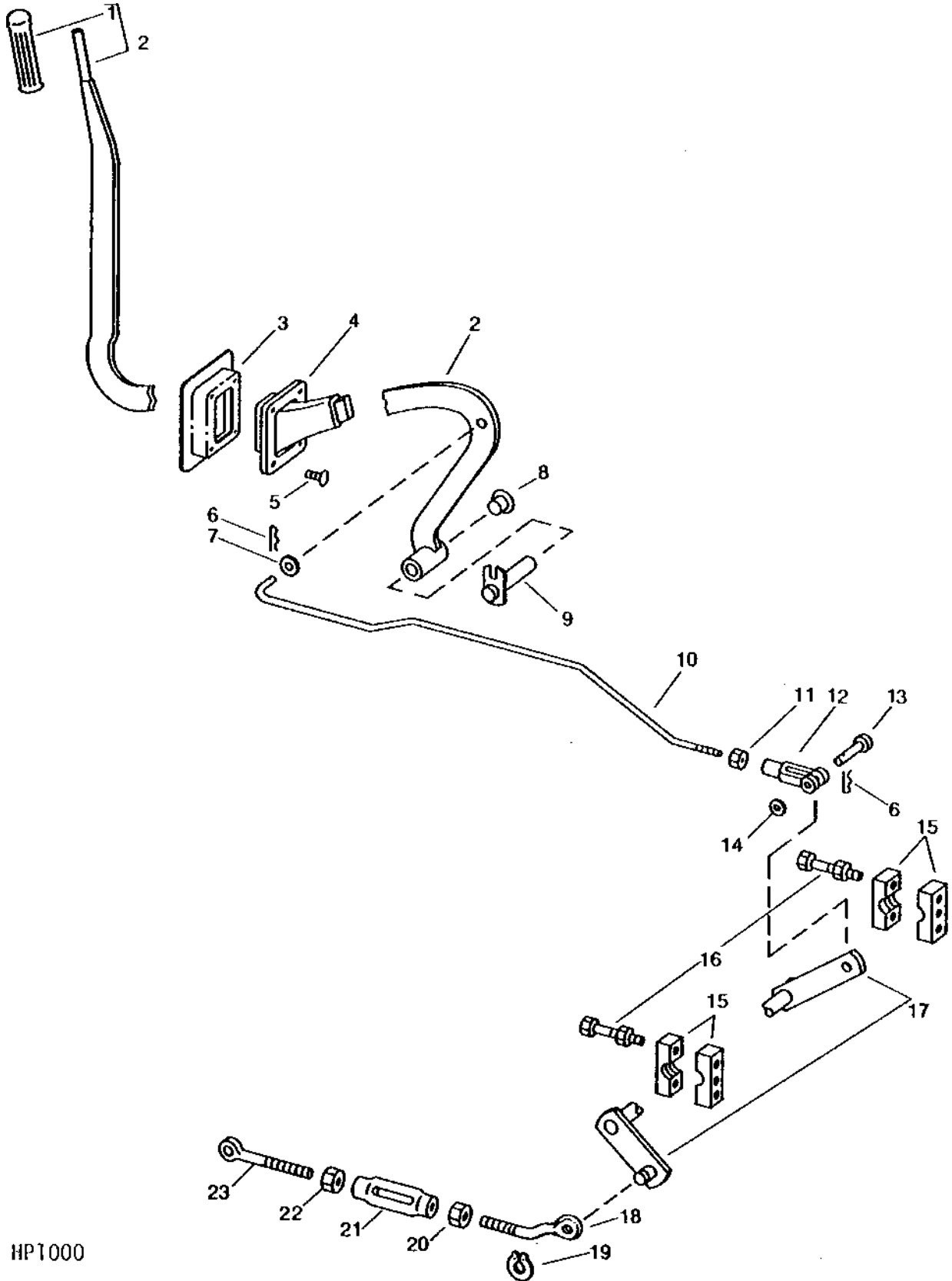
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
2	H98970	TIGHTENER	1	-513950	(SUB H109736)
	H109736	TIGHTENER	1		
3		LINK CHAIN	1	-610700	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
		LINK CHAIN	1	610701-	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 50 LINKS, (ASSEMBLE FROM AP6093H)
4	H94277	BRACKET	1		
5	03H1563	BOLT	1		3/8" X 2-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"

MEMORANDA

HP1000

-UN-01JAN94

SEPARATOR DRIVE CONTROLS



HP1000

SEPARATOR DRIVE CONTROLS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83059	GRIP	1	-515447	
	H83058	GRIP	1	515448-	
2	AH95935	LEVER	1	-515447	
	AH111436	LEVER	1	515448-	
3	H97034	RETAINER	1		
4	AH93089	BOOT	1		
5	H88910	PLUG	4		
6	11H224	COTTER PIN	2		1/8" X 1-1/4"
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	H86870	BUSHING	2		
9	AH95997	SHAFT	1		
10	H93608	LINK	1		
11	14H856	NUT	1		1/2"
12	1C3621H	YOKE	1	-564100	(SUB T21158)
	T21158	YOKE	1		
13	H24979	PIN	1		
14	24H1338	WASHER	1		33/64" X 7/8" X 0.048"
15	H97029	BEARING	4		
16	19H2023	CAP SCREW	2		3/8" X 3-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	AH95927	SHAFT	1		
18	H97549	EYEBOLT	1		
19	M40514	SNAP RING	1		
20	14H1039	NUT	1		5/8"
21	H77389	TURNBUCKLE	1		
22	14H944	NUT	1		5/8"
23	H84472	EYEBOLT	1		

MEMORANDA

MEMORANDA

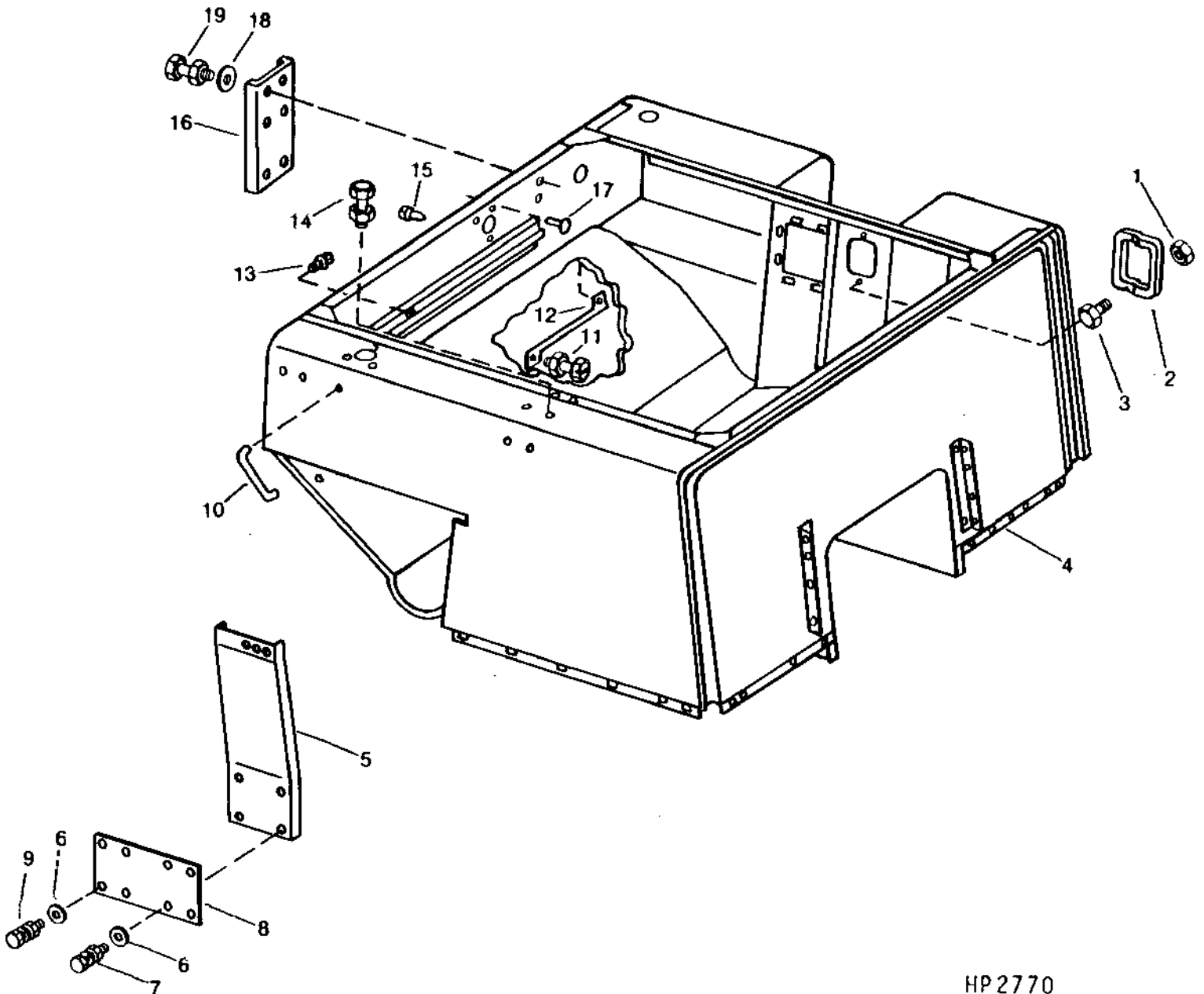
6B6

GRAIN TANK AND UNLOADING AUGER

HP2770

-UN-01JAN94

GRAIN TANK



HP2770

6B7

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P41706	NUT	4		1/4", SPEED
2	H89569	DOOR	1		INSPECTION
3	19H1227	CAP SCREW	4		1/4" X 1/2"
4	AH97065	TANK	1	-600000	(SUB AH114640)
	AH114640	TANK	1	-620400	(SUB AH126290)
	AH126290	TANK	1		
5	H131280	BRACE	1	620401-	L.H. INNER
6	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
7	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
8	H131281	REINFORCEMENT	1	620401-	
9	19H1936	CAP SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
10	H86349	HANDRAIL	1		
11	37H27	SCREW	4		5/16" X 7/8"
	N10213	LOCK NUT	4		
12	H98523	SUPPORT	2		FRONT
13	N71292	SELF-LOCKING SCREW	2		
	21H1046	SCREW	2		5/16" X 1/2"
	N10213	LOCK NUT	2		(USE WITH TRACKS)
14	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
15	37H29	SCREW	4		5/16" X 5/8"
16	H99504	SUPPORT	1		TOP
17	H65108	SCREW	4		SELF-TAPPING
18	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
19	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"

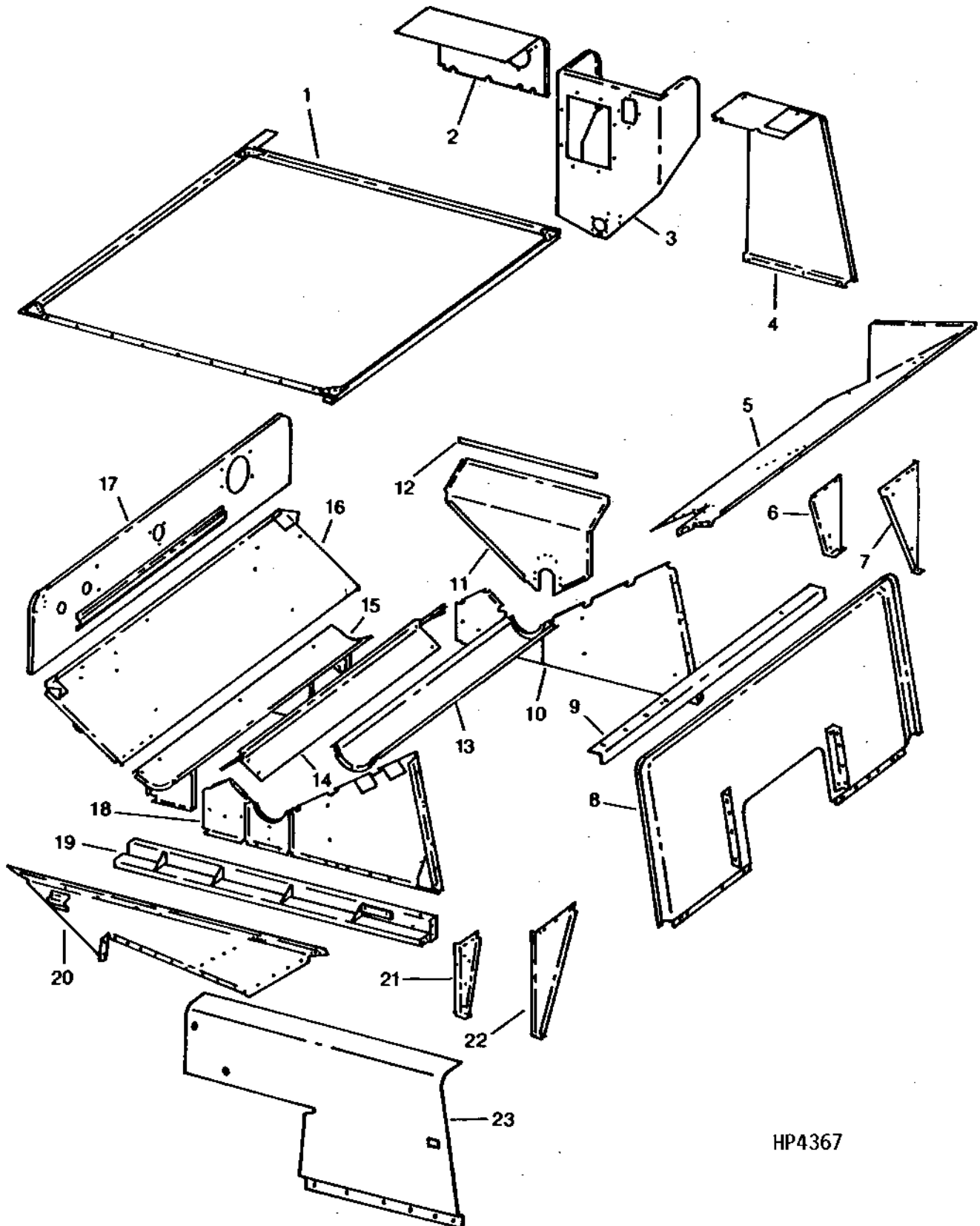
6B8

GRAIN TANK AND UNLOADING AUGER

HP4367

-UN-01JAN94

GRAIN TANK ASSEMBLY (1990-)



HP4367

6B9

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK ASSEMBLY - CONTINUED (1990 -)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH114618	FRAME	1		
2	H99601	SHEET	1		R.H.
3	H98606	BOX	1		
4	AH102566	COVER	1		
5	AH97070	FLOOR	1		
6	H98589	BRACE	1		
7	H98590	BRACE	1		
8	AH97076	SHEET	1		
9	H98052	SUPPORT	1		
10	AH97067	SUPPORT	1		
11	AH101620	PANEL	1		
12	H80339	SHEET	1	-1990	TO BE USED WITH H99601
13	H98591	TROUGH	1		
14	AH102565	SHEET	1		
15	AH96936	TROUGH	1		
16	AH97068	SHEET	1		
17	AH97073	SHEET	1		
18	AH97066	SUPPORT	1		
19	AH114934	SUPPORT	1		
20	AH126292	SHEET	1		
21	H98587	BRACE	2		
22	H98588	BRACE	1		
23	AH98144	SHEET	1		

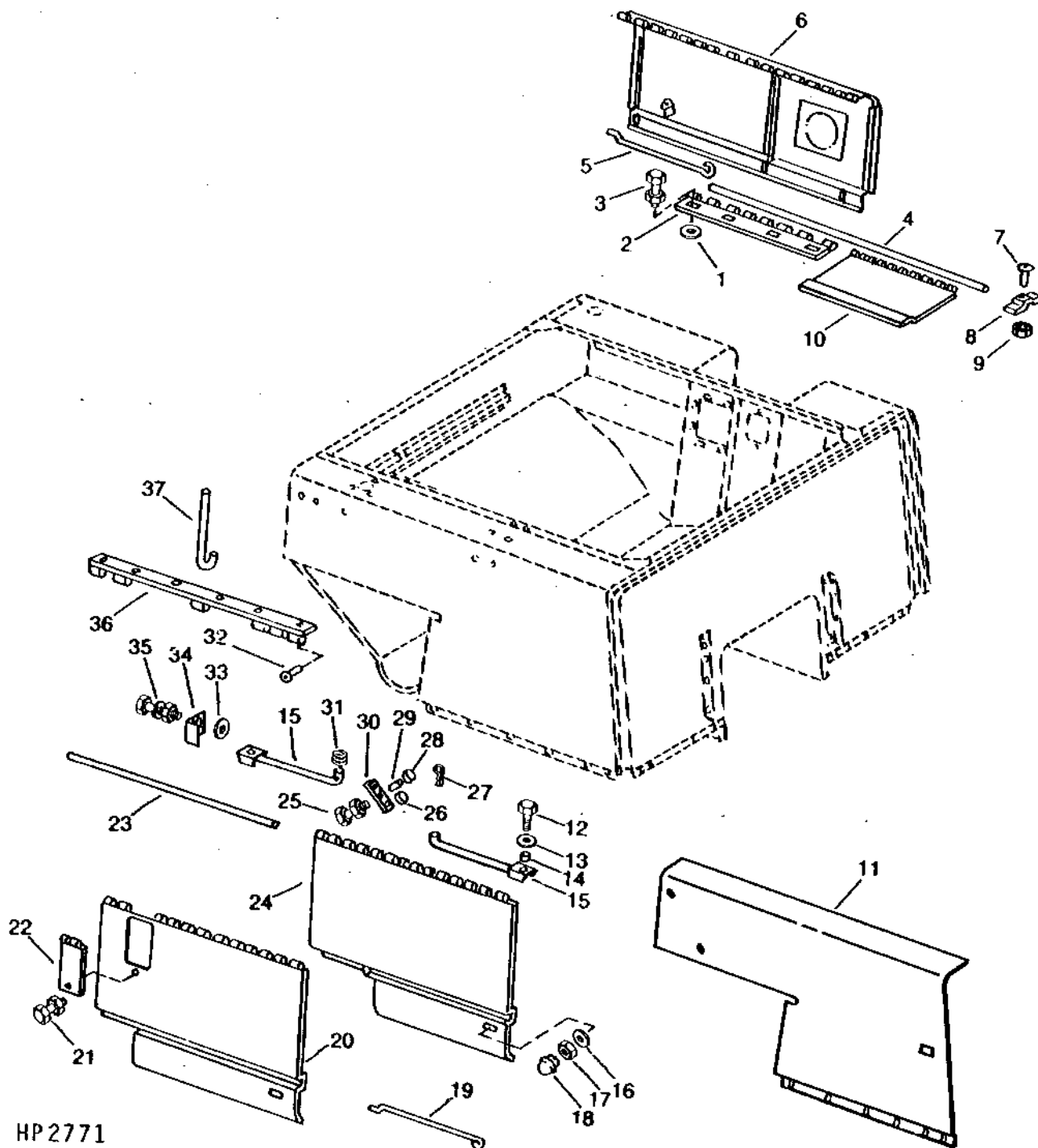
6B10

GRAIN TANK AND UNLOADING AUGER

HP2771

-UN-01JAN94

GRAIN TANK DOOR AND PANELS



HP 2771

GRAIN TANK DOOR AND PANELS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1136	WASHER	6		11/32" X 11/16" X 0.065"
2	H99598	HINGE	1		R.H.
3	N10212	SELF-LOCKING SCREW	4		
	N10213	LOCK NUT	4		
4	H99599	DOWEL PIN	1		
5	H99933	ROD	1		
6	AH98094	PANEL	1	-464350	
	AH108083	PANEL	1	464351-	
7	H86858	SCREW	2	-626205	SELF-LOCKING, (SUB N14820)
	N14820	SELF-LOCKING SCREW	2		
8	H99600	CLAMP	1		
9	N10217	LOCK NUT	2		
10	H99597	DOOR	1		ELEVATOR ACCESS
11	AH98144	SHEET	1		L.H. (REQUIRES WELDING INTO GRAIN TANK)
12	19H3374	CAP SCREW	1		5/16" X 1-1/4"
13	N100007	WASHER	1	-414850	(SUB 24H1351, THIS APPLICATION)
	24H1351	WASHER	1		9/16" X 1-1/2" X 0.164"
14	28H1861	WASHER	1		23/64" X 33/64" X 0.22"
15	AH97277	LATCH	2		
16	24H1224	WASHER	1		11/32" X 1" X 1/16"
17	14H882	NUT	1		5/16"
18	H29296	KNOB	1		
19	H100641	HOOK	1		(USE WITH TRACKS)
20	AH98142	DOOR	1		(USE WITH TRACKS)
21	19H1227	CAP SCREW	1		1/4" X 1/2"
	12H302	LOCK WASHER	1		1/4"
	P41706	NUT	1		SELF-LOCKING
22	H100410	DOOR	1		
23	H79410	PIN	1	-1990	(MAKE FROM H86290) CUT TO 1190 MM (47")
24	AH98143	DOOR	1		
25	H99923	LOCK NUT	1		
	19H1731	CAP SCREW	1		3/8" X 1"
26	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
27	11H211	COTTER PIN	2		1/8" X 3/4"
28	24H1307	WASHER	1		13/32" X 1" X 1/16"
29	28H1518	WASHER	1		31/64" X 43/64" X 0.31"
30	H100002	STRAP	1		
31	F1463R	SPRING	2	-414850	
	H22292	SPRING	1	414851-	
32	H65108	SCREW	6		SELF-TAPPING
33	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
34	H100333	LATCH	1		
35	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
36	H98358	HINGE	1		
37	H93606	PIN	1		

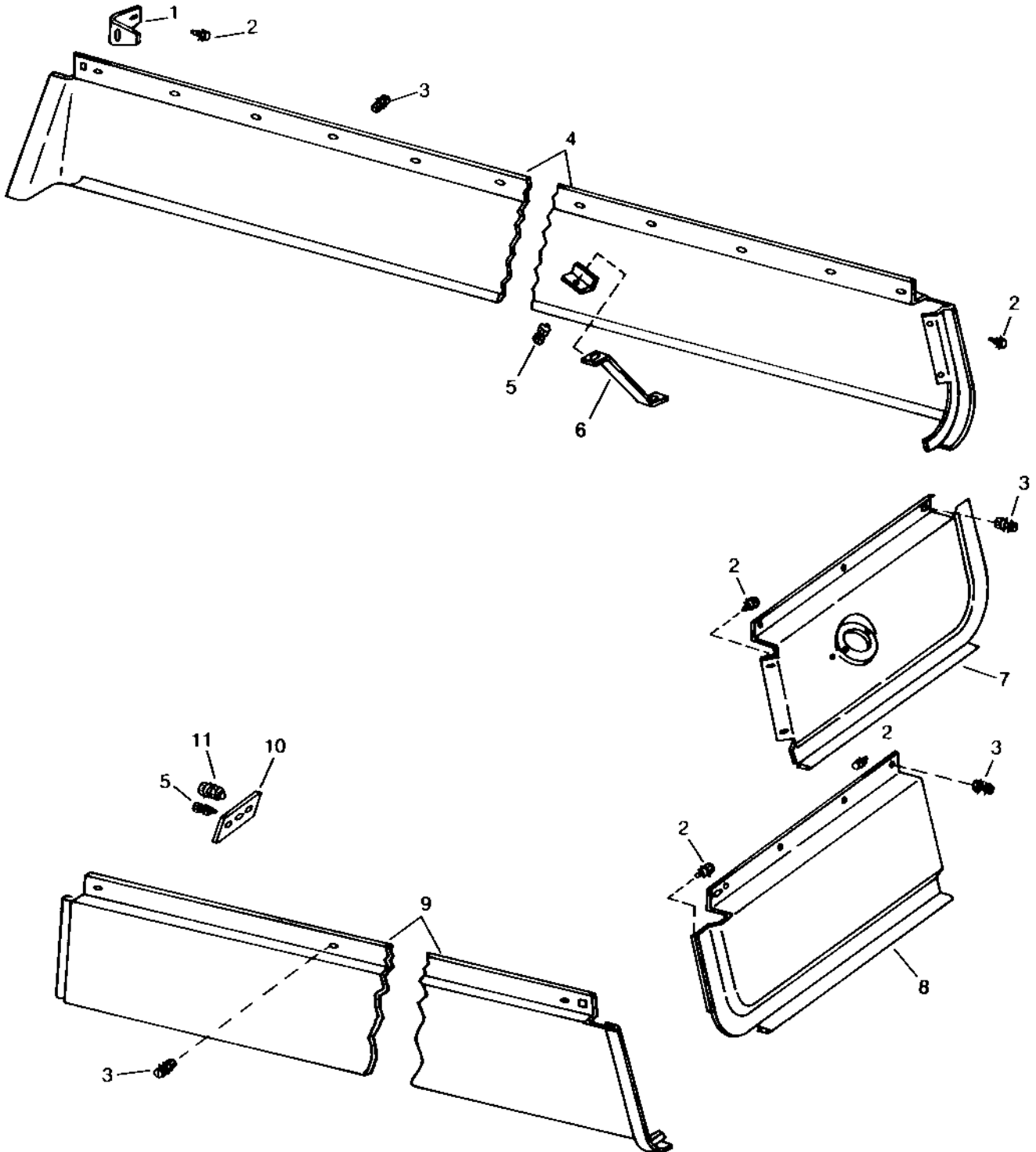
6B12

GRAIN TANK AND UNLOADING AUGER

HP2595

-UN-25JUL95

GRAIN TANK SKIRTS



HP2595

6B13

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK SKIRTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99846	BRACKET	1		
2	H65108	SCREW	9		SELF-TAPPING
3	N71292	SELF-LOCKING SCREW	24		
	N10213	LOCK NUT	24		
4	AH87717	PANEL	1		R.H.
5	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	2		
6	H98576	STRAP	1		R.H.
7	AH97956	PANEL	1	-600000	(SUB AH112261)
	AH112261	PANEL	1		REAR, R.H.
8	AH76097	PANEL	1		REAR, L.H.
9	AH96788	PANEL	1		L.H.
10	H100034	STRAP	1	-615812	(SUB H129251)
	H129251	STRAP	1		
11	N10212	SELF-LOCKING SCREW	1	615813-	
	N10213	LOCK NUT	1	615813-	

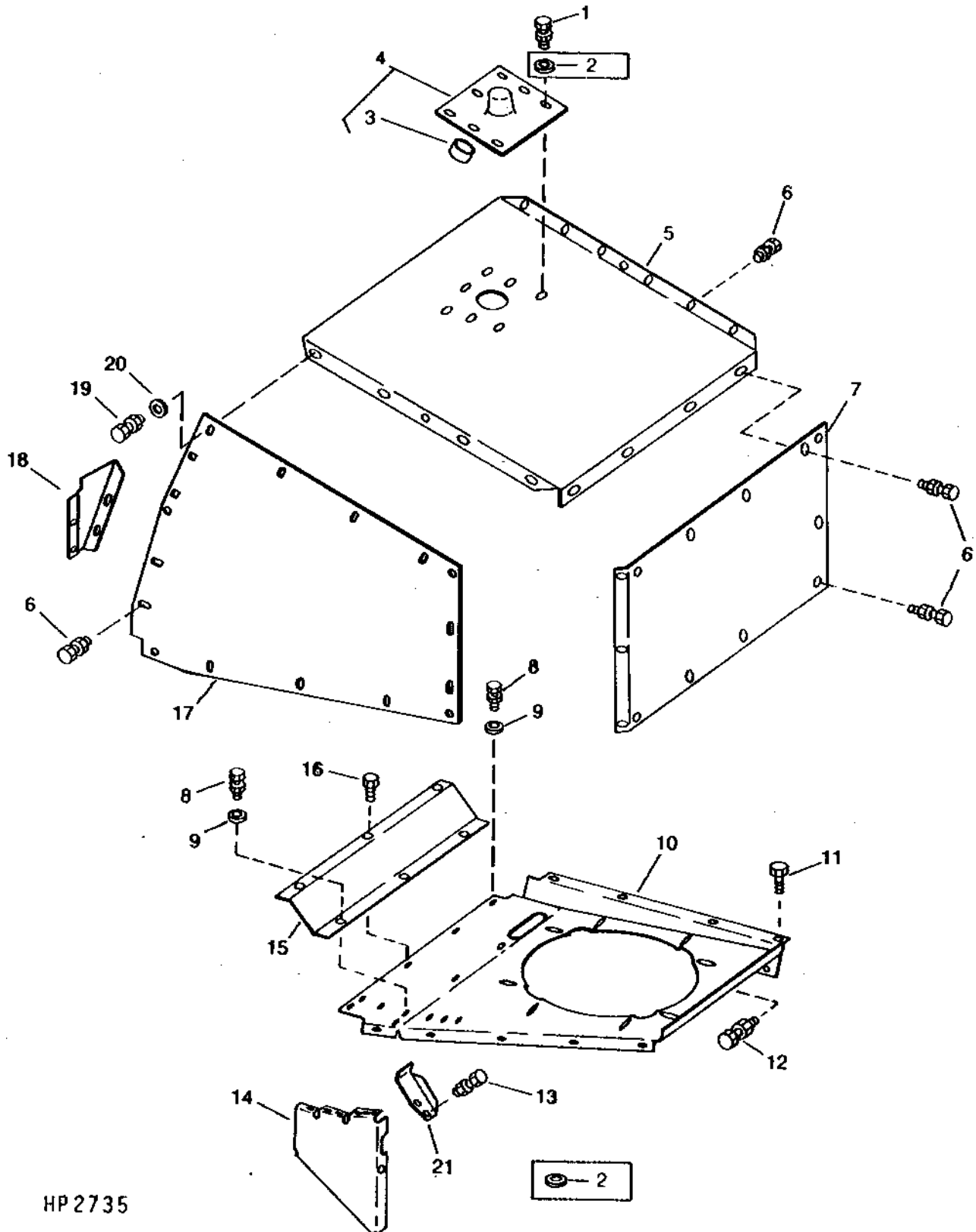
6B14

GRAIN TANK AND UNLOADING AUGER

HP2735

-UN-01JAN94

HORIZONTAL UNLOADING AUGER SWIVEL SHROUD



HP2735

6B15

GRAIN TANK AND UNLOADING AUGER

HORIZONTAL UNLOADING AUGER SWIVEL SHROUD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1936	CAP SCREW	6	-600000	3/8" X 3/4"
	N10215	LOCK NUT	6	-600000	
	T55636	BOLT	7	600001-	(SUB T29342 AND 19H2898)
	A11455	NUT	7	600001-	
2	24H1305	WASHER	12	-600004	13/32" X 13/16" X 0.065"
3	H116289	BUSHING	1	600005-	
4	AH97804	PLATE	1	-600004	
	AH113823	HUB	1	600005-	
5	H98152	SHEET	1	-600004	TOP
	H116360	SHEET	1	600005-	
6	N10212	SELF-LOCKING SCREW	40	-600000	
	N10213	LOCK NUT	40	-600000	
	N167650	CAP SCREW	35	600001-	
	A22698	NUT	35	600001-	
7	H98150	SHEET	1		FRONT
8	19H1900	CAP SCREW	7		5/16" X 3/4"
	N10213	LOCK NUT	7		
9	24H1136	WASHER	7		11/32" X 11/16" X 0.065"
10	AH101530	SUPPORT	1		
11	H76139	SCREW	4		SELF-TAPPING
12	N10214	SELF-LOCKING SCREW	5	-600000	5/16" X 1-1/8"
	N10215	LOCK NUT	5	-600000	
	19H3411	CAP SCREW	5	600001-	3/8" X 1-1/8"
	E55662	FLANGE NUT	5	600001-	
13	19H1731	CAP SCREW	6		3/8" X 1"
	N10215	LOCK NUT	6		
14	H102052	SUPPORT	1	-600000	L.H. (SUB H115727)
	H115727	SUPPORT	1		L.H.
15	H99904	PLATE	1		
16	H65108	SCREW	10		SELF-TAPPING
17	H99902	SHEET	1	-615935	(SUB H131585 AND H131588)
	H131588	SHEET	1		SIDE, (USE WITH H131585)
18	H99787	COVER	1	-615935	(SUB H131585 AND H131588)
	H131585	BRACKET	1		(USE WITH H131588)
19	19H1905	CAP SCREW	5	600001-	5/16" X 1"
	12H303	LOCK WASHER	5	600001-	5/16"
	14H785	NUT	5	600001-	5/16"
20	24H1136	WASHER	5	600001-	11/32" X 11/16" X 0.065"
21	H132063	BRACKET	1		

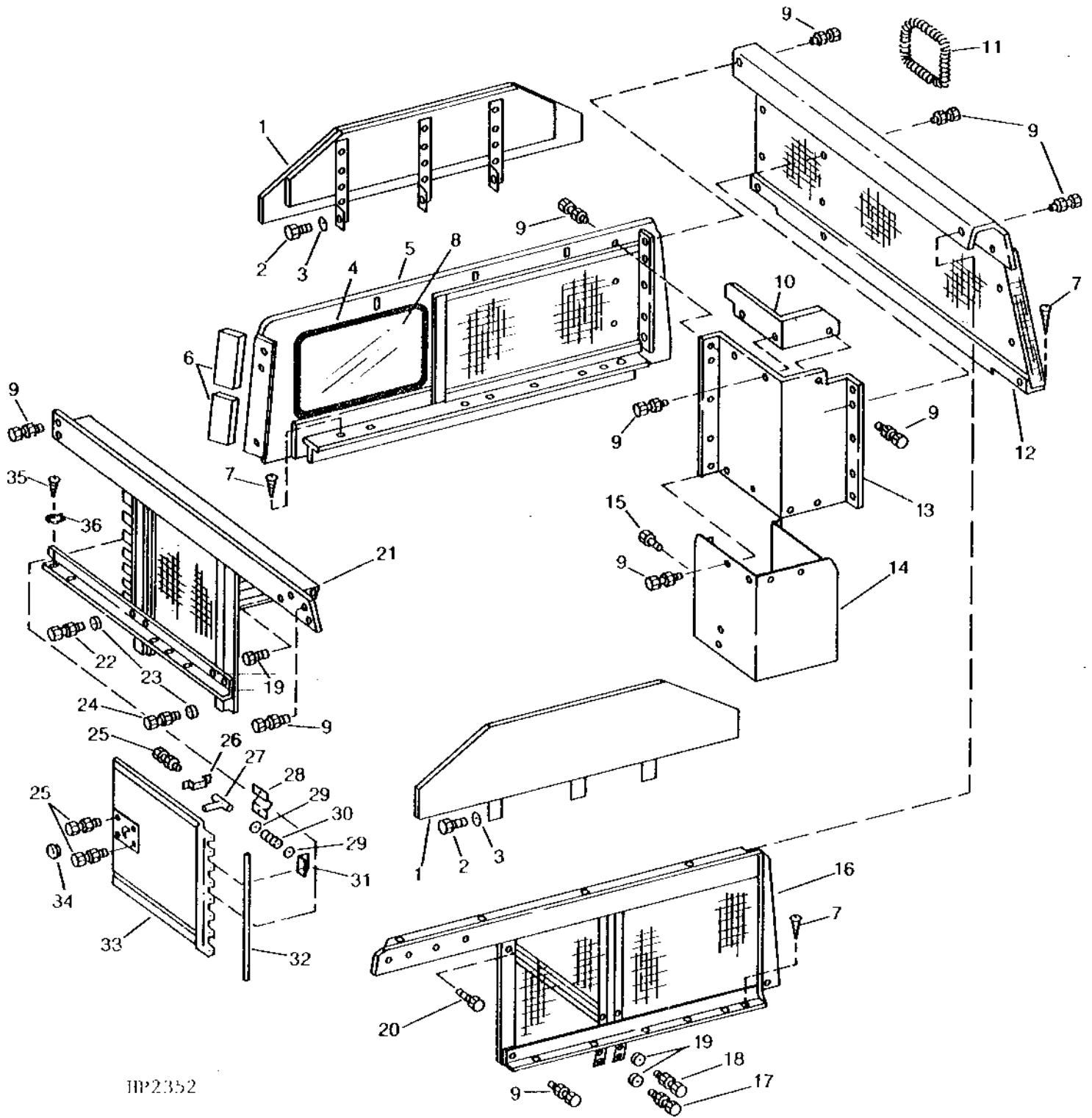
6B16

GRAIN TANK AND UNLOADING AUGER

HP2352

-UN-01JAN94

GRAIN TANK EXTENSIONS AND FLIP-UPS



HP2352

6B17

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK EXTENSIONS AND FLIP-UPS - CONTINUED

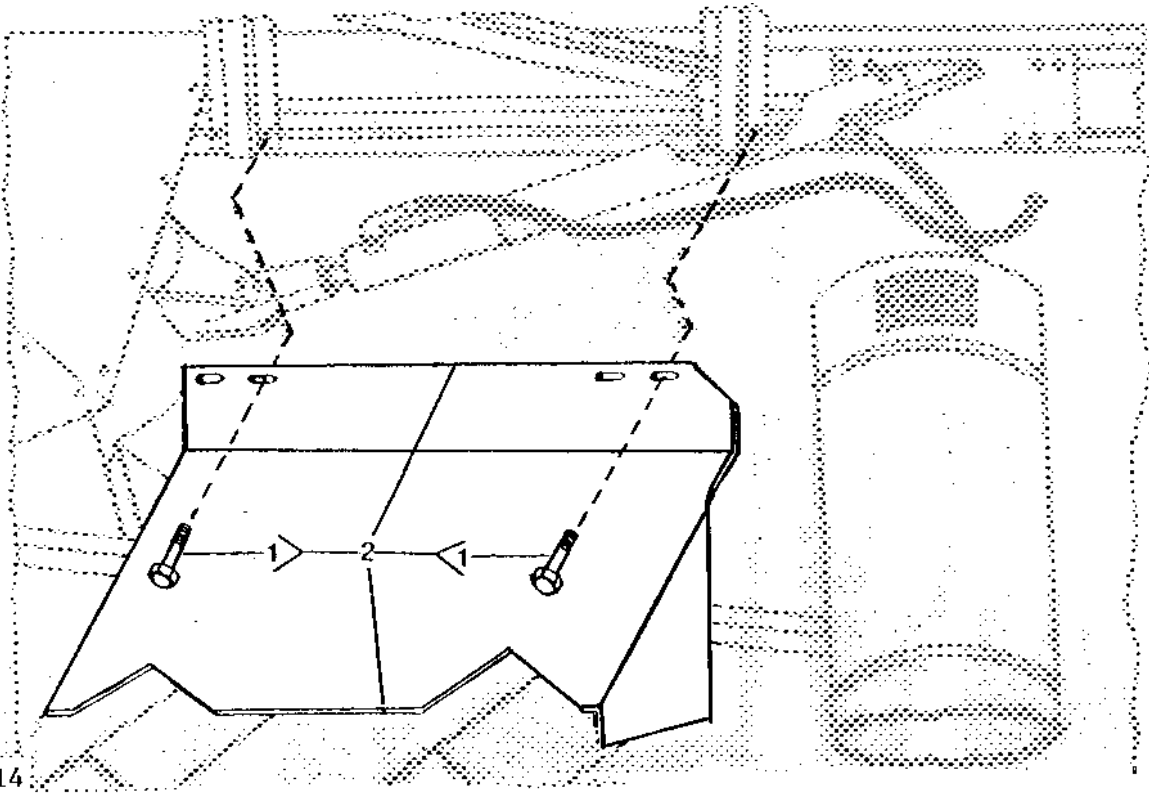
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98259	EXTENSION	2	-600000	(SUB AH112052)
	AH112052	EXTENSION	2		
2	19H1905	CAP SCREW	6		5/16" X 1"
	T16464	LOCK NUT	6		
3	M80072	WASHER	12	-600470	(SUB (12) B27370, THIS APPLICATION)
	B27370	WASHER	12		
4	H100460	ISOLATOR	1		
5	AH94952	FRAME	1		FRONT
6		SEAL	2		(CUT FROM H81330)
7	H65108	SCREW	25		SELF-TAPPING
8	H60061	WINDOWPANE	1		
9	N10212	SELF-LOCKING SCREW	37		
	N10213	LOCK NUT	37		
10	H93812	EXTENSION	1		UPPER MUFFLER
11		CONDUIT	1		(CUT FROM H88857)
12	AH97060	FRAME	1		R.H.
13	H98616	SHIELD	1		UPPER MUFFLER
14	H95792	SHIELD	1		LOWER
15	N10212	SELF-LOCKING SCREW	4		
16	AH98210	FRAME	1	-615935	(SUB AH126586, (2) A22698 AND (2) N167650)
	AH126586	FRAME	1		REAR
	19H1936	CAP SCREW	4		(USE WITH (2) A22698 AND (2) N167650)
	12H304	LOCK WASHER	4		3/8" X 3/4"
18	19H1936	CAP SCREW	2		3/8"
	12H304	LOCK WASHER	2		3/8" X 3/4"
	14H812	NUT	2		3/8"
19	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
20	H81101	SCREW	4		(SUB H77931) SELF-TAPPING
	H77931	SCREW	4		
21	AH96714	FRAME	1		(SUB AH114770, THIS APPLICATION)
	AH114770	FRAME	1	-600470	(SUB AH119977)
	AH119977	FRAME	1		L.H.
22	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
23	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
24	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
25	03H1540	BOLT	6		5/16" X 3/4"
	N10213	LOCK NUT	6		
26	H100626	BRACKET	1		
27	AH99436	LATCH	1		
28	H100624	COVER	1		
29	24H1211	WASHER	2		17/32" X 3/4" X 0.060"
30	F1463R	SPRING	1		
31	H100629	BRACKET	1		
32	H83167	DOWEL PIN	1	-615606	
	H130645	PIN	1	615607-1990	(MAKE FROM H78505) CUT TO 575 MM (23")
33	AH97303	DOOR	1	-414850	(SUB H102343)
	H102343	DOOR	1	-513950	(SUB H112728)
	H112728	DOOR	1		
34	H29296	KNOB	1		
35	H76139	SCREW	5	-600470	
	H83567	SCREW	5	600471-	
36	24H1308	WASHER	5	600471-	13/32" X 1" X 0.134"
..	H81330	ISOLATOR	1		5 MM X 13 MM X 3048 MM (3/16" X 1/2" X .120")
					LONG

HP2314 -UN-01JAN94

GRAIN TANK SUMP BAFFLE



HP2314



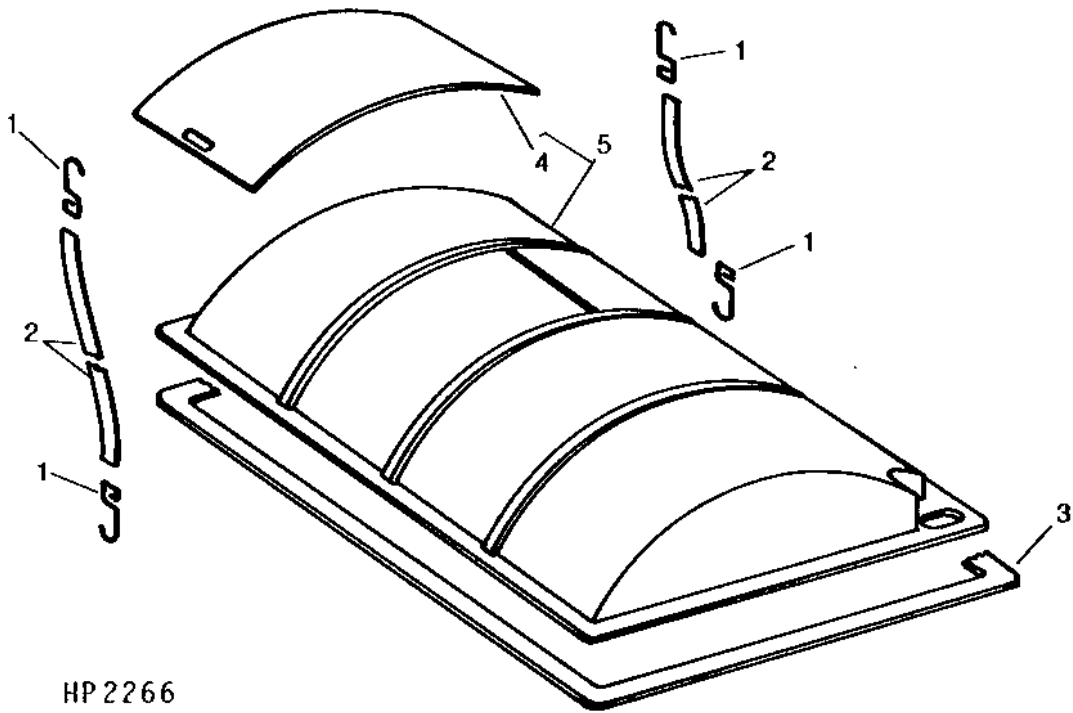
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	4	3/8" X 1"	
2	AH119610	ISOLATOR	1		

6B19

GRAIN TANK AND UNLOADING AUGER

HP2266 -UN-01JAN94

GRAIN TANK COVER, DOOR, SEALS AND ATTACHMENTS (EXPORT)
(SERIAL NO. 600001-)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H122781	HOOK	16	(PKG. OF 2)	
2	H122782	STRAP	8	(CUT FROM 9144 MM (360") LONG ROLL	
3	AH119704	SEAL	5	1829 MM PER 6' LENGTH	
4	AH119705	DOOR	1		
5	AH118735	COVER	1		

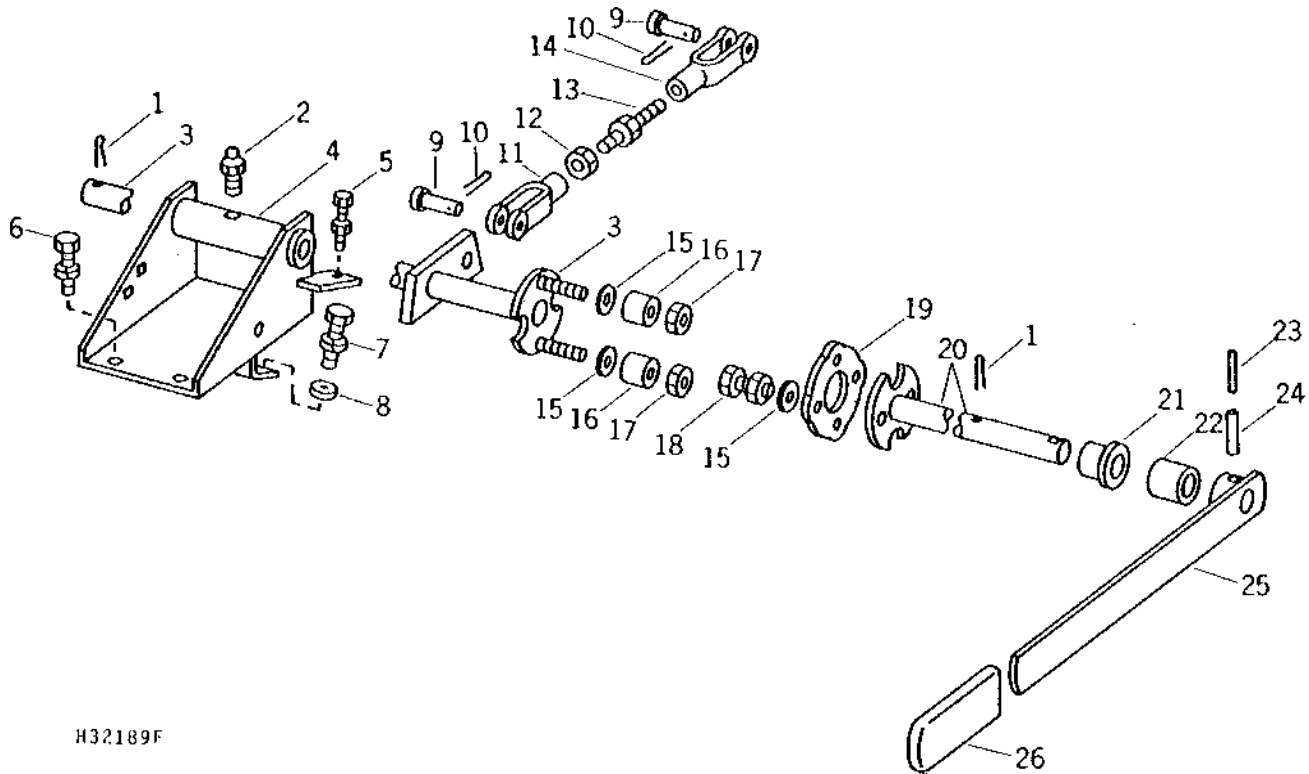
MEMORANDA

6B20

GRAIN TANK AND UNLOADING AUGER

H32189F -UN-01JAN94

UNLOADING AUGER CONTROL LEVER



H32189F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H213	COTTER PIN	2		3/16" X 1-3/4"
2	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
3	AH92421	SHAFT	1		R.H.
4	AH92420	SUPPORT	1		
5	19H2831	CAP SCREW	1		5/16" X 1-1/2"
	14H785	NUT	1		5/16"
6	19H1721	CAP SCREW	2		1/2" X 1-1/2"
	12H301	LOCK WASHER	2		1/2"
7	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	H24979	PIN	2		
10	11H224	COTTER PIN	2		1/8" X 1-1/4"
11	1C3621H	YOKE	1	-564100	1/2", (SUB T21158)
	T21158	YOKE	1		
12	14H865	NUT	1		1/2"
13	AH94910	STUD	1		
14	H96253	YOKE	1		
15	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
16	28H2547	SPACER	2		3/8" X 1"
17	E50102	LOCK NUT	2		
18	19H1731	CAP SCREW	2		3/8" X 1"
	E50102	LOCK NUT	2		
19	H89230	DISK	1		
20	AH94911	SHAFT	1		L.H.
21	H85857	BUSHING	1		
22	H95958	BUSHING	1		
23	34H303	SPRING PIN	1	-465100	7/32" X 1-3/4"
24	34H353	SPRING PIN	1	-465100	3/8" X 1-3/4"
	T45155	SPRING PIN	1	465101-	
25	AH94909	LEVER	1	-564100	(SUB AH112154)
	AH112154	LEVER	1		
26	H96259	GRIP	1		

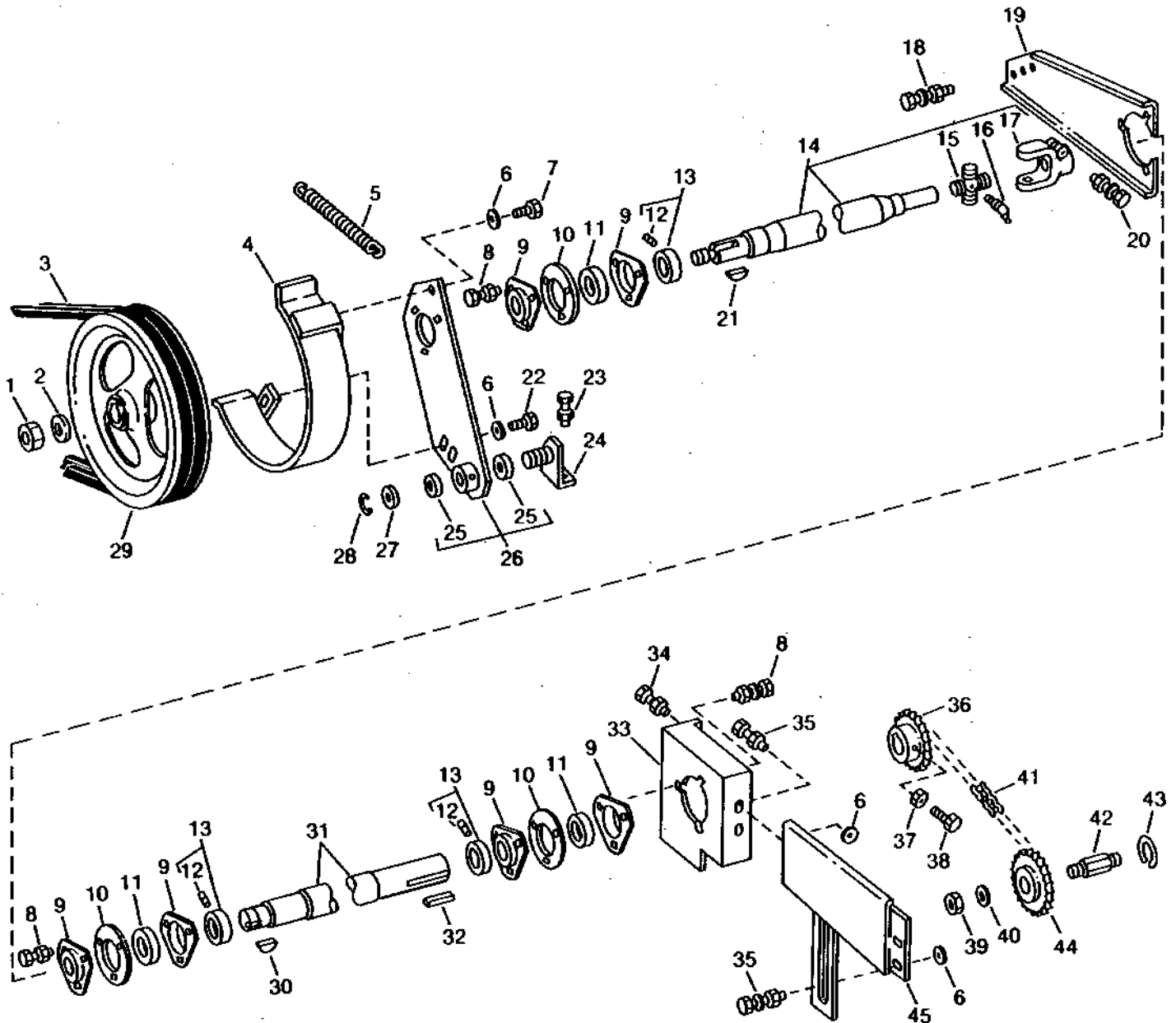
6B21

GRAIN TANK AND UNLOADING AUGER

HP2623

-UN-01JAN94

UNLOADING AUGER COUNTERSHAFT



HP2623

UNLOADING AUGER COUNTERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H34753	LOCK NUT	1		
2	24H1663	WASHER	1		49/64" X 1-1/2" X 0.134"
3	AH96300	BELT SET	1		
4	AH93060	GUIDE	1		
5	H85783	SPRING	1		
6	24H1312	WASHER	8		13/32" X 1-3/8" X 0.105"
7	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
8	03H1500	BOLT	9		3/8" X 1"
	12H304	LOCK WASHER	9		3/8"
	14H812	NUT	9		3/8"
9	C3056E	PRESSED FLANGED HOUSING	6	-616183	(SUB E10018, THIS APPLICATION)
	E10018	PRESSED FLANGED HOUSING	6		
10	H87784	SHIM	3	-616183	
11	JD9274	BALL BEARING	3		
12	22H897	SET SCREW	3		1/4" X 1/4"
13	JD8544	ECCENTRIC LOCKING COLLAR	3		
14	AH93054	SHAFT	1	-616183	(SUB AH118303)
	AH118303	SHAFT	1		
15	AH83541	UNIVERSAL JOINT	1		
16	JD7806	LUBRICATION FITTING	1		
17	H30103	UNIVERSAL JOINT YOKE	1		
18	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	H89678	BEARING HOUSING W/O BEARING	1		
20	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
21	26H40	SHAFT KEY	1		1/4" X 2-1/8"
22	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
23	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
24	AH93344	PIVOT	1		
25	H98655	BUSHING	2		
26	AH97339	ARM	1		
27	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
28	P46614	SNAP RING	1		
29	H93970	SHEAVE	1		
30	26H22	SHAFT KEY	1		1/4" X 1"
31	H93987	SHAFT	1		
32		SHAFT KEY	1		8 MM X 8 MM X 38 MM (5/16" X 5/16" X 1-1/2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
33	H89679	SUPPORT	1		
34	03H1833	BOLT	3		3/8" X 1-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
35	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
36	AH96703	CHAIN SPROCKET	1		15 TEETH
37	14H732	NUT	2		3/8"
38	22H817	SET SCREW	2		3/8" X 3/4"
39	H88071	NUT	1		
40	24H1341	WASHER	1		17/32" X 15/16" X 0.060"
41		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS (COTTERED) (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND (4) B5235H AND AN151830)
42	H88070	SHAFT	1		
43	H75588	SNAP RING	1		
44	AH89429	CHAIN SPROCKET	1		15 TEETH
45	AH96475	BRACE	1		

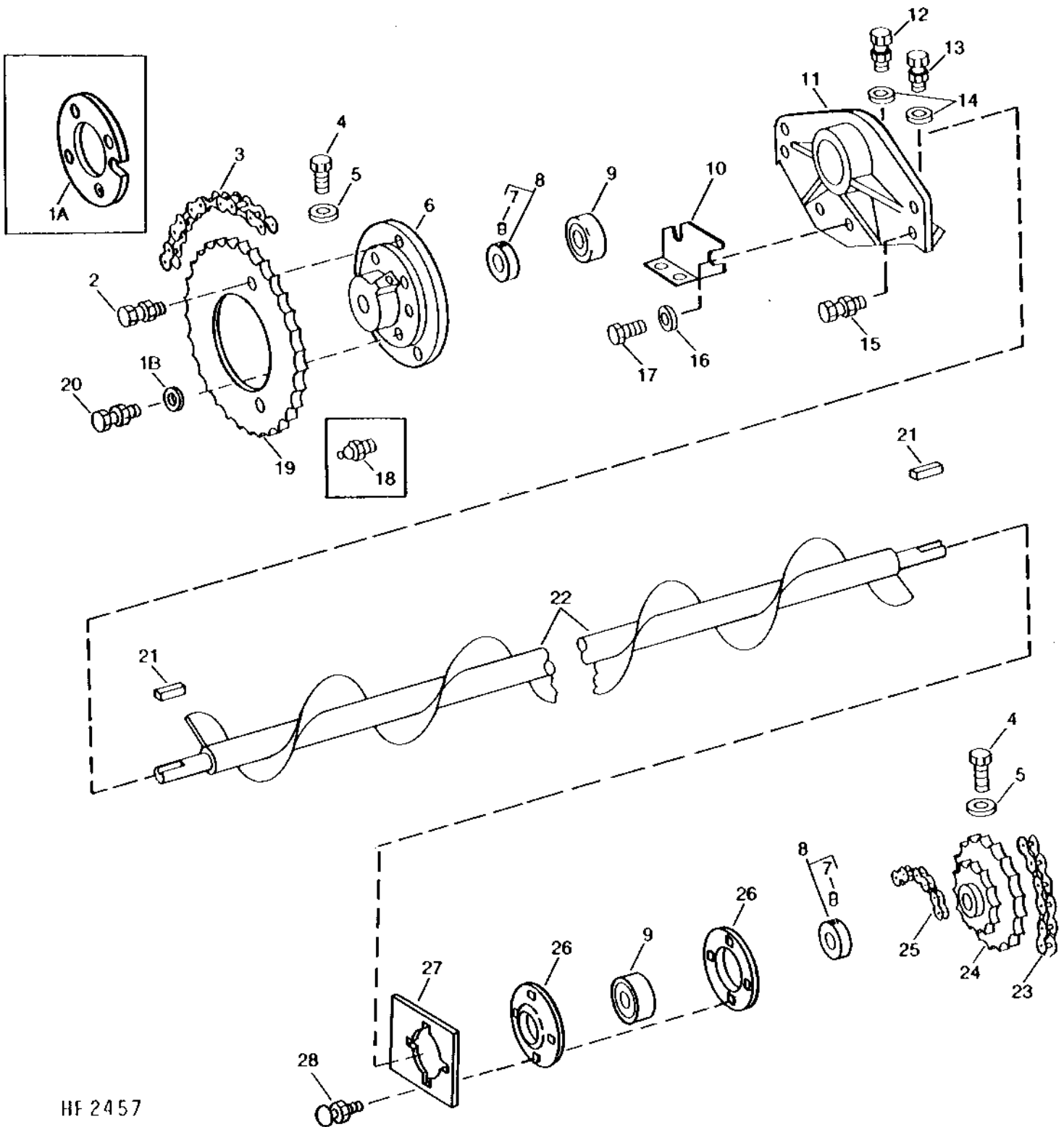
6B23

GRAIN TANK AND UNLOADING AUGER

HP2457

-UN-01JAN94

GRAIN TANK FRONT CROSS AUGER



HF 2457

GRAIN TANK FRONT CROSS AUGER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H100674	PLATE	1	-414175	(SUB H106371)
	H106371	PLATE	1	-515248	(SUB (4) 24H1730)
1B	24H1730	WASHER	4		13/32" X 1-1/2" X 0.120"
2	19H1849	CAP SCREW	1	-464860	5/16" X 1-1/4"
	19H2915	CAP SCREW	1		5/16" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS, (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND (4) B5235H)
4	22H888	SET SCREW	4		3/8" X 1-1/4"
5	14H732	NUT	4		3/8"
6	H100677	HUB	1	-414850	(SUB H102520)
	H102520	HUB	1		
7	22H979	SET SCREW	2		3/8" X 3/8"
8	JD9201	ECCENTRIC LOCKING COLLAR	2		
9	JD9276	BALL BEARING	2		
10	H99577	COVER	1		
11	H97735	HOUSING	1		
12	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
13	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
14	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
15	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
17	19H2020	CAP SCREW	2		5/16" X 1/2"
	12H303	LOCK WASHER	2		5/16"
18	JD7797	LUBRICATION FITTING	1	-515248	STRAIGHT, 1/4"
19	H100678	CHAIN SPROCKET	1		80 TEETH
20	19H1765	CAP SCREW	4	-515248	3/8" X 1-3/4"
	19H1800	CAP SCREW	4		3/8" X 1-1/2"
	12H304	LOCK WASHER	4	-515248	3/8"
	14H812	NUT	4	-515248	3/8"
	N10215	LOCK NUT	4		3/8"
21		SHAFT KEY	2		(3/8" X 3/8" X 2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
22	AH96799	AUGER	1	-415848	(SUB AH107393)
	AH107393	AUGER	1		
23		LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 100 LINKS, (ASSEMBLE FROM (2) AP6093H)
24	AH100031	CHAIN SPROCKET	1		25 AND 43 TEETH
25		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 133 LINKS, (ASSEMBLE FROM (2) AB1288H, (3) AB1290H, B5321H, B5234H AND B5235H)
26	G6661E	PRESSED FLANGED HOUSING	2	-464350	
	E62484	PRESSED FLANGED HOUSING	2	464351-	
27	H118396	COVER	1		
28	03H1659	BOLT	4		1/2" X 1"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"

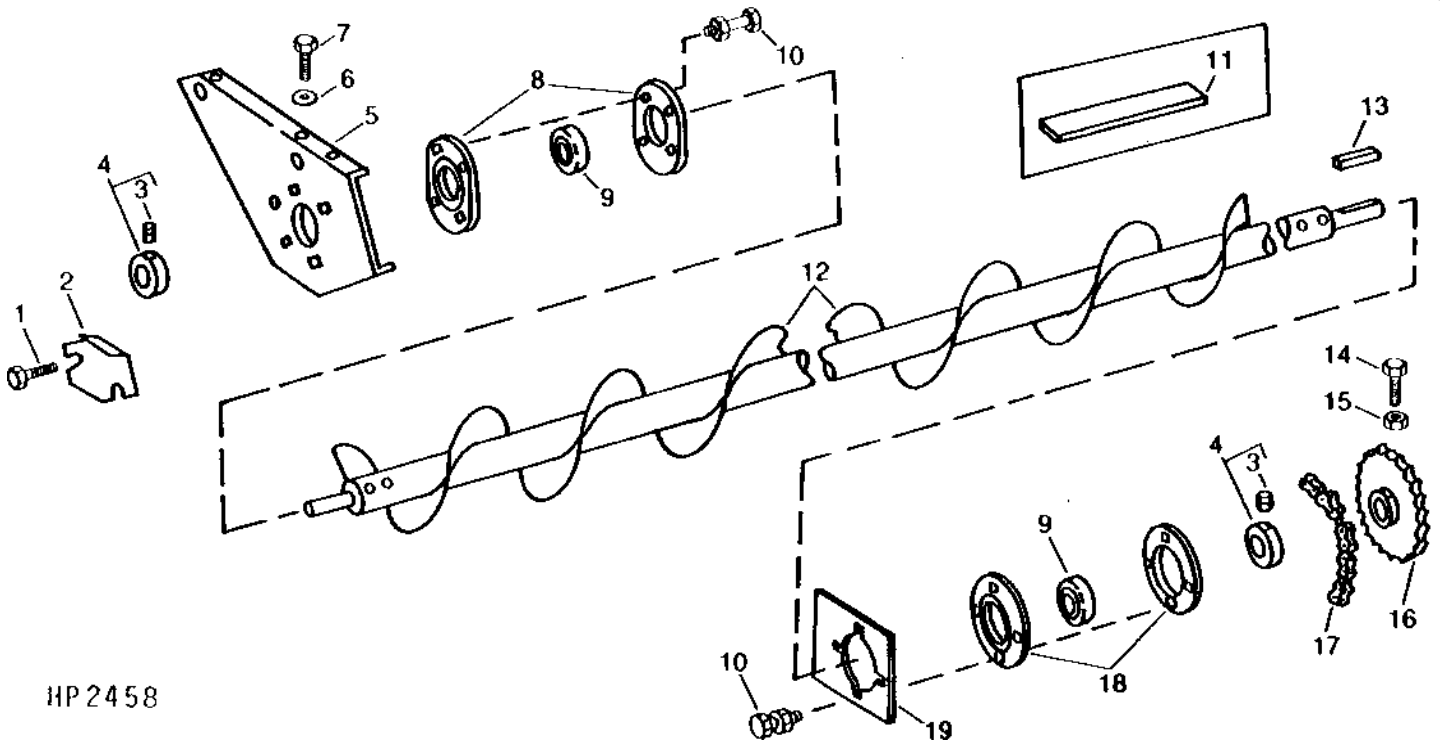
6B25

GRAIN TANK AND UNLOADING AUGER

HP2458

-UN-01JAN94

GRAIN TANK REAR CROSS AUGER



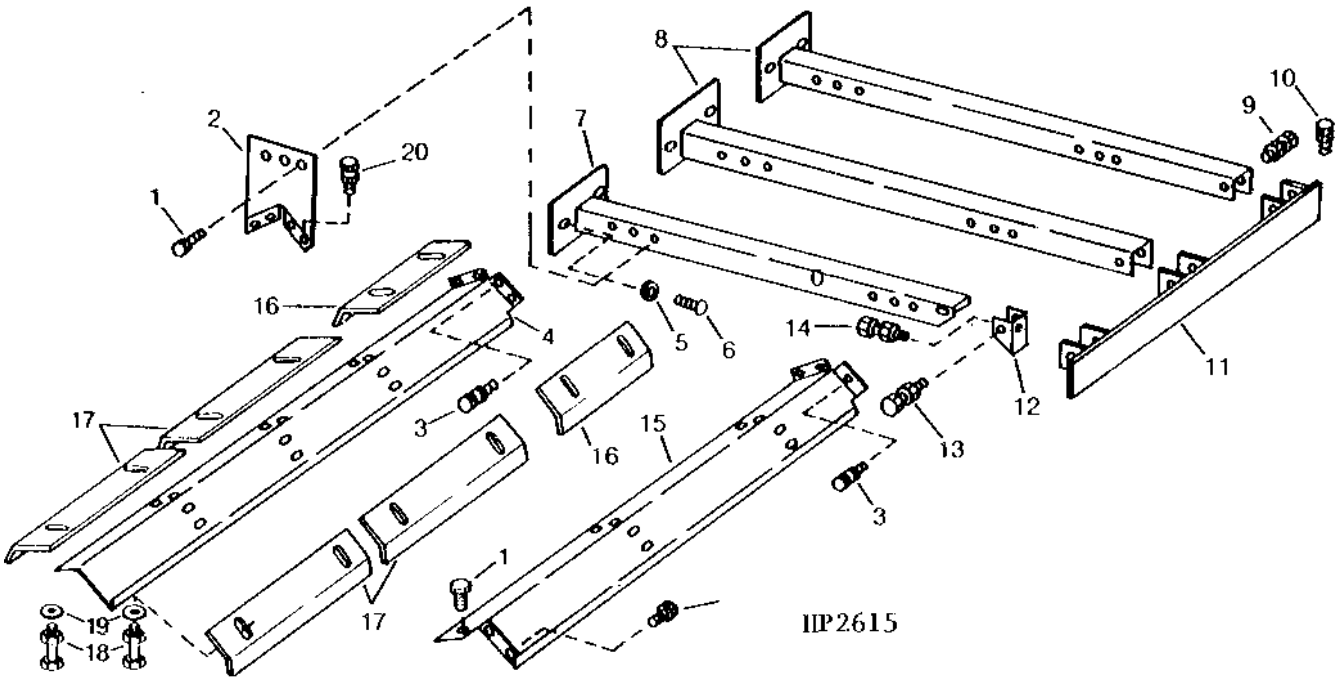
HP 2458

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	2		SELF-TAPPING
2	H99577	COVER	1		
3	22H979	SET SCREW	2		3/8" X 3/8"
4	JD9201	ECCENTRIC LOCKING COLLAR	2		
5	H100621	REINFORCEMENT	1		
6	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
7	19H1900	CAP SCREW	3		5/16" X 3/4"
	N10213	LOCK NUT	3		
8	N72620	PRESSED FLANGED HOUSING	2	-464350	
	E62484	PRESSED FLANGED HOUSING	2	464351-	
9	JD9276	BALL BEARING	1		
10	03H1659	BOLT	8		1/2" X 1"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
11	H98390	REINFORCEMENT	1	-600000	(ARCWELD)
12	AH99636	AUGER	1	-414850	(SUB AH103729)
	AH103729	AUGER	1	-600000	
	AH114717	AUGER	1	600001-	
13		KEY	1		(3/8" X 3/8" X 1-1/2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
14	22H836	SET SCREW	2		3/8" X 1"
15	14H732	NUT	2		3/8"
16	AH100030	CHAIN SPROCKET	1	-600000	29 TEETH, (SUB AH114726)
	AH114726	CHAIN SPROCKET	1		35 TEETH
17	AH87248	LINK CHAIN	1		
18	E62484	PRESSED FLANGED HOUSING	2	464351-	
19	H118396	COVER	1		

6C1

GRAIN TANK AND UNLOADING AUGER

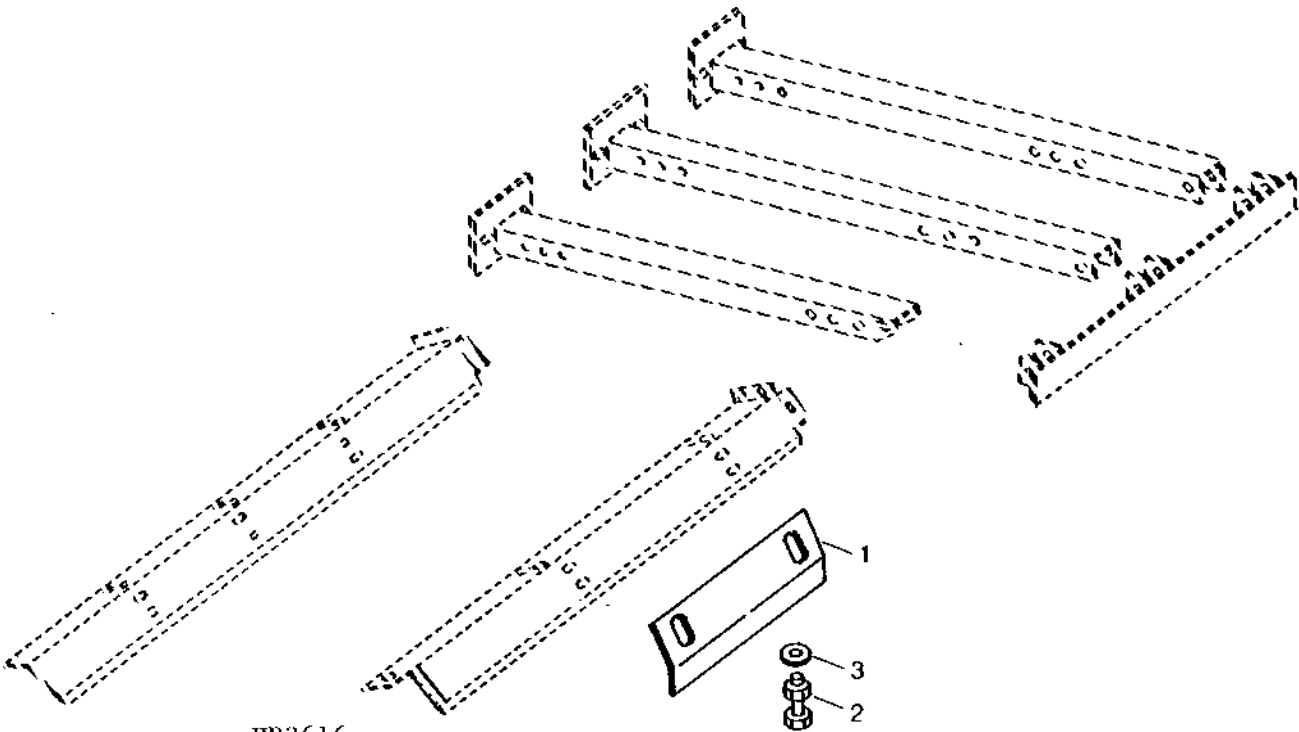
HP2615 -UN-01JAN94 GRAIN TANK INNER UNLOADING AUGER COVERS AND CHANNELS



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	19		SELF-TAPPING
2	H101591	PLATE	5		
3	N10212	SELF-LOCKING SCREW	7		
	N10213	LOCK NUT	7		
4	H102419	COVER	1		FRONT
5	24H1136	WASHER	6		11/32" X 11/16" X 0.065"
6	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
7	AH101933	CHANNEL	1		
8	AH101301	CHANNEL	2		
9	19H1901	CAP SCREW	3		5/16" X 2"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
10	21H1075	SCREW	2		5/16" X 1"
	N10213	LOCK NUT	2		
11	AH98194	ANGLE	1		REAR SUPPORT
12	H102050	BRACKET	1		
13	19H1901	CAP SCREW	1		5/16" X 2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
14	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10215	LOCK NUT	1		
15	H98847	COVER	1	-465100	(SUB H104911)
	H104911	COVER	1		REAR
16	H102420	COVER	2		FRONT, ADJUSTABLE
17	H102422	COVER	4		FRONT, ADJUSTABLE
18	03H1540	BOLT	AR		5/16" X 3/4"
	N10213	LOCK NUT	AR		
19	24H1293	WASHER	AR		11/32" X 1-1/16" X 0.120"
20	N10212	SELF-LOCKING SCREW	20	-464350	
	N71292	SELF-LOCKING SCREW	20	464351-	
	N10213	LOCK NUT	20		

OPTIONAL ADJUSTABLE FRONT AND REAR GRAIN TANK AUGER COVERS
(SERIAL NO. 465101-)

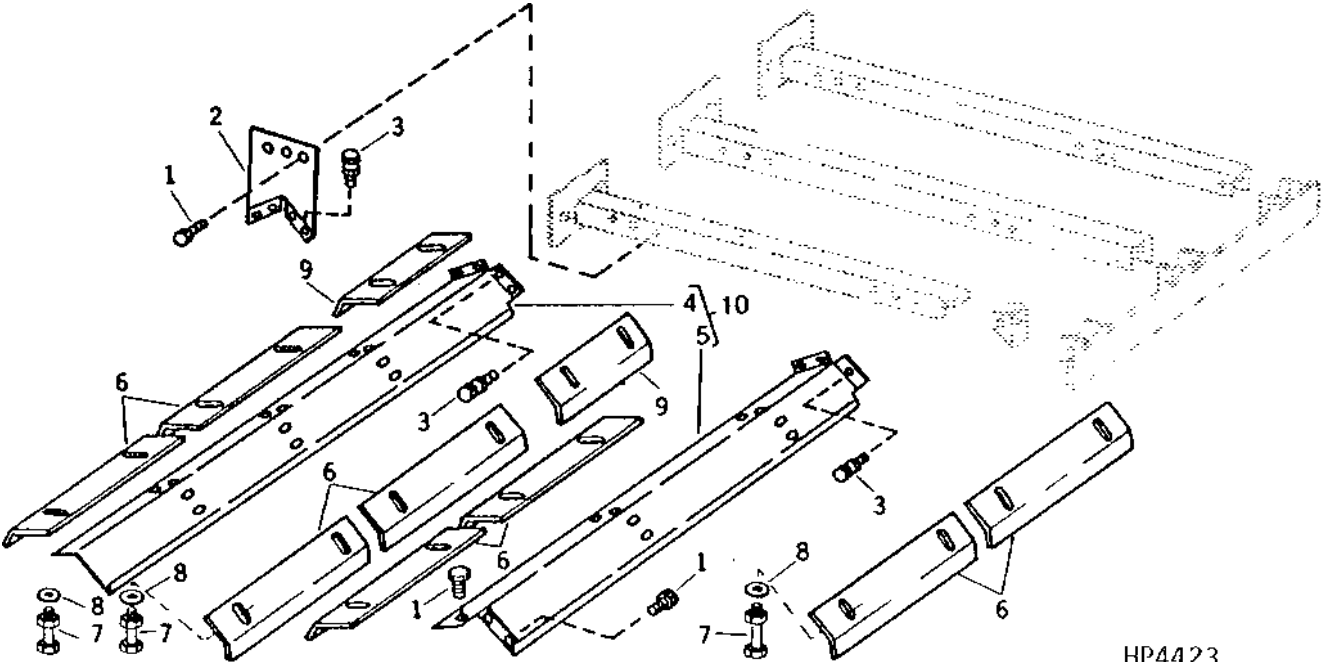
HP2616 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H109242	COVER	8	(FULL)	
	H109243	COVER	2	(FULL)	
2	03H1540	BOLT	AR	5/16" X 3/4"	
	N10213	LOCK NUT	AR		
3	24H1293	WASHER	AR	11/32" X 1-1/16" X 0.120"	

GRASS SEED UNLOADING AUGER COVERS ATTACHMENT

HP4423 -UN-01JAN94



HP4423

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	17		SELF-TAPPING
2	H101592	PLATE	5		
3	N10212	SELF-LOCKING SCREW	15		
	N10213	LOCK NUT	15		
4	H102425	COVER	1		FRONT
5	H102512	COVER	1		REAR
6	H102422	COVER	8		ADJUSTABLE (FRONT AND REAR) (USE WITH H102425 AND H102512)
7	03H1540	BOLT	20		5/16" X 3/4"
	N10213	LOCK NUT	20		
8	24H1293	WASHER	20		11/32" X 1-1/16" X 0.120"
9	H102420	COVER	2		FRONT, ADJUSTABLE, (USE WITH H102425)
10	AH139071	KIT	1		

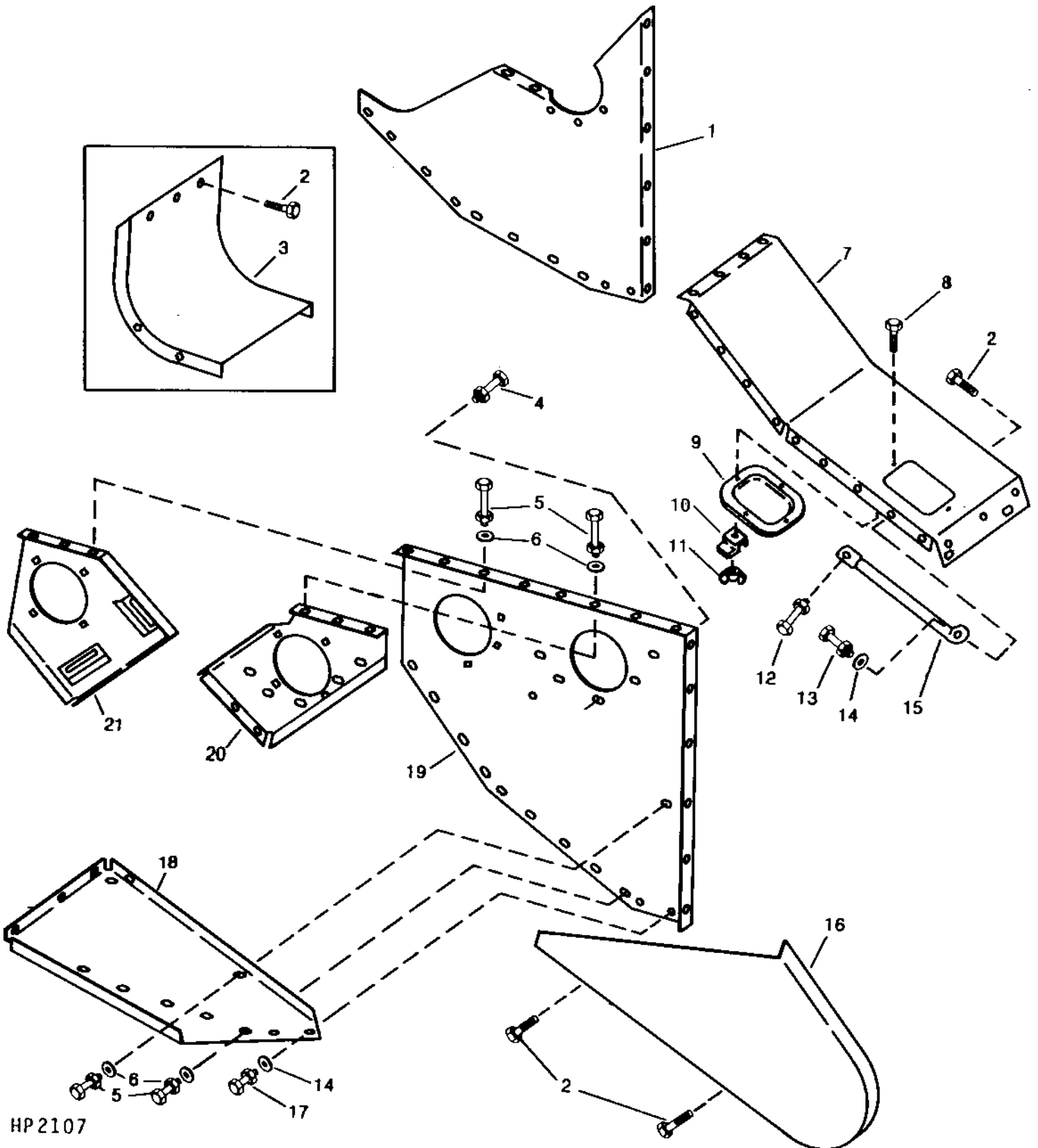
6C4

GRAIN TANK AND UNLOADING AUGER

HP2107

-UN-01JAN94

GRAIN TANK SUMP HOUSING AND SHIELD
(SERIAL NO. -610700)



HP 2107

6C5

GRAIN TANK AND UNLOADING AUGER

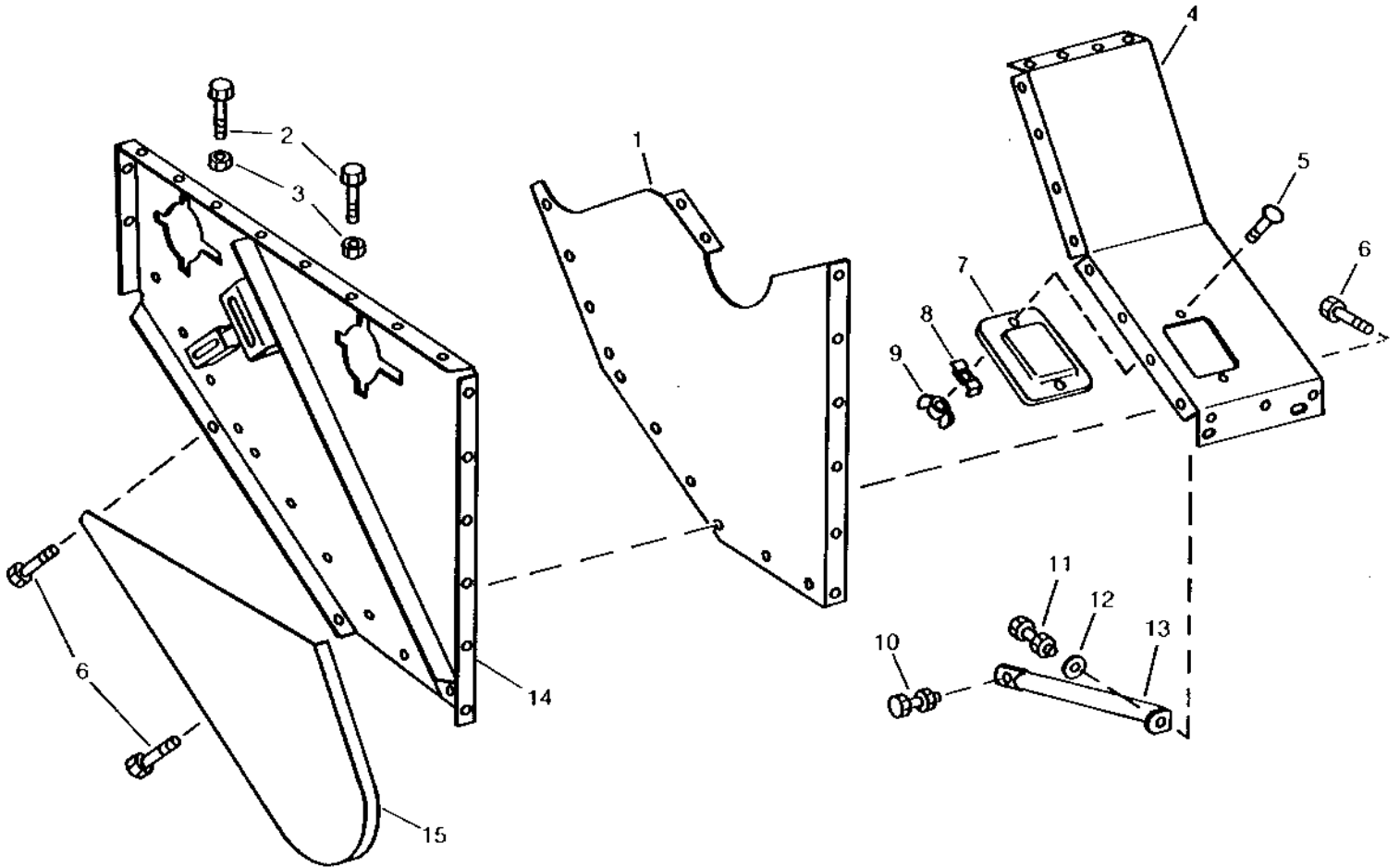
GRAIN TANK SUMP HOUSING AND SHIELD - CONTINUED (SERIAL NO. -610700)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98468	SHEET	1		INNER
2	H65108	SCREW	8	-600000	SELF-TAPPING
	H65108	SCREW	5	600001-	SELF-TAPPING
3	H104405	TROUGH	1	414851-600000	
4	N10212	SELF-LOCKING SCREW	4	414851-	
	N10213	LOCK NUT	4	414851-	
5	19H1900	CAP SCREW	35		5/16" X 3/4"
	N10213	LOCK NUT	35		
6	24H1136	WASHER	35		11/32" X 11/16" X 0.065"
7	H98466	FLOOR	1	-515249	(SUB H113719, H89569, (2) P47159, (2) 03H1709 AND (2) 14H812)
	H113719	FLOOR	1		
8	03H1709	BOLT	2		
9	H89569	DOOR	1		
10	P47159	CLAMP	2		
11	14H819	WING NUT	2		
12	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10213	LOCK NUT	1		
13	19H1800	CAP SCREW	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
14	24H1682	WASHER	5		13/32" X 7/8" X 0.120"
15	H100838	PIPE	1		
16	AH97103	SHIELD	1		
17	03H1495	BOLT	4		3/8" X 1-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
18	H100128	REINFORCEMENT	1		LOWER
19	H98467	SHEET	1		OUTER
20	H100622	REINFORCEMENT	1		REAR AUGER
21	AH98858	REINFORCEMENT	1		FRONT AUGER

HP2459

-UN-01JAN94

GRAIN TANK SUMP HOUSING AND SHIELD (SERIAL NO. 610701-)



HP 2459

6C7

GRAIN TANK AND UNLOADING AUGER

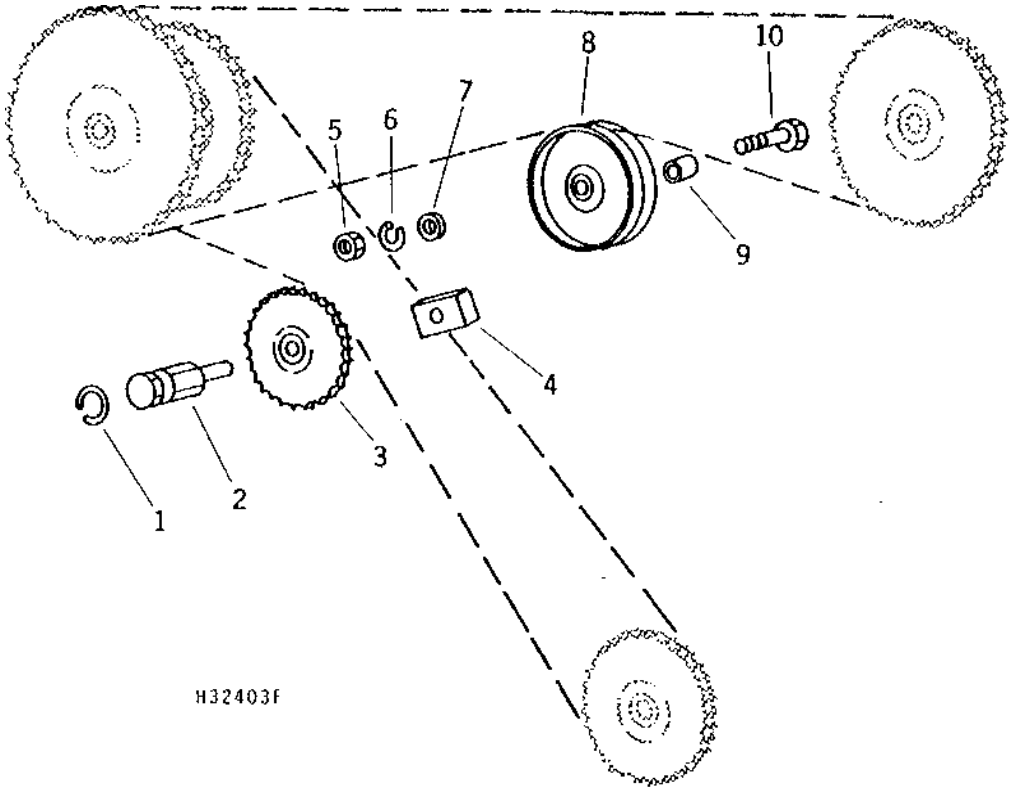
GRAIN TANK SUMP HOUSING AND SHIELD - CONTINUED (SERIAL NO. 610701-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98468	SHEET	1		INNER
2	N10212	SELF-LOCKING SCREW	22		
3	N10213	LOCK NUT	22		
4	H113719	FLOOR	1		
5	03H1709	BOLT	2		5/16" X 1"
6	H65108	SCREW	5		SELF-TAPPING
7	H89569	DOOR	1		
8	P47159	CLAMP	2		
9	14H819	WING NUT	2		5/16"
10	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10213	LOCK NUT	1		
11	19H1800	CAP SCREW	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
12	24H1682	WASHER	5		13/32" X 7/8" X 0.120"
13	H100838	PIPE	1		
14	AH114426	SHEET	1	-615890	(SUB AH124736)
	AH124736	SHEET	1		
15	AH97103	SHIELD	1		

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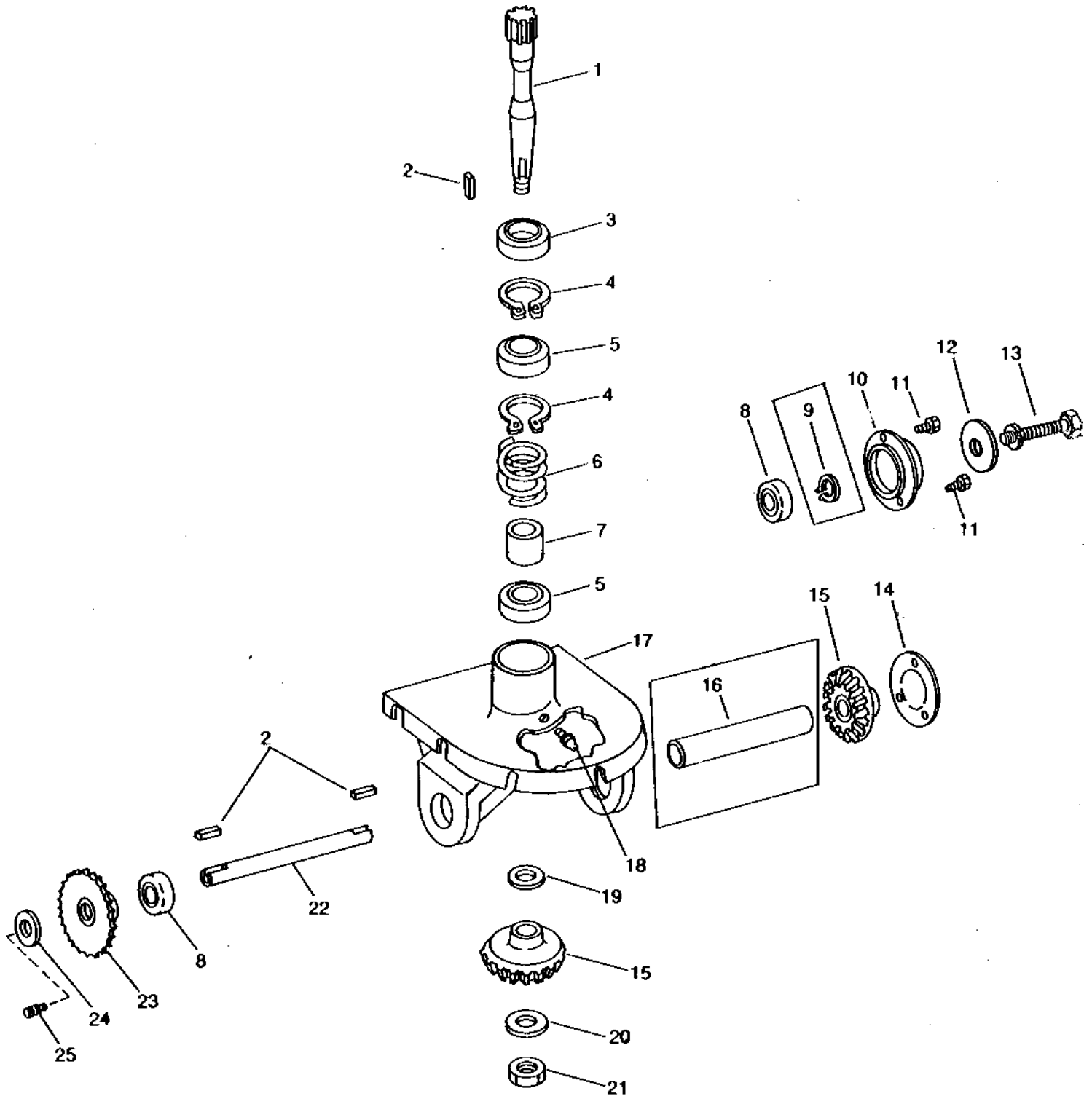
GRAIN TANK CROSS AUGER DRIVE TIGHTENERS

H32403F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75588	SNAP RING	1		
2	H88070	SHAFT	1		
3	AH89429	CHAIN SPROCKET	1		15 TEETH
4	H88071	NUT	1		
5	14H1040	NUT	1		1/2"
6	12H301	LOCK WASHER	1		1/2"
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	AH83654	IDLER	1		86 MM (3-7/16") DIA.
9	N60415	SPACER	1		
10	03H1503	BOLT	1		1/2" X 2-1/2"

VERTICAL AUGER LOWER GEAR CASE



HP1749

6C10

GRAIN TANK AND UNLOADING AUGER

VERTICAL AUGER LOWER GEAR CASE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96169	SHAFT	1		LOWER
2		KEY	1		(3/8" X 3/8" X 1-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
3	AH90963	SEAL	1		
4	N71921	SNAP RING	2		
5	AH96585	BEARING	2		
6	H96267	SPRING	1		
7	H96149	BUSHING	1		
8	JD8524	BEARING	2		
9	U16068	SNAP RING	1	-564178	
10	H96166	BEARING HOUSING W/O BEARING	1	-564178	(SUB H113053)
	H113053	BEARING HOUSING W/O BEARING	1		
11	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
12	E55847	WASHER	1	564179-620834	
	P46993	WASHER	1		
13	19H1793	CAP SCREW	1	564179-620834	1/2" X 2"
	19H3119	CAP SCREW	1		5/8" X 1-7/8"
	12H301	LOCK WASHER	1	564179-620834	1/2"
	12H294	LOCK WASHER	1		5/8"
14	H96297	SHIM	1		.25 MM (.010")
	H96298	SHIM	1		.51 MM (.020")
15	H96294	GEAR	2		23 TEETH
16	H98045	SPACER	1	-564178	
17	H96117	CASE	1	-600004	(SUB H113224)
	H113224	CASE	1		
18	JD7819	LUBRICATION FITTING	1		STRAIGHT, 1/4"
19	24H1533	SHIM	1		0.018"
20	24H1433	WASHER	1		29/32" X 2-1/4" X 1/4"
21	H29623	LOCK NUT	1		
22	H98044	SHAFT	1	-564178	(SUB H135232, H113053, (2) R20135, (2) 19H3119 AND (2) 12H294)
	H113052	SHAFT	1	-620834	(SUB H135232, H113053, (2) R20135, (2) 19H3119 AND (2) 12H294)
23	H135232	SHAFT	1		
	AH96592	CHAIN SPROCKET	1		18 TEETH
24	E55847	WASHER	1	-620834	
	R20135	WASHER	1		
25	19H1793	CAP SCREW	1	-620834	1/2" X 2"
	12H301	LOCK WASHER	1	-620834	1/2"
	19H3119	CAP SCREW	1		5/8" X 1-7/8"
	12H294	LOCK WASHER	1		5/8"

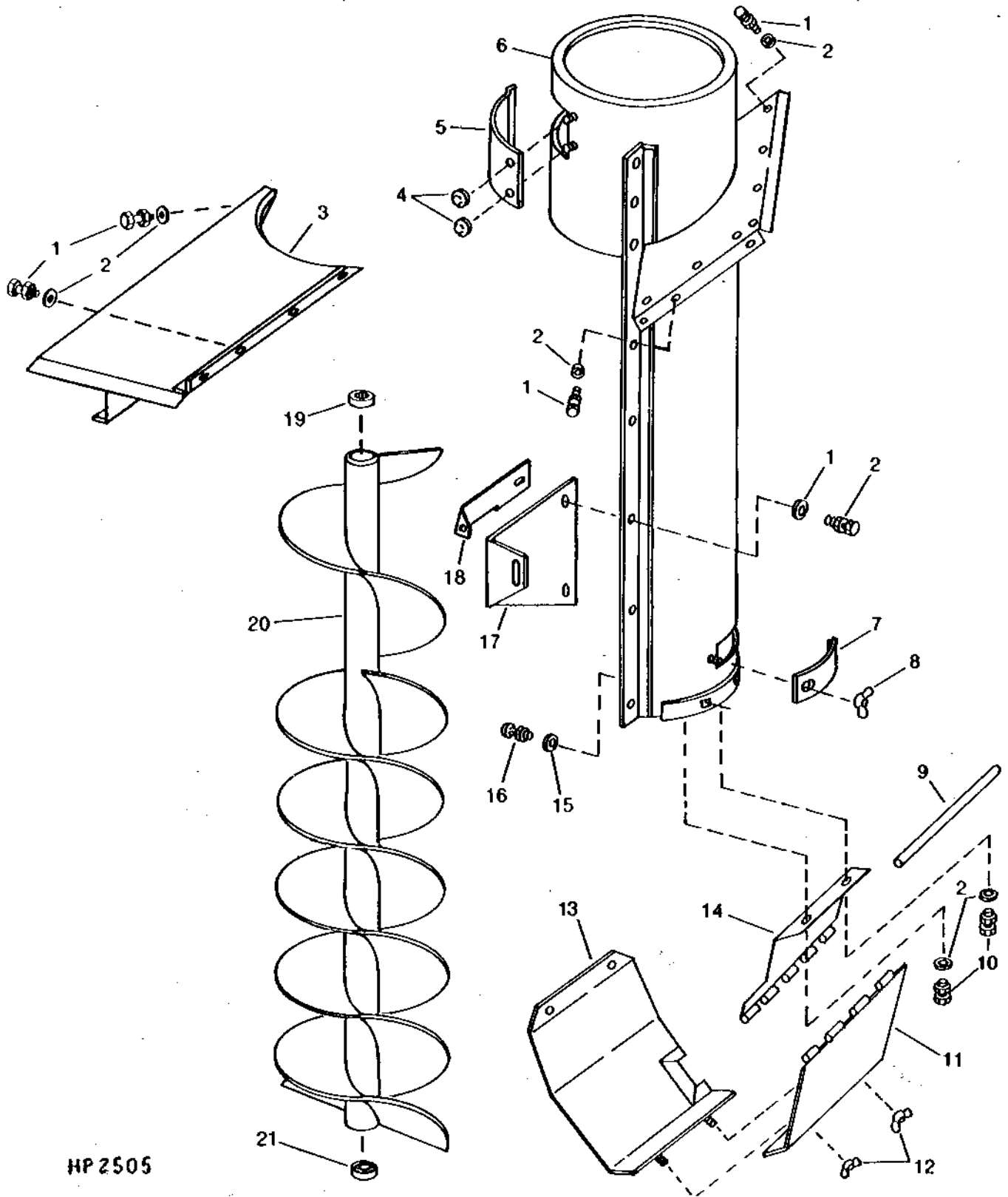
6C11

GRAIN TANK AND UNLOADING AUGER

HP2505

-UN-01JAN94

GRAIN TANK VERTICAL AUGER AND HOUSING



HP2505

6C12

GRAIN TANK AND UNLOADING AUGER

GRAIN TANK VERTICAL AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1900	CAP SCREW	31		5/16" X 3/4"
	N10213	LOCK NUT	31		
2	24H1136	WASHER	34		11/32" X 11/16" X 0.065"
3	H100561	COVER	1	-414850	(SUB H104834)
	H104834	COVER	1		
4	A22698	NUT	2		
5	H96579	DOOR	1		INSPECTION
6	AH96974	HOUSING	1	-515249	(SUB AH111469 AND H113718)
	AH111469	HOUSING	1	-600000	
	AH114742	HOUSING	1	600001-600636	(SUB AH112734)
	AH112734	HOUSING	1		
7	H113718	DOOR	1		
8	14H819	WING NUT	1		5/16"
9	H98895	DOWEL PIN	1		
10	19H1990	CAP SCREW	2		1/2" X 2-1/4"
	12H303	LOCK WASHER	2		5/16"
11	H98892	DOOR	1		LOWER SHIELD
12	14H819	WING NUT	2		5/16"
13	AH97636	SHIELD	1		
14	H98891	HINGE	1		LOWER SHIELD
15	24H1682	WASHER	3		13/32" X 7/8" X 0.120"
16	03H1557	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
	19H1800	CAP SCREW	1	600001-	
	N10215	LOCK NUT	1	600001-	
17	H98887	SUPPORT	1		
18	H106088	BRACKET	1		
19	H96754	SPLINED COUPLING	1	600001-616069	(USE WITH AH114741)
	H128861	SPLINED COUPLING	1		
20	AH96529	AUGER	1	515249-	(SUB AH111390)
	AH111390	AUGER	1	600000-	(SUB AH114741)
	AH114741	AUGER	1	-620400	(SUB AH123929)
	AH123929	AUGER	1	620401-	
21	AH95461	EXTERNAL HALF COUPLER	1	600001-616069	(SUB AH123930, THIS APPLICATION)
	AH123930	EXTERNAL HALF COUPLER	1		

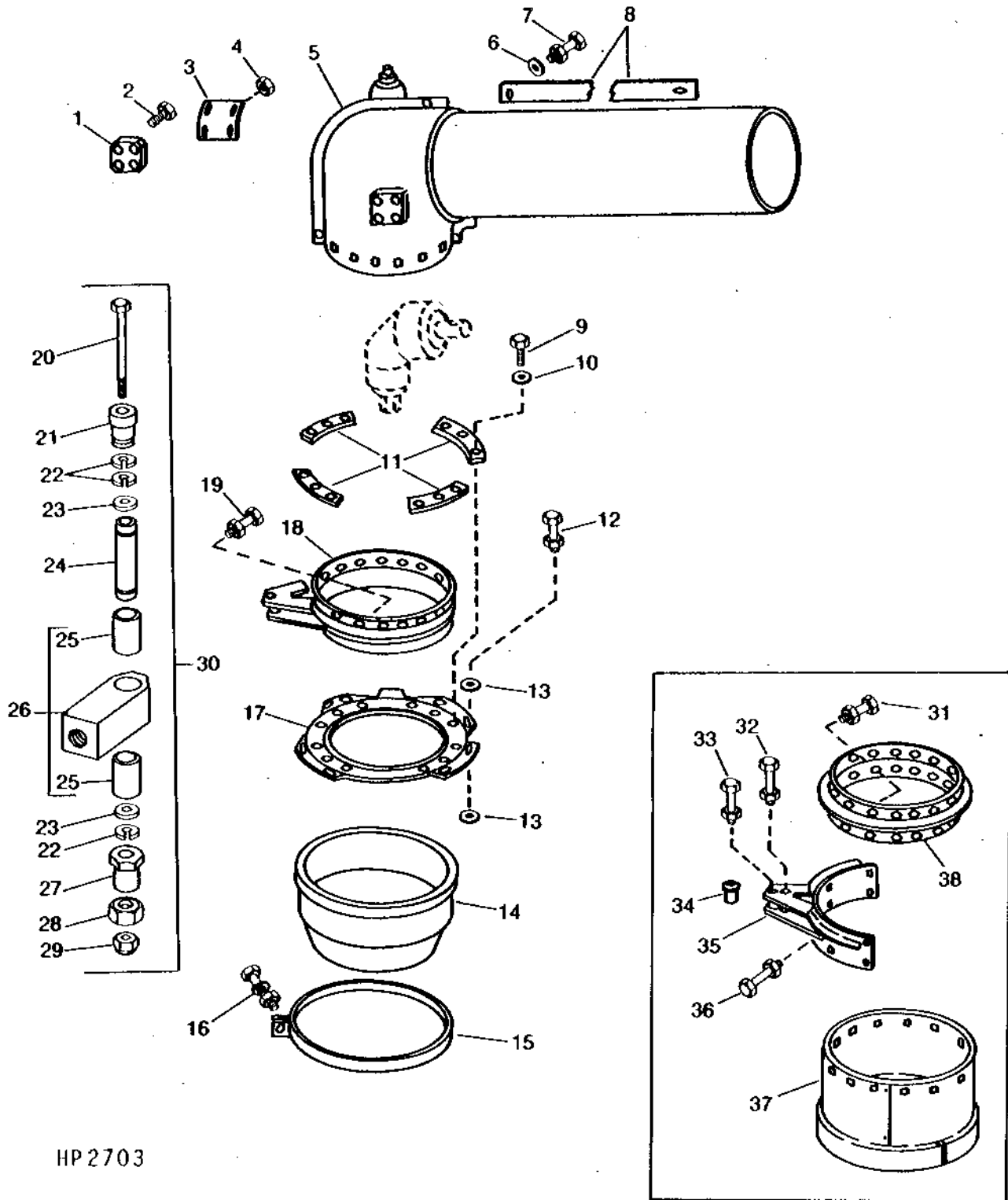
6C13

GRAIN TANK AND UNLOADING AUGER

HP2703

-UN-01JAN94

HORIZONTAL UNLOADING AUGER SWIVEL
(SERIAL NUMBER -620834)



HP 2703

6C14

GRAIN TANK AND UNLOADING AUGER

HORIZONTAL UNLOADING AUGER SWIVEL - CONTINUED (SERIAL NUMBER -620834)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95415	SUPPORT	1		
2	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
3	AH106900	DOOR	1		(SUB FOR H96652, THIS APPLICATION)
4	A22698	NUT	4		
5	AH114642	HOUSING	1	-600004	(SUB FOR AH99356)
	AH114635	HOUSING	1	600005-	
6	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
7	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1	-600000	3/8"
	14H812	NUT	1	-600000	3/8"
	E55662	FLANGE NUT	1	600001-	
8	H102080	STRAP	1	-600000	
	H116351	STRAP	1	600001-	
9	19H1900	CAP SCREW	12		5/16" X 3/4"
	12H303	LOCK WASHER	12		5/16"
10	24H1136	WASHER	12		11/32" X 11/16" X 0.065"
11	H99903	SECTOR	4		
12	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
13	24H1305	WASHER	16		13/32" X 13/16" X 0.065"
14	H108805	SEAL	1	465101-600000	
	H118568	SEAL	1	600001-	
15	H107102	BAND	1	465101-600000	
	H118569	BAND	1	600001-	
16	19H2440	CAP SCREW	1	465101-600000	5/16" X 2-1/2"
	19H3588	CAP SCREW	1	600001-	5/16" X 3-1/2"
	12H303	LOCK WASHER	1	465101-	5/16"
	14H785	NUT	1	465101-	5/16"
17	H100204	SUPPORT	1		
18	H115290	RING	1	600001-	
19	03H2304	BOLT	12	600001-	3/8" X 1"
	12H304	LOCK WASHER	12	600001-	3/8"
	14H846	NUT	12	600001-610700	3/8", (SUB 14H1080, THIS APPLICATION)
	14H1080	NUT	12		3/8"
20	19H3354	CAP SCREW	1	600001-616069	5/16" X 4-1/4", (SUB 19H2342, THIS APPLICATION)
	19H2342	CAP SCREW	1		5/16" X 4-1/2"
21	H116794	SPACER	2	600001-616069	(SUB H127591)
	H127591	SPACER	2		
22	40M1822	SNAP RING	3	616070-	
23	24H1685	WASHER	1	600001-616069	11/32" X 47/64" X 0.083", (SUB 24H1362, THIS APPLICATION)
	24H1362	WASHER	2		41/64" X 1" X 0.075"
24	H116795	TRUNNION	1	600001-616069	(SUB H127593)
	H127593	TRUNNION	1		
25	H96455	BUSHING	2	616070-	
26	AH122494	END	1	616070-	
27	H128262	BOLT	1	616070-	
28	14H821	NUT	1	616070-	5/8"
29	T16464	LOCK NUT	1	600001-	
30	AH124017	KIT	1	616070-	SHEAR BOLT
31	03H2304	BOLT	24	-600000	3/8" X 1"
	12H304	LOCK WASHER	24	-600000	3/8"
	14H846	NUT	24	-600000	3/8"
32	19H1868	CAP SCREW	1	-600000	1/2" X 3-3/4"
	U12622	LOCK NUT	1	-600000	
33	19H2493	CAP SCREW	1	414851-600000	5/16" X 3-3/4"
	T16464	LOCK NUT	1	-600000	
34	H102045	BUSHING	1	-600000	
35	AH102043	SLEEVE	1	-600000	
36	03H1500	BOLT	8	-363730	3/8" X 1"
	12H304	LOCK WASHER	8	-363730	3/8"
	14H812	NUT	8	-363730	3/8"
	03H2304	BOLT	8	363731-600000	3/8" X 1"
	12H304	LOCK WASHER	8	363731-600000	3/8"
	14H846	NUT	8	363731-600000	3/8"
37	AH101927	ADAPTER	1	-600000	
38	H96301	RING	1	-600000	

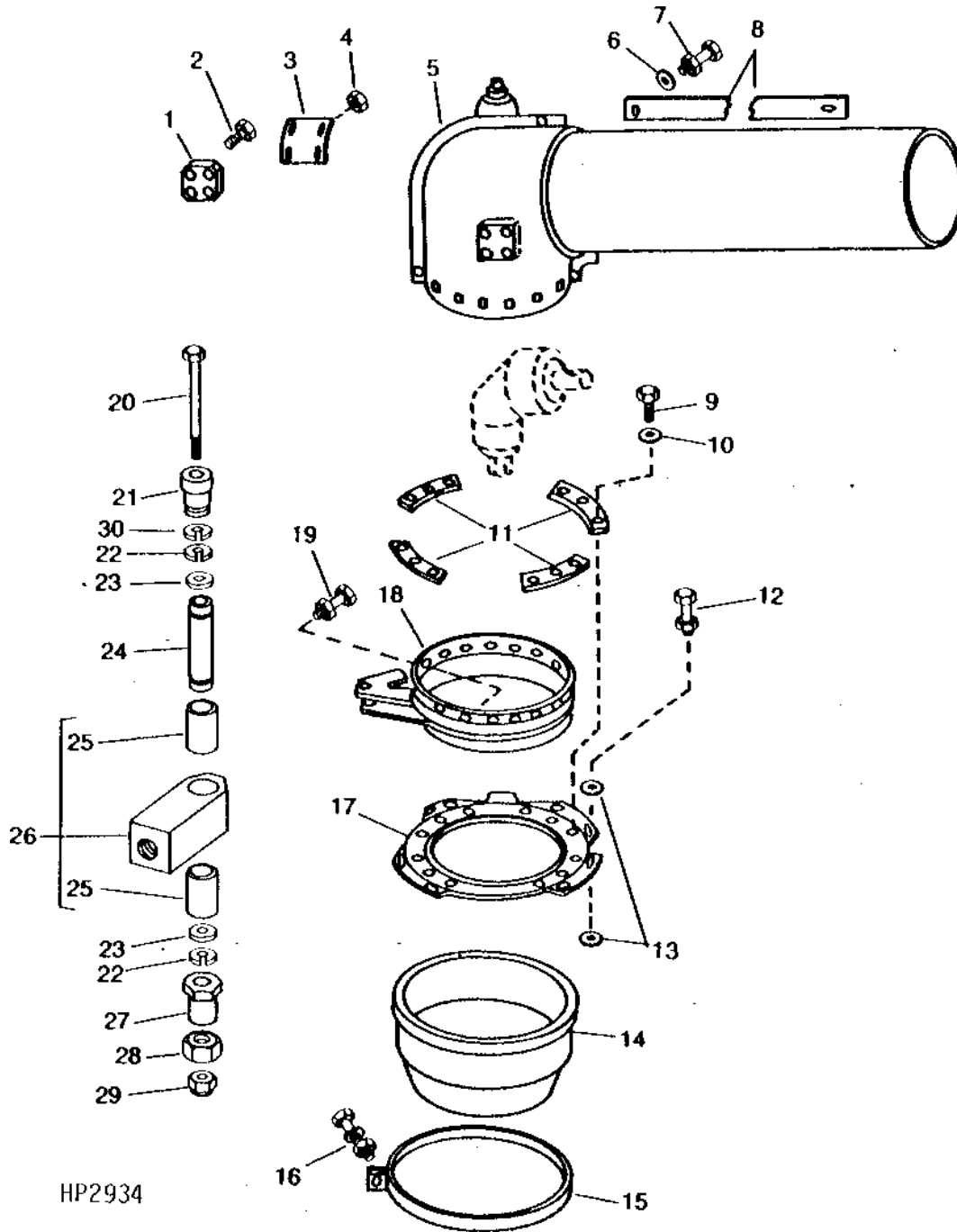
6C15

GRAIN TANK AND UNLOADING AUGER

HP2934

-UN-01JAN94

HORIZONTAL UNLOADING AUGER SWIVEL
(SERIAL NUMBER 620835-)



HP2934

6C16

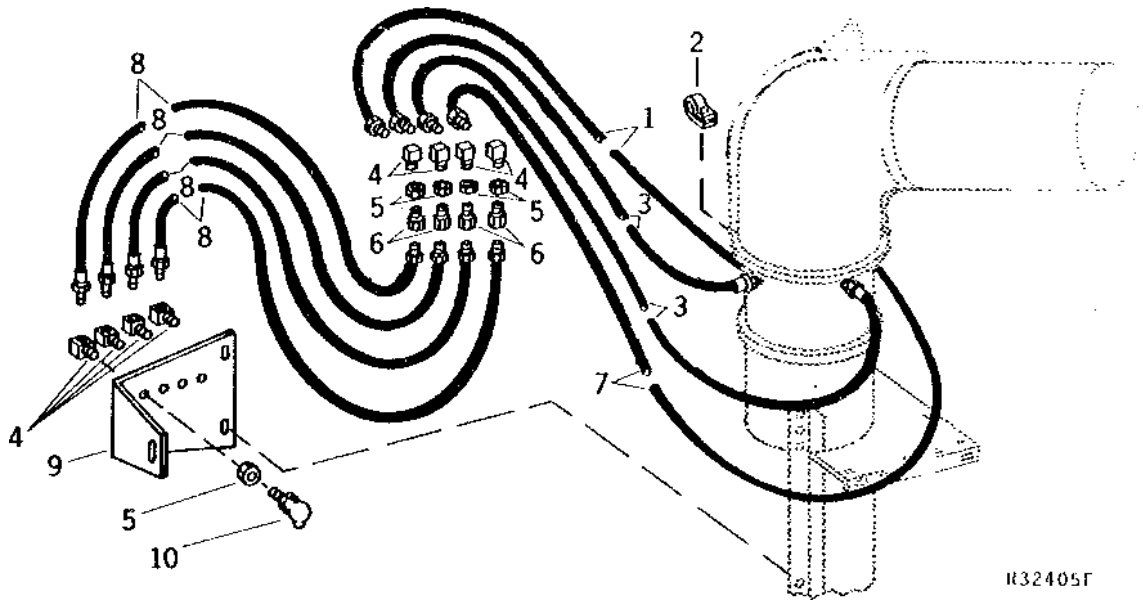
GRAIN TANK AND UNLOADING AUGER

HORIZONTAL UNLOADING AUGER SWIVEL - CONTINUED (SERIAL NUMBER 620835-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95415	SUPPORT	1		
2	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
3	AH106900	DOOR	1		
4	A22698	NUT	4		7.925 MM (5/16")
5	AH114635	HOUSING	1		
6	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
7	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	E55662	FLANGE NUT	1		9.525 MM (3/8")
8	H116351	STRAP	1		
9	19H1900	CAP SCREW	12		5/16" X 3/4"
	12H303	LOCK WASHER	12		5/16"
10	24H1136	WASHER	12		11/32" X 11/16" X 0.065"
11	H99903	SECTOR	4		
12	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
13	24H1305	WASHER	16		13/32" X 13/16" X 0.065"
14	H118568	SEAL	1		
15	H118569	BAND	1		
16	19H3588	CAP SCREW	1		5/16" X 3-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
17	H100204	SUPPORT	1		
18	H133362	RING	1		
19	03H2304	BOLT	12		3/8" X 1"
	12H304	LOCK WASHER	12		3/8"
	14H1080	NUT	12		3/8"
20	19H2054	CAP SCREW	1		3/8" X 4-3/4"
21	H136521	BUSHING	1		
22	U13102	SNAP RING	2		
23	24H1422	SHIM	2		0.018"
24	H136522	TRUNNION	1		
25	R50875	BUSHING	2	-631000	
26	AH127482	END	1	-631000	(SUB H137225)
	H137225	END	1		
27	H136523	BOLT	1		
28	14H732	NUT	1		3/8"
29	H99923	LOCK NUT	1		9.525 MM (3/8")
30	40M1822	SNAP RING	1		

UNLOADING AUGER LUBE BANK SYSTEM

H32405 -UN-01JAN94



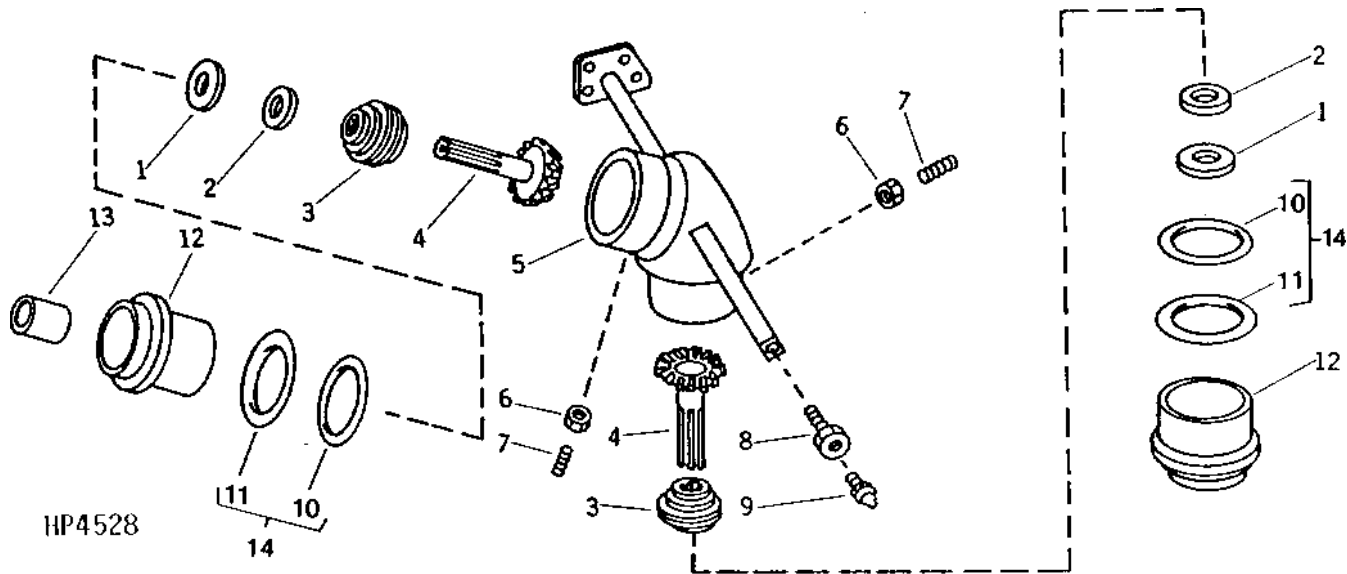
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94729	HYDRAULIC HOSE	1	863 MM (34") LONG	
2	AH76882	CLIP	1		
3	H99212	HYDRAULIC HOSE	2	483 MM (19") LONG	
4	E12378	ELBOW FITTING	8	90°	
5	E12379	NUT	8		
6	E12859	LUBRICATION FITTING	4		
7	H98303	HYDRAULIC HOSE	1	737 MM (29") LONG	
8	H94728	HYDRAULIC HOSE	4	559 MM (22") LONG	
9	H98887	SUPPORT	1		
10	JD7806	LUBRICATION FITTING	4	90°, 1/4"	

6C18

GRAIN TANK AND UNLOADING AUGER

HP4528 -UN-01JAN94

HORIZONTAL UNLOADING AUGER DRIVE GEAR CASE



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98118	SEAL	2		
2	H99613	WASHER	2		
3	AH94661	BEARING	2		(USE WITH H99613)
4	H96148	GEAR	2		18 TEETH
5	H96346	GEAR CASE	1		
6	14H732	NUT	4		3/8"
7	22H845	SET SCREW	4		3/8" X 3/4"
8	H96228	SCREW	1		
	12H294	LOCK WASHER	1		5/8"
9	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
10	H96361	SHIM	2	-1990	
11	H96362	SHIM	2	-1990	
12	H96345	BEARING HOUSING W/O BEARING	2		
13	N72989	BUSHING	1		
14	AH139072	KIT	1		

6C19

GRAIN TANK AND UNLOADING AUGER

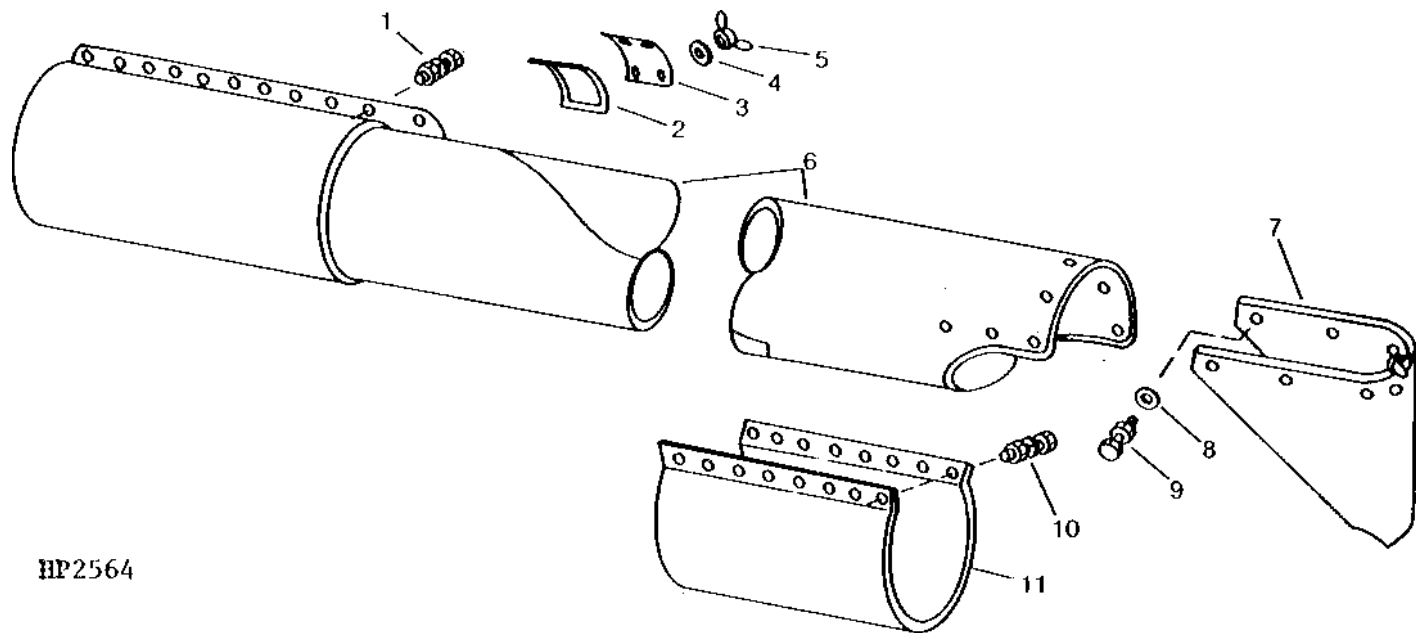
HORIZONTAL UNLOADING AUGER HOUSING

(14 FT. AND 17 FT.)

(SERIAL NO. -600000)

HP2564

-UN-01JAN94



HP2564

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2117	CAP SCREW	11	-363600	5/16" X 1-1/8"
	19H2915	CAP SCREW	11	363601-	5/16" X 1-1/4"
	12H303	LOCK WASHER	11		5/16"
	14H785	NUT	11		5/16"
2		ISOLATOR	1		(MAKE FROM H81330) (USE WITH H96652)
3	H96652	DOOR	1		(SUB AH106900, THIS APPLICATION)
	AH106900	DOOR	1		
4	24H1224	WASHER	4		11/32" X 1" X 1/16", (USE WITH H96652)
5	14H819	WING NUT	4		5/16", (USE WITH H96652)
6	AH95391	HOUSING	1		(SOLID) (12 FT. LONG) (USE WITH 14 FT. AUGER)
					(SUB AH129066)
	AH95390	HOUSING	1	-600000	(SOLID) (15 FT. LONG) (USE WITH 17 FT. AUGER)
					(SUB AH112865, AH106900, (4) 24H1224 AND
					(4) 14H819)
	AH98805	HOUSING	1		(PERFORATED) (12 FT. LONG) (USE WITH 14 FT. AUGER)
					(SUB AH128682)
	AH98806	HOUSING	1	-600000	(PERFORATED) (15 FT. LONG) (USE WITH 17 FT. AUGER)
					(SUB AH113392, AH106900, (4) 24H1224 AND (4) 14H819)
7	H96655	SPOUT	1	-464350	(SUB H109093)
	H109093	SPOUT	1		
8	24H1293	WASHER	6	-414850	11/32" X 1-1/16" X 0.120"
	24H1293	WASHER	8	414851-	11/32" X 1-1/16" X 0.120"
9	19H1905	CAP SCREW	8	414851-	5/16" X 1"
	N10213	LOCK NUT	8	414851-	
10	19H1900	CAP SCREW	7		5/16" X 3/4"
	12H303	LOCK WASHER	7		5/16"
	14H785	NUT	7		5/16"
11	H100027	COVER	1		(USE WITH PERFORATED AUGER HOUSING)

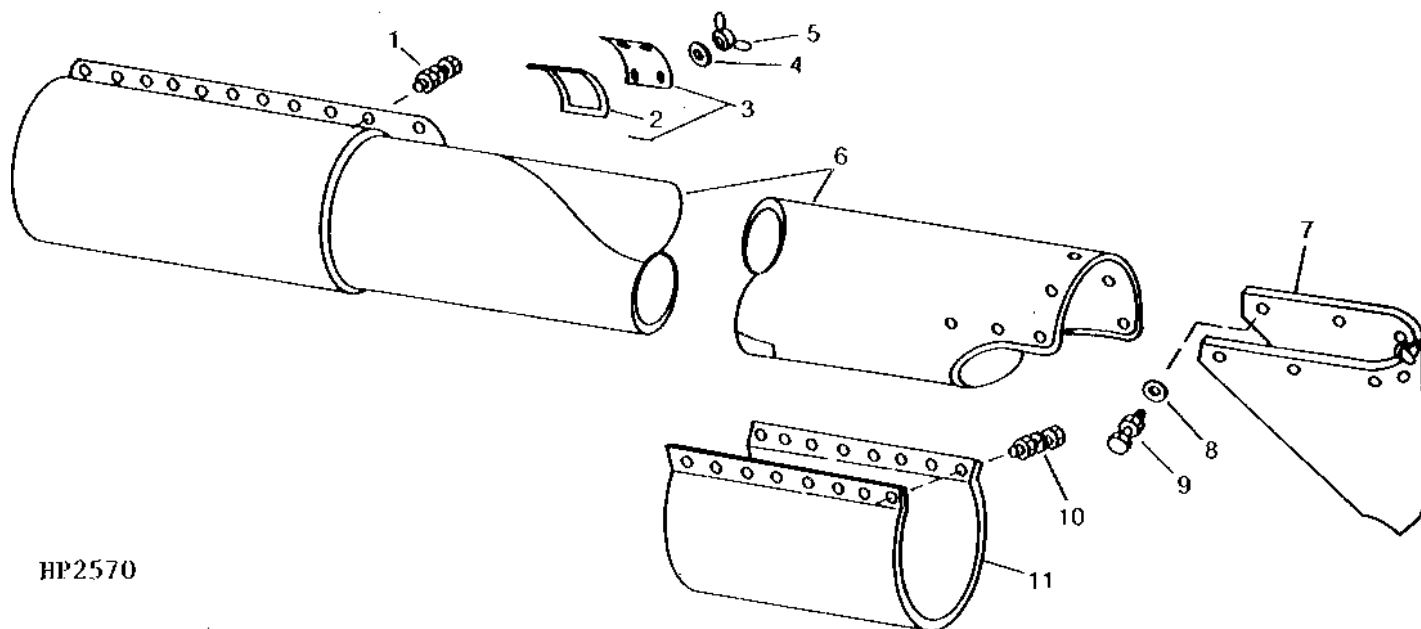
6C20

GRAIN TANK AND UNLOADING AUGER

HORIZONTAL UNLOADING AUGER HOUSING (17 FT. AND 20 FT.) (SERIAL NO. 600001-)

HP2570

-UN-01JAN94



HP2570

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2915	CAP SCREW	11	5/16" X 1-1/4"	
	12H303	LOCK WASHER	11	5/16"	
	14H785	NUT	11	5/16"	
2		ISOLATOR	1	(MAKE FROM H81330)	
3	AH106900	DOOR	1		
4	24H1224	WASHER	4	11/32" X 1" X 1/16", (USE WITH AH106900)	
5	14H819	WING NUT	4	5/16", (USE WITH AH106900)	
6	AH129066	HOUSING	1	(SOLID) (12 FT. LONG) (USE WITH 17 FT. AUGER) (SUB FOR AH95391)	
	AH145050	HOUSING	1	(SOLID) (15 FT. LONG) (USE WITH 20 FT. AUGER) (SUB FOR AH12865)	
	AH140335	HOUSING	1	(PERFORATED) (12 FT. LONG) (USE WITH 17 FT. AUGER) (SUB FOR AH128682 OR AH98805)	
	AH113392	HOUSING	1	(PERFORATED) (15 FT. LONG) (USE WITH 20 FT. AUGER) (SUB FOR AH98806)	
7	H109093	SPOUT	1	(SUB H141449)	
	H141449	SPOUT	1		
8	24H1293	WASHER	8	11/32" X 1-1/16" X 0.120"	
9	19H1905	CAP SCREW	8	5/16" X 1"	
	A22698	NUT	8		
10	19H1900	CAP SCREW	7	5/16" X 3/4"	
	12H303	LOCK WASHER	7	5/16"	
	14H785	NUT	7	5/16"	
11	H100027	COVER	1	(USE WITH PERFORATED AUGER HOUSING)	

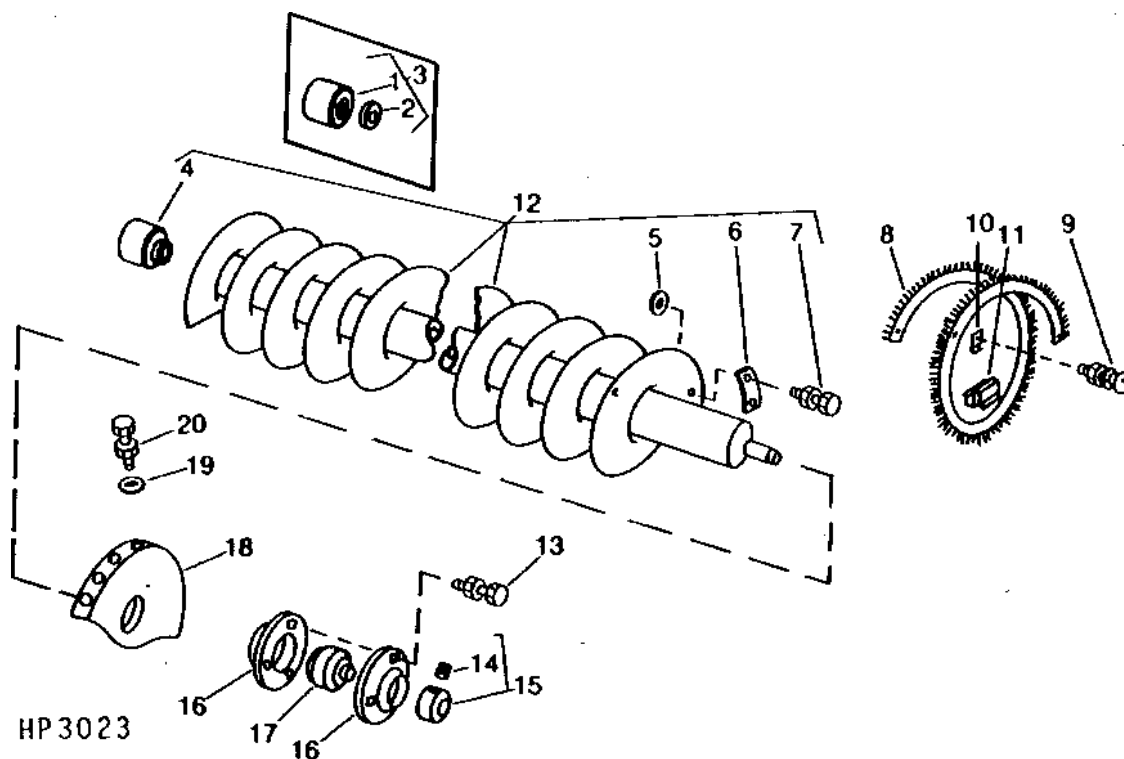
6C21

GRAIN TANK AND UNLOADING AUGER

HP3023

-UN-01JAN94

HORIZONTAL UNLOADING AUGER (14 FT. AND 17 FT.)



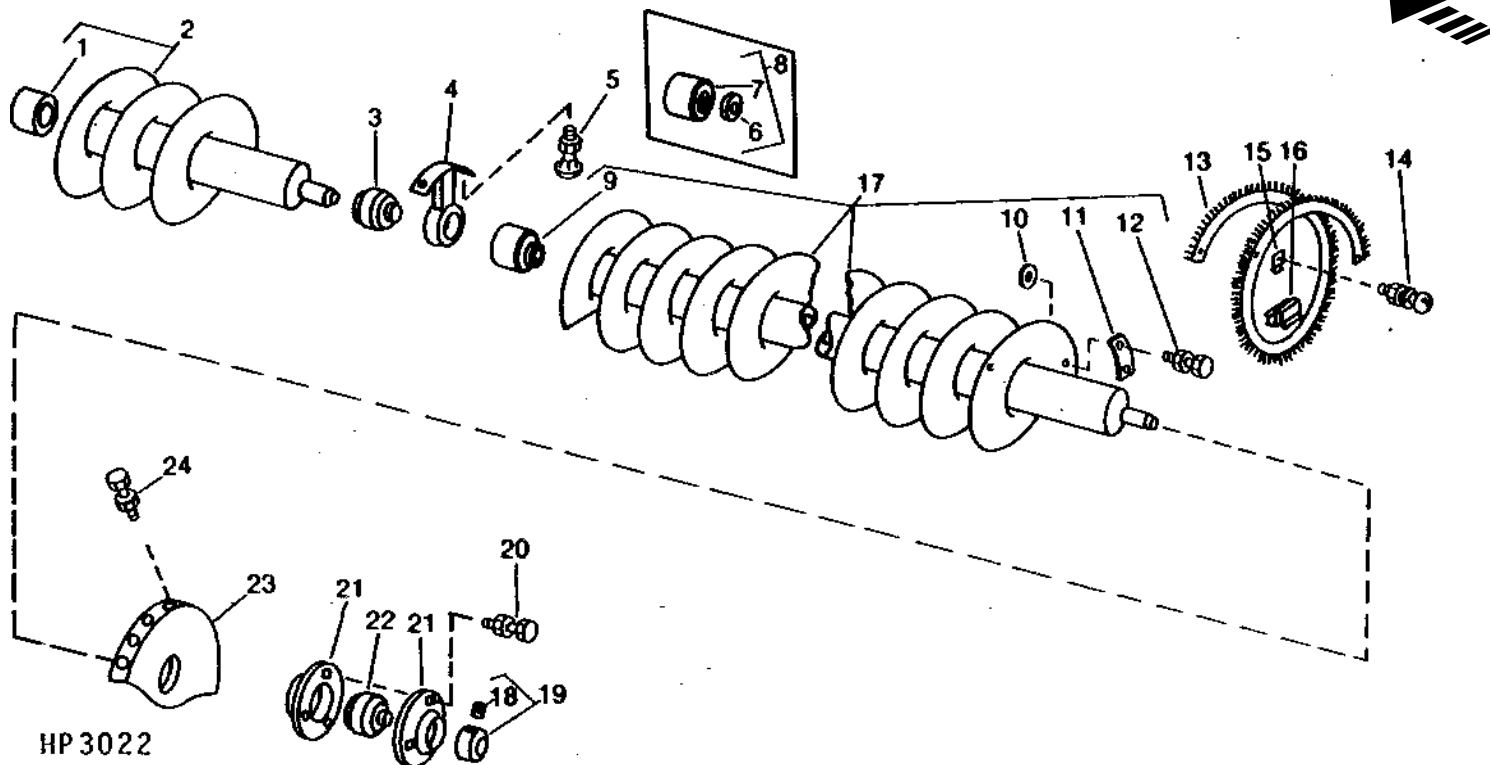
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H116292	SPLINED COUPLING	1	-610700	
2	24H900	WASHER	1	-610700	11/16" X 1-3/4" X 0.194"
3	AH112452	GUDGEON	1	-610700	
4	AH122717	GUDGEON	1	610701-	(14 FT. ONLY)
	H127921	SPLINED COUPLING	1	610701-	W/O WASHER (17 FT. ONLY)
5	24H1300	WASHER	AR	610701-	25/64" X 2" X 0.220"
	24H1311	WASHER	AR	610701-	13/32" X 1-1/4" X 0.220"
6	H119566	STRIP	AR	610701-	90 MM (4") LONG
	H119567	STRIP	AR	610701-	120 MM (5") LONG
	H119568	STRIP	AR	610701-	150 MM (6") LONG
7	03H1495	BOLT	AR	610701-	3/8" X 1-1/2"
	03H1557	BOLT	AR	610701-	3/8" X 1-1/4"
	H99923	LOCK NUT	AR	610701-	
8	AH111354	SEAL	1		
9	21H1029	SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
10	H113717	CLIP	3		
11	H114709	CLIP	6		
12	AH123436	AUGER	1		(14 FT.) (SUB FOR AH97026 AND AH112451)
	AH123437	AUGER	1		(17 FT.) (SUB FOR AH96555 AND AH113501)
13	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
14	22H897	SET SCREW	1		1/4" X 1/4"
15	JD8554	ECCENTRIC LOCKING COLLAR	1		
16	C13434	PRESSED FLANGED HOUSING	2	-600000	
	H103264	PRESSED FLANGED HOUSING	2	600001-	
17	JD9273	BALL BEARING	1	-600000	
	JD8665	BALL BEARING	1	600001-	
18	H96645	CAP	1		
19	24H1136	WASHER	11	-409100	11/32" X 11/16" X 0.065"
20	19H1900	CAP SCREW	11	-409100	5/16" X 3/4"
	N10213	LOCK NUT	11	-409100	
	N10212	SELF-LOCKING SCREW	5	409101-600000	
	N10213	LOCK NUT	5	409101-600000	
	N167650	CAP SCREW	5	600001-	
	A22698	NUT	5	600001-	

6C22

GRAIN TANK AND UNLOADING AUGER

HP3022 -UN-01JAN94

HORIZONTAL UNLOADING AUGER (20 FT.)



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H116292	SPLINED COUPLING	1		
2	AH112435	AUGER	1		(5-1/2 FT. LONG)
3	JD9373	BALL BEARING	1		
4	H114873	HOUSING	1		
5	03H1557	BOLT	2		3/8" X 1-1/4"
	E55662	FLANGE NUT	2		
6	24H900	WASHER	1	-610700	11/16" X 1-3/4" X 0.194"
7	H116292	SPLINED COUPLING	1	-610700	
8	AH112452	GUDGEON	1	-610700	
9	AH122717	GUDGEON	1	610701-	
10	24H1300	WASHER	AR	610701-	
	24H1311	WASHER	AR	610701-	13/32" X 1-1/4" X 0.220"
11	H119566	STRIP	AR	610701-	90 MM (4") LONG
	H119567	STRIP	AR	610701-	120 MM (5") LONG
	H119568	STRIP	AR	610701-	150 MM (6") LONG
12	03H1495	BOLT	AR	610701-	3/8" X 1-1/2"
	03H1557	BOLT	AR	610701-	3/8" X 1-1/4"
	H99923	LOCK NUT	AR	610701-	
13	AH111354	SEAL	1		
14	21H1029	SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
15	H113717	CLIP	3		
16	H114709	CLIP	6		
17	AH123436	AUGER	1		(14 FT. LONG)
18	22H897	SET SCREW	1		1/4" X 1/4"
19	JD8554	ECCENTRIC LOCKING COLLAR	1		
20	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
21	H103264	PRESSED FLANGED HOUSING	2		
22	JD8665	BALL BEARING	1		
23	H96645	CAP	1		
24	N167650	CAP SCREW	5		
	A22698	NUT	5		

MEMORANDA

MEMORANDA

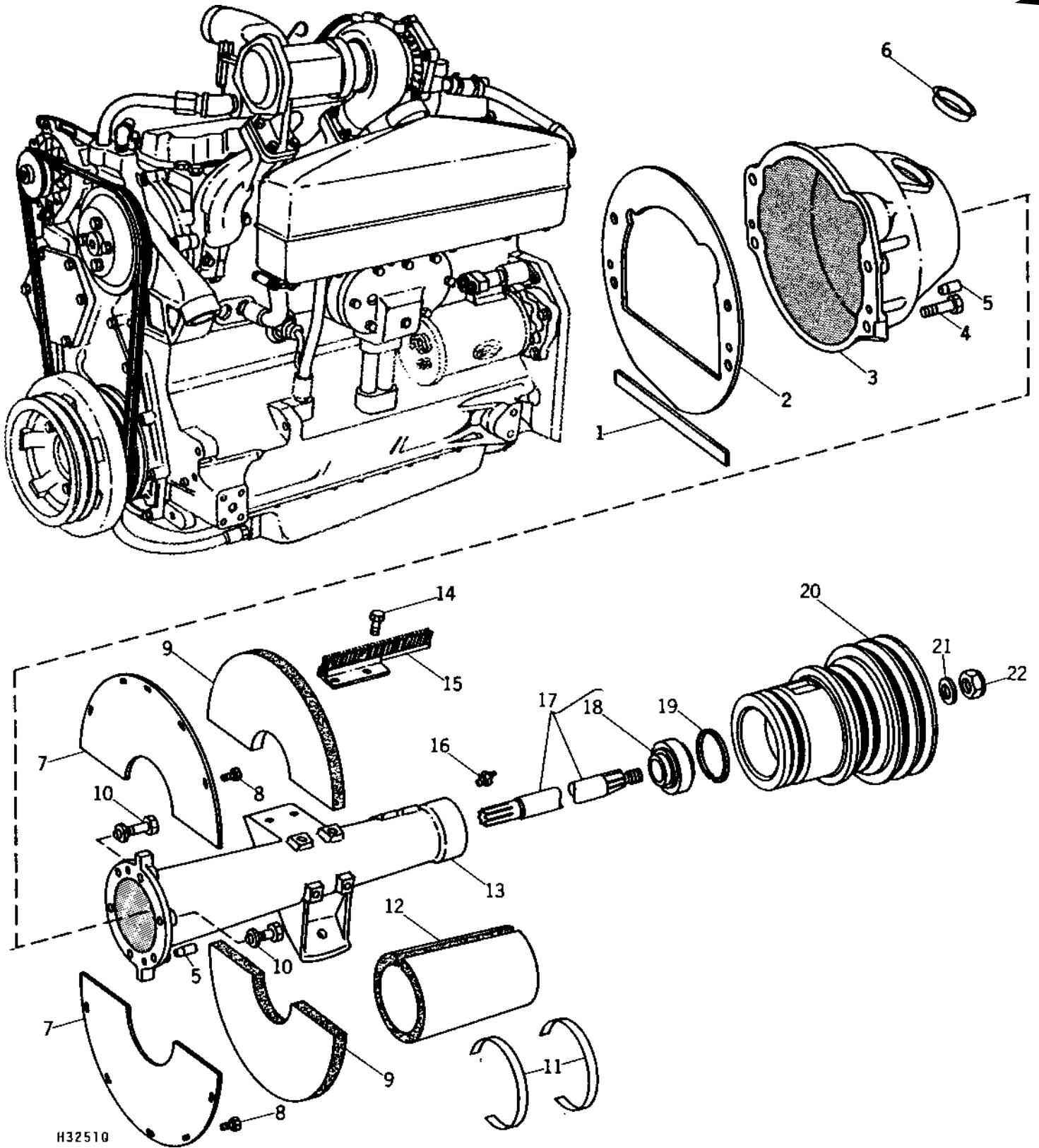
6D2

MAJOR DRIVES

H32510

-UN-01JAN94

ENGINE POWERSHAFT

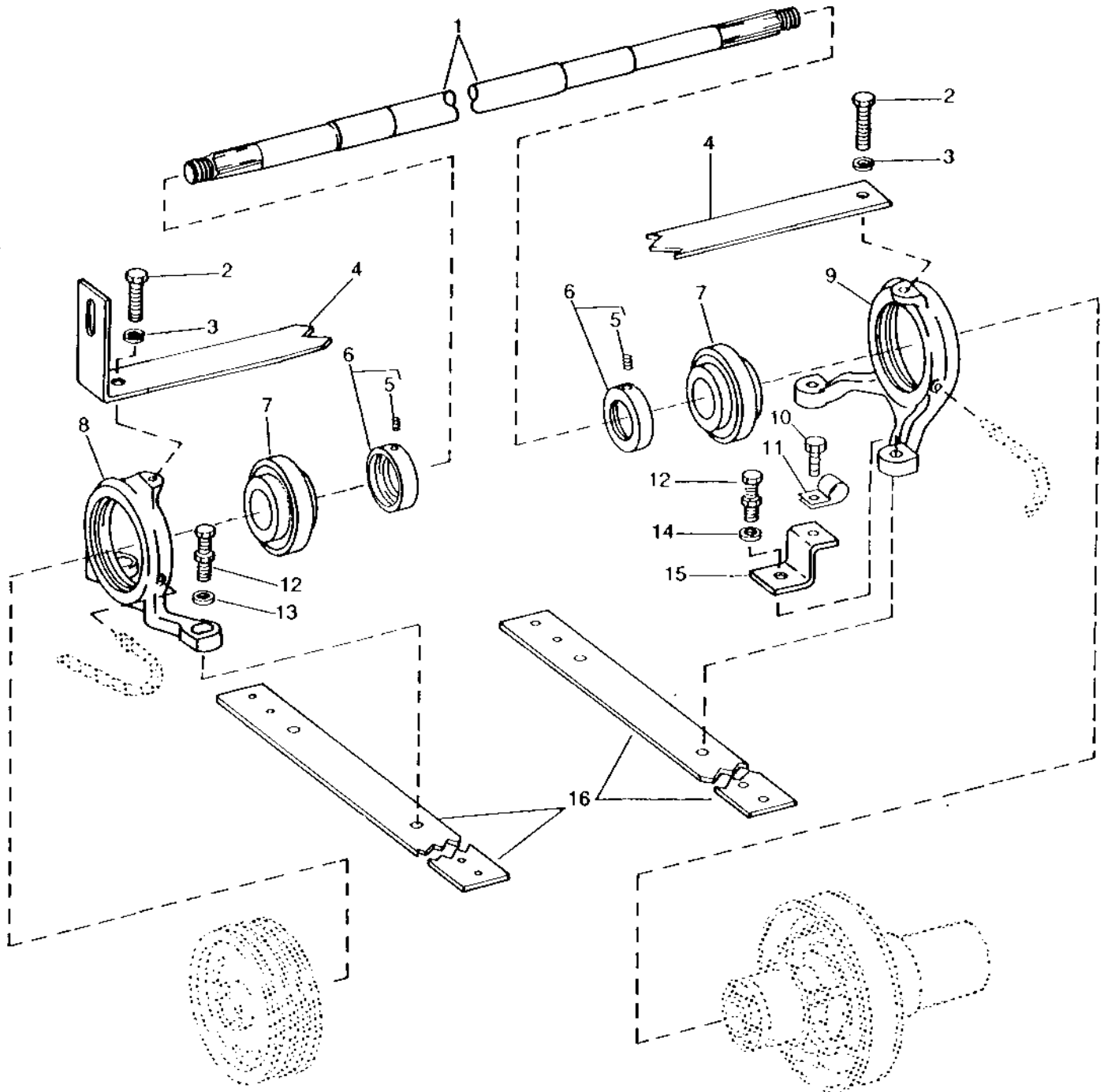


6D3

MAJOR DRIVES

ENGINE POWERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		SEAL	1		(MAKE FROM H88771)
2	H86930	PLATE	1		
3	H96090	HOUSING	1		
4	19H1782	CAP SCREW	4		3/4" X 2-1/4"
	12H236	LOCK WASHER	4		3/4"
5	H79910	DOWEL PIN	4		
6	H76728	COVER	1		
7	H92147	PLATE	2		
8	H76478	SCREW	1		
9	H92202	SEAL	2		
10	19H1824	CAP SCREW	6		5/8" X 2-1/4"
	12H294	LOCK WASHER	6		5/8"
11		TAPE	1		(MAKE FROM TY5030)
12	AH92239	COVER	1		
13	H95770	HOUSING	1		
14	N10212	SELF-LOCKING SCREW	2		
15	AH96231	BRUSH	1		
16	JD7797	LUBRICATION FITTING	1		
17	AH94679	SHAFT	1		
18	JD8683	BALL BEARING	1		
19	F2622R	SNAP RING	1		
20	H94981	SHEAVE	1		
21	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194"
22	H93931	LOCK NUT	1		



HP1490

6D5

MAJOR DRIVES

PRIMARY COUNTERSHAFT AND MOUNTINGS - CONTINUED

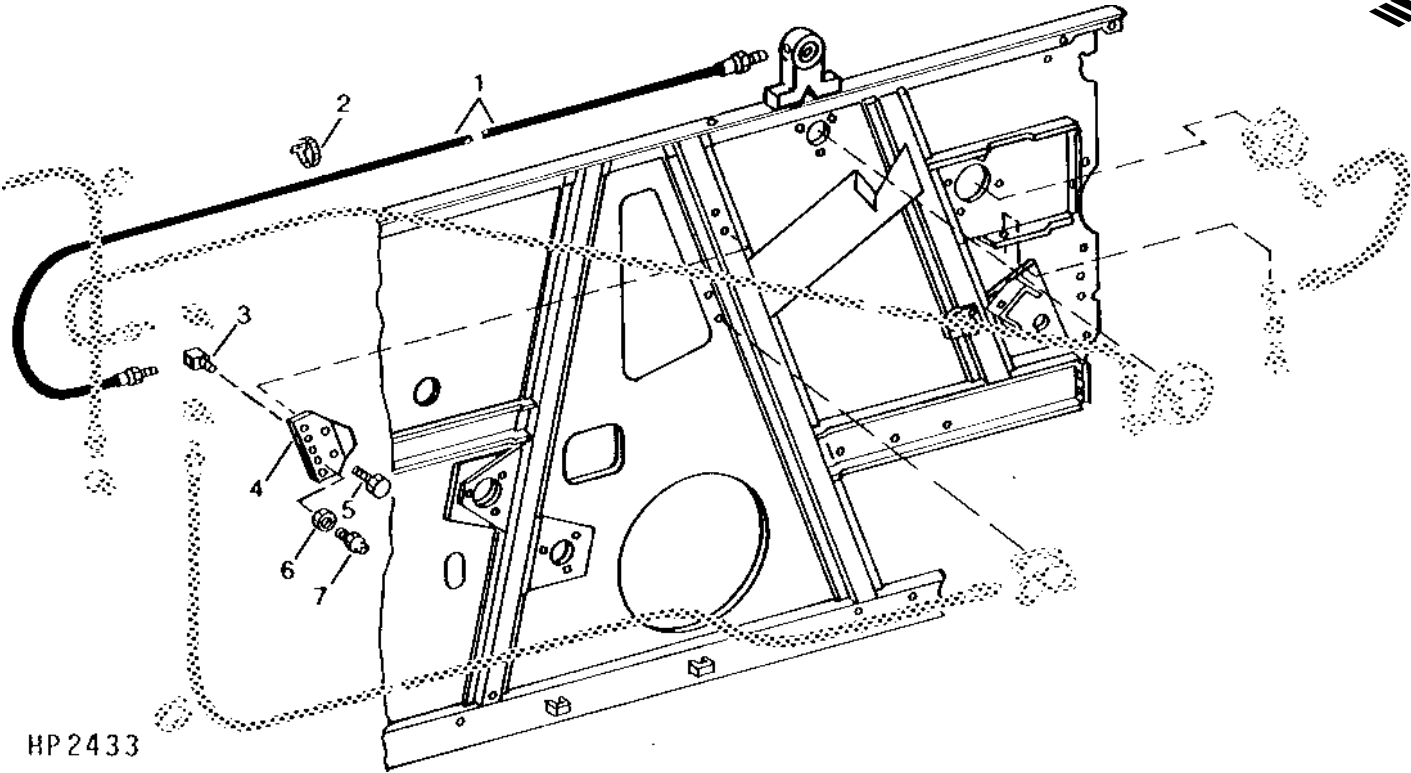
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99739	SHAFT	1		
2	19H1815	CAP SCREW	2		1/2" X 1-1/4"
3	12H301	LOCK WASHER	1		1/2"
4	H99741	STRAP	1		
5	22H821	SET SCREW	2		1/2" X 1/2"
6	JD8668	ECCENTRIC LOCKING COLLAR	2		
7	JD8669	BALL BEARING	1		R.H.
	JD10017	BALL BEARING	1		L.H.
8	H99740	HOUSING	1		L.H.
9	H92515	HOUSING	1	-564100	(SUB H113891)
	H113891	HOUSING	1		R.H.
10	H65108	SCREW	1		SELF-TAPPING
11	AH77279	CLIP	1		
12	19H1945	CAP SCREW	4		1/2" X 3-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
13	24H1211	WASHER	2		9/16" X 1-3/8" X 0.105"
14	24H1340	WASHER	2		33/64" X 7/8" X 0.075"
15	H97576	SUPPORT	1		
16	H92517	BAR	2	-564100	(SUB H113915)
	H113915	BAR	2		

6D6

MAJOR DRIVES

PRIMARY COUNTERSHAFT LUBE BANK SYSTEM (RIGHT-HAND SIDE)

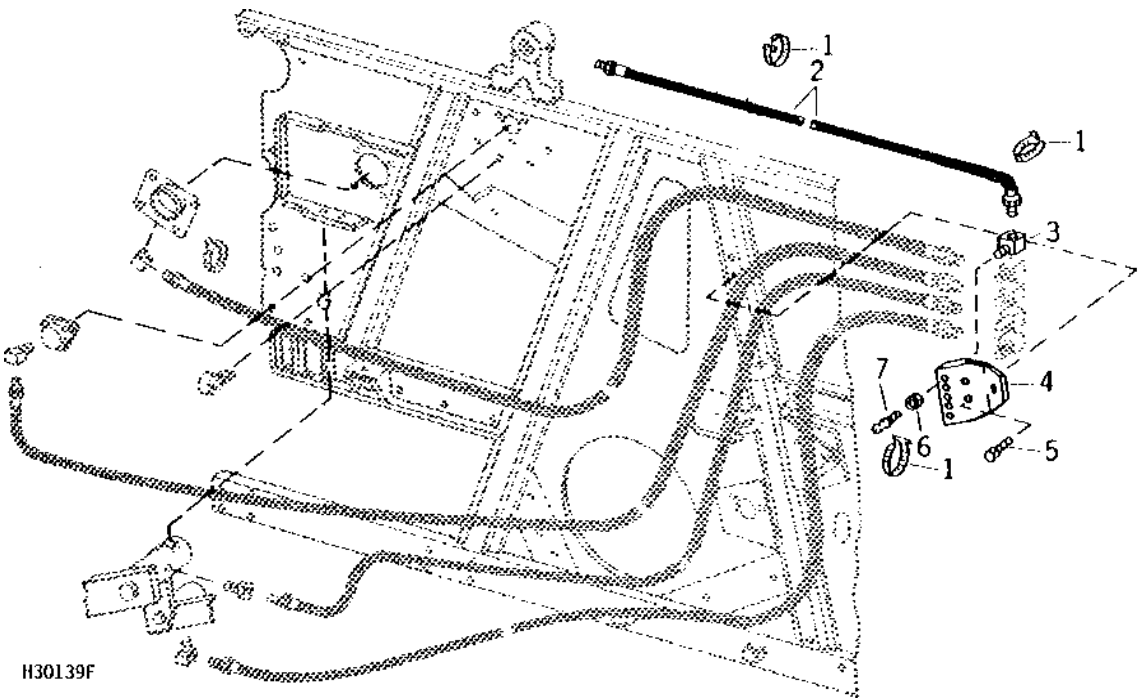
HP2433 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94728	HYDRAULIC HOSE	1		550 MM (22") LONG
2	M66044	TIE BAND	1		
3	E12378	ELBOW FITTING	1		90°
4	H98089	SUPPORT	1	-513950	(SUB H109523)
	H109523	SUPPORT	1	-610700	(SUB H101262)
	H101262	SUPPORT	1		
5	H76139	SCREW	2		SELF-TAPPING
6	E12379	NUT	1		
7	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"

H30139F -UN-01JAN94

PRIMARY COUNTERSHAFT LUBE BANK SYSTEM
(LEFT-HAND SIDE) (HYDROSTATIC DRIVE)

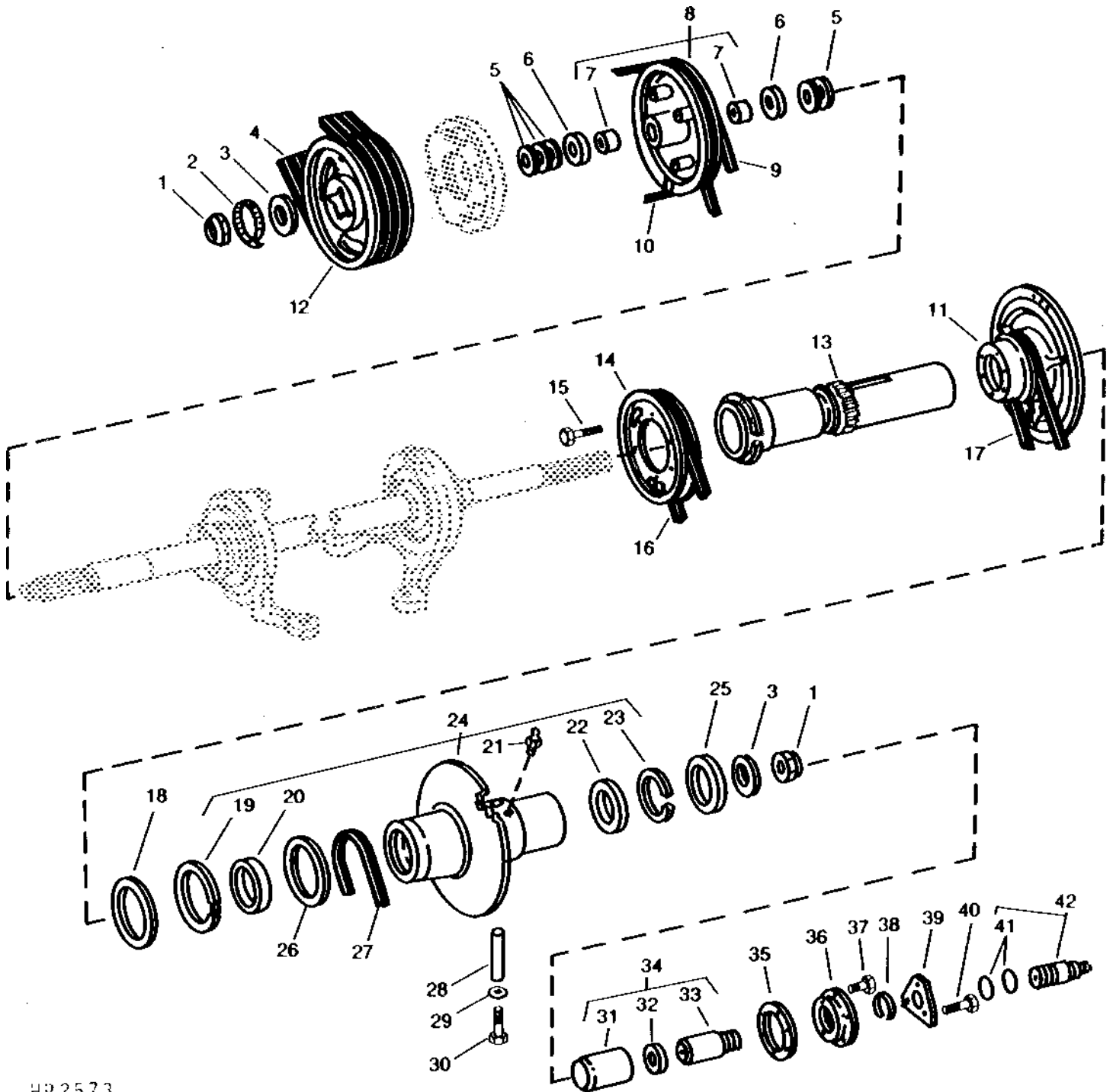


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	1		
2	H94729	HYDRAULIC HOSE	1	850 MM (34") LONG	
3	E12378	ELBOW FITTING	1		
4	H101262	SUPPORT	1		
5	H76139	SCREW	2	SELF-TAPPING	
6	E12379	NUT	1		
7	JD7797	LUBRICATION FITTING	1	STRAIGHT, 1/4"	

HP2573

-UN-01JAN94

PRIMARY COUNTERSHAFT SHEAVES
(SERIAL NO. -564100)



HP2573

PRIMARY COUNTERSHAFT SHEAVES - CONTINUED
(SERIAL NO. -564100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82620	LOCK NUT	2		
2	H77698	TIE BAND	1		
3	24H1668	WASHER	2		1-17/64" X 2-1/4" X 0.134"
4	H84425	BELT	1	-415175	(SUB H108175)
	H108175	BELT	1		
5	H95481	WASHER	5	-414850	(SUB 24H1577)
	24H1577	WASHER	5		1-25/32" X 2-7/8" X 0.036"
6	AH76193	SEAL	2		
7	H96996	BUSHING	2		
8	AH95961	SHEAVE	1		226 MM AND 370 MM (11-3/4" AND 14-5/8") DIAS. (VARIABLE DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH96107	SHEAVE	1	-414850	229 MM (9") DIA. (FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH95961	SHEAVE	1	414851-	226 MM AND 370 MM (11-3/4" AND 14-5/8") DIAS. (FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
9	H77683	BELT	1	-414850	(SUB H86275, THIS APPLICATION)
	H86275	BELT	1		(REEL DRIVE)
10	H76030	BELT	1		(FIXED DRIVE FEEDER HOUSE)
	H23927	BELT	1		(VARIABLE DRIVE FEEDER HOUSE)
11	H93627	SHEAVE	1		213 MM AND 413 MM (8-3/8" AND 16-1/4") DIAS.
12	H92684	SHEAVE	1	-415175	(SUB H107310)
	H107310	SHEAVE	1		394 MM (15-1/2") DIA.
13	H102532	HOUSING	1	-464350	(SUB H110196)
	H110196	HOUSING	1	-515974	(SUB H113744)
	H113744	HOUSING	1		
14	H94268	SHEAVE	1		294 MM (11-5/8") DIA.
15	19H1800	CAP SCREW	6		3/8" X 1-1/2"
	12H304	LOCK WASHER	6		3/8"
16	H101436	BELT	1		(STRAW CHOPPER)
17	H81222	BELT	1		(SECONDARY COUNTERSHAFT DRIVE)
18	AH94853	SEAL	1		
19	H93631	SNAP RING	1		
20	H93630	BUSHING	1		
21	JD7798	LUBRICATION FITTING	1		(SPECIAL)
22	H86011	SPACER	1	-515974	
	H113746	BUSHING	1	515975-	
23	P48691	SNAP RING	1		
24	AH92908	SHEAVE	1	-515974	412 MM (16-1/4") DIA.
	AH111379	SHEAVE	1	515975-	412 MM (16-1/4") DIA.
25	AH87141	SEAL	1		
26	H97714	BUMPER	1	-464350	(SUB H110209)
	H110209	BUMPER	1		(USE WITH SLOW SPEED CYLINDER DRIVE)
27	H113749	BELT	1		
28	H102547	PIN	1		
29	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100"
30	19H1936	CAP SCREW	2		3/8" X 3/4"
31	H97305	HYDRAULIC CYLINDER BARREL	1	-513950	(SUB AH92615)
32	H97306	SEAL	1		
33	H97304	PISTON	1	-513950	(SUB AH92615)
34	AH92615	CYLINDER	1		(NEW COMPONENT)
35	H102533	SHIM	AR		(4 OR LESS USED)
36	H93385	PLATE	1		
37	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
38	R26219	SNAP RING	1		
39	H93386	RETAINER	1		
40	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
41	32238	PACKING	2		
42	AH92255	COUPLING	1		

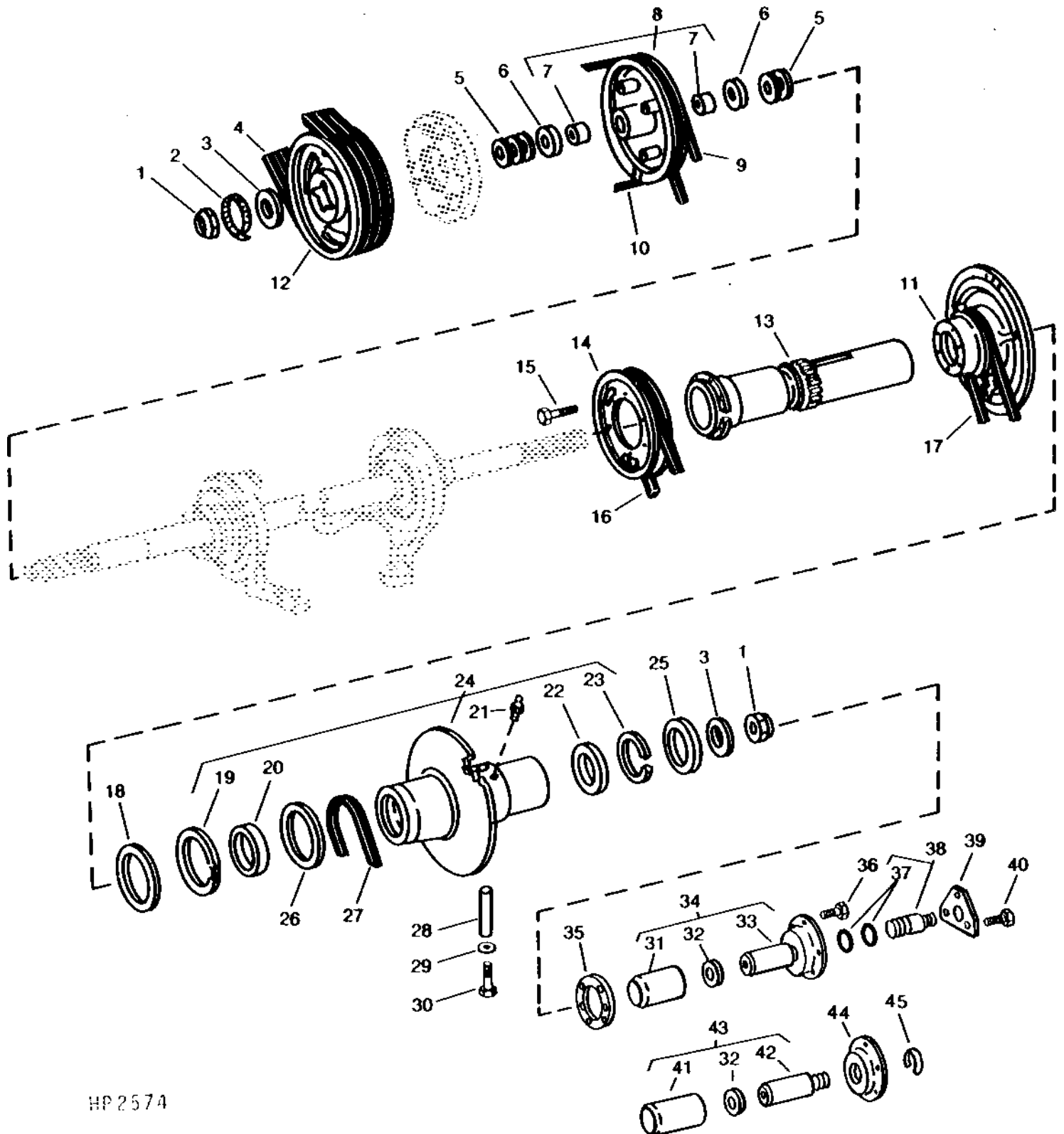
6D10

MAJOR DRIVES

PRIMARY COUNTERSHAFT SHEAVES (DUAL-RANGE CYLINDER DRIVE) (SERIAL NO. 564101-)

HP2574

-UN-01JAN94



HP2574

PRIMARY COUNTERSHAFT SHEAVES (DUAL-RANGE CYLINDER DRIVE)-CONTINUED
(SERIAL NO. 564101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82620	LOCK NUT	2		
2	H77698	TIE BAND	1		
3	24H1668	WASHER	2		1-17/64" X 2-1/4" X 0.134"
4	H108175	BELT	1		
5	24H1577	WASHER	5		1-25/32" X 2-7/8" X 0.036"
6	AH76193	SEAL	2		
7	H96996	BUSHING	2		
8	AH95961	SHEAVE	1		(VARIABLE DRIVE FEEDER HOUSE AND REEL DRIVE) 370 MM (14-5/8") DIA.
	AH95961	SHEAVE	1		(FIXED DRIVE FEEDER HOUSE AND REEL DRIVE) 370 MM (14-5/8") DIA.
9	H86275	BELT	1	-625400	(REEL DRIVE)
	H137207	BELT	1	625401-	(REEL DRIVE)
10	H23927	BELT	1		(VARIABLE DRIVE FEEDER HOUSE)
11	H93627	SHEAVE	1		413 MM (16-1/4") DIA.
12	H107310	SHEAVE	1		394 MM (15-1/2") DIA.
13	H113744	HOUSING	1		
14	H94268	SHEAVE	1		294 MM (11-5/8") DIA.
15	19H1800	CAP SCREW	6		3/8" X 1-1/2"
	12H304	LOCK WASHER	6		3/8"
16	H101436	BELT	1		(STRAW CHOPPER)
17	H110300	BELT	1		(SECONDARY COUNTERSHAFT DRIVE)
18	AH94853	SEAL	1		
19	H93631	SNAP RING	1		
20	H93630	BUSHING	1		
21	JD7798	LUBRICATION FITTING	1		(SPECIAL)
22	H113746	BUSHING	1		
23	P48691	SNAP RING	1		
24	AH111379	SHEAVE	1		413 MM (16-1/4") DIA. (MARKED H113754)
25	AH87141	SEAL	1		
26	H110209	BUMPER	1		RUBBER (USE WITH CHAIN DRIVE)
27	H113749	BELT	1		413 MM (16-1/4") DIA.
28	H102547	PIN	1		
29	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100"
30	19H1936	CAP SCREW	2		3/8" X 3/4"
31		HYDRAULIC CYLINDER BARREL	1		
32	H97306	SEAL	1		
33		PISTON	1		
34	AH108867	HYDRAULIC CYLINDER	1		(COMPLETE COMPONENT) (USE WITH DUAL-RANGE CYLINDER DRIVE)
35	H102533	SHIM	AR		(4 OR LESS USED) (USE WITH DUAL-RANGE CYLINDER DRIVE)
36	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
37	32238	PACKING	2		
38	AH92255	COUPLING	1		
39	H93386	RETAINER	1		
40	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
41	H97305	HYDRAULIC CYLINDER BARREL	1		(USE WITH CHAIN DRIVE)
42	H97304	PISTON	1		(USE WITH CHAIN DRIVE)
43	AH92615	CYLINDER	1		(USE WITH CHAIN DRIVE) (NEW COMPONENT)
44	H93385	PLATE	1		(USE WITH CHAIN DRIVE)
45	R26219	SNAP RING	1		(USE WITH CHAIN DRIVE)

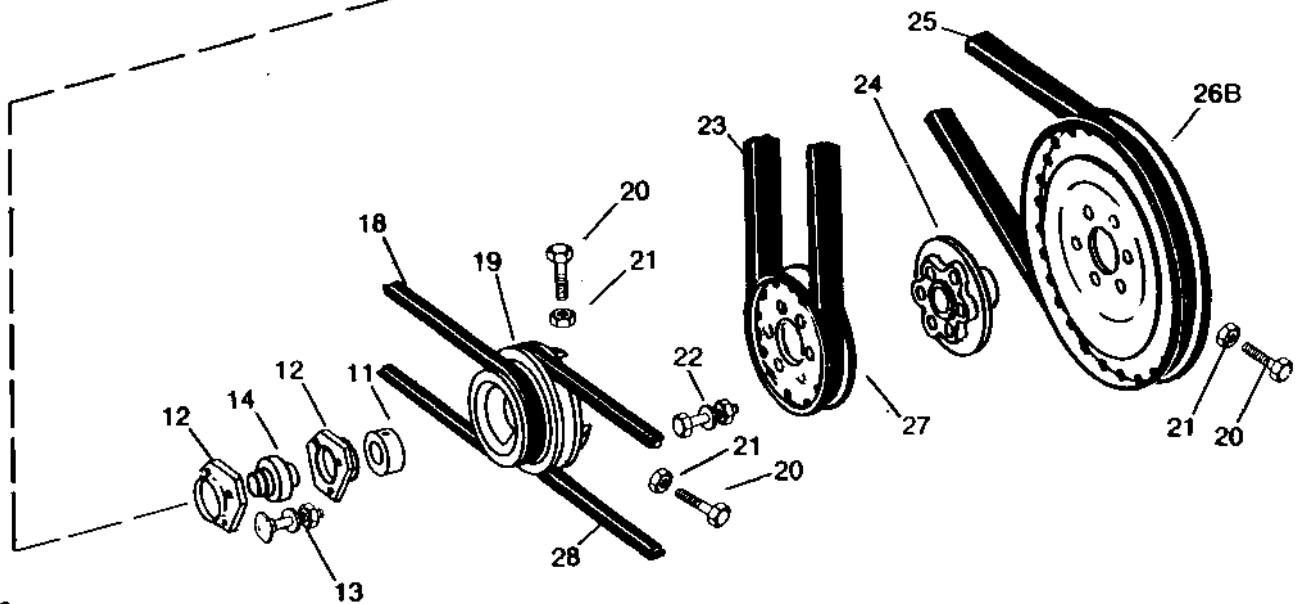
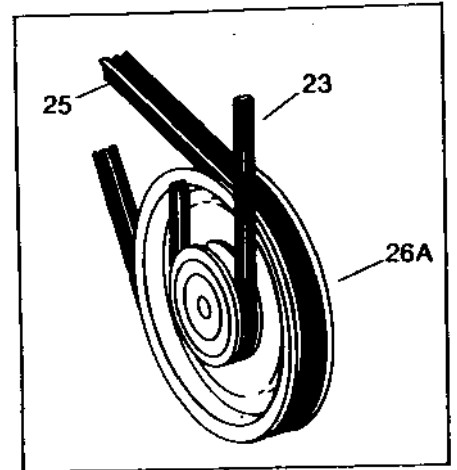
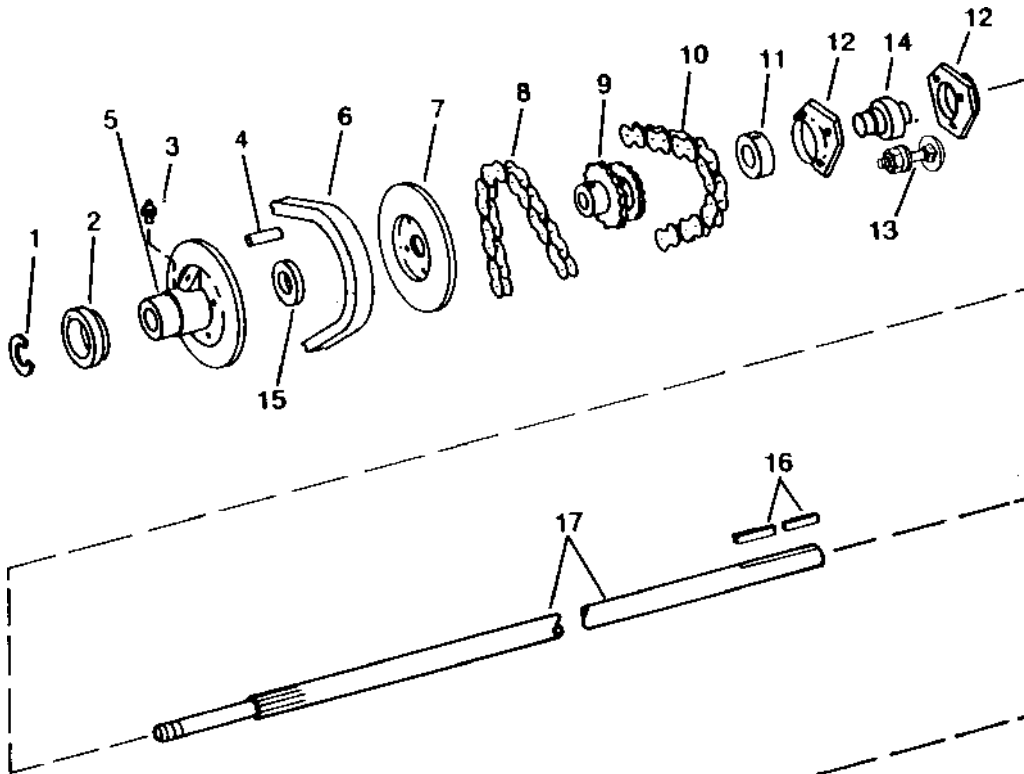
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MAJOR DRIVES

HP4422

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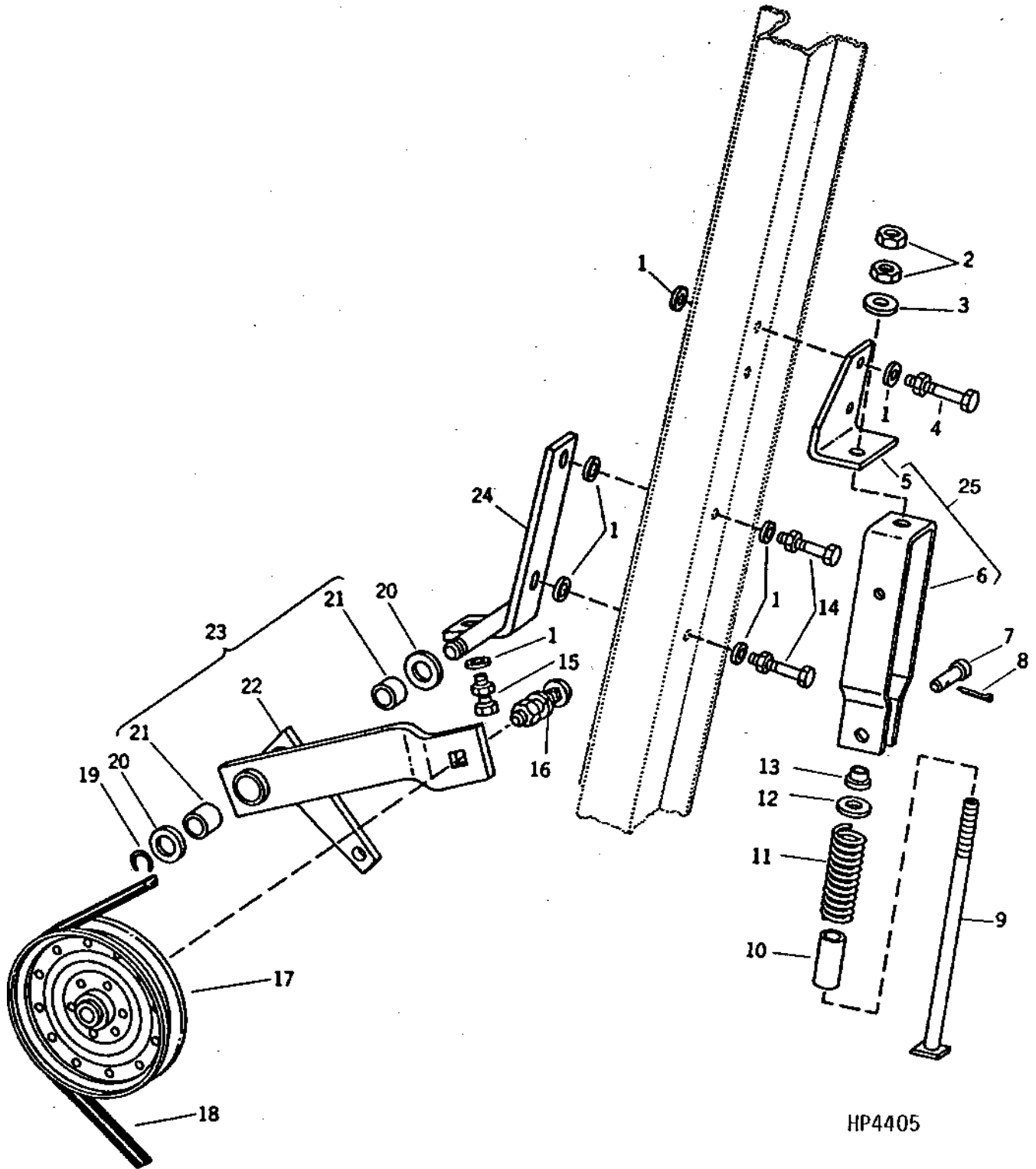
SECONDARY COUNTERSHAFT



HP4422

SECONDARY COUNTERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P43363	SNAP RING	1		
2	AH87207	THRUST BEARING	1		
3	JD7798	LUBRICATION FITTING	1		STRAIGHT, 1/8"
4	H100796	SPRING PIN	1		
5	H100794	HALF SHEAVE	1		SLIDING, 254 MM (10") DIA. (CLEANING FAN DRIVE)
6	H96248	BELT	1	-415847	(SUB H108669)
	H108669	BELT	1		
7	H93503	SHEAVE	1		254 MM (10") DIA. (CLEANING FAN DRIVE)
8		LINK CHAIN	1		DRIVE, STRAW WALKER, ROLLER, TYPE 60, 19 MM (3/4") PITCH, 99 LINKS, (ASSEMBLE FROM AB1288H, AB1289H, (2) AB1290H, (2) B5234H AND (2) AN151830)
9	AH92689	CHAIN SPROCKET	1	-610700	DOUBLE, 15 AND 15 TEETH (CLEANING SHOE AND STRAW WALKER DRIVE)
	AH115268	CHAIN SPROCKET	1	610701-	DOUBLE, 18 AND 15 TEETH (CLEANING SHOE AND STRAW WALKER DRIVE)
10		LINK CHAIN	1		DRIVE, CLEANING SHOE, ROLLER, TYPE 60, 19 MM (3/4") PITCH, 56 LINKS, (ASSEMBLE FROM AB1289H, (3) AB1290H AND B5321H)
11	JD8594	ECCENTRIC LOCKING COLLAR	2		
12	C3994E	PRESSED FLANGED HOUSING	4	-515974	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
13	19H1731	CAP SCREW	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
14	JD8593	BALL BEARING	2	-601431	(SUB AH10515, THIS APPLICATION)
	JD8593	BALL BEARING	1	601432-	L.H.
	AH10515	BALL BEARING	1		R.H.
15	A4730R	O-RING	1		
16		SHAFT KEY	2		(1/4" X 1/4" X 2-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
17	H93475	JACKSHAFT	1		
18	H77010	BELT	1		
19	AH97032	SHEAVE	1	-610700	165 MM AND 216 MM (6-1/2" AND 8-1/2") DIAS. (SHOE GRAIN SUPPLY AUGERS AND TAILINGS AUGER DRIVES)
	AH115305	SHEAVE	1	610701-	165 MM AND 241 MM (6-1/2" AND 9-1/2") DIAS. (SHOE GRAIN SUPPLY AUGERS AND TAILINGS AUGER DRIVE)
20	22H836	SET SCREW	4		3/8" X 1"
21	14H732	NUT	4		3/8"
22	19H1801	CAP SCREW	6	464351-	3/8" X 2"
	12H304	LOCK WASHER	6	464351-	3/8"
	14H812	NUT	6	464351-	3/8"
23	H27433	BELT	1		
24	H105618	HUB	1		
25	H110300	BELT	1		
26A	AH97033	SHEAVE	1	-415847	241 MM AND 610 MM (9-1/2" AND 24") DIAS. (CLEAN GRAIN ELEVATOR AND SECONDARY COUNTERSHAFT DRIVE) (SUB AH104783, AH104782, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH107084	SHEAVE	1	415848-464350	270 MM AND 610 MM (10-5/8" AND 24") DIAS. (CLEAN GRAIN ELEVATOR AND SECONDARY COUNTERSHAFT DRIVE) (SUB AH104783, AH107379, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
26B	AH104783	PULLEY	1		610 MM (24") DIA. (SECONDARY COUNTERSHAFT)
27	AH107379	PULLEY	1		266 MM (10-1/2") DIA. (CLEAN GRAIN ELEVATOR)
28	N110085	BELT	1	-610700	(SUB H118730, THIS APPLICATION)
	H118730	BELTING	1		



HP4405

SECONDARY COUNTERSHAFT DRIVE IDLER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1682	WASHER	7		13/32" X 7/8" X 0.120"
2	14H1040	NUT	2		1/2"
3	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
4	19H2128	CAP SCREW	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
5	H96419	BRACKET	1	-1990	
6	H96420	CLEVIS	1	-1990	
7	H748DA	PIN	1		
8	11H216	COTTER PIN	1		3/16" X 1"
9	AH94968	STUD	1		
10	28H1993	BUSHING	1		1/2" X 2"
11	H26552	SPRING	1		
12	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
13	H97513	BUSHING	1		
14	19H2023	CAP SCREW	2		3/8" X 3-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
16	03H1604	BOLT	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
17	AH66202	SHEAVE	1		197 MM (7-3/4") DIA.
18	H110300	BELT	1		
19	P46614	SNAP RING	1		
20	24H1413	WASHER	2		57/64" X 1-3/8" X 0.048"
21	H98655	BUSHING	2		
22	AH94966	ARM	1		
23	AH97337	ARM	1	-564100	(SUB AH94966 AND H98655)
	AH108818	ARM	1		
24	AH94967	PIVOT	1	-415848	(SUB AH106042)
	AH106042	PIVOT	1		
25	AH138959	KIT	1		

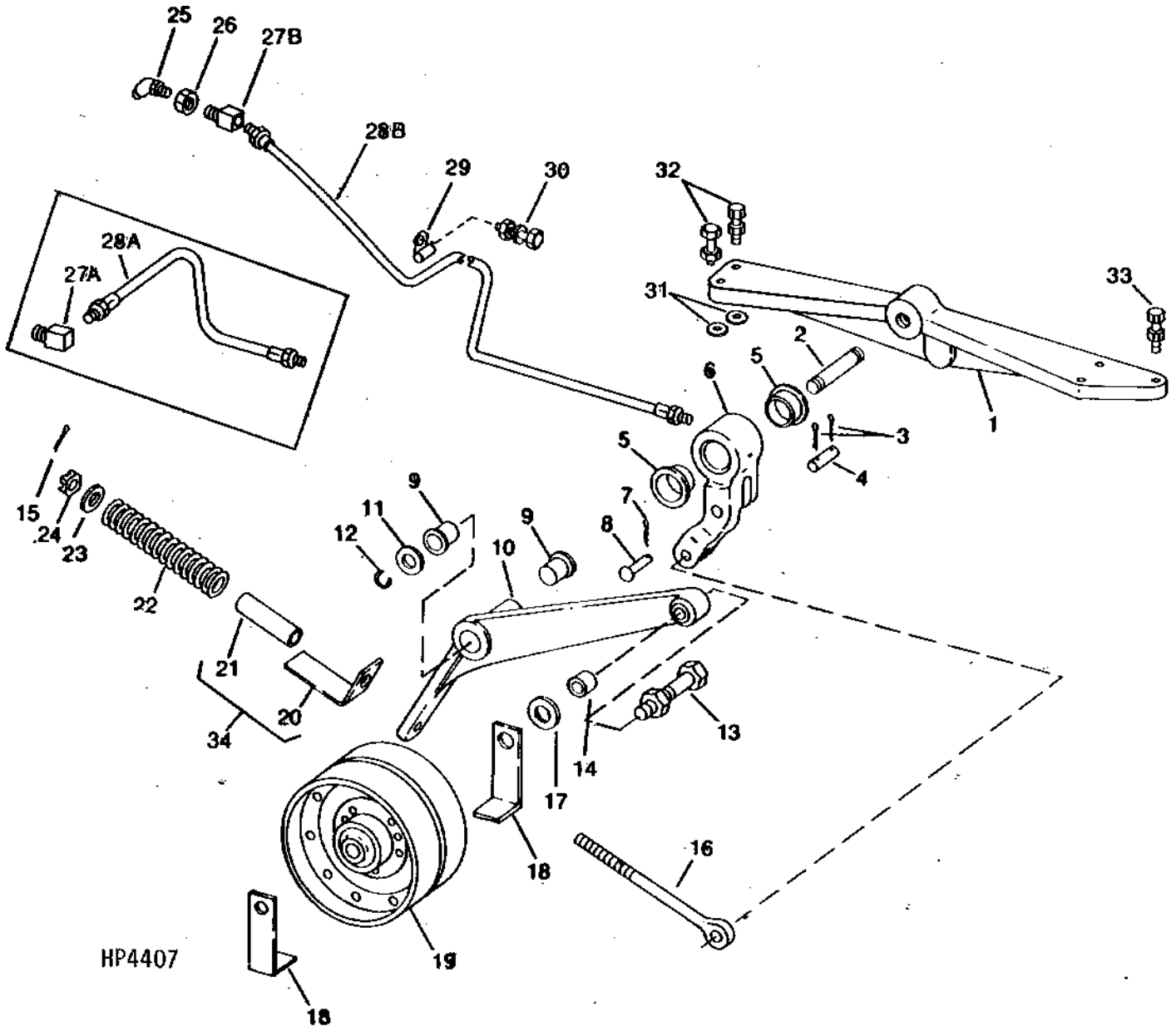
6D16

MAJOR DRIVES

HP4407

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DECLUTCHING IDLER



6D17

MAJOR DRIVES

DECLUTCHING IDLER - CONTINUED

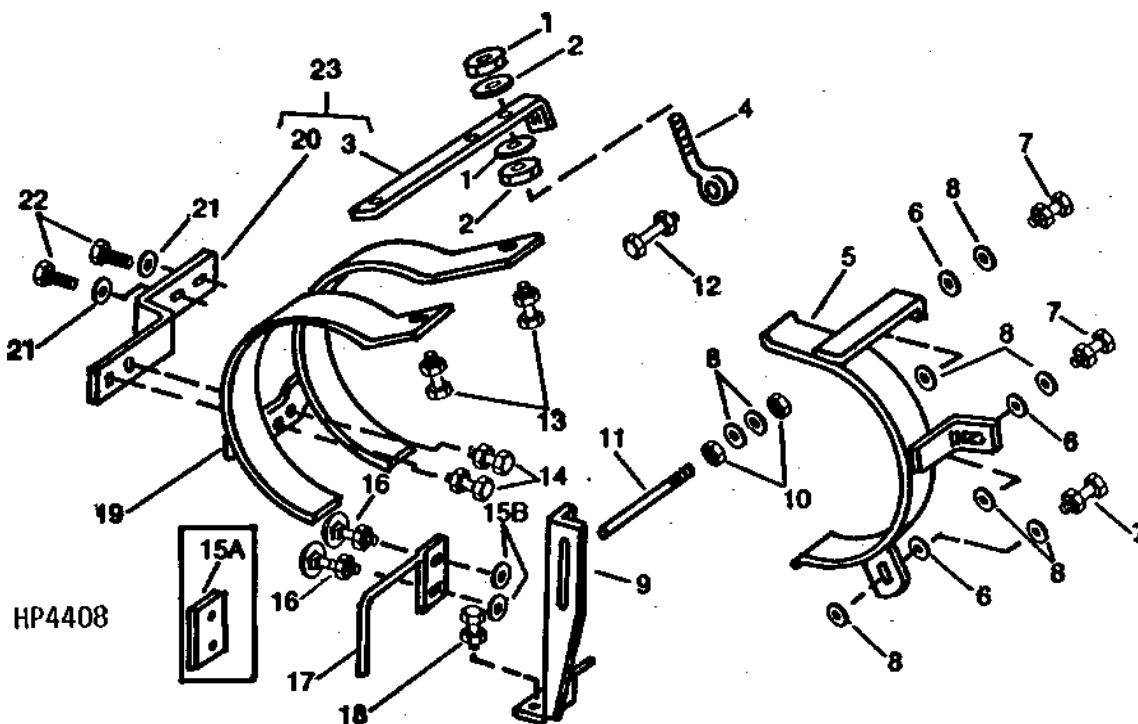
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98786	PIVOT	1	-465101	(MARKED H83644) (SUB AH108445)
	AH108445	PIVOT	1		(MARKED H109886)
2	H99964	PIN	1		
3	11H236	COTTER PIN	2		1/8" X 1"
4	L3914N	PIN	1		
5	H83655	BEARING	2		
6	H99968	ARM	1		
7	11H216	COTTER PIN	1		3/16" X 1"
8	P32778	PIN	1		
9	M42565	BUSHING	2		
10	H85976	ARM	1		
11	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
12	P46614	SNAP RING	1		
13	19H1781	CAP SCREW	1		1/2" X 3-1/2"
	H79449	LOCK NUT	1	-615400	
	K40014	LOCK NUT	1	615401-	
14	H94353	BUSHING	1		
15	11H237	COTTER PIN	1	-1990	1/8" X 2", (SUB 11M7083)
	11M7083	COTTER PIN	1		
16	H83650	EYEBOLT	1		
17	24H1340	WASHER	1		33/64" X 7/8" X 0.075"
18	H94387	BRACKET	2		
19	AH93318	IDLER	1		
20	H83668	ANGLE	1	-1990	
21	H83974	HOSE	1	-1990	
22	23096	SPRING	1		
23	24H1351	WASHER	1		9/16" X 1-1/2" X 0.164"
24	14H909	NUT	1		1/2"
25	JD7788	LUBRICATION FITTING	1		
26	E12379	NUT	1		
27A	E12378	ELBOW FITTING	1	-600000	
27B	E12381	FITTING	1	600001-	
28A	H99212	HYDRAULIC HOSE	1	-600000	
28B	H94729	HYDRAULIC HOSE	1	600001-	
29	AH89557	CLIP	1	600001-	
30	19H1731	CAP SCREW	1	600001-	3/8" X 1"
	12H304	LOCK WASHER	1	600001-	3/8"
	14H812	NUT	1	600001-	3/8"
31	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
32	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
33	19H3162	CAP SCREW	1		3/8" X 2"
	14H812	NUT	1		3/8"
34	AH138960	KIT	1		

6D18

MAJOR DRIVES

HP4408 -UN-01JAN94

SEPARATOR AND UNLOADING AUGER DRIVE BELT GUIDES



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1040	NUT	2		1/2"
2	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
3	H89862	STRAP	1	-1990	
4	H80344	EYEBOLT	1		
5	AH92537	GUIDE	1		
6	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
7	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
8	24H1682	WASHER	8		13/32" X 7/8" X 0.120"
9	AH84918	BRACKET	1		
10	14H812	NUT	2		3/8"
11	H84096	STUD	1		
12	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
13	03H1557	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
14	19H3162	CAP SCREW	2		3/8" X 2"
	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
	14H732	NUT	2		3/8"
15A	H84475	STRAP	1	-414850	(SUB (2) 24H1305, THIS APPLICATION)
15B	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
16	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	AH84389	GUIDE	1		
18	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	AH90983	GUIDE	1		
20	H97256	BRACKET	1	-1990	
21	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
22	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
23	AH138961	KIT	1		

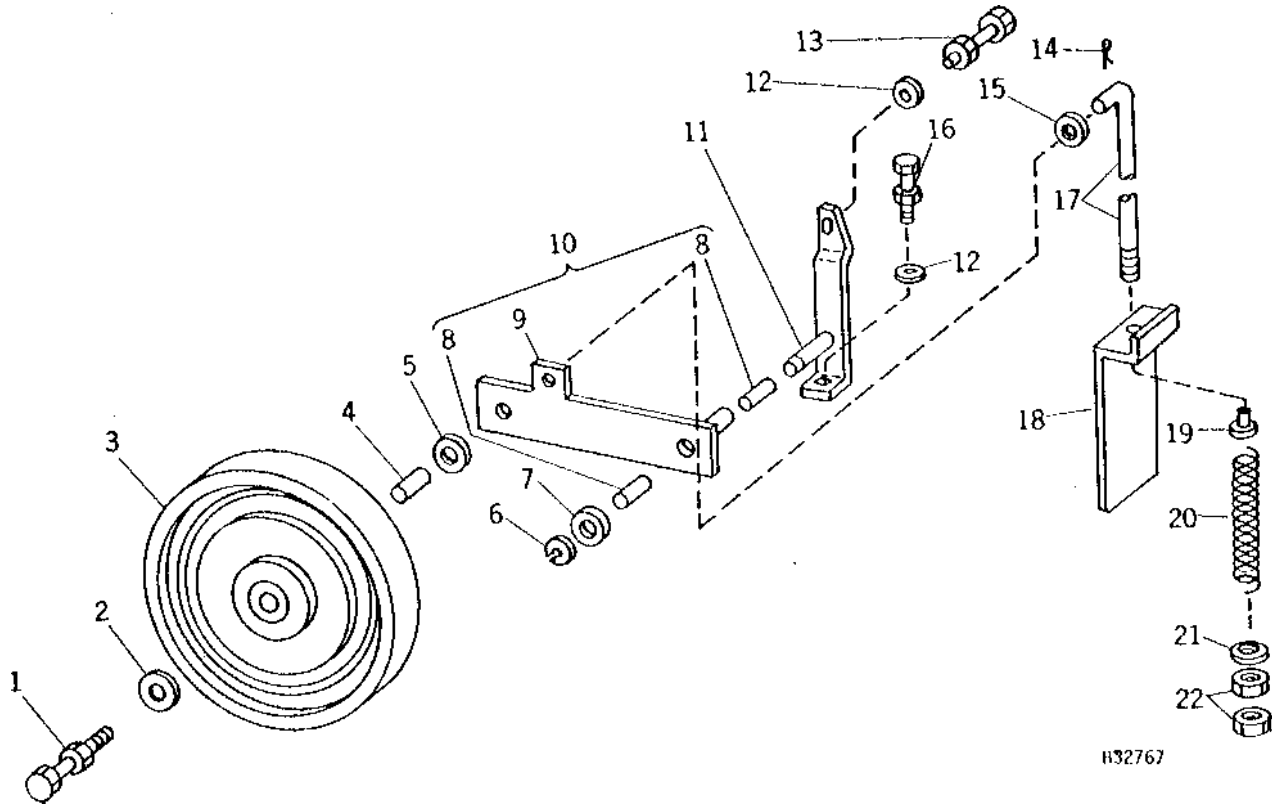
6D19

MAJOR DRIVES

H32767

-UN-01JAN94

FEEDER HOUSE DRIVE IDLER



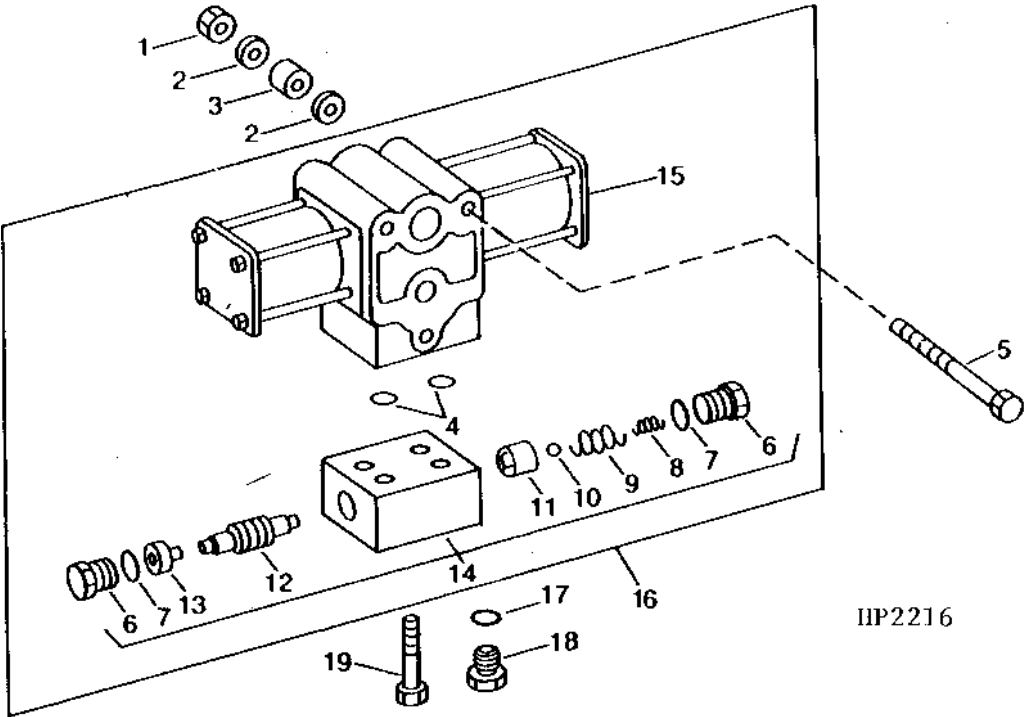
H32767

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1858	BOLT	1	5/8" X 3-1/2"	
	12H294	LOCK WASHER	1	5/8"	
	14H1039	NUT	1	5/8"	
2	24H1362	WASHER	1	41/64" X 1" X 0.075"	
3	AH94450	IDLER	1	222 MM (8-3/4") DIA.	
4	28H2499	BUSHING	1	3/4" X 5/8"	
5	24H1341	WASHER	1	17/32" X 13/16" X 0.060"	
6	P46614	SNAP RING	1		
7	24H1413	WASHER	1	57/64" X 1-3/8" X 0.048"	
8	H98655	BUSHING	2		
9	AH93334	ARM	1		
10	AH97338	ARM	1		
11	AH93333	PIVOT	1		
12	24H1682	WASHER	2	13/32" X 7/8" X 0.120"	
13	03H1557	BOLT	1	3/8" X 1-1/4"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
14	11H236	COTTER PIN	1	1/8" X 1"	
15	24H1882	WASHER	1	17/32" X 3/4" X 0.060"	
16	19H1731	CAP SCREW	1	3/8" X 1"	
	12H304	LOCK WASHER	1	3/8"	
	14H812	NUT	1	3/8"	
17	H94335	BOLT	1		
18	H94334	GAUGE	1		
19	H97513	BUSHING	1		
20	H94333	SPRING	1		
21	24H1625	WASHER	1	17/32" X 1" X 0.120"	
22	14H1040	NUT	2	1/2"	

MEMORANDA

CONTROL VALVE
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

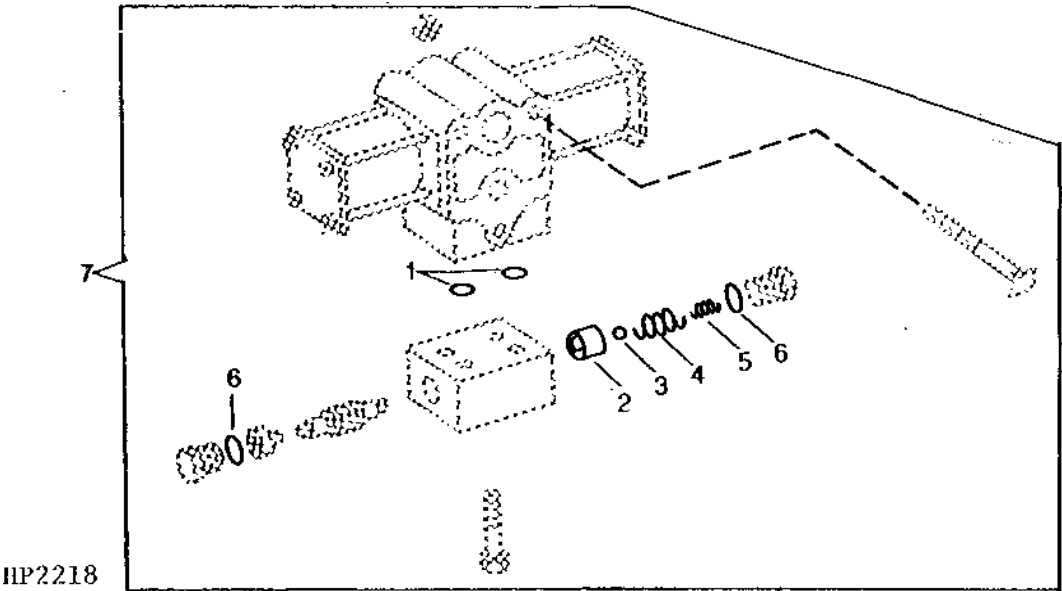
HP2216 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10215	LOCK NUT	2		
2	24H1310	WASHER	4		13/32" X 1-1/8" X 7/64"
3	H28031	WASHER	2		
4	H81608	O-RING	2		(KIT AH90687 AND AH90688)
5	19H1912	CAP SCREW	2		3/8" X 3-1/2"
6	H89339	FITTING	2		(SUB AH90892)
7	R26375	O-RING	2		(KIT AH90688)
8		SPRING	1		(KIT AH90688)
9		SPRING	1		(KIT AH90688)
10		BALL	1		(KIT AH90688)
11		POPPET	1		(KIT AH90688)
12		VALVE SPOOL	1		
13	H89768	SPACER	1		(SUB AH90892)
14	AH90892	VALVE	1		
15		VALVE	1		
16	AH89357	VALVE	1	-452785	(SUB AH106547)
	AH106547	VALVE	1		(NEW COMPONENT)
17	R26375	O-RING	1		
18	R39112	FITTING	1		
19	19H1901	CAP SCREW	2		5/16" X 2"
..	AH90688	TUNE-UP KIT	1		KIT
..	AH90687	SEAL KIT	1		(INCLUDED IN KIT AH90688)

KIT, CHECK BLOCK
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

HP2218 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81608	O-RING	2		
2		POPPET	1		
3		BALL	1		
4		SPRING	1		
5		SPRING	1		
6	R26375	O-RING	1		
7	AH90688	TUNE-UP KIT	1		

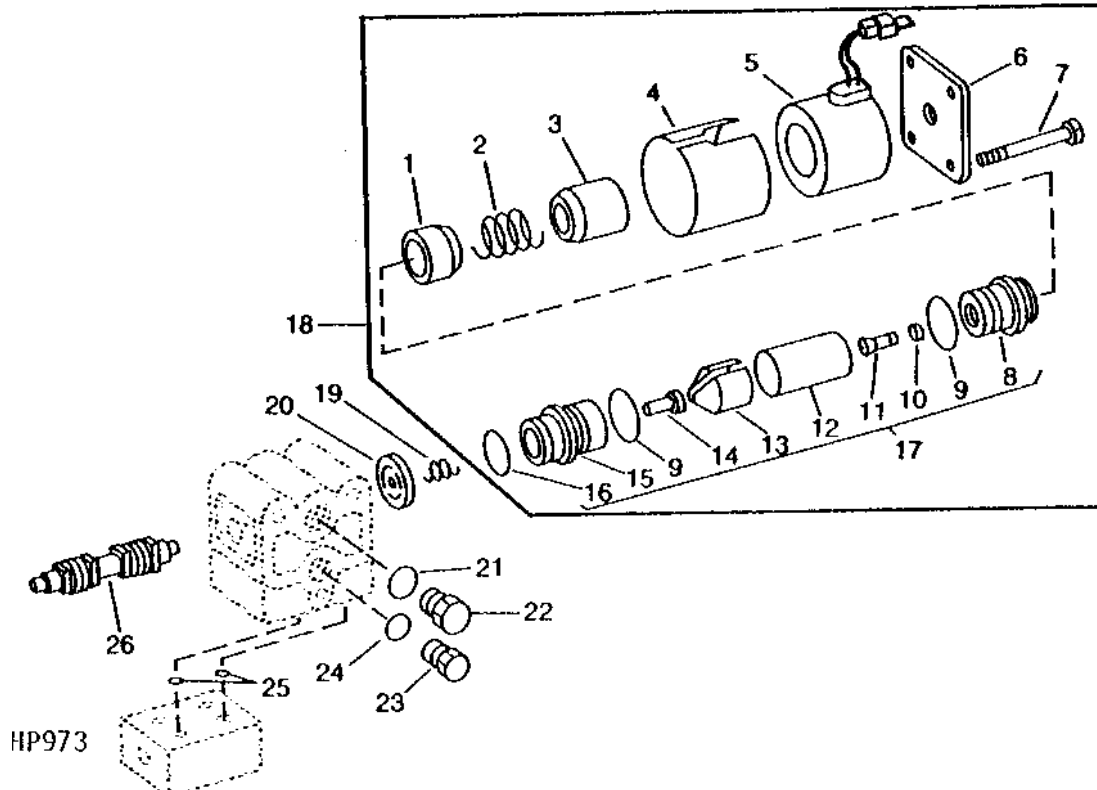
6D23

HEADER HEIGHT CONTROL

MAIN VALVE BLOCK SOLENOID (AUTOMATIC HEADER HEIGHT CONTROL AND DIAL-A-MATIC HEADER HEIGHT CONTROL)

HP973

-UN-01JAN94



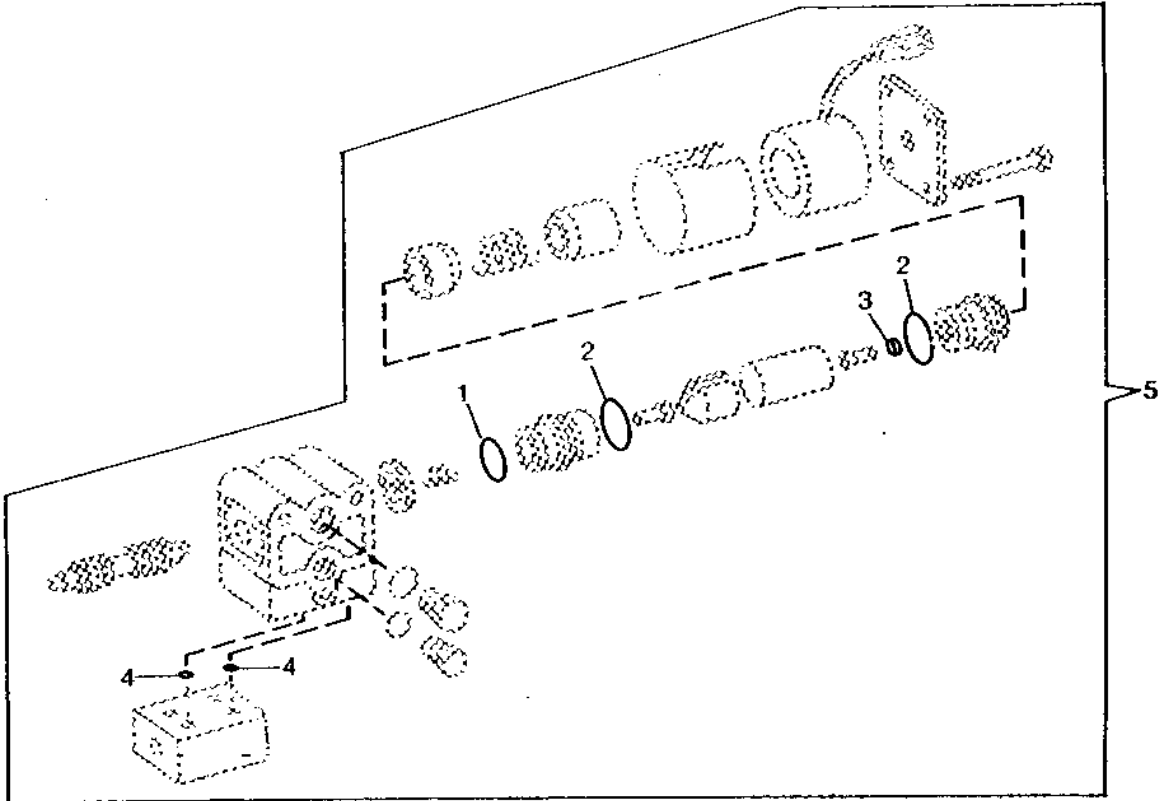
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		VALVE SPOOL	2		
2		SPRING	2		
3		VALVE SPOOL	2		
4		CASE	2		
5	AH90690	ELECTRICAL COIL	2	-464350	(SUB AH106625)
	AH106625	ELECTRICAL COIL	2		
6	H89331	PLATE	2	-1990	(SUB AH90684)
7	H89769	SCREW	8	-1990	(SUB AH90684)
8		GUIDE	2		
9	H63283	O-RING	4		(KIT AH90687)
10	H89335	RING	2		(KIT AH90687)
11		PIN	2		
12		GUIDE	2		
13		PLUNGER	2		
14		PIN	2		
15		O-RING	2		(FEMALE CONE)
16	T35983	O-RING	2		(KIT AH90687) (SUB Z29304)
	Z29304	O-RING	2		
17	AH90683	CAP	2		
18	AH90684	KIT	2		
19	H89337	SPRING	2	-464350	
20	H89340	WASHER	2	-464350	
	H107970	BUSHING	1	464351-	
21	R26375	O-RING	1		
22	R39112	FITTING	1		
23	R27218	FITTING PLUG	1		
24	R26448	O-RING	1		
25	H81608	O-RING	2		(KIT AH90687 AND AH90688)
26	H89329	SPOOL	1	-464350	(SUB AH106626)
	AH106626	KIT	1		(INCLUDES H107970 AND H89337)
..	AH90687	SEAL KIT	1		SEAL REPAIR

MEMORANDA

6D24

KIT, MAIN VALVE BLOCK SOLENOID
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

HP2217 -UN-01JAN94



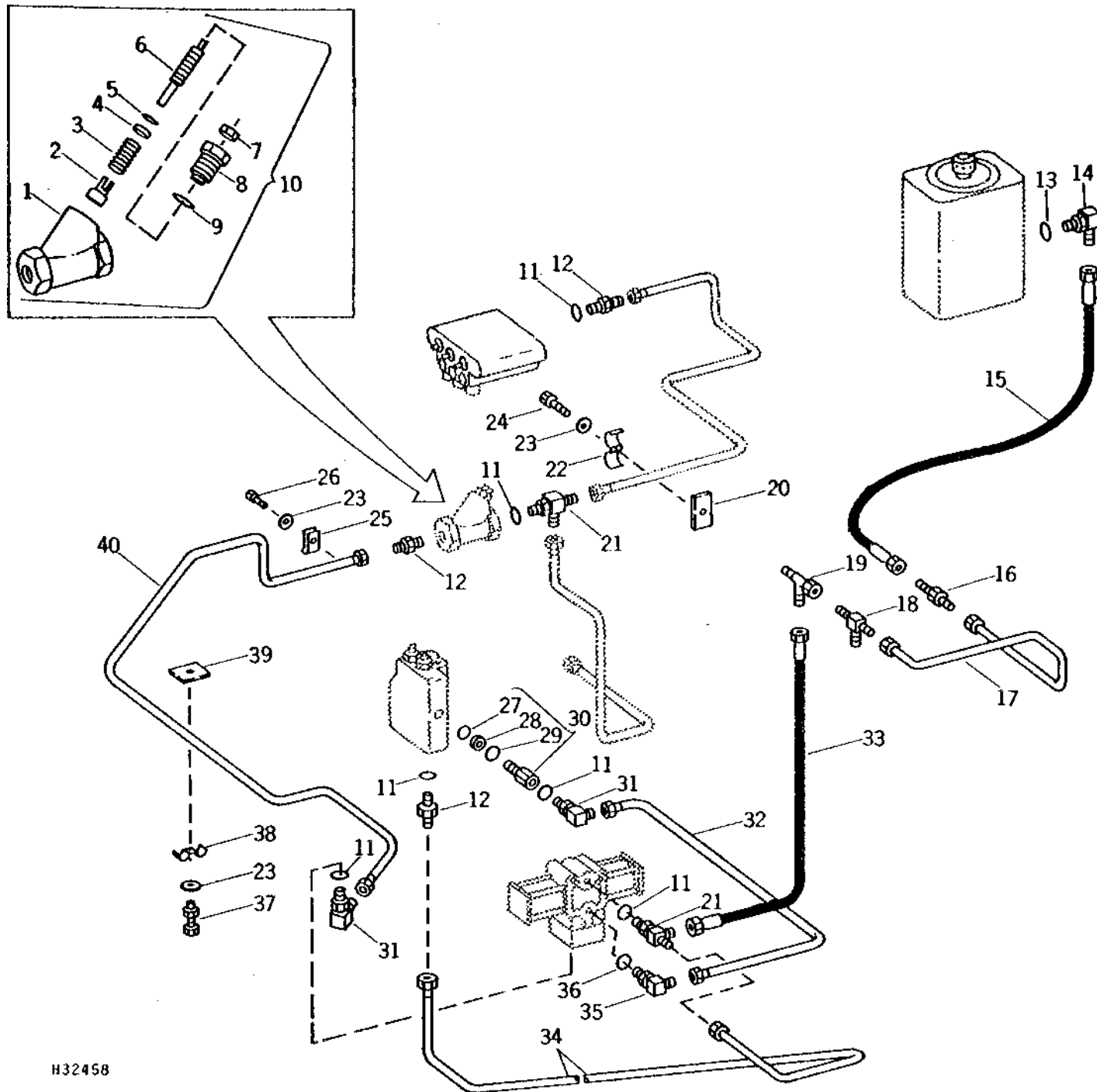
HP2217

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T35983	O-RING	2		
	Z29304	O-RING	2		(SUB Z29304)
2	H63283	O-RING	4		
3	H89335	RING	2		
4	H81608	O-RING	2		
5	AH90687	SEAL KIT	1		
..		O-RING	2		(NOT USED THIS APPLICATION)
..		O-RING	1		(NOT USED THIS APPLICATION)

HYDRAULIC OIL LINE, DROP RATE VALVE, AND FULL FLOW PLUG (AUTOMATIC HEADER HEIGHT CONTROL AND DIAL-A-MATIC HEADER HEIGHT CONTROL) (SERIAL NO. -600000)

H32458

-UN-01JAN94



H32458

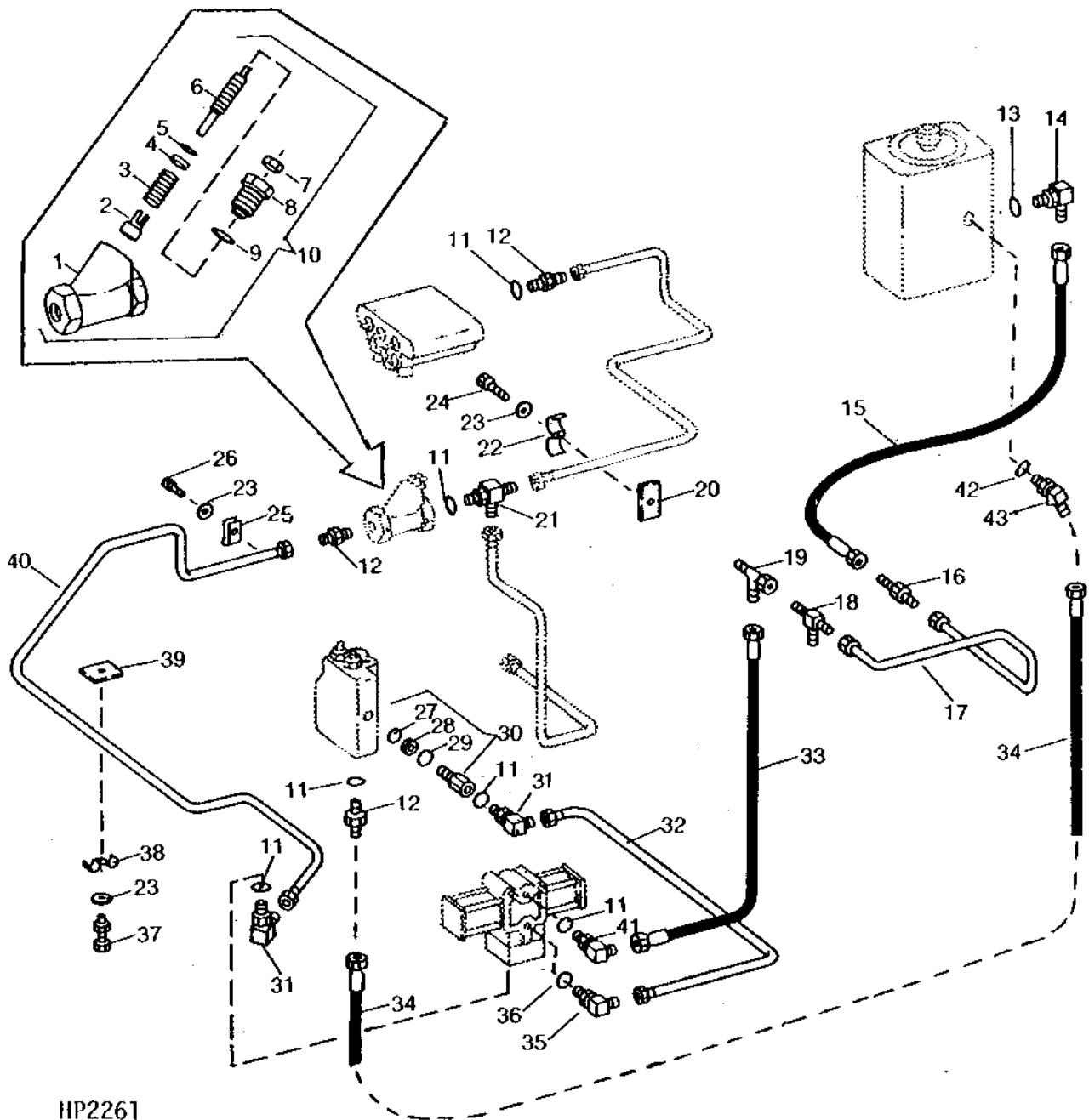
HYDRAULIC OIL LINE, DROP RATE VALVE, AND FULL FLOW PLUG - CONTINUED
(AUTOMATIC HEADER HEIGHT CONTROL AND DIAL-A-MATIC HEADER HEIGHT CONTROL)
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		LINK BODY	1		
2	H89336	POPPET	1		(SUB AH90686)
3	H89338	SPRING	1		(SUB AH90686)
4		O-RING	1		(KIT AH90686)
5	A4365R	O-RING	1		(KIT AH90686)
6		STEM	1		(KIT AH90686)
7	H89949	NUT	1		(SUB AH90686)
8		CAP	1		(KIT AH90686)
9	R26375	O-RING	1		(KIT AH90686)
10	AH89358	VALVE	1		
11	R26375	O-RING	6		
12	R27237	FITTING	3		
13	U12547	O-RING	1		
14	AR26723	ELBOW FITTING	1	-615935	(SUB AT32331) 90°
	AT32331	ELBOW FITTING	1		90°
15	AH94164	HYDRAULIC HOSE	1		19 MM X 686 MM (3/4" I.D. X 27") LONG
16	H92201	UNION FITTING	1		
17	AH100374	LINE	1		
18	AT28383	TEE FITTING	1		
19	H75415	TEE FITTING	1		
20	H96857	STRAP	1	-1990	(INCLUDED IN KIT AH139151)
21	AT26327	TEE FITTING	2		
22	AH91299	CLAMP	1		
23	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
24	H76139	SCREW	1		SELF-TAPPING
25	AH79175	CLIP	1		
26	H65108	SCREW	1		SELF-TAPPING
27	R28776	O-RING	1		
28	E41820	WASHER	1		
29	U40745	O-RING	1		
30	AH89356	PIPE PLUG	1		
31	AR26763	ELBOW FITTING	2	-615935	(SUB AT32332) 90°
	AR32332	ELBOW FITTING	2		90°
32	AH100049	LINE	1		
33	AH94861	HOSE	1		10 MM X 1372 MM (3/8" I.D. X 54") LONG
34	AH100126	OIL LINE	1		
35	AR37017	ELBOW FITTING	1	-610976	(SUB AT35120)
	AT35120	ELBOW FITTING	1		90°
36	R26448	O-RING	1		
37	08H4416	BOLT	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
38	AH83847	CLAMP	1		
39	H83769	FOAM PAD	1	-1990	(SUB H96857)
	H96857	STRAP	1		
40	AH100129	LINE	1		
..	AH90686	KIT	1		DROP RATE VALVE

HYDRAULIC OIL LINE, DROP RATE VALVE, AND FULL FLOW PLUG
(AUTOMATIC HEADER HEIGHT CONTROL AND DIAL-A-MATIC HEADER HEIGHTCONTROL)
(SERIAL NO. 600001-)

HP2261

-UN-01JAN94



HYDRAULIC OIL LINES, DROP RATE VALVE, AND FULL FLOW PLUG - CONTINUED
(AUTOMATIC HEADER HEIGHT CONTROL AND DIAL-A-MATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 600001-)

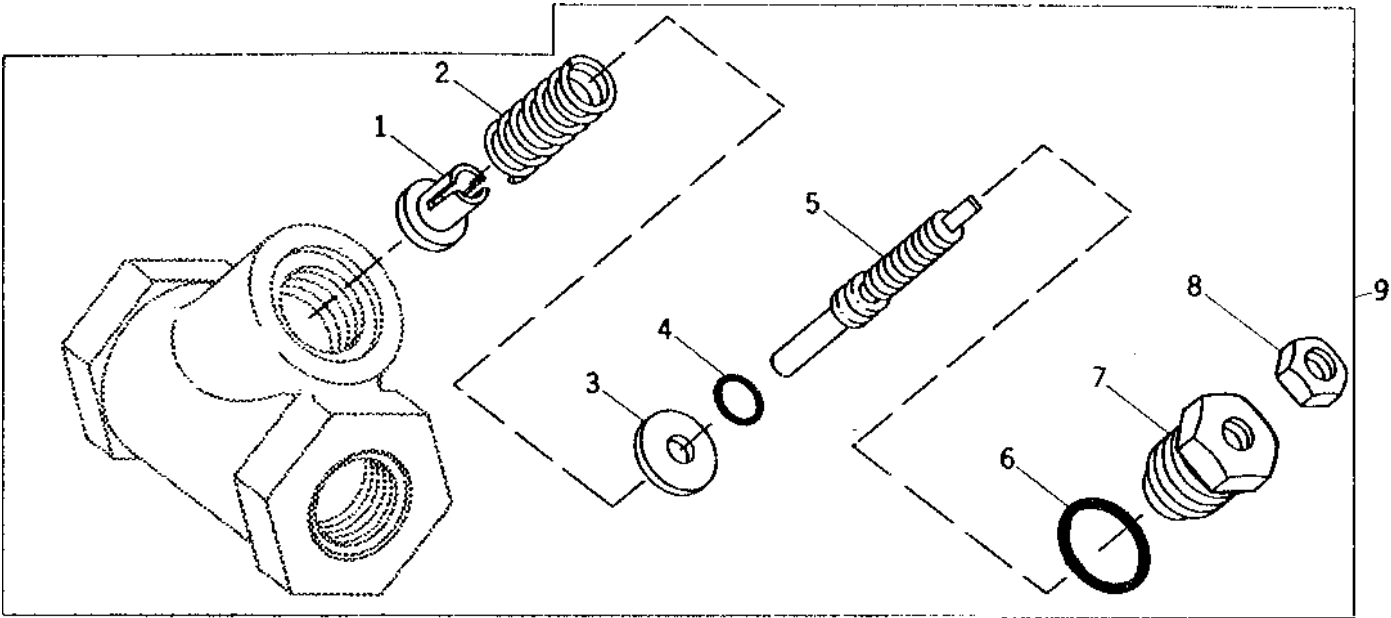
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1		LINK BODY	1		
2	H89336	POPPET	1		(SUB AH90686)
3	H89338	SPRING	1		(SUB AH90686)
4		O-RING	1		(KIT AH90686)
5	A4365R	O-RING	1		(KIT AH90686)
6		STEM	1		(KIT AH90686)
7	H89949	NUT	1		(SUB AH90686)
8		CAP	1		(KIT AH90686)
9	R26375	O-RING	6		(KIT AH90686)
10	AH89358	VALVE	1		
11	R26375	O-RING	6		
12	R27237	FITTING	3		
13	U12547	O-RING	1		
14	AR26723	ELBOW FITTING	1	-615935	(SUB AT32331) 90°
	AT32331	ELBOW FITTING	1		90°
15	AH94164	HYDRAULIC HOSE	1		19MM X 686MM (3/4" I.D. X 27") LONG
16	H92201	UNION FITTING	1		
17	AH100374	LINE	1		
18	AT28383	TEE FITTING	1		
19	H75415	TEE FITTING	1		
20	H96857	STRAP	1	-1990	(INCLUDED IN KIT AH139151)
21	AT26327	TEE FITTING	2		
22	AH91299	CLAMP	1		
23	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
24	H76139	SCREW	1		SELF-TAPPING
25	AH79175	CLIP	1		
26	H65108	SCREW	1		SELF-TAPPING
27	R28776	O-RING	1		
28	E41820	WASHER	1		
29	U40745	O-RING	1		
30	AH89356	PIPE PLUG	1		
31	AR26763	ELBOW FITTING	2	-615935	(SUB AT32332) 90°
	AR32332	ELBOW FITTING	2		90°
32	AH100049	LINE	1		
33	AH94861	HOSE	1		10 MM X 1372 MM (3/8" I.D. X 54") LONG
34	AH117398	HYDRAULIC HOSE	1		
35	AR37017	ELBOW FITTING	1		90°
36	R26448	O-RING	1		
37	08H4416	BOLT	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
38	AH83847	CLAMP	1		
39	H83769	FOAM PAD	1	-1990	(SUB H96857)
	H96857	STRAP	1		
40	AH100129	LINE	1		
41	AT32332	ELBOW FITTING	1		90°
42	R26375	O-RING	1		
43	AT35599	ELBOW FITTING	1		37° (SUB FOR AR26745 45°)
..	AH90686	KIT	1		DROP RATE VALVE

6E5

HEADER HEIGHT CONTROL

KIT, DROP RATE VALVE
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

H32135F -UN-01JAN94



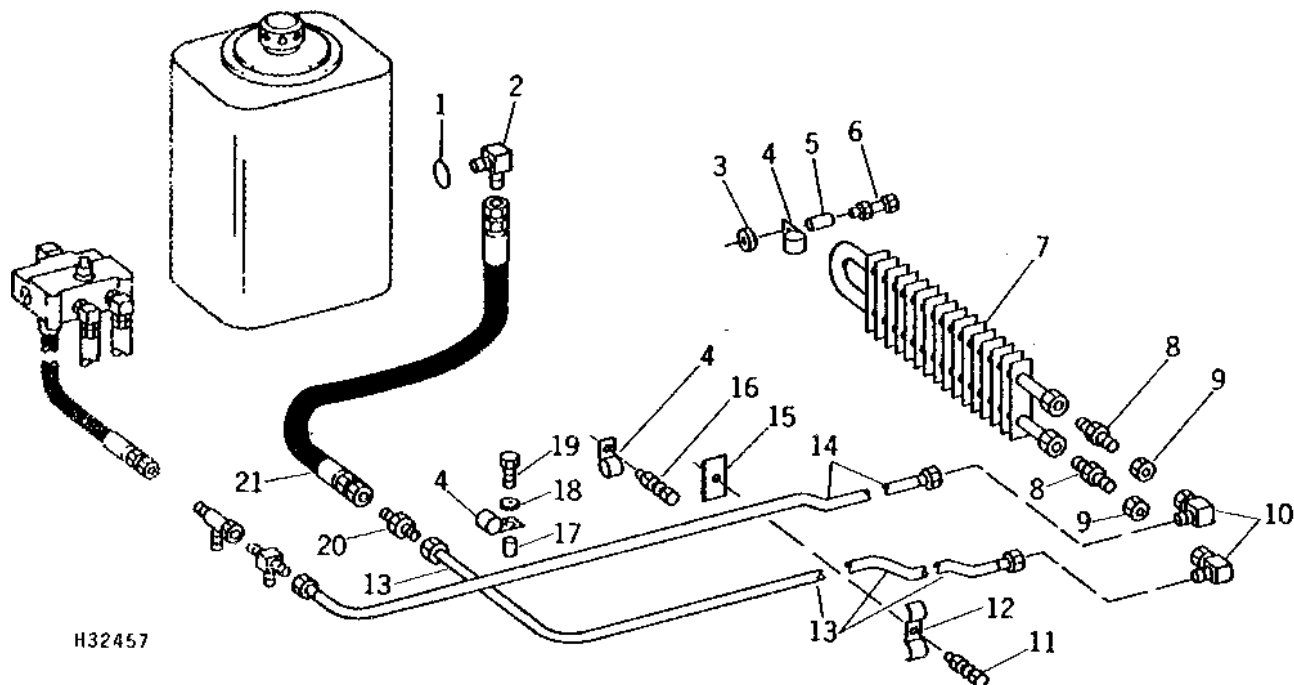
H32135F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89336	POPPET	1		
2	H89338	SPRING	1		(SUB AH90686)
3		WASHER	1		
4	A4365R	O-RING	1		
5		STEM	1		
6	R26375	O-RING	1		
7		CAP	1		
8	H89949	NUT	1		(SUB AH90686)
9	AH90686	KIT	1		

OIL COOLER, LINES, AND HOSE
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

H32457

-UN-01JAN94

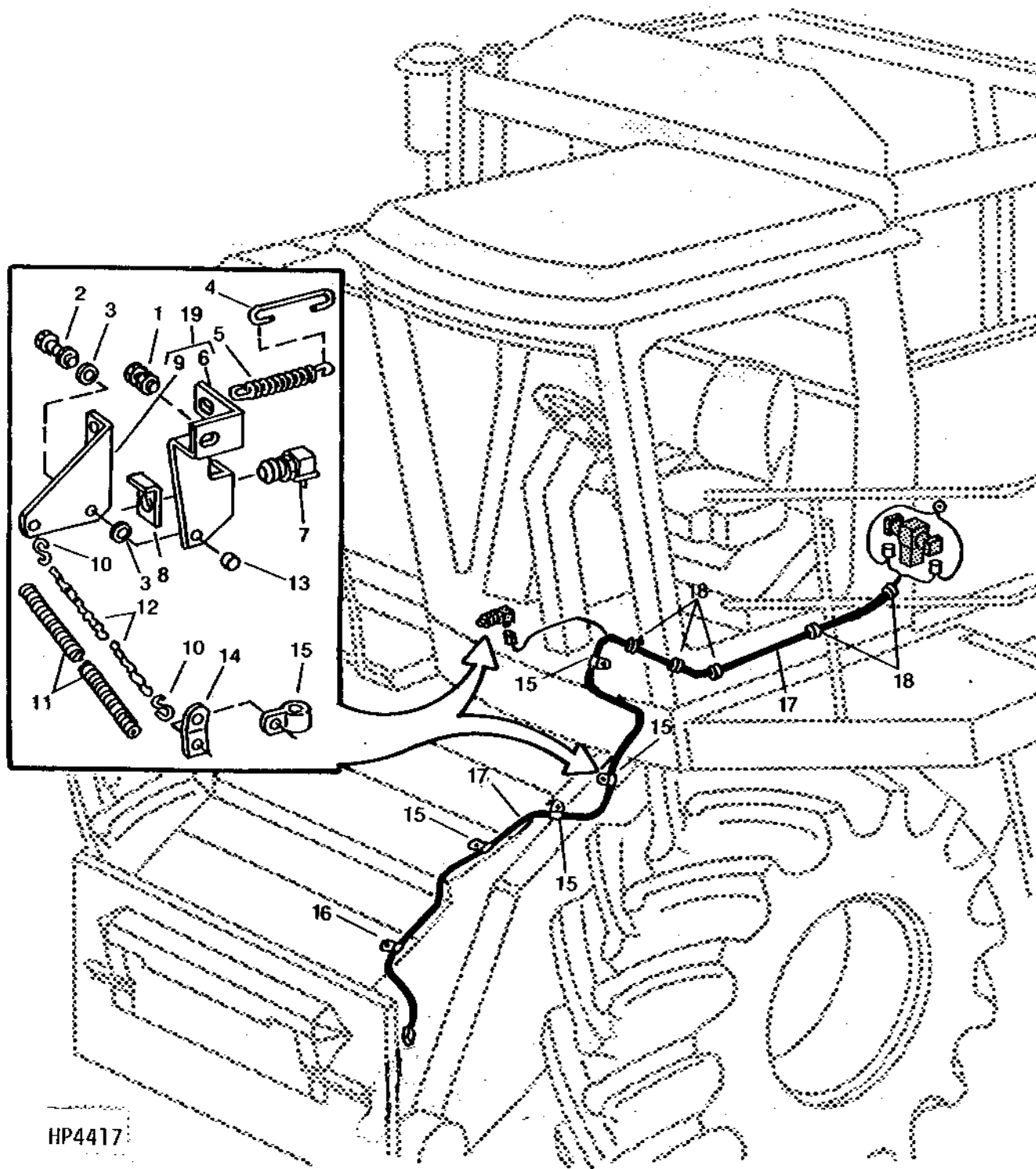


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	U12547	O-RING	1		
2	AR26723	ELBOW FITTING	1	-615935	(SUB AT32331) 90°
	AT32331	ELBOW FITTING	1		90°
3	24H1243	WASHER	1	-1990	11/32" X 5/8" X 1/16", (SUB 24H1136)
	24H1136	WASHER	1		11/32" X 5/8" X 1/16"
4	AH78125	CLIP	3	-615935	(SUB R46414)
	R46414	CLAMP	3		
5	28H1634	SPACER	1		1/4" X 1-3/4"
6	19H1907	CAP SCREW	1		5/16" X 2-3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
7	AH89822	OIL COOLER	1		
8	N112216	FITTING	2		
9	R26627	NUT	2		
10	AH77612	ELBOW FITTING	2		90°
11	08H4416	BOLT	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
12	AH83846	CLAMP	1		
13	AH91646	LINE	1		
14	AH100373	LINE	1		
15	H83769	FOAM PAD	1	-1990	(SUB H96857)
	H96857	STRAP	1		
16	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
17	28H1511	WASHER	1		0.364" X 0.540" X 1/4"
18	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
19	H76139	SCREW	1		SELF-TAPPING
20	H92201	UNION FITTING	1		
21	AH94164	HYDRAULIC HOSE	1		19 MM X 686 MM (3/4" I.D. X 27") LONG

AUTOMATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE
(SERIAL NO. -513950)

HP4417

-UN-01JAN94



HP4417

AUTOMATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE

--CONTINUED

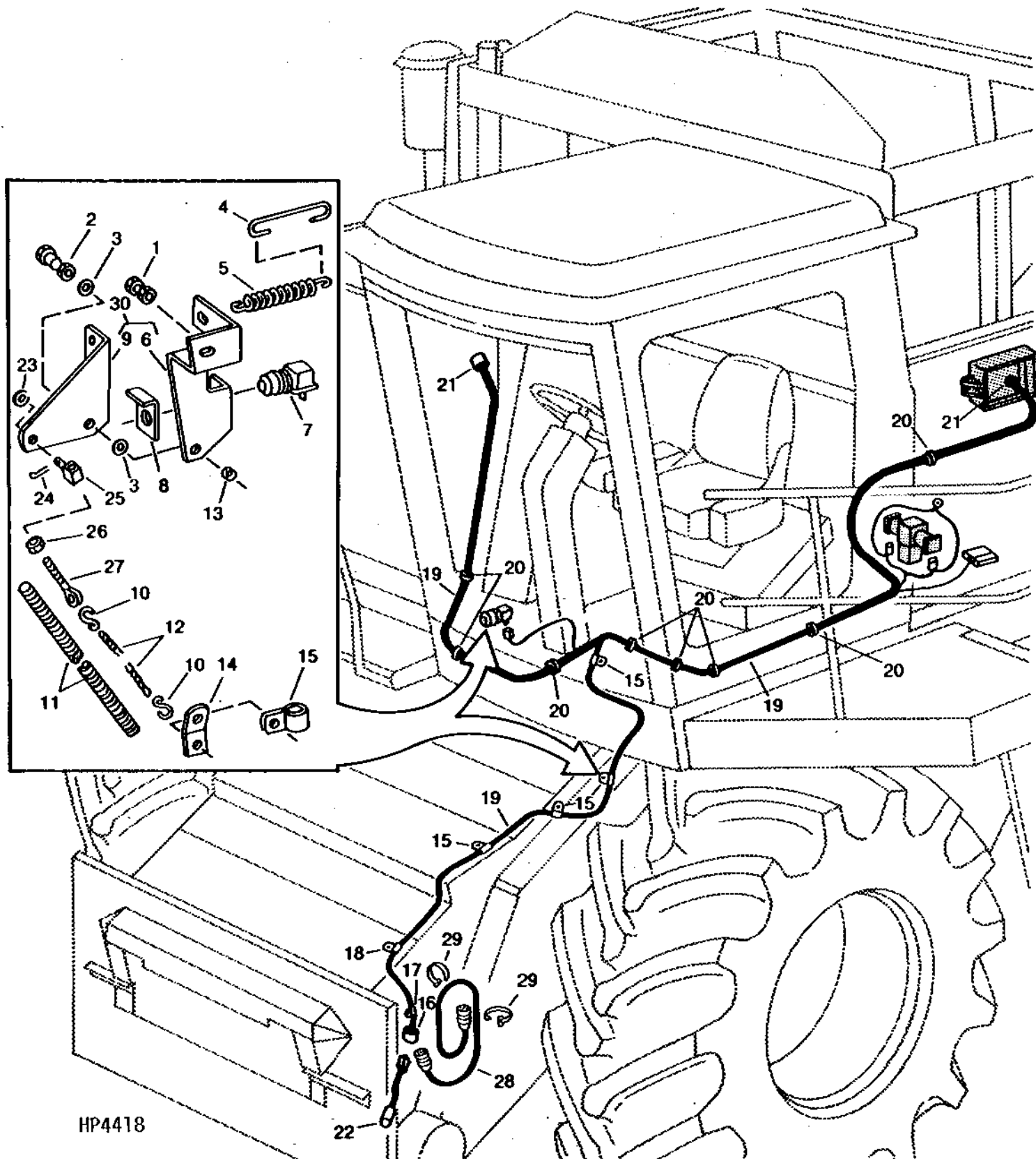
(SERIAL NO. -513950)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10214	SELF-LOCKING SCREW	1		
	N10215	LOCK NUT	1		
2	H100122	BOLT	1		
	12H302	LOCK WASHER	1	1/4"	
	14H850	NUT	1	1/4"	
3	24H1136	WASHER	2	11/32" X 11/16" X 0.065"	
4	H89955	LINK	1		
5	17047	SPRING	1		
6	H89956	PLATE	1	-1990	
7	AH78765	BRAKE SWITCH	1		
8	H89514	STOP	1		
9	H88984	ARM	1	-1990	
10	H94623	HOOK	2		
11		LINK CHAIN	1	(CUT FROM H97644)	
12	AH90798	LINK CHAIN	1		
13	H89515	WASHER	1		
14	H89870	STOP	1		
15	AH89486	CLIP	5		
16	AH89557	CLIP	1		
17	AH96676	WIRING HARNESS	1		
	H104855	RECEPTACLE CONNECTOR BODY	1		
18	M66044	TIE BAND	AR		
19	AH138966	KIT	1		

DIAL-A-MATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE
(SERIAL NO. 513951-)

HP4418

-UN-01JAN94



HP4418

6E10

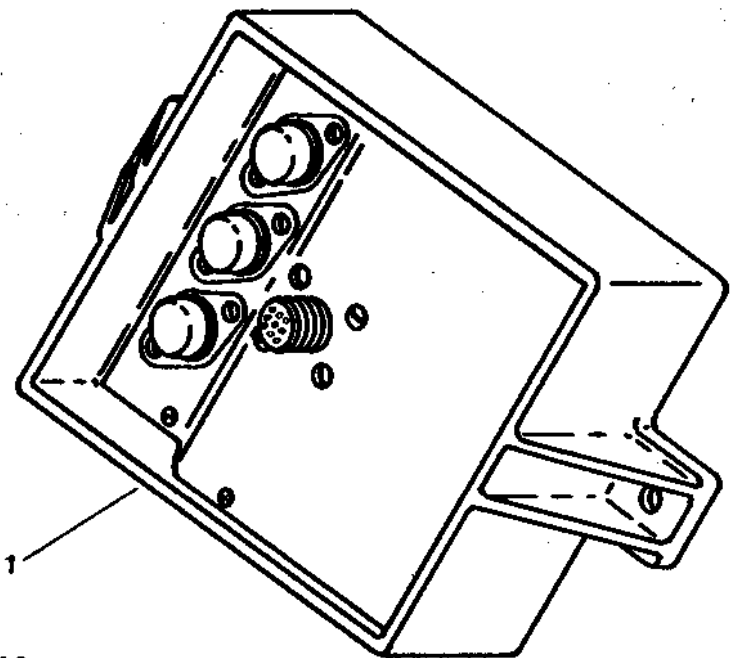
HEADER HEIGHT CONTROL

DIAL-A-MATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE - CONTINUED (SERIAL NO. 513951-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10214	SELF-LOCKING SCREW	1		
	N10215	LOCK NUT	1		
2	H100122	BOLT	1		
	12H302	LOCK WASHER	1		1/4"
	14H850	NUT	1		1/4"
3	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
4	H89955	LINK	1		
5	17047	SPRING	1		
6	H89956	PLATE	1	-1990	
7	AH78765	BRAKE SWITCH	1		
8	H89514	STOP	1		
9	H88984	ARM	1	-1990	
10	H94623	HOOK	2		
11		COVER	1		(CUT FROM H97644)
12	AH90798	LINK CHAIN	1		
13	H89515	WASHER	1		
14	H89870	STOP	1		
15	AH89486	CLIP	4		
16	R76873	RECEPTACLE	1		9 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
17	R41465	CLAMP	1		
18	AH89557	CLIP	1		
19	AH108430	WIRING HARNESS	1		
20	M66044	TIE BAND	AR		
21	H118422	ELECTRICAL PLUG	2		9 HOLES
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
22	AH111348	WIRING HARNESS	1		(USE WITH HEADERS (-550000))
23	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
24	11H206	COTTER PIN	1		3/32" X 3/4"
25	H28108	SWIVEL	1		
26	14H860	NUT	1		1/4"
27	H122190	EYEBOLT	1		
28	AH128923	WIRING HARNESS	1		(USE WITH COMBINE (600001-625000) AND 900 SERIES HEADERS (625101-)
29	M66044	TIE BAND	2		
30	AH138966	KIT	1		

AMPLIFIER
(DIAL-A-MATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 513951-)

HP1643 -UN-01JAN94

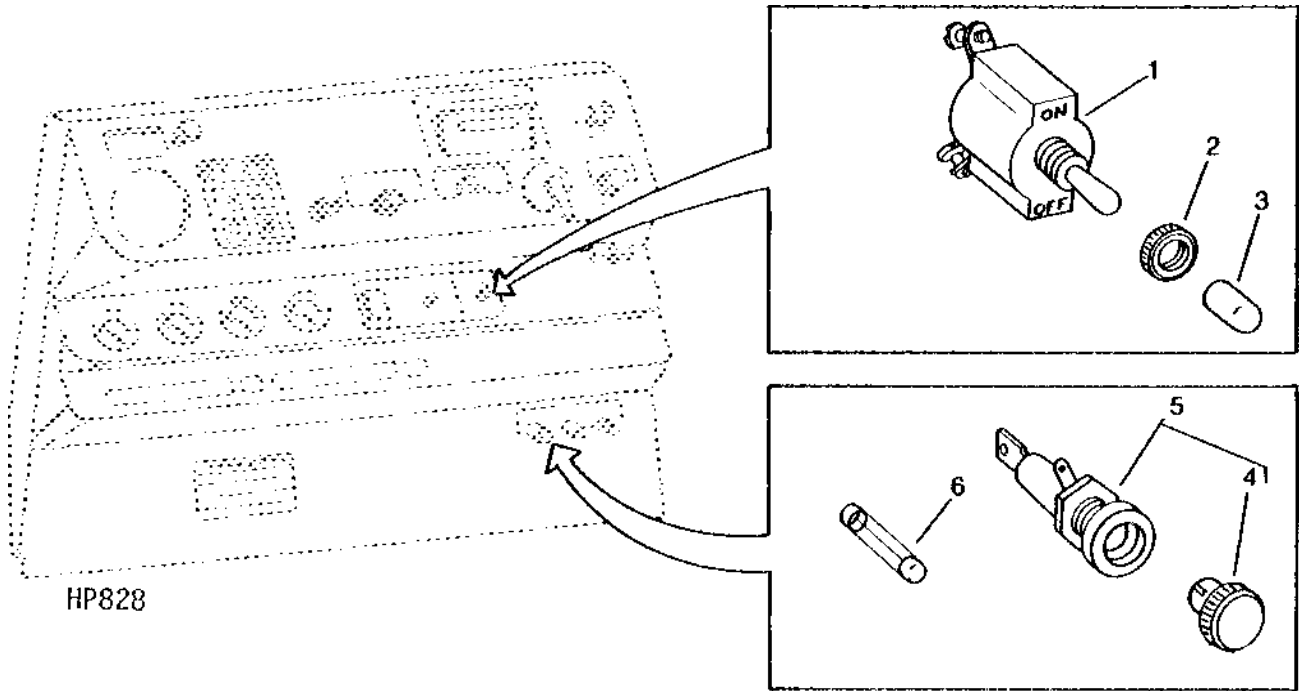


HP1643

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH108742	CONTROL	1	-515248	(SUB AH111485)
	AH111485	CONTROL	1		

AUTOMATIC HEADER HEIGHT CONTROL SWITCH
(SERIAL NO. -513950)

HP828 -UN-01JAN94

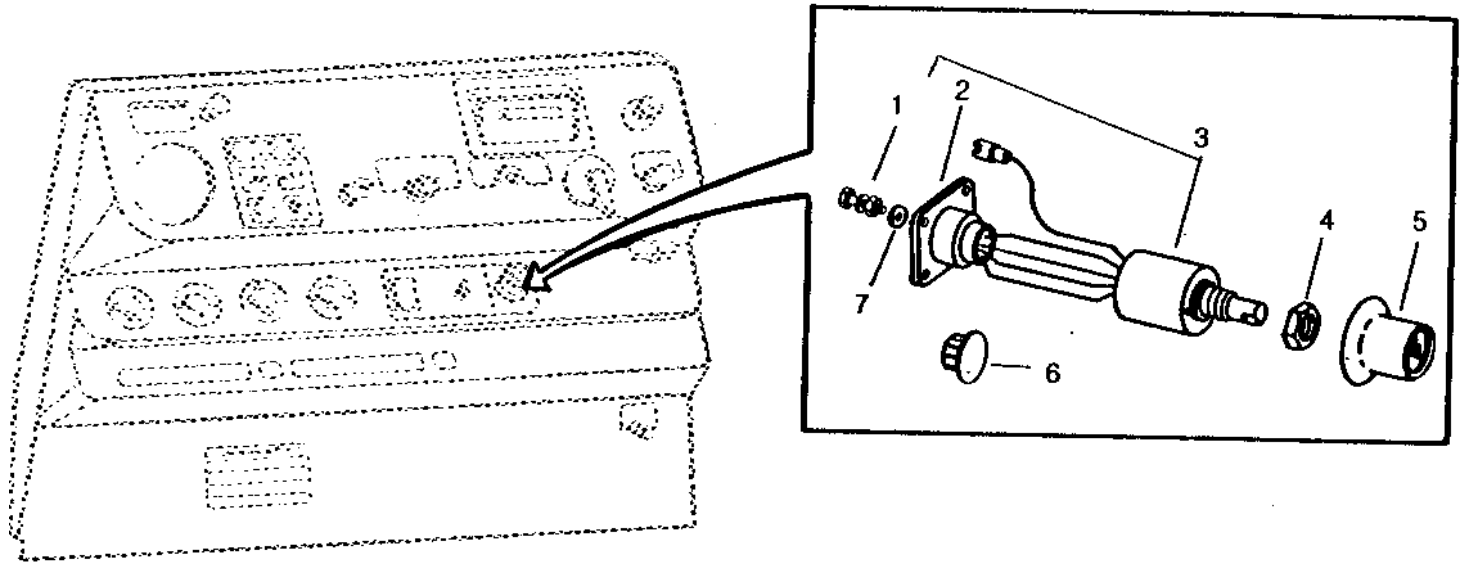


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87806	SWITCH	1		
2	H94505	NUT	1		
	H140248	NUT	1		(SUB H140248)
3	H94664	GRIP	1		
4	AM3208T	FUSE HOLDER	1		
5	AE21116	FUSE HOLDER	1		
6	AM30945	FUSE	1		

MEMORANDA

DIAL-A-MATIC HEADER HEIGHT CONTROL SWITCH
(SERIAL NO. 513951-)

HP2058 -UN-01JAN94



HP2058

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1339	SCREW	2	0.138" X 7/8"	
	12H314	LOCK WASHER	2	0.138"	
	14H1026	NUT	2	0.138"	
2	R76873	RECEPTACLE	1	9 HOLES	
	R77464	PIN CONTACT	1	(PKG. OF 50)	
3	AH108480	SWITCH	1		
4	H106246	LOCK NUT	1		
5	AH104380	KNOB	1		
6	H113924	PLUG	1	(WITHOUT DIAL-A-MATIC HEADER HEIGHT CONTROL)	
7	24H1281	WASHER	2	5/32" X 3/8" X 0.049"	

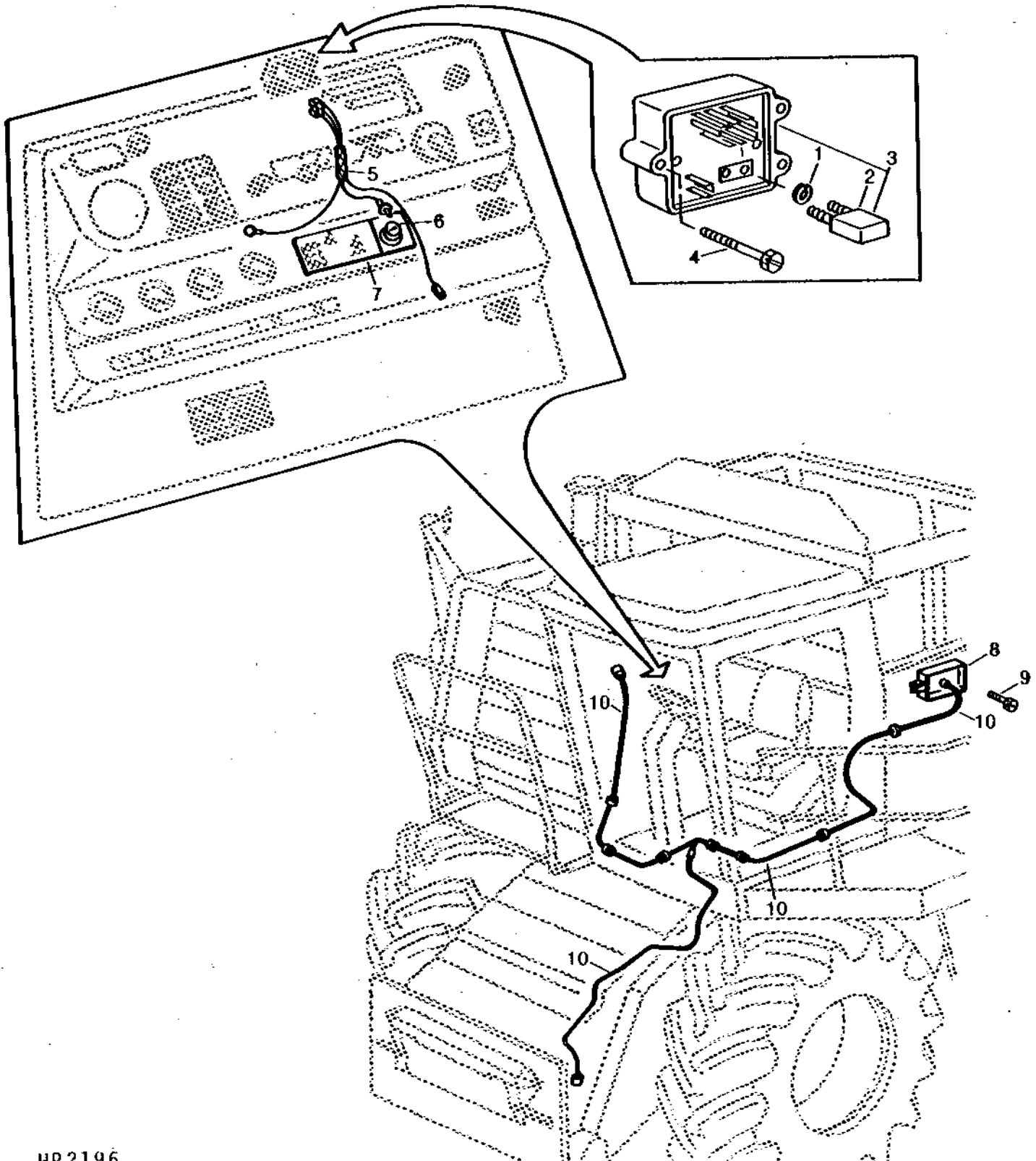
6E14

HEADER HEIGHT CONTROL

DIAL-A-MATIC HEADER HEIGHT CONTROL CONVERSION
(COMBINES ALREADY EQUIPPED WITH AUTOMATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 363601-513950)

HP2196

-UN-01JAN94



HP2196

6E15

HEADER HEIGHT CONTROL

DIAL-A-MATIC HEADER HEIGHT CONTROL CONVERSION - CONTINUED
(COMBINES ALREADY EQUIPPED WITH AUTOMATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 363601-513950)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	12H295	LOCK WASHER	2	0.190"	
	14H861	NUT	2	0.216"	
2	AR56221	HIGH-LOW CLUTCH	1	NO LONGER AVAILABLE	
3	AH108414	PRINTED CIRCUIT	1		
4	37H117	SCREW	3	NO. 10 X 1-1/4"	
5	AH111380	WIRING HARNESS	1		
6	AH108480	SWITCH	1		
7	H109897	LABEL	1		
8	AH111485	CONTROL	1		
9	37H24	SCREW	3	1/4" X 3/4"	
10	AH108430	WIRING HARNESS	1		

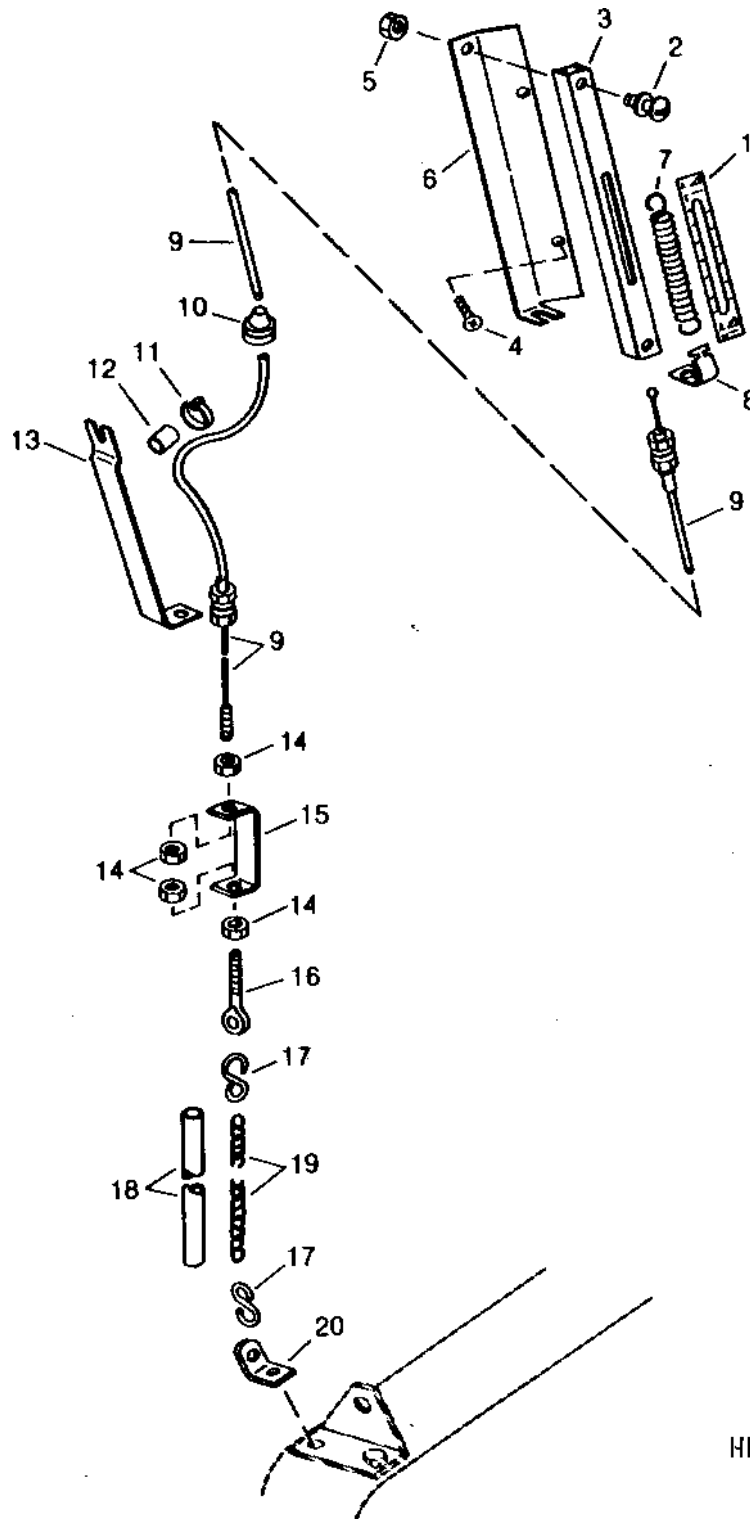
6E16

HEADER HEIGHT CONTROL

HP3518

-UN-01JAN94

PLATFORM HEIGHT INDICATOR
(FRANCE ONLY)



HP3518

PLATFORM HEIGHT INDICATOR - CONTINUED
(FRANCE ONLY)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	Z30011	DECAL	1		
2	21M7317	SCREW	1	-1990	M6 X 35, (NO LONGER AVAILABLE)
	14M7303	FLANGE NUT	1		M6
3	Z30003	CASE	1		
4	R66117	SCREW	2		
5	14M7303	FLANGE NUT	1		M6
6	H123902	SUPPORT	1		
7	L12259	SPRING	1		
8	Z40885	HOLDER	1		
9	AH120450	CABLE	1		
10	H94433	GROMMET	1		
11	M66044	TIE BAND	1		
12	H22979	BUSHING	1		
13	H123901	BRACKET	1		
14	14H860	NUT	4		1/4"
15	H85216	BRACKET	1		
16	H122190	EYEBOLT	1		
17	H94623	HOOK	2		
18	H97644	CONDUIT	1		
19	AH90798	LINK CHAIN	1		
20	H89870	STOP	1		

MEMORANDA

MEMORANDA

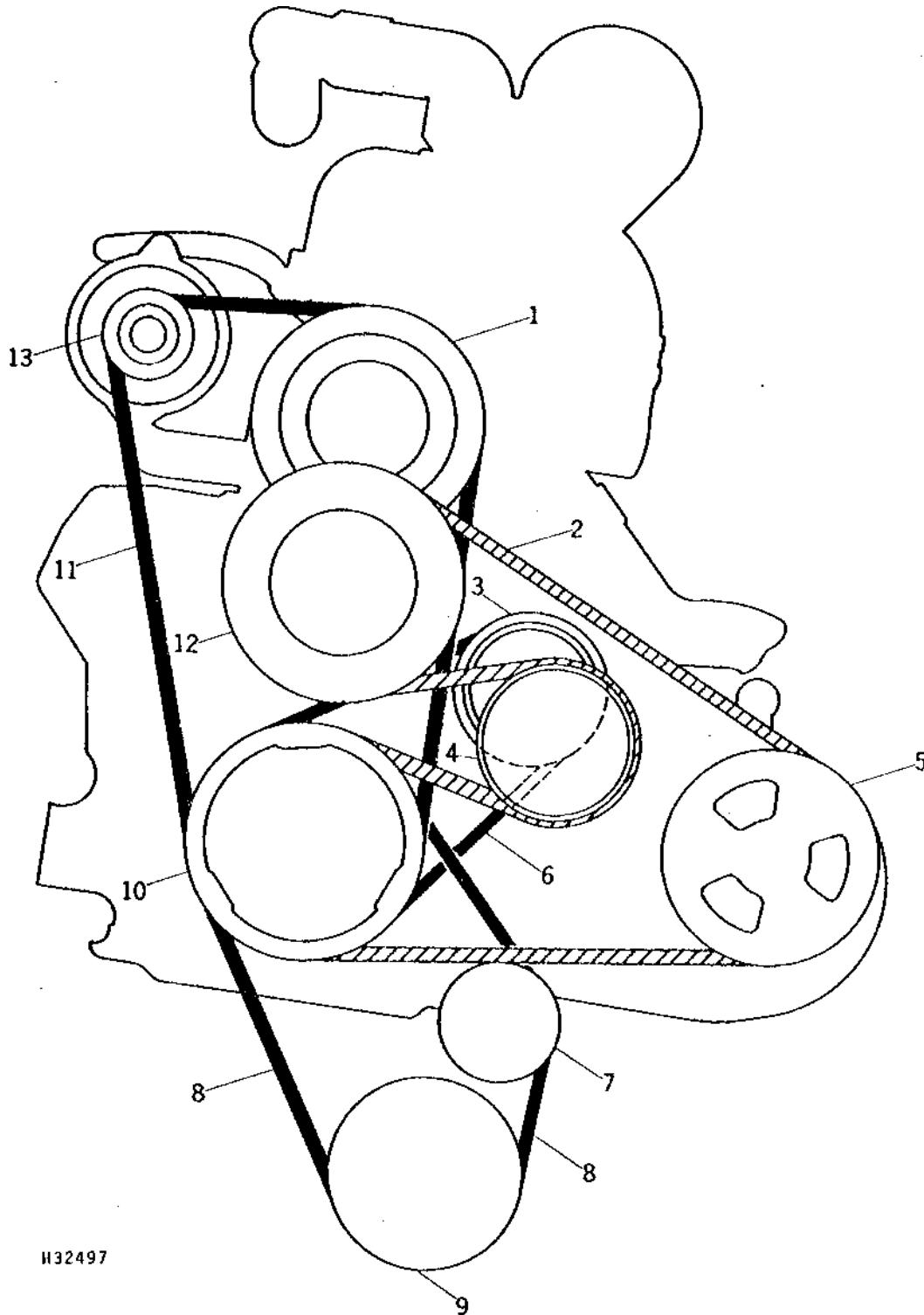
6E20

DECALS, BELTS AND CHAINS

H32497

-UN-01JAN94

ENGINE DRIVE BELTS AND SHEAVES (RIGHT-HAND SIDE)



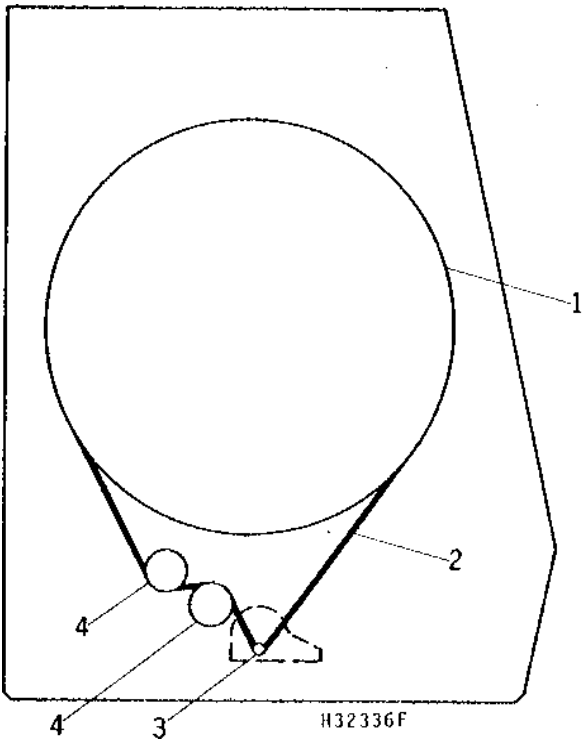
H32497

ENGINE DRIVE BELTS AND SHEAVES (RIGHT-HAND SIDE) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R54957	PULLEY	1		WATER PUMP, 187 MM (7-3/8") DIA.
2	AH96333	BELT SET	1		FAN AND HYDRAULIC PUMP (MATCHED SET)
3	AR71287	PULLEY	1		COMPRESSOR
	AH119050	ROTOR	1		ROTOR-MAGNET CLUTCH
4	AH96292	SHEAVE	1		TIGHTENER
5	H97642	SHEAVE	1		HYDRAULIC PUMP
6	R46098	BELT	1	-414850	COMPRESSOR
	R69562	BELT	1	414851-415847	(SUB R71603)
	R71603	BELT	1	-615400	COMPRESSOR
	H122189	BELT	1	615401-	
7	AH77172	IDLER	1		TIGHTENER, 102 MM (4") DIA.
8	H86273	BELT	1		ROTARY SCREEN
9	H89969	SHEAVE	1		DRIVE, ROTARY SCREEN, 181 MM (7-3/16") DIA.
10	R65718	PULLEY	1		CRANKSHAFT
	R67287	PULLEY	1		HYDRAULIC PUMP DRIVE
11	H79236	BELT	1	-464350	ALTERNATOR AND WATER PUMP
	H79237	BELT	1	464351-620400	ALTERNATOR AND WATER PUMP, (SUB H86271)
	H86271	BELT	1		
12	H102181	SHEAVE	1		RADIATOR FAN
13	H93619	PULLEY	1		ALTERNATOR, 76 MM (3") DIA.

ROTARY SCREEN DISK, BELT, AND TIGHTENERS

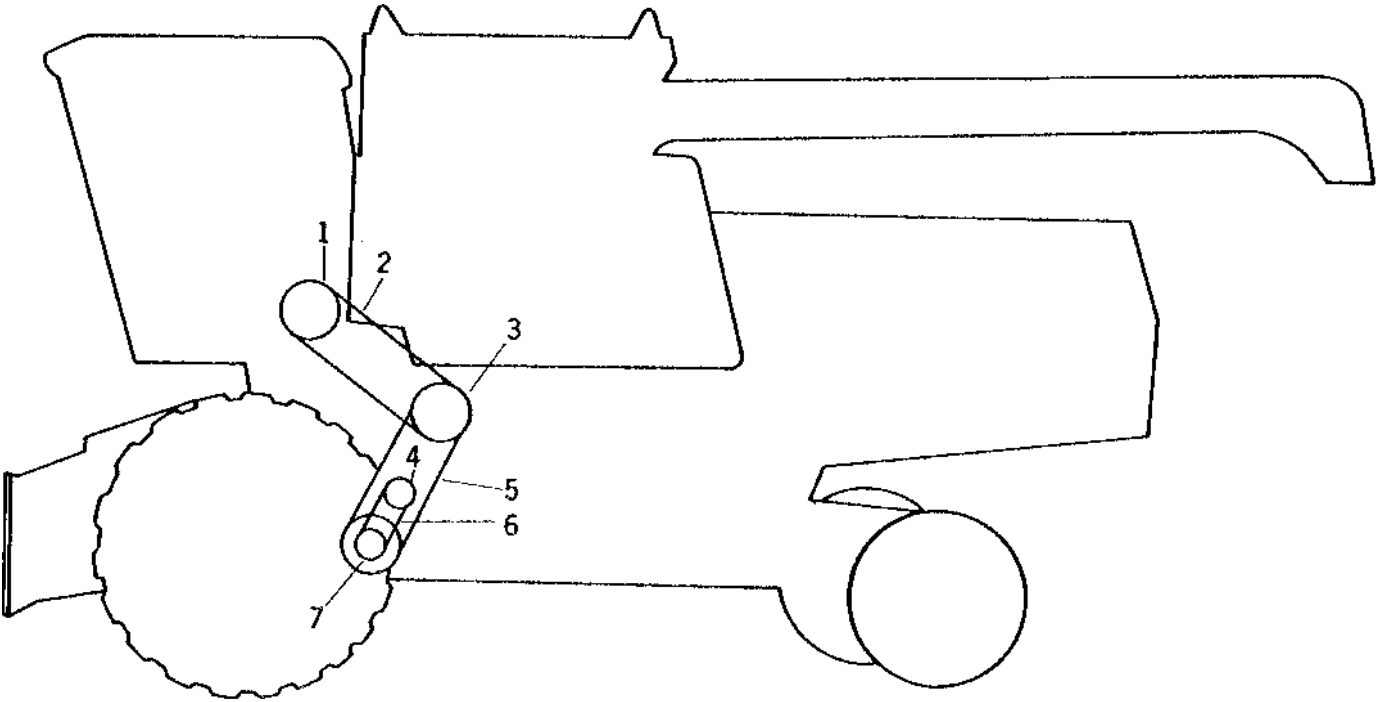
H32336F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95373	SCREEN	1	-616183	(SUB AH125581)
	AH125581	SCREEN	1		
2	H86259	BELT	1		
3	H96509	SHEAVE	1		
4	AH87929	SHEAVE	1		TIGHTENER, 78 MM (3-1/2") DIA.

H32417F -UN-01JAN94

HYDROSTATIC GROUND DRIVE BELTS AND SHEAVES

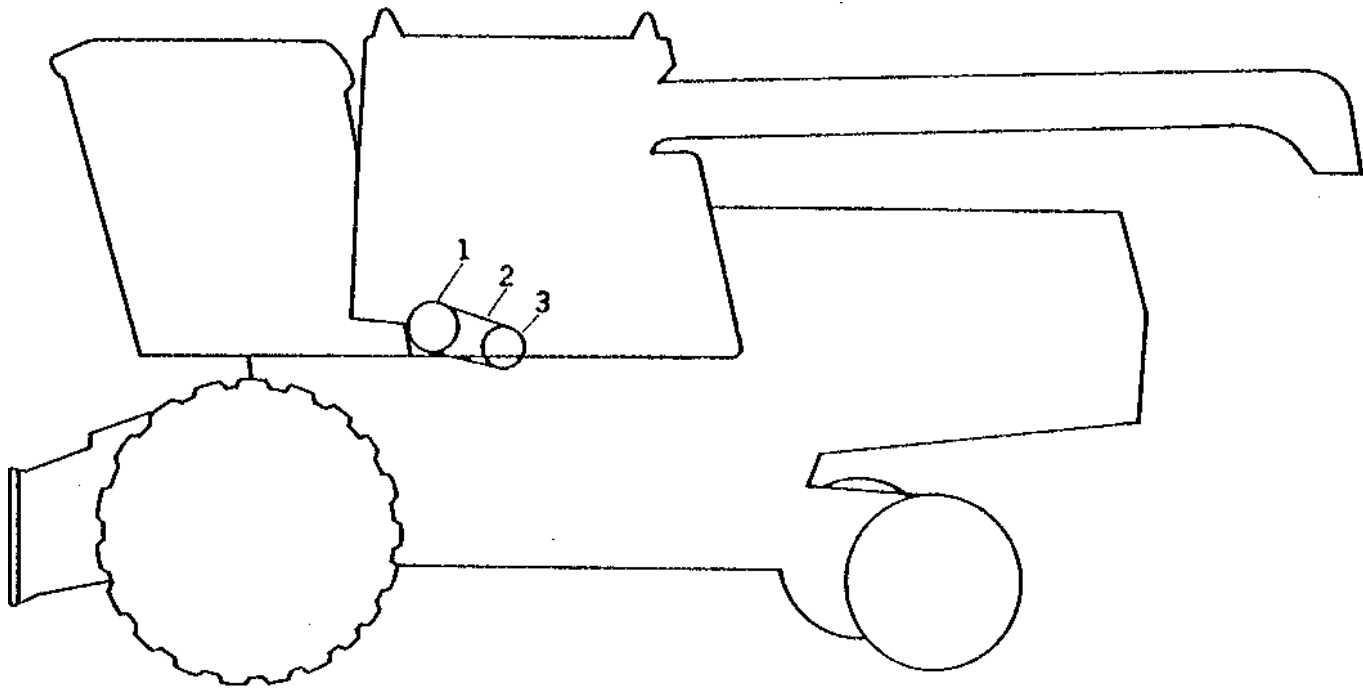


H32417F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94981	SHEAVE	1		DRIVE, ENGINE POWERSHAFT, 223 MM, 250 MM AND 340 MM (8-25/32", 9-27/32" AND 13-13/32")
2	AH84633	BELT SET	1		UPPER GROUND DRIVE (MATCHED SET)
3	AH90678	SHEAVE	1		PROPULSION DRIVE COUNTERSHAFT, 305 MM (12") DIA.
4	H83359	SHEAVE	1		HYDROSTATIC CHARGE PUMP, 135 MM (5-21/64") DIA.
5	AH84633	BELT SET	1		LOWER GROUND DRIVE (MATCHED SET)
6	T32517	BELT	1		DRIVE, HYDROSTATIC CHARGE PUMP
7	H93547	SHEAVE	1		DOUBLE, HYDROSTATIC DRIVE UNIT, 273 MM AND 152 MM (10-3/4" AND 6") DIAS.

H32418F -UN-01JAN94

PRIMARY COUNTERSHAFT TO HYDRAULIC REEL DRIVE SHEAVES AND BELT

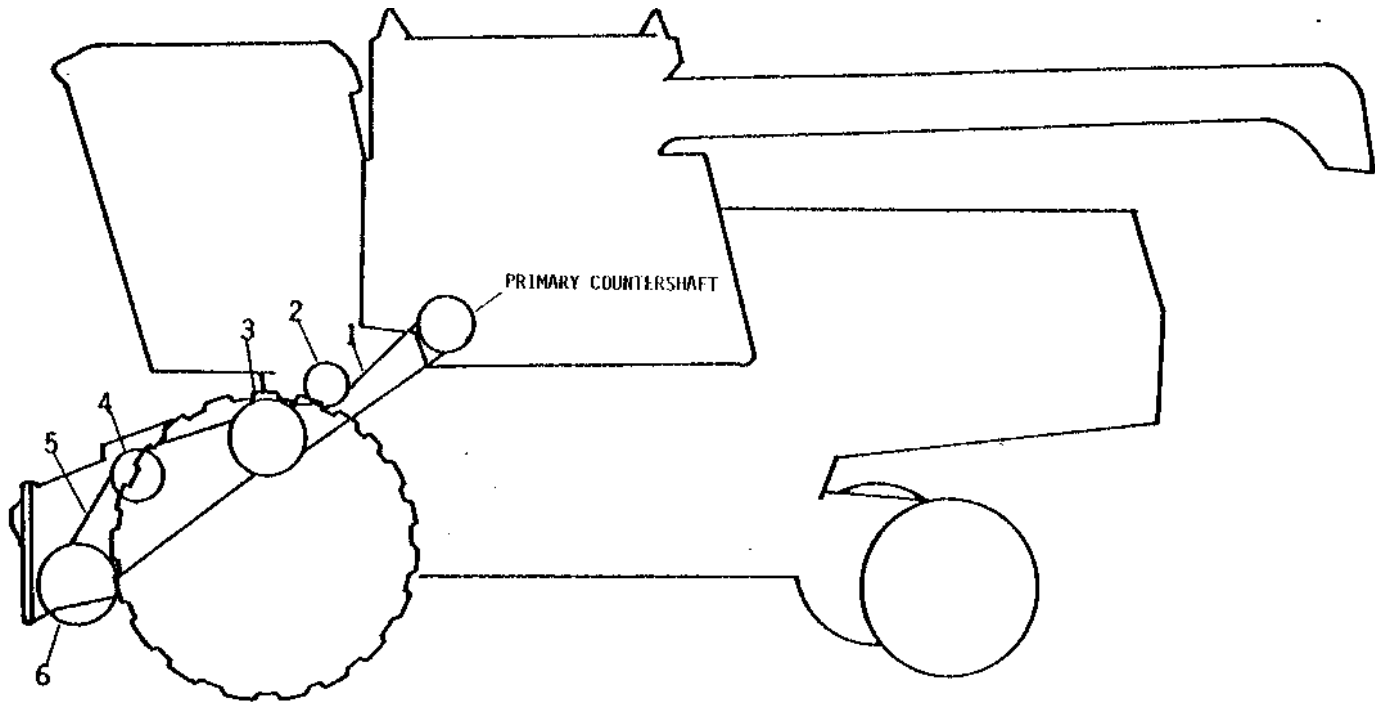


H32418F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95961	SHEAVE	1		PRIMARY COUNTERSHAFT, VARIABLE DRIVE FEEDER HOUSE AND HYDRAULIC REEL, 370 MM (14-5/8") DIA.
	AH96107	SHEAVE	1	-414850	PRIMARY COUNTERSHAFT, FIXED DRIVE FEEDER HOUSE AND HYDRAULIC REEL, 229 MM (9") DIA.
	AH95961	SHEAVE	1	414851-	PRIMARY COUNTERSHAFT, FIXED DRIVE FEEDER HOUSE AND HYDRAULIC REEL, 370 MM (14-5/8") DIA.
2	H77683	BELT	1	-465100	(SUB H86275, THIS APPLICATION)
	H86275	BELT	1	-625400	
	H137207	BELT	1	625401-	
3	AH83518	SHEAVE	1	-625400	(HYDRAULIC REEL LIFT) 178 MM (7") DIA.
	AH131858	SHEAVE	1	625401-	(HYDRAULIC REEL LIFT) 203.2 MM (8") DIA.

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS
(VARIABLE DRIVE)

H32425F -UN-01JAN94



H32425F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H23927	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		222 MM (8-3/4") DIA.
3	H97407	SHEAVE	1		INNER, FEEDER HOUSE UPPER DRIVEN, 360 MM (14-15/64") DIA.
4	H97377	SHEAVE	1		OUTER HALF, 318 MM (12-9/16") DIA.
	AH94450	IDLER	1		222 MM (8-3/4") DIA.
5	H91814	BELT	1	-464350	(SUB H110921)
	H110921	BELT	1		FEEDER HOUSE DRIVE CONVEYOR
6	H93189	HALF SHEAVE	1	-464350	(SUB H108673)
	H108673	SHEAVE	1		HALF, INNER, FEEDER HOUSE LOWER, 318 MM (12-9/16") DIA.
	H97329	SHEAVE	1		(SUB H107735)
	H107735	SHEAVE	1		HALF, OUTER, FEEDER HOUSE UPPER, 318 MM (12-9/16") DIA.

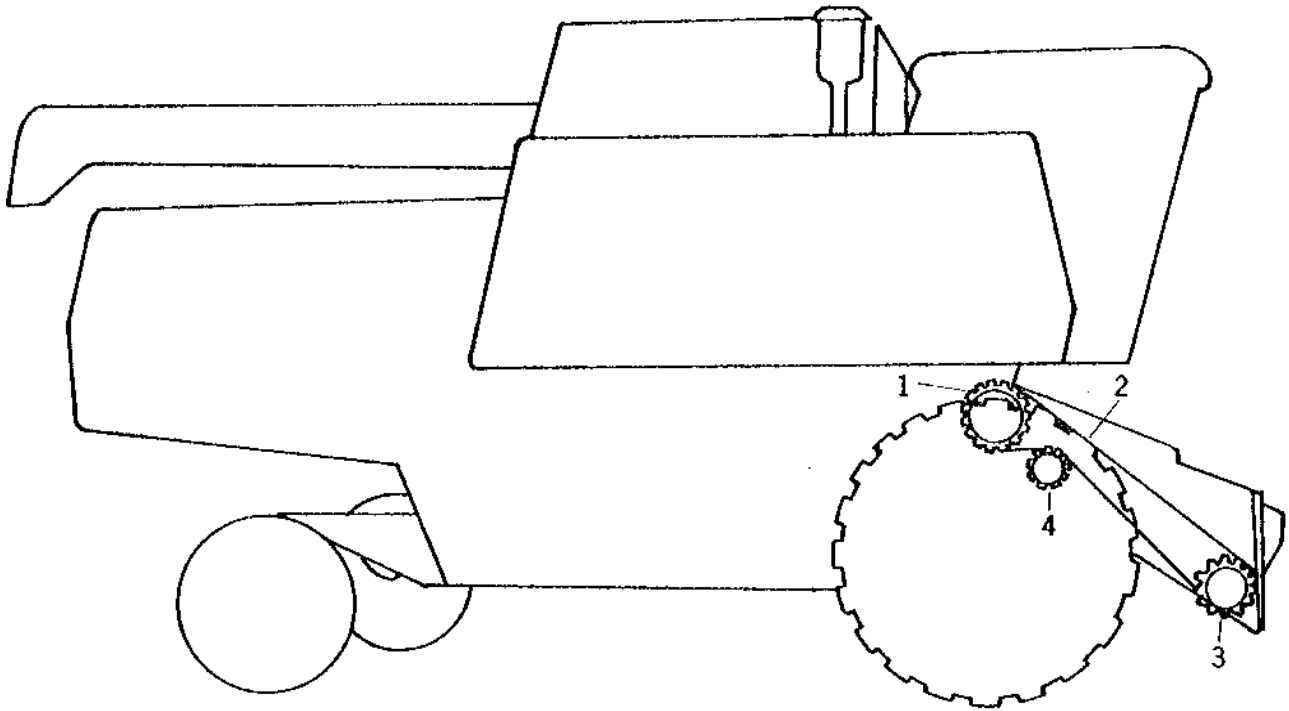
6F1

DECALS, BELTS AND CHAINS

FEEDER HOUSE SPROCKETS AND CHAIN (VARIABLE DRIVE)

H32423F

-UN-01JAN94



1132423F

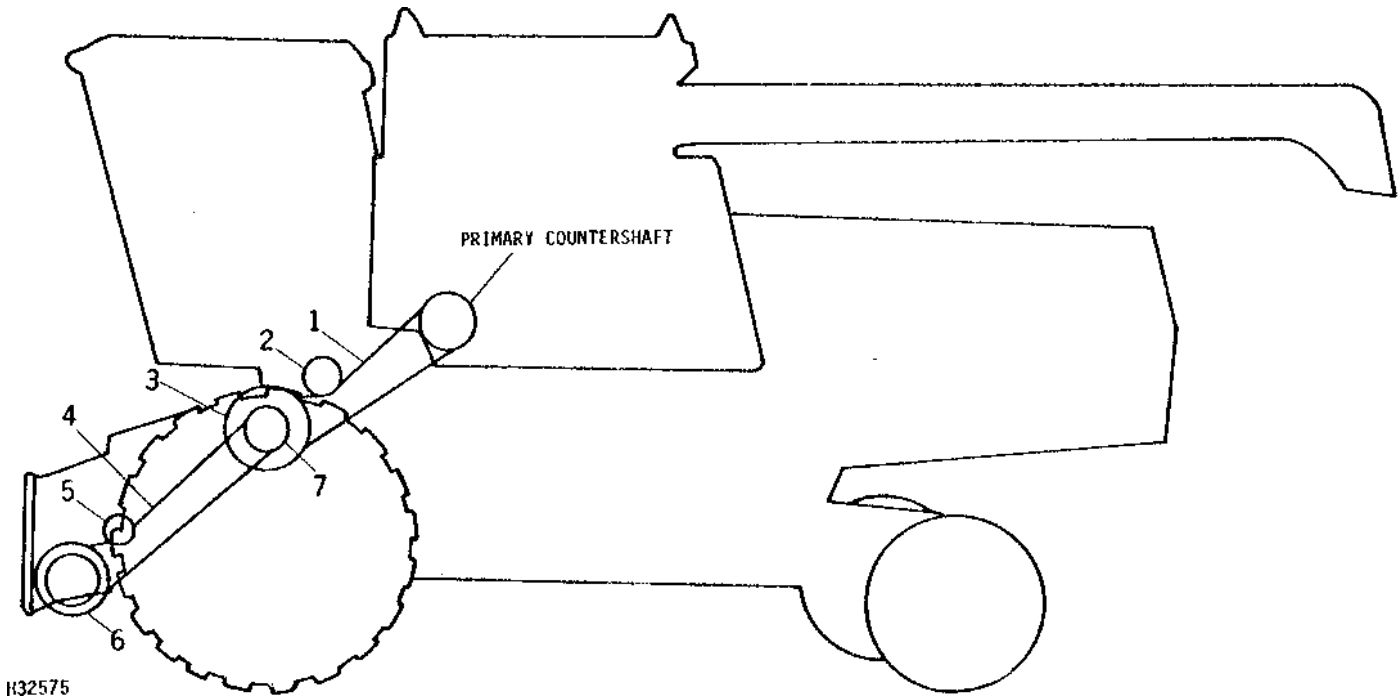
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93394	CHAIN SPROCKET	1	-513950	30 TEETH
	AH104438	CHAIN SPROCKET	1	513951-	
2		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 187 LINKS, (ASSEMBLE FROM AP22460, AB1289H, B5234H, B5235H AND AN151830)
3	AH92645	CHAIN SPROCKET	1		15 AND 20 TEETH
4	AN31211	CHAIN SPROCKET	1		15 TEETH

6F2

DECALS, BELTS AND CHAINS

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS (LONG) (SERIAL NO. -414850)

H32575 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76030	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		TIGHTENER, 222 MM (8-3/4") DIA.
3	AH75979	SHEAVE	1		FEEDER HOUSE DRIVE, 440 MM (17-15/16") DIA.
4	H79796	BELT	1		FEEDER HOUSE LOWER DRIVE
5	AH94450	IDLER	1		TIGHTENER, UPPER DRIVE, 222 MM (8-3/4") DIA.
6	H75888	SHEAVE	1		DOUBLE, DRIVEN, FEEDER CONVEYOR DRIVE, 223 MM AND 323 MM (8-49/64" AND 12-23/32") DIAS.
7	H75886	SHEAVE	1		LOWER DRIVE, 188 MM (7-13/32") DIA.

DECALS, BELTS AND CHAINS

HP367 -UN-01JAN94



170-10

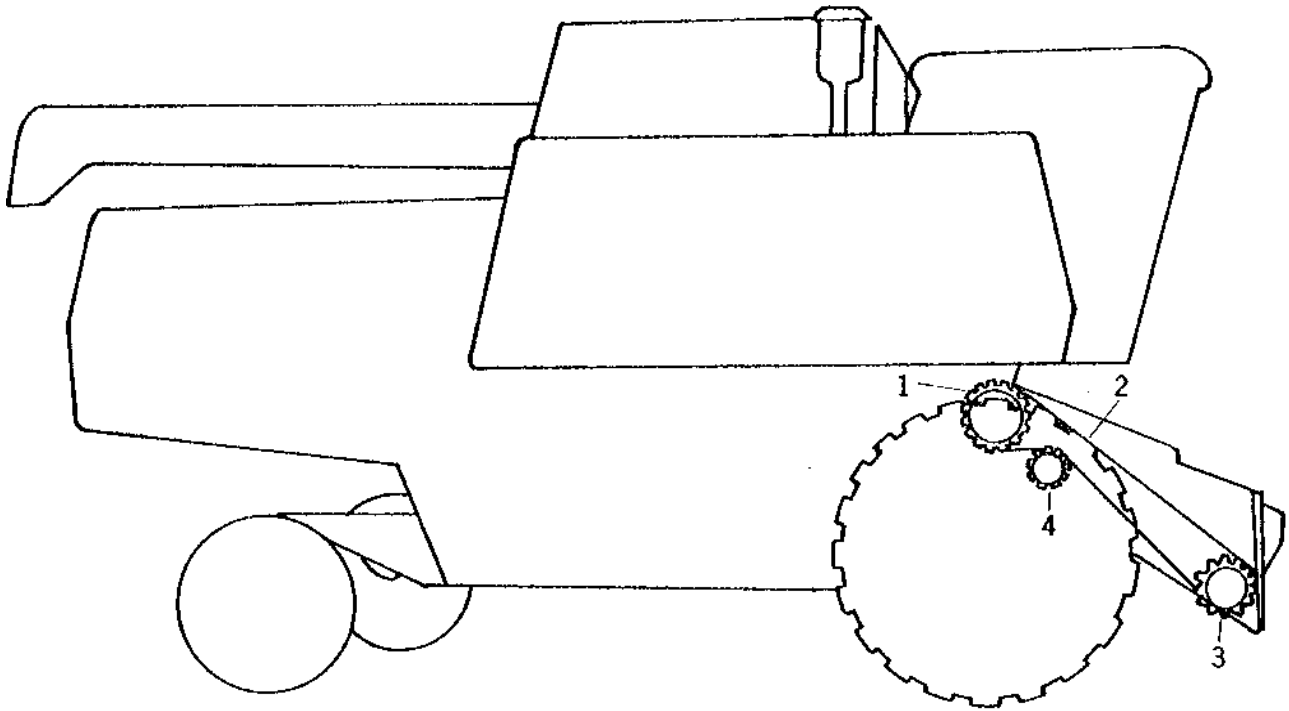
6F4

DECALS, BELTS AND CHAINS

FEEDER HOUSE SPROCKETS AND CHAINS (LONG) (SERIAL NO. 414851-)

H32423

-UN-01JAN94



1132423F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93394	CHAIN SPROCKET	1		UPPER SHAFT, 30 TEETH
2		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 225 LINKS (ASSEMBLE FROM (4) AB1288H AND (1) AB1289H)
3	AH92645	CHAIN SPROCKET	1		LOWER SHAFT, 15 AND 20 TEETH
4	AN31211	CHAIN SPROCKET	1		15 TEETH

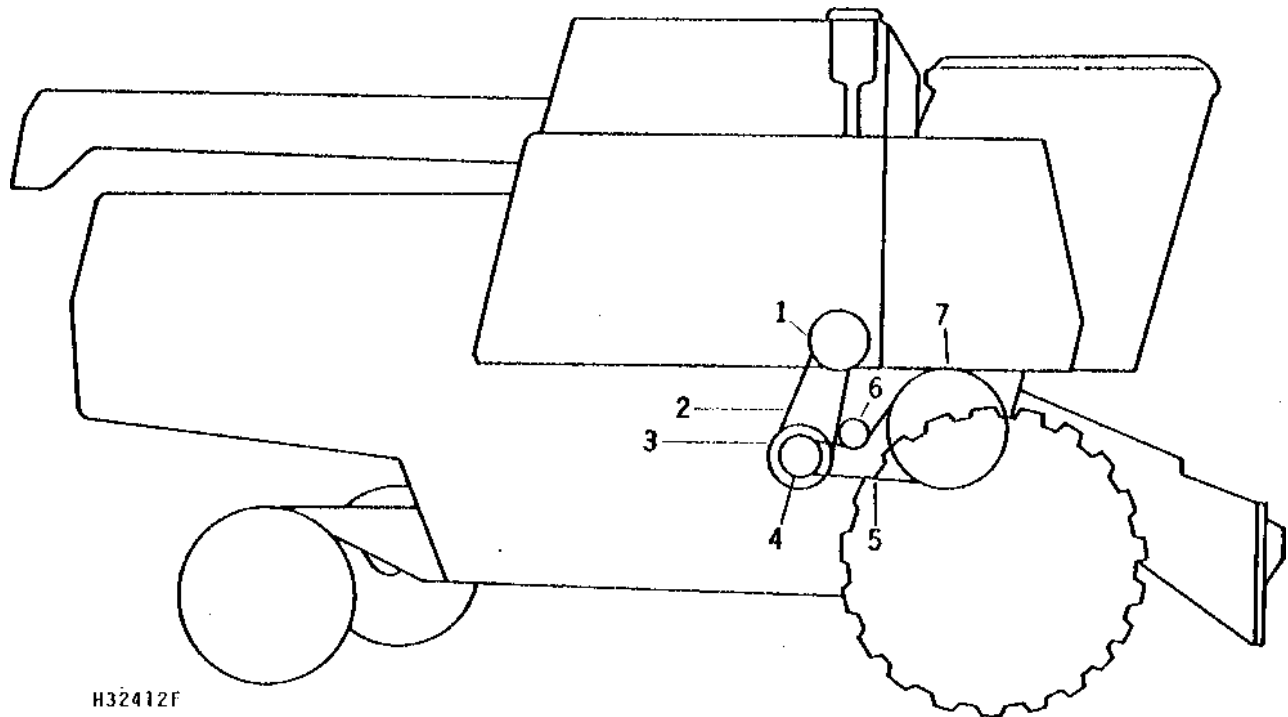
6F5

DECALS, BELTS AND CHAINS

PRIMARY COUNTERSHAFT TO CYLINDER DRIVE, BELTS, SHEAVES, AND TIGHTENERS

H32412F

-UN-01JAN94



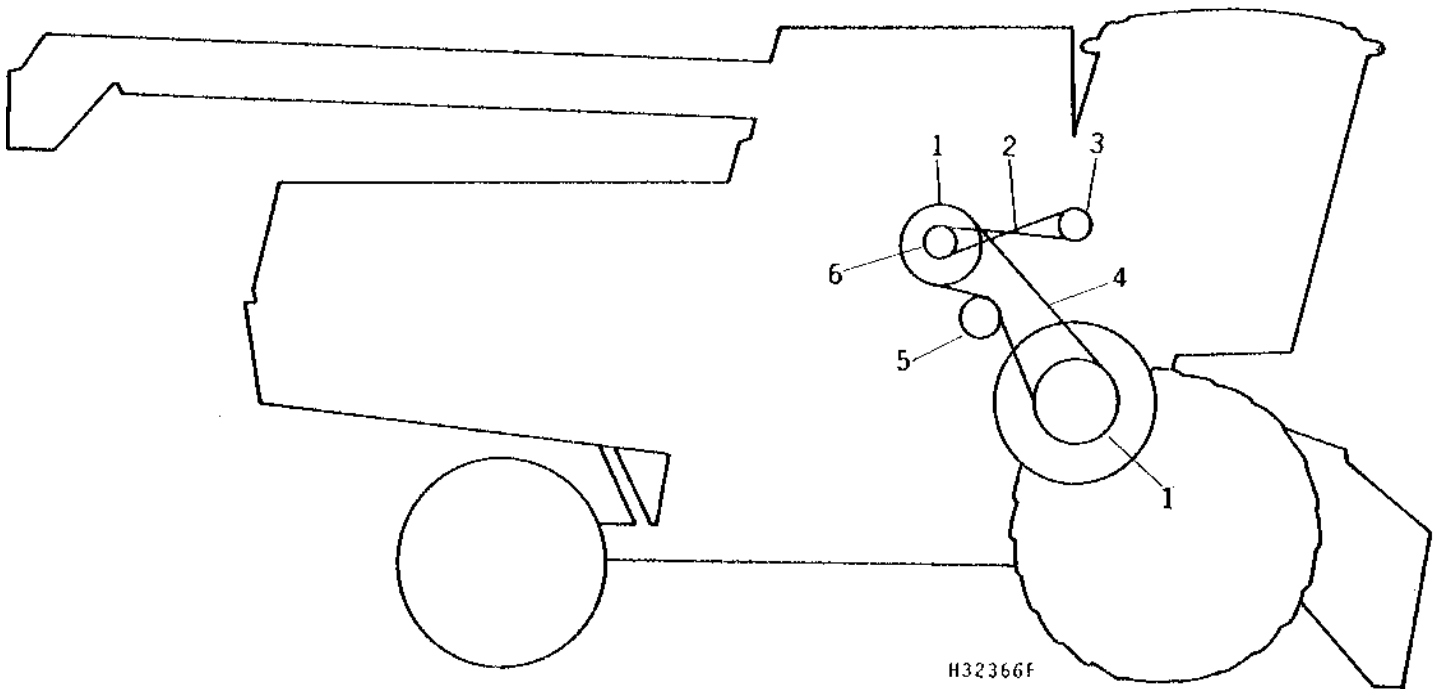
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93627	SHEAVE	1		HALF, PRIMARY COUNTERSHAFT, 413 MM (16-1/4") DIA.
	AH92908	SHEAVE	1	-515974	HALF, OUTER, PRIMARY COUNTERSHAFT, 412 MM (16-1/4") DIA.
	AH111379	SHEAVE	1	515975-	HALF, OUTER, PRIMARY COUNTERSHAFT, 412 MM (16-1/4") DIA.
2	H113749	BELT	1		TORQ-SENSING COUNTERSHAFT
3	H96051	SHEAVE	1		FIXED, 413 MM (16-1/4") DIA., TORQ-SENSING COUNTERSHAFT
	H107391	SHEAVE	1	-415847	(SUB H107689)
	H107689	SHEAVE	1	-464920	(SUB H110112)
	H110112	SHEAVE	1		INNER, TORQ-SENSING COUNTERSHAFT, 413 MM (16-1/4") DIA.
4	H93643	SHEAVE	1	-564100	CYLINDER, 273 MM (10-3/4") DIA. (4-GROOVE) (450 TO 1200 RPM)
	H93641	SHEAVE	1	-564100	CYLINDER, 229 MM (9-19/64") DIA. (4- GROOVE) (390 TO 1000 RPM)
	H93641	SHEAVE	1	564101-	CYLINDER, 229 MM (9-19/64") DIA. (4-GROOVE) (OPTIONAL) (DUAL-RANGE) (280 TO 560 RPM AND 500 TO 1000 RPM)
	H110253	SHEAVE	1	564101-	CYLINDER, 296 MM (11-21/32") DIA. (4-GROOVE) (STANDARD) (DUAL-RANGE) (350 TO 700 RPM AND 620 TO 1240 RPM)
	H93646	SHEAVE	1	-564100	CYLINDER, 191 MM (7-1/2") DIA. (4-GROOVE) (315 TO 830 RPM)
5	H96422	BELT	1		CYLINDER, 4-BANDED (390 TO 1030 RPM OR 450 TO 1200 RPM)
	H96422	BELT	1	564101-	CYLINDER, 4-BANDED (OPTIONAL) (280 TO 560 RPM AND 500 TO 1000 RPM)
	H110375	BELT	1	564101-	CYLINDER, 4-BANDED (STANDARD) (350 TO 700 RPM AND 620 TO 1240 RPM)
	H96421	BELT	1	-564100	CYLINDER, 4-BANDED (315 TO 830 RPM)
6	AH93316	IDLER	1	-515974	(SUB AH111447)
	AH111447	IDLER	1		TIGHTENER, 165 MM (6-1/2") DIA.
7	H93645	SHEAVE	1	-564100	DRIVEN, CYLINDER, 569 MM (22-13/32") DIA. (4-GROOVE)
	H110374	SHEAVE	1	564101-	DRIVEN, CYLINDER (DUAL-RANGE), 569 MM (22-13/32") DIA. (4-GROOVE)

6F6

DECALS, BELTS AND CHAINS

BEATER AND CYLINDER TACHOMETER SHEAVES AND BELTS

H32366F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94959	SHEAVE	2	-564100	DRIVE AND DRIVEN, BEATER, 241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	AH94959	SHEAVE	1	564101-	BEATER, 241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H113826	SHEAVE	2	564101-	BEATER, 249 MM (9-53/64") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	AH101245	SHEAVE	1	-564100	BEATER, 318 MM (12-1/2") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
	AH101244	SHEAVE	1	-564100	216 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
	AH101244	SHEAVE	1	564101-	216 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
	H113837	SHEAVE	1	564101-	BEATER 314 MM (12-3/8") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
2	H83077	O-RING	1		CYLINDER TACHOMETER
3	H100585	SHEAVE	1		TACHOMETER DRIVE, 83 MM (3-1/4") DIA.
4	H96414	BELT	1		BEATER, (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101469	BELT	1		BEATER, (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
5	AH93171	IDLER	1		TIGHTENER, 140 MM (5-3/4") DIA.
6	H97506	SHEAVE	1		TACHOMETER DRIVE, 83 MM (3-1/4") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101529	SHEAVE	1		TACHOMETER DRIVE, 60 MM (2-3/8") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)

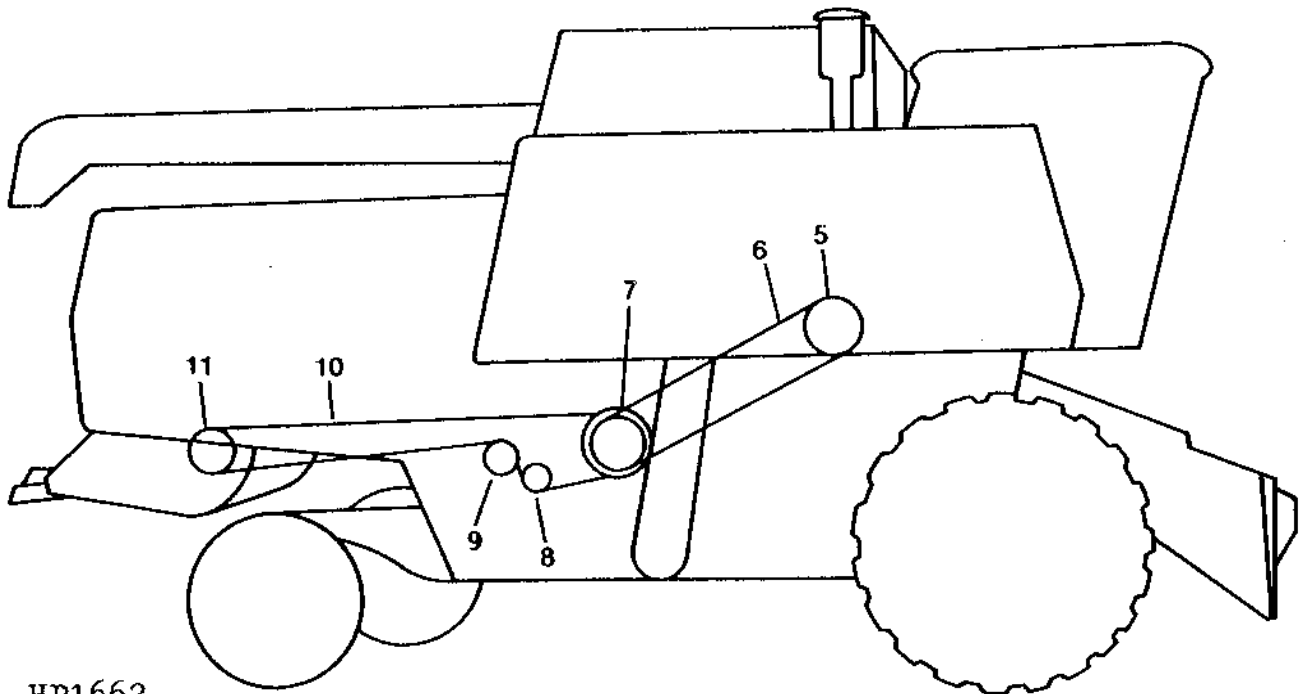
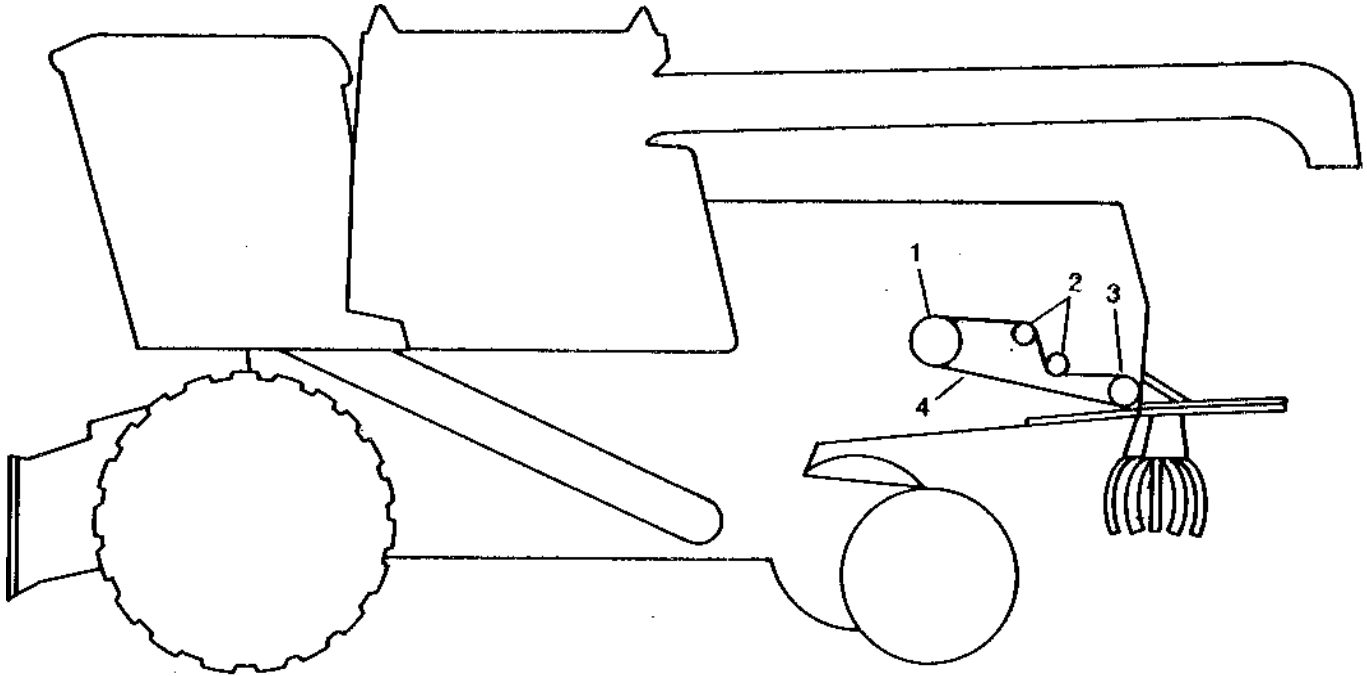
6F7

DECALS, BELTS AND CHAINS

HP1662

-UN-01JAN94

STRAW SPREADER AND STRAW CHOPPER DRIVE



HP1662

6F8

DECALS, BELTS AND CHAINS

STRAW SPREADER AND STRAW CHOPPER DRIVE - CONTINUED

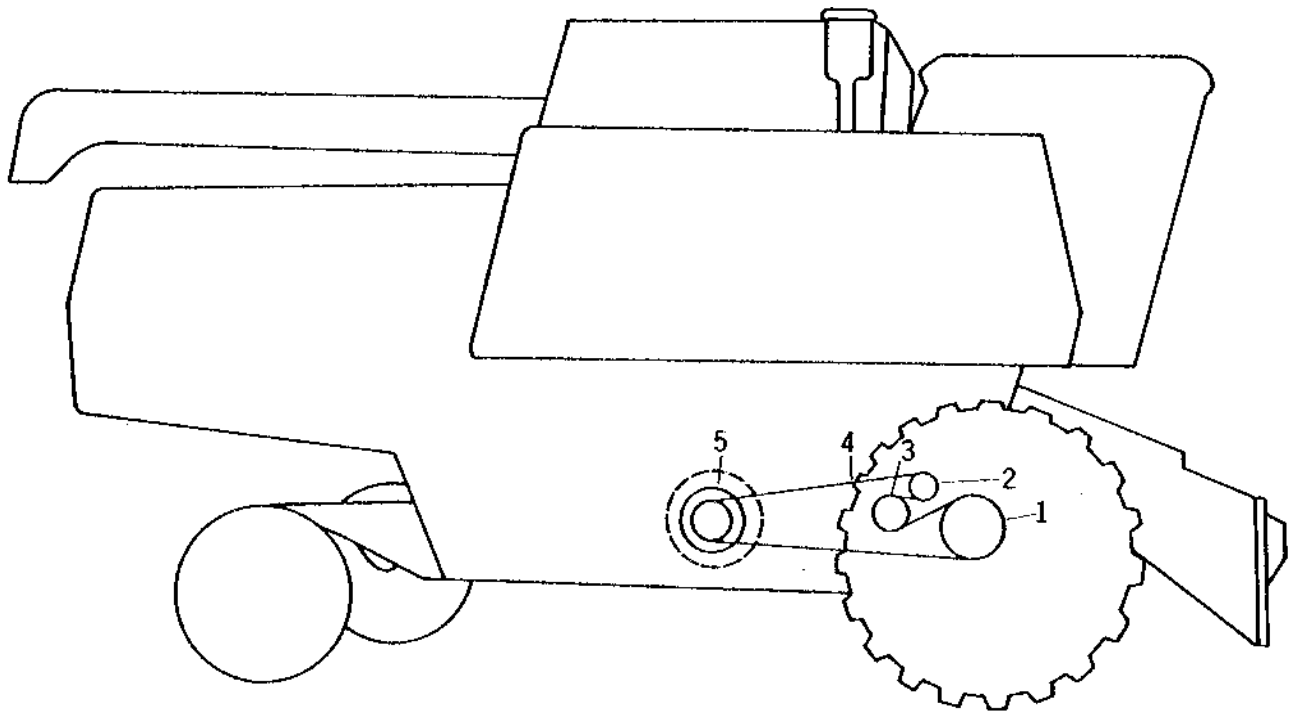
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93058	SHEAVE	1		STRAW SPREADER, 229 MM (9") DIA.
2	AH110224	IDLER	2	564108-	114 MM (4-33/64") DIA.
3	AH93057	SHEAVE	1		152 MM (6") DIA.
4	H94254	BELT	1		FRONT, STRAW SPREADER
	H112421	BELT	1	564108-	
5	H94268	SHEAVE	1		STRAW CHOPPER, PRIMARY COUNTERSHAFT, 292 MM (11-1/2") DIA.
6	H101436	BELT	1		
7	H91834	SHEAVE	1		STRAW CHOPPER, 242 MM AND 308 MM (9-1/2" AND 12") DIAS.
8	AN15237	IDLER	1		202 MM (7-15/16") DIA.
9	AH97031	IDLER	1		222 MM (8-3/4") DIA.
10	H92080	BELT	1	-414850	(SUB H103344)
	H103344	BELT	1		REAR, STRAW CHOPPER
11	AH95486	SHEAVE	1		240 MM (9-1/2") DIA.

6F9

DECALS, BELTS AND CHAINS

SHOE GRAIN SUPPLY AUGERS DRIVE SHEAVES AND BELTS

H32414F -UN-01JAN94



H32414F

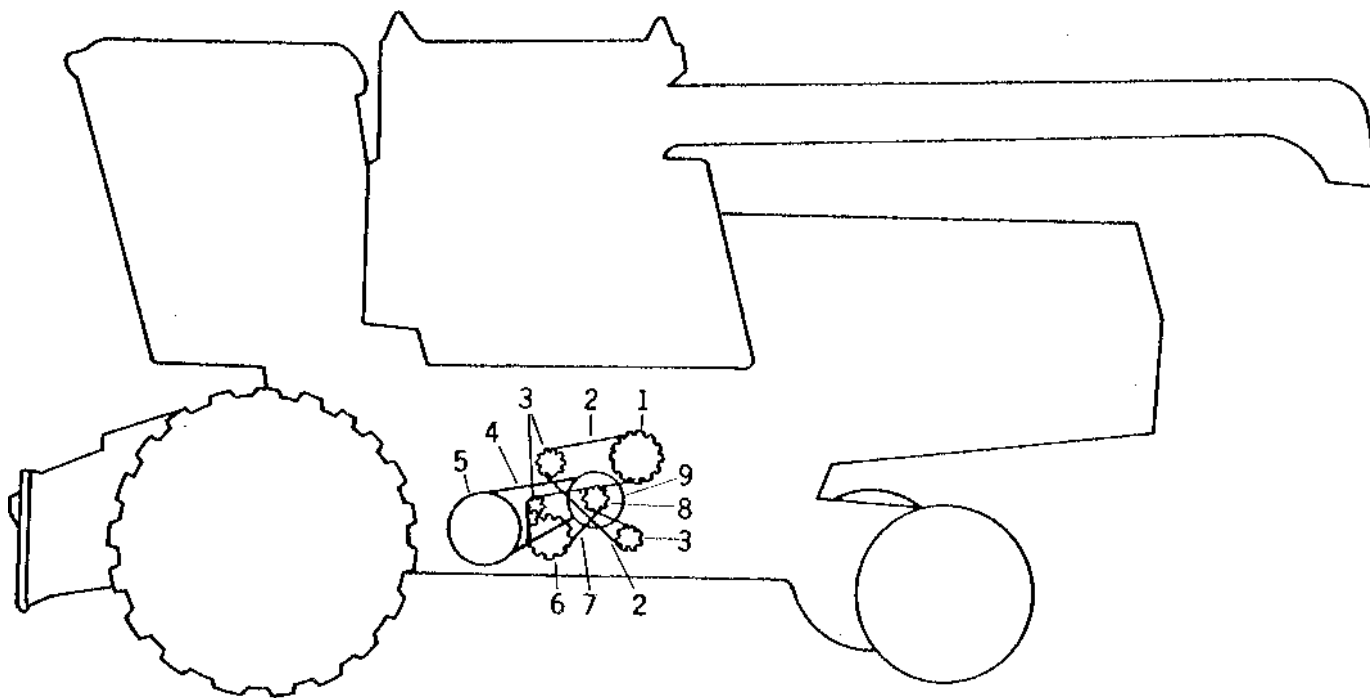
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83084	SHEAVE	1		DRIVEN, SHOE SUPPLY AUGERS, 241 MM (9-1/2") DIA.
2	AH65015	SHEAVE	1		TIGHTENER, 133 MM (5-1/4") DIA.
3	AH14097	SHEAVE	1		IDLER, 178 MM (7") DIA.
4	H77010	BELT	1		DRIVE, SHOE SUPPLY AUGERS
5	AH97032	SHEAVE	1	-610700	DOUBLE DRIVE, SUPPLY AUGERS AND TAILINGS AUGER, SECONDARY COUNTERSHAFT, 165 MM AND 216 MM (6-1/2" AND 8-1/2") DIAS.
	AH115305	SHEAVE	1	610701-	DOUBLE DRIVE, SUPPLY AUGERS AND TAILINGS AUGER, SECONDARY COUNTERSHAFT, 165 MM AND 241 MM (6-1/2" AND 9-1/2") DIAS.

6F10

DECALS, BELTS AND CHAINS

CLEANING FAN, CLEANING SHOE, AND STRAW WALKER DRIVES

H32416F -UN-01JAN94



H32416F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93463	CHAIN SPROCKET	1		STRAW WALKER, 49 TEETH
2		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 99 LINKS, (ASSEMBLE FROM (2) AB1290H, AB1289H, AB1288H, (2) B5234H AND (2) AN151830)
3	AH89429	CHAIN SPROCKET	1		TIGHTENER, STRAW WALKER
4	H96248	BELT	1	-415847	(SUB H108669)
	H108669	BELT	1		DRIVE, CLEANING FAN DRIVE
5	H97600	SHEAVE	1		OUTER HALF, CLEANING FAN, 213 MM (8-3/8") DIA.
	AH100009	SHEAVE	1		INNER HALF, CLEANING FAN, 213 MM (8-3/8") DIA.
6	H93477	CHAIN SPROCKET	1		SHOE, 28 TEETH
7		LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 57 LINKS, (ASSEMBLE FROM (3) AB1290H, AB1289H, B5234H, AN151830 AND B5321H)
8	AH92689	CHAIN SPROCKET	1	-610700	DOUBLE, WALKER AND SHOE DRIVE, 15 AND 15 TEETH
	AH115268	CHAIN SPROCKET	1	610701-	DOUBLE, WALKER AND SHOE DRIVE, 18 AND 15 TEETH
9	H93503	SHEAVE	1		INNER HALF, CLEANING FAN DRIVE, 254 MM (10") DIA.
	AH100010	SHEAVE	1		OUTER SLIDING HALF, CLEANING FAN DRIVE, 254 MM (10") DIA.

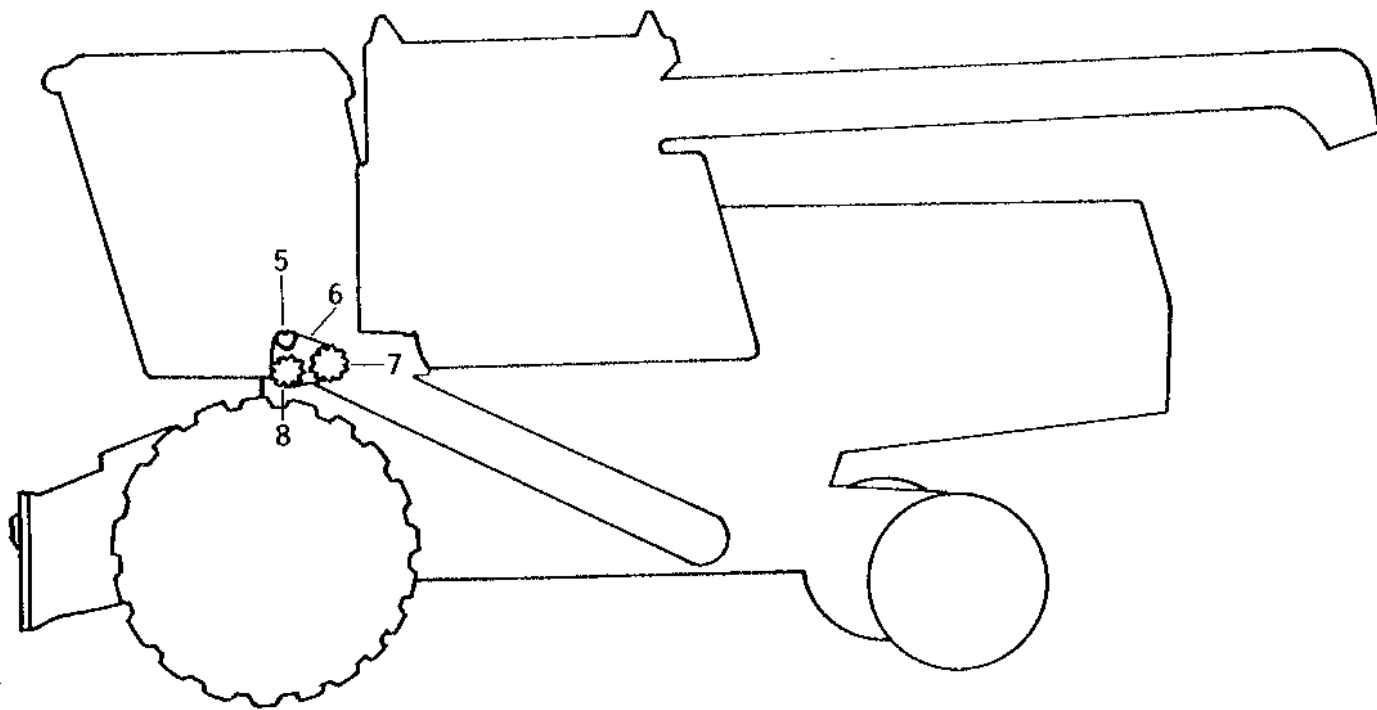
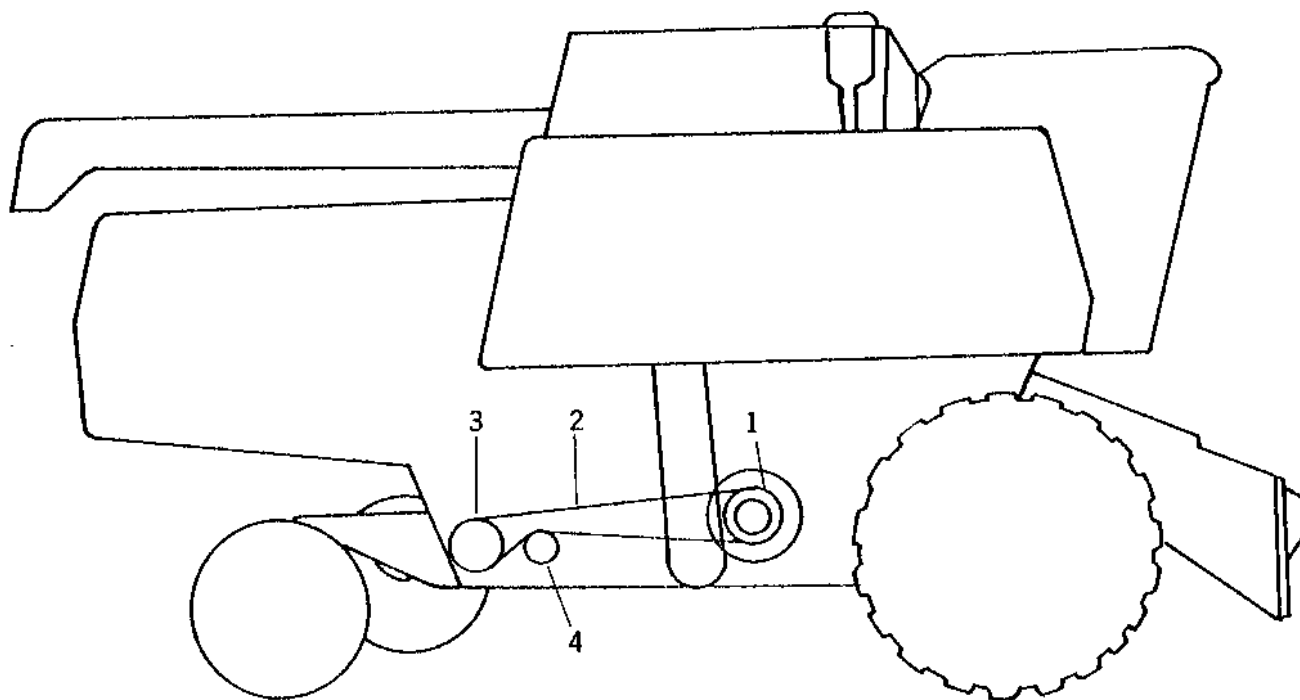
6F11

DECALS, BELTS AND CHAINS

TAILINGS ELEVATOR AND AUGER DRIVE SHEAVES AND SPROCKETS

H32413F

-UN-01JAN94



H32413F

6F12

DECALS, BELTS AND CHAINS

TAILINGS ELEVATOR AND AUGER DRIVE SHEAVES AND SPROCKETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97032	SHEAVE	1	-610700	DOUBLE, DRIVE, SUPPLY AUGERS AND TAILINGS AUGER SECONDARY COUNTERSHAFT, 165 MM AND 216 MM (6-1/2" AND 8-1/2") DIAS.
	AH115305	SHEAVE	1	610701-	DOUBLE DRIVE, SUPPLY AUGERS AND TAILINGS AUGER SECONDARY COUNTERSHAFT, 165 MM AND 241 MM (6-1/2" AND 9-1/2") DIAS.
2	N110085	BELT	1	-610700	(SUB H118730, THIS APPLICATION)
	H118730	BELTING	1		DRIVE, TAILINGS AUGER
3	AH75988	SHEAVE	1	-610700	(SUB AH118447, THIS APPLICATION)
	AH118447	SHEAVE	1		DRIVEN, 279 MM (11") DIA.
4	AH14097	SHEAVE	1		TIGHTENER, 179 MM (7") DIA.
5	H98970	TIGHTENER	1	-513950	(SUB H109736)
	H109736	TIGHTENER	1		
6		LINK CHAIN	1		DRIVE, TAILINGS UPPER AUGER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
7	AH87146	CHAIN SPROCKET	1		26 TEETH, TAILINGS ELEVATOR
8	AH93250	CHAIN SPROCKET	1		22 TEETH, TAILINGS UPPER AUGER

MEMORANDA

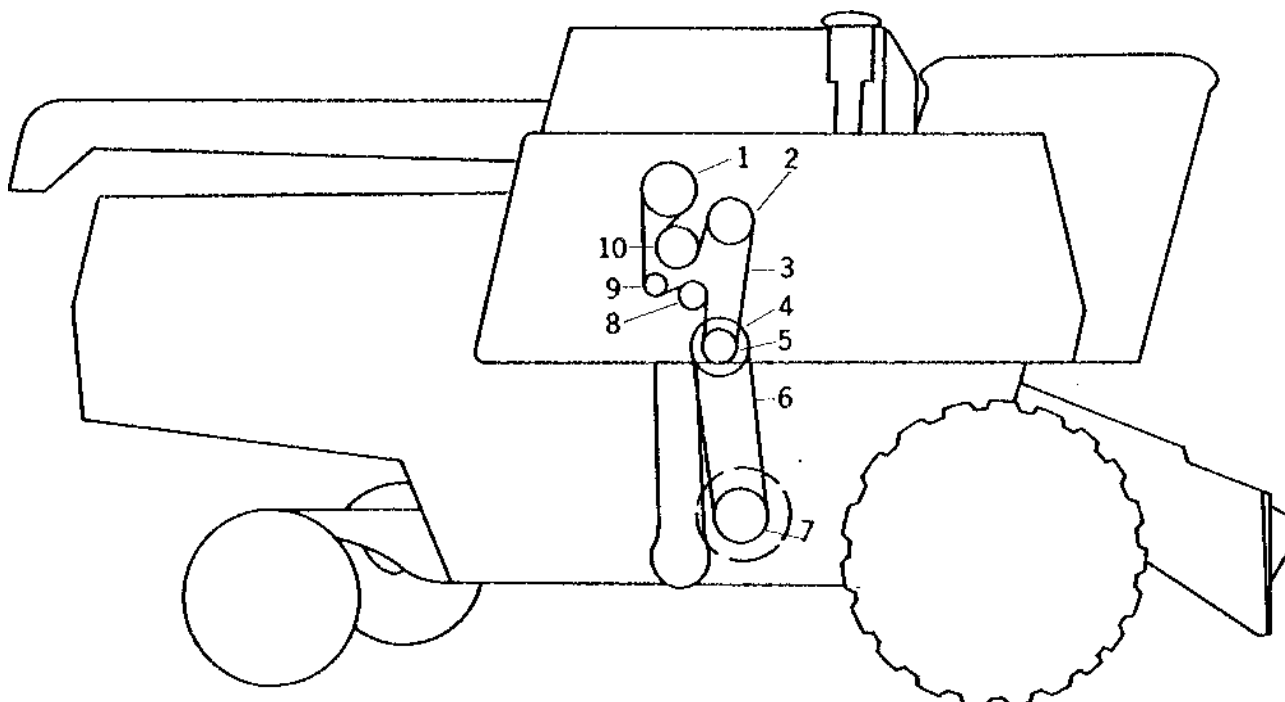
6F13

DECALS, BELTS AND CHAINS

CLEAN GRAIN ELEVATOR AND LOADING AUGER DRIVE SHEAVES AND BELTS

H32426F

-UN-01JAN94



H32426F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75986	PULLEY	1	-464350	CLEAN GRAIN ELEVATOR DRIVE SHAFT, 270 MM (10-5/8") DIA.
	AH84894	SHEAVE	1	464351-	CLEAN GRAIN ELEVATOR DRIVE SHAFT, 266 MM (10-1/2") DIA.
2	H89084	HALF SHEAVE	1		LOADING AUGER, 266 MM (10-1/2") DIA.
3	H77766	BELT	1		DRIVE, CLEAN GRAIN ELEVATOR AND LOADING AUGER DRIVE
4	AH75987	PULLEY	1	-415847	INNER, CLEAN GRAIN ELEVATOR COUNTERSHAFT, 292 MM (11-1/2") DIA.
	AH75986	PULLEY	1	415848-	INNER, CLEAN GRAIN ELEVATOR AND LOADING AUGER DRIVE, 270 MM (10-5/8") DIA.
5	AH75984	PULLEY	1		OUTER, CLEAN GRAIN ELEVATOR COUNTERSHAFT, 245 MM (9-5/8") DIA.
6	H27433	BELT	1		DRIVE, CLEAN GRAIN ELEVATOR COUNTERSHAFT
7	AH97033	SHEAVE	1	-415847	DOUBLE, CLEAN GRAIN ELEVATOR AND SECONDARY COUNTERSHAFT, 241 MM AND 610 MM (9-1/2" AND 24") DIAS. (SUB AH104783, AH104782, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH107084	SHEAVE	1	415848-464350	DOUBLE, CLEAN GRAIN ELEVATOR AND SECONDARY COUNTERSHAFT, 270 MM AND 610 MM (10-5/8" AND 24") DIAS. (SUB AH107379, AH104783, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH107379	PULLEY	1		CLEAN GRAIN ELEVATOR, 266 MM (10-1/2") DIA.
8	AH14097	SHEAVE	1		TIGHTENER, 178 MM (7") DIA.
9	AH65015	SHEAVE	1		IDLER, 133 MM (5-1/4") DIA.
10	AH94450	IDLER	1		222 MM (8-3/4") DIA.

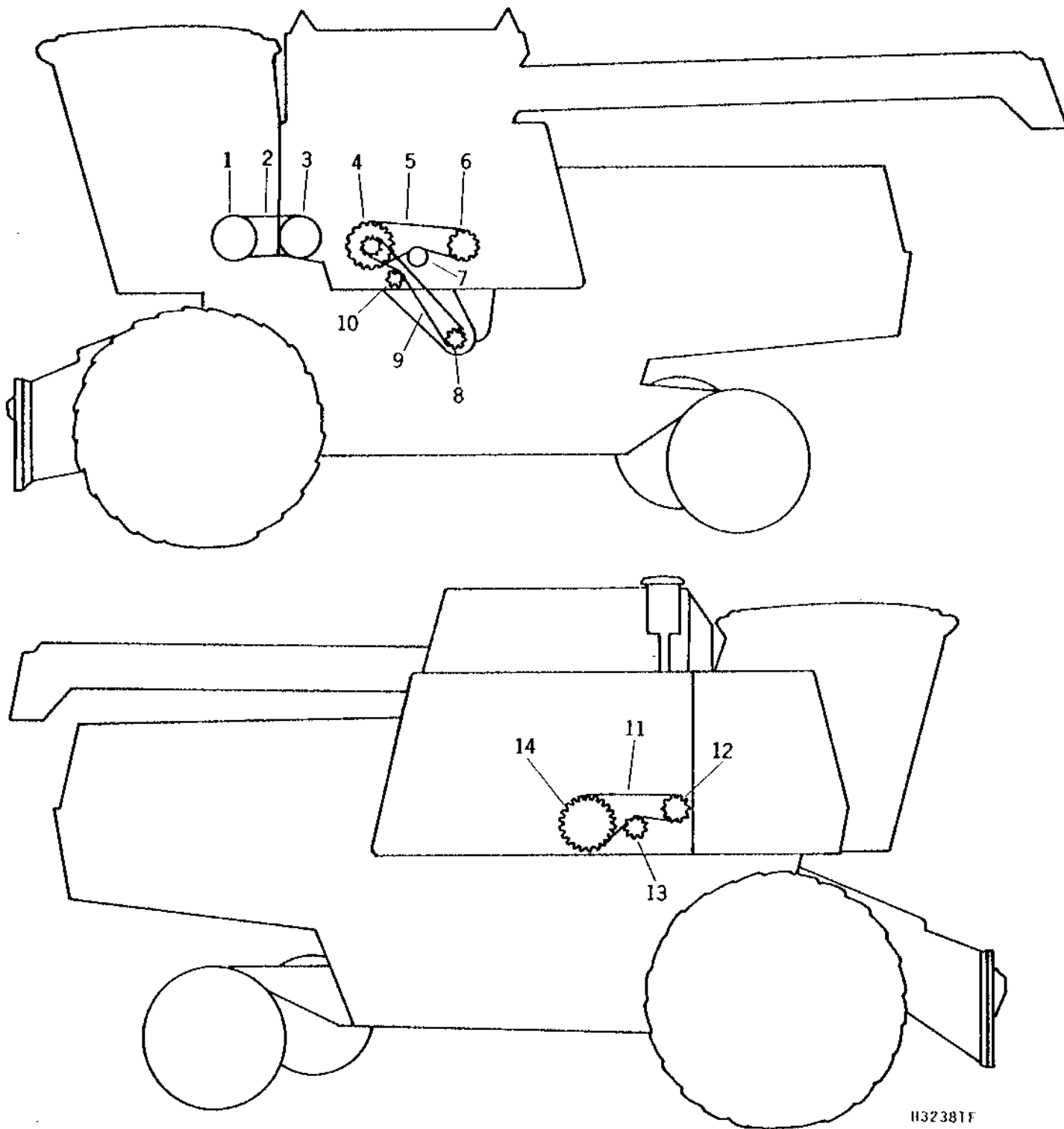
6F14

DECALS, BELTS AND CHAINS

CROSS, UNLOADING, AND VERTICAL UNLOADING AUGER DRIVES

H32381F

-UN-01JAN94



H32381F

6F15

DECALS, BELTS AND CHAINS

CROSS, UNLOADING, AND VERTICAL UNLOADING AUGER DRIVES - CONTINUED

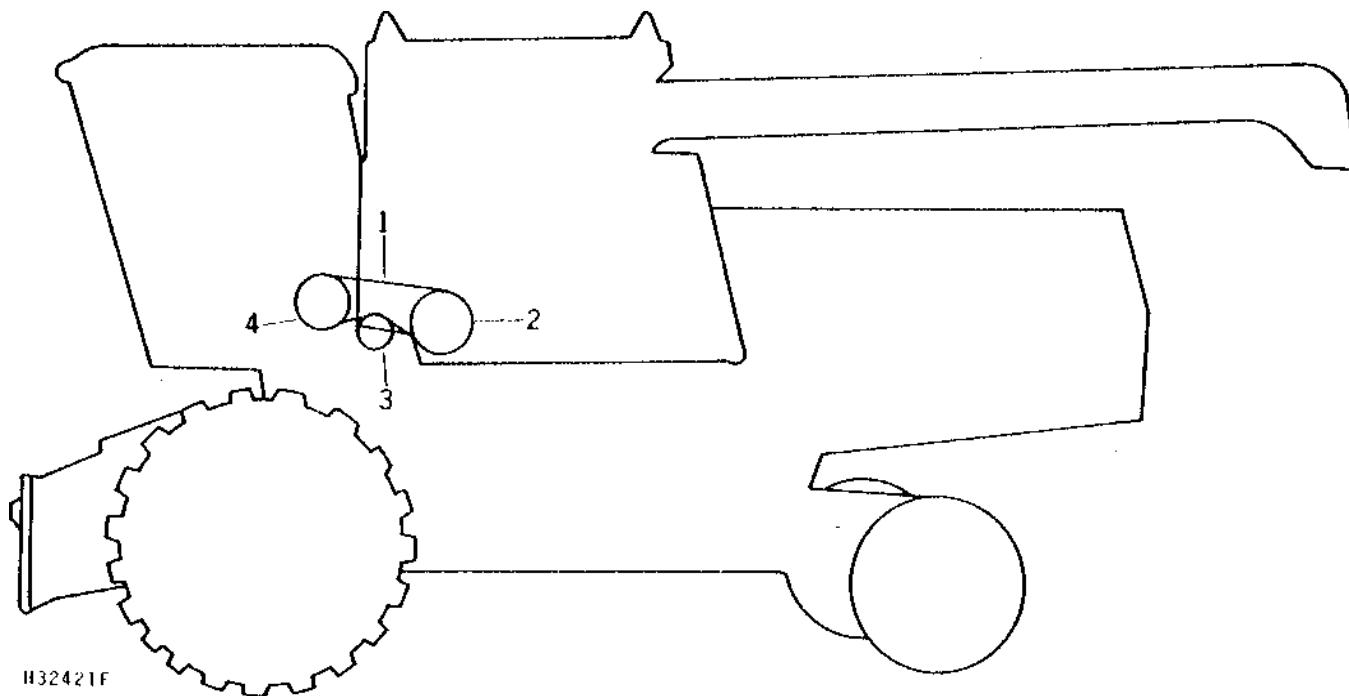
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94981	SHEAVE	1		DRIVE, ENGINE POWERSHAFT, 223 MM, 250 MM AND 340 MM (8-25/32", 9-27/32" AND 13-13/32") DIAS.
2	AH96300	BELT SET	2		DRIVE, UNLOADING AUGER
3	H93970	SHEAVE	1		DRIVEN, UNLOADING AUGER COUNTERSHAFT, 279 MM (11-3/16") DIA.
4	AH100031	CHAIN SPROCKET	1		DOUBLE, 25 AND 43 TEETH
5		LINK CHAIN	1		ROLLER, TYPE 50, .63 MM (5/8") PITCH, 100 LINKS, (ASSEMBLE FROM (2) AP6093H)
6	AH100030	CHAIN SPROCKET	1	-600000	29 TEETH, (SUB AH114726)
7	AH114726	CHAIN SPROCKET	1		35 TEETH
8	AH83654	IDLER	1		TIGHTENER, 86 MM (3-7/16") DIA.
9	AH96592	CHAIN SPROCKET	1		18 TEETH
10	AH89429	CHAIN SPROCKET	1		ROLLER, TYPE 60, .75 MM (3/4") PITCH, 133 LINKS, (ASSEMBLE FROM (2) AB1288H, (3) AP22460, B5234H, B5235H AND B5321H)
11		LINK CHAIN	1		15 TEETH
12	AH96703	CHAIN SPROCKET	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS, (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND B5235H)
13	AH89429	CHAIN SPROCKET	1		UNLOADING AUGER COUNTERSHAFT, 15 TEETH
14	H100678	CHAIN SPROCKET	1		TIGHTENER, 15 TEETH
					FRONT CROSS AUGER, 80 TEETH

6F16

DECALS, BELTS AND CHAINS

ENGINE TO PRIMARY COUNTERSHAFT DRIVE BELTS AND IDLERS

H32421F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84425	BELT	1	-415175	(SUB H108175)
	H108175	BELT	1		MULTI-GROOVE, SEPARATOR DRIVE
2	H92684	SHEAVE	1	-415175	(SUB H107310)
	H107310	SHEAVE	1		PRIMARY COUNTERSHAFT, 294 MM (15-1/2") DIA.
3	AH93318	IDLER	1		203 MM (8")
4	H94981	SHEAVE	1		DRIVE, ENGINE POWERSHAFT, 223 MM, 250 MM AND 340 MM (8-25/32", 9-27/32" AND 13-13/32") DIAS.

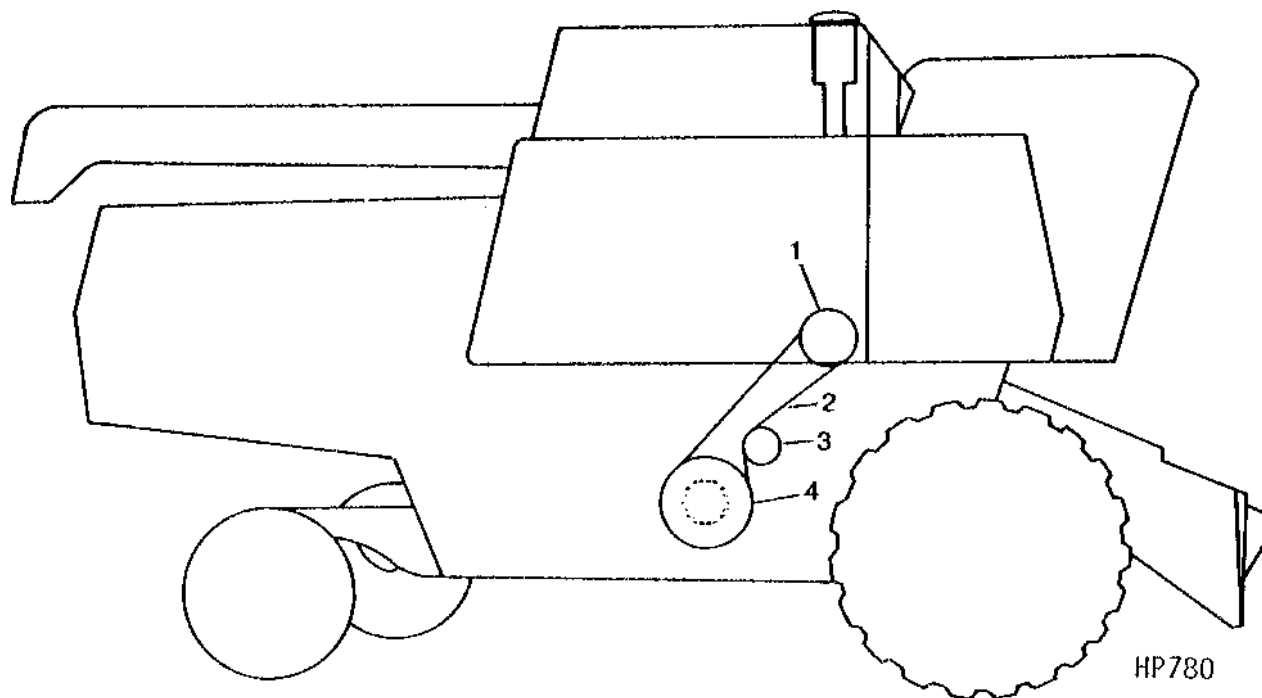
6F17

DECALS, BELTS AND CHAINS

PRIMARY COUNTERSHAFT TO SECONDARY COUNTERSHAFT DRIVE BELTS, SHEAVES, AND IDLERS

HP780

-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93627	SHEAVE	1		PRIMARY COUNTERSHAFT, 213 MM (8-23/64") DIA.
2	H81222	BELT	1	-556100	DRIVE, SECONDARY COUNTERSHAFT
	H110300	BELT	1	556101-	DRIVE, SECONDARY COUNTERSHAFT
3	AH66202	SHEAVE	1		IDLER
4	AH97033	SHEAVE	1	-415847	SECONDARY COUNTERSHAFT, 241 MM AND 610 MM (9-1/2" AND 24") DIAS. (SUB AH104783, AH104782, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH107084	SHEAVE	1	415848-464350	SECONDARY COUNTERSHAFT, 270 MM AND 610 MM (10-5/8" AND 24") DIAS. (SUB AH107379, AH104783, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH107379	PULLEY	1		SECONDARY COUNTERSHAFT, 266 MM (10-1/2") DIA.

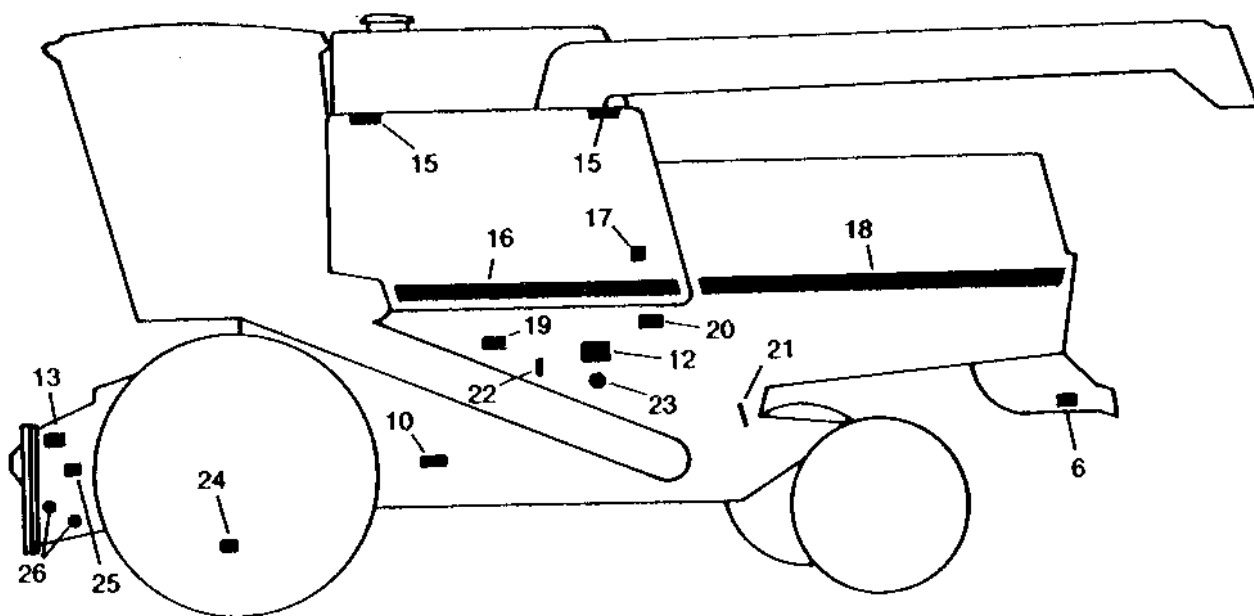
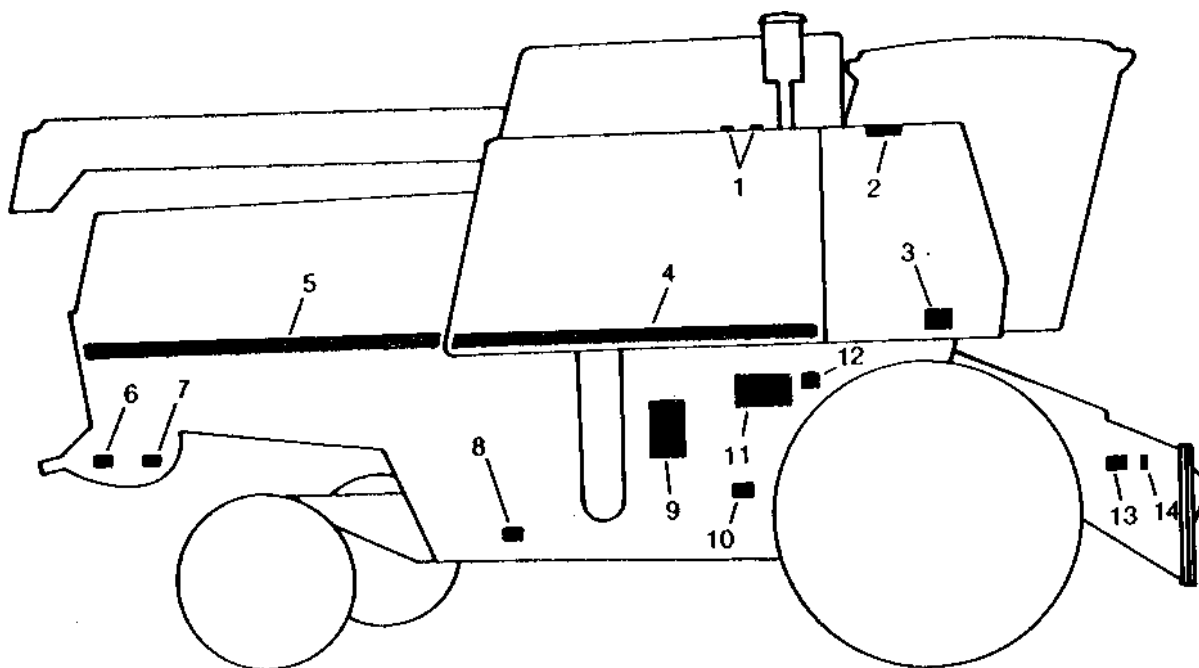
6F18

DECALS, BELTS AND CHAINS

HP2512

-UN-01JAN94

RIGHT-HAND AND LEFT-HAND DECALS



HP 2512

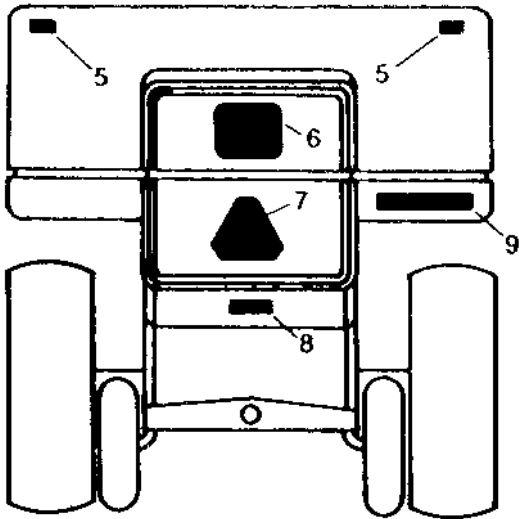
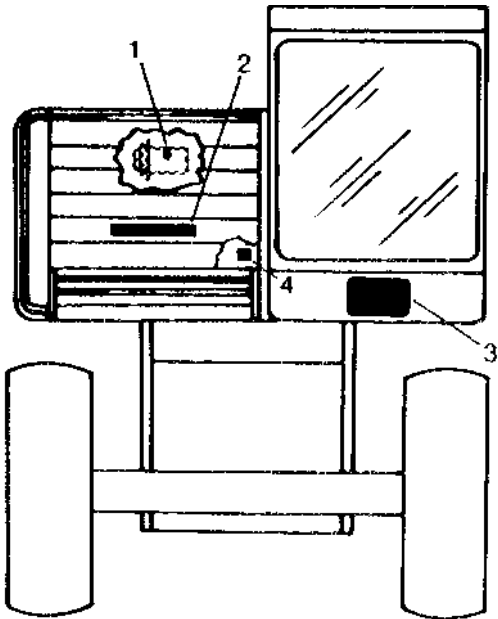
RIGHT-HAND AND LEFT-HAND DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H33629	MAT	6		
2		DECAL	1		SAFETY PRESSURE COOLING SYSTEM, (KIT AH101943)
3	H117776	DECAL	1		"WARNING" (FAN)
4		DECAL	1	-610700	GRAIN TANK, R.H. (KIT AH101943)
	H123249	DECAL	1	610701-	GRAIN TANK, R.H. (KIT AH120138)
5	H99996	DECAL	1	-610700	"JOHN DEERE" (R.H. REAR HOOD) (KIT AH101943)
	H123256	DECAL	1	610701-	"JOHN DEERE" (R.H. REAR HOOD) (KIT AH120138)
6	H80596	DECAL	2		"WARNING" (STRAW CHOPPER)
7	H80034	DECAL	1		STRAW CHOPPER DRIVE
8	H89984	DECAL	1		"WARNING" (FUEL TANK) (KIT AH101943)
9	H97064	DECAL	1	-564100	"WARNING" (VARIABLE CYLINDER DRIVE) (KIT AH101943)
	H110438	DECAL	1	564101-	"WARNING" (CYLINDER INTERMEDIATE DRIVE)
10		DECAL	2		FAN DUCTS, (KIT AH101943)
11		DECAL	1	564101-	(KIT AH101943) INSTRUCTIONS, DUAL-RANGE CYLINDER DRIVE
12	JD5255	DECAL	2		"CAUTION", (KIT AH101943)
13	H100065	DECAL	2		"WARNING" (RAM SAFETY STOP) (KIT AH101943)
14	H84947	LABEL	1	-610700	(SUB H123351)
	H123351	LABEL	1		"FEEDER DRUM HEIGHT ADJUSTMENT"
15	H85398	DECAL	2		"WARNING" (GRAIN TANK) (KIT AH101943)
16		DECAL	1	-610700	GRAIN TANK, L.H. (KIT AH101943)
		DECAL	1	610701-	GRAIN TANK, L.H. (KIT AH120138)
17	H110197	LABEL	1	464351-515249	"WARNING" (LOWER VERTICAL AUGER HOUSING) (KIT AH101943) (SUB H113895)
	H113895	LABEL	1		"WARNING" (LOWER VERTICAL AUGER HOUSING) (KIT AH101943)
	H113896	LABEL	1		"WARNING" (EXPORT)(LOWER VERTICAL AUGER HOUSING) (KIT AH121994)
18	H99997	DECAL	1	-610700	"JOHN DEERE" (L.H. REAR HOOD) (KIT AH101943)
	H123257	DECAL	1	610701-	"JOHN DEERE" (L.H. REAR HOOD) (KIT AH120138)
19		DECAL	1		WALKER AND SHOE DRIVE CHAINS, (KIT AH101943)
20		DECAL	1		VARIABLE SPEED FAN INDICATOR, (KIT AH101943)
21	H86800	DECAL	1		PLATE, SERIAL NO.
22	H99531	DECAL	1		"WARNING" (LADDER)
		DECAL	1		"WARNING" (LADDER) (TRACKS) (KIT AH101943)
23	H80796	DECAL	1		VARIABLE SPEED FAN HANDWHEEL, (KIT AH101943)
24	H79317	DECAL	4	-564100	WHEEL BOLT TORQUE, 300 FT-LBS, (SUB H115673)
	H115673	DECAL	4		NO LONGER AVAILABLE
25	H81592	DECAL	1	-464350	WHEEL BOLT TORQUE, 425 FT-LBS
	H109860	DECAL	1	464351-	FEEDER HOUSE LOWER SHAFT (VARIABLE DRIVE) (465 RPM)
	H109845	DECAL	2	464351-	FEEDER HOUSE LOWER SHAFT (VARIABLE DRIVE) (490 RPM)
26	H109845	DECAL	2	464351-	LUBRICATION

6F20

HP1518 -UN-01JAN94

FRONT AND REAR DECALS



HP1518

6F21

DECALS, BELTS AND CHAINS

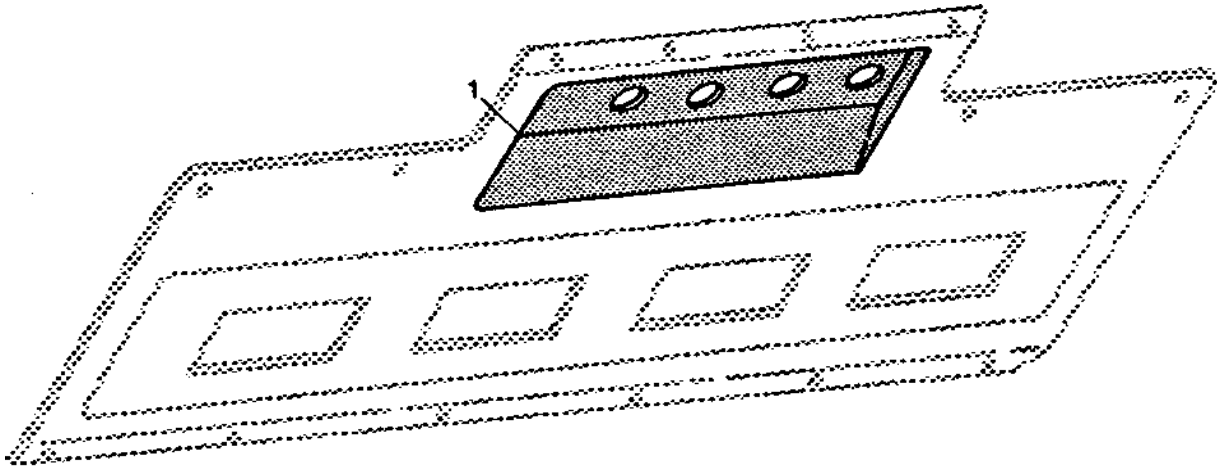
FRONT AND REAR DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42822	LABEL	1	-414850	COMPRESSOR CHARGE
	H106299	LABEL	1		COMPRESSOR CHARGE
2	H99958	LABEL	1	-610700	"HYDROSTATIC", (KIT AH101943)
3	JD5589	DECAL	1	-631000	"LEAPING DEER", (KIT AH101943) (SUB JD5599)
	JD5599	DECAL	1		(KIT AH101943)
4	H105899	DECAL	1		HYDRAULIC RESERVOIR
	H105900	DECAL	1		HYDRAULIC RESERVOIR (CANADIAN)
5	H85398	DECAL	1		"WARNING" (GRAIN TANK) (KIT AH101943)
6	JD5592	DECAL	1		"LEAPING DEER", 16-5/8", (KIT AH101943)
7		DECAL	1		SLOW MOVING VEHICLE, (KIT AH101943)
8	H100209	DECAL	1		"DANGER" (STRAW CHOPPER)
9	H83107	DECAL	1		DIESEL (FUEL TANK)

MEMORANDA

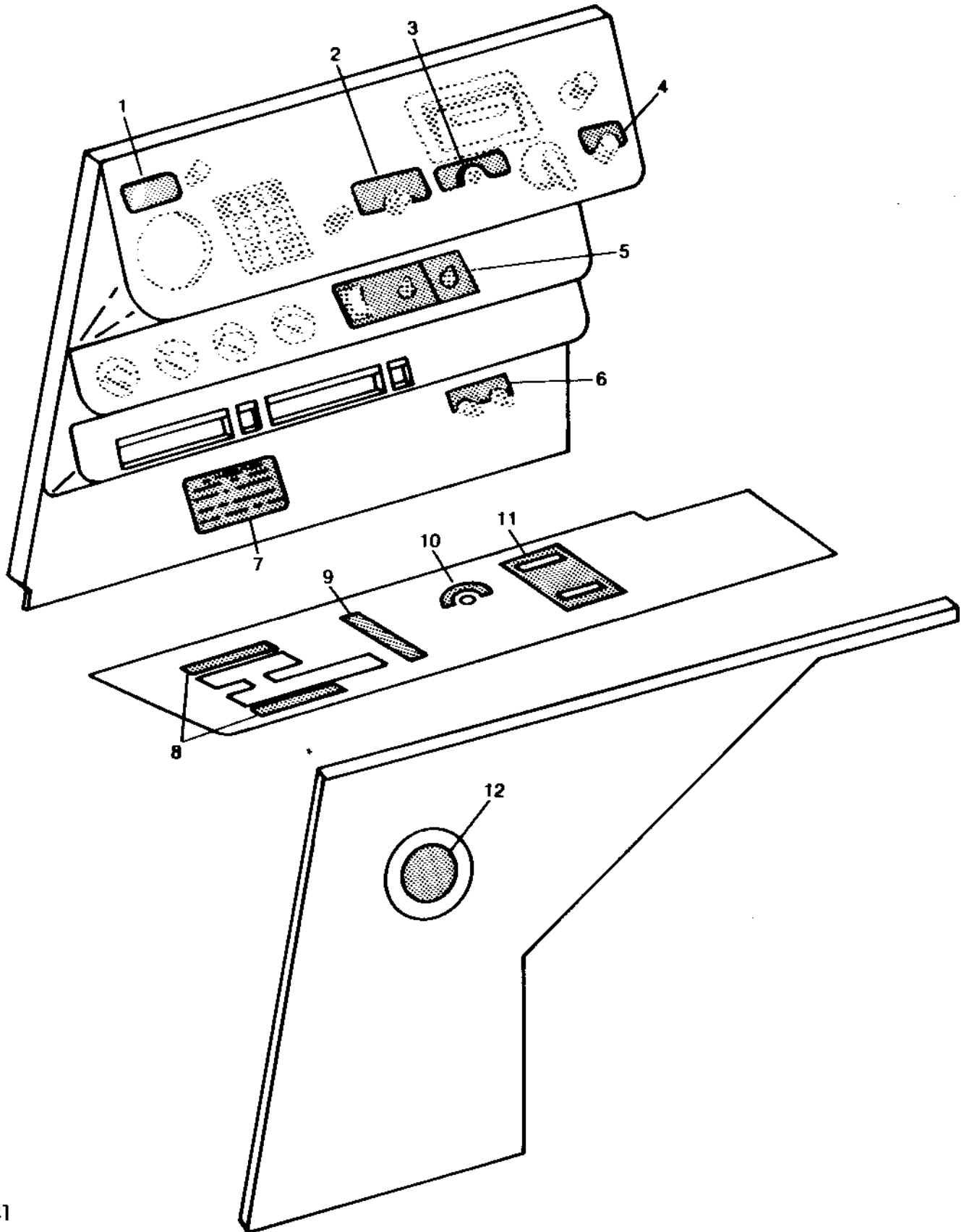
HP290 -UN-01JAN94

PANEL DECAL



HP290

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93701	LABEL	1		BLOWER AND WIPER
	H93702	LABEL	1	-600000	BLOWER, AIR CONDITIONER, AND WIPER
	H93703	LABEL	1		BLOWER, HEATER, AND WIPER
	H93704	LABEL	1	-600000	BLOWER, HEATER, AIR CONDITIONER, AND WIPER
	H113022	LABEL	1	600001-	BLOWER, HEATER, AIR CONDITIONER, AND WIPER
	H123608	LABEL	1	610701-	BLOWER, HEATER, AIR CONDITIONER, AND WIPER (FRENCH LANGUAGE)



INSTRUMENT PANEL AND CONSOLE COVER DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100954	LABEL	1		CLUTCH, ELECTRIC
2	H100955	LABEL	1		IGNITION SWITCH, (KIT AH101943)
3	H100956	LABEL	1		FUEL SHUT-OFF, (KIT AH101943)
4	H100953	LABEL	1		ETHER STARTING AID SWITCH, (KIT AH101943)
5	H99173	LABEL	1	-513950	SWITCH, AUTOMATIC HEADER HEIGHT CONTROL
	H109897	LABEL	1	513951-	SWITCH, DIAL-A-MATIC HEADER HEIGHT CONTROL
	H100952	LABEL	1		SWITCH, 4-WHEEL DRIVE
	H100957	LABEL	1	-513950	SWITCH, 4-WHEEL DRIVE AND AUTOMATIC HEADER HEIGHT CONTROL
	H109898	LABEL	1	513951-	SWITCH, 4-WHEEL DRIVE AND DIAL-A-MATIC HEADER HEIGHT CONTROL
6	H99745	LABEL	1		FUSE, HEADER, AND MONITOR, (KIT AH101943)
7	H99045	LABEL	1		CONCAVE ADJUSTMENT
8	H99049	LABEL	1	-513950	GEARSHIFT, HYDROSTATIC (3RD AND 4TH) (KIT AH101943) (SUB H112552)
	H99048	LABEL	1	-513950	GEARSHIFT, HYDROSTATIC (1ST AND 2ND) (KIT AH101943) (SUB H112552)
	H112552	LABEL	1		GEARSHIFT (HYDROSTATIC)
9	H100227	LABEL	1	-513950	BRAKE, (KIT AH101943)
10	H98650	LABEL	1		VARIABLE SPEED REEL, (KIT AH101943)
11	H99108	LABEL	1	-464350	THROTTLE AND VARIABLE CYLINDER, (KIT AH101943) (SUB H108297)
	H108297	LABEL	1		THROTTLE AND VARIABLE CYLINDER, (KIT AH101943)
12	H99046	LABEL	1		CONCAVE CRANK, (KIT AH101943)

DECALS (NOT ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	AH101943	DECAL KIT	1	-610700	
..	AH120138	DECAL KIT	1	610701-	KIT, CONSISTS OF:
..			1		SAFETY PRESSURE COOLING SYSTEM
..			2		FAN DUCTS
..			1		VARIABLE SPEED FAN HANDWHEEL
..			1		"WARNING" (LADDER)
..			1		"DANGER"
..			1		HYDROSTATIC RESERVOIR
..			1		HYDRAULIC RESERVOIR
..			1		"WARNING" (GRAIN TANK)
..			1		WALKER AND SHOE DRIVE CHAINS
..			1		DISPLACER OPERATION
..			1		INSTRUCTIONAL
..			1		"WARNING" (FUEL TANK)
..			1		"WARNING" (VARIABLE CYLINDER DRIVE)
..			1		VARIABLE SPEED FAN INDICATOR
..			1		VARIABLE SPEED REEL
..			1		CONCAVE CRANK
..			1		GEARSHIFT HYDROSTATIC
..			1		THROTTLE AND VARIABLE CYLINDER
..			1		FUSE, HEADER, AND MONITOR
..			1		HYDROSTATIC
..			1		GRAIN TANK, R.H.
..			1		GRAIN TANK, L.H.
..			1		"JOHN DEERE" (R.H. REAR HOOD)
..			1		"JOHN DEERE" (L.H. REAR HOOD)
..			1		"WARNING" (RAM SAFETY STOP)
..			1		CIRCUIT BREAKER
..			1		BRAKE
..			1		AIR CLEANER
..			1		SWITCH: ETHER STARTING AID AND IGNITION
..			1		FUEL SHUT-OFF AND "CAUTION"
..			1		SLOW MOVING VEHICLE
..			1		LEAPING DEER AND LEAPING DEER (16-5/8")
..			1		"WARNING" (LOWER VERTICAL AUGER HOUSING)
..			1		"WARNING" (FAN)
..	AH101607	DECAL KIT	1	-610700	KIT, DECAL (FRENCH LANGUAGE)
..	AH121994	DECAL KIT	1	610701-	(FRENCH LANGUAGE)
..	H80491	DECAL	2	564101-	"TIRE PRESSURE" (HIGH FLOATATION DRIVE
..	H83033	DECAL	1		WHEELS)
..		DECAL	1		"DANGER" (UNLOADING AUGER SPRING) (KIT
..		DECAL	1		AH101943)
..	H100112	LABEL	1		DISPLACER OPERATION (ROTARY SCREEN DOOR) (KIT
..		DECAL	1		AH101943)
..		DECAL	1		INSTRUCTIONAL, (KIT AH101943)
..	H109801	TAG	1	464351-	CIRCUIT BREAKER, (KIT AH101943)
..	H110198	LABEL	1	464351-515066	AIR CLEANER, (KIT AH101943)
..	H113896	LABEL	1		AIR CLEANER (CANADIAN)
..	JD5425	DECAL	1	-364631	"WARNING" (ACCUMULATOR)
..	H80495	DECAL	1		(SUB H113896) (NO LONGER AVAILABLE)
..			1		"WARNING" (FRENCH)
..	H80492	DECAL	1		"JOHN DEERE LTD" NO LONGER AVAILABLE
..	H80493	LABEL	2		TIRE PRESSURE, 28 LBS. (14.9 X 24, 6 PR, R1
..			1		AND R2)
..	H115673	DECAL	1		TIRE PRESSURE, 22 LBS. (16.9 X 26, 6 PR, R1
..			2		AND R2)
..	H118030	DECAL	1		TIRE PRESSURE, 24 LBS. (24.5 X 32, 10 PR, R1
..	H122573	DECAL	2		AND R2)
..	H80493	LABEL	2		WHEEL BOLT TORQUE (18.4 X 38, 8 PR, R1 AND
..	H115673	DECAL	2		R2; 30.5L X 32, 12 PR, R2)
..	H123256	DECAL	1	610701-	"WARNING" (FAN) (FRENCH)
..	H123257	DECAL	1	610701-	"CAUTION" REMOVING DUAL WHEELS (INSIDE HUB ON
..	H122990	LABEL	1	610701-	OUTER DRIVE WHEEL)
..	H123608	LABEL	1	610701-	"IMPORTANT" TIRE PRESSURE (INSIDE HUB ON
					OUTER DRIVE WHEEL)
					"IMPORTANT" WHEEL BOLT TORQUE (INSIDE HUB ON
					OUTER DRIVE WHEEL)
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					L.H. REAR HOOD, (KIT AH120138)
					OIL FILL (FRENCH LANGUAGE)(KIT AH121994)
					BLOWER, HEATER, AIR CONDITIONER, AND WIPER
					(FRENCH LANGUAGE)(KIT AH121994)

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